

Figure 1: Comparison scores between the Modular Scanner and M4 Tornado images (A-K), and comparison between a same image, interpolated from  $50 \times 53 \text{ px}^2$ . to  $1024 \times 1085 \text{ px}^3$  with nearest neighbour (normal) and bicubic (interpolated) algorithms (L).

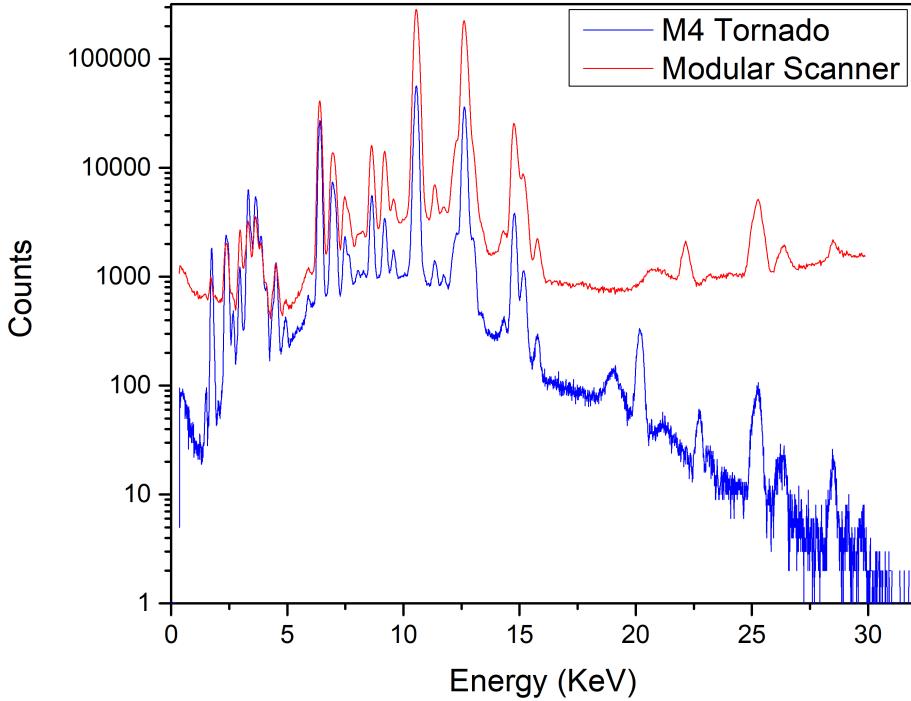


Figure 2: Sum spectra of the scanned regions.

Spectrum	Maximum scattering order	Multiplicity of events (Order 1, 2, ..., n)	Layers Count
Ceramic + White	3	200, 200, 200	2
Dark Blue	3	200, 200, 200	3
Light Blue	3	200, 200, 200	3
Yellow	3	200, 200, 200	3

Table 1: Photoelectric order parameters and layer numbers.

Spectrum	Layers thickness (from bulk to surface)		
	Layer 1	Layer 2	Layer 3
Ceramic + White	0.89 cm	280 um	-
Dark Blue	0.86 cm	280 um	70 um
Light Blue	0.86 cm	280 um	70 um
Yellow	0.87 cm	280 um	50 um

Table 2: Layers thicknesses.

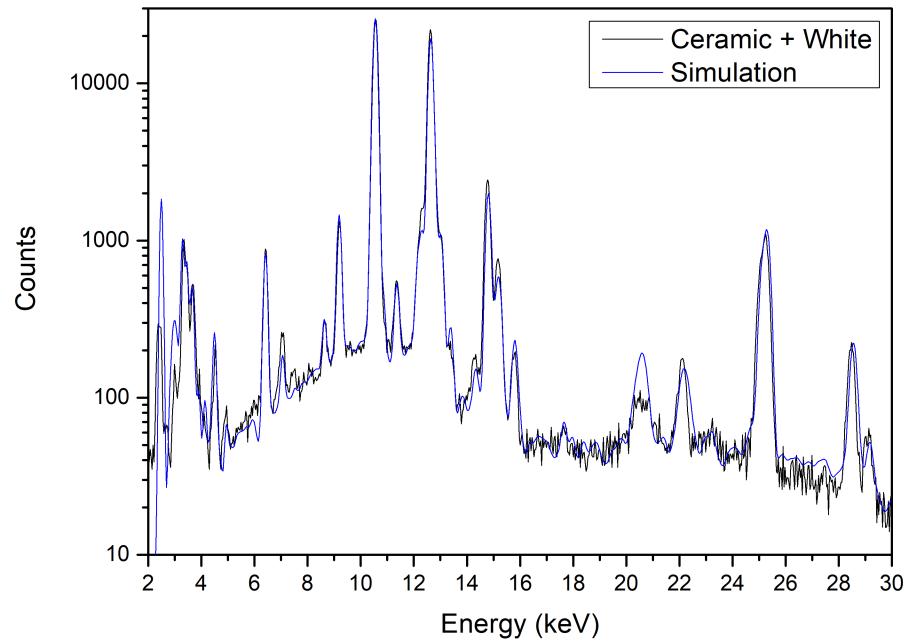


Figure 3: Monte Carlo simulation spectrum and experimental spectrum for the ceramic plus white glaze region.

