



Article Unified Model for Axial Bearing Capacity of Concrete-Filled Steel Tubular Circular Columns Based on Hoek–Brown Failure Criterion

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Abstract: Concrete-filled steel tubular (CFST) composite columns can overcome the brittleness of concrete and improve the plastic deformation ability of concrete, thus improving its strength and deformation ability. At present, most of the published models for predicting the axial bearing capacity of CFST columns are empirical models based on the nonlinear fitting of experimental data, which has some limitations on the application of the models. Therefore, to establish a new unified theoretical model, a new ultimate compressive strength of core concrete was established by the Hoek-Brown failure criterion, and the conversion formula between the cube and cylinder compressive strength was also established in this paper. At the same time, the strength-reduction coefficient influenced by the slenderness ratio was also established. The newly established unified model can predict the axial bearing capacity of CFST columns with different steel types, concrete types, slenderness ratios, diameter-to-thickness ratios, and cross-sectional dimensions. At the same time, the newly established unified model can be applied to a wider range of test parameters. To determine the parameters in the proposed model and assess the models, a total of 798 test data were collected. Based on the test database, the existing models and the proposed model were evaluated. The results show that the proposed model has very high accuracy in predicting the test results of CFST short and long columns, and the average value (AV) and integral absolute error (IAE) are 1.012 and 0.094, respectively. In addition, the model proposed in this paper also has high accuracy in predicting the axial bearing capacity of CFST columns under high temperatures.

Keywords: Hoek–Brown failure criterion; concrete-filled steel tubular (CFST) columns; long and short columns; types of concrete and steel tubular; high-temperature action; unified bearing capacity model

1. Introduction

As is well known, concrete-filled steel tubular (CFST) composite columns are a very common member type, which are widely used in large-scale, super-high, and complex structural engineering [1-3], as shown in Figure 1. Steel tubular can not only be used to confine concrete and make the core concrete withstand three-dimensional stress to overcome the brittleness of high-strength concrete (HSC) and improve the plastic deformation ability of HSC, thus improving the ultimate compressive strength of the core concrete, but it can also be used as a longitudinal reinforcement to bear the external load. The composite structures of steel tubular and concrete can significantly improve the stiffness of members and meet the functional requirement of deformation and stiffness when the structures are in normal use. In addition, the members formed by combining steel tubular with recycled concrete can not only make up for the shortage of recycled concrete, but also reduce the environmental damage caused by natural aggregate mining and partially solve the problems of environmental pollution and land occupation caused by construction waste landfill [4-6]. The combination of high-strength steel (HSS) tubular and HSC can reach the strength potential of HSS and ultra-high-performance concrete (UHPC), reduce the weight of civil engineering structures, and provide remarkable social and economic



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Copyright: © 2023 by the author. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). benefits [7–9]. In addition, the combined use of HSC and HSS in CFST structures can not only reduce the cross-sectional size of members, increase the building space, and reduce the project cost, but also it can increase the deformation of members in the elastic stage and improve the overall mechanical properties of composite structures.



Figure 1. Concrete-filled steel tubular column.

As the most basic structural member, the axial compression behavior of CFST columns has been widely studied. Lyu et al. [5] carried out axial compression research on 32 recycled CFST (RCFST) short columns, considering the replacement ratio of recycled coarse aggregate (RCA). RCA can affect the ultimate strength and elastic modulus. A simplified prediction model for the axial bearing capacity was proposed. According to the reliability analysis, the partial coefficients of the axial bearing capacity were calibrated in the paper. Wang et al. [6] carried out axial compression tests on RCFST short columns. The dispersion of the mechanical properties of RCFST was smaller than that of recycled concrete due to the contribution of the steel tubular. Within the range of the test parameters, the compressive behavior of RCFST short columns was almost unaffected by the source of RCA. The axial bearing capacity of RCFST short columns was reduced by less than 10%. The existing design codes for CFST columns can be safely applied to RCFST short columns. Yang et al. [10] carried out axial compression tests of the performance of recycled concrete short columns with stainless steel tubular under a short-term load. Under a short-term load, the recycled concrete short columns had a stable load–deformation response. Because of the confinement of the steel tubular, the performance of the core recycled concrete was generally improved. Chen et al. [8] studied the axial compression performance of ultrahigh-performance CFST (UHPCFST) circular and square short columns. Steel tubular and UHPC can work well together. However, the strengthening effect of the steel tubular on the strength of the core of ordinary concrete was higher than that of UHPC. The thickness ratio and the yield strength of the steel determined the strengthening effect of the steel tubular on the core UHPC's strength. The local buckling of the steel tubular gradually lagged with the increase in concrete strength. A simplified axial bearing capacity model for UHPCFST columns was established. Yu et al. [11] conducted a study on the axial compression behavior of ultra-high-strength self-compacting CFST (UHSSCCFST) columns. The failure mode of the circular short columns was the shear failure mode. The ductility of UHSSCCFST columns was usually lower than that of ordinary-strength CFST columns, especially for the axial compression of the columns. Wei et al. [12] conducted a study on the axial compressive behavior of UHPCFST columns. The brittleness of UHPC was significantly improved by the confinement of the steel tubular. The addition of steel fiber greatly improved the strength and ductility of the reinforced UHPC. A reasonable axial bearing capacity model for short columns was proposed, which has high accuracy. Zhou et al. [1] carried out axial compression tests on high-strength CFST circular short columns, considering the influence of the diameter-to-thickness ratio D/t. The plastic section design is still applicable to CFST columns with a large D/t. Due to the confinements provided by the HSS tubular, the strength and ductility of the CFST columns were improved. The bearing capacity of the CFST short columns can be estimated by EC4. Su et al. [13] conducted experiments on cold-formed high-strength CFST columns. The strength enhancement of the high-strength CFST columns decreased with the increase in the concrete strength (\leq 120 MPa). For specimens with the same concrete strength, a smaller D/t value provided a better strength-enhancement effect. The concrete strength increased with the increase in the section confinement coefficient. EC4 provided more accurate and consistent predictions than other design codes [13]. Liew et al. [14] expanded the research on CFST members with ultra-HSC and HSS. It provided a guide for selecting steel grade and concrete grade for the design of CFST members to avoid the core concrete being crushed before the steel yield. The strength-reduction coefficient should be suitable for HSC with cylinder compressive strength greater than 50 MPa but less than 90 MPa. Steel with a yield strength greater than 550 MPa can be used for ultra-HSC, provided that the triaxial confinement effect of steel tubular was considered. Uy et al. [15] conducted a series of experiments on stainless steel CFST short and slender columns. The stainless steel CFST columns had better ductility and higher residual strength, compared with traditional carbon steel. For the axial bearing capacity of CFST columns, all design codes were conservative. More accurate design methods need to be further studied and developed to make better use of the stainless steel. Oliveira et al. [16] made an experimental analysis on the confinement effect in the steel-concrete composite structures. With the increase in concrete strength and length–diameter ratio L/D, the axial bearing capacity of CFST columns increased and decreased, respectively. Due to the confinement effect, the specimens with L/D = 3 showed a higher axial bearing capacity increase until the core concrete appeared crushed and the steel tubular appeared locally buckled. At the same time, the specimens with L/D = 10showed low strain. To sum up, the prediction values obtained by EC4 were closest to the experimental results [16]. Bhartiya et al. [17] carried out tests on 22 CFST columns under monotonic axial compression. The axial bearing capacity and ductility of CFST columns were affected by both the D/t ratio and L/D ratio. The axial bearing capacity of CFST columns decreased with an increase in aspect ratio. However, HSC led to the increase in peak axial resistance of CFST columns with the same L/D. The axial bearing capacity of CFST columns with L/D = 3 in the post-peak state was not significantly reduced. Based on experiments and analysis, a modified confinement model was proposed to predict the axial bearing capacity of CFST columns, considering the effects of L/D and D/t.

