





# Article Cost and Materials Required to Retrofit US Seaports in Response to Sea Level Rise: A Thought Exercise for Climate Response

# Austin Becker <sup>1</sup>,\* <sup>(D)</sup>, Ariel Hippe <sup>2</sup> and Elizabeth L. Mclean <sup>1</sup>

- <sup>1</sup> Department of Marine Affair, University of Rhode Island, Kingston, RI 02881, USA; elmclean@uri.edu
- <sup>2</sup> DOWL, Anchorage, AK 99503, USA; ahippe@dowl.com
- \* Correspondence: abecker@uri.edu; Tel.: +1-401-874-4192

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**Abstract:** Climate changes projected for 2100 and beyond could result in a worldwide race for adaptation resources on a scale never seen before. This paper describes a model for estimating the cost and materials of elevating coastal seaport infrastructure in the United States to prevent damage from sea level rise associated with climate change. This study pilots the use of a generic port model (GenPort) as a basis from which to estimate regional materials and monetary demands, resulting in projections that would be infeasible to calculate on an individual port-by-port basis. We estimate the combined cost of adding two meters of additional fill material to elevate the working surface and then reconstructing the generic port. We use the resulting unit area cost to develop an estimate to elevate and retrofit 100 major United States commercial coastal ports. A total of \$57 billion to \$78 billion (2012 US dollars) and 704 million cubic meters of fill would be required to elevate the 100 ports by two meters and to reconstruct associated infrastructure. This estimation method and the results serve as a thought exercise to provoke considerations of the cumulative monetary and material demands of widespread adaptations of seaport infrastructure. The model can be adapted for use in multiple infrastructure sectors and coastal managers can use the outlined considerations as a basis for individual port adaptation strategy assessments.

Keywords: seaports; resilience; climate adaptation; estimating; elevation

# 1. Introduction

Climate changes projected for 2100 and beyond could result in a race for adaptation-related construction resources on a scale never seen before. Many adaptation projects will need to utilize the same types of construction resources simultaneously because local adaptation requirements are driven by global phenomena. Calculating potential global demand for several construction resources poses challenges, due to the site-specific nature of adaptation designs. In this research, we created a model to estimate resources required to adapt just one coastal use for the United States (US): major seaports. The US seaport system supports \$4.6 trillion in economic activity annually and 23 million jobs [1]. As important hubs of commerce, damage to ports can cripple economies both locally and regionally, triggering far-reaching impacts to economic systems and supply chains [2]. In 2013, Chambers et al. reported that freight vessels transported 53% of US imports and 38% of exports by value [3]. Infrastructure construction takes years to plan, design, and build. Often outliving its 30-50-year design life, much port infrastructure built today will likely continue to function at the end of the century [4]. Climate change over the next century could force multiple adaptations in many locations [5]. To plan in advance, government and port authorities need to implement strategies to protect infrastructure for future environmental conditions [4] as well as forecast the cost and demand of necessary construction [5].

The location of coastal ports places them in the path of ocean storms and rising sea levels [6]. As the impacts of climate change become more evident, port infrastructure is likely to be hit first and hit hardest, unless adaptation is undertaken [7]. New projects for adaptation could place high demands on construction materials for the protection of major coastal seaports, not only in the US, but worldwide [8]. A quantitative analysis to aggregate such potential costs to adapt ports has not yet been conducted [9].

In this paper, we examine the cumulative regional and national costs of adapting 100 Hawaiian, Alaskan, West Coast, Gulf Coast and East Coast US coastal ports to sea level rise (SLR) through one potential adaptation solution: elevating the port footprint and reconstructing associated infrastructure. Scientists report the global SLR to range from 0.6 to 2.0 m by 2100 [10-12], with an upper bound rise of 4.3 m by 2200 [13,14]. However, even a small amount of SLR can have major impacts on storm surge heights and associated flooding [15]. Category 3–5 hurricanes in the Atlantic basin may double in frequency by 2100 [16]. In 2012, Becker et al. found that a two-meter SLR was the threshold at which all seaport managers they surveyed felt that they would be required to act and protect their facilities [17]. Some measure of coastal infrastructure protection can be achieved through the construction of dikes, relocation, or through elevation of ports [8]. Each of these strategies will have costs and benefits to be considered by local decision makers. Dikes, for example, will protect some areas, but leave others exposed. Flooding could be worse for those areas just outside the dike, as surge waters that once flooded inland would be now displaced to the areas outside of a new structure. Financial considerations, as well as social and environmental issues, will all need to be considered carefully. Green solutions, such as the Room for the River project in the Netherlands, can also help to offset flooding to infrastructure [18]. Ultimately, decision makers will implement different strategies for different infrastructure assets, but all strategies will be cost and materials intensive [19–21].

Here, we explore only one strategy: elevating the footprint and infrastructure of coastal ports in the United States two meters based on high-end projections for SLR by 2100 [11]. We do not advocate this as the appropriate or best solution for any specific port and note that elevating a port alone may create additional challenges for multi-modal connections and surrounding areas. For example, if a port is elevated, but critical rail and road connections remain below flood elevations, the port would be rendered inoperable for the movement of cargo during flood events. We also do not assess the risk or probability of sea level rise and surge for individual ports, which have already been addressed [22–24]. Rather, we present this estimation as a thought exercise to provoke consideration of the cumulative resource demands of widespread adaptations to maintain functioning seaports and for consideration of design and planning of future port expansion. These calculations can serve as an "upper-bound estimate" of potential investment for one particular strategy. Analyzing the cumulative demands can present a clearer picture of the challenges inherent in any strategy for protection, not only in the procurement of funding, but also in the procurement of materials such as fill.

Researchers have estimated costs to adapt coastal structures at a global scale [9] and for the US [25,26] for a variety of adaptation strategies. Hinkel et al. [27], for example, calculate costs to protect coastal areas by utilizing a theoretical dike design [28] at the coastline. The height and cost of the structure increases relative to the asset value and population requiring protection, amounting to an annual investment and maintenance cost of \$12–71 billion in 2100 to protect coastal areas [27]. Nicholls et al. [9] calculated that adapting ports worldwide would cost approximately \$0.21 billion per year. By leveraging local information and engineering knowledge, Becker et al. in their "minimum assumption credible design" (MACD) found that in order to protect 221 of the worlds seaports using a dike and berm design, approximately 436 million cubic meters of construction material would be required [5]. Except for this last example, most studies are not based on detailed design specifications that incorporate materials and costs of various components. In practice, every seaport is different: they handle different cargos, are of different sizes, and face a range of environmental conditions. As an in-depth assessment of each individual port and its infrastructure would take thousands of hours to complete, developing a national estimate requires a simplified method. The method in this paper

serves as a pilot for the development of such aggregate estimates; this method could be used in other sectors (e.g., power plants, sewage treatment facilities, and airports) to develop an understanding of the potential cost and resources required for adaptation to climate change.

