

# Salification Controls the In-Vitro Release of Theophylline

Laura Baraldi <sup>1,2</sup>, Luca Fornasari <sup>2</sup>, Irene Bassanetti <sup>2</sup>, Francesco Amadei <sup>2</sup>, Alessia Bacchi <sup>1,3</sup> and Luciano Marchiò <sup>1,3</sup>

<sup>1</sup> Dipartimento di Scienze Chimiche, della Vita e della Sostenibilità Ambientale, Università di Parma, 43124 Parma, Italy; laura.baraldi@unipr.it (L.B.); alessia.bacchi@unipr.it (A.B.)

<sup>2</sup> Preclinical Analytics and Early Formulations Department, Chiesi Farmaceutici S.p.A., Largo Belloli, 43123 Parma, Italy; l.fornasari@chiesi.com (L.F.); i.bassanetti@chiesi.com (I.B.); f.amadei@chiesi.com (F.A.)

<sup>3</sup> Biopharmanet TEC, Tecnopolo Padiglione 33, Università di Parma, 43124 Parma, Italy

\* Correspondence: luciano.marchio@unipr.it

## Table of contents

<b>Table S1.</b> Summary of crystallographic data for Theophylline Squarate trihydrate (TS3w).	2
<b>Figure S1.</b> DSC thermogram of TS3w (10°C/min).	3
<b>Figure S2.</b> TGA thermogram of TS3w (10°C/min).	3
<b>Figure S3.</b> DVS of TS3w.	4
<b>Figure S4.</b> XRPD of TS3w after DVS compared to its pattern before DVS.	4
<b>Figure S5.</b> DSC thermogram of TSan (10°C/min).	5
<b>Figure S6.</b> TGA thermogram of TSan (10°C/min).	5
<b>Figure S7.</b> FTIR spectra of Theophylline, Squaric Acid and TS3w	6
<b>Figure S8.</b> Asymmetric unit of Theophylline squarate trihydrate and molecular structure highlighting the HB connections and distances	7
<b>Figure S9.</b> VH-XRPD of pure Theophylline.	8

Crystal data	
Empirical formula	C <sub>11</sub> H <sub>16</sub> N <sub>4</sub> O <sub>9</sub>
Formula weight	348.28
Temperature/K	150.0
Crystal system	monoclinic
Space group	P2 <sub>1</sub> /c
a/Å	14.8686(7)
b/Å	15.1485(7)
c/Å	6.5200(3)
α/°	90
β/°	97.598(4)
γ/°	90
Volume/Å <sup>3</sup>	1455.65(12)
Z	4
ρ <sub>calc</sub> /g/cm <sup>3</sup>	1.589
μ/mm <sup>-1</sup>	1.217
F(000)	728.0
Crystal size/mm <sup>3</sup>	0.21 × 0.11 × 0.05
Radiation	CuKα (λ = 1.54184 Å)
2θ range for data collection/°	5.834 to 141.292
Index ranges	-18 ≤ h ≤ 18, -18 ≤ k ≤ 18, -7 ≤ l ≤ 7
Reflections collected	27139
Independent reflections	2695 [R <sub>int</sub> = 0.1182, R <sub>sigma</sub> = 0.0519]
Data/restraints/parameters	2695/1/256
Goodness-of-fit on F <sup>2</sup>	1.054
Final R indexes [I ≥ 2σ (I)]	R <sub>1</sub> = 0.0790, wR <sub>2</sub> = 0.1973
Largest diff. peak/hole/e Å <sup>-3</sup>	0.49/-0.37

