

Table S1. LCI-based energy required to produce 1 kg of crude oil.

INPUTS	LCI - RAW DATA	UEV	UNIT	ENERGY
	QUANTITY			
1 Crude oil	4.52695×10^1	9.45×10^4	sej/J	4.28×10^{12}
2 Gas/condensate	1.50526×10^0	6.83×10^4	sej/J	1.03×10^{11}
3 Coal	3.20801×10^{-1}	5.71×10^4	sej/J	1.83×10^{10}
5 Lignite	2.76290×10^{-8}	6.22×10^4	sej/J	1.72×10^3
6 Peat	1.30952×10^{-7}	3.19×10^4	sej/J	4.18×10^3
7 Wood	1.46879×10^{-9}	1.04×10^4	sej/J	1.53×10^1
8 Hydro	5.80197×10^{-3}	1.35×10^5	sej/J	7.82×10^8
9 Nuclear	2.22896×10^{-1}	3.14×10^5	sej/g	7.00×10^{10}
10 Sulphur	1.57248×10^{-7}	2.08×10^{10}	sej/g	3.57×10^5
11 Biomass	1.67076×10^{-2}	6.75×10^4	sej/J	1.13×10^9
12 Hydrogen	2.76997×10^{-8}	1.15×10^5	sej/J	3.19×10^3
13 Geothermal	2.53886×10^{-6}	4.52×10^5	sej/J	1.15×10^6
14 Solar	9.50301×10^{-9}	7.93×10^4	sej/J	7.54×10^2
15 Wave/tidal	8.70798×10^{-6}	2.83×10^4	sej/J	2.46×10^5
16 Wind	7.86566×10^{-4}	9.90×10^4	sej/J	7.78×10^7
17 Air	3.70152×10^{-1}	8.67×10^7	sej/g	3.21×10^4
18 Barytes	2.62998×10^{-3}	1.68×10^9	sej/g	4.42×10^3
19 Bauxite	1.81013×10^{-2}	1.44×10^9	sej/g	2.60×10^4
20 Bentonite	3.30838×10^{-3}	4.80×10^9	sej/g	1.59×10^4
21 Calcium sulphate (CaSO4)	2.45548×10^{-5}	1.68×10^9	sej/g	4.13×10^1
22 Chalk (CaCO3)	4.92569×10^{-29}	1.13×10^7	sej/g	5.54×10^{-25}
23 Clay	4.42704×10^{-6}	4.80×10^9	sej/g	2.13×10^1
24 Chromium (Cr)	6.84688×10^{-8}	1.50×10^{11}	sej/g	1.03×10^1
25 Copper (Cu)	1.84838×10^{-6}	9.80×10^{10}	sej/g	1.81×10^2
26 Dolomite	5.37885×10^{-2}	1.85×10^{10}	sej/g	9.95×10^5
27 Iron (Fe)	4.40180×10^0	1.20×10^{10}	sej/g	5.28×10^7
28 Feldspar	9.31988×10^{-34}	1.68×10^9	sej/g	1.57×10^{-27}
29 Ferromanganese	3.99812×10^{-3}	3.50×10^{11}	sej/g	1.40×10^6
30 Fluorspar	3.26753×10^{-4}	8.36×10^8	sej/g	2.73×10^2
31 Granite	3.02114×10^{-10}	8.40×10^8	sej/g	2.54×10^{-4}
32 Gravel	1.62408×10^{-2}	8.40×10^8	sej/g	1.36×10^4
33 Mercury (Hg)	4.24591×10^{-8}	4.20×10^{13}	sej/g	1.78×10^3
34 Limestone	9.20142×10^{-1}	1.68×10^9	sej/g	1.55×10^6
35 N2	3.39154×10^{-1}	1.17×10^{10}	sej/g	3.96×10^6
36 Nickel (Ni)	2.95168×10^{-11}	2.00×10^{11}	sej/g	5.90×10^{-3}
37 Oxygen (O2)	8.06923×10^{-2}	8.67×10^7	sej/g	7.00×10^3
38 Olivine	4.12963×10^{-2}	1.68×10^9	sej/g	6.94×10^4
39 Lead (Pb)	3.38422×10^{-2}	4.80×10^{11}	sej/g	1.62×10^7
40 Phosphate as P2O5	8.37819×10^{-9}	2.99×10^{10}	sej/g	2.50×10^{-1}
41 Potassium chloride (KCl)	1.36913×10^{-4}	4.97×10^9	sej/g	6.81×10^2
42 Rutile	7.07568×10^{-29}	1.68×10^9	sej/g	1.19×10^{-22}
43 Sulphur	1.70455×10^{-2}	2.08×10^{10}	sej/g	3.55×10^5
44 Sand (SiO2)	8.28356×10^{-5}	1.68×10^9	sej/g	1.39×10^2
45 Shale	6.95354×10^{-5}	1.68×10^9	sej/g	1.17×10^2
46 Sodium chloride (NaCl)	8.84022×10^{-2}	1.68×10^9	sej/g	1.49×10^5
47 Talc	5.88669×10^{-23}	2.80×10^{10}	sej/g	1.65×10^{-15}
48 Zn	1.23543×10^{-3}	7.20×10^{10}	sej/g	8.90×10^4
49 Water-Public supply	7.86334×10^1	5.51×10^5	sej/J	1.81×10^5
50 Water-River canal	2.11663×10^{-1}	3.41×10^5	sej/g	7.22×10^1
51 Water-Sea	2.00494×10^1	5.36×10^4	sej/J	4.50×10^3
52 Water-Well	2.06638×10^{-2}	6.89×10^4	sej/J	5.96×10^0
53 Water-Unspecified	1.56479×10^4	3.06×10^4	sej/J	2.00×10^6
		Energy sej/kg	4.472×10^{12}	
		UEV sej/g	4.472×10^9	

Table S2. LCI-based energy required to produce 1 kg of natural gas.

INPUTS	LCI - RAW DATA	UEV	UNIT	ENERGY
	QUANTITY			
1 Crude oil	0.276191523	94529.02	sej/J	2.61×10^{10}
2 Gas/condensate	5.63155×10^1	6.83×10^4	sej/J	3.84×10^{12}
3 Coal	9.35411×10^{-1}	5.71×10^4	sej/J	5.34×10^{10}
5 Lignite	6.17164×10^{-8}	6.22×10^4	sej/J	3836.292
6 Peat	1.17160×10^{-7}	3.19×10^4	sej/J	3739.753
7 Wood	3.28091×10^{-9}	1.04×10^4	sej/J	34.12434
8 Hydro	1.70886×10^{-2}	1.35×10^5	sej/J	2.3×10^9
9 Nuclear	6.61175×10^{-1}	3.14×10^5	sej/J	2.08×10^{11}
10 Sulphur	3.51254×10^{-7}	2.08×10^{10}	sej/g	797817.6

11	Biomass	4.95686×10^{-2}	6.75×10^4	sej/J	3.35×10^9	
12	Hydrogen	6.18744×10^{-8}	1.15×10^5	sej/J	7115.553	
13	Geothermal	6.66876×10^{-6}	4.52×10^5	sej/J	3013746	
14	Solar	2.60784×10^{-8}	7.93×10^4	sej/J	2068.017	
15	Wave/tidal	2.58125×10^{-5}	2.83×10^4	sej/J	730352.3	
16	Wind	2.33325×10^{-3}	9.90×10^4	sej/J	2.31×10^8	
17	Air	8.26829×10^{-1}	8.67×10^7	sej/g	71676.17	
18	Barytes	5.87473×10^{-3}	1.68×10^9	sej/g	9869.554	
19	Bauxite	4.04340×10^{-2}	1.44×10^9	sej/g	58079.36	
20	Bentonite	7.39012×10^{-3}	4.80×10^9	sej/g	35508.04	
21	Calcium sulphate (CaSO4)	5.48493×10^{-5}	1.68×10^9	sej/g	92.14688	
22	Chalk (CaCO3)	1.10028×10^{-28}	1.13×10^7	sej/g	1.24×10^{-24}	
23	Clay	9.88892×10^{-6}	4.80×10^9	sej/g	47.51429	
24	Chromium (Cr)	1.52943×10^{-7}	1.50×10^{11}	sej/g	22.94141	
25	Copper (Cu)	4.12882×10^{-6}	9.80×10^{10}	sej/g	404.6247	
26	Dolomite	1.20150×10^{-1}	1.85×10^{10}	sej/g	2222783	
27	Iron (Fe)	9.83256×10^0	1.20×10^{10}	sej/g	1.18×10^8	
28	Feldspar	2.08183×10^{-33}	1.68×10^9	sej/g	3.5×10^{-27}	
29	Ferromanganese	8.93083×10^{-3}	3.50×10^{11}	sej/g	3125790	
30	Fluorspar	7.29887×10^{-4}	8.36×10^8	sej/g	610.2491	
31	Granite	6.74849×10^{-10}	8.40×10^8	sej/g	0.000567	
32	Gravel	3.62780×10^{-2}	8.40×10^8	sej/g	30473.48	
33	Mercury (Hg)	9.48433×10^{-8}	4.20×10^{13}	sej/g	3983.42	
34	Limestone	2.05537×10^0	1.68×10^9	sej/g	3453026	
35	N2	7.57587×10^{-1}	1.17×10^{10}	sej/g	8841868	
36	Nickel (Ni)	6.59334×10^{-11}	2.00×10^{11}	sej/g	0.013187	
37	Oxygen (O2)	1.80247×10^{-1}	8.67×10^7	sej/g	15625.24	
38	Olivine	9.22458×10^{-2}	1.68×10^9	sej/g	154973	
39	Lead (Pb)	7.55953×10^{-2}	4.80×10^{11}	sej/g	36285737	
40	Phosphate as P2O5	1.87148×10^{-8}	2.99×10^{10}	sej/g	0.55883	
41	Potassium chloride (KCl)	3.05831×10^{-4}	4.97×10^9	sej/g	1520.837	
42	Rutile	1.58053×10^{-28}	1.68×10^9	sej/g	2.66×10^{-22}	
43	Sulphur	3.80755×10^{-2}	2.08×10^{10}	sej/g	792613.2	
44	Sand (SiO2)	1.85035×10^{-4}	1.68×10^9	sej/g	310.8581	
45	Shale	1.55325×10^{-4}	1.68×10^9	sej/g	260.9462	
46	Sodium chloride (NaCl)	1.97469×10^{-1}	1.68×10^9	sej/g	331747.9	
47	Talc	4.51913×10^{-23}	2.80×10^{10}	sej/g	1.26×10^{-15}	
48	Zn	2.75965×10^{-3}	7.20×10^{10}	sej/g	198694.9	
49	Water-Public supply	1.75648×10^2	5.51×10^5	sej/J	181380.1	
50	Water-River canal	4.72803×10^{-1}	3.41×10^5	sej/g	161.2446	
51	Water-Sea	4.47855×10^1	5.36×10^4	sej/J	4497.806	
52	Water-Well	4.61580×10^{-2}	6.89×10^4	sej/J	5.958038	
53	Water-Unspecified	3.47824×10^4	3.06×10^4	sej/J	2002790	
Energy sej/kg					4.14×10^{12}	
UEV sej/g					4.14×10^9	

Table S3. LCI-based energy required to produce 1 kg of naphta.

