

Two-Step Dry Gel Method Produces MgAPO-11 with Low Aspect Ratio and Improved Catalytic Performance in the Conversion of Methanol to Hydrocarbons

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Abstract: In this article, the synthesis, characterization and catalytic performance of three MgAPO-11 catalysts with distinct crystal morphologies (sunflower, ball and candy) are presented. Among the three samples, the candy-like MgAPO-11-C, with high crystallinity and uniform particle size (of about 1 μm), was synthesized for the first time by using a unique two-step dry gel method. Despite the similar acid strength of the three samples, the different and distinct morphologies of the catalysts resulted in very different methanol-to-hydrocarbons (MTH) performances. In particular, the candy-like MgAPO-11-C presented the best MTH performance with the highest total conversion capacity (4.4 $\text{g}_{\text{MeOH}} \cdot \text{g}_{\text{catalyst}}^{-1} \text{ h}^{-1}$) and the best selectivity to C_{5+} aliphatics (64%).

Keywords: MgAPO-11; methanol to hydrocarbons; dry gel method; crystal morphology; candy like

Table S1. Amount and distribution of acid sites of MgAPO-11 with different Mg contents.

Sample	Amount ($\mu\text{mol/g}$) and distribution of acid sites			Strong acid sites ($350\text{ }^{\circ}\text{C}$)		
	B	L	B+L	B	L	B+L
MgAPO-11-C-0Mg	4	26	30	4	9	13
MgAPO-11-C-0.1Mg	31	76	107	9	67	76
MgAPO-11-C-0.2Mg	14	60	74	4	29	33

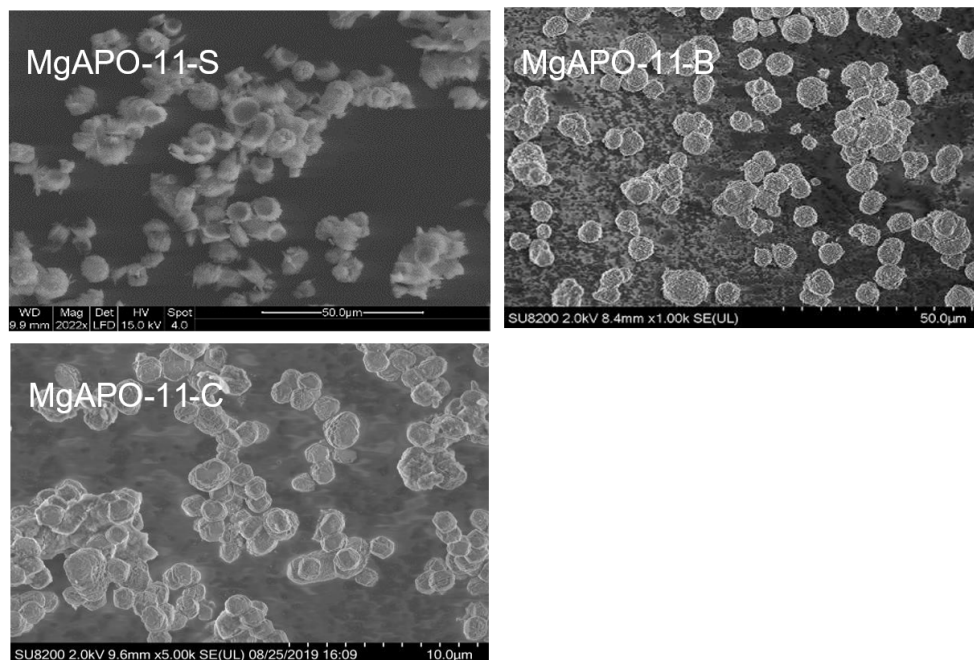


Figure S1. SEM images of the three MgAPO-11 samples with distinct morphologies in low magnification.