To sum up, it can be seen that the CFST composite structures have many advantages, including improving the strength and deformation capacity of the structures and so on. The steel tubular can change the mechanical mechanism of recycled concrete and improve the compressive strength of recycled concrete. Replacing ordinary steel tubular and ordinary concrete with HSS tubular and HSC can give full play to the strength of HSC tubular and HSC and improve the compressive strength and ductility of concrete columns. However, it can be seen that there are still some blind spots in the design of CFST columns: (1) at present, most models are empirical models and lack of theoretical basis. For some unknown specimens, the accuracy may be reduced; (2) there are some differences in the selection of concrete strength in most existing models. For example, some models use cube compressive strength, and some models use cylinder compressive strength, which brings some inconvenience to the application of models. (3) Most existing confinement models for CFST only regard the D/t as a key parameter, without considering the size effect; (4) there is no unified model to predict the axial bearing capacity of CFST columns with different types of concrete and steel, which brings inconvenience to the application of the model; (5) the calculation theories of CFST mainly include unified theory, superposition theory, and limit equilibrium theory. The difference between the three calculation theories lies in the understanding angle of CFST and the estimation of the degree of co-operation between steel tubular and core concrete. At present, most models are based on unified

theory and superposition theory. As we all know, the unified theory regards CFST as a composite material, while the superposition theory holds that the interaction between steel tubular and concrete is not considered. From this point of view, the axial bearing capacity model established by these two theories is unreasonable; (6) the application of some models is limited, mainly because the parameters of the test are in a range; (7) for CFST with HSS tubular or HSC or recycled concrete, the codes of ordinary CFST are often chosen to calculate the axial bearing capacity, which will inevitably lead to conservative prediction results.

To solve the above research gap, based on the Hoek–Brown failure criterion, a unified model for the axial bearing capacity of CFST columns is established, which can be used to calculate CFST columns with a slenderness ratio of 1.78–30, diameter-thickness ratio of 13–202, steel tube yield strength of 186 MPa–1233 MPa, concrete cube compressive strength of 25 MPa–125 MPa, and concrete cylinder compressive strength of 20 MPa–193.3 MPa, as shown in Figure 2. At the same time, the proposed model can also be suitable for different types of concrete columns (including ordinary concrete, recycled concrete, HSC, and rubber concrete) and steel tubular (including ordinary steel, stainless steel, and HSC). The unified model can predict the axial bearing capacity of almost all CFST columns under axial compression because the parameters in the data established in this paper range widely. In this paper, two databases were established to determine the conversion formula between cube and cylinder compressive strength and the axial bearing capacity model for CFST circular columns. Secondly, the advantages and disadvantages of existing axial bearing capacity models were analyzed. Then, according to the Hoek–Brown failure criterion, the ultimate compressive strength of core concrete was established. Then, the axial bearing capacity model for CFST short columns was established by the existing test data. Based on the axial bearing capacity model for CFST short columns, the axial bearing capacity model for CFST long columns was established considering the slenderness ratio. Finally, to verify the accuracy and application of the proposed model, the axial bearing capacity of CFST columns under high temperatures was predicted by using the proposed model, and the results show that the model is accurate and reliable.



Figure 2. The content and parameters considered.

2. Database

To establish a unified theoretical model for axial bearing capacity, two databases were established in this paper, including Tables 1 and 2. All in all, the data in Table 1 were mainly used to determine the conversion relationship between different concrete strengths, including cylinder and cube compressive strength, with a total of 57 test data. To realize the accuracy of the transformation relationship, the concrete in Table 1 includes HSC, recycled concrete, and ordinary concrete. The aggregate replacement ratio *R* of recycled concrete ranges from 0 to 100%. The cube compressive strength f_{cu} ranges from 20 MPa to 141 MPa. The corresponding cylinder (or prism) compressive strength f_c ranges from 13 MPa to 128.1 MPa.