	INPUTS	LCI - RAW DATA QUANTITY	UEV	UNIT	ENERGY
1	Crude oil	4.80484×10^1	9.45×10^4	sej/J	4.54×10^{12}
2	Gas/condensate	1.62489×10^0	6.83×10^4	sej/J	1.11×10^{11}
3	Coal	3.56655×10^{-1}	5.71×10^4	sej/J	2.04×10^{10}
5	Lignite	6.45137×10^{-8}	6.22×10^4	sej/J	4.01×10^3
6	Peat	2.55344×10^{-7}	3.19×10^4	sej/J	8.15×10^3
7	Wood	3.42962×10^{-9}	1.04×10^4	sej/J	3.57×10^1
8	Hydro	7.16451×10^{-3}	1.35×10^5	sej/J	9.65×10^8
9	Nuclear	2.35634×10^{-1}	3.14×10^5	sej/J	7.40×10^{10}
10	Sulphur	3.67174×10^{-7}	2.08×10^{10}	sej/g	8.34×10^5
11	Biomass (solid)	1.77383×10^{-2}	6.75×10^4	sej/J	1.20×10^9
12	Hydrogen	6.46788×10^{-8}	1.15×10^5	sej/J	7.44×10^3
13	Geothermal	2.07140×10^{-4}	4.52×10^5	sej/J	9.36×10^7
14	Solar	8.07139×10^{-7}	7.93×10^4	sej/J	6.40×10^4
15	Wave/tidal	9.06689×10^{-6}	2.83×10^4	sej/J	2.57×10^5
16	Wind	8.28011×10^{-4}	9.90×10^4	sej/J	8.19×10^7
17	Air	8.64305×10^{-1}	8.67×10^7	sej/g	7.49×10^4
18	Barytes	6.14101×10^{-3}	1.68×10^9	sej/g	1.03×10^4
19	Bauxite	4.22667×10^{-2}	1.44×10^9	sej/g	6.07×10^4

20	Bentonite	7.72508×10^{-3}	4.80×10^9	sej/g	3.71×10^4
21	Calcium sulphate (CaSO ₄)	5.73354×10^{-5}	1.68×10^9	sej/g	9.63×10^1
22	Chalk (CaCO ₃)	1.15015×10^{-28}	1.13×10^7	sej/g	1.29×10^{-24}
23	Clay	1.03371×10^{-5}	4.80×10^9	sej/g	4.97×10^1
24	Chromium (Cr)	1.59875×10^{-7}	1.50×10^{11}	sej/g	2.40×10^1
25	Copper (Cu)	4.31596×10^{-6}	9.80×10^{10}	sej/g	4.23×10^2
26	Dolomite	1.25596×10^{-1}	1.85×10^{10}	sej/g	2.32×10^6
27	Iron (Fe)	1.02782×10^1	1.20×10^{10}	sej/g	1.23×10^8
28	Feldspar	2.17619×10^{-33}	1.68×10^9	sej/g	3.66×10^{-27}
29	Ferromanganese	9.33562×10^{-3}	3.50×10^{11}	sej/g	3.27×10^6
30	Fluorspar	7.62969×10^{-4}	8.36×10^8	sej/g	6.38×10^2
31	Granite	7.05437×10^{-10}	8.40×10^8	sej/g	5.93×10^{-4}
32	Gravel	3.79223×10^{-2}	8.40×10^8	sej/g	3.19×10^4
33	Mercury (Hg)	9.91421×10^{-8}	4.20×10^{13}	sej/g	4.16×10^3
34	Limestone	2.14853×10^0	1.68×10^9	sej/g	3.61×10^6
35	N2	7.91925×10^{-1}	1.17×10^{10}	sej/g	9.24×10^6
36	Nickel (Ni)	6.89218×10^{-11}	2.00×10^{11}	sej/g	1.38×10^{-2}
37	Oxygen (O ₂)	1.88417×10^{-1}	8.67×10^7	sej/g	1.63×10^4
38	Olivine	9.64269×10^{-2}	1.68×10^9	sej/g	1.62×10^5
39	Lead (Pb)	7.90217×10^{-2}	4.80×10^{11}	sej/g	3.79×10^7
40	Phosphate as P ₂ O ₅	1.95631×10^{-8}	2.99×10^{10}	sej/g	5.84×10^{-1}
41	Potassium chloride (KCl)	3.19693×10^{-4}	4.97×10^9	sej/g	1.59×10^3
42	Rutile	1.65217×10^{-28}	1.68×10^9	sej/g	2.78×10^{-22}
43	Sulphur	3.98013×10^{-2}	2.08×10^{10}	sej/g	8.29×10^5
44	Sand (SiO ₂)	1.93421×10^{-4}	1.68×10^9	sej/g	3.25×10^2
45	Shale	1.62365×10^{-4}	1.68×10^9	sej/g	2.73×10^2
46	Sodium chloride (NaCl)	2.06419×10^{-1}	1.68×10^9	sej/g	3.47×10^5
47	Talc	6.41106×10^{-23}	2.80×10^{10}	sej/g	1.79×10^{-15}
48	Zn	2.88473×10^{-3}	7.20×10^{10}	sej/g	2.08×10^5
49	Water-Public supply	1.83609×10^2	5.51×10^5	sej/J	4.24×10^5
50	Water-River canal	4.94233×10^{-1}	3.41×10^5	seJ/g	1.69×10^2
51	Water-Sea	4.68154×10^1	5.36×10^4	seJ/J	1.05×10^4
52	Water-Well	4.82501×10^{-2}	6.89×10^4	seJ/J	1.39×10^1
53	Water-Unspecified	6.15159×10^4	3.06×10^4	seJ/J	7.87×10^6
		Energy sej/kg		4.52×10^{12}	
		UEV sej/g		4.52×10^9	

Table S4. LCI-based energy required to produce 1 kg of pygas.

INPUTS	LCI - RAW DATA	QUANTITY	UEV	UNIT	ENERGY
1	Energy, gross calorific value, in biomass	8.05×10^{-2}	6.75×10^4	seJ/J	5.44×10^9
3	Peat, in ground	1.98×10^{-6}	3.19×10^4	seJ/J	6.17×10^5
4	Wood, primary forest, standing	9.45×10^{-7}	1.04×10^4	seJ/J	1.11×10^8
5	Carbon dioxide, in air	2.14×10^{-2}	8.87×10^7	sej/g	2.51×10^6
6	Energy, kinetic (in wind), converted	2.53×10^{-2}	9.90×10^4	seJ/J	2.51×10^9
7	Energy, solar, converted	2.20×10^{-3}	7.93×10^4	seJ/J	1.74×10^8
8	Energy, potential (in hydropower reservoir), converted	9.83×10^{-2}	1.35×10^5	seJ/J	1.32×10^{10}
9	Aluminum, 24% in bauxite, 11% in crude ore, in ground	1.43×10^{-5}	5.40×10^9	seJ/g	7.70×10^7
10	Anhydrite, in ground	7.27×10^{-10}	1.68×10^9	seJ/g	1.22×10^4
11	Barite, 15% in crude ore, in ground	1.13×10^{-6}	1.68×10^9	seJ/g	1.89×10^6
12	Basalt, in ground	1.70×10^{-11}	7.56×10^9	seJ/g	1.29×10^2
13	Borax, in ground	1.45×10^{-10}	1.68×10^9	seJ/g	2.43×10^2
14	Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	7.03×10^{-13}	3.40×10^{13}	seJ/g	2.39×10^4
15	Calcite, in ground	1.32×10^{-3}	1.68×10^9	seJ/g	2.22×10^9
16	Carbon, in organic matter, in soil	8.86×10^{-9}	2.77×10^9	seJ/g	$2.45E+4$
17	Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	1.46×10^{-7}	1.14×10^{10}	seJ/g	1.66×10^6
18	Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	2.14×10^{-7}	1.50×10^{11}	seJ/g	3.21×10^7
19	Chrysotile, in ground	1.23×10^{-8}	1.68×10^9	seJ/g	$2.07E+4$
20	Cinnabar, in ground	1.15×10^{-9}	1.68×10^9	seJ/g	1.93×10^4

21	Clay, unspecified, in ground	5.59×10^{-6}	4.80×10^9	seJ/g	2.68×10^7
22	Coal	3.40×10^{-1}	5.71×10^4	seJ/J	1.94×10^{10}
23	Cobalt, in ground	3.06×10^{-7}	1.30×10^{11}	seJ/g	3.98×10^7
24	Colemanite, in ground	4.14×10^{-9}	1.68×10^9	seJ/g	6.96×10^4
25	Copper, in ground	6.10×10^{-8}	9.80×10^{10}	seJ/g	5.98×10^6
26	Diatomite, in ground	1.83×10^{-13}	1.68×10^9	seJ/g	3.07×10^{-1}
27	Dolomite, in ground	8.61×10^{-9}	1.85×10^{10}	seJ/g	1.59×10^5
28	Energy, geothermal, converted	4.41×10^{-4}	4.52×10^5	seJ/J	1.99×10^8
29	Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground	3.65×10^{-10}	1.68×10^9	seJ/g	6.13×10^2
30	Feldspar, in ground	1.78×10^{-15}	1.68×10^9	seJ/g	2.99×10^{-3}
31	Fluorine, in ground	9.40×10^{-7}	1.68×10^9	seJ/g	1.58×10^6
32	Fluorspar, 92%, in ground	1.93×10^{-5}	8.38×10^8	seJ/g	1.62×10^7
33	Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground	9.11×10^{-10}	1.68×10^9	seJ/g	1.53×10^4
34	Gas, natural, in ground	1.11×10^1	6.83×10^4	seJ/J	7.58×10^{11}
35	Gold, in ground	2.17×10^{-17}	5.00×10^{11}	seJ/g	1.08×10^{-2}
36	Granite, in ground	1.53×10^{-15}	8.40×10^8	seJ/g	1.29×10^{-3}
37	Gravel, in ground	5.88×10^{-5}	8.40×10^8	seJ/g	4.94×10^7
38	Gypsum, in ground	2.37×10^{-8}	2.85×10^9	seJ/g	$6.75E+4$
39	Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground	1.03×10^{-14}	4.03×10^{11}	seJ/g	$4.16 \times 10na$
40	Iron, 46% in ore, 25% in crude ore, in ground	3.75×10^{-6}	1.20×10^{10}	seJ/g	4.49×10^7
41	Kaolinite, 24% in crude ore, in ground	3.30×10^{-6}	1.68×10^9	seJ/g	5.54×10^6
42	Kieserite, 25% in crude ore, in ground	1.16×10^{-10}	1.68×10^9	seJ/g	1.94×10^2
43	Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground	4.37×10^{-8}	1.68×10^9	seJ/g	$7.33E+4$
44	Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground	2.30×10^{-11}	4.80×10^{11}	seJ/g	$1.10E+4$
45	Lithium, 0.15% in brine, in ground	2.66×10^{-14}	9.27×10^{11}	seJ/g	2.47×10^1
46	Magnesite, 60% in crude ore, in ground	1.09×10^{-8}	1.68×10^9	seJ/g	$1.83E+4$
47	Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground	1.02×10^{-9}	3.50×10^{11}	seJ/g	3.58×10^5
48	Metamorphous rock, graphite containing, in ground	2.70×10^{-8}	1.68×10^9	seJ/g	$4.52E+4$
49	Molybdenum, 0.025% in sulfide, Mo 8.2 × 10 ⁻³ % and Cu 0.39% in crude ore, in ground	6.01×10^{-7}	7.00×10^{11}	seJ/g	4.21×10^8
50	Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground	2.40×10^{-8}	1.68×10^9	seJ/g	$4.03E+4$
51	Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground	7.94×10^{-7}	2.00×10^{11}	seJ/g	1.59×10^8
52	Oil, crude, in ground	5.25×10^1	9.45×10^4	seJ/J	4.96×10^{12}
53	Olivine, in ground	2.49×10^{-10}	1.68×10^9	seJ/g	4.18×10^2
54	Pd, in ground	1.27×10^{-10}	1.20×10^{11}	seJ/g	$1.53E+4$
55	Phosphorus, 18% in apatite, 12% in crude ore, in ground	3.76×10^{-6}	2.07×10^{10}	seJ/g	7.77×10^7
56	Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground	2.55×10^{-9}	1.68×10^9	seJ/g	4.28×10^4
57	Pt, in ground	3.94×10^{-12}	3.70×10^{11}	seJ/g	1.46×10^4
58	Rh, in ground	3.53×10^{-12}	1.20×10^{12}	seJ/g	4.24×10^4
59	Rhenium, in crude ore, in ground	1.05×10^{-12}	8.93×10^{12}	seJ/g	9.40×10^4
60	Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground	1.82×10^{-9}	1.68×10^9	seJ/g	3.05×10^4
61	Sand, unspecified, in ground	1.39×10^{-8}	1.68×10^9	seJ/g	$2.34E+4$
62	Shale, in ground	2.06×10^{-9}	1.68×10^9	seJ/g	3.46×10^4
63	Silver, in ground	5.88×10^{-17}	4.50×10^{11}	seJ/g	2.65×10^{-2}
64	Sodium chloride, in ground	5.96×10^{-4}	1.68×10^9	seJ/g	1.00×10^9
65	Sodium nitrate, in ground	7.71×10^{-15}	1.68×10^9	seJ/g	1.29×10^{-2}
66	Sodium sulphate, various forms, in ground	5.48×10^{-6}	1.40×10^9	seJ/g	7.65×10^6
67	Stibnite, in ground	1.90×10^{-14}	1.68×10^9	seJ/g	3.19×10^{-2}
68	Sulfur, in ground	4.28×10^{-6}	2.08×10^{10}	seJ/g	8.92×10^7
69	Sylvite, 25 % in sylvinitic, in ground	7.20×10^{-9}	1.68×10^9	seJ/g	$1.21E+4$
70	Talc, in ground	3.28×10^{-9}	2.80×10^{10}	seJ/g	$9.19E+4$
71	Tantalum, 81.9% in tantalite, 1.6×10^{-4} % in crude ore, in ground	2.14×10^{-17}	1.70×10^{11}	seJ/g	3.64×10^{-3}
72	Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground	2.86×10^{-18}	5.04×10^{13}	seJ/g	1.44×10^{-1}
73	Tin, 79% in cassiterite, 0.1% in crude ore, in ground	2.57×10^{-10}	1.70×10^{12}	seJ/g	4.37×10^5