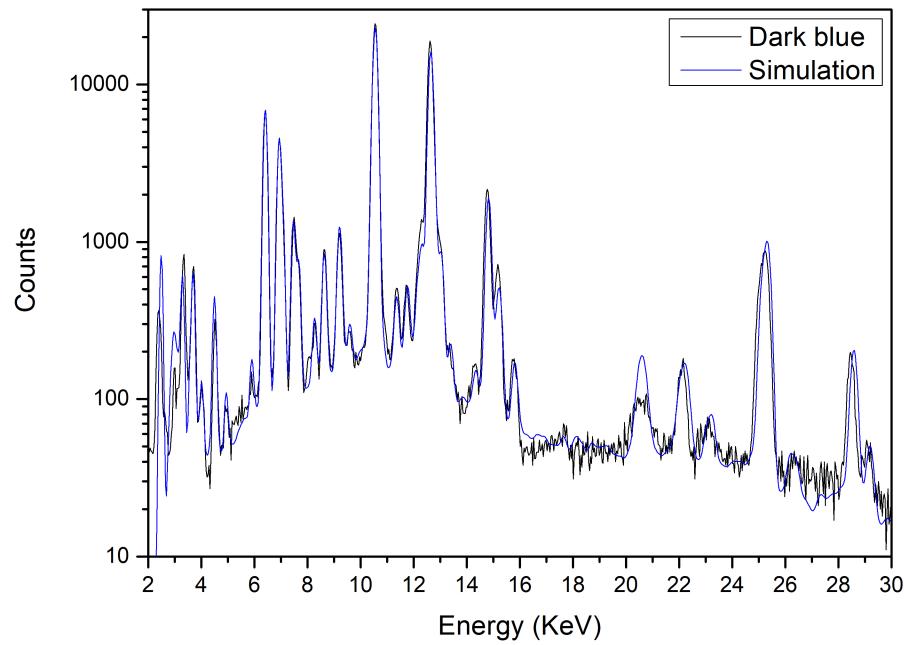


Figure 4: Monte Carlo simulation spectrum and experimental spectrum for the dark blue colour shade.

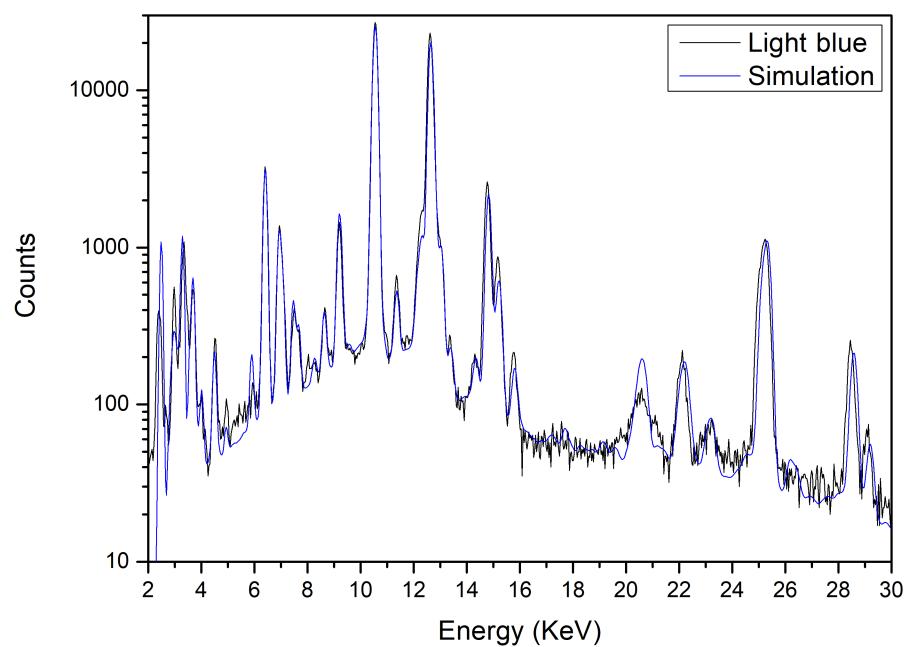


Figure 5: Monte Carlo simulation spectrum and experimental spectrum for the light blue colour shade.

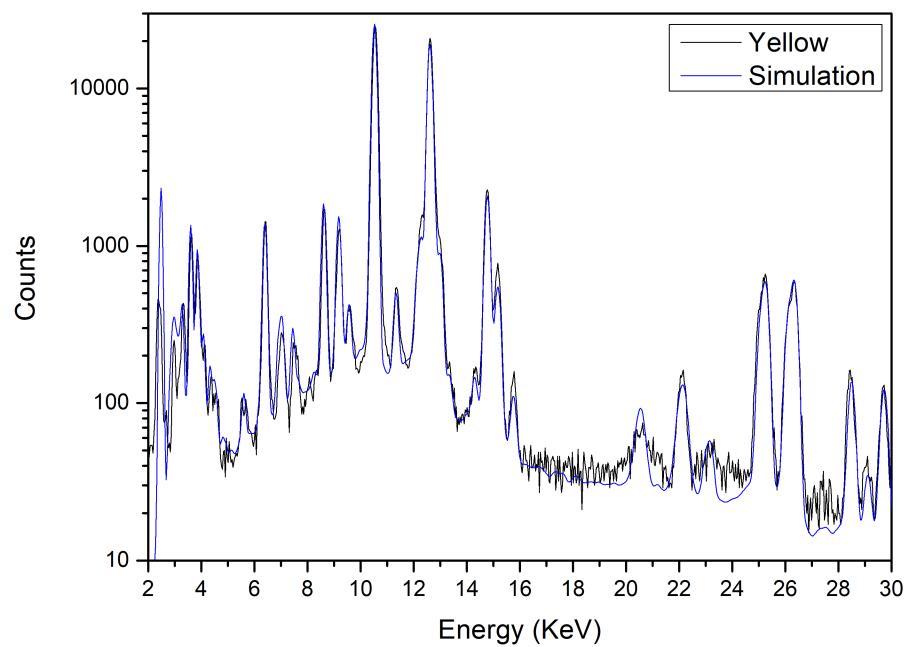


Figure 6: Monte Carlo simulation spectrum and experimental spectrum for the yellow colour.