



Article Immobilized rGO/TiO₂ Photocatalyst for Decontamination of Water

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Abstract: The preparation of immobilized graphene-based photocatalyst layers is highly desired for environmental applications. In this study, the preparation of an immobilized reduced graphene oxide (rGO)/TiO₂ composite by electrophoretic deposition (EPD) was optimized. It enabled quantitative deposition without sintering and without the use of any dispersive additive. The presence of rGO had beneficial effects on the photocatalytic degradation of 4-chlorophenol in an aqueous solution. A marked increase in the photocatalytic degradation rate was observed, even at very low concentrations of rGO. Compared with the TiO₂ and GO/TiO₂ reference layers, use of the rGO/TiO₂ composite (0.5 wt% of rGO) increased the first-order reaction rate constant by about 70%. This enhanced performance was due to the increased formation of hydroxyl radicals that attacked the 4-chlorophenol molecules. The direct charge transfer mechanism had only limited effect on the degradation. Thus, EPD-prepared rGO/TiO₂ layers appear to be suitable for environmental application.

Keywords: electrophoretic deposition; photocatalysis; TiO₂; reduced graphene oxide; water purification

1. Introduction

Graphene-based nanomaterials possess unique properties that can be applied to environmental remediation [1–5]. The interest in these nanomaterials originates from graphene's unique physicochemical properties [6], notably its exceptionally high surface area, electron and thermal mobility [7–9], and mechanical strength [10]. One of the most popular approaches for preparing graphene-based nanomaterials involves the use of graphene oxide (GO) because of its lower production costs. GO is an oxidized form of graphene, showing a high density of oxygen functional groups (carboxyl, hydroxyl, carbonyl, and epoxy) in the carbon lattice. However, the oxidation of graphite to GO introduces defects into the carbon structure that result in significantly altered physicochemical properties.

By the reduction of GO, a large fraction of its oxygen content can be removed, which leads to a substantial change in its physicochemical properties [11,12]. The formed reduced graphene oxide (rGO) possesses enhanced electronic (higher mobility of electrons), optical, and surface properties (decreased wettability) [4]. Moreover, reduction also results in an altered chemical structure, with carbon vacancies, residual oxygen content, and clustered pentagon and heptagon carbon structures [13]. Thus, the complete reduction of GO is challenging. Despite these defects, the physicochemical properties of rGO represent a partial restoration that is closer to pristine graphene than GO.

Restoring the physicochemical properties of graphene is vital for the production of graphene-based composite materials [14–17]. However, the improved performance of graphene-based composites often relies on synergistic interactions between rGO and the materials attached to its surface. Therefore, the quality of the graphene-based materials used will have an important impact on the performance of the final nanocomposite.

In the environmental field, graphene-based nanocomposites have been used to develop novel adsorbents [8] and photocatalysts [2,18,19]. Adsorption is a fast, inexpensive, and effective method

for the removal of contaminants from aquatic environments [20]. It is based on physicochemical interactions between the adsorbent and contaminant. Although rGO-based adsorbents can remove contaminants from water, this technique does not degrade the compounds, which require further disposal. Thus, for the complete mineralization of organic pollutants, photocatalytic treatment is often more suitable [21].

Composite graphene-based photocatalysts have been mostly tested in the form of suspensions, [1,22] which is favorable from the point of view of the mass transport of reactants and degradation products. However, for environmental remediation and clean-up applications, immobilized photocatalysts are often preferable for several reasons: (i) they do not require complicated separation or filtration steps, (ii) a thin layer deposited on a suitable substrate can be easily incorporated into continuous flow systems, and, last but not least, (iii) the aggregation, or even agglomeration, of particles can be prevented. Despite this, to the best of our knowledge, no study has reported the preparation of an immobilized rGO-based photocatalyst for the removal of environmental pollutants.

As a relevant environmental pollutant, we selected 4-chlorophenol, which represents serious health hazards due to its bioaccumulation and high toxicity. The US Environmental Protection Agency (EPA) has issued a list of 11 phenolic compounds considered as highly polluting materials; among them, chlorophenols are the most toxic and carcinogenic. European Union (EU) legislation has also addressed this issue, setting a maximum allowed phenol concentration of 0.5 μ g L⁻¹ in tap water. Our previous studies showed that this toxic compound can be efficiently degraded by photocatalysis [21,23–29].