74	TiO ₂ , 54% in ilmenite, 2.6% in crude ore, in ground	1.07×10^{-5}	3.82×10^{10}	seJ/g	4.10×10^8
75	Ulexite, in ground	1.09×10^{-17}	1.68×10^9	seJ/g	1.83×10^{-5}
76	Uranium, in ground	1.10×10^{-6}	1.60×10^{11}	seJ/g	1.76×10^8
77	Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground	4.57×10^{-8}	7.20×10^{10}	seJ/g	3.29×10^6
78	Zirconium, 50% in zircon, 0.39% in crude ore, in ground	2.94×10^{-17}	3.18×10^{10}	seJ/g	9.36×10^{-4}
79	Magnesium, 0.13% in water	3.37×10^{-18}	1.68×10^9	seJ/g	5.67×10^{-6}
80	Water, cooling, unspecified natural origin	9.60×10^{-3}	2.70×10^5	seJ/g	2.60×10^9
81	Water, lake	7.77×10^{-7}	4.52×10^5	seJ/g	3.51×10^5
82	Water, process, unspecified natural origin	5.89×10^{-4}	6.74×10^4	seJ/J	1.66×10^8
83	Water, river	2.58×10^{-4}	3.41×10^5	seJ/g	8.78×10^7
84	Water, salt, ocean	4.81×10^{-4}	5.36×10^4	seJ/J	1.08×10^8
85	Water, salt, sole	9.15×10^{-4}	5.36×10^4	seJ/J	2.05×10^8
86	Water, unspecified natural origin	2.23×10^{-3}	3.06×10^4	seJ/J	2.86×10^8
87	Water, well, in ground	1.14×10^{-4}	6.89×10^4	seJ/J	3.28×10^7
Energy seJ/kg					5.77×10^{12}
UEV seJ/g					5.77×10^9

Table S5. LCI-based energy required to produce 1 kg of xylene.

1	Energy, gross calorific value, in biomass	2.53×10^{-2}	6.75×10^4	sel/J	1.71×10^9
3	Peat, in ground	5.24×10^{-7}	3.19×10^4	sel/J	1.63×10^5
4	Wood, primary forest, standing	8.63×10^{-7}	1.04×10^4	sel/J	1.01×10^8
5	Carbon dioxide, in air	3.79×10^{-3}	8.87×10^7	seJ/g	9.74×10^5
6	Energy, kinetic (in wind), converted	9.85×10^{-3}	9.90×10^4	sel/J	9.74×10^8
7	Energy, solar, converted	5.70×10^{-4}	7.93×10^4	sel/J	4.52×10^7
8	Energy, potential (in hydropower reservoir), converted	4.69×10^{-2}	1.35×10^5	sel/J	6.32×10^9
9	Aluminium, 24% in bauxite, 11% in crude ore, in ground	1.69×10^{-5}	5.40×10^9	g	9.14×10^7
1		$7.29 \times$		sel/	
0	Anhydrite, in ground	10^{-10}	1.68×10^9	g	1.22×10^3
1				seJ/	
1	Barite, 15% in crude ore, in ground	1.21×10^{-6}	1.68×10^9	g	2.03×10^6
1		$1.64 \times$		sel/	
2	Basalt, in ground	10^{-11}	7.56×10^9	g	1.24×10^2
1				seJ/	
3	Borax, in ground	10^{-10}	1.68×10^9	g	2.30×10^2
1		$7.85 \times$	$3.40 \times$	sel/	
4	Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	10^{-13}	10^{13}	g	2.67×10^4
1				seJ/	
5	Calcite, in ground	1.25×10^{-3}	1.68×10^9	g	2.10×10^9
1				sel/	
6	Carbon, in organic matter, in soil	8.49×10^{-9}	2.77×10^9	g	2.35×10^4
1			$1.14 \times$	sel/	
7	Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	1.80×10^{-7}	10^{10}	g	2.05×10^6
1			$1.50 \times$	seJ/	
8	Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	2.07×10^{-7}	10^{11}	g	3.10×10^7
1				sel/	
9	Chrysotile, in ground	1.33×10^{-8}	1.68×10^9	g	2.23×10^4
2				sel/	
0	Cinnabar, in ground	1.23×10^{-9}	1.68×10^9	g	2.07×10^3
2				sel/	
1	Clay, unspecified, in ground	5.43×10^{-6}	4.80×10^9	g	2.61×10^7
2					$1.03 \times$
2	Coal	1.80×10^{-1}	5.71×10^4	sel/J	10^{10}
2					$1.30 \times$
3	Cobalt, in ground	3.78×10^{-7}	10^{11}	g	4.91×10^7
2					$seJ/$
4	Colemanite, in ground	3.92×10^{-9}	1.68×10^9	g	6.58×10^3
2					$9.80 \times$
5	Copper, in ground	1.88×10^{-8}	10^{10}	g	1.84×10^6
2					$1.73 \times$
6	Diatomite, in ground	10^{-13}	1.68×10^9	g	2.90×10^{-1}
2					$1.85 \times$
7	Dolomite, in ground	7.04×10^{-9}	10^{10}	g	1.30×10^5
2					$seJ/$
8	Energy, geothermal, converted	1.04×10^{-4}	4.52×10^5	sel/J	4.71×10^7

2		4.51×10^{-10}	1.68×10^9	g	7.57×10^2
9	Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground	1.71×10^{-15}	1.68×10^9	g	2.88×10^{-3}
0	Feldspar, in ground			seJ/	
3				seJ/	
1	Fluorine, in ground	8.70×10^{-7}	1.68×10^9	g	1.46×10^6
3				seJ/	
2	Fluorspar, 92%, in ground	1.79×10^{-5}	8.38×10^8	g	1.50×10^7
3				seJ/	
3	Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground	1.12×10^{-9}	1.68×10^9	g	1.89×10^3
3					3.43×10^{-3}
4	Gas, natural, in ground	5.03×10^0	6.83×10^4	seJ/J	10^{11}
3		2.05×10^{-17}	5.00×10^{11}	seJ/	1.03×10^{-2}
5	Gold, in ground			g	
3				seJ/	
6	Granite, in ground	1.48×10^{-15}	8.40×10^8	g	1.24×10^{-3}
3				seJ/	
7	Gravel, in ground	6.51×10^{-5}	8.40×10^8	g	5.47×10^7
3				seJ/	
8	Gypsum, in ground	1.76×10^{-8}	2.85×10^9	g	5.02×10^4
3		1.16×10^{-14}	4.03×10^{11}	seJ/	
9	Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground			g	4.69×10^0
4				seJ/	
0	Iron, 46% in ore, 25% in crude ore, in ground	2.44×10^{-6}	10^{10}	g	2.93×10^7
4				seJ/	
1	Kaolinite, 24% in crude ore, in ground	4.06×10^{-6}	1.68×10^9	g	6.83×10^6
4		1.11×10^{-10}		seJ/	
2	Kieserite, 25% in crude ore, in ground		1.68×10^9	g	1.86×10^2
4				seJ/	
3	Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground	5.39×10^{-8}	1.68×10^9	g	9.06×10^4
4		2.24×10^{-11}	4.80×10^{11}	seJ/	
4	Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground		2.58×10^{-11}	seJ/	1.07×10^4
4			9.27×10^{11}	seJ/	
5	Lithium, 0.15% in brine, in ground		10^{-14}	g	2.39×10^1
4				seJ/	
6	Magnesite, 60% in crude ore, in ground	1.06×10^{-8}	1.68×10^9	g	1.79×10^4
4		9.70×10^{-10}	3.50×10^{11}	seJ/	
7	Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground			g	3.40×10^5
4				seJ/	
8	Metamorphous rock, graphite containing, in ground	3.32×10^{-8}	1.68×10^9	g	5.56×10^4
4	Molybdenum, 0.025% in sulfide, Mo $8.2 \times 10^{-3}\%$ and Cu 0.39% in crude ore, in ground		7.00×10^{-11}	seJ/	
9		7.18×10^{-7}	10^{11}	g	5.02×10^8
5				seJ/	
0	Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground	2.97×10^{-8}	1.68×10^9	g	4.98×10^4
5			2.00×10^{11}	seJ/	
1	Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground	8.43×10^{-7}		g	1.69×10^8
5					4.87×10^{12}
2	Oil, crude, in ground	5.15×10^1	9.45×10^4	seJ/J	
5		2.48×10^{-10}		seJ/	
3	Olivine, in ground		1.68×10^9	g	4.17×10^2
5		1.22×10^{-10}	1.20×10^{11}	seJ/	
4	Pd, in ground			g	1.46×10^4
5		10^{-10}	10^{11}	seJ/	
5	Phosphorus, 18% in apatite, 12% in crude ore, in ground	3.48×10^{-6}	10^{10}	g	7.19×10^7
5				seJ/	
6	Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground	3.15×10^{-9}	1.68×10^9	g	5.29×10^3
5		3.78×10^{-12}	3.70×10^{11}	seJ/	
7	Pt, in ground			g	1.40×10^3
5		3.39×10^{-12}	1.20×10^{12}	seJ/	
8	Rh, in ground			g	4.07×10^3
5		1.01×10^{-12}	8.93×10^{12}	seJ/	
9	Rhenium, in crude ore, in ground			g	9.01×10^3
6				seJ/	
0	Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground	2.25×10^{-9}	1.68×10^9	g	3.77×10^3
6				seJ/	
1	Sand, unspecified, in ground	1.21×10^{-8}	1.68×10^9	g	2.03×10^4
6				seJ/	
2	Shale, in ground	2.06×10^{-9}	1.68×10^9	g	3.47×10^3
6		5.57×10^{-17}	4.50×10^{11}	seJ/	2.51×10^{-2}
3	Silver, in ground			g	