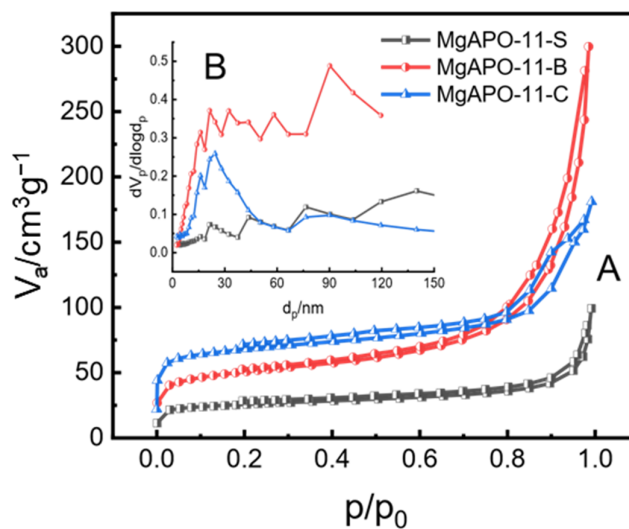


Figure S2. N_2 adsorption-desorption isotherms (A) and pore-size distribution patterns of the three MgAPO-11 samples with distinct morphologies (B).

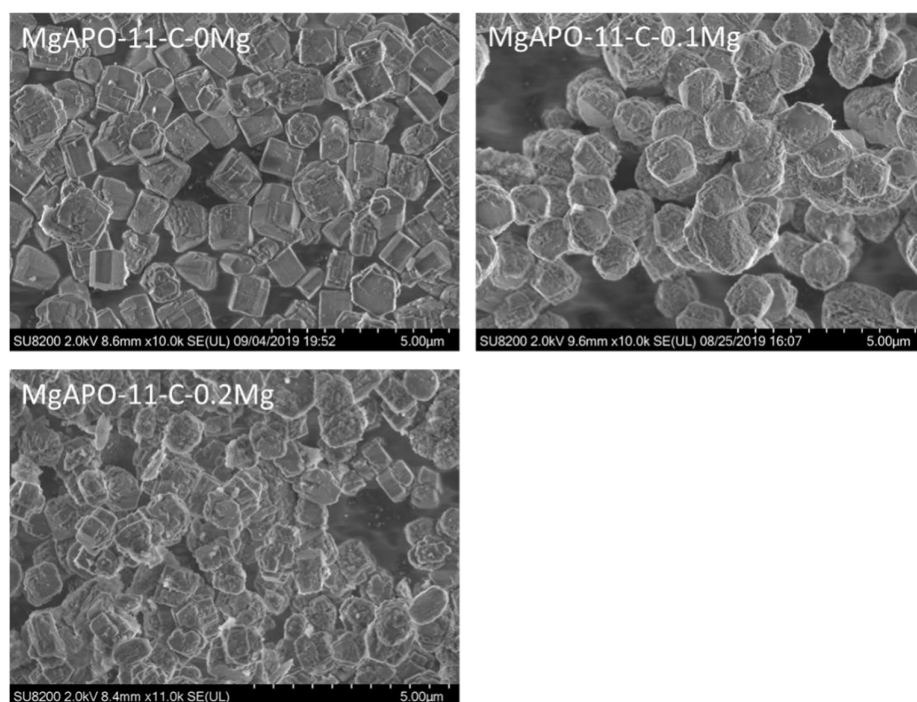


Figure S3. SEM images of MgAPO-11-C samples with different Mg contents.

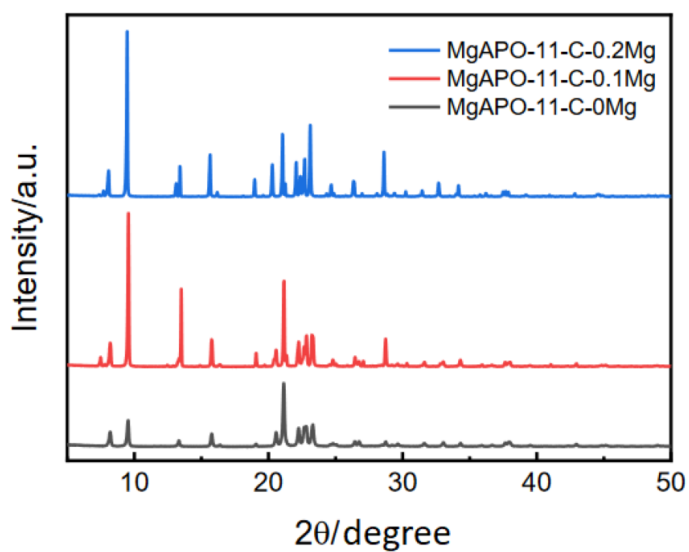


Figure S4. XRD patterns of the MgAPO-11-C samples with different Mg contents.

