Supplementary Materials: An Alternative Quality Control Technique for Mineral Chemistry Analysis of Portland Cement-Grade Limestone Using Shortwave Infrared Spectroscopy

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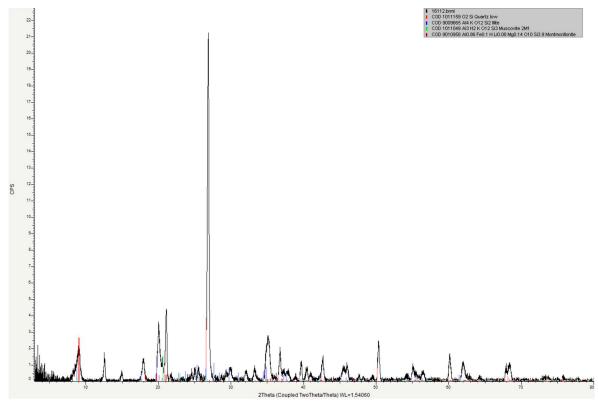


Figure S1. XRD pattern of clay and other phyllosilicate minerals of selected dark gray and light gray limestone samples, showing the presence of montmorillonite, illite and muscovite in the rock samples.



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