The data in Table 2 were mainly used to determine axial bearing capacity under axial compression. All in all, 788 experimental data were collected from the published literature, and the range of data was relatively wide. The unified model for axial bearing capacity established in this paper is mainly used to calculate different slenderness ratios L/D, aggregate replacement ratios, diameter-thickness ratios D/t, steel types and yield strength, and concrete types and concrete strength, as shown in Figure 2. Specifically, the length of the CFST columns ranges from 150 mm to 3300 mm, the diameter of the CFST columns is selected from 47 mm to 1100 mm, and the corresponding slenderness ratio ranges from 1.78 to 30. According to GB50936-2014 [18], the CFST columns in Table 2 include short columns with $L/D \leq 4$, medium–long columns, and long columns. Among them, there were 681 short columns and 107 long columns. The steel tubular thickness t ranges from 0.86 mm to 16.54 mm. The corresponding diameter–thickness ratio D/t is 13 to 202. The types of steel include austenitic stainless steel, duplex stainless steel, ordinary steel, and HSS. The corresponding steel yield strength f_{sy} is 186 MPa–1233 MPa. The data in Table 2 include ordinary concrete, HSC (such as UHPC), recycled concrete, and rubber concrete. The cube compressive strength f_{cu} in Table 2 is 25 MPa–125 MPa and the corresponding cylinder compressive strength f_c ranges from 20 MPa to 193.3 MPa. In addition, the value range of the collected axial bearing capacity N_u is 145 kN–59361 kN. In addition, unless otherwise specified, the loading types of CFST columns discussed in this paper all mean that steel tubular and concrete together bear the load.

To sum up, the test results of CFST circular columns selected in this paper show that the selected parameter types contain almost all the test variables, and the corresponding range of values is also relatively wide. Therefore, the experimental database selected in this paper can establish a unified theoretical model for axial bearing capacity, and it has a wide range of applications.

References	R (%)	<i>fcu</i> (MPa)	f_c (MPa)	Number
Liu et al. [3]	0	59.0	50.1	1
Bhartiya et al. [17]	0	42–58.5	32.8-43.1	4
Chen et al. [19]	100	51.7	41.5	1
Zhu et al. [20]	0	47–121.1	38–112.1	3
Wang et al. [21]	0	59.8	49.6	1
Wang et al. [22]	0	85.4	73.2	1
Wang et al. [6]	0–100	45.3–67.1	36.9–52.9	5
Johansson [23]	0	52.3–117.2	36.6–93.8	2
Yuan et al. [24]	0	47.6	38.9	1
Gao et al. [25]	0	59	50.1	1
Chen et al. [26]	0	28.3–52.2	19–33.8	2
Jamaluddin et al. [27]	0	20-115.8	13–90	22
Yan et al. [9]	0	102.4–141	89.2–128.1	4
Lam et al. [28]	0	46.3–109.4	37–90	2
Yang et al. [29]	0	36.9–98.4	30.5–102.2	3
Liu et al. [30]	0	73–97	60–89	2
Tao et al. [31]	0	59.8-61.8	50.1-54.8	2
Summary	0–100	20–141	13–128.1	57

Table 1. Concrete strength conversion database.

Table 2. Database of axial com	npression tes	est results of CFS	T circular columns.
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References	<i>L</i> (mm)	D (mm)	<i>t</i> (mm)	L/D	D/t	R (%)	f _{sy} (MPa)	<i>f</i> _{cu} (MPa)	f_c (MPa)	N_u (kN)	Number
Ding et al. [32]	450	158	1.50-2.14	2.85	74–105	0	286–308	48.5	-	815–907	2
Liu et al. [3]	688–2748	275–1100	4.14-16.48	2.5	54–70	0	260-281	59.0	50.1	3956–59,361	8
De Azevedo et al. [4]	450-560	153–178	6.56	3	23–27	0–50	440-426	-	25.2–34	2120–2902	23
Bhartiya et al. [17]	420-600	60–140	4.5–5.4	3–10	13–26	0	360	42–58.5	32.8-43.1	293–1529	22
Guler et al. [33]	400	114	2.99-6.02	3.5	19–38	0	306–314	-	115	402–1830	21
Guler et al. [7]	300	76	2.48-3.65	3.94	21–31	0	278–316	-	145	752–876	12
Giakoumelis et al. [34]	300	115	3.75-5.02	2.62	23–30	0	343–365	31.4–104.9	-	929–1787	13
Lyu et al. [5]	300–600	100-200	2.89	3	35–68	0–100	434	51.6–57.2	-	1000–3039	15
Xiong et al. [35]	210-600	114–219	3.6–10	1.84–2.74	18–35	0	300-428	-	51.6–193.3	2314–9187	18
Schneider et al. [36]	605–616	140–141	3–6.68	4.3	21–47	0	285–537	-	23.8-28.2	881–2715	3
Sakino et al. [37]	*	108–450	2.96-6.47	-	36–70	0	279-853	-	25.4-85.1	941–13,776	36
Chen et al. [19]	420-1680	138	2.71	3.05-12.20	50–51	100	299	51.7	41.5	824–1115	12
Lu et al. [38]	387-399	129–133	3–5	3	27–43	0	306	53.7-76.4	-	1068–1774	36
Su et al. [13]	267-399	89–133	2.98-3.98	3	23–34	0	980–1233	35.5–114.9	-	1400-4203	13
Tam et al. [39]	420-510	138–171	2.83	3	49–60	0–100	340–389	-	37.8-41.7	1148–1708	8
Uy et al. [15]	150-2940	51-203	1.2–2.8	2.95–14.47	34–79	0	259–321	-	20-75.4	164–1550	37
Cai et al. [40]	222-421	89–169	4.92-12.08	2.50	14–27	0	388-460	-	39.9–78.7	1001–5000	40
Dai et al. [41]	899–977	298–325	7.74–11.94	3	27–38	0	242–544	40–53.8	-	4640–13,200	18
O'Shea et al. [42]	578–665	165–190	0.86–2.82	3.5	67–192	0	186–363	-	41–108	1350–3360	15
Yang et al. [43]	342-657	114–219	2.19–2.86	3	52–77	0–50	336–350	36.6-42.7	-	669–2158	15
Liew et al. [14]	210-600	114–219	3.6–12.5	1.84–3	13–32	0	380–779	-	51.6–193.3	2314–9187	25
Han et al. [44]	300-2000	100-200	3	3–10	33–67	0	304	58.5	-	708–2383	17
Gupta et al. [45]	340	47–113	1.87–2.89	3–7.19	25–39	0–30	360	25.8–35.7	-	145-822	72
Abed et al. [46]	250-350	114–167	3.1–5.6	2.15	30–37	0	300	53–70	-	1042–1873	6
Yu et al. [47]	510-650	165–219	2.72-4.78	3	35–81	0	350	42.6–77.2	-	1560-3400	6
Ekmekyapar et al. [48]	300–900	114	2.74–5.9	2.62-7.87	19–42	0	235–355	-	56.2-107.2	877–1990	18
Yu et al. [11]	300-3000	100	1.9	3–30	53	0	404	121.6	-	288–1170	10

Table 2. Cont.