This study used a generic container port model, "GenPort" to extrapolate aggregate costs using empirical data for 100 coastal port land areas throughout the US. Typically, estimation for such projects is conducted on a case-by-case basis and utilizes estimation tools such as the Construction Specifications Institute [29] *MasterFormat* model which breaks construction costs into divisions of work such as concrete, plumbing and finishes. This approach is too specific for the purposes of creating aggregate estimates. Instead, the GenPort cost estimations were based on ground elevation and a simplified approach that categorizes the major types of port infrastructure requiring reconstruction. Methods on the development of our cost and materials estimates are summarized below (full details and equations may be found in the Appendixs A and B).

#### 2. Methodology

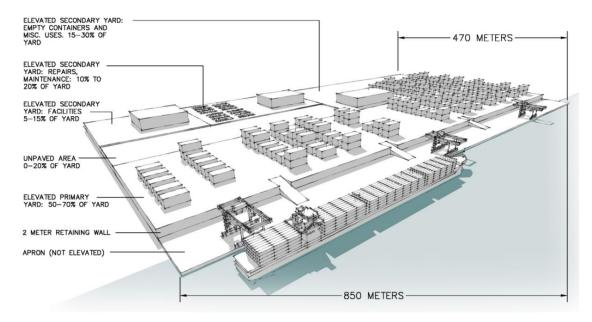
We generated aggregate estimates of costs and material requirements to elevate and retrofit US ports by designing a retrofit for a "generic container port" model (GenPort). Using GenPort as a basis to estimate costs of land elevation and infrastructure retrofit to mitigate SLR simplifies what, in practice, would require complex site-specific projected calculations [6]. GenPort contains the typical components of a container shipping port in the US. It comprises a 0.4 square kilometer (100 acre) two-berth marine container terminal (Pers. comm. T. Ward) such as one that might be retrofitted from an existing functioning port. We calculated the cost of infrastructure reconstruction per square meter of the GenPort as well as the cost to elevate by two meters in order to develop an equation for calculating the full cost to elevate and retrofit GenPort (see Appendix A). We use RSMeans cost data, allowing for unit-based estimations (e.g., square meter of infrastructure) to estimate costs for administration buildings and warehouses. RSMeans provides cost information used for estimates and projections in the construction industry (see www.rsmeans.com). Then, we calculated the land area for 100 major coastal commercial ports in the US by region (see Appendix B). Finally, we combined the costs to reconstruct and elevate GenPort with the aggregate land area of the 100 coastal ports in the US to obtain a national cost estimate. True costs for the retrofit would of course differ for liquid bulk, dry bulk, or general cargo terminals and in many cases would likely be higher than retrofitting a container terminal. However, we used the GenPort design as a proxy, as most major ports are container facilities. The model was run using a two-meter elevation design for this pilot study, but could easily be run with higher or lower elevations. Recent SLR projections suggest two meters as an upper bound projection for SLR by 2100 [12,14,30,31]. In addition, port operators suggested that a two meter rise would prompt them to take significant measures to adapt their infrastructure [17].

#### 2.1. GenPort Retrofit Design

The GenPort design assumed that existing port infrastructure is currently at an elevation that protects it from present day storm surge and sea levels. Thus, elevation of the primary and secondary container yard areas increases the level of protection by providing for an additional two meters of rise for future climate-driven projections. Changes in storm surge height are dependent on local bathymetry and the geography of the local coastline [32]. Therefore, the change in storm surge height could vary significantly along a fairly short distance of coastline [33,34]. Though two meters is a global average, local and regional variations would result in different levels of rise and different future storm surge levels for any given port. Some of the projected future impacts will be due to an increase in storm intensity [35]. Other potential threats are explained by anthropogenic subsidence that can lead to the rapid sinking of ground levels. For example, the Long Beach/Los Angeles port experienced at least two meters of subsidence due to oil pumping in the past century [36]. These variations remain difficult to accurately project [37], thus the single SLR value of two meters was used for this pilot study.

We based the technical design of GenPort's layout on reconstruction plans for the Port of Gulfport (MS) after it was destroyed by a nine meter storm surge during Hurricane Katrina [38] and on the general plan for container ports outlined by Thoresen in 2003 [39]. The Port of Gulfport adopted a plan to elevate the entire container port from three to nine meters as a strategy to build the port's resilience to Katrina-magnitude storms. Their design called for the elevation of the primary and secondary yards, where containers are stored, while leaving the berth and apron at a height suitable for offloading cargo from container ships. Over time, the apron area would also need elevation, but retrofitted incrementally to keep pace with sea level rise. The difference in height between the apron area and main yard areas would be accommodated through a retaining wall and ramps to allow for the movement of containers between the two yards. Though the Port of Gulfport ultimately did not move forward with this plan [40], it stands as an example of how a port retrofit design could feasibly elevate a portion of the port's footprint to accommodate storm surges associated with sea level rise. Outside of this plan from the Port of Gulfport, we found no other "real world examples" of designs for elevating an entire port. While the GenPort layout would be appropriate for many terminals and was used as a basis for analysis, large modern terminals would likely require variations in design to facilitate the transport of cargo between the apron and the primary yard. For example, one alternative design would place the retaining wall behind the landward crane rail. This would allow for the transfer of containers between the apron and the yard via the crane, eliminating the need for cargo transport via ramps (though perhaps requiring taller cranes). This design variation would not significantly impact the cost estimate generated in this investigation, but does illustrate that actual designs would vary from port to port based on their needs.

GenPort consists of general use areas and generic building types in order to develop equations to calculate the cost of reconstruction on a square meter basis. The costs to elevate appropriate portions of the terminal and to construct ramps and a retaining wall were also developed into equations. The land use at GenPort was divided into three area components: apron, primary yard and secondary yard (Figure 1). For the elevated primary and secondary yard areas, we include a range of land use combinations to accommodate a variety of port configurations. Infrastructure costs vary with land use type, and using a range of land use ratios allows for the integration of this variation into the cost estimate.



**Figure 1.** Schematic layout of GenPort with three area components included in the cost estimate (image by authors).

# 2.1.1. Apron

The apron is the area immediately behind the berth where ships tie up and the cargo is loaded and unloaded (Figure 2a). At a container port, the cranes sit on the apron and lift cargo on or off the ship to or from trucks or rail, which move the containers to other secondary yard locations at the port or to an off-port destination (Figure 2b). This area typically has a width of 15 to 50 m [39]. The GenPort layout assumes a width of 35 m. In the GenPort design, the apron remains at its pre-retrofit elevation (generally approximately 2–3 m above mean high tide levels) while the primary and secondary yards are elevated.



