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Preparation and Catalytic Performance of Metal-Rich Pd Phosphides for the Solvent-Free Selective Hydrogenation of Chloronitrobenzene

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Abstract: A facile synthesis method of palladium phosphide supported on the activated carbon was developed. The effects of Pd precursors for phosphatization, phosphatization temperature, and the ratio of hypophosphite/Pd on the generation of palladium phosphide were investigated, and a generation mechanism of the Pd₃P crystal structure is proposed. The results demonstrate that only PdO, rather than Pd or PdCl₂, can transform into Pd phosphide without damage to the activated carbon. The penetration of P into the Pd particle can dramatically improve the dispersion of Pd species particles on the activated carbon. The generation of Pd phosphide greatly depends on the phosphatization temperature and the ratio of hypophosphite/Pd. An intact Pd₃P crystal structure was obtained when the ratio of hypophosphite/Pd reached 32 and the phosphatization temperature and the hydrogenation of halonitrobenzenes to haloanilines because it had few L acids and B acids sites and could not generate deficient-electron active hydrogen atoms as electrophiles.

Keywords: halonitrobenzenes; palladium phosphide; Pd₃P; carbon

1. Introduction

Aromatic haloamines are widely used in the synthesis of fine chemicals including pharmaceuticals, pesticides, pigments, and liquid crystal materials [1–6]. Due to their enormous application markets, it is of great necessity to develop a convenient method to efficiently produce aromatic haloamines. It is well known that selective hydrogenation using molecular hydrogen instead of conventional chemical reducing reagents (Fe, Na₂S, etc.) is the main choice for the synthesis of aromatic haloamines because of its environmentally friendly process (Scheme 1). However, the highly selective synthesis of aromatic haloamines remains an unsolved challenge on almost all kinds of metal catalysts, such as Pt, Pd, Ni, Ru, and Au [7,8]. Numerous research efforts have been devoted to the suppression of the hydrodehalogenation side reaction, such as modulating metal particle size [9], adding organic additives [10–13], synthesizing metal complexes [14–16], adding metal promoters [7,17,18], and modifying the interaction between metal active components and metallic oxide supports [19]. Recently, co-based catalysts as representatives of non-noble metals have been proposed, and the catalytic performance of the hydrogenation of halonitrobenzenes has been explored [20]. Additionally, metal-free catalysts (such as Carbon Nanospheres [21] and Carbon Nanotubes [22]) have been



explored, and many attempts have been made. Although these catalysts exhibit excellent selectivity to haloanilines, it is far from practicable. For this reason, exploring novel environmentally friendly and efficient catalyst materials to enhance the hydrogenation of halonitrobenzenes is still strongly desired.



Scheme 1. Possible reaction pathways for the hydrogenation of halonitrobenzenes to haloanilines.

Heteroatoms-doped metal interstitial compounds have attracted considerable attention because of their technologically useful properties as catalytic materials. They have been demonstrated to improve specific catalytic performance in many reactions such as the Fischer–Tropsch reaction [23], hydrodesulfurization (HDS) [24], hydrodenitrogenation (HDN) [25], and ammonia synthesis [26,27]. Metal nitrides have also been considered great potential catalysts owing to their similarity with Group VIII metals. Recently, the temperature-programmed treatment of MoO₃ in flowing N₂ + H₂ has been employed to prepare β -phase molybdenum nitride (β -Mo₂N), which promotes the continuous gas phase hydrogenation of *p*-chloronitrobenzene (*p*-CNB) to *p*-chloroanilines (*p*-CAN) with 100% selectivity in terms of -NO₂ group reduction [16]. The ternary Pt-Mo₂N/SBA-15 catalysts have shown superior performance for the selective hydrogenation of cinnamaldehyde to cinnamyl alcohol [28]. Au/Mo₂N as a new catalyst formulation promotes the hydrogen uptake with a four-fold increase in rate [29].