References	<i>L</i> (mm)	D (mm)	<i>t</i> (mm)	L/D	D/t	R (%)	f _{sy} (MPa)	f_{cu} (MPa)	f_c (MPa)	N_u (kN)	Number
Yang et al. [10]	360	120	1.77	3	68	0–75	287	55.3-63.4	-	768–823	7
Chan et al. [49]	250	95	5.4–7.6	2.62	13–18	0	418–476	39	-	1168–1435	6
Zhu et al. [20]	695	200	6	3.48	33	0	451	47–121.1	38–112.1	3503–5099	7
Wei et al. [12]	450	140	2	3.21	70	0	268	105–125	-	1684–1718	4
Zhou et al. [1]	525–975	141–262	2.11-3.04	3.72	66–97	0	691–734	50.4-53.4	-	1550-4302	15
Xue et al. [50]	700	219	3–5	3.2	44–73	0	313	62.5	-	2647-3218	3
Oliveira et al. [16]	343–1143	114	3.35	3–10	34	0	287	-	32.7-105.5	599–1453	16
Zhu et al. [51]	995	558	16.53	1.78	34	0	546	31.7	-	28,830–29,590	3
Ding et al. [52]	900	300	3.76	3	78–81	0	311	35.5–54.4	-	3540-4976	4
Xiao et al. [53]	400	199	4	2	50	0–100	465	36.7-47.2	-	2182–2513	5
Wan et al. [54]	1300–3300	273–426	6.81–7.78	3.05-12.09	40–55	0	313–328	30.51	-	3155-6826	2
Hu et al. [55]	696	232	7.96–12.55	3	18–29	0	376–442	-	48.2–122	4846-8917	8
Wang et al. [21]	657–1890	216-632	2.6–11.2	3	51-83	0	260–590	59.78	49.64	4030–29,463	12
Wang et al. [22]	306–954	153–477	1.54–11.36	2	42–99	0	290-345	85.4	73.2	1823–20,462	36
Chen et al. [8]	342	108–115	2.05-8.03	2.98-3.17	14–53	0	252-304	70.86	130.8–113.2	904–1748	9
Wang et al. [6]	400-420	133–140	2.64-4.66	3	30–50	0–100	302–335	45.3-67.1	36.9–52.9	1065–1749	39
Han et al. [56]	180-750	60–250	1.87–2	3	32–125	0	282-404	85.2–90	-	312-4800	26
Johansson [23]	650	159	5-10	4.1	16–32	0	355-402	52.3–117.2	36.6–93.8	2040-3710	6
Chang et al. [57]	288	168	4.98-8.06	3.5	21–34	0	291–369	-	34.1	1501–2312	8
Lai et al. [58]	248-420	89–169	0.95–10.06	2.08-2.96	17–116	0	285–476	-	27-125.3	456-4358	28
Huang et al. [59]	600–900	200-300	2–5	3	40-150	0	266-342	-	27.2–31.2	2013-3025	3
Liao et al. [60]	740	180	3.8	4.11	47	0	360	64.1	-	2070-2110	2
Hu et al. [61]	400	202-204	1–2	1.97	102-202	0	226-242	-	35.9-42.2	1380–1864	3
Duarte et al. [62]	300-500	114–219	2.7-4.25	2.28-3.29	40–57	0–15	284-456	25.2-49.5	-	484–2888	15
Summary	150-3300	47-1100	0.86–16.54	1.78–30	13-202	0–100	186–1233	25–125	20–193.3	145–59361	788

Note: "*" indicates that the paper did not provide it but it is clear that concrete columns are short columns and "-" means that these data are not provided in the paper.

3. Establishment of a Unified Model for Axial Bearing Capacity

3.1. Axial Bearing Capacity N_u

A large number of researchers have established a calculation model for axial bearing capacity, as shown in Table 3. From these models, it can be seen that almost all of them are only suitable for CFST short columns or the influence of the slenderness ratio is not considered. In addition, these calculation models are mainly divided into three categories, namely, unified theory, superposition theory, and limit equilibrium theory. According to the unified model theory, steel tubular and concrete can be regarded as a kind of composite material, and N_u can be calculated by overall geometric characteristics and composite mechanical properties of the components, such as Han's model [63] in Table 3. The superposition theory holds that N_{μ} of CFST columns can be obtained by directly adding the bearing capacity of steel tubular and concrete columns, regardless of the interaction between steel tubular and concrete, as shown in Oliveira et al.'s model [64] in Table 3. The limit equilibrium theory holds that core concrete in CFST belongs to confined concrete and is in a state of three-dimensional confinement pressure. Therefore, it can be seen that the core concrete strength is improved by the confinement of the external steel tubular. The external steel tubular can not only provide confinement pressure for core concrete, but also bear the vertical load, as in Sakino et al.'s model [37] in Table 3. The proportion of vertical load borne by core concrete and steel tubular is related to the cross-sectional shape, area, and matching relationship between steel tubular and concrete. The accuracy of calculation models is closely related to the concrete strength criterion under confinement conditions and the values of longitudinal stress level and transverse stress level of CFST in the limit state. It is worth noting that most of the existing models are the combination of two theories and most models adopt superposition theory. From this point, the axial bearing capacity model established by considering the superposition theory and the limit equilibrium theory is reliable and convincing.

