

Article

Multi-Level Open End Windings Multi-Motor Drives

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Abstract: A multi-level open-end winding converter topology for multiple-motor drives is presented featuring a main multi-level inverter processing the power delivered to the motors and an active filter based on an auxiliary two-level inverter. The main inverter operates at the fundamental frequency in order to achieve low switching power losses, while the active filter is Pulse Width Modulation (PWM) operated to suitably shape the motor currents. The proposed configuration features less phase current distortion than conventional multi-level inverters operating at the fundamental frequency, while achieving a higher efficiency compared to PWM multi-level inverters. Experimental results confirm the effectiveness of such a configuration on both multiple motors-single converter and multiple motor-multiple converter drives.

Keywords: multilevel converter; multi-motor drive; harmonic mitigation; active filter; open end winding motor; high efficiency drive; high reliability applications

1. Introduction

A Multiple Motor Drive (MMD) is composed of some electric motors sharing the load torque [1–5]. Such a configuration costs less than a set of single motor drives, as some resources are shared between the units. Further, compared to a single drive, it is easily expandable by adding new units, moreover, the intrinsic redundancy may be used to mitigate the effects of some kinds of converter and motor faults. MMD are common in paper and textile industry and ironworks, as well as in several industry applications demanding synchronization between two or more axes, high levels of reliability and/or easy expandability. MMD systems can be grouped into two classes, namely: Multiple Motors Fed by a Single Multi-level Converter (MMSC) and Multiple Motors Fed by Multiple Multi-level Converters (MMMC). A single inverter on MMSC delivers power to all the machines, thus leading to only an approximatively proportional load sharing. On MMMC a common DC bus supplies a set of inverters, each one powering a single motor. In this case, the torque produced by each motor can be independently controlled, while retaining a common power entry and braking system.

Induction Motor (IM) based MMMCs are frequently used on rail mounted, or rubber tired, gantry cranes, equipping hoist, trolley and leg drives [6–8]. On leg drives MMMCs provide the ground to cope with different wheel diameter, unequal wheels' adhesion and slipping of transmission devices. MMDs also often equip electric locomotives, powering the axles through spur gearings [9–12]. Dual-Voltage Source Inverter (VSI)/Dual-IM and Mono-VSI/Dual-IM configurations are used with induction motors. The first, being of the MMMC type, comprises two induction motors supplied through two power converters. Such a configuration features a higher level of robustness toward inverter faults. Moreover, critical operations caused by pantograph detachment, loss of wheel adherence and

stick-slip perturbation may be faced thanks to a fully independent control of the torque delivered by single machines. In recent years, MMMC has also become a viable alternative to single drives on powertrains of electrical and hybrid vehicles, featuring higher flexibility, reliability and transmission efficiency, while helping to increase the available inner space [13,14].

A straightforward way to control the speed of a MMMC is based on the common speed reference technique, providing a common speed reference signal to the speed controller of each unit. A torque follower control approach is however preferable, due to concerns regarding the control precision and system flexibility. According to such a technique, as shown in Figure 1, a single speed command is provided to a master unit, which in turns sends the torque references to the other drives [6]. Torque and flux regulation on single units is generally based on the traditional Indirect Field Oriented Control (IFOC) technique or Direct Torque Control strategy.

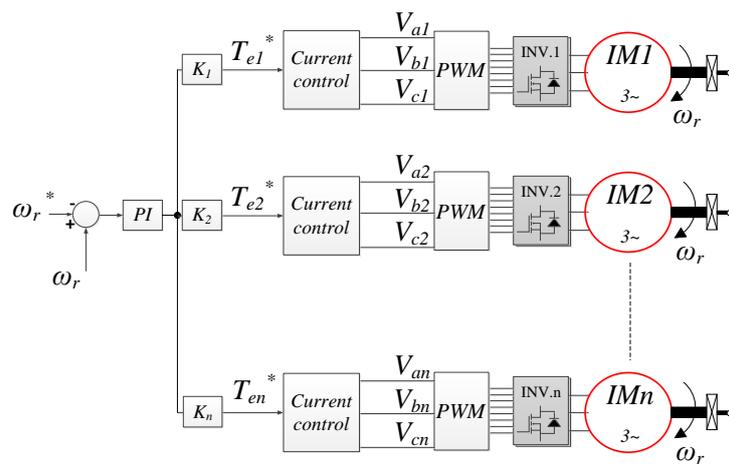


Figure 1. Common speed reference control of a Multiple Motors fed by Multiple Converters (MMMC) system.

In recent years, Multi-Level Inverters (MLIs) have been introduced on multi-motor drives. In order to generate almost sinusoidal output voltages using low frequency switching power devices, thus achieving high efficiency and electromagnetic compatibility. In addition, power devices are tasked with withstanding a fraction of the total DC input voltage, resulting in a remarkable reduction of dv/dt stresses and switches voltage ratings. However, in order to achieve a comparable phase current Total Harmonic Distortion (THD), MLI topologies working at low switching frequency could require many more power devices than conventional Pulse Width Modulation (PWM) operated bridge inverters. Cost concerns lead to limitation of the number of power devices, resulting in torque ripple and additional losses. These can be addressed by selective harmonic elimination or PWM techniques, as well as, by the addition of line reactors and tuned harmonic filters. Active power filters may also be exploited as they are able to provide a more flexible and effective attenuation of current harmonics [15–24].

An Open-end Winding (OW), multi-level, configuration for MMD applications is proposed in this paper; it features null neutral point fluctuations, low phase current ripple and improved DC bus voltage utilization [25–29]. A distinctive characteristic of the proposed configuration is the asymmetry, because that the two inverters are not of the same type and only one of the two provides power to the motors. In fact, a main multi-level inverter processes the power delivered to the motors, while an active filter, based on an auxiliary two-level inverter (TLI), shapes the phase current. Moreover, the main inverter operates at the fundamental frequency in order to achieve low switching power losses, while the active filter is PWM operated. Finally, the DC bus voltage of the two-level inverter is remarkably lower than that of the main inverter [30–36]. The proposed MMD OW configuration features a higher global efficiency and lower current THD than an equivalent PWM operated multi-level inverter for multi-motor drives [37], exploiting a specific control strategy combining low switching frequency

modulation on the MLI and high frequency PWM on the TLI. Finally, it can be used either on either multiple motors-single converter or multiple motor-multiple converter drives.

