

Condensation By-Products in Wet Peroxide Oxidation: Fouling or Catalytic Promotion? Part I. Evidences of an Autocatalytic Process

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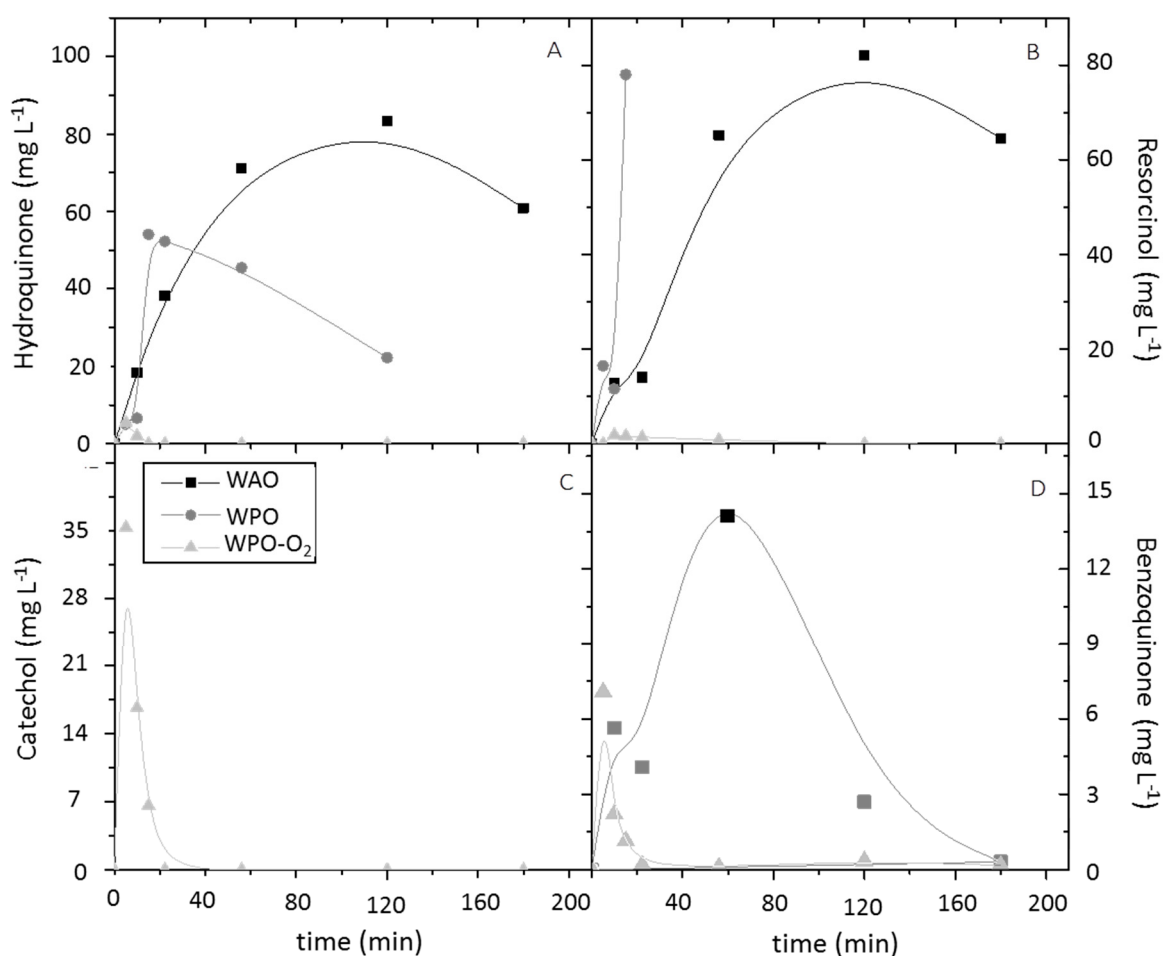


Figure S1. Temporal concentration profiles of hydroquinone, resorcinol, catechol and benzoquinone upon the treatment of phenol by WPO-O₂. Operating conditions: [Phenol]₀ = 1000 mg L⁻¹, [H₂O₂]₀ = 5000 mg L⁻¹, P_{O₂} = 8 bar (92 N mL O₂ min⁻¹), T = 127 °C and natural pH₀.

