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Preparation of Nickel-Based Bimetallic Catalyst and Its Activation of Persulfate for Degradation of Methyl Orange

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Abstract: In this research, a new catalyst for activating persulfate was developed by loading iron and nickel ions onto powdered activated carbon (PAC) for treating methyl orange, and the preparation process was optimized and characterized. The efficacy of the treatment was evaluated using the Chemical Oxygen Demand (COD) removal rate, which reflects the impact of various process parameters, including catalyst dosage, sodium persulfate dosage, and reaction pH. Finally, the recovery and reuse performance of the catalyst were studied. The optimal conditions for preparing the activated sodium persulfate catalyst were determined to be as follows: a molar ratio of Fe³⁺ and Fe²⁺ to Ni of 4:1, a mass ratio of Fe₃O₄ to PAC of 1:4, a calcination temperature of 700 °C, and a calcination time of 4 h. This preparation led to an increase in surface porosity and the formation of a hollow structure within the catalyst. The active material on the surface was identified as nickel ferrite, comprising the elements C, O, Fe, and Ni. The magnetic property is beneficial to recycling. With the increase in catalyst and sodium persulfate dosage, the COD removal efficiency of the oxidation system increased first, and then, decreased. The catalyst showed good catalytic performance when the pH value was in the range of 3–11. Furthermore, Gas Chromatography–Mass Spectrometry (GC-MS) analysis indicated the complete oxidation of methyl orange dye molecules in the system. This result highlights the important role of the newly developed catalyst in activating persulfate.

Keywords: methyl orange; persulfate; advanced oxidation; catalyst



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1. Introduction

With the continuous development of advanced oxidation processes (AOPs) for the treatment of refractory organic pollutants, sulfate radical ($\cdot\text{SO}_4^-$) oxidation, a novel free radical oxidation technology, has been developed [1]. This technology, exhibiting a higher redox potential and longer lifespan in solutions than the hydroxyl radical ($\cdot\text{OH}$), is effective across a broad pH range [2–4]. Its potential to degrade methyl orange provides an important market prospect for water treatment [5].

Persulfate, as a derivative of hydrogen peroxide, also contains O=O double bonds and has potential strong oxidation capacity. Activated persulfate oxidation technology is an advanced oxidation technology that has emerged in recent years for environmental remediation and wastewater treatment [6,7]. Persulfate can exist stably at room temperature and pressure, and the oxidation effect of organic pollutants is not significant when used alone [8]. Therefore, various methods are often needed to activate persulfate, such as heating activation [9], photoactivation (ultraviolet) [10], transition metal ion activation (Fe²⁺, Ag⁺, Ce²⁺, Co²⁺) [11], microwave activation [12], ultrasonic activation [13], strong alkali activation [14], and other catalytic reactions [15]. After persulfate activation, S₂O₈²⁻ will rapidly decompose to produce $\cdot\text{SO}_4^-$ [16,17]. Ma et al. prepared magnetic CuO/MnFe₂O₄ nanocomposites for the removal of levofloxacin (LVF) by activated persulfate. The results showed that 1 g·L⁻¹ CuO/MnFe₂O₄-9% could decompose 91.3% of LVF within 120 min

under the optimized conditions of pH = 9 and 25 °C [18]. Xian et al. prepared an efficient CuO- γ -Fe₂O₃ composite material that can activate persulfate to remove organic pollutants. There was an obvious synergy between CuO and γ -Fe₂O₃ in the composite, and the removal rate of acid orange 7 (AO7) was 84.7% [19]. Heterogeneous persulfate catalysts have high catalytic oxidation efficiency, mild catalytic oxidation conditions, a low ion dissolution rate, and the capability for the convenient recovery of catalysts in solid form. It represents the main direction for developing advanced persulfate oxidation technology in the future [20–22].

The process of the persulfate catalytic oxidation reaction is a complex process, and a change in any factor during the reaction may affect the reaction [23]. The literature shows that in the environment, different pH values have a great influence on the types of free radicals produced by persulfate activation. In an acidic environment, $\cdot\text{SO}_4^-$ is the main radical, but it will be transformed into $\cdot\text{OH}$ under alkaline conditions [24–26]. In addition, the substrate concentration, reaction time, reaction temperature, catalyst dosage, oxidant dosage, etc., are the factors that affect the reaction [27,28]. Therefore, when studying the efficiency of the catalyst activation of the persulfate degradation of pollutants, it is necessary to comprehensively consider the influence of the above factors on the reaction, and analyze the main factors affecting the reaction efficiency according to the test results.

This study discusses the effectiveness of catalyst-activated sodium persulfate in the treatment of methyl orange. It examines the impacts of transition metal (Fe, Ni) ratios, PAC addition, calcination time, and temperature on methyl orange degradation. The catalyst is optimized using the COD removal rate as an evaluation index and characterized using scanning electron microscopy (SEM), transmission electron microscopy (TEM), X-ray diffraction (XRD), and an X-ray energy-dispersive spectrometer (EDS). Additionally, this study discusses the influences of pH, catalyst dosage, and oxidant dosage on degradation efficiency. Finally, the recovery and reusability of the catalyst are studied.

2. Materials and Methods

2.1. Medicine and Reagent

Analytical-grade chemicals including Ferrous sulfate (FeSO₄·7H₂O), ferric chloride (FeCl₃·6H₂O), nickel nitrate (Ni(NO₃)₂·6H₂O), powdered activated carbon (C), ammonia water (NH₃·H₂O), sodium persulfate (Na₂S₂O₈), sulfuric acid (H₂SO₄), and sodium hydroxide (NaOH) were obtained from Aladdin Biochemical Technology Co., Ltd. (Shanghai, China). These reagents were used as received without further purification.

2.2. Instruments and Equipment

The phase structure of the catalyst was identified by X-ray diffraction (XRD, D8, Bruker, Ettlingen, Germany). The feature morphology and element distribution were monitored by a scanning electron microscope (SEM, S4800, Hitachi, Tokyo, Japan) equipped with an energy-dispersive X-ray spectrometer (EDS), and the fine microstructure information was illustrated via transmission electron microscopy (TEM, JEM 2100plus, JEOL, Tokyo, Japan). The phase structure of the catalyst was determined by a multi-parameter water quality analyzer (5B-3B (V8), Lianhua, Shanghai, China). The intermediate products were analyzed by gas chromatography–mass spectrometry (GC-MS, Agilent, Santa Clara, CA, USA).