2. Open Winding Multiple Motors Fed by a Single Multi-Level Converter—MMSC

Although the proposed approach can be applied to a system composed of an arbitrary number of machines, a system comprising only two identical induction motors, sharing the total load torque, is considered for simplicity. The proposed MMSC structure is shown in Figure 2; the stator windings of the two OW induction motors IM1 and IM2, are parallel connected to a MLI and a TLI, but only the first actually delivers active power to both motors, the second being operated as an active filter. This makes the proposed configuration different from most common OW motor drives, where the power supplied to the motors is evenly shared between the two inverters. The TLI, which supplies a null average power to the motors, can be supplied through a floating capacitor, avoiding the need for an additional power source and also making the two DC voltage sources V_{DC}' and V_{DC}'' independent. The motors are assumed to be speed controlled through an IFOC technique, but the load sharing between the motors cannot be managed. The output phase voltage of an MLI may take n different levels. The magnitude of each level is generally defined as the voltage across the mid-point of the DC bus and the output phase terminal. The number of possible voltage levels is generally odd, including a zero level and $n - 1$ non-zero levels and each level is identified by the value of the coefficient $l' = 0, 1, 2, \dots, n - 1$. The i -phase MLI output voltage V_{MLI_stepi} is thus given by:

$$V_{MLI_stepi} = \frac{2l' - n + 1}{2(n - 1)} V_{DC}' \tag{1}$$

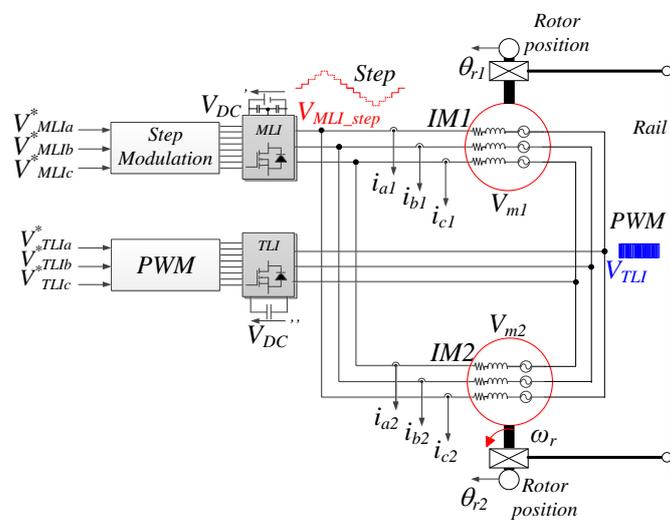


Figure 2. Proposed Open-end Winding (OW) Multi-level inverter (MLI) + Two Level Inverter (TLI) Multiple Motors Fed by a Single Multi-level Converter (MMSC) configuration.

In the same way, the i -phase TLI output voltage V_{TLIi} is given by:

$$V_{TLIi} = \frac{(2l'' - 1)}{2} V_{DC}'' \tag{2}$$

where $l'' = 0, 1$ is the i -phase TLI actual output voltage level.

The voltage V_{mi} across a generic ' i ' motor phase winding, is finally given by:

$$V_{mi} = V_{MLI_stepi} - V_{TLIi} - V_{n' n''} \tag{3}$$

where $V_{n'n''}$ is the voltage across the mid points n' and n'' of the two DC buses, which is given by:

$$V_{n'n''} = \frac{1}{3}(V_{MLIa} + V_{MLIb} + V_{MLIc}) + \frac{1}{3}(V_{TLIa} + V_{TLIb} + V_{TLIc}) \tag{4}$$

The phase voltage V_{mi} takes the zero level and further $4(n + 1)$ non-zero levels when $V_{DC}'' = V_{DC}'/[2(n - 1)]$, while, some additional non zero levels become available if $V_{DC}'' < V_{DC}'/[2(n - 1)]$ [31].

The voltage levels which the proposed asymmetrical hybrid multilevel inverter configuration may take are more numerous than those of conventional Neutral Point Clamped (NPC) or Flying Capacitor (FC) MLI topologies with the same amount of power switches. In other words, the same phase voltage THD can be achieved with the proposed MMSC configuration using fewer power devices. Moreover, the proposed configuration features a switching frequency which is that of the TLI, although the main inverter switches at the fundamental frequency [37]. This leads to use power devices optimized for low switching frequency operation (i.e., featuring a low on-state voltage drop) in the MLI, and power devices suitable for high switching frequency in the TLI.

A suitable motor phase voltage modulation strategy was formulated taking into account the specific features of the proposed topology, according to the scheme in Figure 3.

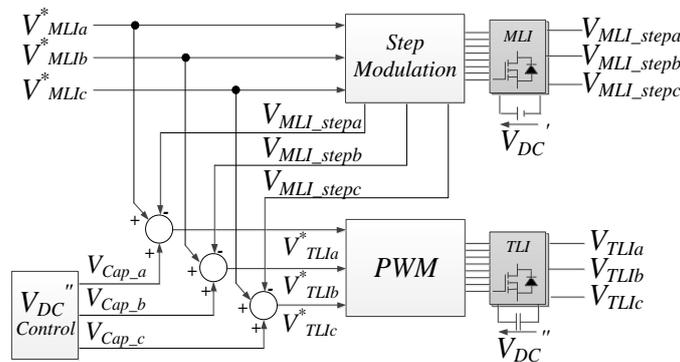


Figure 3. Block diagram of the OW MLI+TLI MMSC voltage control.

The TLI is tasked with compensating low frequency phase voltage harmonics generated by the MLI, which is step driven to reduce the switching power losses. Unwanted low frequency voltage harmonics can be suppressed by setting the voltage reference V_{TLI}^* of the TLI to:

$$V_{TLIi}^* = V_{MLI_stepi}^* - V_{MLIi}^* \tag{5}$$

where: V_{MLIi}^* is the fundamental harmonic of the i th motor phase reference voltage $V_{MLI_stepi}^*$. Both quantities are depicted in Figure 4 for the case of a seven-level V_{MLI_stepi} waveform.

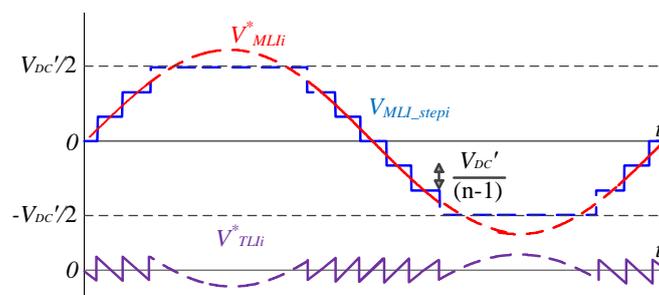


Figure 4. V_{MLI_stepi} , V_{MLIi}^* and V_{TLIi}^* waveforms.

The voltage ratio $K_V = V_{DC}''/V_{DC}'$ is a key parameter, because it impacts on the number of inverter voltage levels, on the THD of phase voltages and currents, on the maximum motor phase voltage amplitude and finally, on the ratings of TLI power devices.

The phase voltage V_{mi} is the difference between V_{MLi} and V_{TLi} , hence, its space vector diagram can be obtained by combination of the voltage space vector diagrams of the MLI and TLI. The simplest MMSC structure which can be obtained with the proposed approach consists of a Three-Level inverter (3LI) and a TLI (3LI+TLI).