**Table S1.** Summary of crystallographic data for Theophylline Squarate trihydrate (TS3w).

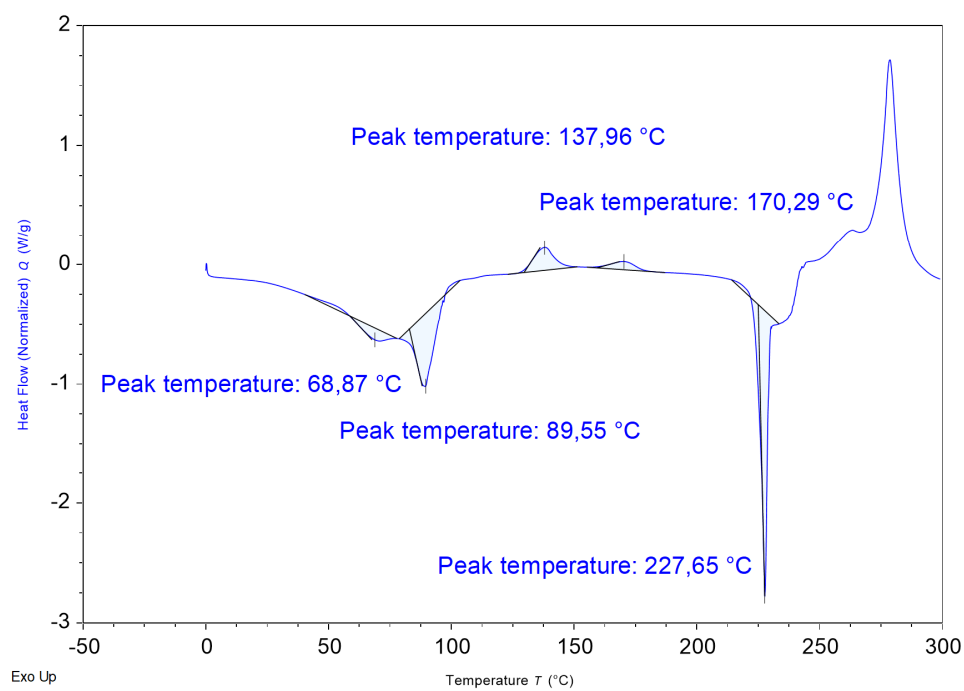


Figure S1. DSC thermogram of TS3w (10°C/min).