				seJ/	
				g	1.36×10^9
4	Sodium chloride, in ground		8.11×10^{-4}	1.68×10^9	seJ/
6			$6.98 \times$		$1.17 \times$
5	Sodium nitrate, in ground		10^{-15}	1.68×10^9	10^{-2}
6				seJ/	
6	Sodium sulphate, various forms, in ground		5.07×10^{-6}	1.40×10^9	g
6			$1.80 \times$		7.07×10^6
7	Stibnite, in ground		10^{-14}	1.68×10^9	seJ/
6				$2.08 \times$	10^{-2}
8	Sulfur, in ground		1.01×10^{-6}	10^{10}	seJ/
6				g	2.11×10^7
9	Sylvite, 25 % in sylvinitite, in ground		6.88×10^{-9}	1.68×10^9	seJ/
7				$2.80 \times$	1.16×10^4
0	Talc, in ground		3.20×10^{-9}	10^{10}	g
7			$2.03 \times$	$1.70 \times$	8.95×10^4
1	Tantalum, 81.9% in tantalite, 1.6×10^{-4} % in crude ore, in ground		10^{-17}	10^{11}	seJ/
7				g	3.44×10^{-3}
2	Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground		$2.70 \times$	$5.04 \times$	seJ/
7			10^{-18}	10^{13}	g
3	Tin, 79% in cassiterite, 0.1% in crude ore, in ground		$3.17 \times$	$1.70 \times$	seJ/
7			10^{-10}	10^{12}	g
4	TiO ₂ , 54% in ilmenite, 2.6% in crude ore, in ground		9.92×10^{-6}	10^{10}	seJ/
7			$1.03 \times$		3.79×10^8
5	Ulexite, in ground		10^{-17}	1.68×10^9	g
7				$1.60 \times$	1.73×10^{-5}
6	Uranium, in ground		6.34×10^{-7}	10^{11}	seJ/
7				$7.20 \times$	1.01×10^8
7	Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground		1.57×10^{-8}	10^{10}	g
7			$2.79 \times$	$3.18 \times$	1.13×10^6
8	Zirconium, 50% in zircon, 0.39% in crude ore, in ground		10^{-17}	10^{10}	seJ/
7				g	8.87×10^{-4}
9	Magnesium, 0.13% in water		$3.19 \times$		seJ/
8			10^{-18}	1.68×10^9	g
0	Water, cooling, unspecified natural origin		8.34×10^{-3}	2.70×10^5	seJ/
8				g	2.26×10^9
1	Water, lake		5.89×10^{-7}	4.52×10^5	seJ/
8				g	2.66×10^5
2	Water, process, unspecified natural origin		8.80×10^{-4}	6.74×10^4	seJ/J
8				seJ/	2.48×10^8
3	Water, river		2.44×10^{-4}	3.41×10^5	g
8					8.31×10^7
4	Water, salt, ocean		6.52×10^{-4}	5.36×10^4	seJ/J
8				seJ/J	1.46×10^8
5	Water, salt, sole		8.98×10^{-4}	5.36×10^4	seJ/J
8				seJ/J	2.01×10^8
6	Water, unspecified natural origin		2.19×10^{-3}	3.06×10^4	seJ/J
8				seJ/J	2.81×10^8
7	Water, well, in ground		6.65×10^{-5}	6.89×10^4	seJ/J
					1.92×10^7
					5.24×10^{12}
				Emergia	seJ
					10^{12}
				UEV	seJ/
					g
					5.24×10^9

Table S6. LCI-based energy required to produce 1 kg of ethylene.

INPUTS	QUANTIDADE	UEV	UNIDAD
		E	EMERGIA
1 Energy, gross calorific value, in biomass	1.30×10^{-1}	6.75×10^4	8.79×10^9
3 Peat, in ground	2.19×10^{-6}	3.19×10^4	6.83×10^5
4 Wood, primary forest, standing	1.05×10^{-6}	1.04×10^4	1.23×10^8
5 Carbon dioxide, in air	2.14×10^{-2}	8.87×10^7	3.90×10^6
6 Energy, kinetic (in wind), converted	3.94×10^{-2}	9.90×10^4	3.90×10^9
7 Energy, solar, converted	3.66×10^{-3}	7.93×10^4	2.90×10^8
Energy, potential (in hydropower reservoir), converted	1.40×10^{-1}	1.35×10^5	1.89×10^{10}
Aluminium, 24% in bauxite, 11% in crude ore, in ground	1.59×10^{-5}	5.40×10^9	8.59×10^7
10 Anhydrite, in ground	8.03×10^{-10}	1.68×10^9	1.35×10^3
11 Barite, 15% in crude ore, in ground	1.60×10^{-6}	1.68×10^9	2.68×10^6
12 Basalt, in ground	1.89×10^{-11}	7.56×10^9	1.43×10^2
13 Borax, in ground	1.61×10^{-10}	1.68×10^9	2.70×10^2

	Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn,			
14	Ag, In, in ground	8.17×10^{-13}	3.40×10^{13}	seJ/g
15	Calcite, in ground	1.85×10^{-3}	1.68×10^9	seJ/g
16	Carbon, in organic matter, in soil	9.78×10^{-9}	2.77×10^9	seJ/g
17	Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	1.61×10^{-7}	1.14×10^{10}	seJ/g
18	Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	2.38×10^{-7}	1.50×10^{11}	seJ/g
19	Chrysotile, in ground	1.75×10^{-8}	1.68×10^9	seJ/g
20	Cinnabar, in ground	1.63×10^{-9}	1.68×10^9	seJ/g
21	Clay, unspecified, in ground	6.37×10^{-6}	4.80×10^9	seJ/g
22	Coal	4.90×10^{-1}	5.71×10^4	seJ/J
23	Cobalt, in ground	3.37×10^{-7}	1.30×10^{11}	seJ/g
24	Colemanite, in ground	4.59×10^{-9}	1.68×10^9	seJ/g
25	Copper, in ground	9.98×10^{-8}	9.80×10^{10}	seJ/g
26	Diatomite, in ground	2.03×10^{-13}	1.68×10^9	seJ/g
27	Dolomite, in ground	9.53×10^{-9}	1.85×10^{10}	seJ/g
28	Energy, geothermal, converted	7.42×10^{-4}	4.52×10^5	seJ/J
	Europium, 0.06% in bastnasite, 0.006% in			
29	crude ore, in ground	4.03×10^{-10}	1.68×10^9	seJ/g
30	Feldspar, in ground	1.98×10^{-15}	1.68×10^9	seJ/g
31	Fluorine, in ground	1.04×10^{-6}	1.68×10^9	seJ/g
32	Fluorspar, 92%, in ground	2.13×10^{-5}	8.38×10^8	seJ/g
	Gadolinium, 0.15% in bastnasite, 0.015% in			
33	crude ore, in ground	1.00×10^{-9}	1.68×10^9	seJ/g
34	Gas, natural, in ground	1.24×10^1	6.83×10^4	seJ/J
35	Gold, in ground	2.40×10^{-17}	5.00×10^{11}	seJ/g
36	Granite, in ground	1.70×10^{-15}	8.40×10^8	seJ/g
37	Gravel, in ground	6.56×10^{-5}	8.40×10^8	seJ/g
38	Gypsum, in ground	2.62×10^{-8}	2.85×10^9	seJ/g
	Indium, 0.005% in sulfide, In 0.003%, Pb, Zn,			
39	Ag, Cd, in ground	1.19×10^{-14}	4.03×10^{11}	seJ/g
40	Iron, 46% in ore, 25% in crude ore, in ground	4.64×10^{-6}	1.20×10^{10}	seJ/g
41	Kaolinite, 24% in crude ore, in ground	3.64×10^{-6}	1.68×10^9	seJ/g
42	Kieserite, 25% in crude ore, in ground	1.28×10^{-10}	1.68×10^9	seJ/g
	Lanthanum, 7.2% in bastnasite, 0.72% in crude			
43	ore, in ground	4.82×10^{-8}	1.68×10^9	seJ/g
	Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in			
44	ground	2.54×10^{-11}	4.80×10^{11}	seJ/g
45	Lithium, 0.15% in brine, in ground	2.96×10^{-14}	9.27×10^{11}	seJ/g
46	Magnesite, 60% in crude ore, in ground	1.23×10^{-8}	1.68×10^9	seJ/g
	Manganese, 35.7% in sedimentary deposit,			
47	14.2% in crude ore, in ground	1.13×10^{-9}	3.50×10^{11}	seJ/g
	Metamorphous rock, graphite containing, in			
48	ground	2.97×10^{-8}	1.68×10^9	seJ/g
	Molybdenum, 0.025% in sulfide, Mo 8.2 ×			
49	10^{-3} % and Cu 0.39% in crude ore, in ground	6.78×10^{-7}	7.00×10^{11}	seJ/g
50	Neodymium, 4% in bastnasite, 0.4% in crude			
	ore, in ground	2.65×10^{-8}	1.68×10^9	seJ/g
	Nickel, 1.13% in sulfide, Ni 0.76% and Cu			
51	0.76% in crude ore, in ground	8.97×10^{-7}	2.00×10^{11}	seJ/g
52	Oil, crude, in ground	5.80×10^1	9.45×10^4	seJ/J
53	Olivine, in ground	2.74×10^{-10}	1.68×10^9	seJ/g
54	Pd, in ground	1.41×10^{-10}	1.20×10^{11}	seJ/g
	Phosphorus, 18% in apatite, 12% in crude ore,			
55	in ground	4.15×10^{-6}	2.07×10^{10}	seJ/g
	Praseodymium, 0.42% in bastnasite, 0.042% in			
56	crude ore, in ground	2.81×10^{-9}	1.68×10^9	seJ/g
57	Pt, in ground	4.36×10^{-12}	3.70×10^{11}	seJ/g
58	Rh, in ground	3.90×10^{-12}	1.20×10^{12}	seJ/g
59	Rhenium, in crude ore, in ground	1.16×10^{-12}	8.93×10^{12}	seJ/g
	Samarium, 0.3% in bastnasite, 0.03% in crude			
60	ore, in ground	2.01×10^{-9}	1.68×10^9	seJ/g
61	Sand, unspecified, in ground	1.64×10^{-8}	1.68×10^9	seJ/g
62	Shale, in ground	2.27×10^{-9}	1.68×10^9	seJ/g
63	Silver, in ground	6.52×10^{-17}	4.50×10^{11}	seJ/g
64	Sodium chloride, in ground	7.95×10^{-4}	1.68×10^9	seJ/g
65	Sodium nitrate, in ground	8.51×10^{-15}	1.68×10^9	seJ/g
66	Sodium sulphate, various forms, in ground	6.04×10^{-6}	1.40×10^9	seJ/g
67	Stibnite, in ground	2.11×10^{-14}	1.68×10^9	seJ/g
68	Sulfur, in ground	7.21×10^{-6}	2.08×10^{10}	seJ/g