In this study, we optimized the suspension and process parameters of the electrophoretic deposition (EPD) process to prepare an rGO-based photocatalyst immobilized on stainless-steel substrates for the photocatalytic degradation of 4-chlorophenol. Our criteria were rGO/TiO₂ layer homogeneity, good mechanical stability in aqueous media, strong adhesion to the substrate, and, in particular, high photocatalytic activity. In the degradation of 4-chlorophenol, our nanocomposite was much more effective than pristine TiO_2 .

2. Results

2.1. Preparation of Layers by EPD

In order to quantitatively prepare rGO/TiO_2 photocatalytic layers of the desired mass without using additives (e.g., binders, surfactants), EPD should be carried out under highly specific conditions. Using novel mixtures of organic solvents and a strong electric field, we found that quantitative deposition was feasible. Furthermore, the layers prepared were ready for photocatalytic testing immediately after EPD and fast volatile solvent evaporation. Neither heating for drying nor calcination for layer consolidation was necessary because the deposited composite did not contain any additional impurity and was mechanically stable when immersed in aqueous media.

Using our method, all of the particles dispersed in an organic solvent mixture were completely deposited on the substrate used. We identified tetrahydrofuran (THF) as the most suitable solvent for rGO/TiO₂ deposition because of its low toxicity, sufficient volatility, and suitable electric properties (especially low relative permittivity and low conductivity). Particles of TiO₂, dispersed in ethanol and injected into THF, and of rGO, dispersed in 2-propanol and injected into THF, exhibited positive and negative charges, respectively. However, in the presence of positively charged TiO₂ particles, rGO did not migrate to the anode because the positive charge of TiO₂ prevailed, and, consequently, the composite was deposited on the cathode. Particle settling was negligible due to their low concentration (< 0.5 g L⁻¹) and small particle size. The low conductivity of THF enabled the application of high electric field strength (300 V cm⁻¹). The initial electric current did not exceed 30 μ A, and during EPD it decreased approximately two-fold due to the resistance of the deposited layer.

To investigate the stability of the layers in the stirred aqueous media under UV irradiation, the leakage of particles from the layer was determined and the layers with negligible leakage were selected for the photocatalytic testing. The reason for this mechanical stability was the combination of the high

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electric field strength and electrostatic interaction between the rGO-TiO₂ aggregates and the electrode surface, which enabled to achieve the required cohesion of the layer and its adhesion to the electrode surface. Concerning the good homogeneity of the rGO-TiO₂ deposit, the cathodic electrophoretic deposition was better than the anodic one. The reason was that the rGO-TiO₂ aggregates were already formed in the liquid phase and not when they reached the relevant electrode, to which they adhered.

2.2. Properties of Graphene Materials

The morphological properties of the graphene materials, GO and rGO, were quite different. The two-dimensional character of the starting graphene oxide powder, GO, was confirmed by field emission scanning electron microscopy (FE-SEM) (Figure 1a) and high resolution transmission electron microscopy (HR-TEM). It was characterized by a very large surface area of approximately 1800 m² g⁻¹ (Figure 1c), which is in reasonable agreement with the theoretical surface area of graphene sheets [30]. The isotherms did not exhibit any stepwise character, which was clearly due to the heterogeneous structure of the surface (due to the presence of defects and various oxygen functional groups). The reduction of GO in a stream of hydrogen at 400 °C brought about drastic morphological changes. The BET surface area of the rGO sample decreased to 108 m² g⁻¹, the range of the validity of the BET equation being very narrow, only 0.05–0.15 P/P₀. That this material is to some extent microporous was revealed by the Broekhoff–de Boer t-plot. The micropore volume determined by the back-extrapolation of the linear multilayer section was about 0.012 cm³ g⁻¹. Assuming that this linear section represents unrestricted multilayer adsorption on the external surface, its approximate area was around 83 m² g⁻¹. Thus, it is reasonable to hypothesize that the change in the morphology may have been due to the sintering of carbon particles or the formation of holes because of the high-temperature reduction process.