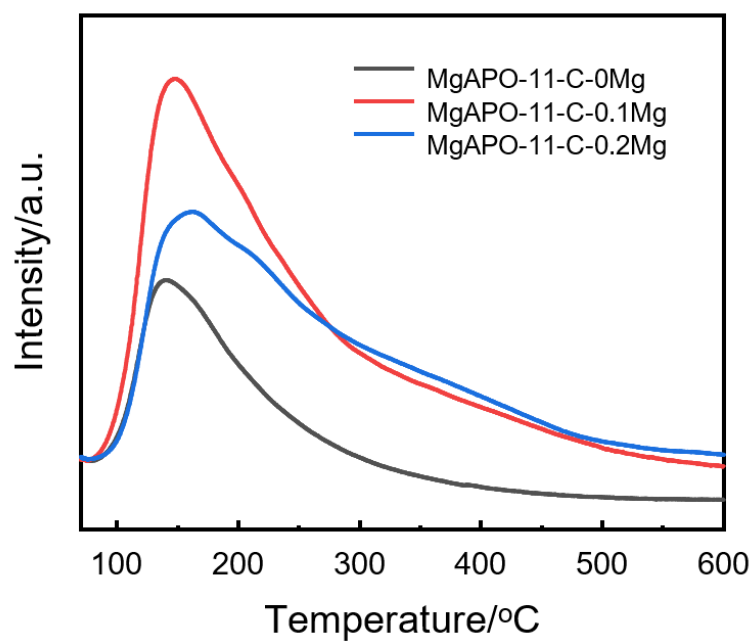


Figure S5. NH_3 -TPD profiles of the MgAPO-11-C samples with different Mg contents.

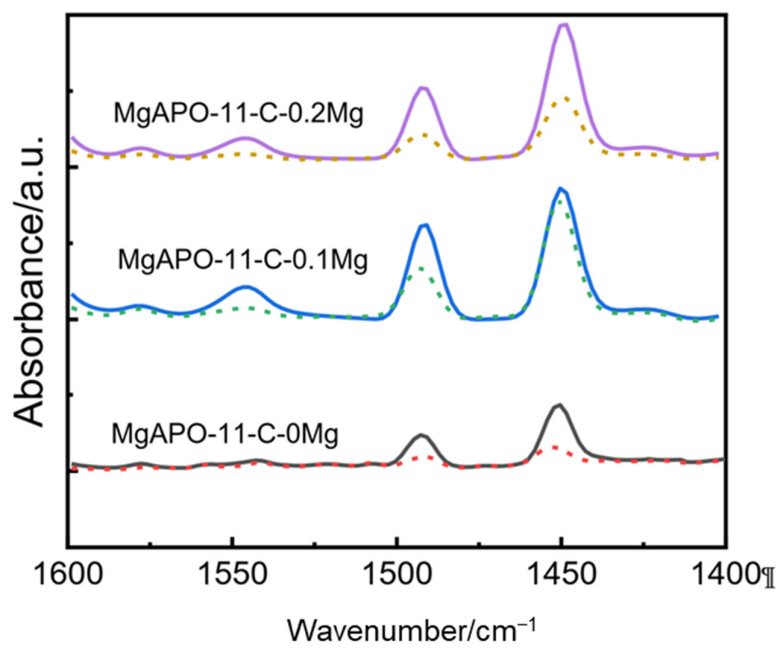


Figure S6. Py-IR spectra of MgAPO-11 with different Mg contents.