69	Sylvite, 25 % in sylvinite, in ground	7.96×10^{-9}	1.68×10^9	seJ/g	1.34×10^4
70	Talc, in ground	3.68×10^{-9}	2.80×10^{10}	seJ/g	1.03×10^5
71	Tantalum, 81.9% in tantalite, $1.6 \times 10^{-4}\%$ in crude ore, in ground	2.37×10^{-17}	1.70×10^{11}	seJ/g	4.03×10^{-3}
72	Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground	3.17×10^{-18}	5.04×10^{13}	seJ/g	1.60×10^{-1}
73	Tin, 79% in cassiterite, 0.1% in crude ore, in ground	2.84×10^{-10}	1.70×10^{12}	seJ/g	4.83×10^5
74	TiO ₂ , 54% in ilmenite, 2.6% in crude ore, in ground	1.18×10^{-5}	3.82×10^{10}	seJ/g	4.52×10^8
75	Ulexite, in ground	1.21×10^{-17}	1.68×10^9	seJ/g	2.03×10^{-5}
76	Uranium, in ground	1.55×10^{-6}	1.60×10^{11}	seJ/g	2.48×10^8
77	Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground	7.32×10^{-8}	7.20×10^{10}	seJ/g	5.27×10^6
78	Zirconium, 50% in zircon, 0.39% in crude ore, in ground	3.26×10^{-17}	3.18×10^{10}	seJ/g	1.04×10^{-3}
79	Magnesium, 0.13% in water	3.74×10^{-18}	1.68×10^9	seJ/g	6.29×10^{-6}
80	Water, cooling, unspecified natural origin	1.39×10^{-2}	2.70×10^5	seJ/g	3.76×10^9
81	Water, lake	9.85×10^{-7}	4.52×10^5	seJ/g	4.45×10^5
82	Water, process, unspecified natural origin	7.11×10^{-4}	6.74×10^4	seJ/J	2.00×10^8
83	Water, river	2.86×10^{-4}	3.41×10^5	seJ/g	9.74×10^7
84	Water, salt, ocean	5.31×10^{-4}	5.36×10^4	seJ/J	1.19×10^8
85	Water, salt, sole	1.01×10^{-3}	5.36×10^4	seJ/J	2.26×10^8
86	Water, unspecified natural origin	2.47×10^{-3}	3.06×10^4	seJ/J	3.16×10^8
87	Water, well, in ground	1.60×10^{-4}	6.89×10^4	seJ/J	4.60×10^7
			Emergia UEV	seJ seJ/g	6.40×10^{12} 6.40×10^9

Table S7. LCI-based emergy required to produce 1 kg of p-xylene.

INPUTS	QUANTID ADE	UEV	UNIDAD E	EMERGIA
Energy, gross calorific value, in biomass	5.86×10^{-2}	6.75×10^4	seJ/J	3.96×10^9
Peat, in ground	6.29×10^{-7}	3.19×10^4	seJ/J	1.96×10^5
Wood, primary forest, standing	1.01×10^{-6}	1.04×10^4	seJ/J	1.19×10^8
Carbon dioxide, in air	9.35×10^{-3}	8.87×10^7	seJ/g	2.16×10^6
Energy, kinetic (in wind), converted	2.18×10^{-2}	9.90×10^4	seJ/J	2.16×10^9
Energy, solar, converted	1.71×10^{-3}	7.93×10^4	seJ/J	1.36×10^8
Energy, potential (in hydropower reservoir), converted	8.52×10^{-2}	1.35×10^5	seJ/J	1.15×10^{10}
Aluminium, 24% in bauxite, 11% in crude ore, in ground	2.05×10^{-5}	5.40×10^9	seJ/g	1.11×10^8
Anhydrite, in ground	8.78×10^{-10}	1.68×10^9	seJ/g	1.48×10^3
Barite, 15% in crude ore, in ground	1.68×10^{-6}	1.68×10^9	seJ/g	2.81×10^6
Basalt, in ground	1.94×10^{-11}	7.56×10^9	seJ/g	1.46×10^2
Borax, in ground	1.60×10^{-10}	1.68×10^9	seJ/g	2.69×10^2
Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	9.47×10^{-13}	3.40×10^{13}	seJ/g	3.22×10^4
Calcite, in ground	1.92×10^{-3}	1.68×10^9	seJ/g	3.22×10^9
Carbon, in organic matter, in soil	9.93×10^{-9}	2.77×10^9	seJ/g	2.75×10^4
Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	2.18×10^{-7}	1.14×10^{10}	seJ/g	2.48×10^6
Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	2.43×10^{-7}	1.50×10^{11}	seJ/g	3.64×10^7
Chrysotile, in ground	1.84×10^{-8}	1.68×10^9	seJ/g	3.09×10^4

Cinnabar, in ground		1.71×10^{-9}	1.68×10^9	seJ/g	2.87×10^3
Clay, unspecified, in ground		6.51×10^{-6}	4.80×10^9	seJ/g	3.13×10^7
Coal		3.10×10^{-1}	5.71×10^4	seJ/J	1.77×10^{10}
Cobalt, in ground		4.57×10^{-7}	1.30×10^{11}	seJ/g	5.94×10^7
Colemanite, in ground		4.58×10^{-9}	1.68×10^9	seJ/g	7.70×10^3
Copper, in ground		2.18×10^{-8}	9.80×10^{10}	seJ/g	2.14×10^6
Diatomite, in ground		2.02×10^{-13}	1.68×10^9	seJ/g	3.39×10^{-1}
Dolomite, in ground		8.26×10^{-9}	1.85×10^{10}	seJ/g	1.53×10^5
Energy, geothermal, converted		4.10×10^{-4}	4.52×10^5	seJ/J	1.85×10^8
Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground		5.45×10^{-10}	1.68×10^9	seJ/g	9.16×10^2
Feldspar, in ground		2.01×10^{-15}	1.68×10^9	seJ/g	3.38×10^{-3}
Fluorine, in ground		1.01×10^{-6}	1.68×10^9	seJ/g	1.71×10^6
Fluorspar, 92%, in ground		2.09×10^{-5}	8.38×10^8	seJ/g	1.75×10^7
Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground		1.36×10^{-9}	1.68×10^9	seJ/g	2.29×10^3
Gas, natural, in ground		6.11×10^0	6.83×10^4	seJ/J	4.17×10^{11}
Gold, in ground		2.40×10^{-17}	5.00×10^{11}	seJ/g	1.20×10^{-2}
Granite, in ground		1.74×10^{-15}	8.40×10^8	seJ/g	1.46×10^{-3}
Gravel, in ground		7.80×10^{-5}	8.40×10^8	seJ/g	6.55×10^7
Gypsum, in ground		2.07×10^{-8}	2.85×10^9	seJ/g	5.89×10^4
Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground	IN	1.41×10^{-14}	4.03×10^{11}	seJ/g	5.66×10^0
Iron, 46% in ore, 25% in crude ore, in ground		3.26×10^{-6}	1.20×10^{10}	seJ/g	3.91×10^7
Kaolinite, 24% in crude ore, in ground		4.91×10^{-6}	1.68×10^9	seJ/g	8.26×10^6
Kieserite, 25% in crude ore, in ground		1.30×10^{-10}	1.68×10^9	seJ/g	2.19×10^2
Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground		6.52×10^{-8}	1.68×10^9	seJ/g	1.10×10^5
Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground		2.66×10^{-11}	4.80×10^{11}	seJ/g	1.28×10^4
Lithium, 0.15% in brine, in ground		3.04×10^{-14}	9.27×10^{11}	seJ/g	2.82×10^1
Magnesite, 60% in crude ore, in ground		1.26×10^{-8}	1.68×10^9	seJ/g	2.12×10^4
Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground		1.14×10^{-9}	3.50×10^{11}	seJ/g	3.98×10^5
Metamorphous rock, graphite containing, in ground		4.01×10^{-8}	1.68×10^9	seJ/g	6.73×10^4
Molybdenum, 0.025% in sulfide, Mo $8.2 \times 10^{-3}\%$ and Cu 0.39% in crude ore, in ground		8.68×10^{-7}	7.00×10^{11}	seJ/g	6.07×10^8
Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground		3.59×10^{-8}	1.68×10^9	seJ/g	6.03×10^4
Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground		1.01×10^{-6}	2.00×10^{11}	seJ/g	2.01×10^8
Oil, crude, in ground		6.01×10^1	9.45×10^4	seJ/J	5.68×10^{12}
Olivine, in ground		2.99×10^{-10}	1.68×10^9	seJ/g	5.02×10^2
Pd,in ground		1.42×10^{-10}	1.20×10^{11}	seJ/g	1.71×10^4
Phosphorus, 18% in apatite, 12% in crude ore, in ground		4.06×10^{-6}	2.07×10^{10}	seJ/g	8.38×10^7

		QUANTID	UNIDAD		
INPUTS		ADE	UEV	E	EMERGIA
Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground	3.81×10^{-9}	1.68×10^9	seJ/g	6.39×10^3	
Pt, in ground	4.41×10^{-12}	3.70×10^{11}	seJ/g	1.63×10^3	
Rh, in ground	3.95×10^{-12}	1.20×10^{12}	seJ/g	4.74×10^3	
Rhenium, in crude ore, in ground	1.18×10^{-12}	8.93×10^{12}	seJ/g	1.05×10^4	
Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground	2.72×10^{-9}	1.68×10^9	seJ/g	4.56×10^3	
Sand, unspecified, in ground	1.52×10^{-8}	1.68×10^9	seJ/g	2.55×10^4	
Shale, in ground	2.49×10^{-9}	1.68×10^9	seJ/g	4.18×10^3	
Silver, in ground	6.51×10^{-17}	4.50×10^{11}	seJ/g	2.93×10^{-2}	
Sodium chloride, in ground	1.15×10^{-3}	1.68×10^9	seJ/g	1.93×10^9	
Sodium nitrate, in ground	8.16×10^{-15}	1.68×10^9	seJ/g	1.37×10^{-2}	
Sodium sulphate, various forms, in ground	5.91×10^{-6}	1.40×10^9	seJ/g	8.25×10^6	
Stibnite, in ground	2.10×10^{-14}	1.68×10^9	seJ/g	3.53×10^{-2}	
Sulfur, in ground	2.93×10^{-6}	2.08×10^{10}	seJ/g	6.09×10^7	
Sylvite, 25 % in sylvinite, in ground	8.06×10^{-9}	1.68×10^9	seJ/g	1.35×10^4	
Talc, in ground	3.80×10^{-9}	2.80×10^{10}	seJ/g	1.06×10^5	
Tantalum, 81.9% in tantalite, 1.6×10^{-4} % in crude ore, in ground	2.37×10^{-17}	1.70×10^{11}	seJ/g	4.03×10^{-3}	
Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground	3.16×10^{-18}	5.04×10^{13}	seJ/g	1.59×10^{-1}	
Tin, 79% in cassiterite, 0.1% in crude ore, in ground	3.83×10^{-10}	1.70×10^{12}	seJ/g	6.52×10^5	
TiO ₂ , 54% in ilmenite, 2.6% in crude ore, in ground	1.16×10^{-5}	3.82×10^{10}	seJ/g	4.42×10^8	
Ulexite, in ground	1.21×10^{-17}	1.68×10^9	seJ/g	2.03×10^{-5}	
Uranium, in ground	9.75×10^{-7}	1.60×10^{11}	seJ/g	1.56×10^8	
Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground	1.82×10^{-8}	7.20×10^{10}	seJ/g	1.31×10^6	
Zirconium, 50% in zircon, 0.39% in crude ore, in ground	3.26×10^{-17}	3.18×10^{10}	seJ/g	1.04×10^{-3}	
Magnesium, 0.13% in water	3.74×10^{-18}	1.68×10^9	seJ/g	6.28×10^{-6}	
Water, cooling, unspecified natural origin	1.74×10^{-2}	2.70×10^5	seJ/g	4.70×10^9	
Water, lake	6.90×10^{-7}	4.52×10^5	seJ/g	3.12×10^5	
Water, process, unspecified natural origin	1.30×10^{-3}	6.74×10^4	seJ/J	3.66×10^8	
Water, river	2.85×10^{-4}	3.41×10^5	seJ/g	9.72×10^7	
Water, salt, ocean	7.89×10^{-4}	5.36×10^4	seJ/J	1.77×10^8	
Water, salt, sole	1.05×10^{-3}	5.36×10^4	seJ/J	2.35×10^8	
Water, unspecified natural origin	2.56×10^{-3}	3.06×10^4	seJ/J	3.27×10^8	
Water, well, in ground	1.10×10^{-4}	6.89×10^4	seJ/J	3.18×10^7	
	Emergia	seJ	6.15×10^{12}		
	UEV	seJ/g	6.15×10^9		