Thermogravimetric analysis (TGA) showed that rGO had much higher thermal stability than GO due to its lower content of oxygenated functional groups. In GO (Figure 1b), a slight decrease in mass (8%) occurred between 100 and 200 °C, which can be associated with the removal of hydroxyls and adsorbed water. After this slight reduction, significant mass loss (25%) followed, indicating the exothermal release of CO and CO₂ from the most labile functional groups. At temperatures below 800 °C, the total mass loss was about 80%. However, in contrast to GO, rGO showed very high thermal stability with a total mass loss of only 10% at temperatures below 800 °C, corresponding to the low content of oxygen functional groups in its structure (Figure 1b).

Fourier transformed infrared spectroscopy (FT-IR) spectroscopy showed that the spectra of the GO and rGO layers differed considerably. The GO spectrum indicated the presence of oxygen-containing functional groups together with sorbed water (Figure 1d), in accordance with the published data [31,32]. The bands at 1375 and 1090 cm⁻¹ correspond to deformation vibrations of sorbed water while the broad bands at 1900–2300 and 3100–3600 cm⁻¹ are associated with bridging hydroxyls (O–H), obviously overlapped by the sorbed water molecules [33]. The absorption bands at 1720 and 1620 cm⁻¹ show C=O stretching of carbonyl groups, which are adjacent to the hexagonal graphene lattice. The overlapped bands at 1420 and 950 cm⁻¹ are attributed to deformations of carboxyl O–H groups, while the peak centered at 1220 cm⁻¹ is assigned to a C–O carboxylic stretch. The absorption band with a strong intensity at 1042 cm⁻¹ can be associated with alkoxy functional groups (C–O). The band at 1267 cm⁻¹ can be attributed to the epoxy ring stretch. The band at 870 $\rm cm^{-1}$ can be assigned either to ether symmetric C-O-C or epoxide symmetric C-O-C ring deformation vibrations. Moreover, the GO structure was represented by out-of-plane vibrations of the aromatic ring at 655 cm^{-1} , as well as vibrations of alkyl groups (C-H) at higher frequencies of 2850, 2920, and 2975 cm⁻¹. After GO reduction, the FT-IR spectra changed significantly, reflecting the elimination of the oxygen functional groups. Absorption at 3100–3600 cm⁻¹ (bridging hydroxyls) decreased noticeably with the diminishing intensity of the 1620 cm⁻¹ and 1375 cm⁻¹ absorption bands, which was due to the substantial removal of sorbed water. Furthermore, carboxyl (950 and 1420 cm⁻¹), alkoxy (1042 cm⁻¹), and ether/epoxide (870 cm⁻¹) bands were substantially reduced. Contrary, the new absorption bands at 1580 cm⁻¹, corresponding to C–C vibrations, and at 742 cm⁻¹, corresponding to vibration of the sp² C–H aromatic

bond, appeared. This suggests the restoration of the conjugated aromatic graphene structure. However, the distinguishable absorption band associated with C–O carboxylic groups (1220 cm⁻¹) at the edges of the planes remained as well as the carbonyl groups (1720 cm⁻¹). Overall, the data obtained by IR spectroscopy shows that reduction of GO under hydrogen atmosphere at a high temperature resulted in a substantial decrease of the concentration of a majority of oxygenated groups, while that of carboxylic groups appeared to be considerably less prominent.



Figure 1. Physicochemical properties of graphene oxide (GO, blue) and reduced graphene oxide (rGO, red). (a) SEM images, (b) TGA curves, (c) FT-IR spectra, (d) physical sorption of nitrogen, (e) C1s, and (f) O1s XPS spectra.

X-ray photoelectron spectroscopy (XPS) verified the FT-IR data by confirming the elemental composition before and after reduction. Both C1s (Figure 1e, Table 1) and O1s (Figure 1f, Table 2) spectra

confirmed the substantial reduction of oxygen functional groups of the GO sample. The O/C ratio before and after reduction was 0.53 and 0.19, respectively, which means that 60% of the oxygen groups were reduced. Deconvolution of O1s spectra resulted in three peaks centered at 531.3, 533.0, and 535.3 eV assigned to carbonyl, hydroxyls, and sorbed water molecules [34]. The high-resolution C1s spectra clearly show the difference between GO and its reduced form. In the GO lattice structure, the carbon atoms were bonded either to the carbon-forming C–C conjugation (284.5 eV) or to the oxygen-forming carboxyl (288.6 eV), carbonyl (287.4 eV), and hydroxyl (285.6 eV) functional groups. These assignments are in qualitative agreement with those in the literature, even though there is a certain vagueness in the exact binding energy value determination for individual components [34–39]. For both GO and rGO, the asymmetry of the C–C peak was observed, which was probably related to the screening of the core holes left by photoelectrons. Increase of aromatic sp² (284.5 eV) in the C1s spectrum after reduction indicates that the delocalized π conjugations in rGO were significantly restored.