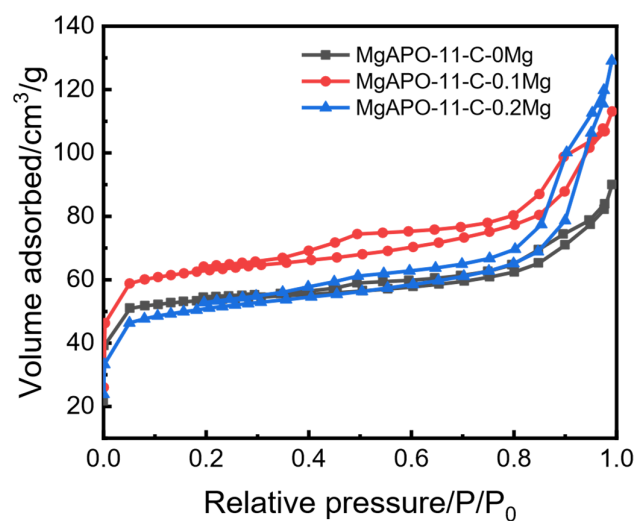


Figure S7. N₂ adsorption and desorption isotherms of the MgAPO-11-C samples with different Mg contents.

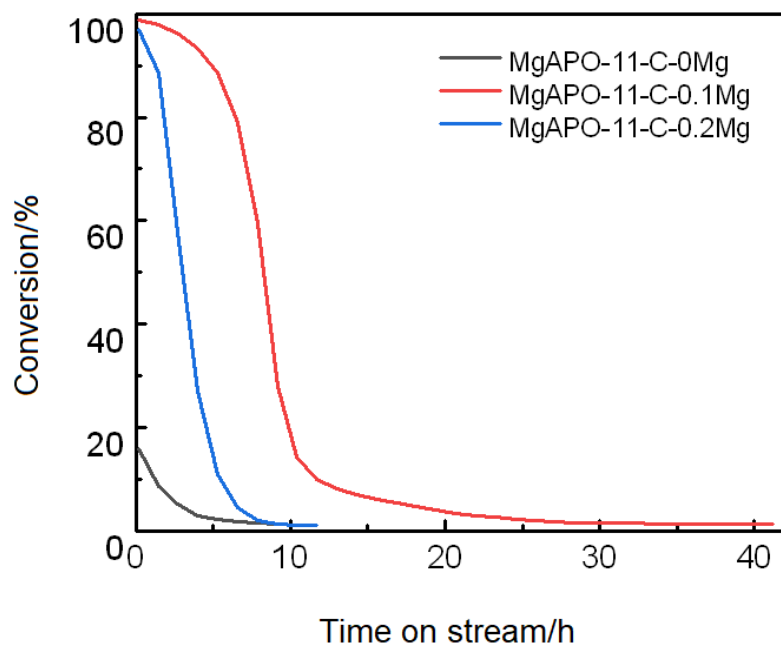


Figure S8. Methanol conversion as a function of time on stream of the MgAPO-11-C samples with different Mg contents.

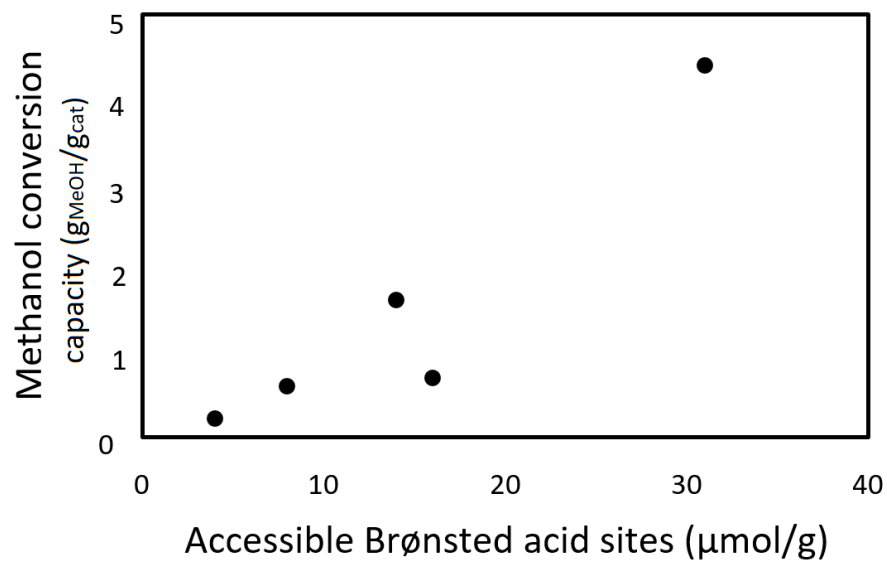


Figure S9. Methanol conversion capacity vs. accessible Brønsted acid sites in the five MgAPO-11 samples.