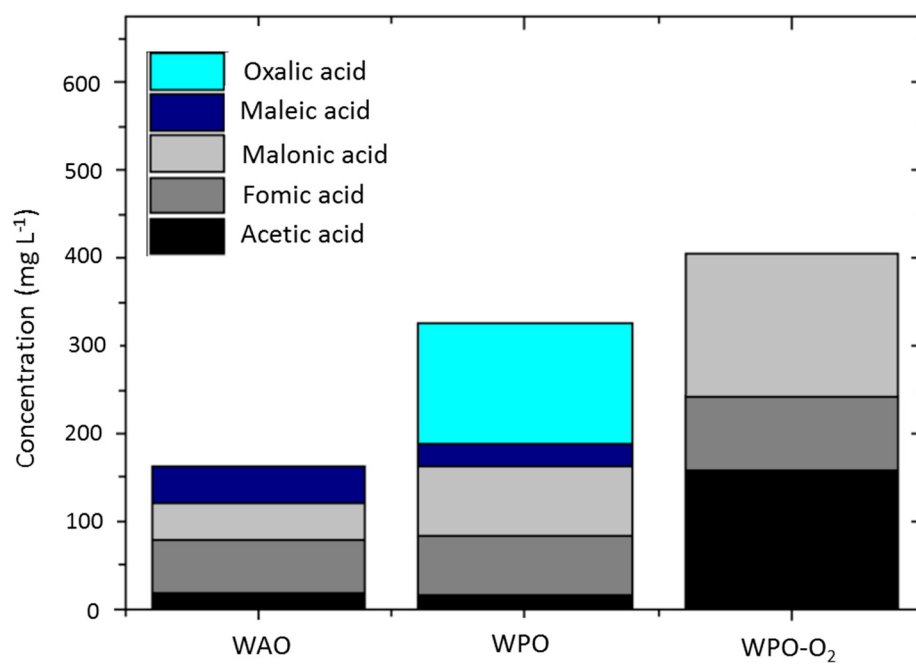


Figure S2. Short-chain organic acid distribution upon the WAO, WPO and WPO-O₂ of phenol after 3 h of reaction. Operating conditions: $[\text{Phenol}]_0 = 1000 \text{ mg L}^{-1}$, $[\text{H}_2\text{O}_2]_0 = 5000 \text{ mg L}^{-1}$, $P_{\text{O}_2} = 8 \text{ bar}$ ($92 \text{ N mL O}_2 \text{ min}^{-1}$), $T = 127 \text{ }^\circ\text{C}$ and natural pH_0 .