2.3. Method and Procedure

2.3.1. Catalyst Preparation

FeCl₃, FeSO₄, and Ni(NO₃)₃ were dissolved in 50 mL of deionized water following a specific molar ratio. A predetermined amount of PAC was then added. The mixture was stirred at 60 °C for 1 h in a water bath, after which the pH was adjusted to 9–10 with NH₃·H₂O. Stirring continued for another 60 min. Post-reaction, the mixture underwent vacuum filtration, drying at 100 °C in a blast-drying oven, and calcination at a set temperature in a muffle furnace for a designated duration.

2.3.2. Optimization of Catalyst Preparation

The catalyst optimization was centered on a molar ratio of $\text{Fe}^{3+} + \text{Fe}^{2+}:\text{Ni}$ of 1.5:1. Fixed dosages of Fe^{3+} (0.0025 mol) and Fe^{2+} (0.00167 mol) were used, aiming for a theoretical yield of Fe_3O_4 at 0.00375 mol. Variations in the amounts of $\text{Ni}(\text{NO}_3)_3$ and PAC, alongside changes in calcination temperature and time, were tested using a single-factor method to optimize catalyst preparation.

2.3.3. Test Method for Influencing Factors of Degradation Reaction Efficiency

Methyl orange solution was prepared by dissolving 0.6000 g of methyl orange in deionized water to a total volume of 1000 mL (600 mg/L). In a 100 mL solution, the pH was adjusted using H_2SO_4 and NaOH. Prescribed amounts of catalyst and sodium persulfate were added, followed by stirring. The COD value was measured, and the COD removal rate was used to evaluate the catalytic oxidation efficiency. Optimal reaction conditions, including pH, catalyst dosage, and sodium persulfate dosage, were determined based on these results. The degradation effect of methyl orange was analyzed by GC-MS.

2.3.4. Research Methods of Catalyst Recovery and Reusability

A magnetic field, generated using a magnet, was employed for the rapid separation of the persulfate catalyst. The catalyst was tested under optimum single-factor test conditions. Post-testing, it was retrieved through vacuum filtration and dried in an oven. The above test was continued to study the reusability of the catalyst.

3. Results and Discussion

3.1. Optimization of Preparation of New Activated Persulfate Catalyst

3.1.1. Effect of Ni Doping Amount on the Catalyst

Magnetic Fe_3O_4 was formed after the chemical co-precipitation of Fe^{3+} and Fe^{2+} (theoretical molar ratio of 2:1). However, Fe^{2+} was easily oxidized to Fe^{3+} during the reaction. Therefore, increasing the amount of Fe^{2+} to solve the problem of Fe^{2+} oxidation was beneficial in increasing the yield of Fe_3O_4 . The dosages of Fe^{3+} and Fe^{2+} were maintained at 0.0025 mol and 0.00167 mol, respectively. In this experiment, 0.675 g of FeCl_3 and 0.465 g of Fe_2SO_4 were added into a 100 mL beaker, followed by varying amounts of $\text{Ni}(\text{NO}_3)_3$ to maintain a $\text{Fe}^{3+} + \text{Fe}^{2+}:\text{Ni}^{3+}$ molar ratio of (1~5):1. Then, 2.59 g of powdered activated carbon (PAC) was added, and the mixture was reacted in a water bath at 60 °C for 1 h. The pH was adjusted to 9~10 using $\text{NH}_3\cdot\text{H}_2\text{O}$, and the reaction continued for an additional hour. Post-reaction, the sample underwent filtration, drying in a 100 °C blast oven, and calcination in a 300 °C muffle furnace for 4 h.

The degradation target was 600 mg/L methyl orange solution. For the degradation test, five 100 mL aliquots of the methyl orange solution were taken and placed in 250 mL beakers. The pH was adjusted to neutral with H_2SO_4 and NaOH, and 0.3 g of the prepared catalyst and 1 g of sodium persulfate were added to each. The reaction proceeded at room temperature for 2 h, after which the COD value was measured. The degradation results are presented in Figure 1.

The analysis of Figure 1 reveals a trend where the COD removal rate initially increases, and then, decreases as the Ni content in the catalyst rises. Introducing a small amount of Ni enhances the catalyst's activity. However, when the doping amount of Ni is too high, the amount of Ni adsorbed on the PAC increases, which may affect the chemical structure of the active component and the uneven distribution on the PAC, thus affecting the catalytic effect of the catalyst [29]. The degradation process demonstrates that the most effective $\text{Fe}^{3+} + \text{Fe}^{2+}:\text{Ni}^{3+}$ molar ratio is 4:1. At this ratio, the effluent COD value is reduced to 158.1 mg/L within a 2 h reaction period, achieving a COD removal rate of 79.07%. Therefore, the optimal molar ratio of $\text{Fe}^{3+} + \text{Fe}^{2+}:\text{Ni}^{3+}$ for the catalyst is established to be 4:1.

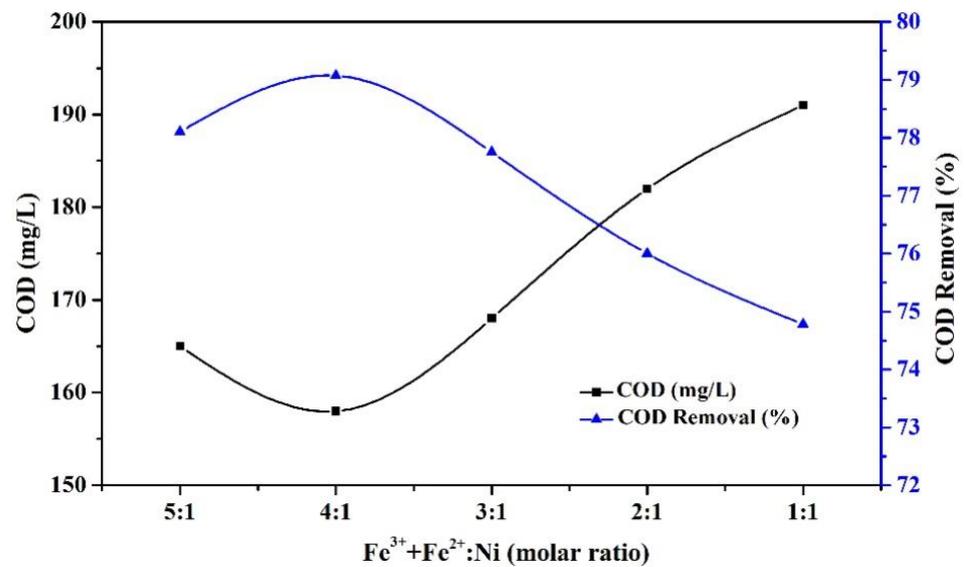


Figure 1. Effect of Ni doping amount on nickel-based bimetallic catalyst.