Table S8. LCI-based emergy required to produce 1 kg of ethylene oxide.

INPUTS	QUANTID	UNIDAD		
	ADE	UEV	E	EMERGIA

	5.72×10^{-1}	6.75×10^4	seJ/J	3.86×10^{10}
Energy, gross calorific value, in biomass	1.74×10^{-6}	3.19×10^4	seJ/J	5.43×10^5
Peat, in ground	8.34×10^{-7}	1.04×10^4	seJ/J	9.80×10^7
Wood, primary forest, standing	9.63×10^{-2}	8.87×10^7	seJ/g	1.60×10^7
Carbon dioxide, in air	1.61×10^{-1}	9.90×10^4	seJ/J	1.60×10^{10}
Energy, kinetic (in wind), converted	1.69×10^{-2}	7.93×10^4	seJ/J	1.34×10^9
Energy, solar, converted	4.66×10^{-1}	1.35×10^5	seJ/J	6.29×10^{10}
Energy, potential (in hydropower reservoir), converted	1.37×10^{-5}	5.40×10^9	seJ/g	7.39×10^7
Aluminium, 24% in bauxite, 11% in crude ore, in ground	6.39×10^{-10}	1.68×10^9	seJ/g	1.07×10^3
Anhydrite, in ground	1.27×10^{-6}	1.68×10^9	seJ/g	2.14×10^6
Barite, 15% in crude ore, in ground	1.51×10^{-11}	7.56×10^9	seJ/g	1.14×10^2
Basalt, in ground	1.28×10^{-10}	1.68×10^9	seJ/g	2.15×10^2
Borax, in ground	6.50×10^{-13}	3.40×10^{13}	seJ/g	2.21×10^4
Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	5.41×10^{-3}	1.68×10^9	seJ/g	9.08×10^9
Calcite, in ground	7.78×10^{-9}	2.77×10^9	seJ/g	2.16×10^4
Carbon, in organic matter, in soil	1.28×10^{-7}	1.14×10^{10}	seJ/g	1.46×10^6
Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	1.90×10^{-7}	1.50×10^{11}	seJ/g	2.85×10^7
Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	1.39×10^{-8}	1.68×10^9	seJ/g	2.34×10^4
Chrysotile, in ground	1.30×10^{-9}	1.68×10^9	seJ/g	2.18×10^3
Cinnabar, in ground	5.07×10^{-6}	4.80×10^9	seJ/g	2.44×10^7
Clay, unspecified, in ground	1.69×10^0	5.71×10^4	seJ/J	9.65×10^{10}
Coal	2.69×10^{-7}	1.30×10^{11}	seJ/g	3.49×10^7
Cobalt, in ground	3.65×10^{-9}	1.68×10^9	seJ/g	6.14×10^3
Colemanite, in ground	7.94×10^{-8}	9.80×10^{10}	seJ/g	7.78×10^6
Copper, in ground	1.61×10^{-13}	1.68×10^9	seJ/g	2.71×10^{-1}
Diatomite, in ground	7.59×10^{-9}	1.85×10^{10}	seJ/g	1.40×10^5
Dolomite, in ground	3.49×10^{-3}	4.52×10^5	seJ/J	1.58×10^9
Energy, geothermal, converted	3.20×10^{-10}	1.68×10^9	seJ/g	5.38×10^2
Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground	1.58×10^{-15}	1.68×10^9	seJ/g	2.65×10^{-3}
Feldspar, in ground	8.26×10^{-7}	1.68×10^9	seJ/g	1.39×10^6
Fluorine, in ground	1.70×10^{-5}	8.38×10^8	seJ/g	1.42×10^7
Fluorspar, 92%, in ground	8.00×10^{-10}	1.68×10^9	seJ/g	1.34×10^3
Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground	1.11×10^1	6.83×10^4	seJ/J	7.54×10^{11}
Gas, natural, in ground	1.91×10^{-17}	5.00×10^{11}	seJ/g	9.56×10^{-3}
Gold, in ground	1.36×10^{-15}	8.40×10^8	seJ/g	1.14×10^{-3}
Granite, in ground	5.22×10^{-5}	8.40×10^8	seJ/g	4.39×10^7
Gravel, in ground				

Gypsum, in ground	2.08×10^{-8}	2.85×10^9	seJ/g	5.94×10^4
Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground	9.47×10^{-15}	4.03×10^{11}	seJ/g	3.82×10^0
Iron, 46% in ore, 25% in crude ore, in ground	9.34×10^{-6}	1.20×10^{10}	seJ/g	1.12×10^8
Kaolinite, 24% in crude ore, in ground	2.90×10^{-6}	1.68×10^9	seJ/g	4.86×10^6
Kieserite, 25% in crude ore, in ground	1.02×10^{-10}	1.68×10^9	seJ/g	1.72×10^2
Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground	3.83×10^{-8}	1.68×10^9	seJ/g	6.44×10^4
Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground	2.02×10^{-11}	4.80×10^{11}	seJ/g	9.70×10^3
Lithium, 0.15% in brine, in ground	2.36×10^{-14}	9.27×10^{11}	seJ/g	2.19×10^1
Magnesite, 60% in crude ore, in ground	9.75×10^{-9}	1.68×10^9	seJ/g	1.64×10^4
Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground	9.03×10^{-10}	3.50×10^{11}	seJ/g	3.16×10^5
Metamorphous rock, graphite containing, in ground	2.37×10^{-8}	1.68×10^9	seJ/g	3.97×10^4
Molybdenum, 0.025% in sulfide, Mo $8.2 \times 10^{-3}\%$ and Cu 0.39% in crude ore, in ground	5.40×10^{-7}	7.00×10^{11}	seJ/g	3.78×10^8
Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground	2.11×10^{-8}	1.68×10^9	seJ/g	3.54×10^4
Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground	7.14×10^{-7}	2.00×10^{11}	seJ/g	1.43×10^8
Oil, crude, in ground	4.66×10^1	9.45×10^4	seJ/J	4.40×10^{12}
Olivine, in ground	2.18×10^{-10}	1.68×10^9	seJ/g	3.67×10^2
Pd, in ground	1.12×10^{-10}	1.20×10^{11}	seJ/g	1.34×10^4
Phosphorus, 18% in apatite, 12% in crude ore, in ground	3.30×10^{-6}	2.07×10^{10}	seJ/g	6.82×10^7
Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground	2.24×10^{-9}	1.68×10^9	seJ/g	3.76×10^3
Pt, in ground	3.47×10^{-12}	3.70×10^{11}	seJ/g	1.28×10^3
Rh, in ground	3.10×10^{-12}	1.20×10^{12}	seJ/g	3.73×10^3
Rhenium, in crude ore, in ground	9.25×10^{-13}	8.93×10^{12}	seJ/g	8.26×10^3
Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground	1.60×10^{-9}	1.68×10^9	seJ/g	2.68×10^3
Sand, unspecified, in ground	2.49×10^{-8}	1.68×10^9	seJ/g	4.18×10^4
Shale, in ground	1.81×10^{-9}	1.68×10^9	seJ/g	3.04×10^3
Silver, in ground	5.19×10^{-17}	4.50×10^{11}	seJ/g	2.34×10^{-2}
Sodium chloride, in ground	6.68×10^{-4}	1.68×10^9	seJ/g	1.12×10^9
Sodium nitrate, in ground	6.77×10^{-15}	1.68×10^9	seJ/g	1.14×10^{-2}
Sodium sulphate, various forms, in ground	4.81×10^{-6}	1.40×10^9	seJ/g	6.72×10^6
Stibnite, in ground	1.68×10^{-14}	1.68×10^9	seJ/g	2.82×10^{-2}
Sulfur, in ground	3.38×10^{-5}	2.08×10^{10}	seJ/g	7.04×10^8
Sylvite, 25 % in sylvinitic, in ground	6.33×10^{-9}	1.68×10^9	seJ/g	1.06×10^4
Talc, in ground	2.93×10^{-9}	2.80×10^{10}	seJ/g	8.19×10^4
Tantalum, 81.9% in tantalite, $1.6 \times 10^{-4}\%$ in crude ore, in ground	1.89×10^{-17}	1.70×10^{11}	seJ/g	3.21×10^{-3}
Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground	2.52×10^{-18}	5.04×10^{13}	seJ/g	1.27×10^{-1}
Tin, 79% in cassiterite, 0.1% in crude ore, in ground	2.26×10^{-10}	1.70×10^{12}	seJ/g	3.84×10^5

TiO ₂ , 54% in ilmenite, 2.6% in crude ore, in ground	9.41×10^{-6}	3.82×10^{10}	seJ/g	3.60×10^8
Ulexite, in ground	9.63×10^{-18}	1.68×10^9	seJ/g	1.62×10^{-5}
Uranium, in ground	5.01×10^{-6}	1.60×10^{11}	seJ/g	8.02×10^8
Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground	5.83×10^{-8}	7.20×10^{10}	seJ/g	4.20×10^6
Zirconium, 50% in zircon, 0.39% in crude ore, in ground	2.60×10^{-17}	3.18×10^{10}	seJ/g	8.26×10^{-4}
Magnesium, 0.13% in water	2.98×10^{-18}	1.68×10^9	seJ/g	5.00×10^{-6}
Water, cooling, unspecified natural origin	3.35×10^{-2}	2.70×10^5	seJ/g	9.07×10^9
Water, lake	7.84×10^{-7}	4.52×10^5	seJ/g	3.54×10^5
Water, process, unspecified natural origin	1.02×10^{-3}	6.74×10^4	seJ/J	2.87×10^8
Water, river	2.27×10^{-4}	3.41×10^5	seJ/g	7.76×10^7
Water, salt, ocean	4.23×10^{-4}	5.36×10^4	seJ/J	9.48×10^7
Water, salt, sole	8.04×10^{-4}	5.36×10^4	seJ/J	1.80×10^8
Water, unspecified natural origin	1.98×10^{-3}	3.06×10^4	seJ/J	2.54×10^8
Water, well, in ground	5.07×10^{-4}	6.89×10^4	seJ/J	1.46×10^8
	Emergia	seJ		5.40×10^{12}
	UEV	seJ/g		5.40×10^9

Table S9. LCI-based emergy required to produce 1 kg of ethylene glycol.

