

# Supplementary Materials: Hydroprocessing of Oleic Acid for Production of Jet-Fuel Range Hydrocarbons over Cu and FeCu Catalysts

Afees A. Ayandiran, Philip E. Boahene, Ajay K. Dalai and Yongfeng Hu

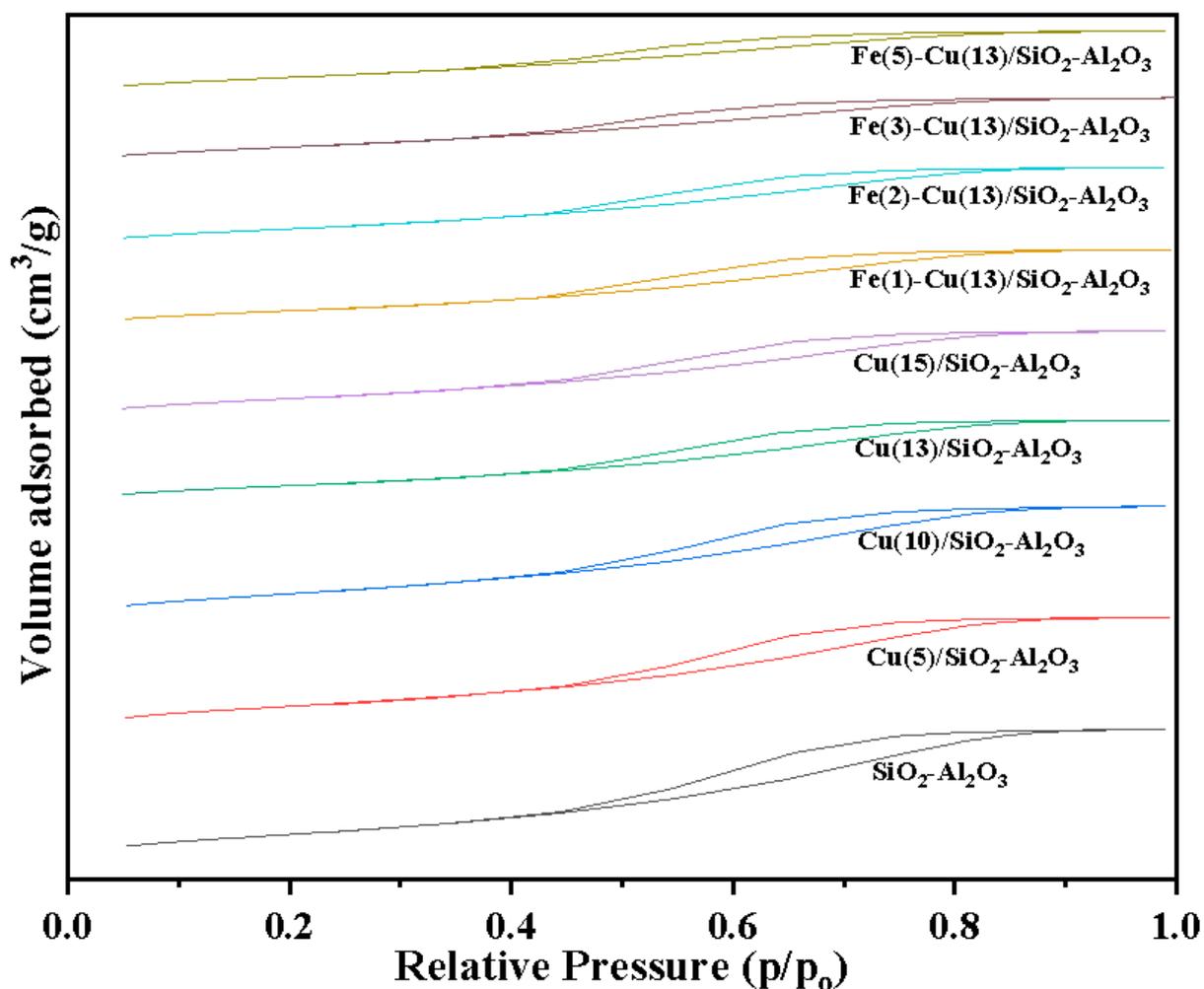


Figure S1. N<sub>2</sub>-adsorption isotherms of SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Cu(5)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Cu(10)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> and Cu(15)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Fe(1)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Fe(2)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Fe(3)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> and Fe(5)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> catalysts