References	Models	Comments
Han [63]	$N_u = (1.14 + 1.02\xi) f_{ck} A_{sc} \ \xi = rac{A_s f_{sy}}{A_c f_{ck}} A_{sc} = A_s + A_c$	f_{ck} : characteristic value of compressive strength ξ : confinement index
Liu et al. [3]	$N_u = A_s f_{sy} + \lambda_c A_c f_c$ $\lambda_c = 1.5(D-2t)^{(6.7^{t/D}-1.1)}$	Ditto
Giakoumelis et al. [34]	$N_u = A_s f_{sy} + 1.3 A_c f_c$	Ditto
Sakino et al. [37]	$N_{u} = A_{s}f_{sz} + A_{c}f_{ccB} f_{sz} = \beta_{uc}f_{sy}$ $f_{ccB} = \gamma_{U}f_{c} + kf_{r}$ $\gamma_{U} = 1.67D_{c}^{-0.112} f_{r} = -\frac{2t}{D-2t}f_{s\theta}$ $f_{s\theta} = \alpha_{u}f_{sy}$ $\lambda = \beta_{uc} - 1 - \frac{(D-2t)}{2(D-t)}k\alpha_{u}$ $(\alpha_{u})^{2} - \alpha_{u}\beta_{uc} + (\beta_{uc})^{2} = 1$	D_c : diameter of the core concrete column $k = 4.1$, $\lambda = 0.27$.
Lu et al. [38]	$N_{u} = A_{c}f_{c}\left[1 + \left(1.55 + 7V_{f} + 1000V_{f}^{2}\right)\xi\right]$ $\xi = \frac{A_{s}f_{sy}}{A_{c}f_{c}}$	V_{f} . volume percentage of steel fiber
Xiao et al. [53]	$N_u = arphi A_c f_c (1+1.93\xi) \ arphi = rac{0.88}{-0.3r^2+0.45r+1} \ \xi = rac{A_s f_{sy}}{A_c f_c}$	Ditto
Hu et al. [55]	$N_{u} = f_{cu}A_{c} + \frac{1.15t}{D-2t}f_{sy}A_{c} + 0.92f_{sy}A_{s}$	Ditto

Table 3. Existing axial bearing capacity models.

References	Models	Comments
Wang et al. [22]	$N_{u} = \eta_{a}A_{s}f_{sy} + \gamma_{u}A_{c}f_{c}\left(1 + \eta_{c}\frac{t}{D}\frac{f_{sy}}{\gamma_{u}f_{c}}\right)$ $\gamma_{u} = \left(\frac{D_{c}}{150}\right)^{-0.112(1600^{-\alpha})} \alpha = \frac{4(D/t-1)}{(D/t-2)^{2}}$	Ditto
Chen et al. [8]	$N_u = f_{sy}A_s + (1+k)f_cA_c$ k = 0.17 - 0.0013D/t $\sqrt{f_{sy}/235}$	Ditto
Han et al. [56]	$N_u = A_{sc}f_{scy} f_{scy} = (1.14 + 1.02\xi)f_{ck} \ \xi = rac{A_sf_{sy}}{A_cf_{ck}}$	Ditto
Chang et al. [57]	$N_u = \lambda_1 f_{sy} A_s + rac{E_c}{E_s} \lambda_2 f_{sy} A_c$	Ditto
Oliveira et al. [64]	$N_{u} = (f_{c}A_{c} + f_{sy}A_{s})\lambda_{Oliveira}$ $\lambda_{Oliveira} = \begin{cases} 1 & L/D \leq 3\\ -0.18\ln\left(\frac{L}{D}\right) + 1.2 & L/D > 3 \end{cases}$	Ditto
Yu et al. [65]	$N_u = (1.14 + 1.34\xi) f_{ck} A_c \; \xi = rac{A_s f_{sy}}{A_c f_{ck}}$	Ditto
Lai et al. [66]	$N_{u} = \ \left\{ egin{array}{ll} 2.66 \xi^{-0.5} ig(f_{sy} A_{s}ig) & 0.05 < \xi \leq 7.0 \ 11.9 ig(f_{sy} A_{s}ig) & 0 < \xi \leq 0.05 \ \xi = rac{A_{s} f_{sy}}{A_{c} f_{c}} \end{array} ight.$	Ditto

Table 3. Cont.

Note: other parameters (such as α_1 , η) refer to the original references.

Therefore, two theories, including superposition theory and limit equilibrium theory, were used to establish a unified theoretical model for axial bearing capacity in this paper, as shown in Equation (1). Therefore, some reasonable assumptions need to be made: (1) the steel tubular may not necessarily reach f_{ys} [21,37,55,57] when the CFST column reaches the limit state; (2) it can be used to solve the ultimate compressive strength by three-dimensional confinement pressure failure criterion [57].

$$N_u = f_{sz}A_s + f_{cc}A_c \tag{1}$$

where f_{sz} and f_{cc} are the vertical ultimate compressive strength of outer steel tubular and core concrete in the limit state; A_s and A_c represent areas of steel tubular and core concrete.

It can be seen from Equation (1) that the key to solving the axial bearing capacity model is to determine the vertical ultimate compressive strength f_{cc} and f_{sz} of core concrete and steel tubular. In the following Sections 3.3 and 3.4, the vertical ultimate compressive strengths f_{cc} and f_{sz} of core concrete and steel tubular are introduced, respectively.

3.2. Hoek-Brown Failure Criterion

Hoek and Brown [67] conducted a large number of tests on rocks, and the results showed that the first principal stress σ_1 , the third principal stress σ_3 of rocks, and the uniaxial compressive strength σ_c of rocks were intrinsically related, as shown in Equation (2).

$$\sigma_1 = \sigma_3 + \sqrt{m\sigma_3\sigma_c + s(\sigma_c)^2}$$
⁽²⁾

Transforming, Equation (2) into Equation (3), Equation (3) is as follows:

$$\frac{\sigma_1}{\sigma_c} = \frac{\sigma_3}{\sigma_c} + \sqrt{m\frac{\sigma_3}{\sigma_c} + s}$$
(3)

where *m* is the material constant of the rock itself, reflecting the hardness of the rock; *s* is a constant of rock quality, which reflects the degree of rock fragmentation, and its value range is 0~1.