The phase voltage of each inverter leg of the 3LI can assume three statuses namely: P, O and N. P denotes that the inverter phase voltage $V_{MLi} = V_{DC}'$, while O indicates that $V_{MLi} = 0$, and N that $V_{MLi} = -V_{DC}'$. The 3LI topology is basically composed of two cells, each one supplied at $V_{DC}'/2$, hence each leg may take three switching states, resulting in $3^3 = 27$ possible inverter switching state combinations. Each space vector can be categorized into zero voltage, small voltage, medium voltage and large voltage on the basis of its magnitude. These are tabulated in Table 1. The TLI instead features $2^3 = 8$ inverter states, leading to 7 voltage vectors. As shown in Figure 5, the 3LI+TLI voltage space vector diagram is obtained by composition of the voltage space vector diagrams of the TLI and the 3LI. The number of available voltage vectors and voltage levels depends on K_V , as listed in Table 2, affecting both the THD_V and the peak amplitude V_{mpk} of the phase voltage V_{mi} . In particular, V_{mpk} increases with K_V , while a minimum THD_V is achieved for $V_{DC}'' = V_{DC}'/(n-1)$, [24], thus, the considered 3LI+TLI system gets the minimum THD_V for $V_{DC}'' = V_{DC}'/2$. However, V_{mpk} maximization must be also taken into consideration, thus, a useful figure of merit in determining the optimal value of K_V is $K_p = V_{mpk}/(V_{DC}' \times THD_V)$, which, according to Table 3, is maximized when $V_{DC}'' = V_{DC}'/2$. When V_{DC}'' is reduced below $V_{DC}'/2$, K_p and V_{mpk} decrease, while the number of voltage levels and voltage vectors increases, as well as THD_V . However, the voltage rating of TLI power devices is lowered. For $K_V = 1/8$, the 3LI+TLI is equivalent to conventional six-level NPC or FC inverter structures, which however require six more power devices. By setting V_{DC}'' over $V_{DC}'/2$, a higher V_{mpk} is obtained, while the number of voltage levels and voltage vectors is lowered, worsening THD_V and K_p . Moreover, when $V_{DC}'' = V_{DC}'$, the voltage rating of the TLI switches becomes equal to that of MLI devices.

Table 1. Switching states and voltage vector of Three Level Inverter (3LI).

Vector	Magnitude	Switching State
Zero vector	0	PPP, OOO, NNN
Small vector	$1/3 V_{DC}'$	POO, PPO, OPO, OPP, POP, OOPONN, OON, NON, NOO, ONO, NNO
Medium vector	$\sqrt{3}/3 V_{DC}'$	PON, OPN, NPO, NOP, ONP, PNO
Large vector	$2/3 V_{DC}'$	PNN, PPN, NPN, NPP, NNP, PNP

Table 2. Power converter specifications vs. K_V for Three Level Inverter + Two Level Inverter (3LI+TLI).

K_V	Number of Inverter States	Number of Voltage Vectors	Number of Voltage Levels
1/8	216	152	8
1/4	216	91	6
1/2	216	37	4
1	216	61	5

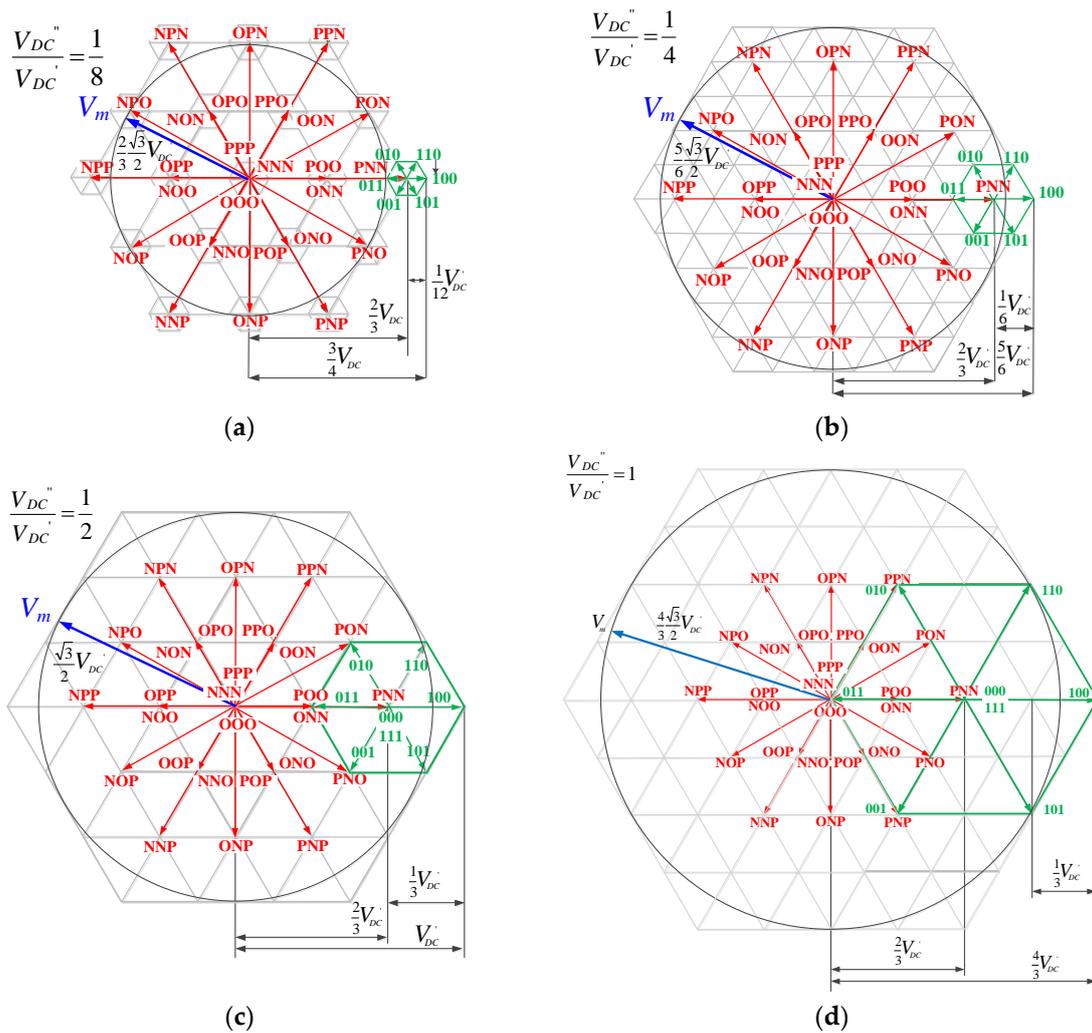


Figure 5. Phase voltage space phasor diagram (a) $V_{DC}''/V_{DC}' = 1/8$; (b) $V_{DC}''/V_{DC}' = 1/4$; (c) $V_{DC}''/V_{DC}' = 1/2$; (d) $V_{DC}''/V_{DC}' = 1$.

Table 3. V_{mpk} and THD_V vs. K_V (3LI+TLI).

