

Supplementary Materials:

Non-isothermal crystallization behavior of PEEK/Graphene nanoplatelets composites from melt and glass states

Ángel Alvaredo¹, María Isabel Martín², Pere Castell³, Roberto Guzmán de Villoria^{1,2}, Juan P. Fernández-Blázquez^{1,*}

¹ IMDEA Materials Institute, C/ Eric Kandel 2, 28906 Getafe, Madrid, Spain

² FIDAMC, Foundation for the Research, Development and Application of Composite Materials, Avda. Rita Levi Montalcini 29, Tecnogetafe, 28906 Getafe, Madrid, Spain

³ Fundación AITIIP, Pol. Ind. Empresarium, C/ Romero 12, 50720 Zaragoza, Spain

* Correspondence: juanpedro.fernandez@imdea.org; Tel.: +34 91 549 34 22

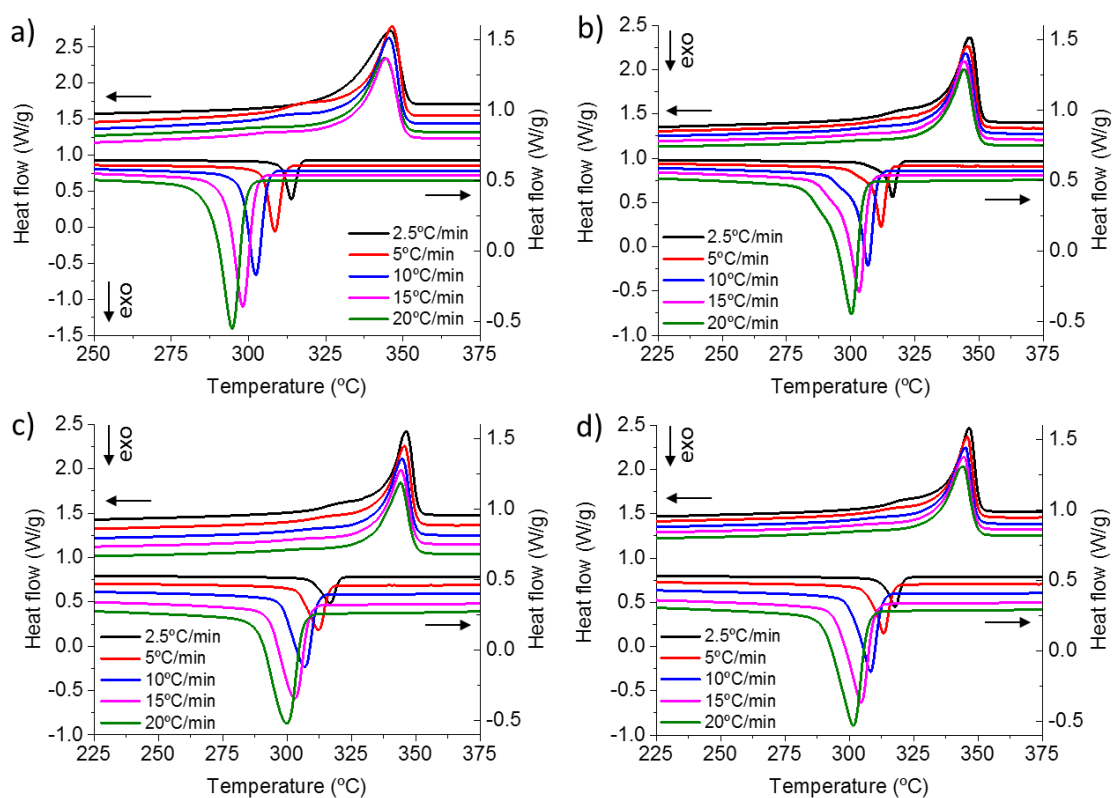


Figure S1. DSC thermographs during heating and cooling of a) neat PEEK, b) PEEK/GNP (1wt.%), c) PEEK/GNP (5wt.%) and d) PEEK/GNP (10wt.%).