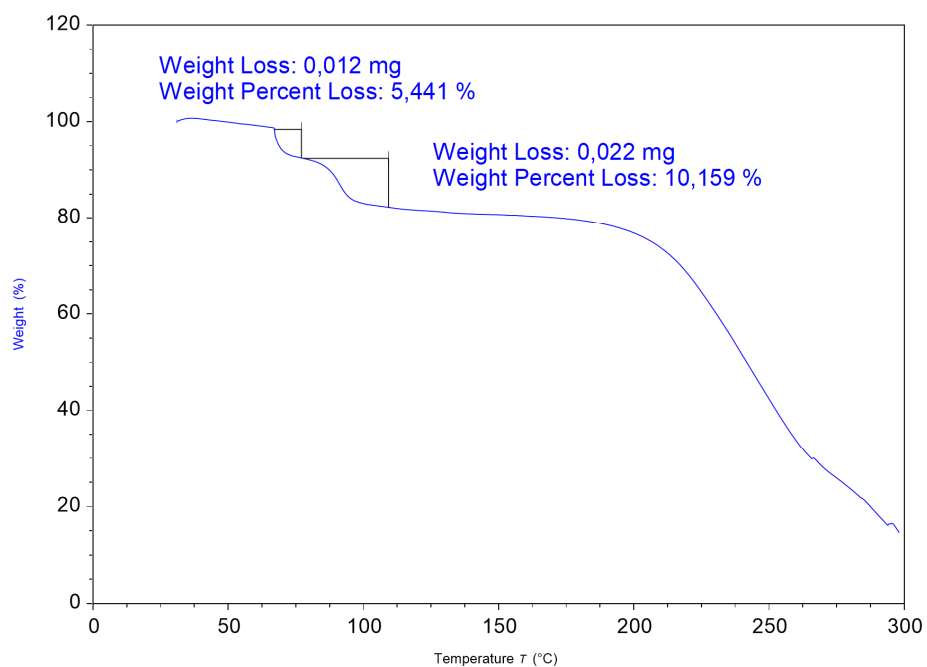
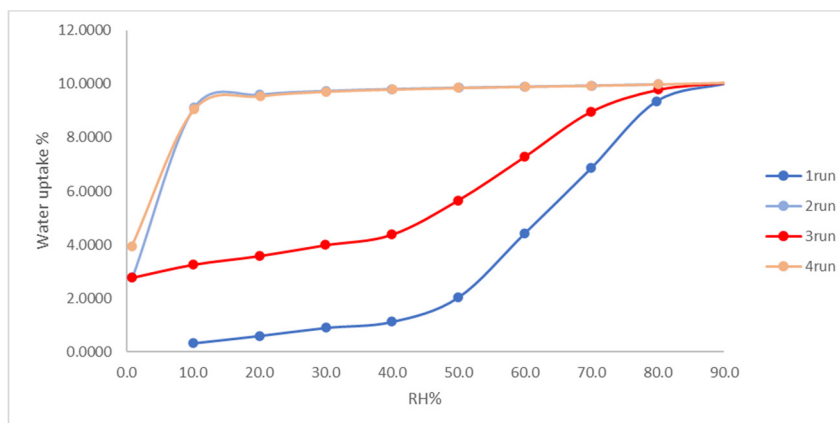
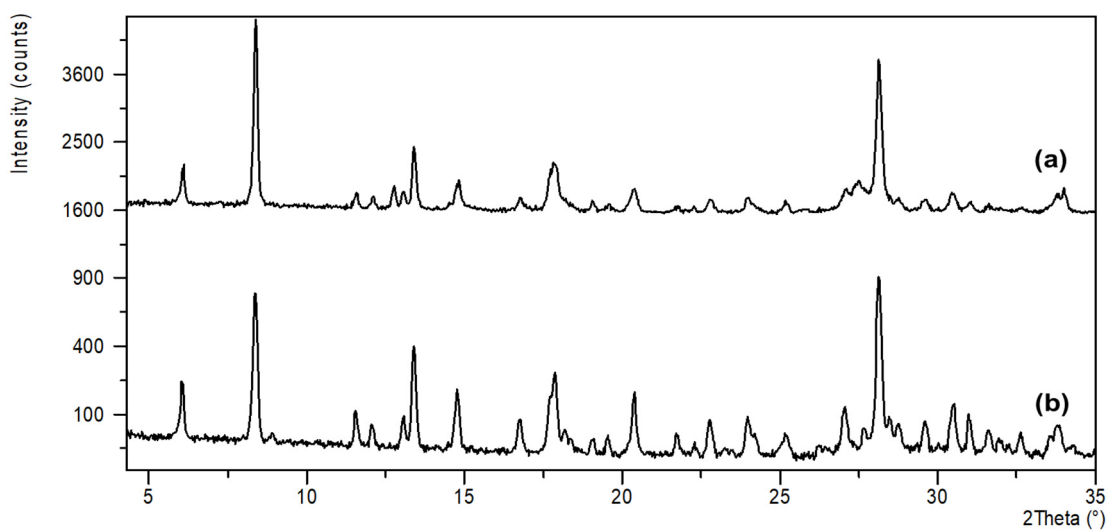