K_V	V_{mpk}	THD_V (%) \ K_P	THD_V (%) \ K_P	THD_V (%) \ K_P	THD_V (%) \ K_P
		$\omega_r/\omega_n = 0.1$	$\omega_r/\omega_n = 0.3$	$\omega_r/\omega_n = 0.7$	$\omega_r/\omega_n = 1$
1/8	$0.58 V_{DC}'$	51 \ 1.14	45 \ 1.29	30 \ 1.93	19 \ 3
1/4	$0.72 V_{DC}'$	36 \ 2	29 \ 2.48	15 \ 4.8	4.0 \ 20.5
1/2	$0.87 V_{DC}'$	10 \ 8.7	8 \ 10.88	7.1 \ 12.2	3.5 \ 21.7
1	$1.15 V_{DC}'$	46 \ 2.5	40 \ 2.88	31 \ 3.7	22.6 \ 5.1

According to the proposed approach no active power is delivered to the two IM motors from the TLI. In practice, power devices and motors power losses in the TLI would cause a progressive discharge of the floating capacitor of the TLI DC-bus. Being floating, such a capacitor can only be charged by diverting to it a small quantity of the active power delivered by the MLI to the motors [32–44]. As shown in the control scheme of Figure 6, this is achieved by slightly modifying the TLI reference voltages. Specifically, two additional terms V_{dCap} and V_{qCap} are introduced to control the mean current

flowing through the DC bus capacitor. Since the TLI is not tasked with supplying reactive power to the load, V_{dCap} can be straightforwardly related to V_{qCap} , by:

$$Q = \frac{3}{2} (V_{qCap} i_d - V_{dCap} i_q) = 0 \Rightarrow V_{dCap} = \frac{i_d}{i_q} V_{qCap} \tag{6}$$

The active power P required to hold V_{DC}'' constant is obtained by a PI controller processing the error between the reference DC bus voltage $V_{DC}''^*$ and the actual voltage V_{DC}'' .

$$P = \frac{3}{2} (V_{qCap} i_q + V_{dCap} i_d) = (V_{DC}''^* - V_{DC}'') \left(K_{pVDC} + \frac{K_{iVDC}}{s} \right) \tag{7}$$

where s is the Laplace operator, and K_{pVDC} and K_{iVDC} are, respectively, the proportional and integral gain of the PI controller. By introducing Equation (6) into Equation (7), the dq-axes voltage reference components V_{qCap} and V_{dCap} are obtained:

$$V_{qCap} = \frac{2}{3} \frac{P i_q}{i_q^2 + i_d^2} \quad V_{dCap} = \frac{2}{3} \frac{P i_d}{i_q^2 + i_d^2} \tag{8}$$

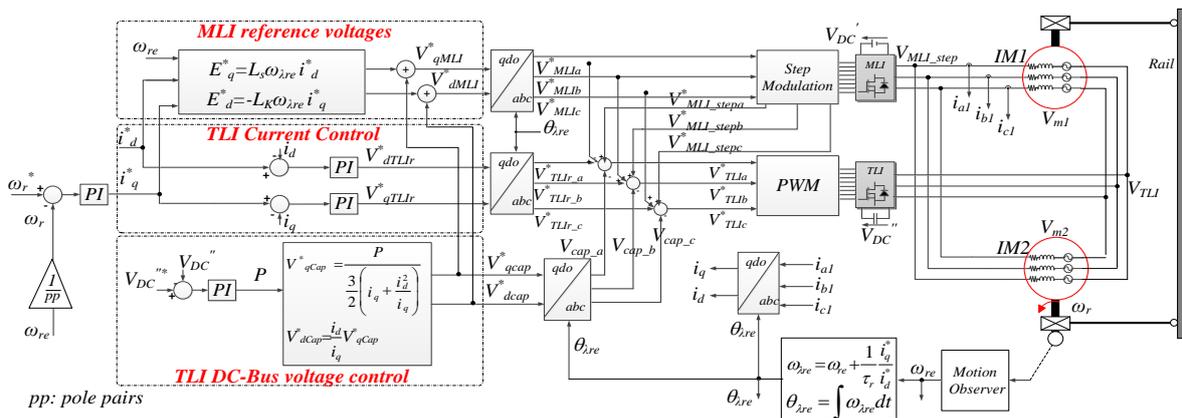


Figure 6. MLI+TLI MMSC control strategy.

The two additional terms are then transformed to the abc stationary frame and added to the TLI voltage references obtained from Equation (5). Due to the floating capacitor recharging, the phase current typically increases by less than 1.5% of the rated current. The considered 3LI+TLI topology requires a specific control system which is schematized in Figure 6. It consists of two subsystems, acting on the two inverters. The MLI is voltage controlled, thus, the q, d axes voltage references V_{dqMLI}^* are made equal to the motors back EMF components \hat{E}_q^* and \hat{E}_d^* , which in turn are estimated by

$$\begin{cases} \hat{E}_q^* = L_s \omega_{\lambda re} i_d^* \\ \hat{E}_d^* = -L_k \omega_{\lambda re} i_q^* \end{cases} \tag{9}$$

$$\begin{cases} \omega_{\lambda re} = \frac{R_r i_q^*}{L_r i_d^*} + \omega_r \\ L_k = -\frac{L_s L_r - L_m^2}{L_r} \end{cases} \tag{10}$$

where: $\omega_{\lambda re}$ is the rotor flux angular frequency, ω_r is the rotor speed of the two machines, and L_s , L_r and L_m are respectively the stator, rotor and magnetizing inductances.

As shown in Figure 6, the TLI features a feedback current control, in order to improve the shape of the current waveform and the system dynamic response. The outputs V_{dqTLI}^* of the TLI current control loop are transformed to the abc stationary frame and then added to other voltage reference

components, dealing with compensation of low order stator voltage harmonics and V_{DC} stabilization, this allows us to obtain the voltage references for the PWM modulator, which are given by:

$$V_{TLIi}^* = V_{TLI_r_i}^* + V_{MLI_stepi}^* - V_{MLIi}^* + V_{cap_i} \quad (11)$$

The currents flowing through the two stator windings cannot individually be controlled. However, even load torque sharing is obtained when considering two identical motors with a high-stiffness mechanical coupling. Whenever these conditions are not verified, torque and current unbalance may yield to a system instability. In this case, the TLI current control structure needs to be modified as suggested in references [45–51].

3. Open Winding Multiple Motors Fed by Multiple Multi-Level Converters—MMMC

The proposed OW approach can also be used on MMMC systems. An MMMC system is in general able to control the load sharing between the two motors, because providing an independent control of the stator currents of the two induction motors. However, according to the proposed approach, this would require two independent MLI and two TLI. A simpler structure was thus developed by connecting the two motors to a single MLI on one side and to a five-leg two level inverter (TLI5) on the other side, thus reducing the number of inverter switches and the associated power losses [51,52]. The circuitual scheme and the control block diagram of such a topology (MLI+TLI5) are shown in Figures 7 and 8. Two different PWM strategies can be adopted on five-leg inverters [51–53]. A first one is based on the cancellation of the voltage reference of the inverter phase common to the two motors. In practice, for each set of reference voltages, the reference of the common phase is algebraically subtracted to the voltage references of the other two phases, while the common phase reference becomes equal to the difference between the two c-phase voltage references. A major drawback of this strategy is a reduction in the maximum motor phase voltage by a factor of 1/3 compared to a standard three phase motor drive. In order to overcome this drawback a second PWM strategy can be adopted, which is based on the addition, rather than subtraction, of the common phase voltage reference to the references of the other phases.