(a)

**Figure 2.** (a) Photograph of the "Apron" area at the Port of Boston; and (b) photograph of primary (to right) and secondary (to left) yards in Wilmington, North Carolina (photos by A. Becker).

# 2.1.2. Primary and Secondary Yards

The primary yard for container and cargo storage is located behind the apron and takes up 50–70% of the total yard area [39]. Cargo and facilities on the primary yard are exposed to storm surge impacts at many ports. For this exercise, we elevated the primary yard in the GenPort design by two meters to accommodate future SLR and storm surges. It incorporates the construction of a new retaining wall between the apron and the primary yard.

The secondary yard contains four main sections [39]: (1) the area for facilities such as office buildings, customs facilities and parking, which takes up 5–15% of the total yard area; (2) an area that holds empty containers and the container freight station which takes up 15–30% of the total yard area; (3) an area for repairs, storage and maintenance, which takes up 10–20% of the total yard area; and (4) an area that is unpaved, which takes up 0–20% percent of the total area (Figure 2). The secondary yard was also elevated two meters. In the next sections, we use the GenPort model to develop the cost estimate calculations for both elevation (e.g., fill procurement and placement) and reconstruction of GenPort's major facilities.

# 2.2. Cost Estimate Calculation to Elevate and Retrofit GenPort

The total cost to elevate one square meter the GenPort was presented as the Total Port Adaptation Cost (TPC). This value resulted from calculating the estimates for the total fill placement costs (FC) combined with retaining wall cost (RWC), ramp cost (RC), yard cost (YC) and geotechnical assessment cost (GC). Here, geotechnical assessment refers to engineering, physical, and environmental surveys of the construction site with a particular focus on soils and foundation conditions. Engineering and administration costs were assumed to be equal to 10% and 8% of the construction costs, respectively. Administration costs include miscellaneous insurance, bonding, construction management, and

permitting. We incorporated these costs by applying a 1.18 multiplication factor to the base construction costs (see Equation (A1)).

The fill cost to raise the elevation of the port assumes the availability of clean, soft dredged material from the surrounding area. The unit cost of dredging was taken from the Army Corps of Engineers annual analyses of dredging costs [41]. Use of dredged material was generally more cost effective than trucking in fill from offsite. Dredging will not always be possible due to lack of suitable dredging material or environmental restrictions. In some locations, contaminated dredge material, rock bottoms requiring blasting, or other circumstances make the use of dredged fill infeasible. The cost of overland fill in these situations is likely to be within the same order of magnitude as the total cost presented in Table 1. Calculations are based on clean dredge materials.

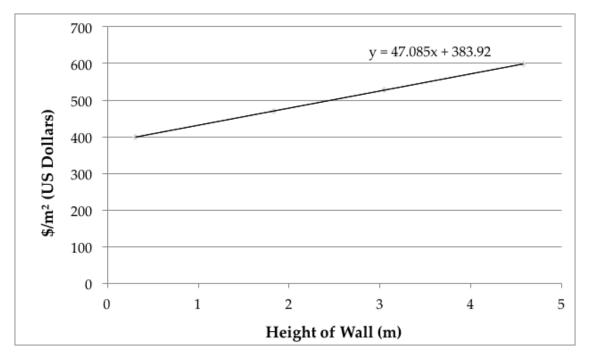
**Table 1.** Average cost of overland fill to elevate land areas (2012 US dollars). Six years of cost for new work dredging (clean dredge material) are averaged and multiplied by a dozing and compaction factor of 20% to estimate the unit cost of adding fill to elevate land areas [42].

Item	Unit Cost/m <sup>3</sup>
2007 New Work Dredging	\$15.11
2008 New Work Dredging	\$14.08
2009 New Work Dredging	\$24.16
2010 New Work Dredging	\$19.97
2011 New Work Dredging	\$22.98
2012 New Work Dredging	\$21.71
6-year New Work Dredging Average	\$20.19
Dozing and Compaction (20%)	\$4.04
Total Cost	\$24.23

Fill cost calculations included dredging costs from 2007 through 2012. New work dredging costs were converted to 2012 dollars and averaged to incorporate year-to-year cost fluctuations. A 20% dozing and compaction factor accounted for the cost of placing the fill (Table 1). The calculations excluded the costs of erosion control or potential environmental protection requirements.

The cost of fill (FC) per square meter for elevated portions of the GenPort utilizes the total fill cost (Table 1) (see also Equation (A2)) multiplied by the height of the elevation increase and by the fraction of the port area to be elevated, represented by the variable EA. This was equal to the elevated area of the port divided by the total port area (for the GenPort model, EA equals 0.926 because 92.6% of the total port area is elevated). The GenPort design assumed the construction of a retaining wall at the boundary between the apron and the primary yard as a means of holding back the fill in the elevated port area. To calculate the cost per linear meter of the retaining wall, the cost of a cast-in-place level concrete retaining wall from RSMeans was used. Because the square meter cost of the wall increased with the height of the wall, the height of the wall and the square meter cost of the wall were treated as a linear relationship (Figure 3). To calculate the retaining wall cost per square meter of port (RWC), the retaining wall square meter cost of the retaining wall and divided by 470 m, the width of the GenPort model (Equation (A3)).

The ramp cost (RC) variable represents the cost of ramp construction per square meter of port. Ramps enable access between the apron and the yard of the port. The ramps used in our calculations are 10 m in width and have a five percent incline. We accounted for the construction of two ramps per berth, totaling four ramps in the GenPort model. We assumed this construction uses the same dredged fill material used to elevate the yard, topped with 15 cm of crushed 2.5–1.3 cm stone base and 20 cm thick concrete paving (Table 2) [42,43]. For these unit costs, the price associated with constructing a single ramp increases as a function of the elevation increase. We calculated the total ramp construction cost per square meter of port by multiplying one ramp cost by four ramps per model port and then dividing by the total GenPort area (see Equation (A4)).



**Figure 3.** Equation and trend line for square meter costs of the retaining wall as a function of wall height (2012 US dollars).

 Table 2.
 Unit cost of ramp materials, including fill, concrete pavement, and crushed stone (2012 US dollars).

