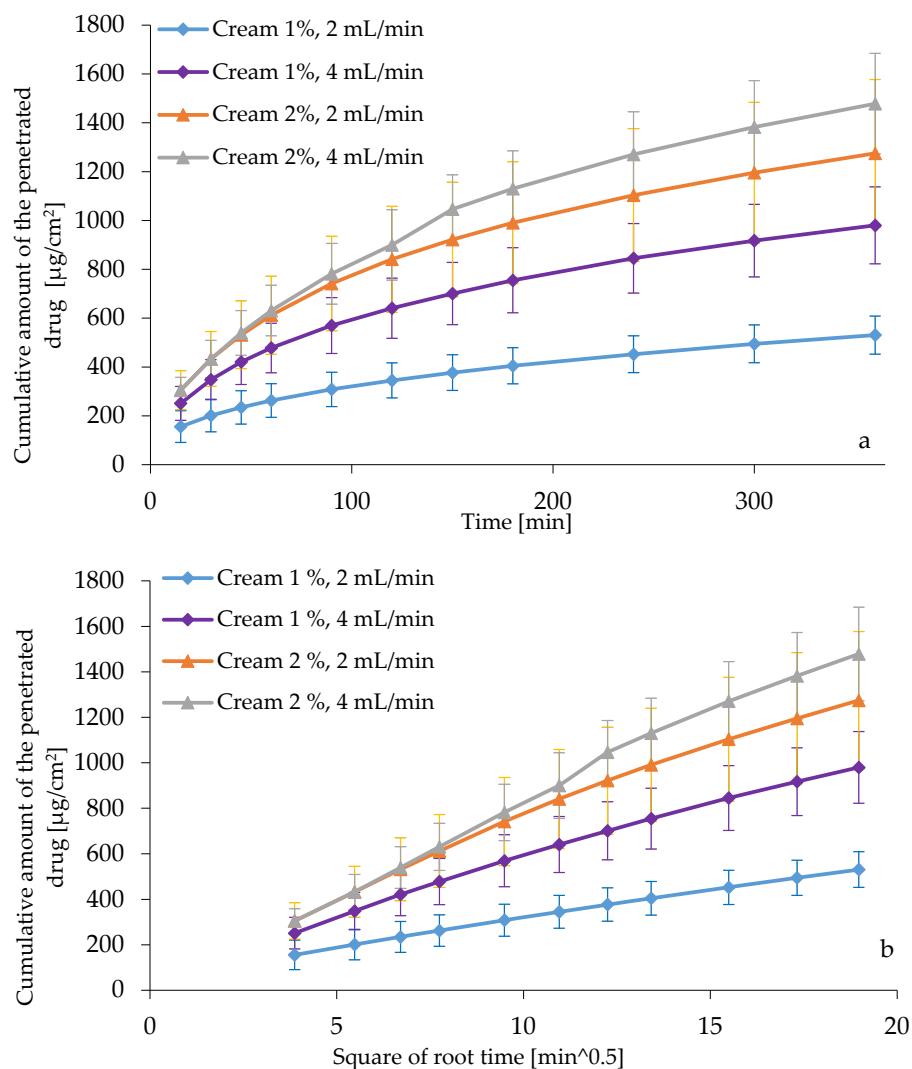


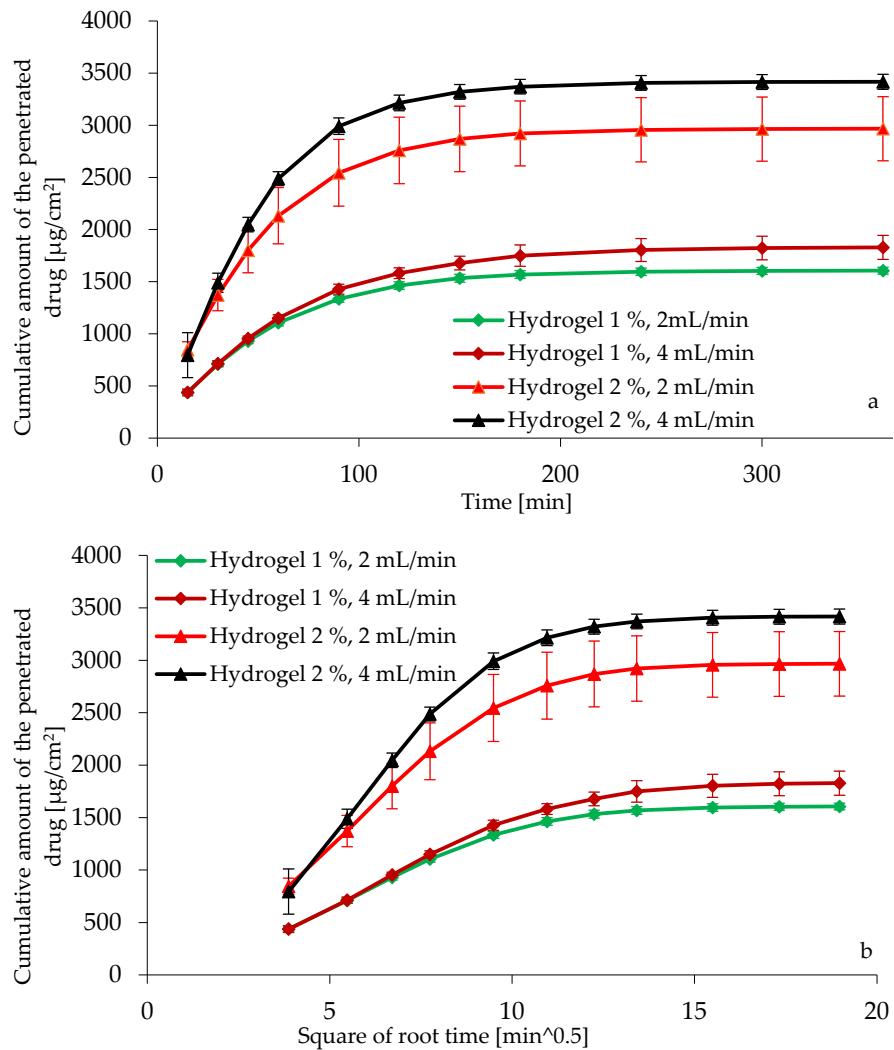
## Supplementary Materials

# Analytical target profile for *in vitro* release test method development and apparatus selection in the case of semisolid topical formulations