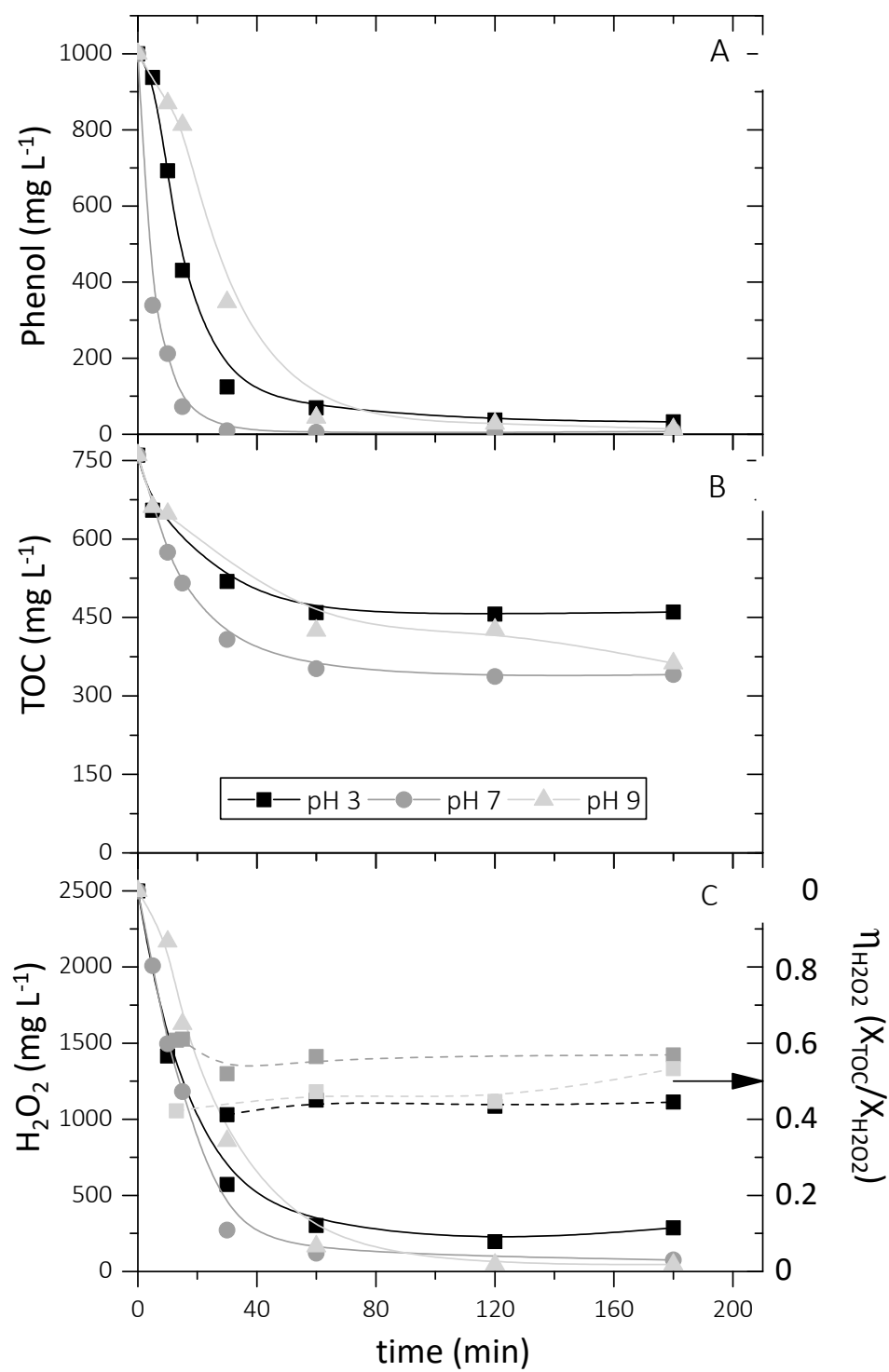


Figure S3. Effect of the pH_0 on the phenol WPO- O_2 . Operating conditions: $[\text{Phenol}]_0 = 1000 \text{ mg L}^{-1}$, $[\text{H}_2\text{O}_2]_0 = 2500 \text{ mg L}^{-1}$, $T=127^\circ\text{C}$ and $P_{\text{O}_2} = 8 \text{ bar}$.