Item	Cost
Dredged fill	\$24.23/m <sup>3</sup>
20 cm concrete pavement	\$54.36/m <sup>2</sup>
Crushed 2.5–1.3 cm stone base, 15 cm deep	\$10.17/m <sup>2</sup>

The yard surface and structures costs (YC) incorporate two major components: a primary yard where most container storage and movements on and off the port takes place and a secondary yard that holds empty containers, a container freight station, and space for repairs, storage and maintenance. Facilities such as office buildings, customs facilities and parking are also located on the secondary yard. Unpaved areas may also provide space for freight laydown or storage but do not contribute to the yard cost.

The primary yard, which requires paving, uses concrete block pavers because they function well in areas where heavy equipment is in use. Asphalt has a lower load capacity than concrete and there is a higher possibility of container supports penetrating asphalt, especially when its bearing capacity has been further reduced by warm weather [39]. For this exercise, no distinction was made between traffic lanes inside the yard and the actual stacking areas, as concrete block pavers were assumed for both. The presented calculations assumed that the subgrade soil condition was good because the new construction would take place on the site of the existing port. *The Port Designer's Handbook* recommends the use of 8–10 cm thick inter-locking concrete pavers or 10–12 cm thick rectangular concrete pavers [39]. Similar to the Dundalk and Seagirt marine terminal repaving projects [42], we used concrete pavers on top of a bed of sand, a bituminous-stabilized base course, and a crushed stone subbase (Table 3).

Item	Cost/m <sup>2</sup>
100 mm thick, 100 mm $\times$ 200 mm rectangular concrete paver + 25 mm sand + stabilizer	\$40.47
20 cm bituminous-stabilized base course	\$22.78
Crushed 2.5–1.3 cm stone subbase, 15 cm deep Total	\$10.17 \$73.42

Table 3. Primary yard cost components total cost value (2012 US dollars) [42,43].

The secondary yard paving costs were calculated using the 20 cm concrete pavement and 15 cm crushed stone base costs used for the ramps (Table 2). Pavers were not included in secondary yard costs. For the portion of the secondary yard dedicated to repairs and maintenance, the cost of the maintenance building was calculated using the cost of a concrete block warehouse. The overflow area of the secondary yard dedicated to empty containers, container repair, and freight handling used the same square meter costs for warehouses and concrete paving. The cost of a one story office building with exterior insulation and finish systems on metal studs was used to calculate the cost of office space (Table 4) [43].

Table 4. Secondary yard cost components per percentage coverage (2012 US dollars).

Components	Percent Coverage	Cost/m <sup>2</sup>
Repa	irs, Maintenance Area	
Concrete Block Warehouse	10%	\$1051.63
Paving	90%	\$64.52
Repairs and Maintenance Ar	ea Weighted Average	\$163.23
	Facilities Area	
Administration Building	15%	\$1929.43
Paving 85%		\$64.52
Facilities Area Weighted Average	\$344.26	
Overflow Area (Empty Co	ontainers, Container Freight Stat	tion, Misc.)
Concrete Block Warehouse	3%	\$1051.63
Paving	97%	\$64.52
Overflow Area Weighted Average		\$94.13

We consolidated the costs of the primary and secondary yards into a single average square meter cost for reconstructing all yard infrastructure at GenPort (Table 5). Table 5 shows the range of expected land use mixes for a typical port. The most expensive percentage mix of uses and the least expensive mix of uses are presented by using an upper bound (UYC), representing the most expensive mix of uses, and a lower bound yard cost (LYC), representing the least expensive mix of uses (Equations (A5) and (A6)). The most expensive mix of uses maximizes the area devoted to facilities (15% of the total yard area) and to repairs and maintenance (20% of the total yard area). The least expensive mix of uses maximizes the unpaved areas (20% of the total yard area) (Table 5).

Finally, the GenPort adaptation cost estimate assumed that there was sufficient geotechnical stability of the existing port site to accommodate the required additional fill. In some locations, the addition of fill may overload the waterside containment significantly, increasing construction costs. The additional cost required to upgrade waterside containment structures in such cases was not included in the cost estimate. The geotechnical assessment cost (GC) assumes deep boring tests within 50 m of the berth and shallow boring tests in the areas of the port over 50 m from the berth. Geotechnical assessment costs were calculated using the total weighted average cost per square meter of port area (Table 6).

**Table 5.** Unit costs to reconstruct the yard for each land use type were used to calculate the weighted total yard cost per square meter, including surface and structure reconstruction cost components (2012 US dollars). Most expensive mix of uses maximizes land use devoted to facilities, repairs, and maintenance. Least expensive mix of uses maximizes unpaved areas.

Land Use	Yard Coverage	Cost/m <sup>2</sup>	Least Expensive Mix of Uses	Most Expensive Mix of Uses
Primary Yard (from Table 3)	50-70%	\$73.42	50%	50%
Facilities Areas	5-15%	\$344.26	5%	15%
Repairs, Storage and Maintenance Areas	10-20%	\$163.23	10%	20%
Overflow Areas (Empty				
Containers, Container Freight Station, Misc.)	15–30%	\$94.13	15%	15%
Unpaved Areas Total Weighted Yard Cost/m <sup>2</sup>	0–20%	\$0	20% \$84.37	0% \$135.11

Component	Linear Bore Cost (\$/m)	Bore Depth (m)	Bore Spacing (m <sup>2</sup> )	Assessment Cost (\$/m <sup>2</sup> )
Shallow Bore	\$184.22	9	900	\$1.87
Deep Bore Weighted Average	\$184.22	23	500	\$8.42 \$2.57

Table 6. Cost of geotechnical assessment components (2012 US dollars) [43].

#### 2.3. Apron and Other Costs Not Included

The GenPort retrofit design assumes that the waterfront portion of the apron remains at the pre-retrofit existing elevation without alteration. This allows for ship accessibility, as significantly raising the apron height over the existing sea level could impede the loading and unloading of cargo. In addition to reducing construction costs, maintaining the existing apron and berth elevation would prevent difficulties in loading and unloading cargo. Ramps allow vehicles access to the apron from the elevated portions of the port in order to transport containers from sea level up to the new raised laydown area [44]. However, some cranes, utilities and other waterfront port infrastructure would not be protected by this design and would still be subjected to increased threat of flooding due to storm surge. In practical application, the apron area would be elevated incrementally to keep in step with SLR.

Other costs were considered, but ultimately not included in the cost calculations due to their high level of variability between different locations and uses. For example, in some ports, years of port activities may have left traces of fuels and other hazardous materials that would have to be remediated. Likewise, environmental permitting, changes to utilities (e.g., electrical cabling, frames for reefers, lighting posts, and drainage facilities), and the cost of demolition and rubble removal were not included in the estimation.