Sample	C-C/%	С-ОН/%	C=O/%	О=С-ОН/%
GO	22.7	24.6	46.8	5.8
rGO	63.5	23.9	8.2	4.3
rGO/TiO ₂	66.7	19.4	8.2	5.6

Table 1. Amount of various oxygenated groups before and after reduction of GO, calculated from the C1s XPS spectra.

Table 2.	Amount of various	oxygenated gro	oups before a	and after reduct	ion of GO,	calculated	from the
O1s XPS	spectra.						

Sample	C=O/%	C-OH/%	H–O–H/%
GO	27.6	69.8	2.6
rGO	28.5	67.7	3.8
rGO/TiO ₂	26.6	66.5	6.9

2.3. Properties of rGO/TiO₂ Composite Layers

SEM and HR-TEM images of composite layers are shown in Figure 2a,b, respectively. The SEM image shows that the rGO sheets are homogeneously distributed within the whole volume of the layer, preferentially parallel with the steel substrate. The HR-TEM image proves the heterojunction between TiO_2 particles and rGO sheets. In the inset to the HR-TEM image, the contact of an individual TiO_2 crystal with a single rGO is shown.

The survey XPS spectra of the rGO/TiO₂ composite layer show the presence of carbon, titanium, and oxygen atoms, while no other elements were identified on the surface at the detection limit (Figure 2c). The high-resolution C1s spectra showed a similar level of reduction to bare rGO (compare Figures 1e and 2e), with the exception of the peak assigned to carboxyl groups which seem to be more pronounced. This confirmed the data obtained by infrared spectroscopy. The high-resolution O1s spectra showed the presence of differently bonded oxygen, dominantly bonded with Ti (Figure 2f). The Ti2p XPS spectrum (inset in Figure 2c) with the peak for Ti $2p_{3/2}$ centered at 459.4 eV, and spin-orbit-splitting of 5.6 eV documents the presence of fully oxygen-coordinated Ti⁴⁺ species.

The diffuse reflectance spectra of the rGO/TiO₂ showed absorption edges below 400 nm. The spectra were plotted using the Kubelka–Munk F(R) function expressed by Equation (1).

$$F(R) = {(1-R)^2 \over 2R} = {\alpha \over s},$$
 (1)

where R, α , and s are the diffuse reflectance, the absorption, and scattering coefficients, respectively [40]. The optical band gap energy was determined using Equation (2).

$$(F(R)h\nu)^{1/n} \sim (h\nu - E_g), \tag{2}$$

where F(R), h, v, E_g, and n are the Kubelka–Munk function, the Planck constant, the oscillation frequency, the band gap energy, and the constant relating to the mode of transition, respectively. The minimal-energy state in the conduction band and the maximal-energy state in the valence band are each characterized by a *k*-vector in the Brillouin zone. Two types of band-to-band transitions are suggested: first, direct transitions, where the *k*-vectors are the same and the participation of a phonon is not required to conserve momentum; second, indirect transitions, where at least one phonon participates in the absorption or emission of a photon to conserve momentum. The constant n equals 1/2 for the allowed direct, 3/2 for the forbidden direct, or 2 for the allowed indirect transitions. We checked the linearity of the plots of $(F(R)h\nu)^{1/n}$ against hv using n = 1/2 (allowed direct) to assess the mode of the transition of a given crystal. More details are provided in the review by Ohtani [41]. Using the Tauc plot, the optical band gap energies E_g for the TiO₂ and rGO/TiO₂ layers were calculated [42]. The absorption data were fitted according to Equation (2). For the direct band gap (n = 1/2),satisfactory fit was obtained, giving E_g values of 3.20 and 3.25 for rGO/TiO₂ and TiO₂, respectively (Figure 2d).



Figure 2. (a) SEM cross-section image of a composite layer containing TiO_2 and rGO, (b) HR-TEM image of the composite, (c) survey XPS spectrum of the rGO/TiO_2 composite layer, (d) UV/vis spectra of the rGO/TiO_2 and TiO_2 layers, (e) C1s and (f) O1s spectra rGO/TiO_2 composite layer.