In 1988, Hoek [68] introduced *RMR* and considered disturbed and undisturbed rock mass to make it easier to calculate *m* and *s*, respectively. For disturbed rock mass, *m* and *s* are expressed by Equation (4) and Equation (5), respectively. Equations (4) and (5) can be expressed as follows:

$$m = \exp(\frac{RMR - 100}{14})m_i \tag{4}$$

$$s = \exp(\frac{RMR - 100}{6}) \tag{5}$$

For undisturbed or interlocked rock mass, m and s are expressed by Equation (6) and Equation (7), respectively.

$$m = \exp(\frac{RMR - 100}{28})m_i \tag{6}$$

$$s = \exp(\frac{RMR - 100}{9}) \tag{7}$$

where m_i is the material constant of the intact rock mass.

In 2002, Hoek et al. [69] introduced disturbance weight coefficient *W* to represent the disturbance failure and stress release of the rock surface and put forward the relationship between geological quality index *GSI*, disturbance coefficient *W*, and Hoek–Brown failure criterion strength parameters. The modified Hoek–Brown failure criterion expression is shown in Equations (8)–(11). Equations (8)–(11) are as follows:

$$\frac{\sigma_1}{\sigma_c} = \frac{\sigma_3}{\sigma_c} + \left(m\frac{\sigma_3}{\sigma_c} + s\right)^{\alpha} \tag{8}$$

$$m = \exp\left(\frac{GSI - 100}{28 - 14W}\right)m_i \tag{9}$$

$$s = \exp(\frac{GSI - 100}{9 - 3W}) \tag{10}$$

$$\alpha = \frac{1}{2} + \frac{1}{6} \left(\exp(\frac{-GSI}{15}) - \exp(\frac{-20}{3}) \right)$$
(11)

However, when using the criterion, it is difficult and subjective to obtain the required *RMR* value or *GSI* value, which needs to survey many indexes and depends on engineering experience. At the same time, there are only a few examples to choose the value of disturbance factor *W*, and there is no specific algorithm.

3.3. Ultimate Compressive Strength f_{cc}

The core concrete is in the state of three-dimensional confinement pressure, so the Hoek–Brown failure criterion can be adopted [70,71]. At the same time, concrete can also be regarded as a kind of rock [70,71]. Therefore, it is reasonable to use the Hoek–Brown failure criterion to determine the compressive strength in steel tubular.

It can be seen from Equations (4)–(11) that it is difficult to determine m and s directly by *RMR* or *GSI* value. Therefore, it is unrealistic to directly use Equation (3) to calculate the stress state of core concrete. In this paper, additional methods were used to establish solutions to m and s.

As mentioned above, concrete is also a kind of rock [70,71]. When $\sigma_3 = 0$ for ordinary concrete columns, Equation (3) can be changed into Equation (12). Equation (12) can be expressed as follows:

σ

$$\sigma_1 = \sqrt{s\sigma_c} \tag{12}$$

For undamaged concrete, $\sigma_1 = \sigma_c$, so s = 1.

For concrete tension, $\sigma_1 = 0$ and $\sigma_3 = \sigma_t$; therefore, Equation (3) becomes Equation (13). Equation (13) can be expressed as follows:

$$\frac{\sigma_t}{\sigma_c} + \sqrt{m\frac{\sigma_t}{\sigma_c} + s} = 0 \tag{13}$$

Equation (13) is solved as follows to obtain Equation (14). Equation (14) is as follows:

$$m = \frac{(\sigma_t / \sigma_c)^2 - s}{\sigma_t / \sigma_c} \tag{14}$$

For unified representation, $\sigma_c = f_c$ and $\sigma_t = f_t$. Assume that the function expressions of f_c and f_t are shown in Equation (15) [70,71].

$$f_t = \alpha (f_c)^\beta \tag{15}$$

Therefore, m can be expressed as Equation (16).

$$m = \frac{\left(\alpha(f_c)^{\beta-1}\right)^2 - s}{\alpha(f_c)^{\beta-1}} \tag{16}$$

Equation (16) is brought into Equation (3). At the same time, f_{cc} and f_l are used to represent σ_1 and σ_3 , respectively. Therefore, for complete concrete confined by steel tubular, f_{cc} can be expressed as Equation (17).

$$\frac{f_{cc}}{f_c} = \frac{f_l}{f_c} + \sqrt{\left[\frac{\left(\alpha(f_c)^{\beta-1}\right)^2 - 1}{\alpha(f_c)^{\beta-1}}\right]\frac{f_l}{f_c}} + 1$$
(17)

The existing research results show that steel tubular does not necessarily reach the yield strength [21,37,55], so it is assumed that:

$$f_{yz} = \Psi f_{sy} \tag{18}$$

$$f_{s\theta} = \phi f_{sy} \tag{19}$$

where Ψ and ϕ are the vertical and transverse effective stress coefficients of steel tubular and f_{yz} and $f_{s\theta}$ are the stress components of steel tubular in the vertical and transverse directions, respectively.

Figure 3 shows the stress state of core concrete, steel tubular, and CFST columns. The confinement force f_l provided by the steel tubular can be obtained from the stress balance equation. Therefore, it can be obtained that f_l can be calculated by Equation (20).

$$f_l = -\frac{2t}{D - 2t} f_{s\theta} \tag{20}$$



Figure 3. Stress state of CFST columns, steel tubular, and core concrete.