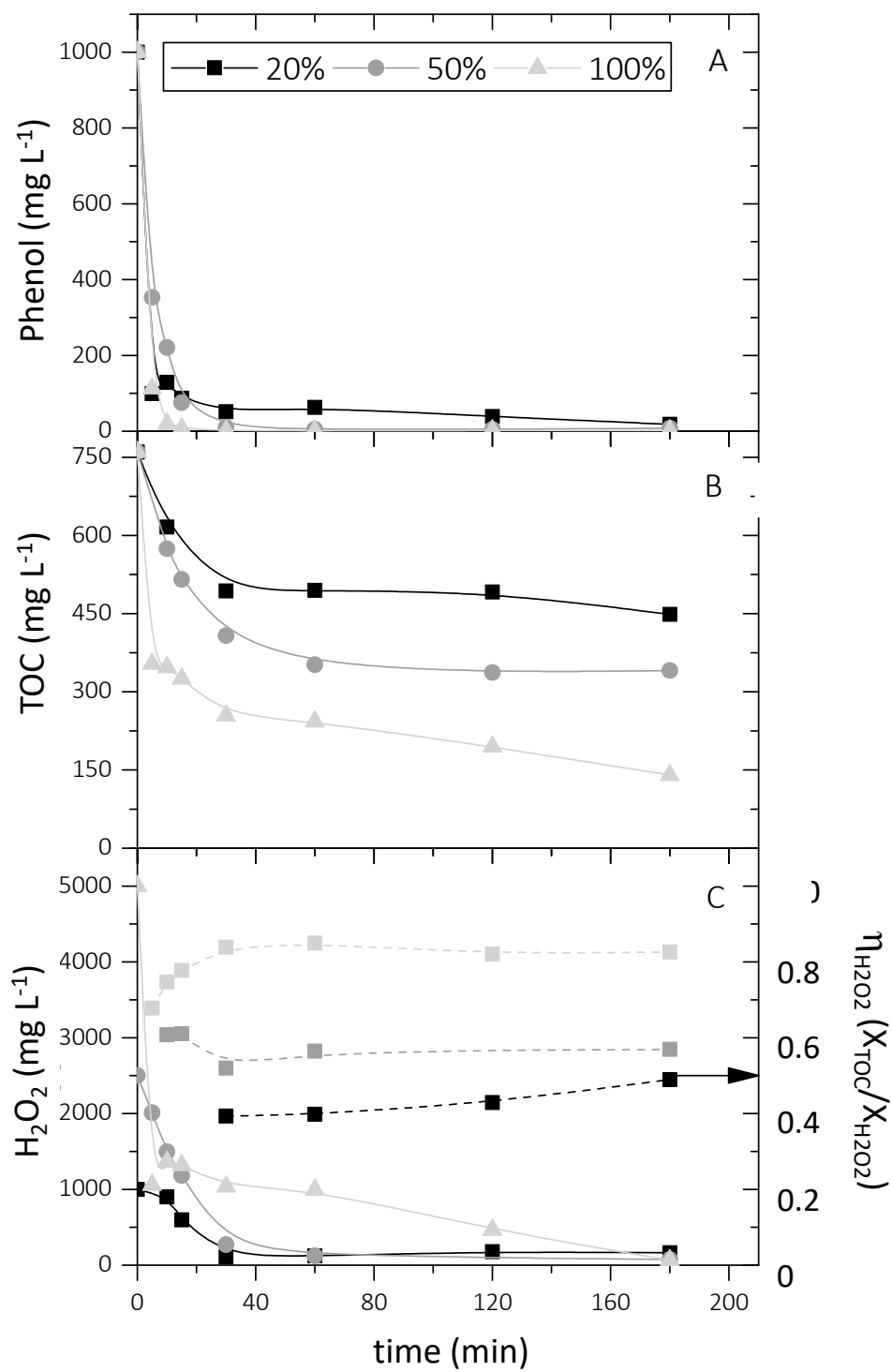


Figure S4. Effect of the H₂O₂ dose on the phenol WPO-O₂. Operating conditions: [Phenol]₀ = 1000 mg L⁻¹, T=127 °C, P_{O2} = 8 bar and natural pH₀.

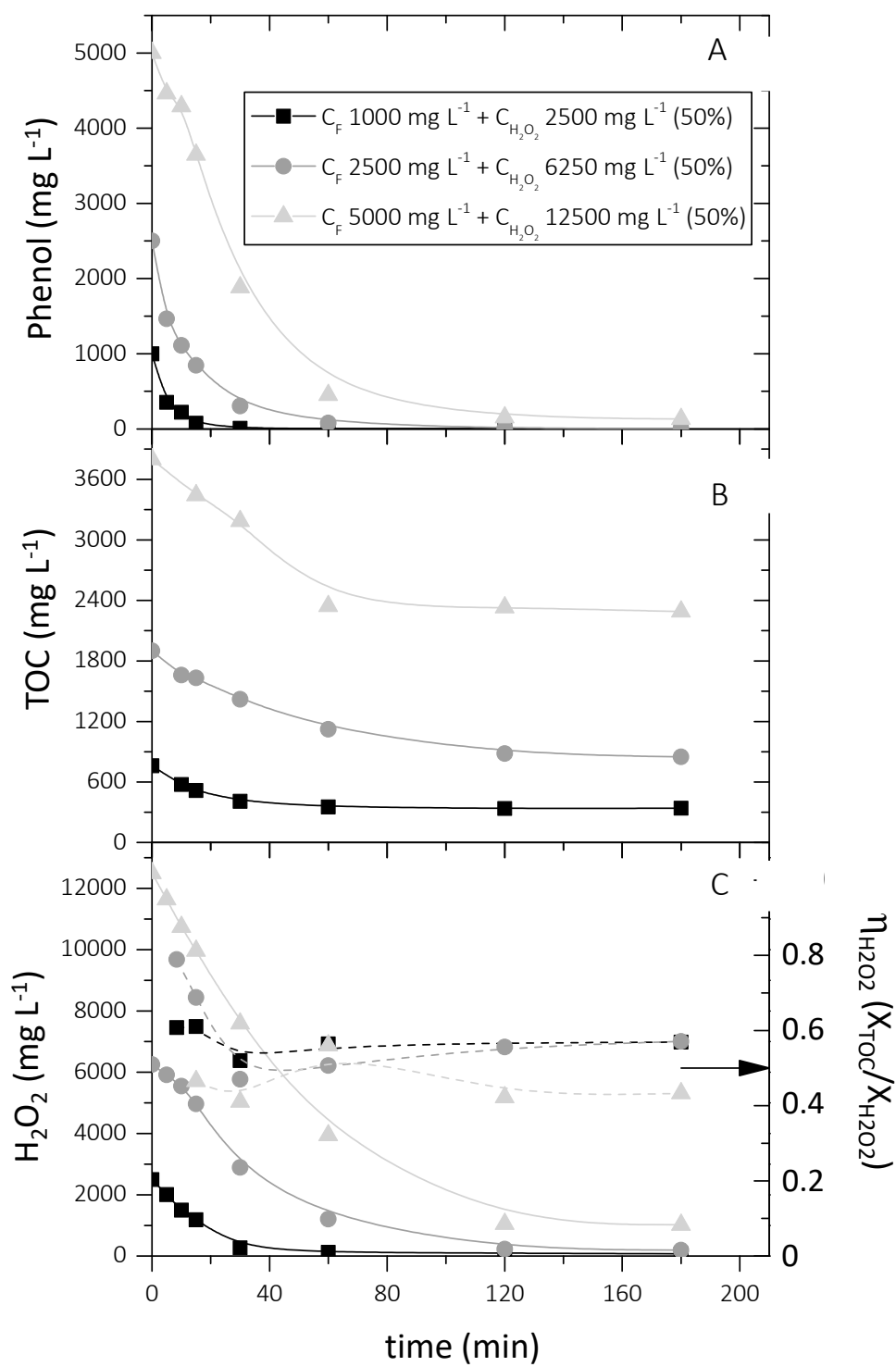


Figure S5. Effect of the initial phenol concentration on the phenol WPO-O₂. Operating conditions: T=127 °C, P_{O₂} = 8 bar and natural pH₀.