2.4. Photocatalytic Performance of rGO/TiO₂ Layers

As a test reaction, we used the photocatalytic degradation of 4-chlorophenol because this compound is a common water pollutant that exhibits good chemical stability, undergoes negligible photolysis, and possesses relatively low adsorption on the photocatalyst surface.

First, the effect of the stability of the deposited layers on their photocatalytic performance was determined. Experiments showed that the layers deposited on the stainless-steel surface exhibited very good adhesion, with no leaking of titania or carbonaceous particles during the photocatalytic tests. No particles were detected in the solution after the experiments.

Having determined the adhesion properties of the composite, we investigated the photocatalytic performance of the GO/TiO_2 and TiO_2 layers. As they exhibited similar activities, the doping with GO did not produce any substantial improvement in photocatalytic activity. This performance is due to the physicochemical properties of GO, which is an insulant with abundant oxygenated surface groups. This drawback was removed by the reduction of GO, which transformed the insulant GO into more or less highly conductive rGO.

The improved photocatalytic performance is shown in Figure 3a, in which the decrease in 4-chlorophenol concentration using rGO/TiO₂ was statistically significant much faster. The first-order reaction rate constant for rGO/TiO₂ was 0.0053 min^{-1} , which was 70% higher than that for GO/TiO₂ or TiO₂. When reused, the layers showed no deterioration in photocatalytic performance, which is very important from the application point of view (Figure 3b).



Figure 3. (a) Course of the photocatalytic degradation of 4-chlorophenol on TiO_2 and rGO/TiO_2 photocatalysts, (b) reusability of TiO_2 and rGO/TiO_2 photocatalysts, (c) fluorescence spectra of 7-OH-coumarin-3-carboxylic acid after irradiation of TiO_2 and rGO/TiO_2 with 365 nm light for 30 s, (d) effect of OH radical scavenger (2-propanol) on the course of the 4-chlorophenol photocatalytic degradation on TiO_2 , GO/TiO_2 , and rGO/TiO_2 .

Generally, a photocatalytic process involves two different mechanisms: a direct transfer of charge carriers and an attack by radicals, especially by hydroxyl ones. Depending on the reaction conditions, these mechanisms may act separately or jointly.

To explain the mechanism of 4-chlorophenol photocatalytic degradation, in our previous studies, we employed experimental and theoretical, using density function theory (DFT), approaches. Our results therein showed that the hydroxylation and opening of the aromatic ring can occur in parallel with the release of the hydroperoxyl and hydroxyl radicals [23,27]. The restored OH radical can either further oxidize the primary ring opening product or attack another molecule of 4-chlorophenol. These DFT results were in good agreement with the photocatalytic degradation experiments conducted using both ZnO and TiO₂ photocatalysts [23,27]. According to the parallel mechanism, the products of 4-chlorophenol degradation are the experimentally identified aromatics hydroquinone and benzoquinone, as well as various ring-opening compounds formed under the restoration of OH radicals (Figure 4a).



Figure 4. (a) Simplified scheme of the photocatalytic 4-chlorophenol degradation. (b) Reaction of OH radical with coumarin 3-carboxy acid to form fluorescent molecule 7-hydroxy coumarin 3-carboxy acid.

In this study, the enhanced performance of the rGO/TiO_2 photocatalyst can be explained by an increased formation of radicals owing to a better separation of charge carriers. This phenomenon can be caused by the downward bending of the TiO_2 conduction band due to the presence of rGO, which can suppress the charge carrier recombination. The recombination can be further suppressed by the high mobility of electrons over the graphene surface. The freed oxidative holes can react either directly with the pollutant molecules or indirectly through the OH radicals, which are strong oxidants.

Due to the high reactivity and short lifetime of OH radicals in water, their direct detection is very difficult. Thus, for their indirect detection, fluorescence spectroscopy was employed using coumarin-3-carboxylic acid. After the UV irradiation of TiO₂, this acid reacts with OH radicals to produce 7-OH-coumarin-3-carboxy acid (Figure 4b), emitting strong fluorescence at 442 nm. Compared with the TiO₂ sample, rGO/TiO₂ exhibited higher fluorescence intensity (Figure 3c).