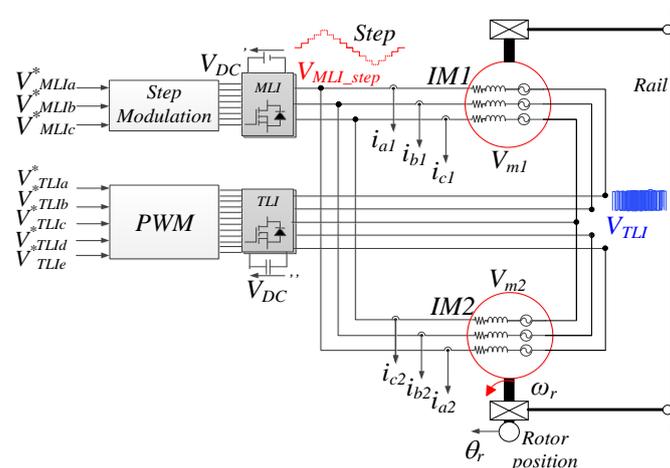


Figure 7. MLI+TLI5 OW MMMC configuration.

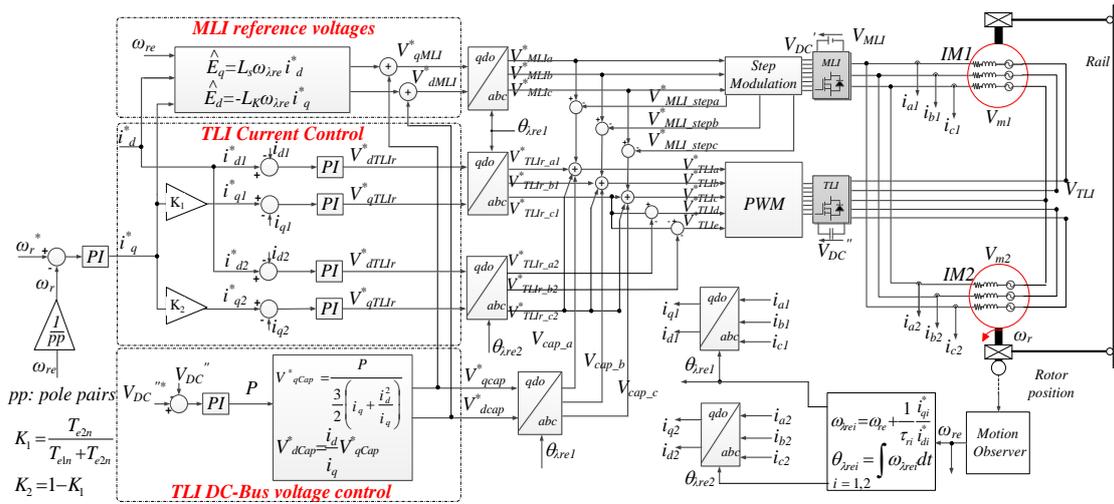


Figure 8. MLI+TLI5 OW MMSC control structure.

According to such an approach [46], the five-leg TLI voltage references are given by:

$$\begin{aligned}
 V_{TLIa}^* &= V_{TLIr_a1}^* + V_{TLIr_c2}^* + V_{MLI_steпа}^* - V_{MLIa}^* \\
 V_{TLIb}^* &= V_{TLIr_b1}^* + V_{TLIr_c2}^* + V_{MLI_stepb}^* - V_{MLIb}^* \\
 V_{TLIc}^* &= V_{TLIr_c1}^* + V_{TLIr_c2}^* + V_{MLI_steпаc}^* - V_{MLIc}^* \\
 V_{TLId}^* &= V_{TLIr_a2}^* + V_{TLIr_c1}^* + V_{MLI_steпа}^* - V_{MLIa}^* \\
 V_{TLIe}^* &= V_{TLIr_b2}^* + V_{TLIr_c1}^* + V_{MLI_steпаb}^* - V_{MLIb}^*
 \end{aligned}
 \tag{12}$$

Since both motors are connected to a single MLI, voltage harmonic compensation is exerted by acting on the TLI *a, b, d* and *e* phase voltage references.

The average values of q-d back EMF components \hat{E}_q^* and \hat{E}_d^* are estimated from Equations (9) and (10), by assuming:

$$i_d^* = i_{d1}^* = i_{d2}^* \tag{13}$$

$$i_{q1}^* = K_1 i_q^* \quad i_{q2}^* = K_2 i_q^* \tag{14}$$

where:

$$K_1 = \frac{T_{e2n}}{T_{e1n} + T_{e2n}} \quad K_2 = (1 - K_1) \tag{15}$$

By assuming the use of two identical motors, the q-axis current references can be imposed as:

$$i_{q1}^* = i_{q2}^* = 0.5 i_q^* \tag{16}$$

4. Power Losses Assessment

The total power losses of the OW MMSC topology of Figure 2 were evaluated and compared with those of a system consisting of a single 3LI supplying two wye connected induction motors. Two different cases were investigated. In the first case, a conventional drive topology was considered, in which a single multilevel inverter was step operated and feeds two parallel connected induction motors. In the second case the inverter is operated according to a $f_{swTLI} = 10$ kHz space vector PWM modulation. The obtained results was then compared with those obtained with the 3LI+TLI topology, where the 3LI was driven according to a step modulation with $f_{swMLI} = \omega_{re}/2\pi$, while a $f_{swTLI} = 10$ kHz sinusoidal PWM strategy was used on the TLI. The TLI floating DC-bus was built around a 480 μ F capacitor, while V_{DC}' was set at 580 V and $V_{DC}'' = V_{DC}'/4$ at 145 V. This leads to the use of Insulated Gate Bipolar Transistor (IGBT) devices on the 3LI and MOSFET on the TLI.

The inverter power losses, consisting of the switching losses P_{swMLI} , P_{swTLI} and conduction losses P_{cMLI} , P_{cTLI} were calculated as in [31]:

$$\begin{aligned} P_{swMLI} &= 0.5V_{ce}i_Cf_{swMLI}(t_{onI} + t_{offI}) & P_{cMLI} &= \delta V_{ceo}i_C \\ P_{swTLI} &= 0.5V_{DS}i_Cf_{swTLI}(t_{onM} + t_{offM}) & P_{cTLI} &= R_{DS(on)}i_D^2 \end{aligned} \quad (17)$$

The motor joule losses P_{joule} and motor iron losses P_{iron} are given by:

$$P_{joule} = R_S i_S^2 + R_r i_r^2 \quad P_{iron} = \frac{E^2}{R_{fe}} \quad (18)$$

The induction motors parameters are listed in Table 4, while technical data of the IGBT used in the MLI and the MOSFET used in the TLI are summarized in Tables 5 and 6, respectively. The systems were run at $\omega_r = 100$ rad/s.

Table 4. Technical specifications of the Induction Motors.

P_n (HP)	V_n (V)	pp	L_s (mH)	L_r (H)	L_m (H)	R_s (Ω)	R_{fe} (Ω)	R_r (Ω)	J (Kg·m ²)
3	400	2	0.32	0.32	0.31	2.6	902	2.7	0.016

Table 5. MLI IGBT Data.

V_{CES} (V)	I_C (A)	T_j ($^{\circ}$ C)	V_{ceo} (V)	t_{on} (ns)	t_{off} (ns)
600	20	150	0.75	60	131

Table 6. TLI MOSFET Data.