3.1.2. Effect of PAC Addition to the Catalyst

Activated carbon itself has the ability to catalyze persulfate, and may have a synergistic catalytic effect with metal oxides produced by loading Fe and Ni [30,31]. Thus, varying the PAC amount significantly influences the efficiency of activated persulfate. Under optimal conditions ($\text{Fe}^{3+} + \text{Fe}^{2+} : \text{Ni}^{3+} = 4:1$), the catalyst was prepared with varying Fe_3O_4 :PAC mass ratios (1:1, 1:2, 1:3, 1:4, 1:5). The other preparation steps remained unchanged. The degradation target and conditions were identical to the previous experiments, focusing on the COD removal efficiency of catalysts with different PAC additions. The results are depicted in Figure 2.

Figure 2 illustrates an initial increase and subsequent decrease in the COD removal rate with increasing PAC addition. The maximum removal rate (79.98%) occurs at a Fe_3O_4 :PAC ratio of 1:4. When the PAC levels rise, the proportion of active components in the catalyst decreases, and the catalyst's catalytic performance is mainly carried out by the activated carbon itself. This prevents achieving synergistic catalysis, leading to reduced COD removal efficiency. The optimal Fe_3O_4 :PAC (mass ratio) for a catalytic effect is 1:4.

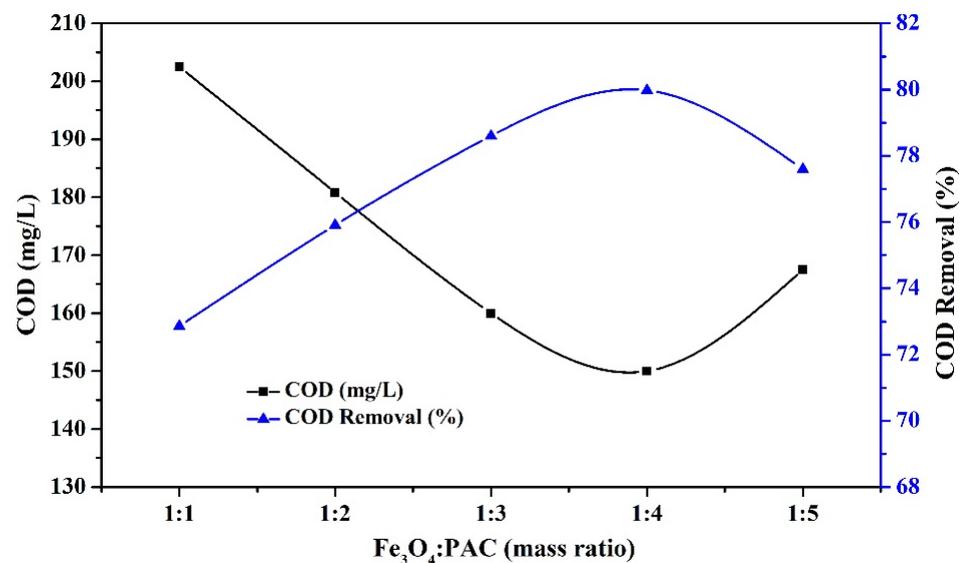


Figure 2. Effect of PAC addition on nickel-based bimetallic catalyst.

3.1.3. Effect of Calcination Temperature on the Catalyst

The literature suggests that calcination temperature has a great influence on the activity of the catalyst. Catalysts prepared at different calcination temperatures have different catalytic properties. Different calcination temperatures can affect the formation of metal oxides loaded on the surface of activated carbon and the physical properties of activated carbon itself [32], which, in turn, affects the activity of the catalyst. On the other hand, the calcination temperature also has a great influence on the magnetic properties of the catalyst. In a certain temperature range, the higher the temperature, the stronger the magnetic properties, and the more favorable the recovery and reuse of the catalyst [33,34]. We examined the effects of various calcination temperatures (300, 400, 500, 600, 700, and 800 °C) on catalyst performance, keeping the other conditions the same as before. The COD removal efficiency was assessed under these conditions, and the results are shown in Figure 3.

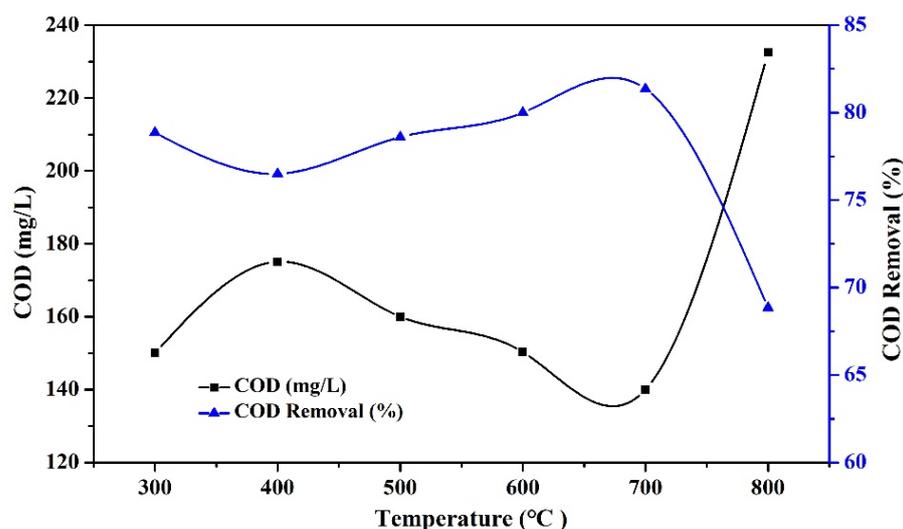


Figure 3. Effect of calcination temperature on nickel-based bimetallic catalyst.