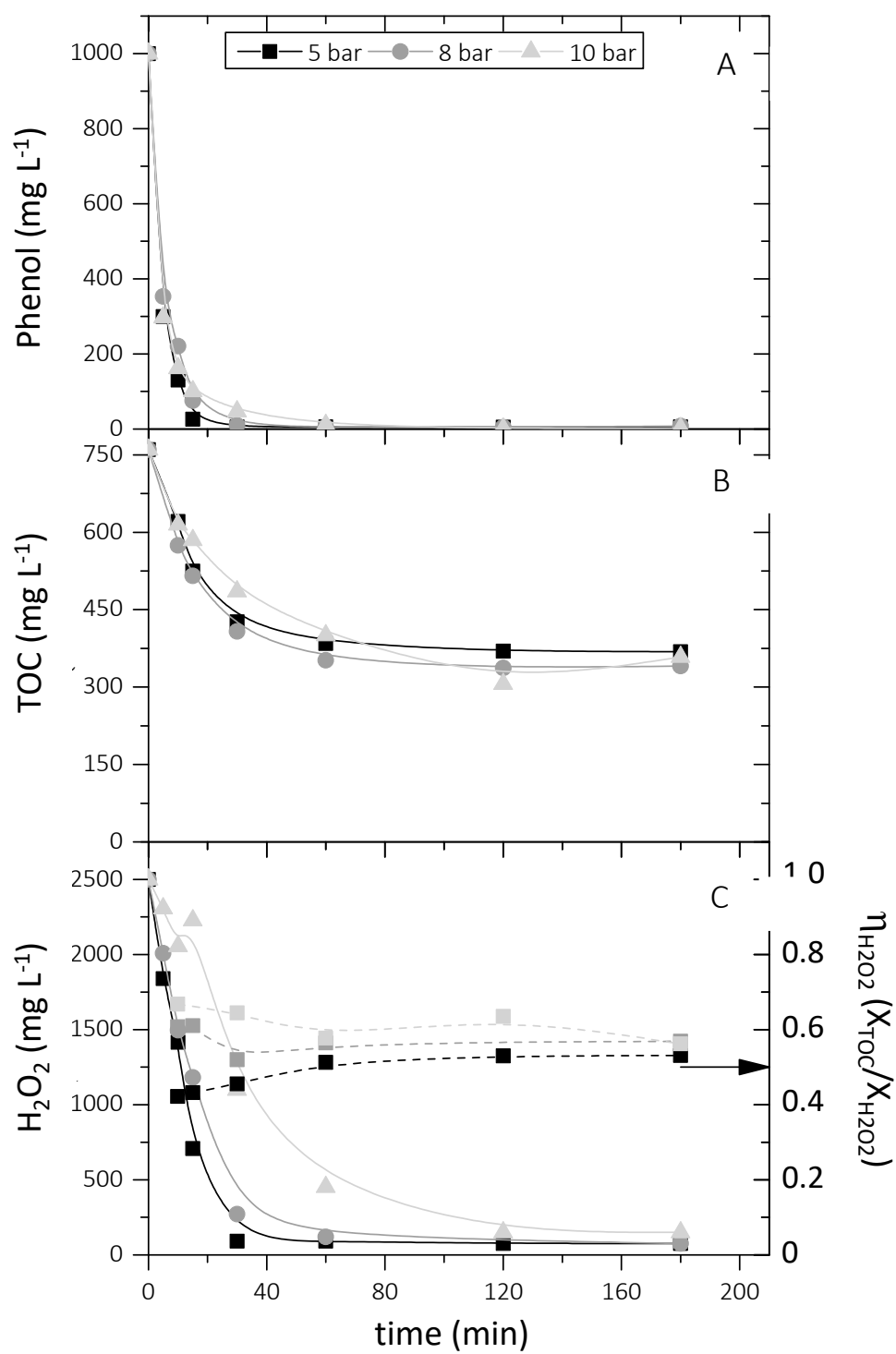


Figure S6. Effect of the oxygen pressure on the phenol WPO-O₂. Operating conditions: [Phenol]₀ = 1000 mg L⁻¹, [H₂O₂]₀ = 2500 mg L⁻¹, T=127 °C, P_{O₂} = 8 bar and natural pH₀.