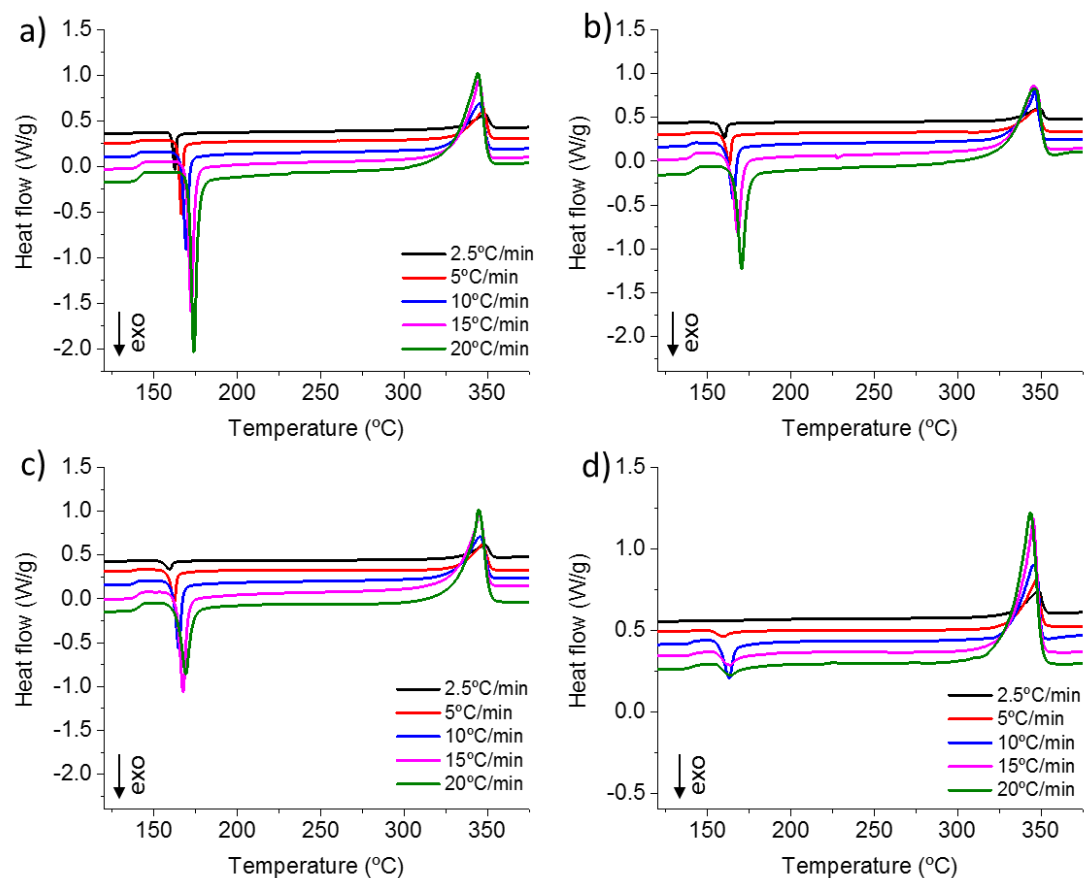


Figure S2. DSC thermographs during heating of amorphous samples a) neat PEEK, b) PEEK/GNP (1wt.%), c) PEEK/GNP (5wt.%) and d) PEEK/GNP (10wt.%).