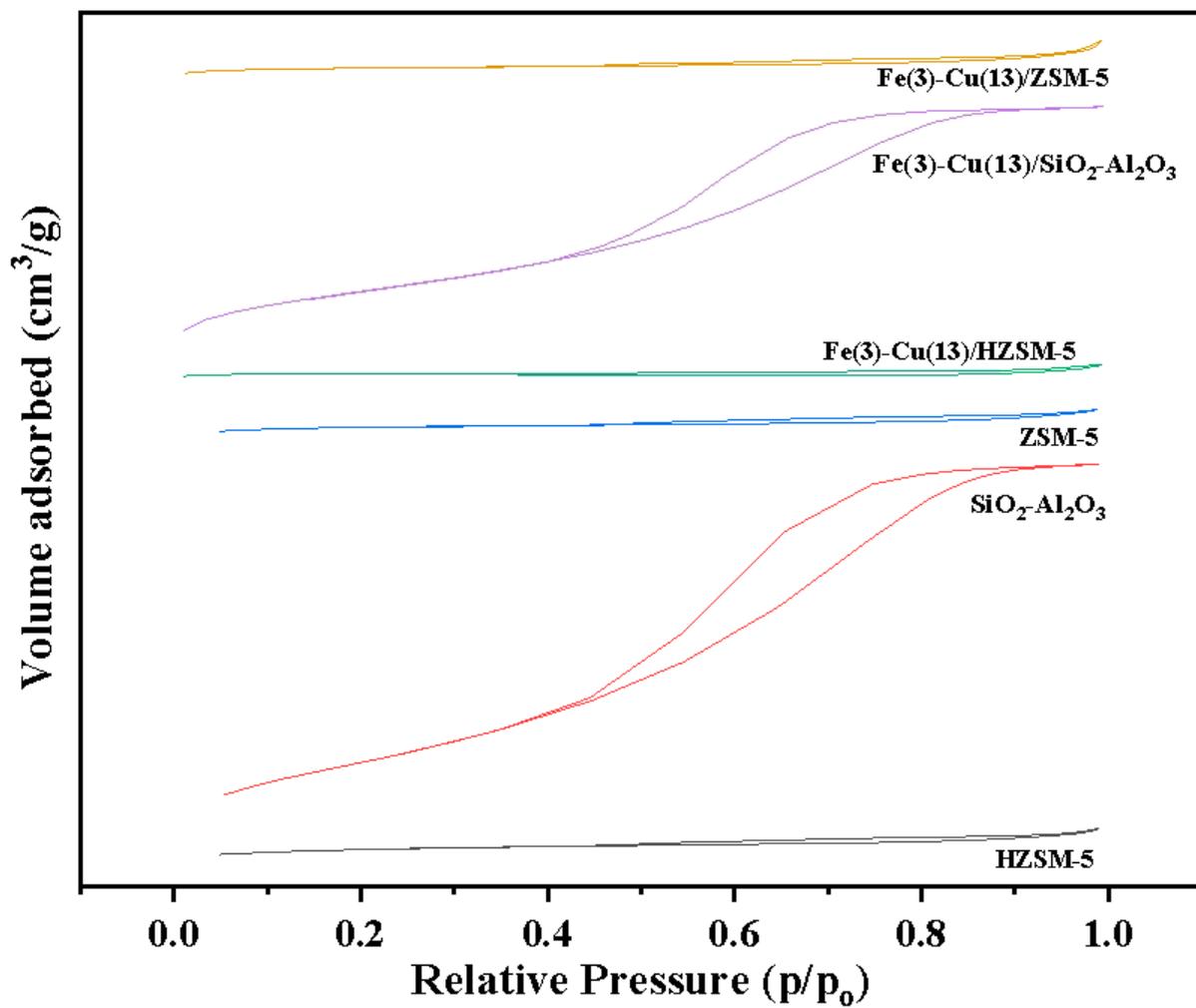
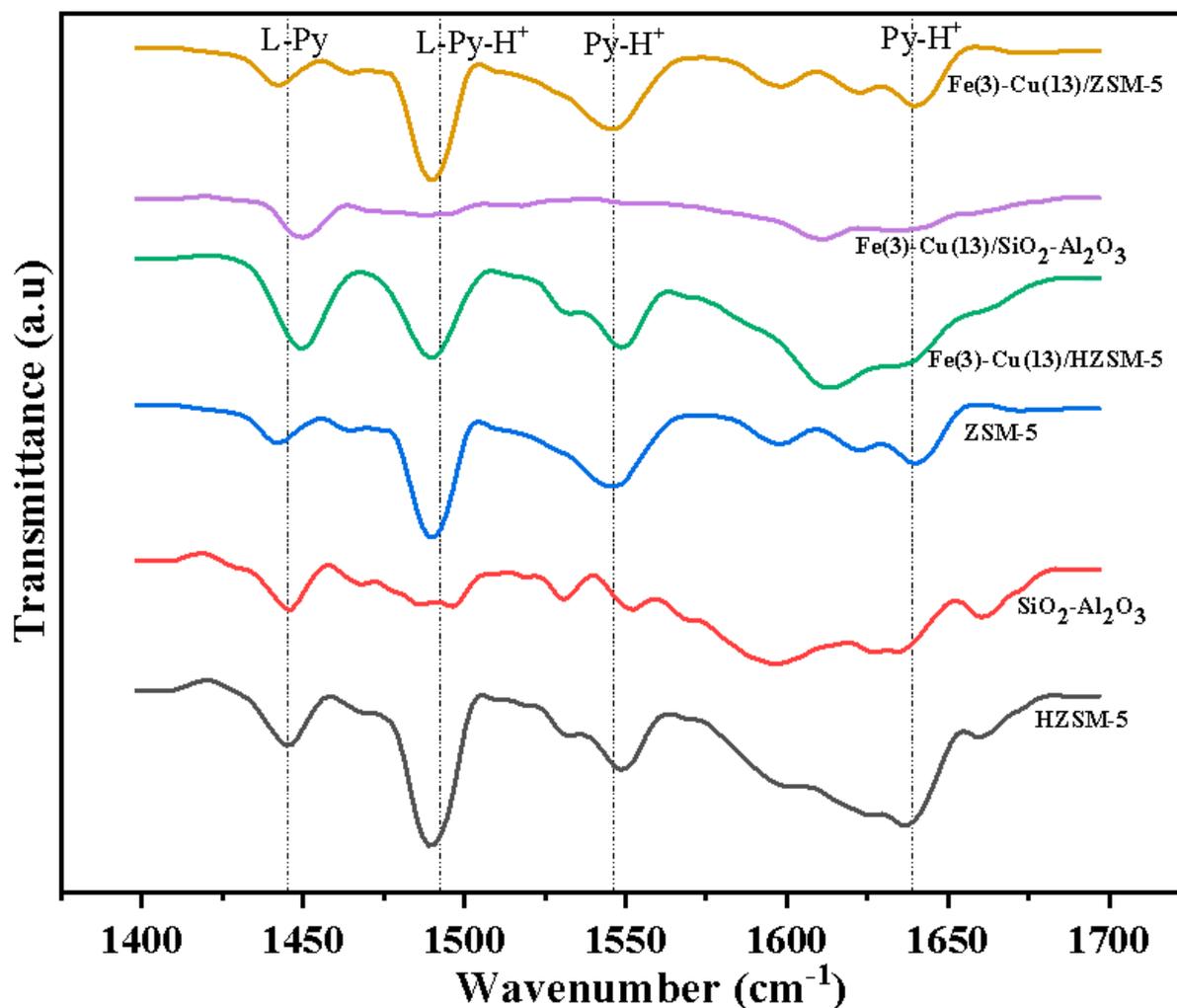