Additional experiments performed to confirm the predominant mechanism of 4-CP degradation on the doped and undoped TiO_2 layers showed that indirect action through radicals played the major role. However, its predominance only became clear when 2-propanol was used as a radical scavenger. Due to the similar rate constants of the reaction of the hydroxyl radical with 2-propanol [43] and with 4-chlorophenol [44], a 1000-fold excess of 2-propanol would practically stop the degradation of 4-chlorophenol if only an OH-attack is responsible for it. However, as can be seen in Figure 3d, the photocatalytic degradation of 4-chlorophenol only slowed down, 6.7 times for rGO/TiO₂, 4.2 times for GO/TiO₂, and 3.6 times for pristine TiO_2 layer (pseudo first-order reaction rate constants of 0.00079 ± 0.00004 , 0.00073 ± 0.00004 , and $0.00085 \pm 0.00005 \text{ min}^{-1}$, respectively), but continued. These similar rate constants suggest that direct charge transfer participated similarly in the photocatalytic degradation of 4-chlorophenol in each case and that the presence of the rGO dopant did not influence this mechanism. However, the presence of rGO positively influenced the photocatalytic degradation of 4-chlorophenol in the absence of 2-propanol (pseudo first-order rate constants of 0.0031 and 0.0053 min⁻¹ for TiO₂ layers without and with rGO, respectively), which therefore is probably due to enhanced radical production.

3. Materials and Methods

Materials. The commercial 2–4 layered graphene oxide and Aeroxide TiO₂ P 25 were purchased from Cheap Tubes Inc. (Grafton, USA) and Evonik Industries (Essen, Germany), respectively. Organic solvents (p.a. purity) acetone, tetrahydrofuran, heptane, 2-propanol, and ethanol were supplied by Penta (Prague, Czech Republic). Sheets of glossy stainless steel AISI 304 ($25 \times 50 \times 1 \text{ mm}^3$) served as electrodes.

Preparation of rGO. The commercial GO sample was reduced in a stream of hydrogen (10 mL/min) at 400 °C for 8 h to obtain reduced graphene oxide rGO used for the deposition of composite layers.

*Preparation of rGO/TiO*₂ *composite layers*. Prior to EPD, electrodes were washed ultrasonically in deionized water and acetone. During EPD, the electric field was adjusted to 300 V cm⁻¹ using DC power supply EV245 (Consort, Turnhout, Belgium). Polished stainless-steel plates served as the working (cathode) and counter electrode (anode). The distance between the vertically placed electrodes was 11 mm. The deposition mixture was prepared by a two-step process. First, titanium dioxide (2 or 4 g/L) and rGO (up to 0.4 g/L) were dispersed in ethanol or 2-propanol. Then a small volume (0.25 or 0.5 mL) of these dispersions was injected into tetrahydrofuran (10 mL). The titania loading on the support was between 0.03 and 2.5 mg cm⁻². Ten minutes of the EPD process was found sufficient for the deposition of all dispersed particles.

Characterization. The elements present in titania, graphene oxide, and reduced graphene oxide, as well as their chemical state, were identified by X-ray photoelectron spectrometer (East Grinstead, Great Britain) (VG ESCA3 MkII) with a base pressure better than 10^{-9} mbar. For the excitation of the electrons, Al Ka radiation was used. The energy of electrons was analyzed using a hemispherical analyzer, which operated at a constant pass energy of 20 eV. The XPS spectra were calibrated by setting the C1s peak belonging to the sp² component at a binding energy of 284.5 eV. The estimated error in binding energy determination was ± 0.1 eV. The surface atomic content was accomplished assuming a homogenous distribution of atoms and Scofield photoionization cross-section. The crystallinity of titania powders was measured using a D5000 high-resolution X-ray diffractometer (Siemens, Munich, Germany) operated at 40 kV and 45 mA with Cu K α radiation (λ = 1.5406 Å). The texture properties of powders and layers were determined by the analysis of adsorption isotherms of nitrogen or krypton at approximately 77 K performed with a Micrometrics 3FLEX volumetric adsorption unit. The surface profile of layers was studied with a FE-SEM instrument Hitachi S-4800 (Hitachi High-Technologies Corporation, Tokyo, Japan) and HR-TEM instrument JEM-2100Plus (JEOL Ltd., Tokyo, Japan). The optical properties of the layers were measured with a Lambda 950 UV-Vis-NIR spectrometer (Perkin Elmer, Waltham, USA) equipped with Spectralon and gold integration spheres for diffuse reflectance measurements in the UV-Vis-NIR region and with a Fourier transform infrared spectrophotometer Nicolet 6700. The thermogravimetric measurements were carried out in a flow of Ar at a temperature ramp of 10 K/min using a TGA-MS Netzsch STA449 apparatus (Selb, Germany).