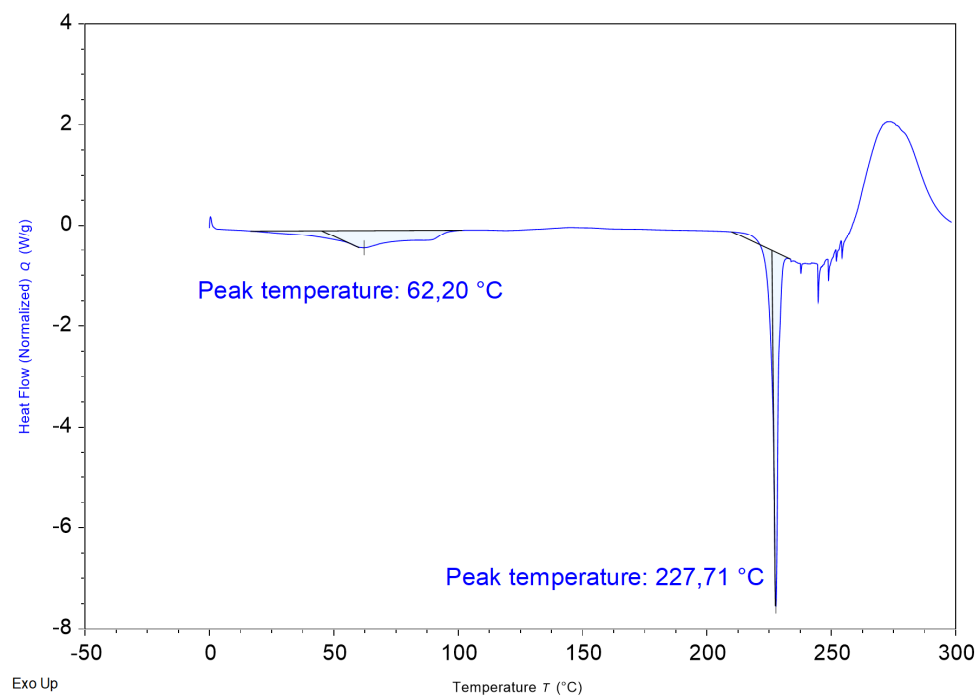
Figure S2. TGA thermogram of TS3w (10°C/min).



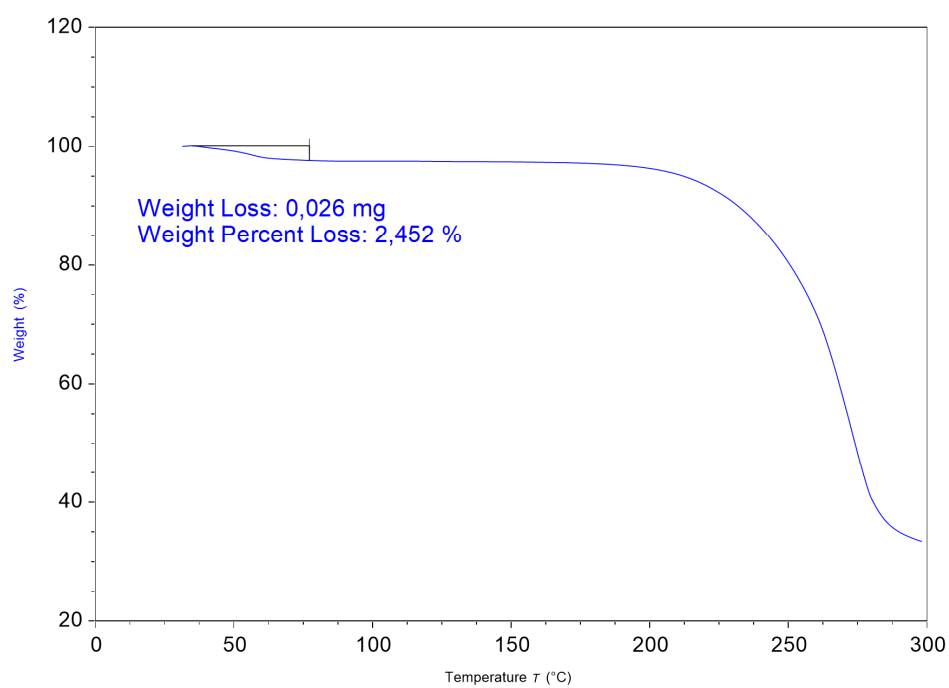
**Figure S3.** DVS of TS3w. The hysteresis represents the gain and the loss of the channel water molecule.