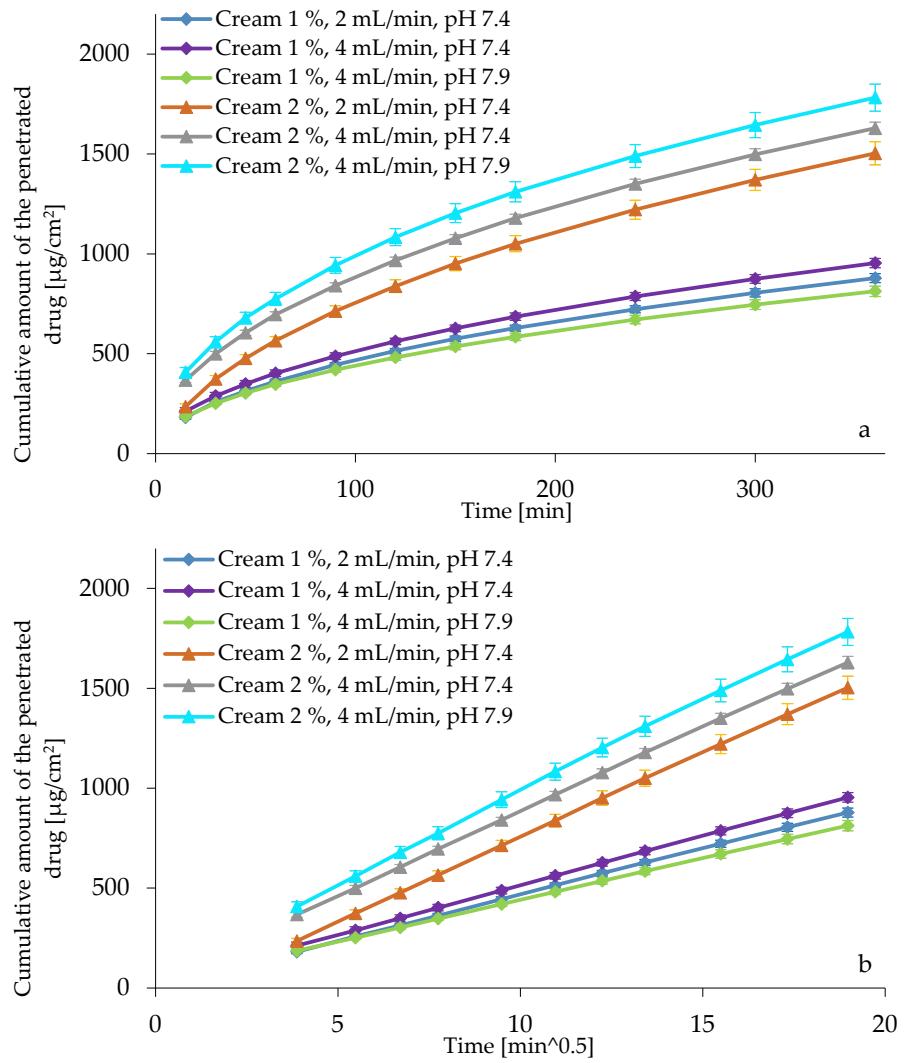
Réka Szoleczky <sup>1,2</sup>, Anita Kovács <sup>2</sup>, Szilvia Berkó <sup>2</sup> and Mária Budai-Szűcs <sup>2,\*</sup>



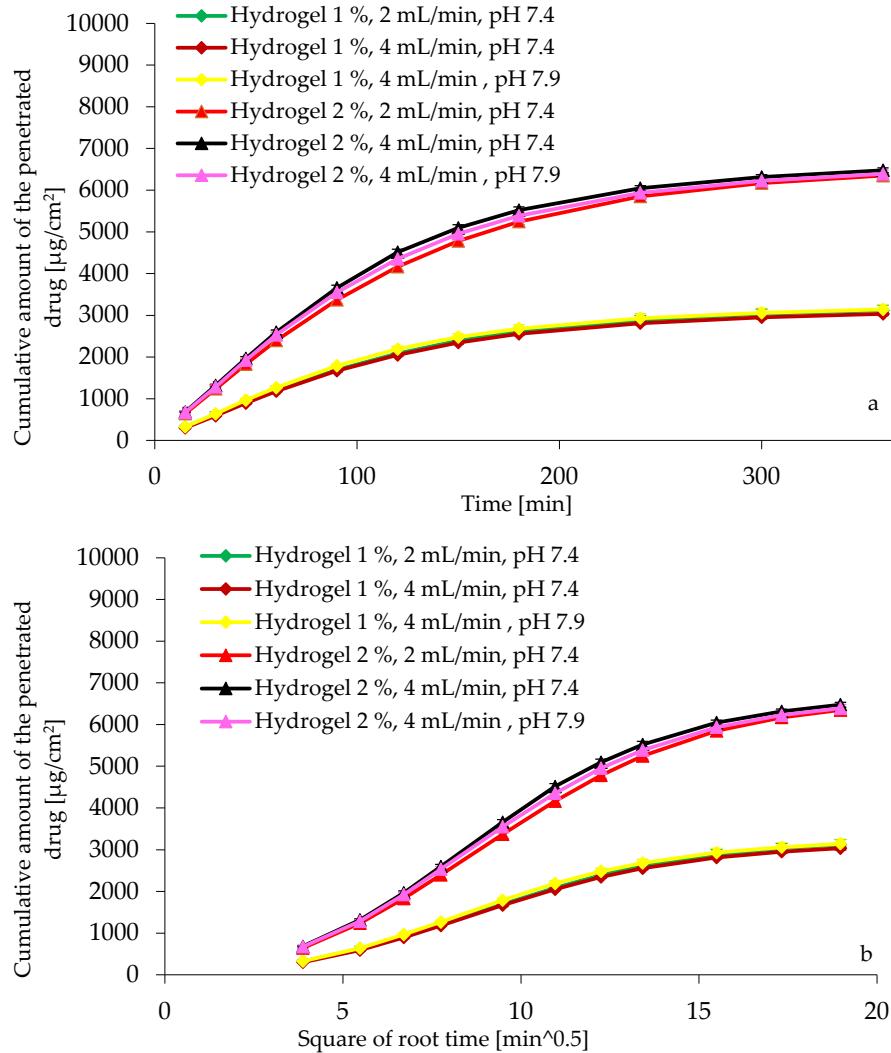
**Figure S1.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [min<sup>0.5</sup>]. Instrument: Flow-through diffusion cell. Receptor medium: pH 7.4. Flow rate 2 and 4 mL/min. Product: Cream 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for five replicates.