#### 2.4. Calculation of Port Area for All US Ports

To generate an aggregate estimate for the cost and materials to retrofit US ports using the GenPort design, we manually calculated the port land area values for the 100 major US East Coast, Gulf Coast, West Coast, Hawaiian and Alaskan coastal ports (see Appendix B). Using satellite imagery available through Google Earth, we traced a polygon around the infrastructure at each port that was clearly associated with port activity, including yard storage areas and associated structures. We included all United States coastal commercial ports that handle freight [8], excluding marinas, fishing harbors, or other surrounding infrastructure that are not apparently tied directly to port activities. The polygon overlays are exemplified below for Oakland, CA, where area recorded as "coastal port infrastructure" in red was used in the aggregate calculation estimates (Figure 4). Although not all port areas captured through this process are container operations, the GenPort model is used in this exercise as a proxy for a variety of port operations. The summary of the ports and the total square kilometers of port infrastructure used in this study are presented in Table 7; see further details in Appendix B.



**Figure 4.** Example of a port polygon (Oakland, CA) determined manually using satellite imagery available from ESRI (Sources: ESRI, DigitalGlobe, GeoEye, Earthstar Geographics, CNES/Airbus DS, USDA, USGS, AeroGRID, IGN, and the GIS User Community).

Region	Number of Ports	Total Port Area (km <sup>2</sup> )
Hawaii	8	5.7
Alaska	27	5.9
West Coast	22	110.0
Gulf Coast	17	129.5
East Coast	26	129.1
Total	100	380.2

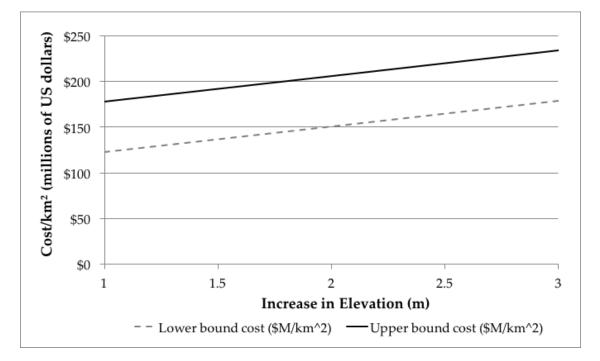
Table 7. Number of ports and port areas (in square kilometers) in each region of the US.

#### 3. Results

Applying the cost calculations from GenPort to the total port area calculated through the digitization of 100 US coastal port footprints generated an estimate for cost and materials to elevate and reconstruct the sampled ports. Although not all 100 ports handle containers exclusively, this method provided a rough estimate of costs and materials based on a generic layout. In this section we summarize key findings, including the costs to elevate and rebuild port infrastructure for GenPort on a per square kilometer basis. We apply these calculations to estimate costs for ports in the US.

#### 3.1. Cost to Elevate GenPort per Square Kilometer

The cost per kilometer to retrofit and elevate one square kilometer of GenPort two meters varied between \$206 million and \$151 million (Figure 5). The variance between the upper and lower bound costs reflect the range of values found in the total yard cost (YC) relative to how the yard was used. Figure 5 presents upper and lower bound costs per square kilometer as a function of increase in elevation.



**Figure 5.** Upper and lower bound cost in US dollars per square kilometer of port area to increase port elevation and rebuild associated infrastructure as a function of increase in port elevation in meters.

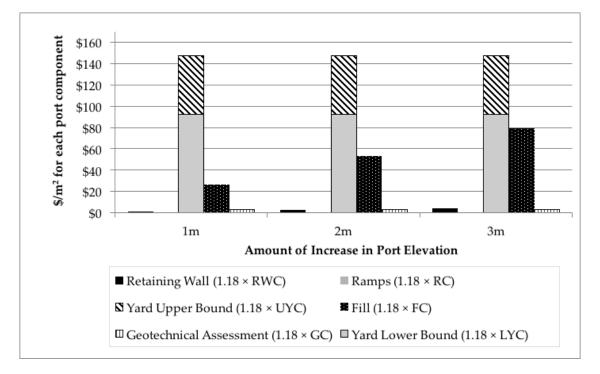
The majority of the cost for adaptation was in the reconstruction of the yard (Figure 6) due to the high cost of facilities reconstruction (e.g., offices, repair sheds, paving). The incremental cost to increase a port's elevation was relatively low in comparison to the total cost per square kilometer of the full renovation project (Table 8). The cost of the components and total cost to elevate port infrastructure two meters are presented in Table 9. The cost components include the 1.18 engineering and administration multiplication factor.

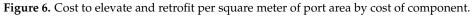
**Table 8.** Total cost in millions of US dollars per square kilometer of port area to increase port elevation one to three meters and retrofit port.

Elevation Increase (m)	Lower Bound Cost (\$millions/km <sup>2</sup> )	Upper Bound Cost (\$millions/km <sup>2</sup> )
1	\$123	\$178
2	\$151	\$206
3	\$179	\$235

Table 9. Cost components and total cost (US dollars) to elevate and retrofit GenPort two meters.

$1.18 \times RWC$	1.18 × RC	$1.18 \times FC$	1.18 × GC	$1.18 \times LYC$	1.18  imes UYC	Lower Bound Total Cost	Upper Bound Total Cost
\$2.40	\$0.46	(\$, \$52.92	/m <sup>2</sup> ) \$3.03	\$92.14	\$147.56	(\$/k \$150,939,700	<sup>2</sup> ) \$206,354,257





# 3.2. Cost to Elevate All US Ports

Elevating 100 commercial US coastal ports by two meters sums to between \$57,379 million and \$78,444 million (Table 10). A cost breakdown by geographic region is presented in Table 10.

Region	Number of Ports	Port Area (km <sup>2</sup> )	Total Cost (\$millions) to Elevate Two Meters and Retrofit	
-			(Lower Bound)	(Upper Bound)
Hawaii	8	5.7	\$860	\$1176
Alaska	27	5.9	\$890	\$1217
West Coast	22	110.0	\$16,600	\$22,694
Gulf Coast	17	129.5	\$19,540	\$26,714
East Coast	26	129.1	\$19,489	\$26,644
Total		380.1	\$57,379	\$78,444

Table 10. Total cost to elevate all US coastal port infrastructures by two meters.

Combined, these projects would require about 704 million cubic meters of fill to elevate all 100 ports by two meters (Table 11). This amounts to approximately four years of dredging material, based on all 2012 USACE projects [41].

**Table 11.** Amount of fill necessary to elevate 100 US commercial ports compared to US Army Corps2012 dredging quantities [41].