Transition metal phosphides, such as MoP [30,31], WP [32], Co₂P [33], and Ni₂P [34–38], are regarded as a novel type of metal-interstitial catalytic material after metal nitrides and carbides. Although the physical and chemical properties of phosphides bear a likeness to those of carbides and nitrides, they differ substantially in their crystal structure because the atomic radius of phosphorus (0.109 nm) is larger than that of carbon (0.071 nm) or nitrogen (0.065 nm) [35]. Their attractive properties encourage researchers to explore phosphorus-modified catalysts for the various catalytic reactions, including P-doped activated carbon supported Pd for the *p*-CNB hydrogenation to *p*-CAN [39], 3D Pd-P alloy networks for the formic acid electrooxidation [40], and non-metal phosphorus modified Pd/C as an oxygen reduction catalyst for direct methanol fuel cells [41]. However, study of selective hydrogenation reactions over pure palladium phosphide crystal phase is still lacking.

Herein, a facile synthesis method of palladium phosphide supported on activated carbon is developed. The effects of Pd precursors for phosphatization, phosphatization temperature, and the ratio of hypophosphite/Pd on the generation of palladium phosphide are investigated, and the generation mechanism of Pd₃P crystal structure is proposed. It was found that the penetration of P into Pd particles can dramatically improve the dispersion of Pd species particles on activated carbon and enhance selectivity to haloanilines. Pd₃P exhibited superior catalytic performance for the hydrogenation of halonitrobenzenes to haloanilines.

2. Results and Discussion

2.1. The Preparation of Palladium Phosphides Supported on Activated Carbon

The effect of addition amounts of hypophosphite (n(P)/n(Pd)) on the generation of palladium phosphides was investigated first. Figure 1 shows the X-ray diffraction (XRD) patterns of Pd-P/C catalysts treated with different addition amounts of hypophosphite. It can be seen that the deliberately

designed phosphatization precursor, PdO, was obtained by adjusting the forms of Pd ion before impregnation on the activated carbon (Figure 1g). After treatment at the temperature of 400 °C, PdO began to transform into 'Pd' gradually. Diffraction peaks at $2\theta = 39.9$, 46.5, and 68.1° ascribed to Pd(111), Pd(200), and Pd(220) crystal facets, respectively, were found on Pd-P(0)/C(400) (Figure 1a). With the increase in addition amounts of hypophosphite, the diffraction peaks located at 39.9° became more and more dispersed (Figure 1b–e), except Pd-P(8)/C(400) (the reason will be discussed below). In fact, these peaks at 39.9° were not equal to that of the PdO/C sample because the diffraction peaks of palladium phosphides had been mixed into 'Pd' [39]. When the addition amount of hypophosphite reached up to n(P):n(Pd) = 32, the complete diffraction peaks of Pd₃P (PDF 03-065-2415) were clearly observed.

Further, the influence of phosphatization temperature on the generation of palladium phosphides was examined from 330 to 600 °C. As shown in Figure 2, the intact Pd_3P crystalline phase started after 400 °C. Furthermore, the clear XRD patterns (Figure 2b–d) display the same peak shape for those samples treated at above 400 °C, indicating that the particles sizes of palladium phosphides remained unchanged and that palladium phosphides nanoparticles had excellent thermal stability.

This generation process of a Pd_3P crystalline phase was further confirmed by transmission electron microscope (TEM) technology. TEM analysis of Pd-P/C catalysts treated with different addition amounts of hypophosphite was performed, and the results are shown in Figure 3. The lattice spacing distances of monometallic Pd species particles for PdO/C and Pd-P(0)/C(400) are 0.23 and 0.22 nm, corresponding to the (110) and (111) planes of PdO and Pd nanocrystals, respectively. For Pd-P(8)/C(400) and Pd-P(32)/C(400), the lattice spacing distance of Pd species particles is 0.23 nm, a feature of the Pd_3P (220) crystalline phase [42] (Figure 3e). Combining these results with the results of XRD, it is quite clear that the crystal structure of Pd species changed from PdO to Pd and then Pd_3P with the penetration of P into the Pd species lattice. In addition, the TEM images show that the particle sizes of Pd species increased first and then decreased with the increase of addition amounts of hypophosphite, consistent with the results of XRD. The mean size of the Pd species particles for Pd-P(8)/C(400) reached up to \sim 28.1 nm. However, this is much higher than that measured by the Scherrer formula, indicating that these particles may have formed from aggregation of the primary particles due to the introduction of a low level of P ($n(P)/n(Pd) \le 8$) into the Pd nanocrystal. Figure 4 shows a relationship diagram of the average size of Pd species particles of Pd-P/C catalysts and n(P)/n(Pd). It very clearly exhibits the evolutionary process of the size and morphology of palladium phosphides.