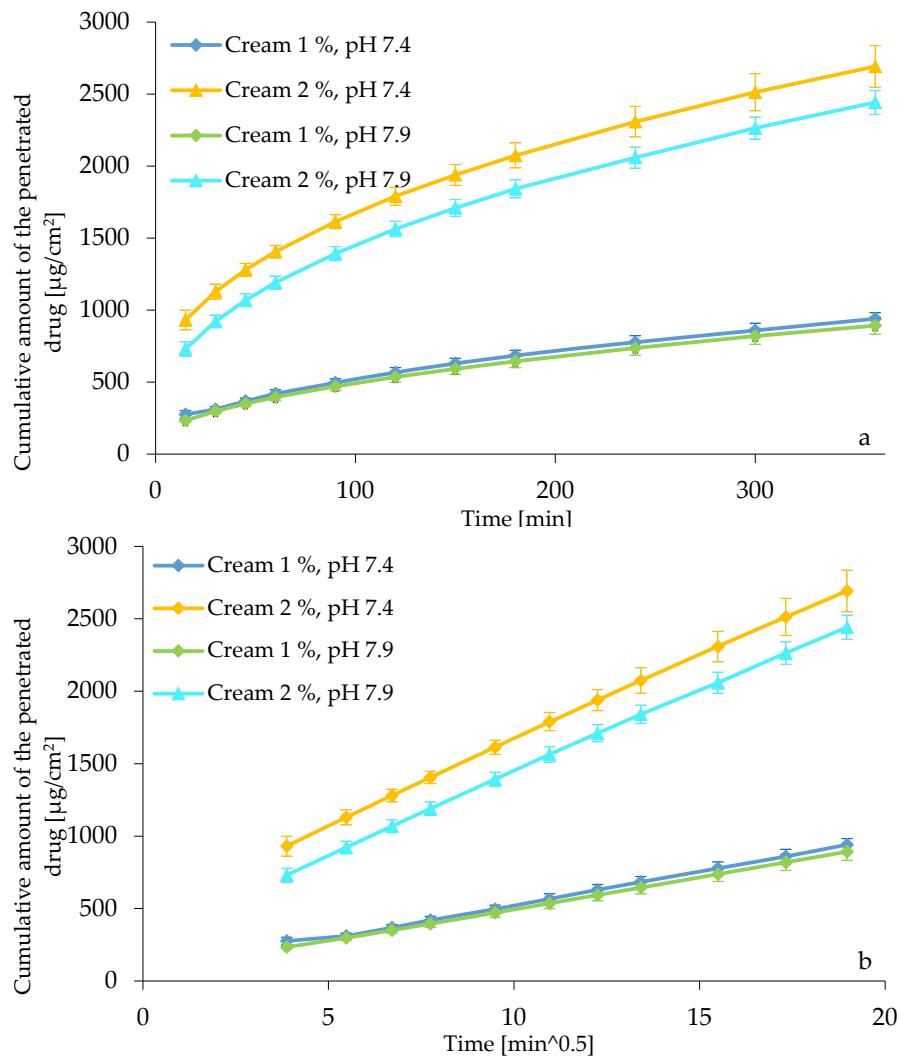
**Figure S2.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [ $\text{min}^{0.5}$ ]. Instrument: Flow-through diffusion cell. Receptor medium: pH 7.4. Flow rate 2 and 4 mL/min. Product: Hydrogel 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for five replicates.



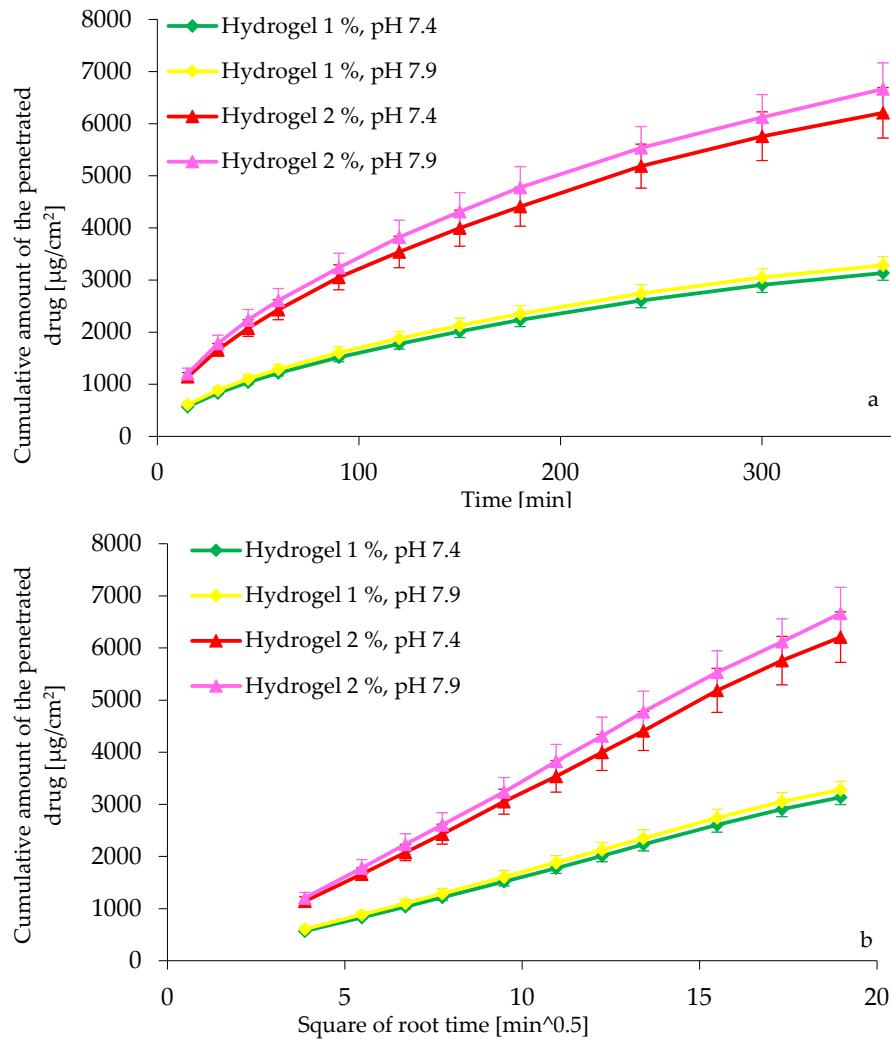
**Figure S3.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [ $\text{min}^{0.5}$ ]. Instrument: USP Apparatus IV with semisolid adapter. Receptor media: pH 7.4 and 7.9. Flow rate 2 and 4 mL/min. Product: Cream 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.



