



Supplementary Materials: Improving Productivity of Multiphase Flow Aerobic Oxidation using a Tube-in-Tube Membrane Contactor

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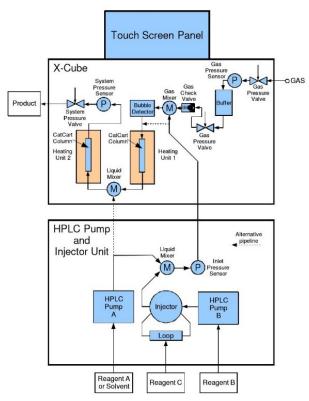


Figure S1. The schematic diagram of the X-CubeTM reactor's components (provided by ThalesNano).





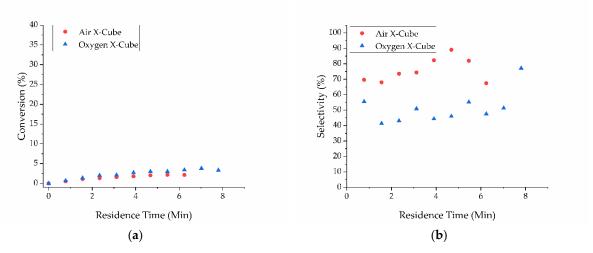


Figure S2. (a) Conversion of benzyl alcohol; (b) selectivity to benzaldehyde for the X-CubeTM and external pump system for both air (red circles) and pure oxygen (blue triangles) at 2.8 bar.

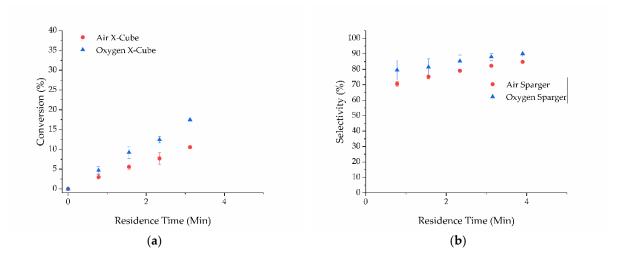


Figure S3. (a) Conversion of benzyl alcohol; (b) selectivity to benzaldehyde for the X-CubeTM and external pump system for both air (red circles) and pure oxygen (blue triangles) at 9.7 bar.



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