INPUTS	QUANTIDA DE	UEV	UNIDAD E	UNIDAD EMERGIA
Energy, gross calorific value, in biomass	6.16×10^{-1}	6.75×10^4	seJ/J	4.16×10^{10}
Peat, in ground	1.24×10^{-6}	3.19×10^4	seJ/J	3.88×10^5
Wood, primary forest, standing	5.95×10^{-7}	1.04×10^4	seJ/J	6.99×10^7
Carbon dioxide, in air	1.04×10^{-1}	8.87×10^7	sej/g	1.71×10^7
Energy, kinetic (in wind), converted	1.73×10^{-1}	9.90×10^4	seJ/J	1.71×10^{10}
Energy, solar, converted	1.82×10^{-2}	7.93×10^4	seJ/J	1.45×10^9
Energy, potential (in hydropower reservoir), converted	4.90×10^{-1}	1.35×10^5	seJ/J	6.61×10^{10}
Aluminium, 24% in bauxite, 11% in crude ore, in ground	1.02×10^{-5}	5.40×10^9	seJ/g	5.51×10^7
Anhydrite, in ground	4.56×10^{-10}	1.68×10^9	seJ/g	7.66×10^2
Barite, 15% in crude ore, in ground	9.07×10^{-7}	1.68×10^9	seJ/g	1.52×10^6
Basalt, in ground	1.07×10^{-11}	7.56×10^9	seJ/g	8.12×10^1
Borax, in ground	9.12×10^{-11}	1.68×10^9	seJ/g	1.53×10^2
		3.40×10^{13}		
Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	4.64×10^{-13}	10^{13}	seJ/g	1.58×10^4
Calcite, in ground	5.61×10^{-3}	1.68×10^9	seJ/g	9.42×10^9
Carbon, in organic matter, in soil	5.55×10^{-9}	2.77×10^9	seJ/g	1.54×10^4
		1.14×10^{10}		
Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	9.12×10^{-8}	10^{10}	seJ/g	1.04×10^6
		1.50×10^{11}		
Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	1.36×10^{-7}	10^{11}	seJ/g	2.04×10^7
Chrysotile, in ground	9.92×10^{-9}	1.68×10^9	seJ/g	1.67×10^4
Cinnabar, in ground	9.26×10^{-10}	1.68×10^9	seJ/g	1.56×10^3
Clay, unspecified, in ground	3.62×10^{-6}	4.80×10^9	seJ/g	1.74×10^7
Coal	1.79×10^0	5.71×10^4	seJ/J	1.02×10^{11}
		1.30×10^{11}		
Cobalt, in ground	1.92×10^{-7}	10^{11}	seJ/g	2.49×10^7
Colemanite, in ground	2.61×10^{-9}	1.68×10^9	seJ/g	4.38×10^3
		9.80×10^{10}		
Copper, in ground	5.67×10^{-8}	10^{10}	seJ/g	5.55×10^6
Diatomite, in ground	1.15×10^{-13}	1.68×10^9	seJ/g	1.93×10^1
		1.85×10^{11}		
Dolomite, in ground	5.41×10^{-9}	10^{10}	seJ/g	1.00×10^5
Energy, geothermal, converted	3.77×10^{-3}	4.52×10^5	seJ/J	1.70×10^9
Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground	2.29×10^{-10}	1.68×10^9	seJ/g	3.84×10^2
Feldspar, in ground	1.12×10^{-15}	1.68×10^9	seJ/g	1.89×10^{-3}
Fluorine, in ground	5.89×10^{-7}	1.68×10^9	seJ/g	9.90×10^5

Fluorspar, 92%, in ground		1.21×10^{-5}	8.38×10^8	seJ/g	1.01×10^7
Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground		5.71×10^{-10}	1.68×10^9	seJ/g	9.59×10^2
Gas, natural, in ground		8.41×10^0	6.83×10^4	seJ/J	5.74×10^{11}
			5.00 ×		
Gold, in ground		1.36×10^{-17}	10^{11}	seJ/g	6.82×10^{-3}
Granite, in ground		9.68×10^{-16}	8.40×10^8	seJ/g	8.13×10^{-4}
Gravel, in ground		3.73×10^{-5}	8.40×10^8	seJ/g	3.13×10^7
Gypsum, in ground		1.49×10^{-8}	2.85×10^9	seJ/g	4.24×10^4
			4.03 ×		
Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground	IN	6.76×10^{-15}	10^{11}	seJ/g	2.72×10^0
			1.20 ×		
Iron, 46% in ore, 25% in crude ore, in ground		9.17×10^{-6}	10^{10}	seJ/g	1.10×10^8
Kaolinite, 24% in crude ore, in ground		2.07×10^{-6}	1.68×10^9	seJ/g	3.47×10^6
Kieserite, 25% in crude ore, in ground		7.29×10^{-11}	1.68×10^9	seJ/g	1.22×10^2
Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground		2.74×10^{-8}	1.68×10^9	seJ/g	4.60×10^4
			4.80 ×		
Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground		1.44×10^{-11}	10^{11}	seJ/g	6.92×10^3
			9.27 ×		
Lithium, 0.15% in brine, in ground		1.68×10^{-14}	10^{11}	seJ/g	1.56×10^1
Magnesite, 60% in crude ore, in ground		6.96×10^{-9}	1.68×10^9	seJ/g	1.17×10^4
			3.50 ×		
Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground		6.44×10^{-10}	10^{11}	seJ/g	2.25×10^5
Metamorphous rock, graphite containing, in ground		1.69×10^{-8}	1.68×10^9	seJ/g	2.83×10^4
Molybdenum, 0.025% in sulfide, Mo $8.2 \times 10^{-3}\%$ and Cu 0.39% in crude ore, in ground			7.00 ×		
Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground		3.85×10^{-7}	10^{11}	seJ/g	2.70×10^8
		1.50×10^{-8}	1.68×10^9	seJ/g	2.53×10^4
			2.00 ×		
Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground		5.10×10^{-7}	10^{11}	seJ/g	1.02×10^8
Oil, crude, in ground		3.34×10^1	9.45×10^4	seJ/J	3.16×10^{12}
Olivine, in ground		1.56×10^{-10}	1.68×10^9	seJ/g	2.62×10^2
			1.20 ×		
Pd, in ground		7.98×10^{-11}	10^{11}	seJ/g	9.58×10^3
			2.07 ×		
Phosphorus, 18% in apatite, 12% in crude ore, in ground		2.36×10^{-6}	10^{10}	seJ/g	4.87×10^7
Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground		1.60×10^{-9}	1.68×10^9	seJ/g	2.68×10^3
			3.70 ×		
Pt, in ground		2.47×10^{-12}	10^{11}	seJ/g	9.16×10^2
			1.20 ×		
Rh, in ground		2.22×10^{-12}	10^{12}	seJ/g	2.66×10^3
			8.93 ×		
Rhenium, in crude ore, in ground		6.60×10^{-13}	10^{12}	seJ/g	5.90×10^3
Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground		1.14×10^{-9}	1.68×10^9	seJ/g	1.91×10^3
Sand, unspecified, in ground		2.30×10^{-8}	1.68×10^9	seJ/g	3.87×10^4
Shale, in ground		1.29×10^{-9}	1.68×10^9	seJ/g	2.17×10^3
			4.50 ×		
Silver, in ground		3.70×10^{-17}	10^{11}	seJ/g	1.67×10^{-2}
Sodium chloride, in ground		4.92×10^{-4}	1.68×10^9	seJ/g	8.26×10^8
Sodium nitrate, in ground		4.83×10^{-15}	1.68×10^9	seJ/g	8.12×10^{-3}
Sodium sulphate, various forms, in ground		3.43×10^{-6}	1.40×10^9	seJ/g	4.79×10^6
Stibnite, in ground		1.20×10^{-14}	1.68×10^9	seJ/g	2.01×10^{-2}
			2.08 ×		
Sulfur, in ground		3.66×10^{-5}	10^{10}	seJ/g	7.62×10^8
Sylvite, 25 % in sylvinitic, in ground		4.52×10^{-9}	1.68×10^9	seJ/g	7.59×10^3
			2.80 ×		
Talc, in ground		2.09×10^{-9}	10^{10}	seJ/g	5.85×10^4
			1.70 ×		
Tantalum, 81.9% in tantalite, $1.6 \times 10^{-4}\%$ in crude ore, in ground		1.35×10^{-17}	10^{11}	seJ/g	2.29×10^{-3}
			5.04 ×		
Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground		1.80×10^{-18}	10^{13}	seJ/g	9.06×10^{-2}
			1.70 ×		
Tin, 79% in cassiterite, 0.1% in crude ore, in ground		1.61×10^{-10}	10^{12}	seJ/g	2.74×10^5
			3.82 ×		
TiO2, 54% in ilmenite, 2.6% in crude ore, in ground		6.72×10^{-6}	10^{10}	seJ/g	2.57×10^8
Ulexite, in ground		6.87×10^{-18}	1.68×10^9	seJ/g	1.15×10^{-5}
			1.60 ×		
Uranium, in ground		5.25×10^{-6}	10^{11}	seJ/g	8.41×10^8
			7.20 ×		
Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground		4.16×10^{-8}	10^{10}	seJ/g	2.99×10^6
			3.18 ×		
Zirconium, 50% in zircon, 0.39% in crude ore, in ground		1.85×10^{-17}	10^{10}	seJ/g	5.89×10^{-4}
Magnesium, 0.13% in water		2.13×10^{-18}	1.68×10^9	seJ/g	3.57×10^{-6}

Water, cooling, unspecified natural origin	3.35×10^{-2}	2.70×10^5	seJ/g	9.06×10^9
Water, lake	5.59×10^{-7}	4.52×10^5	seJ/g	2.53×10^5
Water, process, unspecified natural origin	6.69×10^{-3}	6.74×10^4	seJ/J	1.89×10^9
Water, river	1.62×10^{-4}	3.41×10^5	seJ/g	5.53×10^7
Water, salt, ocean	3.02×10^{-4}	5.36×10^4	seJ/J	6.76×10^7
Water, salt, sole	5.74×10^{-4}	5.36×10^4	seJ/J	1.29×10^8
Water, unspecified natural origin	1.42×10^{-3}	3.06×10^4	seJ/J	1.82×10^8
Water, well, in ground	5.30×10^{-4}	6.89×10^4	seJ/J	1.53×10^8
			Emergia	3.99×10^{12}
			UEV	3.99×10^9

Table S10. LCI-based energy required to produce 1 kg of purified terephthalic acid.