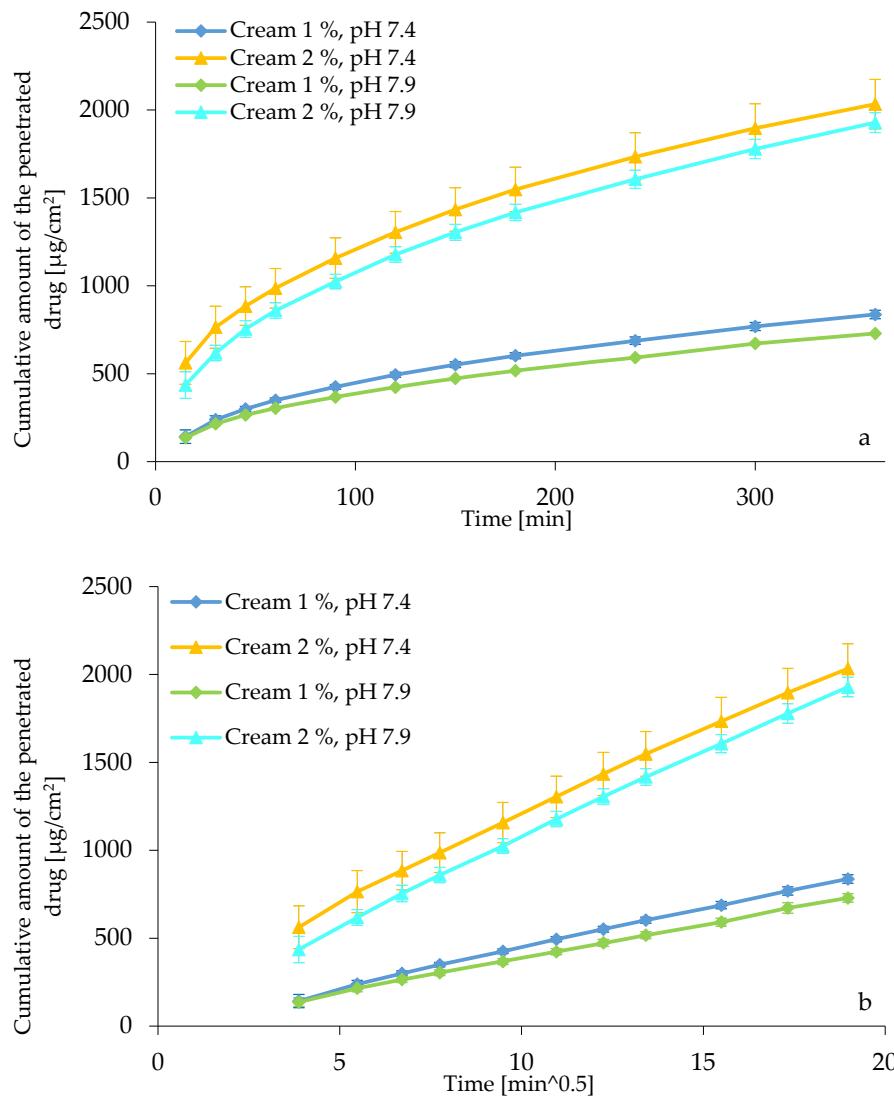
**Figure S4.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [ $\text{min}^{0.5}$ ]. Instrument: USP Apparatus IV with semisolid adapter. Receptor media: pH 7.4 and 7.9. Flow rate 2 and 4 mL/min Product: Hydrogel 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.



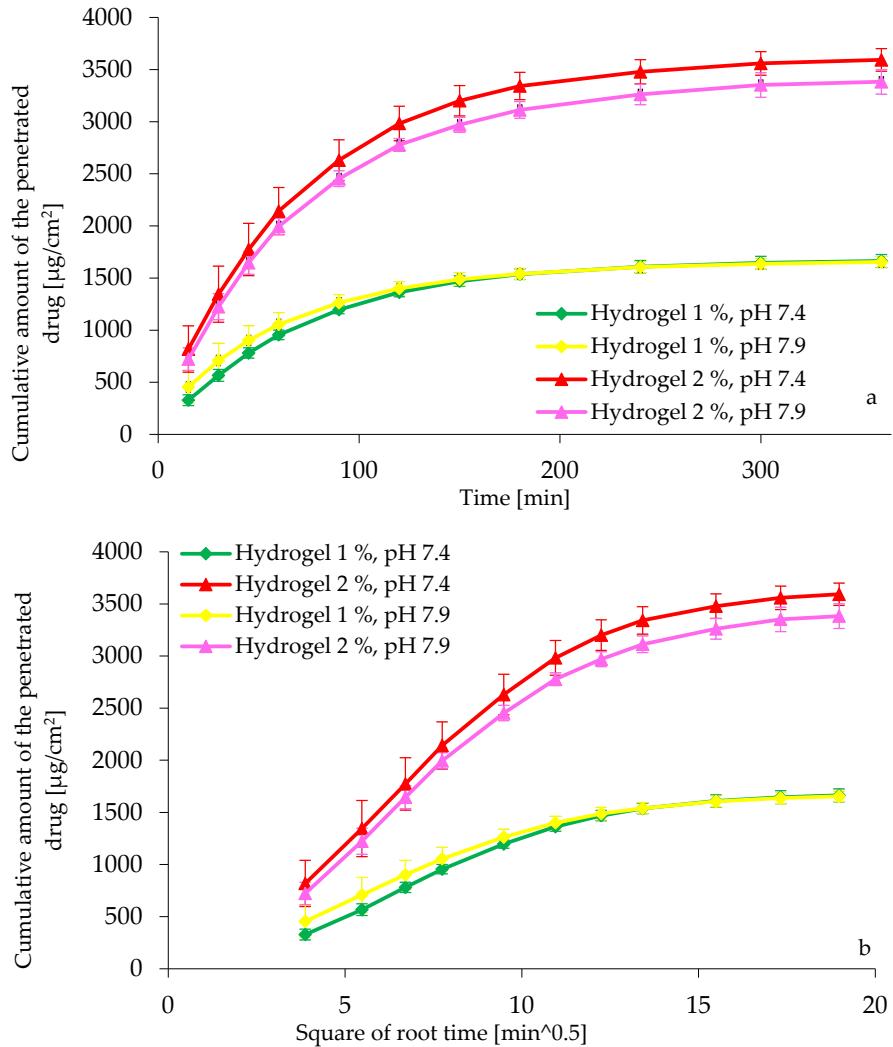
**Figure S5.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [min<sup>0.5</sup>]. Instrument: USP Apparatus II with immersion cell. Receptor media: pH 7.4 and 7.9. Product: Cream 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.



**Figure S6.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [ $\text{min}^{0.5}$ ]. Instrument: USP Apparatus II with immersion cell. Receptor media: pH 7.4 and pH 7.9. Product: Cream 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.



**Figure S7.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [min<sup>0.5</sup>]. Instrument: Static Vertical diffusion cell (Franz cell). Receptor media: pH 7.4 and 7.9. Product: Cream 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.



**Figure S8.** (a) Cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against time [min], (b) cumulative amount of diclofenac sodium penetrated through the MCE membrane plotted against square root of time [ $\text{min}^{0.5}$ ]. Instrument: Static Vertical diffusion cell (Franz cell). Receptor media: pH 7.4 and 7.9. Product: Hydrogel 1 % and 2 %. The data represent the mean  $\pm$  standard error of the mean for six replicates.

