Supplementary Materials: Immobilized Trienzymatic System with Enhanced Stabilization for the Biotransformation of Lactose

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Table S1. Kinetics of process for biotransformation of lactose in Mozzarella cheese whey at 50 °C using immobilized tri-enzymatic system.

| System | Time (h) | Tagatose (%) 1 | Fructose (%) 1 |
|---|----------|----------------|----------------|
| Soluble enzymes | 0 | 0 | 0 |
| | 1 | 7 | 8 |
| | 2 | 10 | 10 |
| | 3 | 13 | 13 |
| | 4 | 16 | 17 |
| | 5 | 19 | 19 |
| | 6 | 22 | 21 |
| Immobilized derivatives (sequential use) | 0 | 0 | 0 |
| | 1 | 10 | 1 |
| | 2 | 16 | 7 |
| | 3 | 19 | 10 |
| | 4 | 21 | 13 |
| | 5 | 27 | 19 |
| | 6 | 31 | 24 |
| Immobilized derivatives (simultaneous use) | 0 | 0 | 0 |
| | 1 | 11 | 5 |
| | 2 | 17 | 8 |
| | 3 | 20 | 11 |
| | 4 | 25 | 17 |
| | 5 | 33 | 24 |
| | 6 | 40 | 29 |

¹ Conversion percentage (D-galactose to D-tagatose and D-glucose to D-fructose).

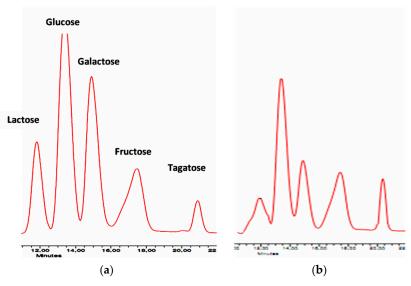


Figure S1. HPLC profile of: (a) Sugar standards; (b) Products from simultaneous lactolysis, glucose and galactose isomerization in Mozzarella cheese whey with the trienzymatic system (single enzyme derivative). Reaction time: 6 h.