V_{DSS} (V)	I_{DSS} (A)	T_j ($^{\circ}$ C)	$R_{DS(on)}$ (m Ω)	t_{on} (ns)	t_{off} (ns)
150	20	175	32	8.9	17.2

Figure 9 deals with power losses estimation for the three considered cases, taking into account the motor (core and winding) and inverter (switching and conduction) power losses and considering the first ninety harmonics of the stator current and voltage.

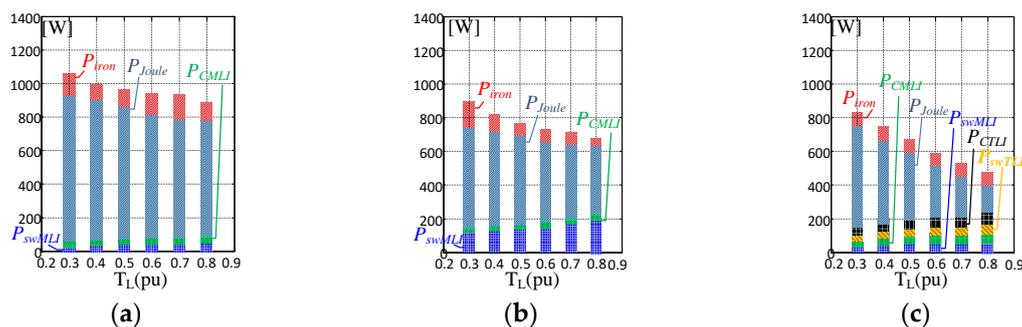


Figure 9. Motor iron losses P_{iron} , motor joule losses P_{joule} , MLI conduction losses P_{cMLI} , MLI switching losses P_{swMLI} , TLI conduction losses P_{cTLI} and TLI switching losses P_{swTLI} : (a) 3LI step modulated; (b) 3LI PWM modulated; (c) 3LI+TLI configuration.

When the step modulated 3LI feeds the two wye connected induction motors, as shown in Figure 9a, power losses largely consist of motor joule losses, because the motor currents are affected by low-order harmonics components. When the 3LI PWM modulated feeds the two wye connected induction motors, as shown in Figure 9b, motor joule losses are still dominant, but higher switching losses occurs. Finally, the 3LI+TLI configuration is considered. Since the MLI is step modulated and

the phase motor current waveform is made close to a sinusoidal one by the active power filter, motor and MLI inverter losses are considerably reduced, especially at heavier loads.

The 3LI+TLI topology features a higher efficiency at medium and high loads, while at low loads its efficiency is comparable with that of the PWM driven 3LI. Based on computed motor and inverter losses, total efficiency was evaluated in the three considered cases, as shown in Figure 10.

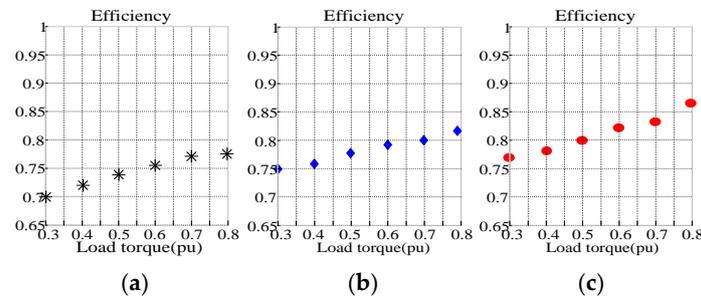


Figure 10. Total efficiency of the MMSC: (a) 3LI step operated; (b) 3LI PWM operated; (c) 3LI+TLI configuration.

A comparison between the performance of the 3LI+TLI5 topology and that of a conventional system consisting of two PWM operated 3LIs supplying two wye connected induction motors was also accomplished. The results shown in Figure 11, confirming that the 3LI+TLI5 MMMC is more efficient than the conventional one, especially at heavy loads.



Figure 11. Total efficiency of the system: (a) 3LI PWM operated; (b) 3LI+TLI5 configuration.

5. Experimental Tests

The proposed multi-motor drive configurations were experimentally validated using two induction motors, the technical specifications of which are shown in Table 4. The MLI was equipped with an IGBT with parameters shown in Table 5 while the TLI consisted of a MOSFET, detailed in Table 6. Figure 12 shows the test rig. The first prototype featured an MMSC configuration, tailored around a five level NPC main inverter (5LI+TLI). The second prototype was still an MMSC system, but equipped with a three level NPC main inverter (3LI+TLI). The third prototype is instead a MMMC system composed of a five level NPC main inverter and a five-leg, two-level (5LI+TLI5) auxiliary inverter. All the three prototypes are field oriented controlled by a dSPACE board featuring a 100 μ s update time. On each drive configuration two induction motors were present with mechanical coupling between them in order to operate them at the same rotational speed. Moreover, the TLI was PWM operated at $f_{swTLI} = 10$ kHz, with a 1 μ s dead time. The DC bus voltage V_{DC}' of the MLIs was 400 V, while V_{DC}'' was set at 50 V when a 5LI was used and at 100 V when a 3LI was used. A controllable mechanical load was realized by exploiting a conventional 3 HP vector controlled induction motor drive, detailed in Table 4.

A steady state test on a conventional step operated 5LI supplying two wye connected induction motors is shown in Figure 13. The test was performed at $\omega_r = 50$ rad/s and with no load. A remarkable stator current distortion was obtained, due to the low switching frequency. Figure 14 deals with

the same test but using the 5LI+TLI MMSC topology instead of the conventional configuration. The distortion of the motors phase current was remarkably reduced, however; the efficiency was also slightly reduced, being 80% for the 5LI and 76% for the 5LI+TLI system.

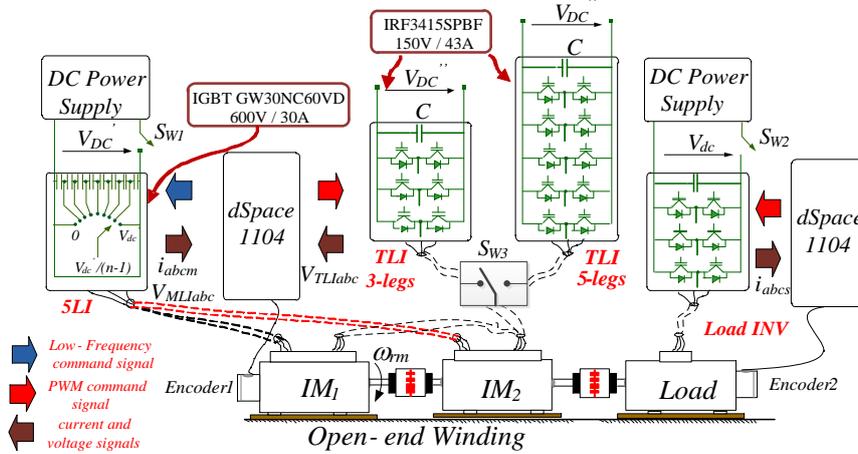


Figure 12. Experimental setup of OW MMSC.