Figure 1. X-ray diffraction (XRD) patterns of Pd-P/C catalysts with different addition amounts of hypophosphite. (a) Pd-P(0)/C(400); (b) Pd-P(4)/C(400); (c) Pd-P(8)/C(400); (d) Pd-P(16)/C(400); (e) Pd-P(24)/C(400); (f) Pd-P(32)/C(400); (g) PdO/C without calcination treatment.



Figure 2. XRD patterns of Pd-P/C catalysts treated with different phosphating temperature. (**a**) Pd-P(32)/C(330); (**b**) Pd-P(32)/C(400); (**c**) Pd-P(32)/C(500); (**d**) Pd-P(32)/C(600); (**e**) PdO/C without phosphating and calcination treatment.



Figure 3. Transmission electron microscopy (TEM) images of Pd-P/C catalysts treated with different addition amounts of hypophosphite and PdO/C. (**a**) PdO/C; (**b**) Pd-P(0)/C(400); (**c**) Pd-P(8)/C(400); (**d**) Pd-P(32)/C(400); (**e**) element line scan of Pd and P of Pd-P(32)/C(400).



Figure 4. The relationship diagram of the average sizes of Pd particles of Pd-P/C catalysts and n(P)/n(Pd).

For further research on the role of P in phosphatization, X-ray photoelectron spectroscopy (XPS) was employed to investigate the chemical and electronic properties of P and Pd. The Pd 3d and P 2p spectra of the samples are shown in Figures 5 and 6. The relative content and binding energy of Pd and P species are summarized in Table 1. As shown in Figure 5, the Pd $3d_{5/2}$ spectra present four types of peaks located at 335.60, 336.28, 337.80, and 338.40 eV, which can be assigned to Pd⁰, Pd^{x+} , Pd^{2+} , and Pd^{4+} , respectively, according to reports from Liu [43]. For PdO/C, only a Pd^{2+} peak was observed, implying that Pd species in the form of PdO exists on the catalyst without phosphatization. In contrast, Pd⁰ and Pd⁴⁺ species began to appear in Pd-P(32)/C(330) accompanied by the disappearance of PdO, suggesting that the crystal structure may have been changing dramatically. When the phosphatization temperature reached 400 °C, the Pd⁰ species completely disappeared, and Pd^{x+} became the dominant Pd species, which indicates that the transformation from PdO to Pd₃P was completed (Figures 3e and 5). Accordingly, the deconvoluted P 2p spectra demonstrate that there were two types of P species located at 130.1 eV, assigned to the P species of PdxP, and at 133.6–133.8 eV, ascribed to PO_4^{3-} . The increase in phosphatization temperature greatly raised the content of P species but did not change the ratio of various P species (Table 1). This implies that various P species may react according to certain proportions.



Figure 5. X-ray photoelectron spectroscopy (XPS) spectra of Pd 3d_{5/2} for PdO/C, Pd-P(32)/C(330), and Pd-P(32)/C(400).



Figure 6. XPS spectra of P 2p for Pd-P(32)/C(330) and Pd-P(32)/C(400).

Table 1. Relative content and binding energy of Pd and P species of PdO/C, Pd-P(32)/C(330), and Pd-P(32)/C(400).

Catalyst	Pd Species	Pd 3d _{5/2} (eV)	Percentage (%)	P Species	P 2p _{3/2} (eV)	Percentage (%)
Rd B(22) /C(400)	Pd _x P	336.28	85.71	Pd _x P	130.1	10.27
1 u-1 (32)/ C(400)	Pd ⁴⁺	338.40	14.29	PO_4^{3-}	133.6	89.73
	Pd^0	335.60	38.64	/	/	/
Pd-P(32)/C(330)	Pd _x P	336.28	10.23	Pd _x P	130.1	10.20
	Pd ⁴⁺	338.40	51.13	PO_{4}^{3-}	133.9	89.80
PdO/C	Pd ²⁺	337.80	100	/	/	/