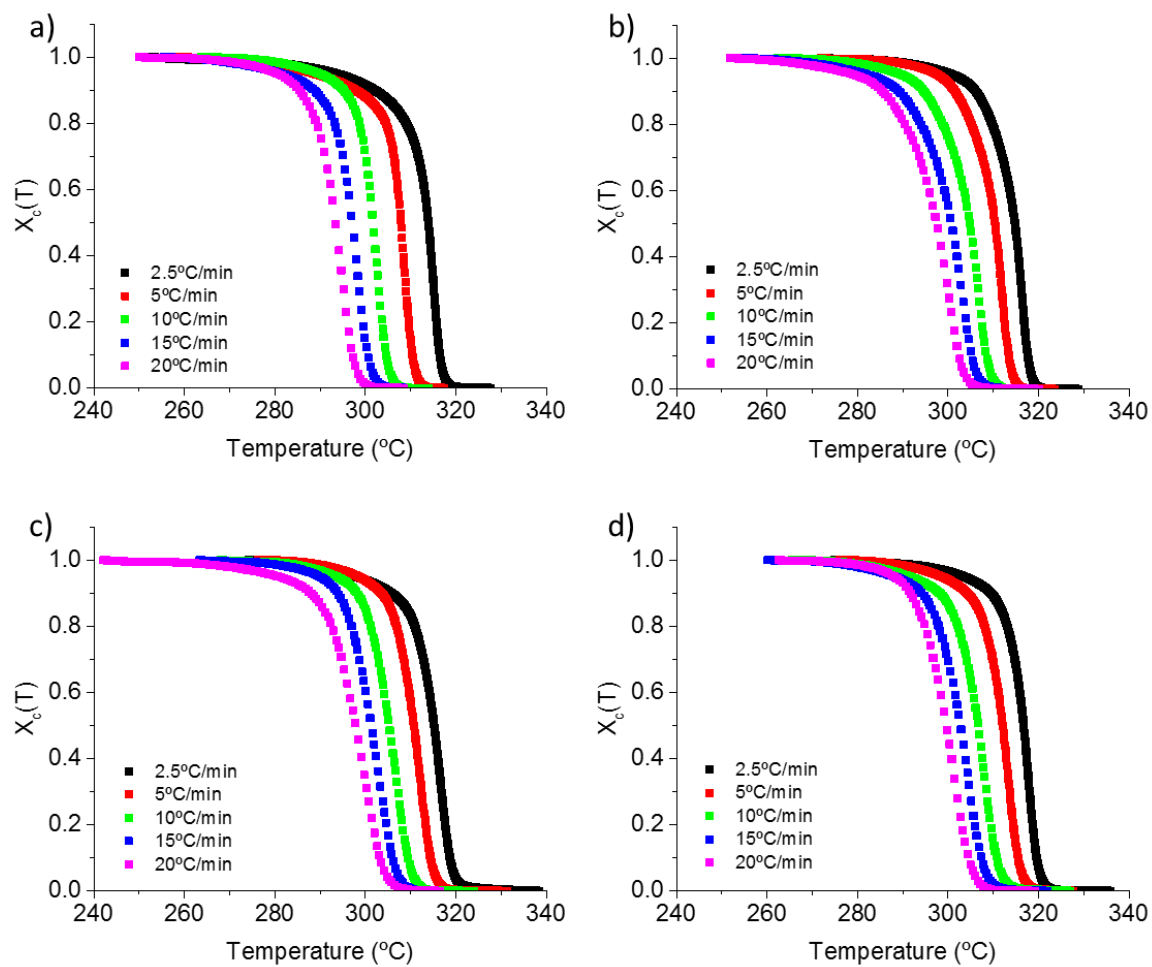


Figure S3. Relative crystallinity against temperature for all samples: a) neat PEEK, b) PEEK/GNP (1wt.%), c) PEEK/GNP (5wt.%) and d) PEEK/GNP (10wt.%).