Equations (19) and (20) are brought into Equation (17) to obtain Equation (21).

$$f_{cc} = \frac{-2t}{D - 2t}\phi f_{sy} + \sqrt{\left[\frac{\left(\alpha(f_c)^{\beta - 1}\right)^2 - 1}{\alpha(f_c)^{\beta - 1}}\right]\frac{-2t}{D - 2t}\phi f_{sy}f_c + (f_c)^2}$$
(21)

3.4. Unified Model for Axial Bearing Capacity3.4.1. Concrete Strength Conversion

Figure 4 shows the relationship between cube and cylinder compressive strength. As shown in Figure 4, there is a linear relationship between cube and cylinder compressive strength. By fitting the data in Table 1, the results show that Equation (22) can accurately express the relationship between cube and cylinder compressive strength, and correlation coefficient $R^2 = 0.935$.

$$f_c = 0.82 f_{cu} \tag{22}$$

3.4.2. Axial Bearing Capacity Model for CFST Circular Short Columns Nus

The ultimate compressive strength can be determined based on Equation (21). Equations (18) and (21) are brought into Equation (1); therefore, it can be obtained that the axial bearing capacity model for CFST circular short columns N_{us} can be calculated by Equation (23).

$$N_{us} = \Psi A_s f_{sy} + \left[\frac{-2t}{D - 2t} \phi f_{sy} + \sqrt{\left[\frac{\left(\alpha (f_c)^{\beta - 1} \right)^2 - 1}{\alpha (f_c)^{\beta - 1}} \right] \frac{-2t}{D - 2t} \phi f_{sy} f_c + (f_c)^2} \right] A_c \quad (23)$$



Figure 4. Relationship between cube and cylinder compressive strength [3,6,9,17,19–31].

The relationship between effective stress coefficients Ψ and ϕ is based on the assumptions that the steel tubular meets the von Mises yield criterion in the limit state. Figure 3b shows the stress state of steel tubular in the limit state. In the limit state, the stress component of steel tubular under ultimate load satisfies the von Mises yield criterion, as shown in Equation (24).

$$(f_{s\theta})^{2} - f_{s\theta}f_{yz} + (f_{yz})^{2} = (f_{sy})^{2}$$
(24)

Equations (18) and (19) are brought into Equation (24) to obtain Equation (25).

$$\phi^2 - \phi \Psi + \Psi^2 = 1 \tag{25}$$

Based on Equation (23) and considering Equation (25), by fitting the data of CFST short columns in Table 2, Ψ , ϕ , α , and β are -0.224, 0.869, -0.1, and 0.968, respectively. It can be seen that the values of α and β meet the well-known requirement that the tensile strength of concrete is 1/20-1/10 of the compressive strength. Therefore, it can be seen from this point that the coefficient is reasonable. Therefore, the proposed model (Equation (26)) for CFST circular short columns is as follows:

$$N_{us} = 0.869A_s f_{sy} + \left[\frac{0.448t}{D - 2t}f_{sy} + \sqrt{\left[\frac{\left(-0.1(f_c)^{-0.032}\right)^2 - 1}{-0.1(f_c)^{-0.032}}\right]\frac{0.448t}{D - 2t}f_{sy}f_c + (f_c)^2}\right]A_c$$
(26)

3.4.3. Axial Bearing Capacity Model for CFST Circular Long Columns Nul

Based on the axial bearing capacity model N_{us} , the axial bearing capacity model for CFST circular long columns N_{ul} can be considered as the strength reduction φ caused by the slenderness ratio. Therefore, the calculation model for CFST circular long columns N_{ul} can be expressed as:

$$N_{ul} = \varphi N_{us} \tag{27}$$

The existing research results show that there is an obvious nonlinear relationship between φ and the slenderness ratio [64]. Figure 5 shows the relationship between φ and the slenderness ratio L/D. As shown in Figure 5, there is an obvious nonlinear relationship between φ and the slenderness ratio, and φ gradually decreases with the increase in L/D. Based on Equation (27), Equation (28) is obtained by fitting the test results of CFST circular long columns in Table 2, and the correlation coefficient R^2 is 0.44.

$$\varphi = 1.515 - 0.287 \ln(L/D) \tag{28}$$



Figure 5. Relationship between strength reduction coefficient and slenderness ratio.

To sum up, the calculation model N_{ul} can be obtained by Equation (29).

$$N_{ul} = [1.515 - 0.287 \ln(L/D)] \left\{ 0.869 A_s f_{sy} + \left[\frac{0.448t}{D - 2t} f_{sy} + \sqrt{\left[\frac{\left(-0.1(f_c)^{-0.032} \right)^2 - 1}{-0.1(f_c)^{-0.032}} \right] \frac{0.448t}{D - 2t} f_{sy} f_c + (f_c)^2} \right] A_c \right\}$$
(29)

Therefore, the proposed model for CFST circular short and long columns is shown in Equations (30) and (31). Equation (30) is a unified model for the axial bearing capacity of CFST circular columns. Equation (31) is used to consider the influence of the slenderness ratio on bearing capacity.

$$N_{us} = \varphi \left\{ 0.869 A_s f_{sy} + \left[\frac{0.448t}{D - 2t} f_{sy} + \sqrt{\left[\frac{\left(-0.1(f_c)^{-0.032} \right)^2 - 1}{-0.1(f_c)^{-0.032}} \right] \frac{0.448t}{D - 2t} f_{sy} f_c + (f_c)^2} \right] A_c \right\}$$
(30)
$$\varphi = \begin{cases} 1 & L/D \le 4 \\ 1.515 - 0.287 \ln(L/D) & L/D > 4 \end{cases}$$
(31)

4. Assessment of Axial Bearing Capacity Model for CFST Circular Columns

To verify the accuracy of the proposed model, two parameters, including the average value (AV) and integral absolute error (IAE), were selected in this paper [70,71], as shown in Equations (32) and (33). When AV and IAE approach 1 and 0, this shows that the predicted

value of the proposed model is closer to the experimental value, which further shows that the proposed model is accurate.

$$AV = \frac{\sum_{1}^{n} \frac{1 n e o_i}{E x p e_i}}{n}$$
(32)

$$IAE = \frac{\sum_{1}^{n} |Theo_{i} - Expe_{i}|}{\sum_{1}^{n} |Expe_{i}|}$$
(33)

where *Theo*_{*i*} and *Expe*_{*i*} represent the predicted value and experimental value of the *i*-th specimen, respectively, and *n* represents the number of specimens.