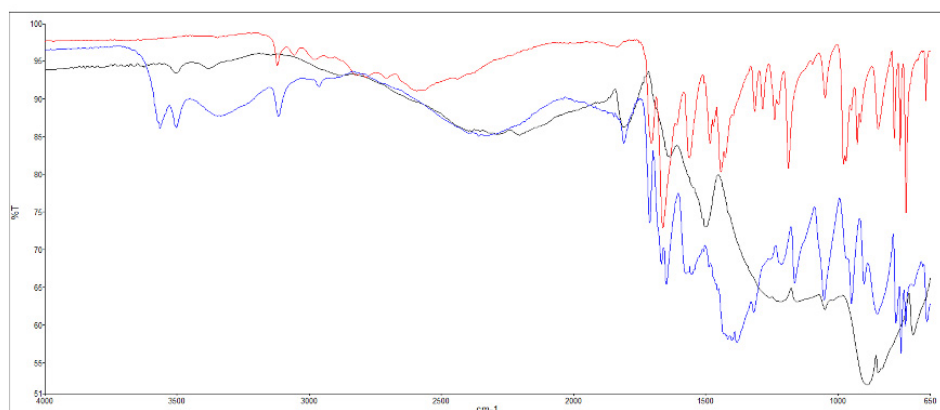
**Figure S4.** XRPD of TS3w after DVS (a) compared to its pattern before DVS (b).



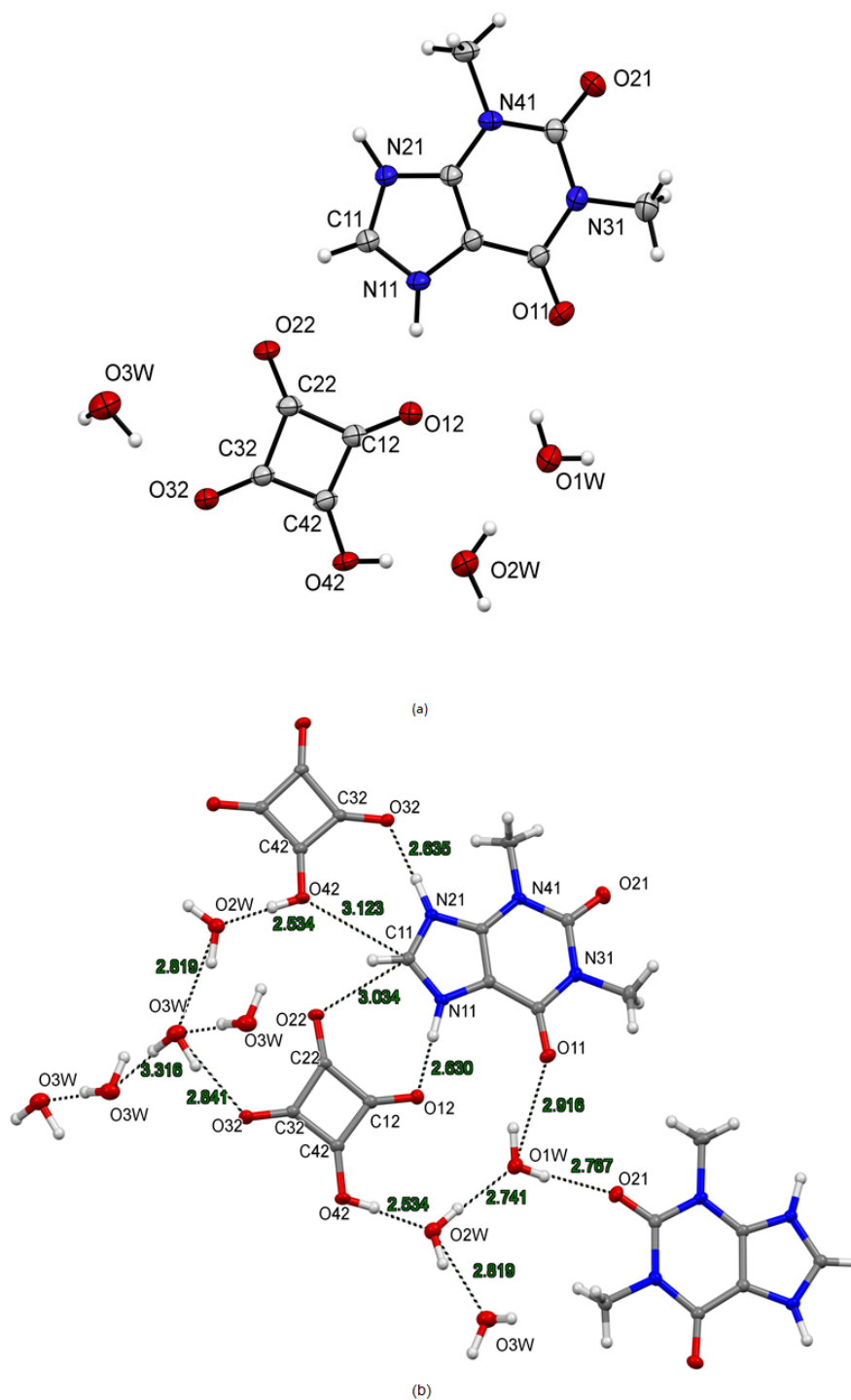
**Figure S5.** DSC thermogram of TSan (10°C/min).