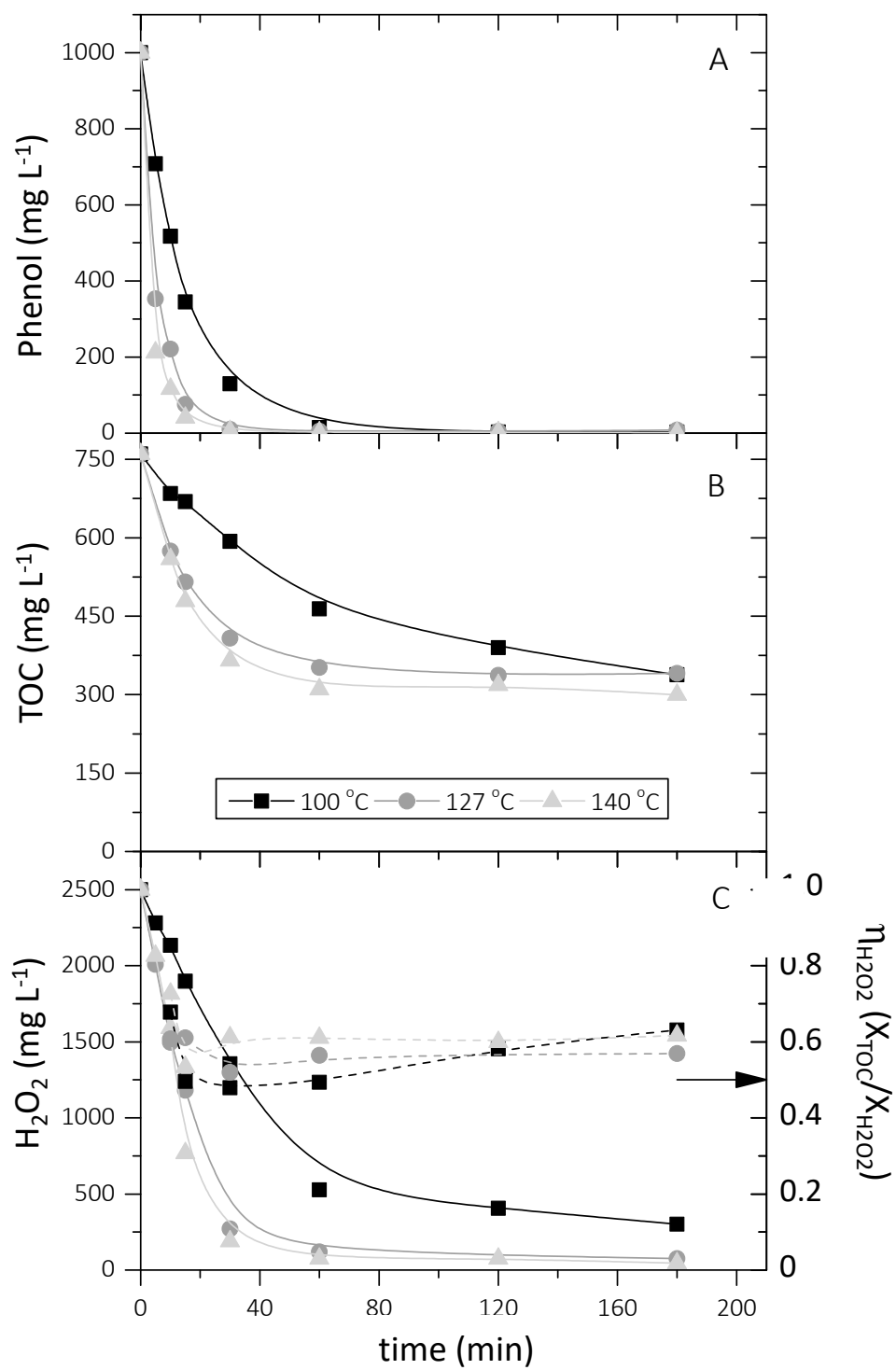


Figure S7. Effect of the temperature on the phenol WPO-O₂. Operating conditions: [Phenol]₀ = 1000 mg L⁻¹, [H₂O₂]₀ = 2500 mg L⁻¹, P_{O₂} = 8 bar and natural pH₀.