**Table S1.** *In vitro* release rates and fluxes of diclofenac sodium from cream 1% and 2 % at 6 hours measured with different methods with pH 7.4 medium.

| Apparatus                                  | Franz cell | Franz cell | USP IV with SSA | USP II with immersion cell | USP II with immersion cell | FTDC     | FTDC     | FTDC     | FTDC     |         |
|--|------------|------------|-----------------|-----------------|-----------------|-----------------|----------------------------|----------------------------|----------|----------|----------|----------|---------|
| API%                                       | 1%         | 2 %        | 1%              | 1%              | 2 %             | 2 %             | 1%                         | 2%                         | 1%       | 1%       | 2%       | 2%       |         |
| pH   | pH 7.4     | pH 7.4     | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4                     | pH 7.4                     | pH 7.4   | pH 7.4   | pH 7.4   | pH 7.4   |         |
| Flow rate (mL/min) or stirring speed (rpm) | 400 rpm    | 400 rpm    | 2 mL/min        | 4 mL/min        | 2 mL/min        | 4 mL/min        | 250 rpm                    | 250 rpm                    | 2 mL/min | 4 mL/min | 2 mL/min | 4 mL/min |         |
| IVRR at 6 h (%)                            | 1          | 50.10      | 64.25           | 28.84           | 29.51           | 22.70           | 25.20                      | 24.20                      | 34.99    | 25.97    | 53.85    | 30.00    | 50.39   |
|  | 2          | 50.65      | 62.89           | 28.58           | 31.42           | 23.74           | 26.47                      | 26.67                      | 36.08    | 36.52    | 69.86    | 28.06    | 37.25   |
|  | 3          | 49.34      | -               | 28.38           | 29.35           | 25.31           | 25.66                      | 28.16                      | 39.98    | 33.82    | 57.92    | 34.47    | 39.66   |
|  | 4          | 50.27      | 58.35           | 28.18           | 30.09           | 23.28           | 25.52                      | 25.63                      | 35.25    | 27.06    | 55.74    | 45.42    | 40.14   |
|  | 5          | 48.44      | 61.87           | 27.31           | 29.59           | 23.28           | 25.08                      | 25.50                      | 40.95    | 29.01    | 45.85    | 47.51    | 47.37   |
|  | 6          | 46.93      | 59.18           | 27.26           | 30.19           | 22.68           | 25.77                      | 26.39                      | 40.75    | -        | -        | -        | -       |
|  | Mean       | 49.29      | 61.31           | 28.09           | 30.02           | 23.50           | 25.62                      | 26.09                      | 38.00    | 30.47    | 56.64    | 37.09    | 42.96   |
| SD   | 1.40       | 2.49       | 0.66            | 0.76            | 0.97            | 0.49            | 1.33                       | 2.85                       | 4.52     | 8.68     | 8.90     | 5.62     |         |
| RSD%                                       | 2.83       | 4.06       | 2.36            | 2.53            | 4.13            | 1.93            | 5.09                       | 7.49                       | 14.85    | 15.33    | 23.99    | 13.07    |         |
| IVRR at 6 h ( $\mu\text{g}/\text{cm}^2$ )  | 1          | 850.61     | 2181.78         | 905.54          | 944.80          | 1457.71         | 1631.09                    | 916.09                     | 2648.80  | 455.91   | 920.97   | 1046.68  | 1757.76 |
|  | 2          | 859.89     | 2135.51         | 887.18          | 997.36          | 1523.73         | 1687.24                    | 979.28                     | 2649.58  | 643.21   | 1214.66  | 956.54   | 1269.78 |
|  | 3          | 837.65     | -               | 886.66          | 935.86          | 1611.07         | 1630.39                    | 1002.24                    | 2710.22  | 578.47   | 1016.90  | 1186.74  | 1365.42 |
|  | 4          | 853.43     | 1981.30         | 889.19          | 959.57          | 1478.30         | 1610.62                    | 912.16                     | 2469.22  | 475.04   | 965.86   | 1548.41  | 1368.24 |
|  | 5          | 822.38     | 2100.88         | 854.65          | 934.44          | 1487.63         | 1601.17                    | 893.39                     | 2776.14  | 501.02   | 781.50   | 1635.78  | 1631.15 |
|  | 6          | 796.77     | 2009.37         | 847.09          | 952.19          | 1459.30         | 1610.59                    | 939.28                     | 2900.57  | -        | -        | -        | -       |
|  | Mean       | 836.79     | 2081.77         | 878.38          | 954.04          | 1502.96         | 1628.51                    | 940.41                     | 2692.42  | 530.73   | 979.98   | 1274.83  | 1478.47 |
| SD   | 23.71      | 84.54      | 22.55           | 23.28           | 58.17           | 31.14           | 42.27                      | 144.37                     | 78.28    | 157.73   | 302.60   | 206.03   |         |

| Apparatus  | Franz cell  | Franz cell   | USP IV with SSA | USP II with immersion cell | USP II with immersion cell | FTDC          | FTDC         | FTDC         | FTDC         |              |
|--|-------------|--------------|-----------------|-----------------|-----------------|-----------------|----------------------------|----------------------------|---------------|--------------|--------------|--------------|--------------|
| API%   | 1%          | 2 %          | 1%              | 1%              | 2 %             | 2 %             | 1%                         | 2%                         | 1%            | 1%           | 2%           | 2%           |              |
| pH   | pH 7.4      | pH 7.4       | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4                     | pH 7.4                     | pH 7.4        | pH 7.4       | pH 7.4       | pH 7.4       |              |
| Flow rate<br>(mL/min) or<br>stirring speed<br>(rpm)        | 400 rpm     | 400 rpm      | 2 mL/min        | 4 mL/min        | 2 mL/min        | 4 mL/min        | 250 rpm                    | 250 rpm                    | 2 mL/min      | 4 mL/min     | 2 mL/min     | 4 mL/min     |              |
| RSD%   | <b>2.83</b> | <b>4.06</b>  | <b>2.57</b>     | <b>2.44</b>     | <b>3.87</b>     | <b>1.91</b>     | <b>4.50</b>                | <b>5.36</b>                | <b>14.75</b>  | <b>16.10</b> | <b>23.74</b> | <b>13.94</b> |              |
| Flux<br>( $\mu\text{g}^*\text{cm}^{-2}\text{min}^{-0.5}$ ) | 1           | 43.33        | 92.28           | 48.02           | 46.79           | 83.14           | 84.37                      | 45.04                      | 105.14        | 24.92        | 47.85        | 53.91        | 105.40       |
|  | 2           | 45.41        | 97.10           | 48.08           | 52.94           | 86.01           | 88.01                      | 48.05                      | 112.24        | 26.48        | 61.32        | 54.72        | 67.13        |
|  | 3           | 45.05        | -               | 46.74           | 49.69           | 91.84           | 85.10                      | 49.19                      | 117.60        | 27.28        | 49.69        | 63.56        | 80.59        |
|  | 4           | 45.76        | 101.63          | 46.28           | 50.25           | 82.06           | 84.39                      | 44.03                      | 98.59         | 24.74        | 54.27        | 85.05        | 93.87        |
|  | 5           | 45.06        | 102.00          | 45.44           | 49.28           | 83.35           | 83.47                      | 44.71                      | 124.05        | 24.90        | 41.79        | 94.59        | 96.00        |
|  | 6           | 40.20        | 94.22           | 45.19           | 50.41           | 83.35           | 85.19                      | 47.14                      | 129.50        | -            | -            | -            | -            |
|  | <b>Mean</b> | <b>44.13</b> | <b>97.45</b>    | <b>46.63</b>    | <b>49.89</b>    | <b>84.96</b>    | <b>85.09</b>               | <b>46.36</b>               | <b>114.52</b> | <b>25.67</b> | <b>50.98</b> | <b>70.37</b> | <b>88.60</b> |
|  | <b>SD</b>   | <b>2.10</b>  | <b>4.34</b>     | <b>1.24</b>     | <b>1.99</b>     | <b>3.61</b>     | <b>1.56</b>                | <b>2.07</b>                | <b>11.59</b>  | <b>1.15</b>  | <b>7.31</b>  | <b>18.47</b> | <b>14.92</b> |
|  | <b>RSD%</b> | <b>4.76</b>  | <b>4.46</b>     | <b>2.66</b>     | <b>3.98</b>     | <b>4.25</b>     | <b>1.83</b>                | <b>4.46</b>                | <b>10.12</b>  | <b>4.47</b>  | <b>14.33</b> | <b>26.25</b> | <b>16.84</b> |