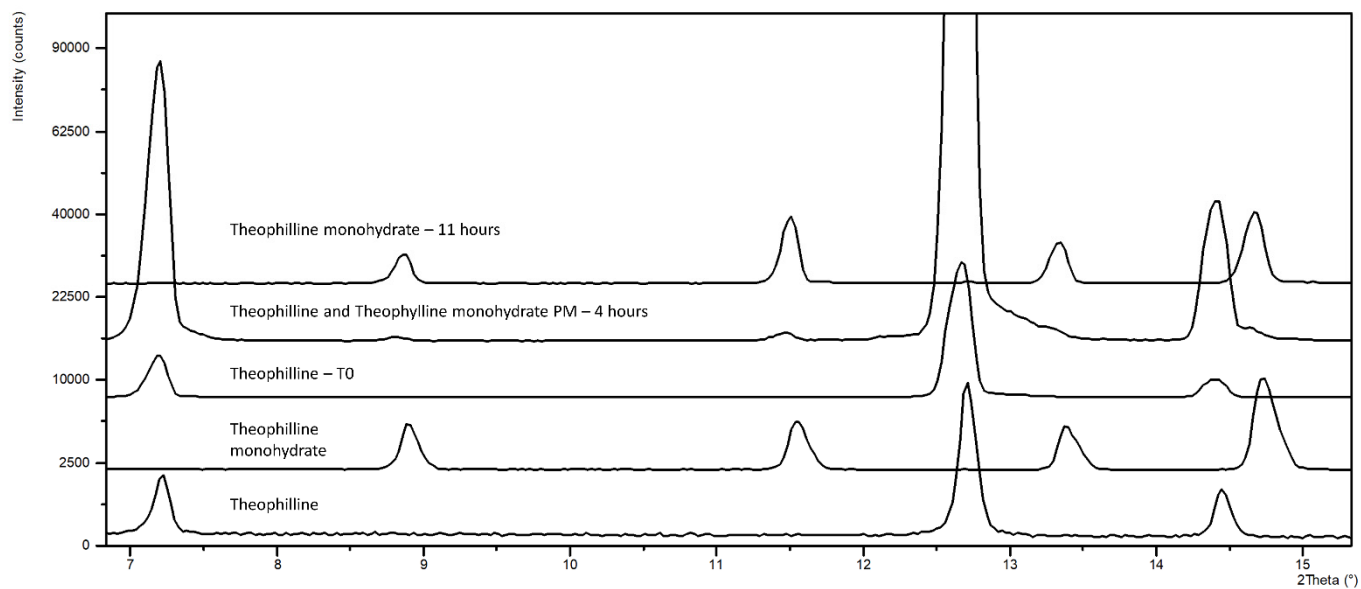
**Figure S6.** TGA thermogram of TSan (10°C/min).



**Figure S7.** FTIR spectra of Theophylline (red), Squaric Acid (black) and Theophylline squarate trihydrate (blue).



**Figure S8.** Asymmetric unit of Theophylline squarate trihydrate (**a**) and molecular structure highlighting the HB connections and distances (**b**).



**Figure S9.** VH-XRPD of pure Theophylline.