Dredging	Cubic Meters (Millions m <sup>3</sup> )	Years Needed to Provide Required Fill Volume
Total US commercial port fill requirement	704	
US Army Corps 2012 total dredging	182	4
US Army Corps 2012 new work dredging	17	42

#### 4. Discussion

As noted by Nicholls et al. [9] and others, few assessments of regional port adaptation to climate change have been conducted, largely due to a lack of comprehensive physical data. The use of the GenPort model simplified the estimation process to allow for consideration of regional or national scale costs and material requirements. The GenPort model estimated a cost of \$151 to \$206 million per square kilometer to elevate and reconstruct the 0.4 square kilometer (100 acre) GenPort. This included procurement and placement of two meters of fill, geotechnical assessment, construction of the ramps and retaining walls, and reconstruction of the yard. The estimate also included a standard engineering and administration multiplication factor of 1.18. The use of GenPort enables the creation of an aggregate estimate for the costs and the quantity of fill necessary for this type of design that can be extrapolated to develop an estimate for ports on a regional or national scale, based on current land area occupied by the sample of ports. This pilot study found that elevating and retrofitting 100 major US ports to accommodate a two-meter sea level rise using the GenPort design would result in a total

cost of between \$57 and \$78 billion (US). The GenPort model simplifies data requirements for elevation and reconstruction for port operation; actual port elevation and retrofit would involve additional costs, including but not limited to permits and environmental remediation assessments. This cost estimate could be refined in a number of ways, including the development of a variety of GenPort type port designs for large modern ports, bulk and liquid bulk terminals, and general cargo terminals, each of which would have unique requirements for retrofit. This could be accomplished by introducing additional infrastructure and land use types, such as tank farms or rail facilities, to the total yard cost calculations. Further, elevating a port is a large-scale project; environmental impacts are compounded by the immediate proximity of sensitive aquatic habitats for many ports. Environmental permitting and remediation would likely contribute significantly to the final price tag.

In another analysis of the cost of elevating port ground levels, Nicholls et al. [9] compensated for a lack of port area data by applying a traffic-to area conversion. In their analysis, they used a cost of \$15 million per square kilometer to raise ground elevation by one meter based on a 1990 IPCC report, which equates to \$26 million (US) in 2012 when adjusted for inflation. This value, "based on Dutch procedures including design, execution, taxes, levies and fees and the assumption that the operation would take place as one event" [9,28], excluded the cost of adapting buildings and infrastructure. Comparatively, our calculations estimate \$31 million per square kilometer to raise a port one meter (including geotechnical assessment and retaining wall) and an additional \$92 to \$148 million per square kilometer to reconstruct the yard infrastructure (see Table 9 and Figure 6). Our estimate also aligns with the budget developed for an actual elevation project in Gulfport (MS) for which the Mississippi State Port Authority at Gulfport proposed a 4.6 m increase in the elevation of its western pier [45]. While the scope of that project was ultimately reduced and the elevation component eventually eliminated [40], the port initially budgeted approximately \$250 million per square kilometer cost for the same elevation increase.

Port elevation represents one of a number of preventative measures that can be taken against the damages associated with climate change, along with construction of seawalls, hardening of structures, or the relocation of the port, though this last option is unlikely to be the most economical adaptation strategy as it requires the acquisition of a large area of land and the restructuring of the surrounding transportation network. Any design to retrofit will also require compromise. GenPort's ramps, for example, would slow operations both on the apron and between the apron and the elevated container storage area. Individual ports would need to design a retrofit suited to their specific needs. Ports exposed to large storm surges may opt for dikes and sea walls, as opposed elevation of the port infrastructure. Such decisions will of course be made on a case-by-case basis. Many ports are likely to elevate their infrastructure more gradually as old structures need to be replaced. This will allow for a more incremental capital investment strategy that will only be increased to accommodate the marginal costs of filling to increase port elevation, as opposed to the full costs represented in this

study. Though the cost to elevate ports would be immense, the cost of doing nothing to protect ports would very likely far exceed the investment in adaptation. Just one storm, Hurricane Katrina in 2005, caused \$100 million in damages to Mississippi's port infrastructure [46] and Hurricane Sandy resulted in between \$40 million and \$55 million of damage to the maritime assets of the Port Authority of New York and New Jersey [47]. Due to the indirect and intangible costs associated with damaged infrastructure, the costs of doing nothing are thought to far exceed the costs of adaptation for coastal infrastructure [27].

In addition to capital costs, obtaining the necessary fill material to raise infrastructure would likely be a limiting factor. This study shows that elevating these 100 US ports alone would require 704 million cubic meters of dredged fill, roughly 42 times more than the volume of material generated through new work dredging in the United States by the Army Corps of Engineers in 2012 and four times more than all material dredged my the Army Corps of Engineers in 2012, including maintenance and emergency dredging [48].

Finally, we note that sea level rise does not (at this point) have a fixed end point and the rate of rise will likely only increase over time [14,49]. Thus, a single retrofit project to elevate infrastructure does not result in a final solution for sea level rise. Rather, it simply buys time and protects infrastructure for a time until sea levels rise enough to overcome once again. Depending on the rate of rise, a piece of infrastructure may need to be elevated numerous times (along with its surrounding network of road, rail, and utilities). This study did not consider options such as designing a project to accommodate multiple (incremental) elevations over time. However, such ideas could and should be considered.

Ports are only one of many types of coastal infrastructure at risk from SLR and storm surge. We focused on ports for this study, as ports are relatively self-contained and conducive to the use of a generic design. In addition to ports, sewage treatment plans, airports, roads, rail, power plants, and other uses will require protection or relocation. We propose that the methodology described herein could be adapted for other such uses in order to develop a better understanding of costs and materials required to protect such uses on a national, or even global, scale.

#### 5. Conclusions

Few ports have begun to invest in adaptation measures in preparation for the levels of SLR expected by the end of the century [50]. That said, according to American Association of Port Authorities, US ports currently anticipate spending \$2.1 billion on capital upgrades annually [1]. Even if most this budget was put toward climate change adaptations, funding is likely to be insufficient to accommodate all US ports efforts to protect against major sea level rise. However, many ports will eventually require major modifications, such as new sea walls and storm gates or elevation, that require significant material and financial resources on a scale not seen in the past. Simultaneous implementation of large scale construction projects can increase resource demand. However, estimating such projected demand on a regional, national, or global scale remains a challenge.