**Table S2.** *In vitro* release rates and fluxes of diclofenac sodium from hydrogel 1% and 2 % at 6 hours measured with different methods with pH 7.4 medium.

| Apparatus   | Franz cell | Franz cell | USP IV with SSA | USP II with immersion cell | USP II with immersion cell | FTDC     | FTDC     | FTDC     | FTDC     |         |
|---|------------|------------|-----------------|-----------------|-----------------|-----------------|----------------------------|----------------------------|----------|----------|----------|----------|---------|
| API%  | 1%         | 2 %        | 1%              | 1%              | 2 %             | 2 %             | 1%                         | 2%                         | 1%       | 1%       | 1%       | 2%       |         |
| pH  | pH 7.4     | pH 7.4     | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4                     | pH 7.4                     | pH 7.4   | pH 7.4   | pH 7.4   | pH 7.4   |         |
| Flow rate<br>(mL/min) or<br>stirring speed<br>(rpm) | 400 rpm    | 400 rpm    | 2 mL/min        | 4 mL/min        | 2 mL/min        | 4 mL/min        | 250 rpm                    | 250 rpm                    | 2 mL/min | 4 mL/min | 2 mL/min | 4 mL/min |         |
| IVRR at 6 h (%)                                     | 1          | 92.75      | 89.11           | 98.70           | 93.17           | 98.30           | 99.84                      | 80.70                      | 97.85    | 96.02    | 101.93   | 82.13    | 97.89   |
|   | 2          | 95.52      | 86.99           | 98.58           | 96.44           | 99.78           | 100.70                     | 87.62                      | 82.15    | 91.52    | 98.00    | 81.49    | 98.04   |
|   | 3          | 94.49      | 92.76           | 100.65          | 94.35           | 98.56           | 101.15                     | 87.85                      | 81.58    | 92.82    | 113.34   | 84.26    | 99.38   |
|   | 4          | 95.99      | 93.42           | 103.50          | 93.92           | 99.09           | 100.90                     | 88.31                      | 94.34    | 91.19    | 101.21   | 81.55    | 97.41   |
|   | 5          | 91.02      | 90.20           | 100.83          | 94.30           | 99.10           | 101.45                     | 87.86                      | 78.49    | 92.79    | 108.59   | 99.05    | 100.95  |
|   | 6          | 84.59      | 97.94           | 91.47           | 93.17           | 97.08           | 99.38                      | 86.49                      | 86.76    | -        | -        | -        | -       |
|   | Mean       | 92.39      | 91.74           | 98.95           | 94.23           | 98.65           | 100.57                     | 86.47                      | 86.86    | 92.87    | 104.61   | 85.70    | 98.74   |
|   | SD         | 4.24       | 3.85            | 4.08            | 1.20            | 0.93            | 0.80                       | 2.89                       | 7.71     | 1.91     | 6.21     | 7.55     | 1.44    |
|   | RSD%       | 4.59       | 4.20            | 4.12            | 1.28            | 0.94            | 0.80                       | 3.35                       | 8.87     | 2.06     | 5.94     | 8.81     | 1.45    |
| IVRR at 6 h<br>( $\mu\text{g}/\text{cm}^2$ )        | 1          | 1627.20    | 3631.14         | 3086.13         | 2992.63         | 6347.96         | 6429.02                    | 2872.26                    | 6634.17  | 1658.57  | 1783.7   | 2800.04  | 3303.95 |
|   | 2          | 1675.75    | 3741.59         | 3087.21         | 3114.36         | 6461.93         | 6449.25                    | 3267.01                    | 5940.61  | 1612.07  | 1703.8   | 2778.15  | 3475.94 |
|   | 3          | 1764.70    | 3674.72         | 3209.02         | 3020.51         | 6334.09         | 6555.98                    | 3226.02                    | 5715.14  | 1603.29  | 1983.4   | 2872.41  | 3455.76 |
|   | 4          | 1684.05    | 3489.22         | 3212.61         | 3046.20         | 6332.82         | 6438.57                    | 3143.37                    | 6715.88  | 1580.26  | 1759.6   | 2872.64  | 3387.31 |
|   | 5          | 1648.33    | 3471.07         | 3227.52         | 3022.51         | 6362.45         | 6544.63                    | 3176.94                    | 5676.07  | 1576.45  | 1912.6   | 3511.86  | 3464.32 |
|   | 6          | 1579.71    | 3547.28         | 2924.78         | 3013.63         | 6257.43         | 6445.74                    | 3127.50                    | 6568.11  | -        | -        | -        | -       |
|   | Mean       | 1663.29    | 3592.50         | 3124.55         | 3034.97         | 6349.44         | 6477.20                    | 3135.51                    | 6208.33  | 1606.13  | 1828.62  | 2967.02  | 3417.46 |
|   | SD         | 62.26      | 107.65          | 116.85          | 42.52           | 66.03           | 57.16                      | 139.02                     | 483.03   | 32.95    | 115.51   | 307.51   | 72.24   |
|   | RSD%       | 3.74       | 3.00            | 3.74            | 1.40            | 1.04            | 0.88                       | 4.43                       | 7.78     | 2.05     | 6.32     | 10.36    | 2.11    |