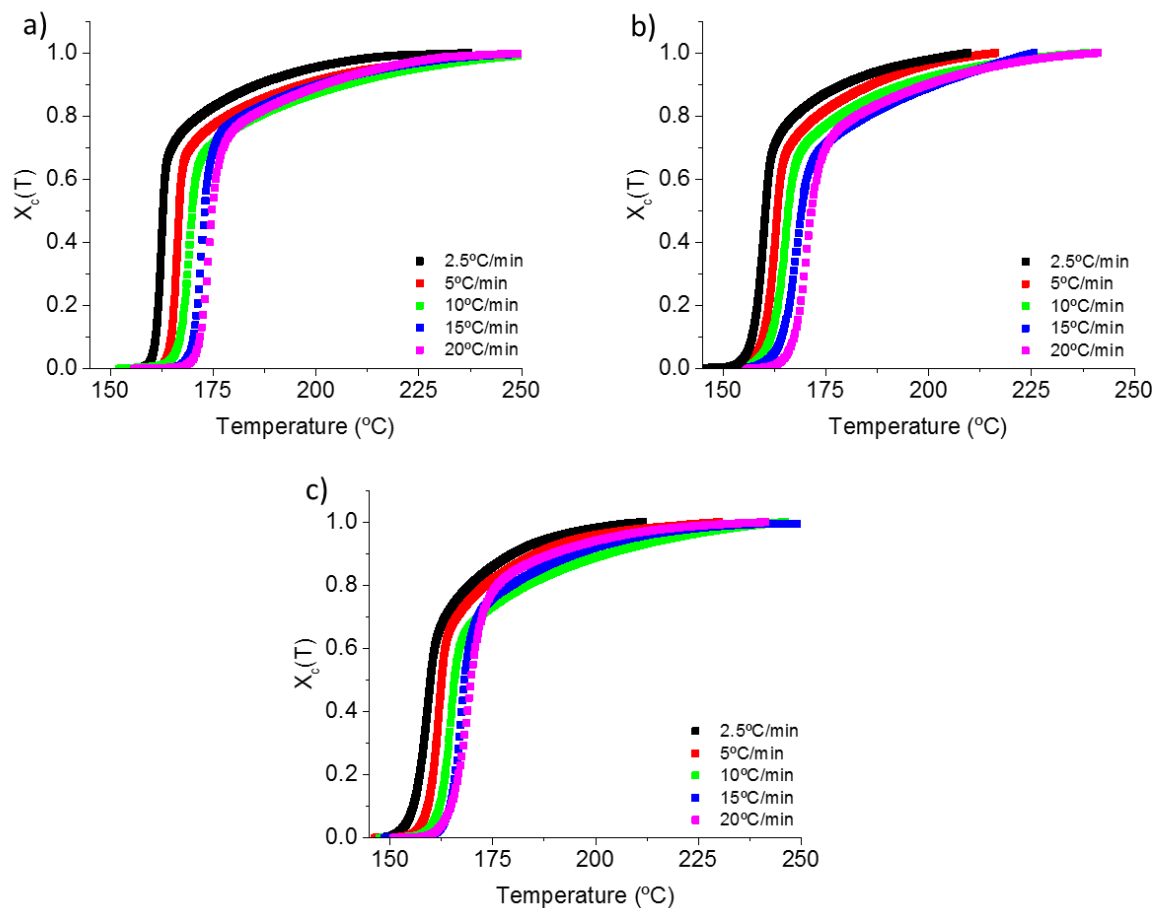


Figure S4. Relative crystallinity against temperature for all the samples crystallized from melt: a) neat PEEK, b) PEEK/GNP (1wt.%) and c) PEEK/GNP (5wt.%).