2.2. Generation Mechanism of Palladium Phosphide

Many methods or strategies have been developed to prepare metal phosphides [44–46]. However, there are relatively few studies devoted to the preparation of activated carbon-supported metal phosphides, limited by the natural properties of activated carbon. In this work, Pd and PdCl₂ supported on the activated carbon prepared with aqueous H₂PdCl₄ (Figure S1) and H₂PdCl₄ + aqua regia (Figure S2) as palladium precursors, respectively, were used to prepare Pd phosphide. The results demonstrate that only PdO can transform into Pd phosphide without damage to activated carbon. On the basis of the experiment results above, a plausible generation mechanism of palladium phosphide is proposed (Figure 7). The hydrated 'PdO' ions can be generated by adjusting the pH value of aqueous H₂PdCl₄ to 6.0–7.0 by the addition of an aqueous NaOH solution because [PdCl₄]^{2–} is easily reduced by oxygen-containing groups of activated carbon [47,48]. Thus, PdO can be kept with the activated carbon. However, a disproportionation reaction of hypophosphite will then occur and produce strong reducing PH₃ when the hypophosphite is heated. As a result, the in situ generated PH₃ will react with PdO, resulting in the replacement of the O in the PdO crystal structure with P. This replacement or penetration of P greatly depends on the ratio of hypophosphite/Pd and the phosphatization temperature.

$$[PdCl_4]^2 \xrightarrow{OH^-} [PdCl_4(OH)_{4-x}]^2 \xrightarrow{OH^-} PdO \cdot H_2O$$

$$PdO \cdot H_2O + AC \xrightarrow{Impregnation} PdO/AC$$

$$PdO/AC + [H_2PO_2]^- \xrightarrow{Calcination} Pd_xO_yP_z/AC \xrightarrow{>400^{\circ}C} Pd_3P/AC$$

2.3. Catalytic Performance of Pd₃P/AC

Solvent-free selective hydrogenation reactions of *p*-CNB to *p*-CAN were performed, and the results are listed in Table 2. As shown in Table 2, the selectivity of the dichlorination side reaction (AN, short for aniline) over Pd-P(0)/C(400) was 17.62%, similar to the general Pd/C with a similar size of Pd particle [39]. In contrast, the aniline selectivity dramatically decreased to about 2.2% when P was doped into the Pd crystal structure. XPS results show that some phosphate remained on the catalyst, so one comparable sample was prepared by supporting disodium phosphate dodecahydrate onto the fresh Pd-P(0)/C(400) catalyst according to the ratio of P–PO₄^{3–} based on the XPS result of Pd-P(32)/C(400) and was then evaluated for the hydrogenation performance of *p*-CNB. Aniline selectivity was 16.31%, indicating that the hydrodechlorination reaction was effectively suppressed due to the doping of P into the palladium catalyst. It is worth noting that Pd-P(8)/C(400) exhibited a *p*-CAN selectivity of 99.35% with a 100% conversion. However, the size of the Pd species cluster of Pd-P(8)/C(400) was so large that it could influence the selectivity of *p*-CAN [9]. Thus, it is very difficult to investigate the real role of P for the Pd phosphides. Therefore, Pd-P(32)/C(400) with an intact Pd₃P crystal phase and a particle size of 5 nm was selected as a representative for further research on the effect of P doping on Pd particles.

Table 2. Effect of phosphorus doping amounts on the selective hydrogenation of *p*-CNB under solvent-free conditions.

Catalyst	C - I t	Temperature °C	Pressure MPa	Reaction Time (min)	Conversion (%)	Selectivity (%)	
Catalyst	Solvents					p-CAN	AN
Pd-P(0)/C(400)	/	90	1.6	186	100	82.38	17.62
Pd-P(4)/C(400)	/	90	1.6	168	100	97.79	2.21
Pd-P(8)/C(400)	/	90	1.6	318	100	99.35	0.65
Pd-P(16)/C(400)	/	90	1.6	158	100	97.63	2.37
Pd-P(24)/C(400)	/	90	1.6	156	100	97.51	2.49
Pd-P(32)/C(400)	/	90	1.6	150	100	97.96	2.04
Pd-P(32)/C(400)	/	85	1.5	145	100	99.69	0.31
Pd-P(32)/C(400)	/	100	1.5	136	100	96.88	3.12
Pd-P(32)/C(400)	/	85	1.0	178	100	99.78	0.22
Pd-P(32)/C(400)	/	85	2.0	119	100	99.37	0.63
Pd-P(32)/C(400)	150 mL of methanol	85	1.5	140	100	95.12	4.82
Pd-P(0)/C(400) + Na ₃ PO ₄	/	85	1.5	267	100	83.69	16.31

Reaction conditions: p-CNB, 100 g; catalyst, 0.5 g; stirring rate, 1200 rpm.