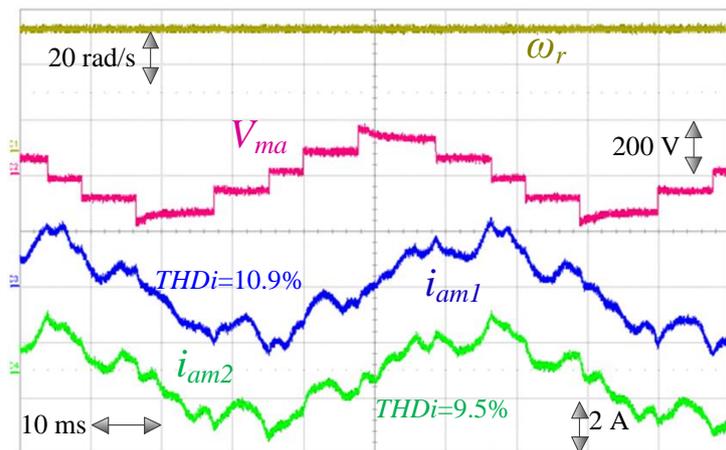


Figure 13. Conventional configuration, both motors are wye-connected and fed by a step operated 5MLI: steady state test at $\omega_r = 50$ rad/s and with no load. Motor speed ω_r , a-phase motor V_{ma} , motor currents i_{am1} and i_{am2} .

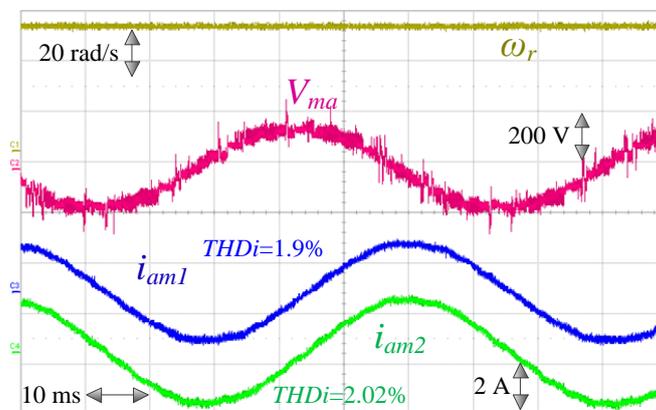


Figure 14. 5LI+TLI MMSC: steady state test at $\omega_r = 50$ rad/s. Motor speed ω_r , a-phase motor V_{ma} , motor currents i_{am1} and i_{am2} .

A comparison between the 3LI+TLI and 5LI+TLI MMSC configurations is provided in Figure 15. A steady state test ($\omega_{r1} = \omega_{r2} = 50$ rad/s) performed using the MMMC 5LI+TLI5 system is displayed in Figure 16. The c phase current of the TLI is higher than the currents of the other four phases, as it is given by the combination of the c phase currents of both motors.

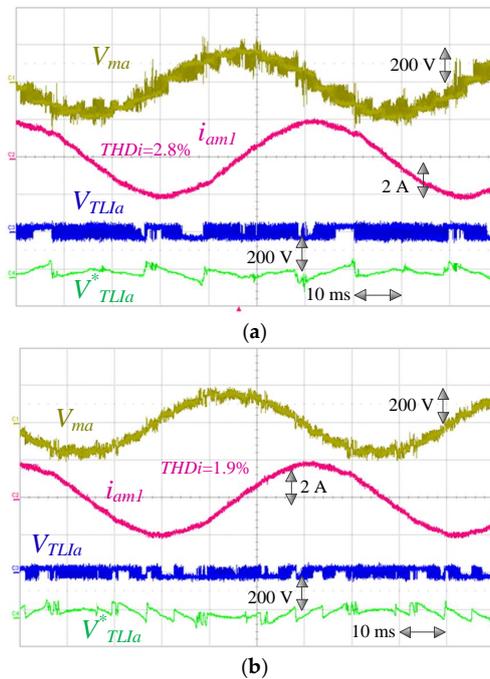


Figure 15. (a) MMSC (3LI+TLI); (b) MMSC (5LI+TLI). Steady state test, stator voltage V_{ma} , stator current i_{am1} , TLI output voltage V_{TLLa} and TLI voltage reference V^*_{TLLa} .

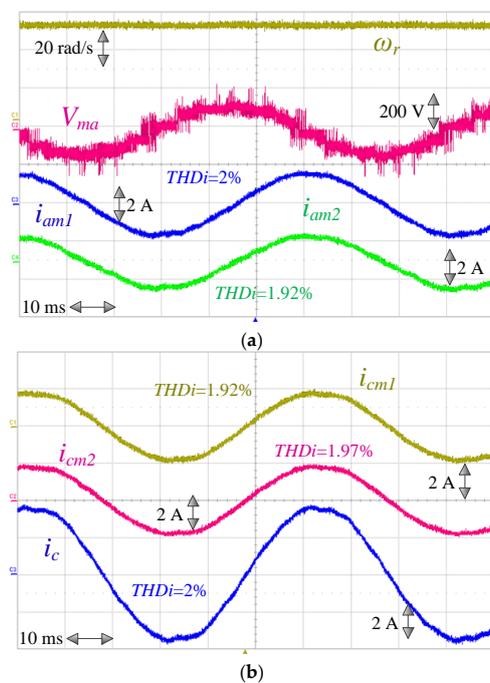


Figure 16. 5LI+TLI5 MMSC, Steady state test at $\omega_r = 50$ rad/s. (a) Motor speed ω_r , a-phase motor V_{ma} , motor currents i_{am1} and i_{am2} ; (b) motor currents i_{am1} and i_{am2} and common-leg c-phase current i_c .

Speed reversals from $\omega_r = -40$ rad/s to $\omega_r = 40$ rad/s accomplished by the 5LI+TLI MMSC and the 5LI+TLI5 MMSC prototypes, are shown in Figure 17. The drives feature a good dynamic response

and an effective floating capacitor voltage control. The torque load was evenly shared between the two motors.

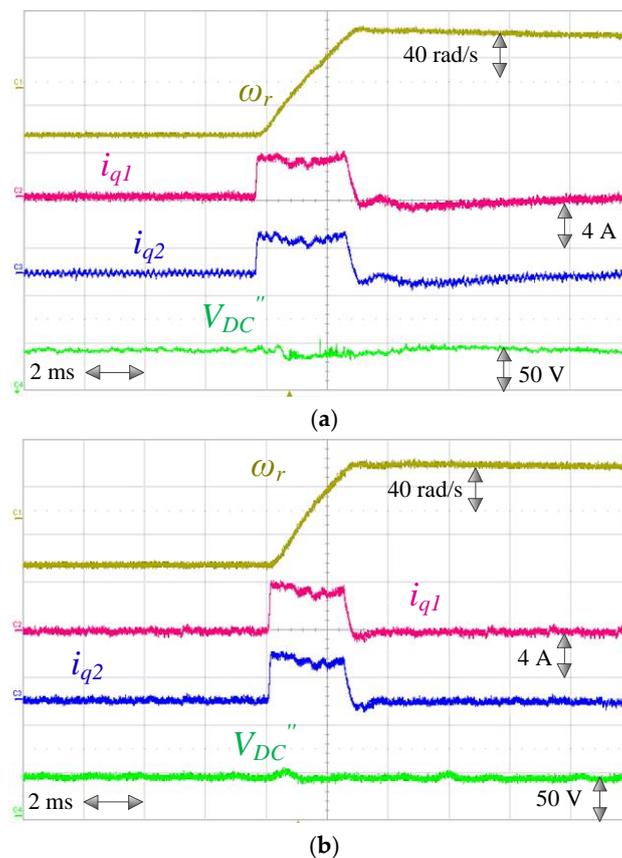


Figure 17. (a) 5LI+TLI5 MMSC; (b) 5LI+TLI5 OW MMMC: speed reversal with $i_{dref} = 2$ A. Motor speed ω_r , q-axes currents components i_{q1} and i_{q2} and TLI DC Bus voltage V_{DC}'' .