Using the GenPort model to develop square meter equations for elevating and retrofitting a generic container port, we estimate a cost of \$57 to 78 billion to elevate all major US seaports by two meters. Naturally, each port would need to determine the cost-effectiveness of raising infrastructure (once) to an anticipated final height against implementing two (or more) such capital improvement projects carried out incrementally as sea level rise. We suggest that using a generic design model, such as GenPort, as an estimation tool can help inform the emerging dialogue about climate adaptation and building coastal resilience. Most designs are generated on a site-specific basis and would not be appropriate to base estimates of demand at a national scale. Decision makers must consider this increase in demand as they weigh the costs and benefits of various adaptation strategies. In order to understand the impact that such projects will have on a national scale, new methods must be developed to estimate the potential aggregate demand as many projects move from concept to design and build. This research suggests the use of a generic port model to aid in the development of such estimates for one particular climate adaptation strategy: elevation of port facilities. Ports represent as little as 5% of

coastal land uses that would compete globally for construction resources under this climate scenario. We note that climate change will generate new demands for many resources on both the national and global scales. Our estimation method represents a novel approach to help understand this new level of demand that will be driven by implementation of many preferred adaptation strategies.

**Supplementary Materials:** The Supplementary Materials are available online at www.mdpi.com/2077-1312/5/3/44/s1.

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**Author Contributions:** Austin Becker and Ariel Hippe conceived, designed, and undertook the research associated with this study. Elizabeth L. Mclean provided additional input, updated, formatted and substantially edited the manuscript.

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# Appendix A. Equations to Calculate the Total Port Adaptation Cost (From Section 2.2 Cost Estimate Calculations)

A.1. Equation (A1)—The Total Port Adaptation Cost (TPC)

$$TPC (\$/m^2) = 1.18 \times (FC + RWC + RC + YC + GC)$$
(A1)

- TPC represents the total port adaptation cost for GenPort per square meter of port area.
- 1.18 is a multiplication factor that incorporates engineering and administration costs into the total port adaptation cost. Engineering costs are assumed to be equal to 10% of the construction costs and administration costs are assumed to be equal to 8% of the construction costs. Administration costs include miscellaneous insurance, bonding, construction management, and permitting.
- FC represents the fill cost equation (Equation (A2)).
- RWC represents the retaining wall cost equation (Equation (A3)).
- RC represents the ramp cost equation (Equation (A4)).
- YC represents the yard surface cost (Equations (A5) and A6)).
- GC represents the geotechnical assessment cost (see main text).

A.2. Equation (A2)—The Cost of Fill (FC) for Elevated Portions of the GenPort

$$FC (\$/m^2) = (\$24.23/m^3) \times height \times EA$$
(A2)

- $$24.23/m^3$  represents the total fill unit cost (Table 1).
- Height represents the elevation increase.
- EA represents the elevated area, which for the GenPort is equal to 92.6%.

#### A.3. Equation (A3)—Retaining Wall Cost (RWC)

Retaining walls in the GenPort serve as the boundary between the apron and the primary yard. The square meter cost of the wall increases with the height of the wall. This increase was treated as a linear relationship. To convert to per square meter of port area, the square meter cost of retaining wall is multiplied by the elevation increase and divided by 470 m, the width of the GenPort model (see Figure 3).

$$RWC (\$/m^2) = (\$47.09/m^3 \times height + \$383.92/m^2) \times height \times \frac{1}{470 \text{ m}}$$
(A3)

- \$47.09/m<sup>3</sup> × height + \$383/m<sup>2</sup> represents the square meter cost of retaining wall from RSMeans as a function of wall height see (Figure 3, trend line equation).
- Height represents the elevation increase.
- 470 m represents the width of the GenPort model.

#### A.4. Equation (A4)—Ramp Costs (RC)

The ramps allow access between the apron and the yard of the port. The ramps used in our calculations are 10 m in width and have a five percent incline. Four ramps are calculated for the GenPort model. Construction of the ramps is based on the use of the same dredged fill material used to elevate the yard as well as a stone base and paving. The price associated with constructing each increases as a function of the elevation increase. To calculate the total ramp construction cost per square meter of port area, this cost is multiplied by four ramps per model port and divided by the total GenPort area:

$$RC\left(\$/m^{2}\right) = \frac{4 \times \left(\$2423/m^{2} \times height^{2} + \$12,922/m \times height + \$1632\right)}{399,500 \text{ m}^{2}}$$
(A4)

- \$2423/m<sup>2</sup> × height<sup>2</sup> represents the dredged fill cost as a function of elevation increase for a single ramp.
- \$12,922/m × height represents the paving and stone base cost as a function of elevation increase for a single ramp (Table 2).
- \$1632 represents additional paving costs independent of ramp height for a single ramp.
- 399,500 m<sup>2</sup> represents the total GenPort area.

#### A.5. Equation (A5)—Upper Bound Costs (UYC) and Equation (A6)—Lower Bound Yard Costs (LYC)

The upper bound total yard cost (UYC) is based on the most expensive yard land use mix presented in Table 5 and is calculated with Equation (A5); the lower bound yard cost (LYC) is based on the least expensive yard land use mix presented in Table 5 and is calculated with Equation (A6). Both of these values are attained by multiplying the total weighted yard cost by the elevated area (EA) variable:

$$UYC (upper bound yard cost) (\$/m^2) = \$135.11/m^2 \times EA$$
(A5)

LYC (lower bound yard cost) 
$$(\$/m^2) = \$84.37/m^2 \times EA$$
 (A6)

#### Appendix B. Cost and Materials for Ports by Region

**Table A1.** Cost and materials required to elevate and retrofit Hawaii Seaports in response to two meters of sea level rise.

Port Name	Area (km <sup>2</sup> )	Lower Bound Total Cost (\$)	Upper Bound Total Cost (\$)	Fill (m <sup>3</sup> )
Hilo	0.29	\$43,800,326	\$59,880,759	537,150
Kawaihae	0.16	\$24,512,311	\$33,511,526	300,609
Kaumalapau Harbor	0.02	\$2,822,494	\$3,858,717	34,614
Barber's Point	0.78	\$117,865,331	\$161,137,281	1,445,453
Port Allen	0.07	\$10,612,278	\$14,508,368	130,145
Nawiliwili Bay	0.36	\$54,952,192	\$75,126,813	673,912
Honolulu	3.62	\$545,949,407	\$746,384,049	6,695,304
Kahului	0.39	\$59 <i>,</i> 572 <i>,</i> 937	\$81,443,976	730,579
TOTAL	5.70	\$860,087,276	\$1,175,851,490	10,547,765