| Apparatus  | Franz cell | Franz cell | USP IV with SSA | USP II with immersion cell | USP II with immersion cell | FTDC     | FTDC     | FTDC     | FTDC     |        |
|--|------------|------------|-----------------|-----------------|-----------------|-----------------|----------------------------|----------------------------|----------|----------|----------|----------|--------|
| API%   | 1%         | 2 %        | 1%              | 1%              | 2 %             | 2 %             | 1%                         | 2%                         | 1%       | 1%       | 2%       | 2%       |        |
| pH   | pH 7.4     | pH 7.4     | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4          | pH 7.4                     | pH 7.4                     | pH 7.4   | pH 7.4   | pH 7.4   | pH 7.4   |        |
| Flow rate<br>(mL/min) or<br>stirring speed<br>(rpm)        | 400 rpm    | 400 rpm    | 2 mL/min        | 4 mL/min        | 2 mL/min        | 4 mL/min        | 250 rpm                    | 250 rpm                    | 2 mL/min | 4 mL/min | 2 mL/min | 4 mL/min |        |
| Flux<br>( $\mu\text{g}^*\text{cm}^{-2}\text{min}^{-0,5}$ ) | 1          | 156.14     | 326.88          | 264.12          | 286.09          | 540.86          | 618.28                     | 153.61                     | 375.11   | 174.02   | 164.71   | 317.42   | 405.64 |
|  | 2          | 164.59     | 348.80          | 267.91          | 280.99          | 563.08          | 659.90                     | 185.65                     | 337.47   | 173.66   | 178.81   | 301.12   | 538.02 |
|  | 3          | 170.02     | 344.78          | 273.39          | 291.83          | 573.73          | 624.32                     | 186.11                     | 309.90   | 176.40   | 195.66   | 311.87   | 410.90 |
|  | 4          | 167.71     | 337.83          | 272.33          | 342.25          | 627.29          | 613.69                     | 180.09                     | 372.07   | 169.56   | 199.47   | 313.78   | 407.95 |
|  | 5          | 169.33     | 341.06          | 265.71          | 292.97          | 574.12          | 627.30                     | 182.44                     | 301.71   | 171.10   | 184.32   | 424.62   | 431.16 |
|  | 6          | 146.99     | 350.09          | 265.23          | 288.41          | 543.94          | 614.00                     | 178.41                     | 381.09   | -        | -        | -        | -      |
|  | Mean       | 162.46     | 341.57          | 268.11          | 297.09          | 570.50          | 626.25                     | 177.72                     | 346.22   | 172.95   | 184.59   | 333.76   | 438.73 |
|  | SD         | 9.12       | 8.55            | 3.89            | 22.54           | 31.26           | 17.37                      | 12.19                      | 34.92    | 2.67     | 13.90    | 51.15    | 56.42  |
|  | RSD%       | 5.61       | 2.50            | 1.45            | 7.59            | 5.48            | 2.77                       | 6.86                       | 10.08    | 1.54     | 7.52     | 15.33    | 12.60  |

**Table S3.** Results of accuracy measurement at a nominal concentration of 100% using cream matrix.

| Name of the apparatus     | Accuracy % | Mean of    | SD of      | RSD of     |
|---------------------------|------------|------------|------------|------------|
|                           |            | accuracy % | accuracy % | accuracy % |
| Franz cell                | 96.64      |            |            |            |
|                           | 96.88      |            |            |            |
|                           | 96.48      |            |            |            |
|                           | 96.45      | 96.58      | 0.23       | 0.23       |
|                           | 96.77      |            |            |            |
|                           | 96.26      |            |            |            |
| USP II,<br>immersion cell | 101.60     |            |            |            |
|                           | 101.13     |            |            |            |
|                           | 100.94     |            |            |            |
|                           | 101.62     | 100.94     | 1.18       | 1.17       |
|                           | 101.74     |            |            |            |
|                           | 98.62      |            |            |            |
| USP IV, SSA               | 99.11      |            |            |            |
|                           | 99.18      |            |            |            |
|                           | 98.96      |            |            |            |
|                           | 99.17      | 99.04      | 0.17       | 0.17       |
|                           | 99.09      |            |            |            |
|                           | 98.74      |            |            |            |

**Table S4.** Results of accuracy measurement at a nominal concentration of 100% using hydrogel matrix.

| Name of the apparatus     | Accuracy % | Mean of accuracy % | SD of accuracy % | RSD of accuracy % |
|---------------------------|------------|--------------------|------------------|-------------------|
| Franz cell                | 94.51      |                    |                  |                   |
|                           | 93.78      |                    |                  |                   |
|                           | 95.98      |                    |                  |                   |
|                           | 94.72      | 94.64              | 0.75             | 0.79              |
|                           | 94.15      |                    |                  |                   |
|                           | 94.70      |                    |                  |                   |
| USP II,<br>immersion cell | 103.53     |                    |                  |                   |
|                           | 101.49     | 102.00             | 1.35             | 1.32              |
|                           | 100.98     |                    |                  |                   |
| USP IV, SSA               | 96.91      |                    |                  |                   |
|                           | 96.83      |                    |                  |                   |
|                           | 97.26      |                    |                  |                   |
|                           | 97.21      | 97.08              | 0.17             | 0.18              |
|                           | 97.15      |                    |                  |                   |
|                           | 97.14      |                    |                  |                   |

**Table 5.** IVRR and fluxes of diclofenac sodium from 1% and 2 % cream measured for 6 hours using different methods with pH 7.9 medium.