In order to assess the capability of the 5LI+TLI5 configuration to individually control the torque produced by the two motors, the previous test was repeated with uneven loading on the two machines. As shown in Figure 18, 70% of the load torque was produced by IM1 and 30% by IM2. Figure 19 shows the phase currents of IM1 and IM2 at the steady state for the MMMC. The steady state currents and dynamical torque, as well as, and speed response are quite satisfactory.

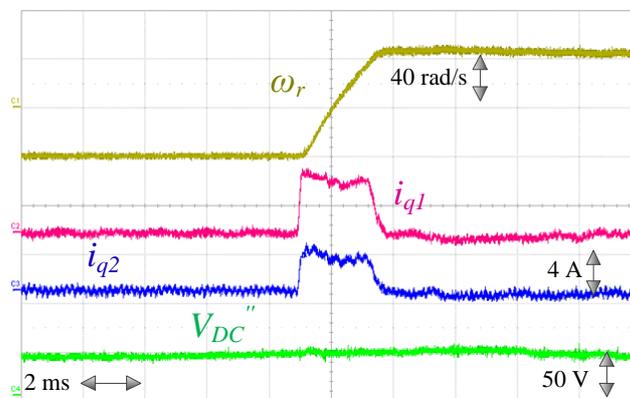


Figure 18. MMMC 5LI+TLI5: speed reversal with $i_{dref} = 2$ A, $i_{q1} = 0.7 i_q$ and $i_{q2} = 0.3 i_q$. Motor speed ω_r , q-axes currents components i_{q1} and i_{q2} and TLI DC Bus voltage V_{DC}'' .

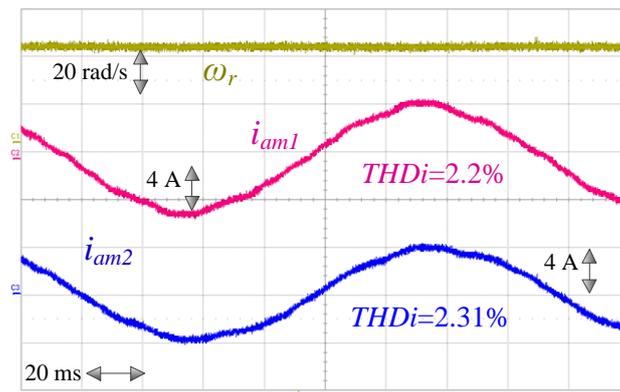


Figure 19. MMMC 5LI+TLI5: Steady state at $\omega_r = 50$ rad/s and 50% of rated load, speed ω_r , currents i_{am1} and i_{am2} .

6. Conclusions

The paper has proposed a multi-level converter topology for multiple-motor drives based on a special open-end winding configuration. Applications of such a topology to multiple motors - single converter and multiple motor-multiple converter drives was also discussed. Specifically, two configurations, an MLI+TLI Multi Motor Single Converter system and an MLI+TLI5 Multi Motor Multi Converter system were presented and managed by purposely developed control strategies, combining a low switching frequency modulation on the MLI and high frequency PWM on the TLI. As shown in the paper, in both cases the proposed configurations produced much lower stator current distortion when compared to conventional multi-motor drives equipped with MLI switching at the fundamental frequency. Further, they generated lower power losses when compared to multi motor drives equipped with PWM operated MLI. Although the paper considers only multi motor systems comprising two identical induction machines, the proposed approach can be generalized for systems with an arbitrary amount of motors; it can also be exploited for multi motor systems using synchronous machines, and even for multi motor systems using a mix of machines of different sizes.

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Nomenclature

MMD	Multiple Motor Drive
MMSC	Multiple Motors fed by a Single Converter
MMMC	Multiple Motors fed by Multiple Converters
IFOC	Indirect Field Oriented Control
TLI	Two-Level Inverter
3LI	Three-Level inverter
TLI5	Five-leg two level inverter
3LI+TLI	OW configuration including 3LI and TLI
3LI+TLI5	OW configuration including 3LI and TLI5
5LI+TLI	OW configuration including 5LI and TLI
5LI+TLI5	OW configuration including 5LI and TLI5
THD	Total Harmonic Distortion
n	MLI voltage levels
V_{MLI_stepi}	i-phase MLI output voltage with respect to n'
V_{TLIi}	i-phase TLI output voltage with respect to n''

V_{mi}	i-phase motor voltage
V_{DC}'	MLI DC Bus voltage
V_{DC}''	TLI DC Bus voltage
V_{mpk}	Peak motor voltage
i_{abc1}	abc axes IM1 phase currents
i_{abc2}	abc axes IM2 phase currents
E_{qd}	qd axes motor back EMF
i_{qd1}	qd axes IM1 phase currents
i_{qd2}	qd axes IM1 phase currents
V_{qdMLI}	qd axes MLI output voltage
R_s, R_r	Stator and rotor resistance
R_{fe}	Iron resistance
L_s, L_r	Stator and rotor inductances
L_m	Magnetizing inductance
$\omega_{\lambda re}$	Rotor flux angular frequency
K_V	Voltage ratio V_{DC}''/V_{DC}'
K_p	$V_{mpk}/(V_{DC}' * THD_V)$
ω_r	Mechanical Rotor speed
ω_{re}	Electrical Rotor speed
$\theta_{\lambda r1}, \theta_{\lambda r2}$	Rotor flux angular positions of IM1 and IM2
θ_r	Rotor angular positions of IM1 and IM2
T_{e1n}, T_{e2n}	Rated torques of IM1 and IM2
J	Total inertia of motor and load
pp	pole pairs
V_{ceo}	Collector to Emitter Saturation Voltage
t_{on}	Current Turn-On Delay Time
t_{off}	Current Turn-Off Delay Time
V_{CES}	Collector to Emitter Breakdown Voltage
I_C	Collector current
V_{DSS}	Drain-to-Source Breakdown Voltage
I_{DSS}	Drain-to-Source Leakage Current
$R_{DS(on)}$	Static Drain-to-Source On-Resistance
P_{iron}	Motor iron losses
P_{joule}	Motor joule losses
P_{CMLI}	MLI conduction losses
P_{swMLI}	MLI switching losses
P_{CTLI}	TLI conduction losses
P_{swTLI}	TLI switching losses
δ	Duty cycle of the 3LI
f_{swMLI}	Switching frequency of the 3LI
f_{swTLI}	Switching frequency of the TLI

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