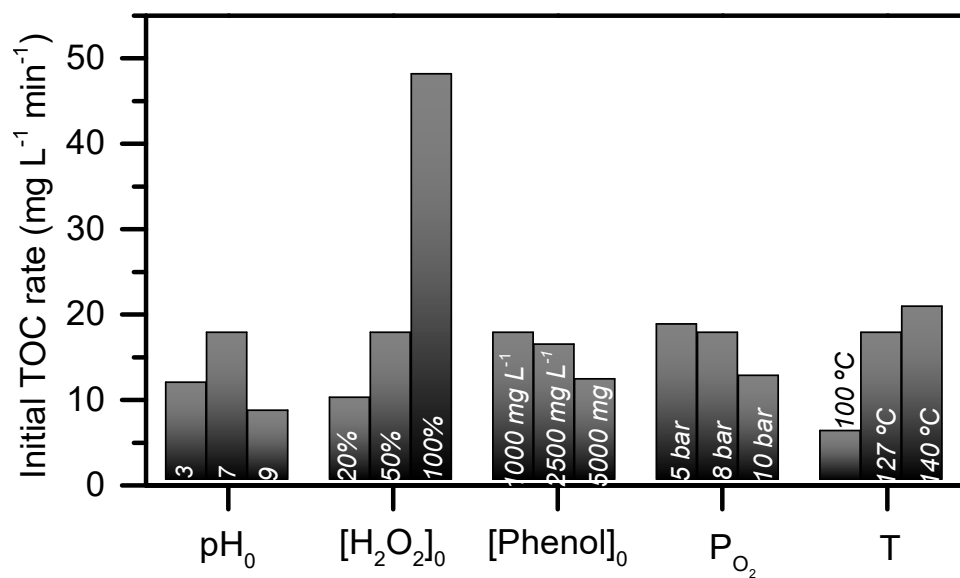


Figure S8. Effect of the operating conditions on the initial TOC abatement rate upon WPO-O₂ process. Standard conditions: [Phenol]₀ = 1000 mg L⁻¹, [H₂O₂]₀ = 2500 mg L⁻¹, P_{O₂} = 8 bar, T = 127 °C and natural pH₀.

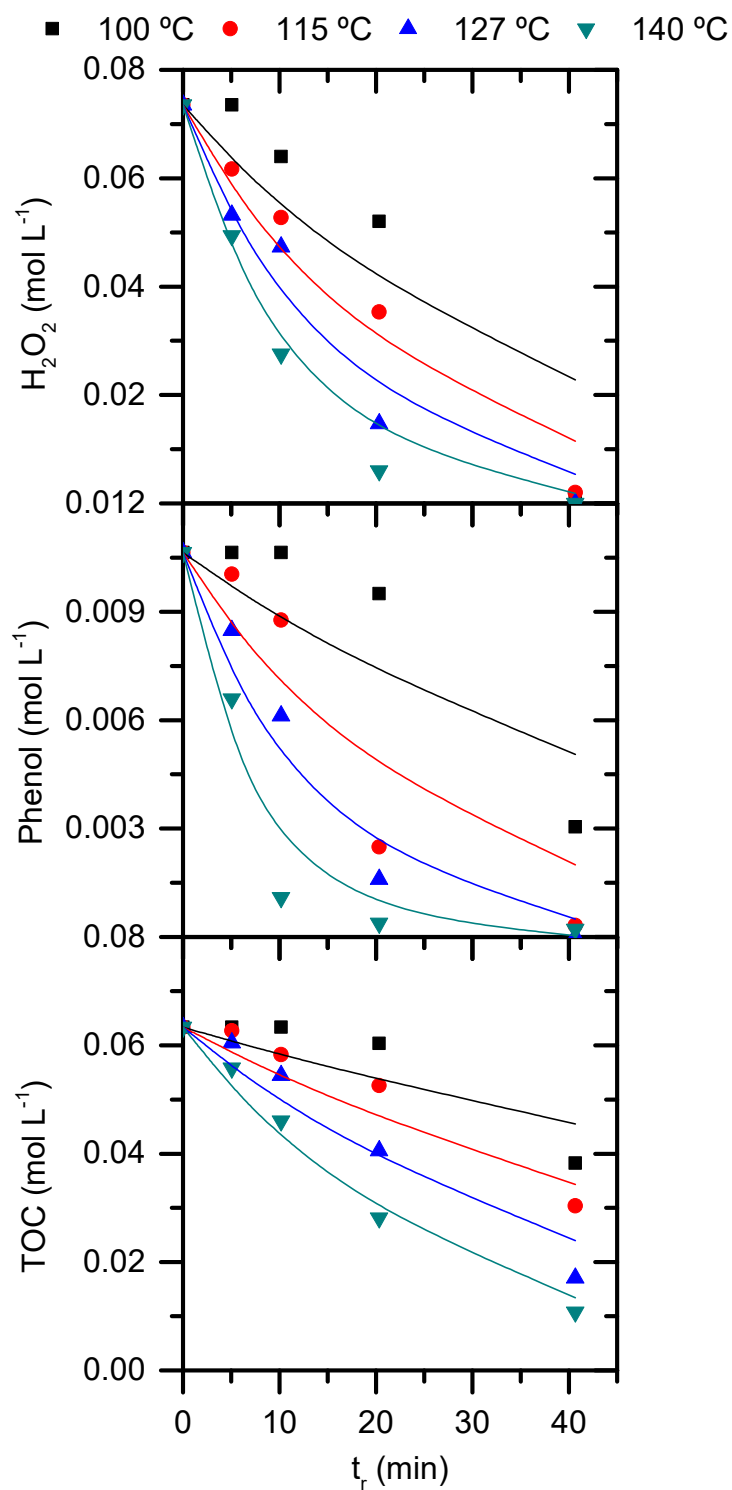


Figure S9. Experimental (symbols) and predicted (lines) concentrations of H_2O_2 , phenol and TOC by the pseudo-first order kinetic model of the phenol WPO- O_2 over quartz beads at different temperatures. Operating conditions: $[Phenol]_0 = 1000 \text{ mg L}^{-1}$, $[H_2O_2]_0 = 2500 \text{ mg L}^{-1}$, $P_{O_2} = 8 \text{ bar}$, natural pH_0 and $W_{\text{quartz beads}} = 29 \text{ g}$.