From the results of Figure 3, it can be seen that the calcination of the catalysts at different temperatures has a great influence on the COD removal rate. When the calcination temperature is 300 °C, the COD removal rate reaches 78.85% after 2 h of reaction. Compared with the catalyst prepared at 400 °C and 500 °C, the COD removal rate is higher. The reason may be that at 300 °C, PAC has a higher degree of activation. In the process of catalyzing the degradation of pollutants by sodium persulfate, it shows better adsorption performance. After 400 °C, the COD removal rate increases first, and then, decreases with the change in temperature. When the temperature reaches 700 °C, the performance of the catalyst reaches its highest, and the COD removal rate reaches a maximum of 81.35%. At this time, the reason for the maximum COD removal rate may be that the material formed by the metal ions adsorbed by PAC calcined at 700 °C has better catalytic performance. Then, the calcination temperature continues to increase, but the COD removal rate decreases. The reason may be that the PAC structure changes at too high a temperature and the PAC is partially inactivated, or the change in the active component leads to a decrease in the removal rate [35]. According to the degradation results, the optimum calcination temperature is 700 °C.

3.1.4. Effect of Calcination Time on the Catalyst

The length of calcination time is related to whether the metal ions loaded on the PAC can be completely converted into active components that play a role in catalysis, which has a significant effect on the final activity of the catalyst [36]. We varied the calcination time (2, 4, 6, 8, 10 h) to prepare the catalyst, and the other conditions were the same as above. After the calcination, the catalysts with different calcination time were used to degrade the

methyl orange solution under the same conditions, and the changes in COD before and after the reaction were tested. The results are shown in Figure 4.

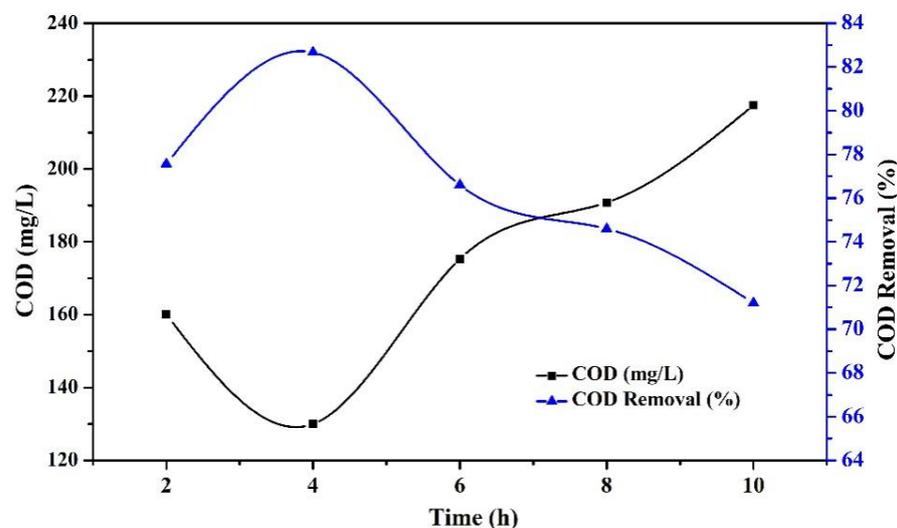


Figure 4. Effect of calcination time on nickel-based bimetallic catalyst.

Figure 4 indicates that the catalyst's activity increases, and then, decreases with calcination time. The optimal COD removal rate (82.67%) was observed to be 4 h. Too short a calcination time may lead to incomplete oxidation of metal ions adsorbed on the surface of activated carbon, and the conversion degree of active components is not high. The activation degree of activated carbon itself is not high, and the adsorption performance cannot be improved, which, in turn, affects the catalytic performance of the catalyst. When the calcination time exceeds a certain limit, it may lead to partial sintering of the active component of the catalyst and the collapse of the internal structure of the activated carbon, and affect the catalytic activity [37]. Therefore, the best calcination duration was established to be 4 h.

Based on these findings, the optimal conditions for preparing the persulfate catalyst are as follows: an $\text{Fe}^{3+} + \text{Fe}^{2+}:\text{Ni}^{3+}$ molar ratio of 4:1, an $\text{Fe}_3\text{O}_4:\text{PAC}$ mass ratio of 1:4, and calcination at 700 °C for 4 h. The catalyst prepared under these conditions was further characterized and analyzed.

3.2. Characterization of Catalyst

3.2.1. SEM Analysis

In order to explore the changes in surface morphology before and after the calcination of PAC loaded with Fe and Ni elements, we characterized and analyzed them using scanning electron microscopy, and the results are shown in Figure 5a,b. The surface morphology of PAC without any treatment is shown in Figure 5c,d. At this time, the surface of powdered activated carbon is relatively flat and has no pore structure. After the calcination of the supported Fe and Ni elements, the surface particle material increases significantly and is full of pore structures. The production of these pore structures can create more favorable conditions for the contact between the catalyst and the oxidant, and can enhance the adsorption performance of the catalyst itself [38].

3.2.2. TEM Analysis

Figure 6 presents the TEM images of the nickel-based bimetallic catalyst at different magnifications. The images reveal a uniformly dispersed surface and a hollow interior structure of the catalyst [39].