Temperature and H₂ pressure have been reported to have a great influence on the selectivity for the selective hydrogenation of halonitrobenzenes [39,49]. As shown in Table 2, optimal reaction conditions were 85 °C and 1.0–1.5 MPa for Pd-P(32)/C(400) under solvent-free conditions. The selectivity to *p*-CAN reached up to 99.78%. Compared with Pd-P(8)/C(400) and Pd-P(0)/C(400), Pd-P(32)/C(400) exhibited higher selectivity to *p*-CAN, which implies that P, not the small size of Pd species, plays a crucial role in the suppression hydrodehalogenation. In addition, as shown in Table 3, Pd-P(32)/C(400) exhibited excellent catalytic performance and selectivity after six recyclings without obvious deactivation, which suggests that the Pd₃P framework structure is steady even under hydrogenation conditions.

For the hydrogenation of halonitrobenzenes, the adsorption of hydrogen is involved in the rate-determining step over noble metal catalysts [50,51]. In addition, it is the dominant academic view that -NO₂ hydrogenation and C-X (X = Cl, Br, I) hydrogenolysis conform to the nucleophile and electrophilic substitution mechanism, respectively. Therefore, hydrogen species with a negative charge prefer the complete suppression of C-X hydrogenolysis. Metal phosphides have few L acids and B acids sites because of the P atom penetration into the Pd crystal structure [52,53]. This means that there are few deficient-electron sites on Pd_3P particles. As a result, Pd_3P particles are not ideal electron acceptors, and active hydrogen dissociated on Pd_3P particles has no lack of electrons, implying that such particles could not generate deficient-electron active hydrogen atoms as electrophiles. This may

be the main reason that Pd_3P supported on activated carbon exhibits superior catalytic performance in terms of the hydrogenation of halonitrobenzenes to haloanilines. A plausible catalytic mechanism of *p*-CNB hydrogenation over palladium phosphide (Pd_3P) is illustrated in Scheme 2.

Table 3. Recycling of Pd-P(32)/C(400) catalyst for selective hydrogenation of *p*-CNB under solvent-free conditions.

Recycling	Catalyst Addition	Reaction Time	Conversion	Selectivity (%)	
Time	(g)	(min)	(%)	p-CAN	AN
1	0.5	148	100	99.70	0.30
2	0.025	150	100	99.66	0.34
3	0	146	100	99.68	0.32
4	0	152	100	99.70	0.30
5	0	145	100	99.71	0.29
6	0	146	100	99.69	0.31

Reaction conditions: *p*-CNB, 100 g; Pd-P(32)/C(400), 0.5 g; stirring rate, 1200 rpm; temperature, 85 °C; H_2 pressure, 1.5 MPa. Note: The catalyst was separated and recycled by the same filter paper each time.



Scheme 2. Plausible catalytic mechanism of *p*-CNB hydrogenation over palladium phosphide (Pd₃P).

3. Materials and Methods

3.1. Catalyst Preparation

PdO/C preparation: 5 g of activated carbon, made by CECA Arkema, Colombes, France (particle size: 250–300 mesh, N₂-BET: 980 m² × g⁻¹, ash content: 3%) was dried under vacuum at 110 °C for 2 h. After being cooled to room temperature, it was added to a 250 mL beaker. Subsequently, 2.0 mL of an aqueous 0.05 g_{pd}/ml H₂PdCl₄ solution and 20 mL of deionized water were added to a 100 mL beaker under vigorous stirring at room temperature for 0.5 h. Next, the obtained aqueous H₂PdCl₄ solution was adjusted to pH 6.0–7.0by an aqueous NaOH solution and was then added to dried activated carbon and stirred for 60 min at 30 °C. After that, the stirring was stopped and the temperature was raised to 50 °C and kept at that temperature for 4 h. The resulting product was washed with deionized water several times until the pH value was 7 and then dried at 60 °C for 12 h. The precursor was labeled PdO/C, and the nominal Pd loading was 2 wt %.