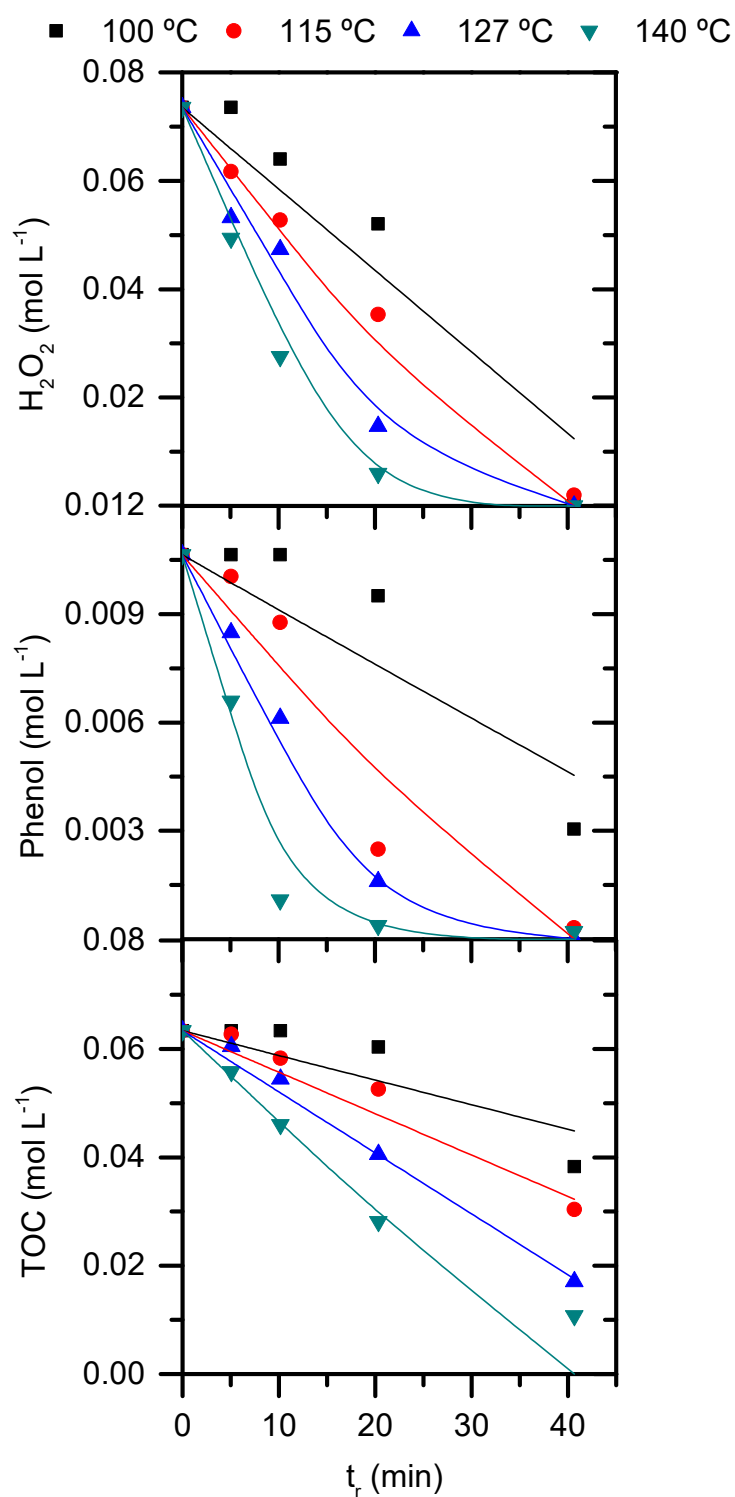


Figure S10. Experimental (symbols) and predicted (lines) concentrations of H_2O_2 , phenol and TOC by the LHHW kinetic model of the phenol WPO- O_2 over quartz beads at different temperatures. Operating conditions: $[Phenol]_0 = 1000 \text{ mg L}^{-1}$, $[H_2O_2]_0 = 2500 \text{ mg L}^{-1}$, $P_{O_2} = 8 \text{ bar}$, natural pH_0 and $W_{\text{quartz beads}} = 29 \text{ g}$.