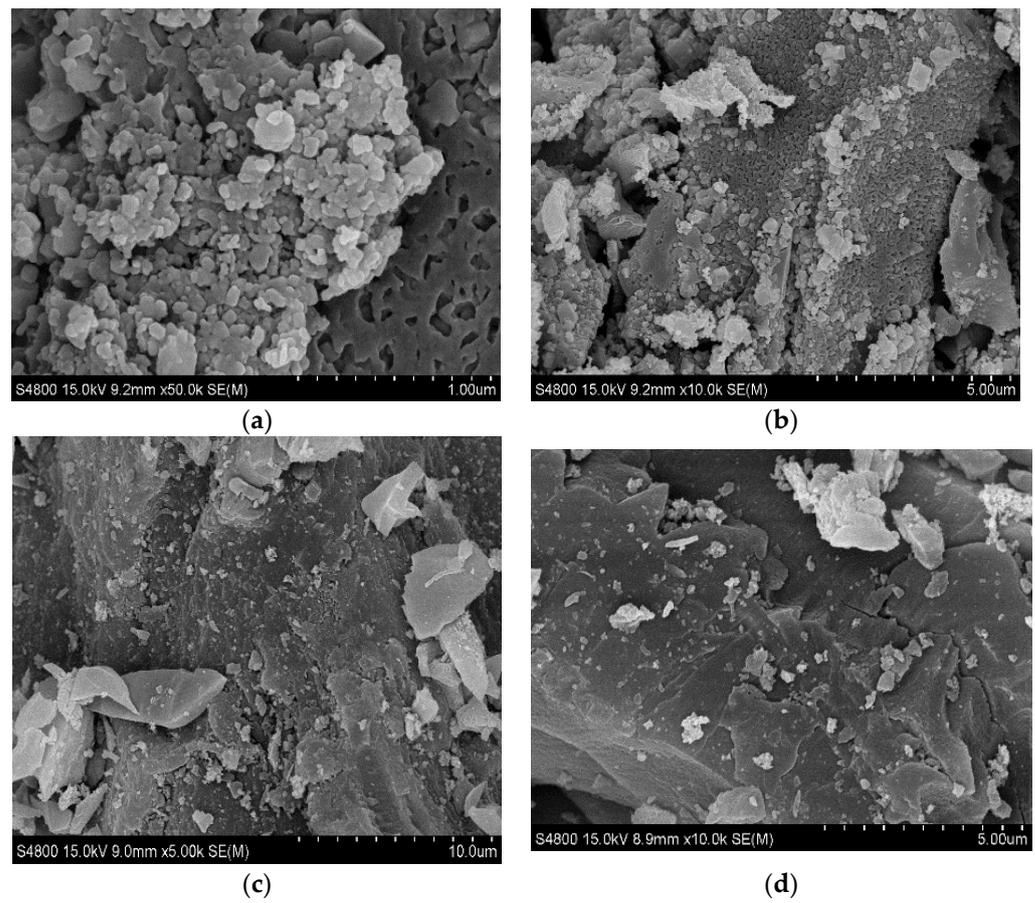


Figure 5. SEM pattern of PAC and nickel-based bimetallic catalyst: (a,b) nickel-based bimetallic catalyst; (c,d) PAC.

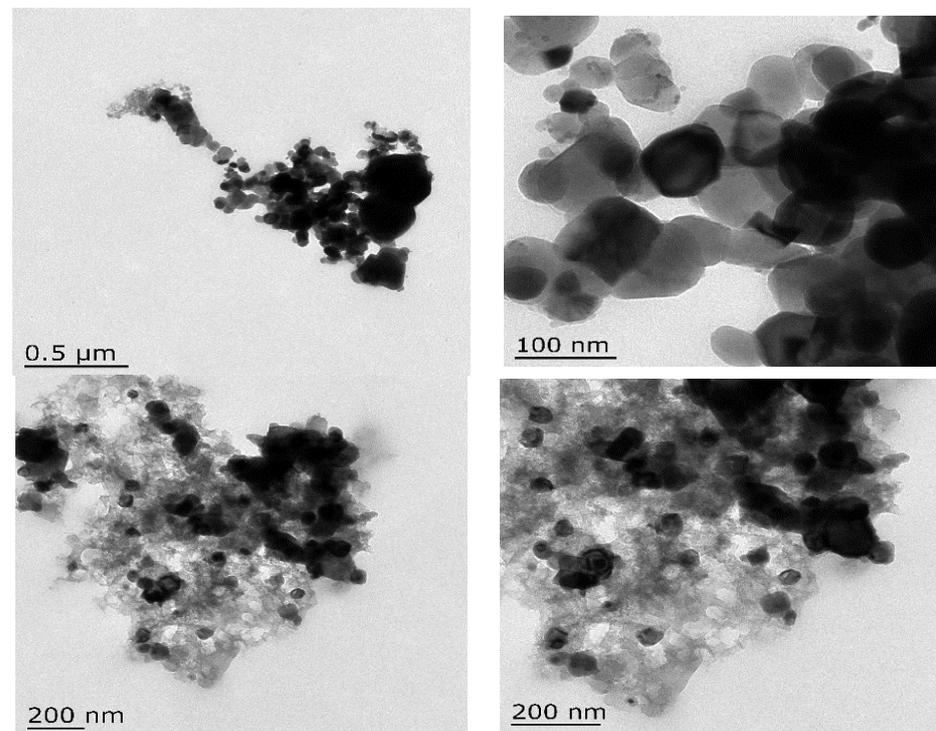


Figure 6. TEM pattern of nickel-based bimetallic catalyst.

3.2.3. EDS Analysis

The surface element content of the catalyst was analyzed by EDS, and the test results are shown in Figure 7. It can be seen from the figure that the surface of the catalyst contains four elements: C, O, Fe, and Ni. The weight ratio and atomic ratio of each element are shown in Table 1.

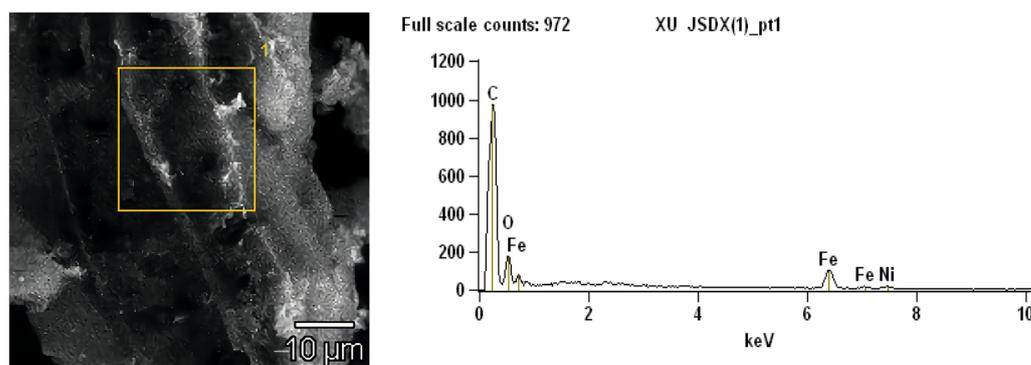


Figure 7. EDS pattern of catalyst surface.