Pd-P(x)/C(t) preparation: A certain amount of sodium hypophosphite and PdO/C precursorwas stirred evenly and then subjected to a temperature-programmed treatment with a heating rate of 10 °C/min under an Ar atmosphere at the desired temperature for 3 h. After slowly cooling down to room temperature, deionized water was used to completely wet the catalyst in a nitrogen atmosphere. Next, the catalyst was quickly taken out and poured into the 1% ammonia aqueous solution, stirred evenly for several minutes, and then filtered and washed with ionized water until the pH value

was 7. The black powder Pd-P(x)/C(t) was obtained where x represents the ratio of n(P)/n(Pd), and t represents the calcination temperature.

3.2. Catalyst Characterization

The X-ray diffraction (XRD) of catalysts was carried out with an X' Pert PRO diffractometer (PNAlytical Co., Almelo, The Netherlands) at 45 kV and 40 mA using a Cu K α radiation source with a scanning rate of 2°/min and a step of 0.02°. TEM measurements were performed on a JEOL JEM-200CX (JEOL Ltd, Tokyo, Japan) instrument operating at 160 kV. Two hundred particles of the catalyst were randomly selected in the TEM images to calculate the mean particle size. The Brunauer–Emmett–Teller (BET) specific surface and porous parameters of the samples were measured via N₂ physical adsorption at 77 K on a Micromeritics ASAP 2020 (Micromeritics, Atlanta, GA, USA) instrument. X-ray photoelectron spectroscopy (XPS) analysis was performed on a Thermo Scientific ESCALAB 250Xi (Waltham, MA, USA). The calibration of the binding energy (BE) of the spectra was referenced to the C1s electron binding energy at 284.8 eV arising from adventitious carbon. After the linear baseline for nonmetal element signals (using the Shirley baseline for metal element signals) was subtracted, curve fitting was performed using a non-linear least-squares algorithm assuming a Gaussian peak shape.

3.3. Catalytic Hydrogenation Tests

In a typical experiment, the desired amount of *p*-CNB and catalyst were mixed together and introduced into a 700 mL stainless steel autoclave (4500 series, Parr Instrument Co., Moline, IL, USA). The reactor was sealed and purged with N₂ five times (1.0 MPa every time) and then pure H₂ five times (1.0 MPa every time) in order to replace air in the reaction system. Subsequently, the reactor was heated to the desired temperature, the H₂ gas was charged into the autoclave up to 1.0–2.0 MPa, and the stirring rate was set at 1200 r/min. During the reaction, the temperature, pressure, and stirring rate were kept constant. After the entire conversion of the halonitrobenzenes, the reactor was cooled down to room temperature, and the H₂ gas was released. The catalyst was filtered from the mixture for the next recycled use. The liquid products were qualitatively analyzed by gas chromatography (Agilent 7890, Agilent Technologies, Santa Clara, CA, USA) equipped with a programmed split/splitless inlet, a flame ionization detector (FID), and a capillary column HP-5 (30 mm × 0.20 mm × 0.25 µm). The quantitative analysis of products was applied by the area normalization method.

4. Conclusions

A facile synthesis method of palladium phosphide supported on activated carbon was developed. By an investigation of the effects of Pd precursors for phosphatization, phosphatization temperature, and the ratio of hypophosphite/Pd on the generation of palladium phosphide, it was found that only PdO supported on activated carbon, rather than Pd or PdCl₂, can transform into Pd phosphide. It was found that the penetration of P into Pd particles can dramatically improve the dispersion of Pd species particles. An intact Pd₃P crystal structure was obtained when the ratio of hypophosphite/Pd reached 32 and the temperature was above 400 °C. Pd₃P particles supported on activated carbon exhibited superior catalytic performance in terms of the hydrogenation of halonitrobenzenes to haloanilines because they had few L acids and B acids sites and could not generate deficient-electron active hydrogen atoms as electrophiles.

Supplementary Materials: The following are available online at http://www.mdpi.com/2073-4344/9/2/177/s1, Figure S1: The XRD pattern of unreduced Pd/C, Figure S2: The XRD pattern of high dispersed PdCl₂ on Pd/C treated with aqua regia.

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