Photocatalytic experiment. Before the photocatalytic experiments, the samples to be tested were cleaned overnight by UV light of a dominant wavelength of 365 nm with an irradiation intensity of 2.0 mW cm⁻² to decompose any residual organic matter on them. The 4-chlorophenol in aqueous solution (0.1 mmol L⁻¹) was photocatalytically degraded at 25 °C on TiO₂ and doped TiO₂ layers (TiO₂ mass of 0.5 mg, rGO mass of 0.025 mg, substrate area of 6 cm²) in a 25 mL quartz cell. As the top of the liquid in the cell was open to air and the solution was intensively stirred, the concentration of

dissolved oxygen was constant during the experiment. A Sylvania Lynx-S 11 W BLB lamp irradiated the layer surface with UV light (365 nm) at a low power density of 1.0 mW cm⁻². Prior to the photocatalytic experiments, the dissolved 4-chlorophenol was equilibrated with the photocatalyst surface for three hours. For each experiment, six aliquots each of $100 \ \mu L$ were taken from the solution in the reaction cell at regular time intervals and analyzed by high-performance liquid chromatography. The first-order reaction rate constants for the 4-chlorophenol degradation were calculated using nonlinear regression fitting of the kinetic curves. In the mechanistic study, the scavenger (2-propanol) was added at the very beginning of the experiment in a concentration of 10^{-1} M. For the detection of OH radicals formed during the irradiation of titanium dioxide and its composite containing rGO with 365 nm light, we employed a fluorescence spectroscopy (Fluorolog 3, Horiba, Kyoto, Japan). In this experiment, an aqueous 10⁻⁴ M solution of coumarin-3-carboxylic acid reacted with OH radicals to produce 7-OH-coumarin-3-carboxylic acid, which was excited at 365 nm and emitted a strong fluorescence at 442 nm. The photoluminescence (PL) spectra of the layers were measured using continuous PL waves of the 4th harmonic (266 nm) line of the YAG: Nd laser and dispersed with a HR250 monochromator (Jobin-Yvon, Horiba, Kyoto, Japan) coupled with a UV-enhanced intensified charge coupled device (ICCD) (Roper Scientific, Planegg, Germany). Under pulsed laser excitation, PL spectra were recorded in a pseudo CW mode with a continuous integration of the intensity in 300 ms corresponding to three full illumination pulses.

Data analysis and statistics. The photocatalytic experiments were done in three replicates. Significant differences between compared samples were determined by using Student's *t* test where *p* values were used as the threshold for statistical significance. Normality of the data and homogeneity of variance were tested using the Pearson's chi-squared test of goodness of fit and the Levene's test (StatSoft CR, Zlicin, Czech Republic), respectively. The tests showed that the data fulfilled the assumptions for the parametric statistics applied (i.e., normality of the data and homogeneity of variance).

4. Conclusions

We have shown that our optimized EPD technique enables the fast and simple preparation of an immobilized rGO/TiO₂ composite photocatalyst and that the addition of rGO, even at low concentrations (0.5%), can substantially increase the rate of pollutant degradation compared with GO/TiO₂ and pristine TiO₂. The reduction of GO with hydrogen at higher temperatures led to marked changes in morphological and chemical properties. In terms of morphology, rGO exhibited a much smaller surface area accompanied by the formation of micropores, which is very different from graphene itself. Concerning the chemical properties, such as thermal stability and the content of surface oxygenated groups, they approached those of graphene. The presence of rGO in the composite photocatalyst led to the increased formation of hydroxyl radicals, which explains the enhancement in photocatalytic performance. This mechanism dominated the performance of the composite while the degradation due to the direct charge transfer mechanism was smaller. The present study, together with our previous ones [21,23–29], form the basis for extensive and complex research into the photocatalytic performance of composites containing different allotropes of TiO₂ and carbonaceous dopants, including fullerene, carbon nanotubes, reduced graphene oxide, and graphene itself.

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