Table 1. Catalyst surface element weight ratios and atomic ratios.

Element Proportion	Weight/%			
	C	O	Fe	Ni
	72.84	16.76	8.37	2.03
Element Proportion	Atom/%			
	C	O	Fe	Ni
	83.11	14.36	2.05	0.47

3.2.4. XRD Analysis

XRD can accurately analyze the crystal structure of the material on the surface of the catalyst. Through the analysis using the X-ray diffraction instrument, the form of the active material on the surface of the catalyst can be known. The X-ray diffraction pattern of the catalyst is shown in Figure 8. It can be seen from the diagram that the diffraction peaks appear at 2θ values equal to 30.2° , 35.6° , 37.2° , 43.6° , 53.8° , 57.3° , 63.0° , 71.8° , 74.5° , 75.8° , and 79.2° , corresponding to (220), (311), (222), (400), (422), (511), (400), (620), (533), (622), and (444) of the NiFe_2O_4 structure, which are completely consistent with the characteristic peaks of the X-ray diffraction standard card (74-2081), indicating that the active substance formed on the surface of the catalyst is NiFe_2O_4 .

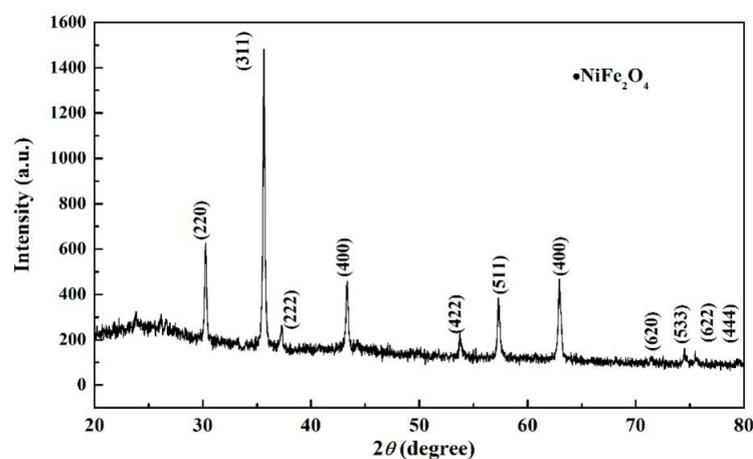


Figure 8. XRD pattern of the catalyst.

3.3. Factors Affecting Degradation Efficiency of Oxidation System

3.3.1. Effect of Initial pH on COD Removal Rate

The initial pH of methyl orange solution significantly influences the effectiveness of catalytic persulfate treatment. Different pollutants require different optimal pH conditions for treatment, achieving best results under acidic, neutral, or alkaline conditions [40,41]. This variability necessitates a specific analysis of the impact of pH on degradation efficacy.

In this section, the effect of initial pH value on the degradation of the methyl orange simulated solution by the oxidation system composed of the catalyst and sodium persulfate was studied. The experimental procedure was as follows: Five 100 mL portions of methyl orange solution (600 mg/L) were placed in 250 mL beakers. The pH values of these solutions were adjusted to 3, 5, 7, 9, and 11 using H_2SO_4 and $NaOH$, respectively. To each solution, 0.3 g of catalyst and 1 g of sodium persulfate were added. The reaction mixture was then stirred at room temperature for 2 h, with samples taken every 20 min to measure the COD values. The results of this study are presented in Figure 9.

Figure 9 illustrates the impact of the initial pH values on the COD removal rate during the sodium persulfate-catalyzed degradation of methyl orange over a 2 h period. It can be seen from the diagram that when the reaction is carried out for 20 min, the lower the initial pH, the lower the COD removal rate. This trend suggests that lower pH values diminish the adsorption performance of the catalyst. Additionally, at pH values above 5, the catalyst's adsorption capacity is observed to be more significant than its oxidation capability within the first hour of the reaction. From the point of view of the whole reaction process, the process of the catalyst catalyzing the degradation of methyl orange by sodium persulfate involves the adsorption of the methyl orange molecule on the surface of the catalyst first, then oxidative desorption, and then, stabilization. When the pH is 3, the performance of the catalyst is the worst, and the COD removal rate is 75.93%. Conversely, at pH 11, the catalyst's performance peaks, achieving an 83.3% COD removal rate. A moderate pH of 7 yields a removal rate of 81.27%. In the catalyst application process, few of them can achieve this effect under acidic, neutral, and alkaline conditions. It can be seen that the catalyst has good pH adaptability. Taking economic factors into account, a pH of 7 is identified as the optimal condition for the degradation process.

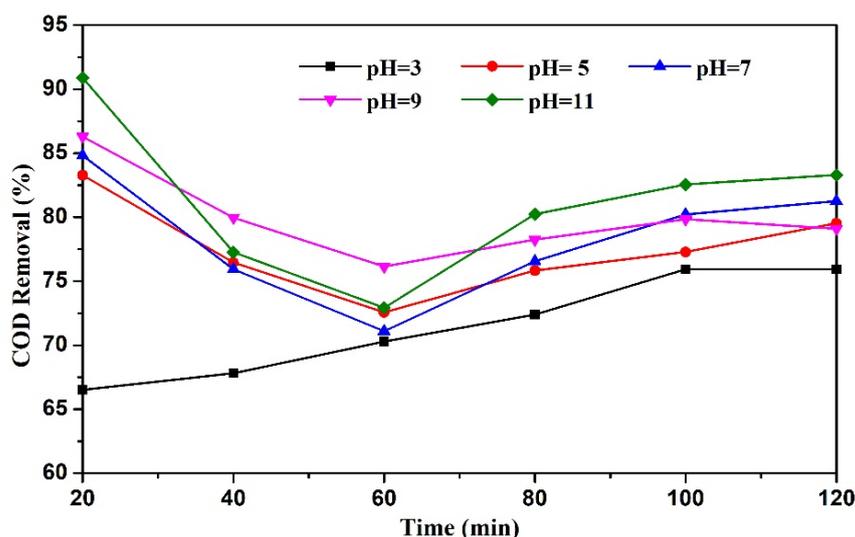


Figure 9. Effect of initial pH on COD removal rate.