4.1. Assessment of Axial Bearing Capacity Model for CFST Circular Short Columns

By predicting the experimental values in Table 2, the model assessment results are shown in Figure 6, where $N_{u,e}$ represents the experimental values and $N_{u,p}$ represents the predicted values. As can be seen from the model assessment results, the AV and IAE of the model proposed in this paper are 1.008 and 0.093, respectively, which are the closest to 1 and 0. This shows that the proposed model is the most accurate, mainly because it is a theoretical model and can be used in a wider range of applications. In addition, Sakino et al.'s model [37] also has high accuracy. It shows that the calculation model for the axial bearing capacity of CFST based on the superposition theory and limit equilibrium theory and stress component of steel tubular based on the von Mises yield criterion is reasonable and reliable. However, the axial bearing capacity model established directly by superposition theory has a large error, as in Oliveira et al. [64]. Therefore, the axial bearing capacity of CFST short columns can be obtained by the proposed model.

4.2. Assessment of Axial Bearing Capacity Model for CFST Circular Long Columns

At present, there are few calculation models for CFST long columns. Therefore, Oliveira et al.'s model [64] was used to calculate the axial bearing capacity of CFST long columns and compare it with the proposed model. Figure 7 shows the assessment results of existing calculation models for CFST long columns. As can be seen from Figure 8, the model proposed in this paper has higher accuracy than Oliveira et al.'s model [64], and AV and IAE are 1.031 and 0.108. Hence, the axial bearing capacity of CFST short columns can be calculated by the proposed model.



Figure 6. Cont.







Figure 6. Assessment results of existing calculation models of CFST short columns. (a) Han's model [63]. (b) Liu et al.'s model [3]. (c) Giakoumelis et al.'s model [34]. (d) Sakino et al.'s model [37]. (e) Lu et al.'s model [38]. (f) Xiao et al.'s model [53]. (g) Hu et al.'s model [55]. (h) Wang et al.'s model [22]. (i) Chen et al.'s model [8]. (j) Han et al.'s model [56]. (k) Chang et al.'s model [57]. (l) Oliveirs et al.'s model [64]. (m) Yu et al.'s model [65]. (n) Lai et al.'s model [66]. (o) The proposed model.

4.3. Assessment of Unified Model for CFST Circular Columns

In addition, the proposed model is a unified model, which can calculate the axial bearing capacity of CFST short and long columns. Therefore, the proposed model can be used to predict the axial bearing capacity of CFST short and long columns. As shown in Figure 8, AV and IAE are 1.012 and 0.094, respectively. To sum up, the axial bearing capacity of CFST short and long columns can be determined by the proposed model.

Figure 7. Assessment results of axial bearing capacity models for CFST long columns. (a) Oliveirs et al.'s model [64]. (b) The proposed model.



Figure 8. Assessment results of axial bearing capacity models for CFST short and long columns.

4.4. Prediction of Axial Bearing Capacity of CFST Columns under High Temperature

The concrete core of the CFST columns subjected to high temperature is still under three-dimensional confining pressure under axial load. From this aspect and the theoretical model, it can be concluded that the bearing capacity of the CFST columns subjected to normal temperature can still be applied to the CFST columns subjected to high temperature. The main difference between them is that the material properties of concrete and steel tube will be weakened under the action of high temperature, and the strength of concrete, the elastic model of concrete, the yield strength of steel, and the elastic model of steel are all reduced to varying degrees. Therefore, the reduced strength of materials should be used to consider the influence of high temperature when calculating the bearing capacity of CFST columns under high temperature by using the unified model for bearing capacity in this paper.

At the same time, to prove the universality of the proposed model, the proposed model also was used to evaluate the axial bearing capacity of CFST columns under high temperatures to reflect the accuracy of the proposed model, as shown in Figure 9. The experimental data come from a published reference [72], with 10 specimens in total, which discusses an experimental study of the residual axial bearing capacity of high-strength CFST short columns under axial compression after fire. As shown in Figure 9, the model proposed in this paper also has high accuracy in predicting the axial bearing capacity of



CFST columns under high temperatures, and AV and IAE are 1.007 and 0.100. On the other hand, it also shows that the confinement mechanism established in this paper is correct. In other words, it is accurate to use the Hoek–Brown failure criterion to calculate ultimate compressive strength.



Figure 9. Prediction of axial bearing capacity of CFST columns under high temperature.

5. Conclusions

To overcome the limitations of existing axial bearing capacity models, the proposed model for CFST columns under axial compression was established by the Hoek–Brown failure criterion in this paper. To verify the accuracy of the models, 798 experiments were collected to evaluate the accuracy of existing published models and the proposed model. The following conclusions can be obtained:

- (1) Most of the existing models are empirical models. On the one hand, there are some limitations in the application of the models. On the other hand, the types of experimental data and the parameter range affect the accuracy of the published models.
- (2) There is a linear relationship between cylinder and cube compressive strength, and the ratio is approximately 0.82.
- (3) The ultimate compressive strength was established by the Hoek–Brown failure criterion, considering the section size, diameter–thickness ratio, and concrete strength. At the same time, the vertical and transverse stress components of steel tubular are determined by the von Mises yield criterion. Therefore, from this point of view, the steel corresponding to the ultimate compressive strength may not reach the yield strength.
- (4) Based on the ultimate compressive strength established by the Hoek–Brown failure criterion, the axial bearing capacity model for CFST short columns can accurately predict 681 test data, and AV and IAE are 1.008 and 0.093, compared with other existing models. It also fully shows that it is reasonable based on superposition theory and limit equilibrium theory. At the same time, the axial bearing capacity model can accurately predict the data of 107 CFST long columns, and AV and IAE are 1.031 and 0.108. The axial bearing capacity for CFST short and long columns can be predicted at the same time since the proposed model is a unified model. The prediction results of the proposed unified model are 1.012 and 0.094, respectively, which shows that the proposed model is accurate.
- (5) The proposed model also predicts the axial bearing capacity of CFST columns under high temperatures, and the AV and IAE are 1.007 and 0.100. On the one hand, it shows that the proposed model can be used to predict the axial bearing capacity of CFST columns under high temperatures. On the other hand, it also shows that the

establishment process and confinement mechanism of the proposed model are correct and reasonable.

(6) From the assessment results of the models, the calculation model for axial bearing capacity established by the superposition theory and limit equilibrium theory and the stress component of steel tube based on von Mises yield criterion is reasonable and reliable.

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