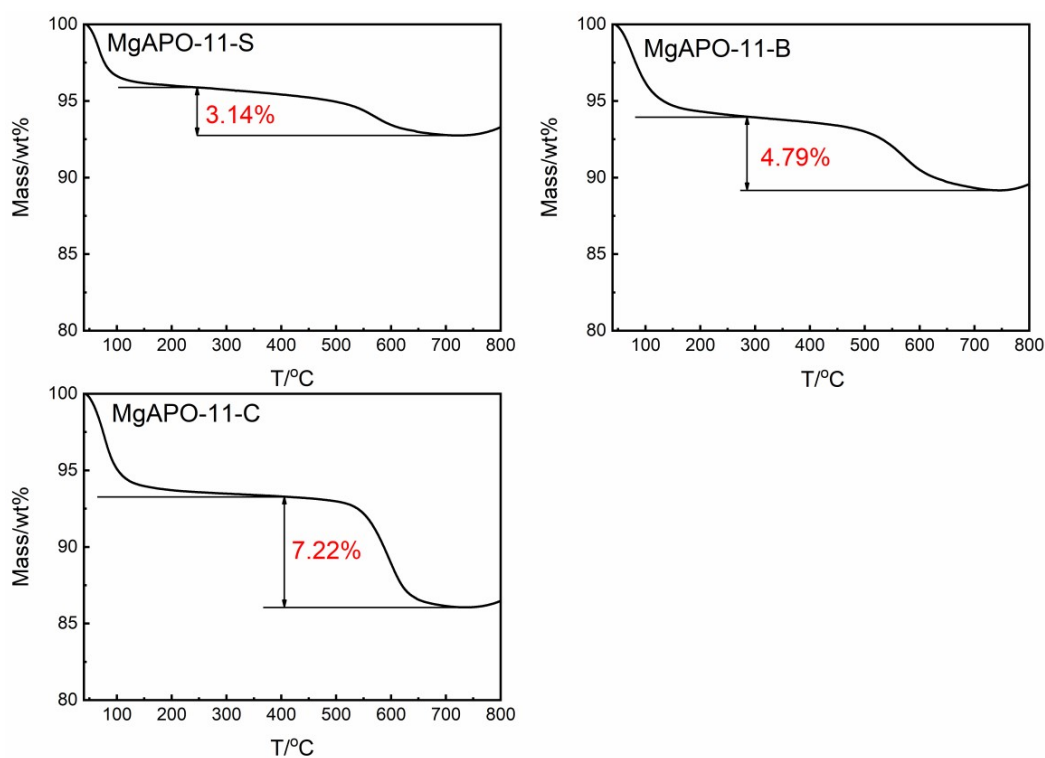


Figure S10. The TG curves of the three MgAPO-11 samples with distinct morphologies after reaction.

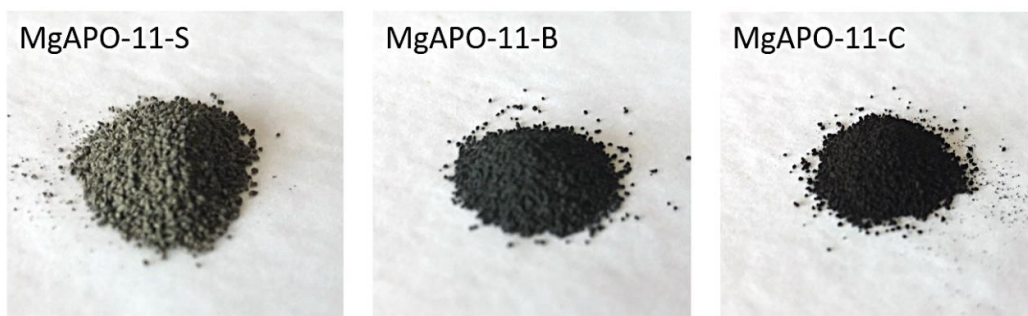


Figure S11. The photos of the three MgAPO-11 samples after reaction.