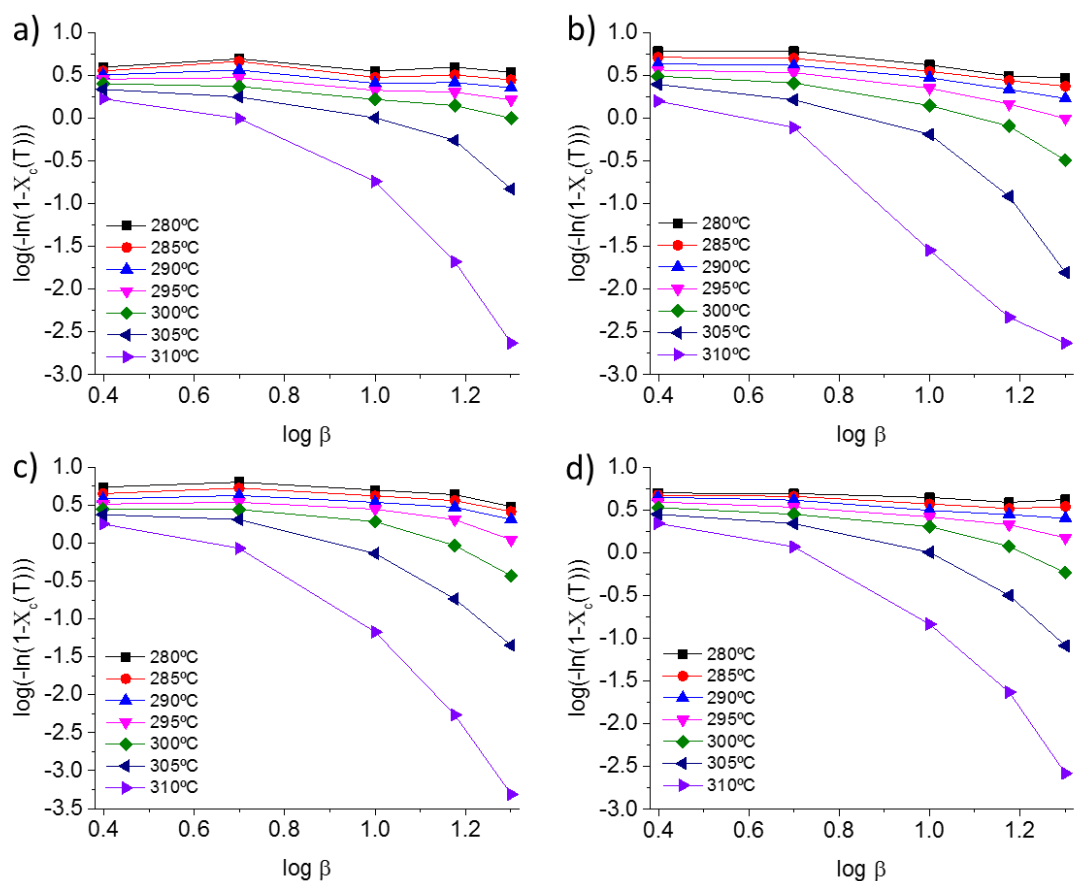


Figure S5. Ozawa plots of $\log(-\ln(1-X_c(T)))$ against $\log \beta$ for a) neat PEEK b) PEEK/GNP (1wt.%), c) PEEK/GNP (5wt.%) and d) PEEK/GNP (10wt.%) samples crystallized from melt.