3.3.2. Effect of Catalyst Dosage on COD Removal Rate

The dosage of the catalyst plays a crucial role in the removal of pollutants, directly influencing the release of free radicals and the degradation efficiency of pollutants [42]. At lower catalyst dosages, the catalytic effect is subdued, leading to reduced catalytic efficiency. Conversely, an excessive dosage accelerates the reaction too rapidly, quenching

free radicals, diminishing sodium persulfate utilization, and consequently lowering the overall reaction efficiency. Thus, understanding the relationship between catalyst dosage and pollutant removal is vital.

To explore this relationship, we employed a controlled variable method, maintaining constant conditions while varying the catalyst dosage. The experimental procedure involved preparing five samples of 100 mL methyl orange solution (600 mg/L) in 250 mL beakers. The pH of each solution was adjusted to 7 using H_2SO_4 and NaOH . Varying amounts of the catalyst (0.1, 0.2, 0.3, 0.4, and 0.5 g) were added to each sample, along with a constant 1 g of sodium persulfate. The mixtures were stirred at room temperature for 2 h, with COD values measured at 20 min intervals. The outcomes of these experiments are depicted in Figure 10.

Figure 10 presents a reaction curve akin to that of Figure 9, shedding light on the dynamics of the catalytic process. In the initial phase, the catalyst predominantly exhibits strong adsorption properties, with adsorption prevailing over oxidation. Methyl orange molecules are initially adsorbed onto the catalyst's surface. When the active site makes contact with $\text{S}_2\text{O}_8^{2-}$, substantial amounts of $\cdot\text{SO}_4^-$ and $\cdot\text{OH}$ radicals are generated, leading to the gradual oxidation of the methyl orange into smaller organic molecules, and gradually separated from the adsorption of the catalyst. This leads to an initial increase in the COD value of the solution. As the reaction progresses beyond 60 min, the previously adsorbed methyl orange is largely converted into small-molecular organic matter. The free radicals produced during this stage are primarily involved in attacking these smaller organic molecules, leading to a decrease in the COD value, which eventually stabilizes after 120 min. The characteristic peak of methyl orange disappeared and was completely degraded by GC-MS.

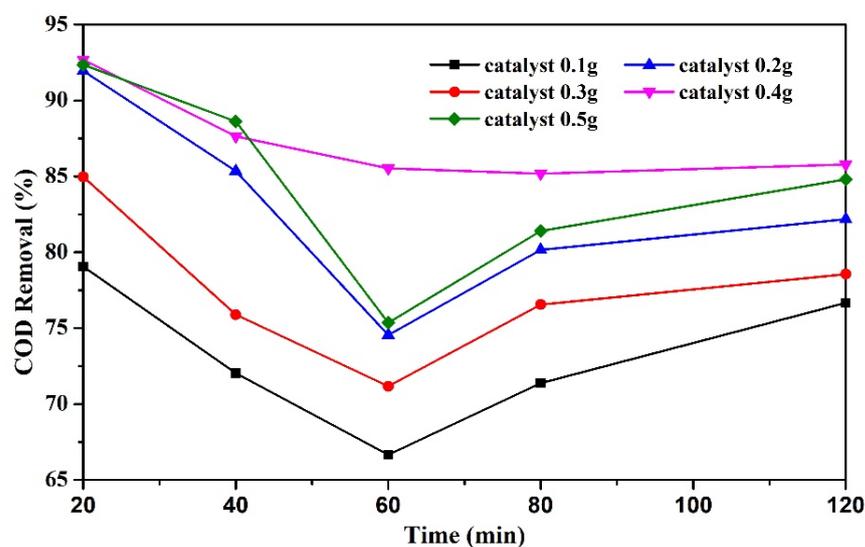


Figure 10. Effect of catalyst dosage on COD removal rate.

Notably, the optimal COD removal rate of 85.4% is achieved at a catalyst dosage of 4 g/L, as indicated in Figure 10. This rate represents the peak efficiency in the catalytic degradation process. Consequently, a catalyst dosage of 4 g/L is identified as the most effective single factor in this reaction system.

3.3.3. Effect of Sodium Persulfate Dosage on COD Removal Rate

As a primary oxidant in the reaction, sodium persulfate's dosage plays a critical role in the oxidation process. To assess its effect on the COD removal rate, an experiment was conducted with varying dosages of sodium persulfate. Five samples of 100 mL methyl orange solution were prepared in 250 mL beakers, with the pH adjusted to 7 using H_2SO_4 and NaOH . In each solution, 0.4 g of the catalyst was added, followed by different amounts

of sodium persulfate: 0.5, 0.75, 1, 1.25, and 1.5 g. The reactions were stirred at room temperature for 2 h, and the COD values were measured at 20 min intervals. The outcomes are depicted in Figure 11.

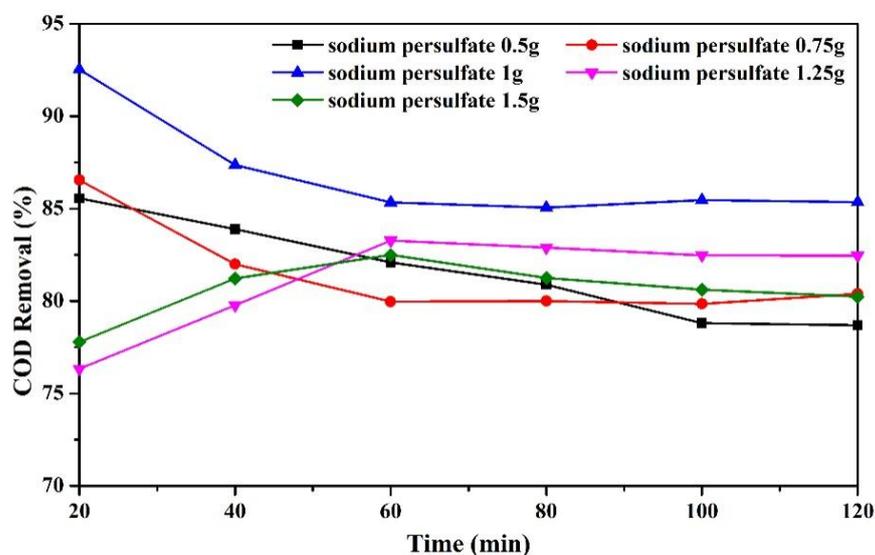


Figure 11. Effect of sodium persulfate dosage on COD removal rate.