INPUTS	QUANTID		UNIDAD	
	ADE	UEV	E	EMERGIA
1 Energy, gross calorific value, in biomass	2.12×10^{-1}	6.75×10^4	seJ/J	1.43×10^{10}
3 Peat, in ground	5.89×10^{-6}	3.19×10^4	seJ/J	1.83×10^6
4 Wood, primary forest, standing	1.76×10^{-6}	1.04×10^4	seJ/J	2.07×10^8
5 Carbon dioxide, in air	3.48×10^{-2}	8.87×10^7	seJ/g	1.31×10^7
6 Energy, kinetic (in wind), converted	1.32×10^{-1}	9.90×10^4	seJ/J	1.31×10^{10}
7 Energy, solar, converted	3.60×10^{-2}	7.93×10^4	seJ/J	2.85×10^9
8 Energy, potential (in hydropower reservoir), converted	2.42×10^{-1}	1.35×10^5	seJ/J	3.26×10^{10}
9 Aluminium, 24% in bauxite, 11% in crude ore, in ground	2.16×10^{-5}	5.40×10^9	seJ/g	1.17×10^8
10 Anhydrite, in ground	1.82×10^{-9}	1.68×10^9	seJ/g	3.05×10^3
11 Barite, 15% in crude ore, in ground	3.43×10^{-6}	1.68×10^9	seJ/g	5.77×10^6
12 Basalt, in ground	1.95×10^{-10}	7.56×10^9	seJ/g	1.47×10^3
13 Borax, in ground	2.75×10^{-10}	1.68×10^9	seJ/g	4.61×10^2
14 Cadmium, 0.30% in sulfide, Cd 0.18%, Pb, Zn, Ag, In, in ground	1.06×10^{-11}	3.40×10^{13}	seJ/g	3.62×10^5
15 Calcite, in ground	8.77×10^{-3}	1.68×10^9	seJ/g	1.47×10^{10}
16 Carbon, in organic matter, in soil	1.23×10^{-8}	2.77×10^9	seJ/g	3.42×10^4
17 Cerium, 24% in bastnasite, 2.4% in crude ore, in ground	1.43×10^{-7}	1.14×10^{10}	seJ/g	1.63×10^6
18 Chromium, 25.5% in chromite, 11.6% in crude ore, in ground	5.39×10^{-7}	10^{11}	seJ/g	8.09×10^7
19 Chrysotile, in ground	5.35×10^{-8}	1.68×10^9	seJ/g	8.99×10^4
20 Cinnabar, in ground	1.44×10^{-8}	1.68×10^9	seJ/g	2.43×10^4
21 Clay, unspecified, in ground	2.88×10^{-4}	4.80×10^9	seJ/g	1.39×10^9
22 Coal	8.20×10^{-1}	5.71×10^4	seJ/J	4.68×10^{10}
23 Cobalt, in ground	2.89×10^{-4}	10^{11}	seJ/g	3.75×10^{10}
24 Colemanite, in ground	7.62×10^{-9}	1.68×10^9	seJ/g	1.28×10^4
25 Copper, in ground	1.62×10^{-6}	9.80×10^{10}	seJ/g	1.59×10^8
26 Diatomite, in ground	3.37×10^{-13}	1.68×10^9	seJ/g	5.65×10^{-1}
27 Dolomite, in ground	3.91×10^{-6}	1.85×10^{10}	seJ/g	7.24×10^7
28 Energy, geothermal, converted	1.13×10^{-3}	4.52×10^5	seJ/J	5.09×10^8
29 Europium, 0.06% in bastnasite, 0.006% in crude ore, in ground	3.59×10^{-10}	1.68×10^9	seJ/g	6.03×10^2
30 Feldspar, in ground	1.58×10^{-14}	1.68×10^9	seJ/g	2.66×10^{-2}
31 Fluorine, in ground	8.34×10^{-7}	1.68×10^9	seJ/g	1.40×10^6
32 Fluorspar, 92%, in ground	1.77×10^{-5}	8.38×10^8	seJ/g	1.48×10^7
33 Gadolinium, 0.15% in bastnasite, 0.015% in crude ore, in ground	8.96×10^{-10}	1.68×10^9	seJ/g	1.50×10^3
34 Gas, natural, in ground	1.11×10^{-1}	6.83×10^4	seJ/J	7.56×10^{11}
35 Gold, in ground	4.06×10^{-17}	5.00×10^{11}	seJ/g	2.03×10^{-2}
36 Granite, in ground	1.54×10^{-14}	8.40×10^8	seJ/g	1.29×10^{-2}
37 Gravel, in ground	1.05×10^{-2}	8.40×10^8	seJ/g	8.79×10^9
38 Gypsum, in ground	2.10×10^{-8}	2.85×10^9	seJ/g	5.99×10^4
39 Indium, 0.005% in sulfide, In 0.003%, Pb, Zn, Ag, Cd, in ground	1.68×10^{-13}	4.03×10^{11}	seJ/g	6.75×10^1
40 Iron, 46% in ore, 25% in crude ore, in ground	5.94×10^{-6}	1.20×10^{10}	seJ/g	7.13×10^7

41	Kaolinite, 24% in crude ore, in ground	3.57×10^{-6} 9.32 × 10^{-10}	1.68×10^9 1.68×10^9 1.68×10^9	seJ/g seJ/g seJ/g	6.00×10^6 1.56×10^3 7.22×10^4
42	Kieserite, 25% in crude ore, in ground	4.30×10^{-8}	1.68×10^9	seJ/g	1.56×10^3
43	Lanthanum, 7.2% in bastnasite, 0.72% in crude ore, in ground	4.60×10^{-11} 3.77×10^{-13}	4.80×10^{11} 9.27×10^{11}	seJ/g seJ/g	2.21×10^4 3.49×10^2
44	Lead, 5.0% in sulfide, Pb 3.0%, Zn, Ag, Cd, In, in ground	2.85×10^{-7}	1.68×10^9 3.50×10^9	seJ/g seJ/g	4.78×10^5
45	Lithium, 0.15% in brine, in ground	5.04×10^{-4}	10^{11}	seJ/g	1.76×10^{11}
46	Magnesite, 60% in crude ore, in ground	3.33×10^{-8}	1.68×10^9	seJ/g	5.58×10^4
47	Manganese, 35.7% in sedimentary deposit, 14.2% in crude ore, in ground	1.29×10^{-6}	7.00×10^{11}	seJ/g	9.01×10^8
48	Metamorphous rock, graphite containing, in ground	2.36×10^{-8}	1.68×10^9	seJ/g	3.97×10^4
49	Molybdenum, 0.025% in sulfide, Mo $8.2 \times 10^{-3}\%$ and Cu 0.39% in crude ore, in ground	2.19×10^{-6}	2.00×10^{11}	seJ/g	4.37×10^8
50	Neodymium, 4% in bastnasite, 0.4% in crude ore, in ground	4.08×10^{-10}	9.45×10^4	seJ/J	3.86×10^{12}
51	Nickel, 1.13% in sulfide, Ni 0.76% and Cu 0.76% in crude ore, in ground	6.06×10^{-10}	1.68×10^9	seJ/g	1.02×10^3
52	Oil, crude, in ground	1.80×10^{-10}	1.20×10^{11}	seJ/g	2.16×10^4
53	Olivine, in ground	4.99×10^{-12}	2.07×10^{11}	seJ/g	5.98×10^3
54	Pd, in ground	3.33×10^{-6}	8.93×10^{10}	seJ/g	1.29×10^4
55	Phosphorus, 18% in apatite, 12% in crude ore, in ground	2.51×10^{-9}	1.68×10^9	seJ/g	4.21×10^3
56	Praseodymium, 0.42% in bastnasite, 0.042% in crude ore, in ground	5.57×10^{-12}	3.70×10^{11}	seJ/g	2.06×10^3
57	Pt, in ground	1.79×10^{-9}	1.68×10^9	seJ/g	8.64×10^3
58	Rh, in ground	3.43×10^{-8}	1.68×10^9	seJ/g	7.03×10^8
59	Rhenium, in crude ore, in ground	5.14×10^{-9}	1.68×10^9	seJ/g	4.90×10^{-2}
60	Samarium, 0.3% in bastnasite, 0.03% in crude ore, in ground	1.09×10^{-15}	4.50×10^9	seJ/g	3.00×10^3
61	Sand, unspecified, in ground	4.85×10^{-6}	1.68×10^9	seJ/g	5.77×10^4
62	Shale, in ground	1.12×10^{-2}	1.40×10^9	seJ/g	1.87×10^{10}
63	Silver, in ground	9.78×10^{-16}	1.68×10^9	seJ/g	6.77×10^6
64	sodium bromide	4.19×10^{-4}	1.68×10^9	seJ/g	3.14×10^4
65	Sodium chloride, in ground	1.45×10^{-5}	1.68×10^9	seJ/g	2.21×10^6
66	Sodium nitrate, in ground	1.87×10^{-8}	2.80×10^{10}	seJ/g	2.69×10^{-1}
67	Sodium sulphate, various forms, in ground	7.89×10^{-8}	2.08×10^{10}	seJ/g	4.68×10^8
68	Stibnite, in ground	3.96×10^{-17}	1.70×10^{11}	seJ/g	3.03×10^8
69	Sulfur, in ground	5.33×10^{-18}	5.04×10^{11}	seJ/g	3.14×10^4
70	Sylvite, 25 % in sylvinitic, in ground	2.68×10^{-10}	1.70×10^{12}	seJ/g	1.05×10^{-5}
71	Talc, in ground	1.02×10^{-5}	3.82×10^{10}	seJ/g	4.56×10^5
72	Tantalum, 81.9% in tantalite, $1.6 \times 10^{-4}\%$ in crude ore, in ground	2.02×10^{-17}	10^{10}	seJ/g	8.47×10^7
73	Tellurium, 0.5ppm in sulfide, Te 0.2ppm, Cu and Ag, in crude ore, in ground	1.18×10^{-6}	1.60×10^{11}	seJ/g	3.39×10^{-5}
74	Tin, 79% in cassiterite, 0.1% in crude ore, in ground	5.44×10^{-17}	7.20×10^{11}	seJ/g	1.03×10^{10}
75	TiO2, 54% in ilmenite, 2.6% in crude ore, in ground	6.24×10^{-17}	3.18×10^{11}	seJ/g	3.31×10^6
76	Ulexite, in ground	6.24×10^{-17}	10^{10}	seJ/g	4.93×10^5
77	Uranium, in ground	2.57×10^{-2}	3.41×10^5	seJ/g	5.08×10^9
78	Zinc, 9.0% in sulfide, Zn 5.3%, Pb, Ag, Cd, In, in ground	3.37×10^{-3}	5.36×10^4	seJ/J	1.37×10^9
79	Zirconium, 50% in zircon, 0.39% in crude ore, in ground	3.81×10^{-2}	2.70×10^5	seJ/g	4.93×10^5
80	Magnesium, 0.13% in water	7.32×10^{-6}	4.52×10^5	seJ/g	1.05×10^{-5}
81	Water, cooling, unspecified natural origin	3.56×10^{-3}	6.74×10^4	seJ/J	3.08×10^9
82	Water, lake	2.57×10^{-2}	5.36×10^4	seJ/g	3.31×10^6
83	Water, process, unspecified natural origin	3.37×10^{-3}	5.36×10^4	seJ/J	4.93×10^5
84	Water, river	3.37×10^{-3}	5.36×10^4	seJ/g	5.08×10^9
85	Water, salt, ocean	3.37×10^{-3}	5.36×10^4	seJ/J	1.37×10^9

86	Water, salt, sole	7.07×10^{-4}	5.36×10^4	sel/J	7.56×10^8
87	Water, unspecified natural origin	2.05×10^{-3}	3.06×10^4	sel/J	9.05×10^7
88	Water, well, in ground	2.86×10^{-4}	6.89×10^4	sel/J	5.90×10^8
		Emergia	sel		5.00×10^{12}
		UEV	sel/g		5.00×10^9