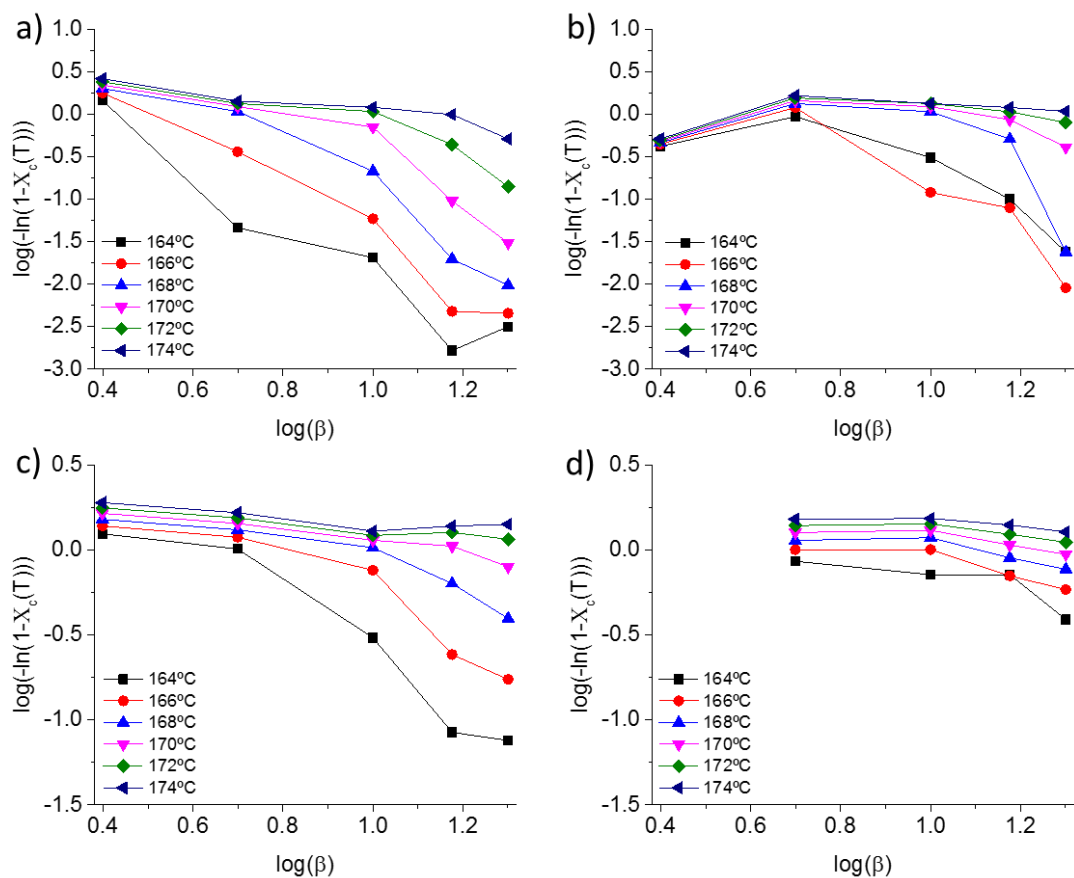


Figure S6. Ozawa plots of $\log(-\ln(1-X_c(T)))$ against $\log \beta$ for a) neat PEEK b) PEEK/GNP (1wt.%), c) PEEK/GNP (5wt.%) and d) PEEK/GNP (10wt.%) samples crystallized from glass.