The reaction involving sodium persulfate leads to the production of a significant amount of SO_4^{2-} , which alters the solution's pH. The more sodium persulfate is added, the lower the pH value will be. Figure 11 indicates that when the sodium persulfate dosage is less than or equal to 10 g/L, the COD removal rate initially decreases, and then, increases. Conversely, at dosages higher than 10 g/L, the removal rate first increases, and then, decreases. It can be inferred that when the amount of sodium persulfate is too large, it affects the pH value of the solution, making the pH low, affecting the adsorption performance of the catalyst, which is the reason why the COD degradation curve tends to be stable after increasing. Furthermore, this conclusion is similar to that regarding the effect of initial pH on COD removal rate in Figure 9. When the pH value is 3, the catalyst also shows a similar degradation curve. It is obvious in the figure that when the dosage of sodium persulfate is 10 g/L, the oxidation system has the best treatment effect on methyl orange, so 10 g/L is the best dosage of sodium persulfate.

3.4. Catalyst Recovery and Reusability

The problem of catalyst recovery and reusability is the bottleneck restricting the development of the advanced oxidation technology industry. An excellent catalyst not only needs high catalytic activity, but also requires convenient recovery performance and good reusability [43].

3.4.1. Recovery of Catalyst

After the reaction, the catalyst is dispersed in the aqueous solution, as depicted in Figure 12a. Upon applying a magnetic field, the catalyst rapidly adheres to the beaker wall, resulting in a clear solution, as shown in Figure 12b. The entire process of catalyst separation takes less than one minute, demonstrating its efficient recovery.

3.4.2. Reusability of the Catalyst

Figure 13 illustrates the COD degradation rate over six repeated uses of the catalyst under optimal conditions. The figure reveals a gradual decline in catalytic efficiency with each use. However, even after six cycles, the catalyst's efficiency remains over 70%, only 15% less than its initial usage. This finding underscores the catalyst's notable reusability alongside its high catalytic performance [44].

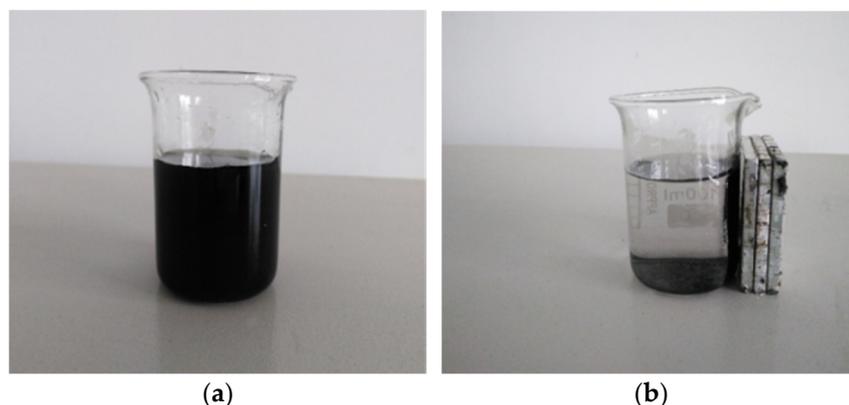


Figure 12. Catalyst separation in magnetic field: (a) catalyst dispersed in solution; (b) catalyst separated in magnetic field.

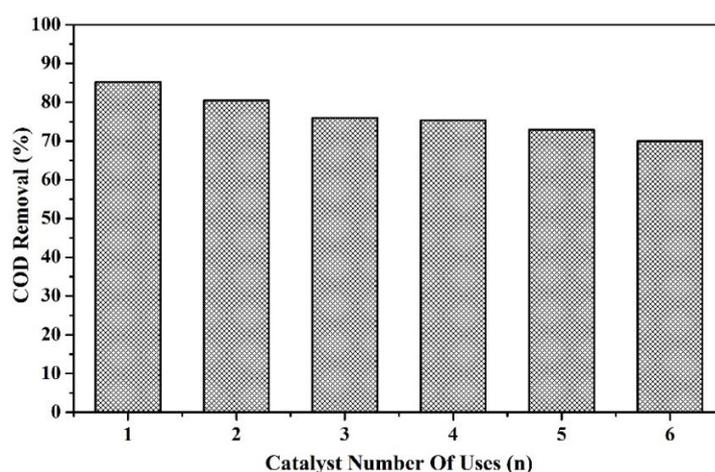


Figure 13. Effect of catalyst reuse on COD removal rate.

4. Conclusions

In this study, we focused on treating methyl orange using a prepared activated persulfate catalyst. The catalyst was synthesized using an optimal process: a molar ratio of Fe^{3+} and Fe^{2+} to Ni of 4:1, a mass ratio of Fe_3O_4 to PAC of 1:4, a calcination temperature of $700\text{ }^\circ\text{C}$, and a calcination duration of 4 h. Characterization techniques such as SEM, TEM, EDS, and XRD were employed. The characterization results show that the catalyst exhibited a hollow internal structure with increased granular material on its surface, enhanced porosity, and nickel ferrite as the active surface material. The elemental weight ratios were determined to be 72.84% C, 16.76% O, 8.37% Fe, and 2.03% Ni, with corresponding atomic proportions of 83.11%, 14.36%, 2.05%, and 0.47%.

This study also investigated the influence of reaction pH, catalyst dosage, and oxidant dosage on the degradation efficiency of methyl orange by the catalyst–sodium persulfate oxidation system. It was found that the COD removal efficiency increased with rising pH values. Both the catalyst and sodium persulfate dosages impacted the COD removal efficiency, which first increased, and then, decreased with increasing dosages. The catalyst demonstrated effective catalytic performance over a wide pH range (3–11). Additionally, the catalyst exhibited strong magnetic properties, enabling complete adsorption on the beaker wall within less than 1 min in a magnetic field. Even after six cycles of reuse, the catalyst maintained over 70% of its initial catalytic efficiency.

The GC-MS analysis revealed that the methyl orange molecules were completely oxidized during the treatment process, achieving a 100% removal rate. These results underscore the significant role of the newly developed activated persulfate catalyst in treating methyl orange.

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