Figure S2. N<sub>2</sub>-adsorption isotherms of SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, ZSM-5 and HZSM-5 supports; Fe(3)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Fe(3)-Cu(13)/ZSM-5 and Fe(3)-Cu(13)/HZSM catalysts



**Figure S3.** Py-FTIR spectra of SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, ZSM-5 and HZSM-5 supports; Fe(3)-Cu(13)/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>, Fe(3)-Cu(13)/ZSM-5 and Fe(3)-Cu(13)/HZSM catalysts.

**Table S1.** Selectivity of lighter hydrocarbons at t: 8 hrs; T: 300 °C, and P<sub>H<sub>2</sub></sub>: 2.07 MPa H<sub>2</sub> pressure.

Catalysts	Product Distribution (%)		
	C <sub>5</sub>	C <sub>6</sub>	C <sub>7</sub>
Fe(3)-Cu(13)/SiO <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>	5.1	6.7	4.6
Fe(3)-Cu(13)/ ZSM-5	8.7	9.3	7.4
Fe(3)-Cu(13)/ HZSM-5	10.1	12.5	15.2

**Table S2.** Selectivity of C<sub>8</sub>-C<sub>16</sub> hydrocarbons at t: 8 hrs; T: 300 °C, and P<sub>H<sub>2</sub></sub>: 2.07 MPa H<sub>2</sub> pressure.

Catalysts	Product Distribution (%)								
	C <sub>8</sub>	C <sub>9</sub>	C <sub>10</sub>	C <sub>11</sub>	C <sub>12</sub>	C <sub>13</sub>	C <sub>14</sub>	C <sub>15</sub>	C <sub>16</sub>

Fe(3)-Cu(13)/SiO <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>	7.1	6.4	8.1	5.2	8.5	9.2	9.7	8.9	10.5
Fe(3)-Cu(13)/ ZSM-5	7.6	8.1	7.3	7.9	6.8	4.1	3.9	4.5	3.6
Fe(3)-Cu(13)/ HZSM-5	6.3	5.7	7.2	6.4	4.8	3.1	3.5	3.1	2.5

**Table S3.** Catalysts productivity towards C<sub>8</sub>-C<sub>16</sub> hydrocarbons at t: 8 hours; T: 300-340 °C, and P<sub>H<sub>2</sub></sub>: 2.07 MPa H<sub>2</sub> pressure.

Catalysts	Temperature (°C)	G Jet Fuel/g Catalyst/hour	G Jet Fuel/m <sup>2</sup> Metals Surface Area/g Catalyst
Fe(3)-Cu(13)/SiO <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>	300	1.0	2.6
	320	0.7	1.8
	340	0.9	2.2
Fe(3)-Cu(13)/ ZSM-5	300	0.7	1.8
	320	0.6	1.5
	340	0.9	2.4
Fe(3)-Cu(13)/ HZSM-5	300	0.5	1.6
	320	0.7	2.1
	340	0.7	2.1