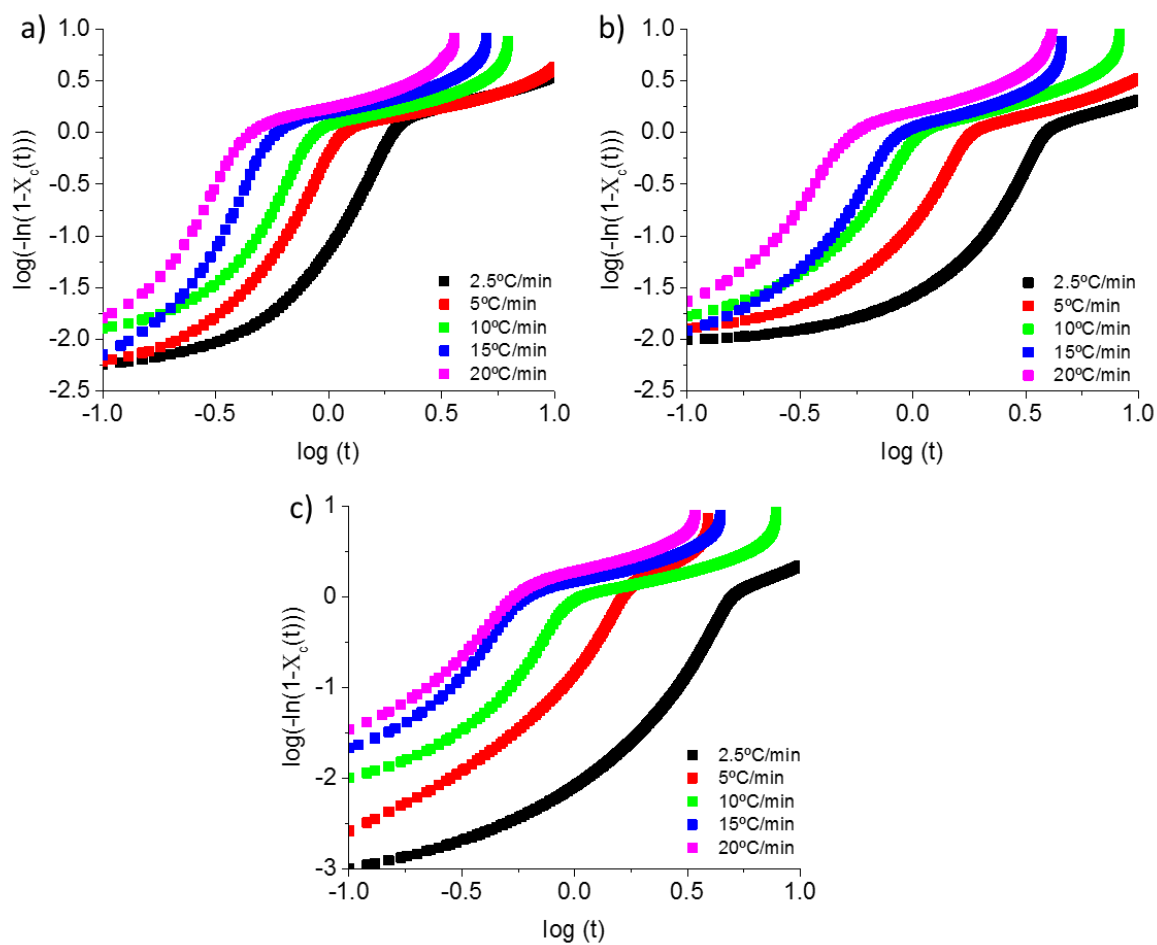


Figure S7. Modified Avrami plots at various heating rates. a) neat PEEK, b) PEEK/GNP (1wt.%) and c) PEEK/GNP (5wt.%).

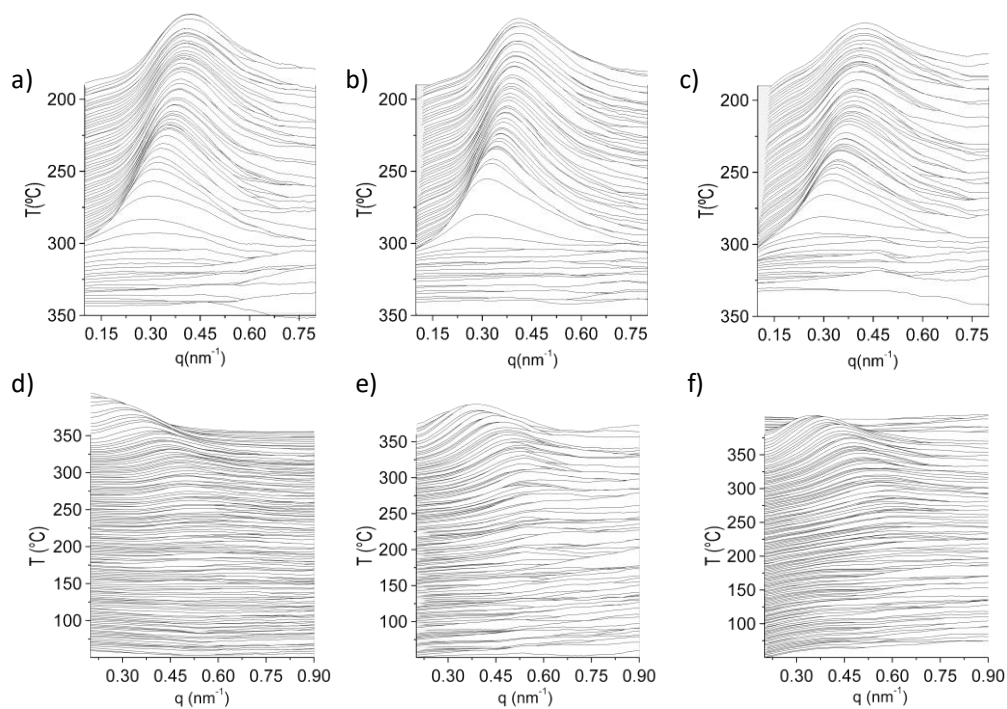


Figure S8. SAXS synchrotron profiles corresponding for a) PEEK/GNP (1wt.%), b) PEEK/GNP (5wt.%), and c) PEEK/GNP (10wt.%) samples crystallized from melt. Samples crystallized from glass: d) PEEK/GNP (1wt.%), e) PEEK/GNP (5wt.%), and f) PEEK/GNP (10wt.%).