| Apparatus  | Franz cell  | Franz cell   | USP IV<br>with SSA  | USP IV<br>with SSA   | USP II<br>with<br>immersion<br>cell   | USP II<br>with<br>immersion<br>cell  |   |
|--|---|--|---|--|---|--|---|
| API (%)  | 1%  | 2 %  | 1%  | 2 %  | 1%  | 2%   |   |
| pH   | pH 7.9  | pH 7.9   | pH 7.9  | pH 7.9   | pH 7.9  | pH 7.9   |   |
| Flow rate (mL/min) or<br>stirring speed (rpm)                      | 400 rpm   | 400 rpm  | 4 ml/min  | 4 ml/min   | 250 rpm   | 250 rpm  |   |
| IVRR at 6 h (%)  | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 45.09<br>48.07<br>44.43<br>45.86<br>39.56<br>37.92<br><b>43.49</b><br><b>3.91</b><br><b>9.00</b>         | 57.91<br>55.87<br>55.94<br>54.45<br>59.04<br>57.51<br><b>56.79</b><br><b>1.66</b><br><b>2.93</b>                | 24.43<br>27.40<br>27.03<br>26.38<br>26.69<br>25.98<br><b>26.32</b><br><b>1.05</b><br><b>3.99</b>         | 26.14<br>28.76<br>28.82<br>27.85<br>28.17<br>28.30<br><b>28.01</b><br><b>0.98</b><br><b>3.52</b>                | 24.45<br>24.71<br>25.57<br>23.33<br>26.58<br>25.72<br><b>25.06</b><br><b>1.14</b><br><b>4.54</b>         | 34.37<br>34.85<br>37.48<br>33.90<br>36.27<br>36.44<br><b>35.55</b><br><b>1.39</b><br><b>3.91</b>                |
| IVRR at 6 h<br>( $\mu\text{g}/\text{cm}^2$ )                       | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 765.47<br>734.49<br>704.09<br>700.79<br>738.79<br>729.61<br><b>728.88</b><br><b>23.97</b><br><b>3.29</b> | 1966.24<br>1897.21<br>1899.64<br>1848.91<br>2004.79<br>1952.70<br><b>1928.25</b><br><b>56.53</b><br><b>2.93</b> | 767.19<br>841.68<br>828.30<br>815.16<br>822.01<br>801.38<br><b>812.62</b><br><b>25.98</b><br><b>3.20</b> | 1676.51<br>1847.06<br>1862.71<br>1783.82<br>1755.37<br>1767.55<br><b>1782.17</b><br><b>67.52</b><br><b>3.79</b> | 856.58<br>865.69<br>866.70<br>830.47<br>976.26<br>958.92<br><b>892.44</b><br><b>59.92</b><br><b>6.71</b> | 2407.59<br>2520.54<br>2498.86<br>2298.52<br>2500.31<br>2429.40<br><b>2442.54</b><br><b>83.34</b><br><b>3.41</b> |
| Flux ( $\mu\text{g} \cdot \text{cm}^{-2} \cdot \text{min}^{0.5}$ ) | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 38.69<br>37.27<br>35.75<br>37.70<br>39.67<br>39.05<br><b>38.02</b><br><b>1.42</b><br><b>3.73</b>         | 97.22<br>89.35<br>95.90<br>95.20<br>101.98<br>101.02<br><b>96.78</b><br><b>4.55</b><br><b>4.70</b>              | 38.77<br>43.28<br>43.17<br>42.26<br>43.13<br>41.04<br><b>41.94</b><br><b>1.77</b><br><b>4.23</b>         | 87.85<br>95.47<br>98.60<br>92.89<br>92.81<br>93.00<br><b>93.44</b><br><b>3.55</b><br><b>3.79</b>                | 41.96<br>43.60<br>42.84<br>41.13<br>48.89<br>47.87<br><b>44.38</b><br><b>3.22</b><br><b>7.26</b>         | 104.79<br>116.65<br>114.82<br>104.54<br>111.86<br>114.26<br><b>111.15</b><br><b>5.25</b><br><b>4.73</b>         |

**Table S6.** IVRR and fluxes of diclofenac sodium from 1% and 2 % hydrogel measured for 6 hours using different methods with pH 7.9 medium.

| Apparatus  | Franz cell  | Franz cell  | USP IV<br>with SSA  | USP IV<br>with SSA  | USP II<br>with<br>immersion<br>cell  | USP II<br>with<br>immersion<br>cell  |  |
|--|---|---|---|---|--|--|--|
| API (%)  | 1%  | 2 %   | 1%  | 2 %   | 1%   | 2%   |  |
| pH   | pH 7.9  | pH 7.9  | pH 7.9  | pH 7.9  | pH 7.9   | pH 7.9   |  |
| Flow rate (mL/min) or stirring speed (rpm)                         | 400 rpm   | 400 rpm   | 4 mL/min  | 4 mL/min  | 250 rpm  | 250 rpm  |  |
| IVRR at 6 h (%)  | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 95.06<br>94.98<br>102.75<br>94.34<br>94.75<br>99.78<br><b>96.94</b><br><b>3.48</b><br><b>3.59</b>               | 98.12<br>96.55<br>98.42<br>99.59<br>101.82<br>99.85<br><b>99.06</b><br><b>1.80</b><br><b>1.81</b>               | 99.33<br>98.64<br>99.98<br>91.67<br>100.87<br>98.33<br><b>98.14</b><br><b>3.30</b><br><b>3.36</b>               | 99.09<br>101.27<br>100.09<br>98.62<br>99.56<br>98.14<br><b>99.46</b><br><b>1.12</b><br><b>1.13</b>               | 89.10<br>90.39<br>88.26<br>87.54<br>86.44<br>86.09<br><b>87.97</b><br><b>1.63</b><br><b>1.85</b>                 | 90.91<br>90.93<br>86.81<br>86.74<br>87.37<br>89.14<br><b>88.65</b><br><b>1.96</b><br><b>2.21</b> |
| IVRR at 6 h ( $\mu\text{g}/\text{cm}^2$ )                          | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 1613.93<br>1666.24<br>1744.46<br>1601.69<br>1662.34<br>1637.52<br><b>1654.36</b><br><b>51.02</b><br><b>3.08</b> | 3331.71<br>3278.47<br>3230.43<br>3494.31<br>3457.41<br>3503.58<br><b>3382.65</b><br><b>42.60</b><br><b>3.48</b> | 3067.01<br>3026.14<br>3120.83<br>3086.53<br>3064.98<br>3001.20<br><b>3061.12</b><br><b>93.57</b><br><b>1.39</b> | 6429.19<br>6524.75<br>6447.63<br>6320.37<br>6363.96<br>6266.47<br><b>6392.06</b><br><b>163.59</b><br><b>1.46</b> | 3523.89<br>3421.65<br>3191.40<br>3264.14<br>3076.84<br>3209.96<br><b>3281.31</b><br><b>500.31</b><br><b>4.99</b> | 6676.81<br>7294.96<br>6179.97<br>6272.47<br>6318.42<br>7252.47<br><b>6665.85</b><br><b>7.51</b>  |
| Flux ( $\mu\text{g} \cdot \text{cm}^{-2} \cdot \text{min}^{0.5}$ ) | 1<br>2<br>3<br>4<br>5<br>6<br><b>Mean</b><br><b>SD</b><br><b>RSD%</b> | 134.41<br>138.16<br>161.57<br>162.30<br>170.65<br>165.64<br><b>155.46</b><br><b>15.24</b><br><b>9.80</b>        | 320.16<br>323.03<br>310.08<br>340.68<br>336.01<br>346.28<br><b>329.37</b><br><b>10.53</b><br><b>4.20</b>        | 284.95<br>280.74<br>294.69<br>268.55<br>296.63<br>291.72<br><b>286.21</b><br><b>39.10</b><br><b>3.68</b>        | 583.77<br>529.59<br>563.12<br>594.92<br>514.03<br>615.60<br><b>566.84</b><br><b>11.19</b><br><b>6.90</b>         | 201.41<br>195.21<br>182.16<br>187.68<br>171.08<br>178.02<br><b>185.93</b><br><b>27.30</b><br><b>6.02</b>         | 382.52<br>413.38<br>348.09<br>358.06<br>355.39<br>403.65<br><b>376.85</b><br><b>7.24</b>         |