Port Name	Area (km²)	Lower Bound Total Cost (\$)	Upper Bound Total Cost (\$)	Fill (m <sup>3</sup> )
Sabine Pass	0.06	\$9,088,981	\$12,425,823	111,464
Sabine	0.26	\$39,952,994	\$54,620,954	489,967
Palacios	0.03	\$4,185,822	\$5,722,565	51,333
Port Lavaca	0.08	\$11,684,427	\$15,974,135	143,293
Rockport	0.06	\$8,636,288	\$11,806,932	105,912
Port Aransas	0.11	\$15,982,254	\$21,849,825	196,000
Port Ingleside	1.33	\$201,121,677	\$274,959,566	2,466,475
Mobile	9.08	\$1,370,901,741	\$1,874,201,491	16,812,188
New Orleans	17.19	\$2,595,239,835	\$3,548,031,359	31,826,979
Corpus Christi	16.28	\$2,456,785,892	\$3,358,746,761	30,129,035
Galveston	20.09	\$3,032,030,718	\$4,145,181,470	37,183,606
Houston	53.03	\$8,004,880,735	\$10,943,716,067	98,168,641
Gulfport	1.23	\$185,009,384	\$252,931,959	2,268,881
Baytown	0.68	\$102,527,020	\$140,167,809	1,257,350
Pensacola	0.35	\$52,915,522	\$72,342,420	648,935
Port Manatee	0.53	\$79,656,114	\$108,900,297	976,871
Tampa-St. Petersburg	9.07	\$1,369,375,484	\$1,872,114,899	16,793,471
TOTAL	129.46	\$19,539,974,887	\$26,713,694,332	239,630,400

**Table A2.** Cost and materials required to elevate and retrofit Gulf Coast Seaports in response to two meters of sea level rise.

**Table A3.** Cost and materials required to elevate and retrofit East Coast Seaports in response to two meters of sea level rise.

Port Name	Area (km²)	Lower Bound Total Cost (\$)	Upper Bound Total Cost (\$)	Fill (m <sup>3</sup> )
Fort Pierce	0.10	\$14,614,872	\$19,980,436	179,231
Port Everglades	4.10	\$618,925,576	\$846,151,990	7,590,255
NewYork/New Jersey	34.26	\$5,171,066,231	\$7,069,522,016	63,415,878
Canaveral	3.84	\$579,060,752	\$791,651,576	7,101,368
Charleston	16.19	\$2,444,180,843	\$3,341,514,015	29,974,452
Baltimore	21.28	\$3,211,517,304	\$4,390,563,043	39,384,758
Boston	12.64	\$1,908,617,107	\$2,609,328,532	23,406,513
Sayreville	0.14	\$21,333,290	\$29,165,390	261,623
South Amboy	0.13	\$19,734,547	\$26,979,699	242,017
Cape Charles	0.28	\$42,117,385	\$57,579,959	516,511
Newport News	3.69	\$556,464,483	\$760,759,530	6,824,257
Morehead City	0.37	\$55,222,725	\$75,496,669	677,229
New Bedford	0.17	\$25,881,285	\$35,383,092	317,398
Fall River	0.72	\$108,135,121	\$147,834,815	1,326,126
Quonset Point	0.55	\$82,395,569	\$112,645,490	1,010,466
Davisville Depot	0.32	\$48,362,192	\$66,117,424	593,094
Providence	1.92	\$289,057,394	\$395,179,160	3,544,884
Savannah	12.01	\$1,813,337,833	\$2,479,069,337	22,238,047
Miami	2.87	\$433,603,204	\$592,792,137	5,317,535
Jacksonville	11.12	\$1,678,951,740	\$2,295,346,020	20,589,990
New Haven	1.08	\$163,013,122	\$222,860,201	1,999,127
Bridgeport	0.52	\$78,593,556	\$107,447,643	963,840
Elizabethport	0.27	\$40,191,408	\$54,946,897	492,891
Stapleton SI	0.14	\$20,978,788	\$28,680,740	257,275
Port Richmond SI	0.06	\$8,490,935	\$11,608,215	104,129
Mariners Harbor	0.36	\$54,826,264	\$74,954,653	672,367
TOTAL	129.12	\$19,488,673,526	\$26,643,558,680	239,001,261

Port Name	Area (km²)	Lower Bound Total Cost (\$)	Upper Bound Total Cost (\$)	Fill (m <sup>3</sup> )
Los Angeles	33.0	\$4,980,464,045	\$6,808,943,967	61,078,410
Portland	3.13	\$472,524,057	\$646,002,019	5,794,845
San Diego	17.71	\$2,672,969,813	\$3,654,298,378	32,780,228
San Francisco	7.19	\$1,085,692,895	\$1,484,283,798	13,314,501
Seattle	10.42	\$1,572,279,356	\$2,149,510,957	19,281,802
Tacoma	18.95	\$2,860,487,259	\$3,910,659,186	35,079,866
Olympia	0.25	\$37,968,754	\$51,908,239	465,634
Point Wells	0.17	\$24,923,495	\$34,073,669	305,652
Everett	0.69	\$103,435,488	\$141,409,804	1,268,491
Anacortes	0.19	\$29,004,415	\$39,652,819	355,698
Bellingham	0.57	\$85,494,333	\$116,881,904	1,048,468
Eureka	0.99	\$150,063,752	\$205,156,722	1,840,322
Samoa	0.07	\$9,904,636	\$13,540,929	121,466
North Bend	0.08	\$12,688,131	\$17,346,330	155,602
Coos Bay	0.37	\$56,197,468	\$76,829,269	689,183
Shelton	0.39	\$59,450,628	\$81,276,762	729,079
Port Angeles	0.13	\$19,690,362	\$26,919,293	241,475
Hueneme	3.22	\$485,459,747	\$663,686,795	5,953,483
Redwood City	0.56	\$83,927,726	\$114,740,148	1,029,256
Port Gamble	0.06	\$8,733,822	\$11,940,274	107,108
Point Richmond	1.06	\$159,849,560	\$218,535,198	1,960,331
Virginia Beach	10.79	\$1,628,636,435	\$2,226,558,435	19,972,943
TOTAL	109.98	\$16,599,846,176	\$22,694,154,894	203,573,843

**Table A4.** Cost and materials required to elevate and retrofit West Coast Seaports in response to two meters of sea level rise.

**Table A5.** Cost and Materials Required to Elevate and Retrofit Alaska Seaports in Response to twometers of Sea Level Rise.

Port Name	Area (km²)	Lower Bound Total Cost (\$)	Upper Bound Total Cost (\$)	Fill (m <sup>3</sup> )
Anchorage	1.22	\$184,215,925	\$251,847,197	2,259,150
Ketchikan	0.18	\$26,718,747	\$36,528,012	327,668
Ward Cove	0.18	\$26,711,261	\$36,517,778	327,576
Wrangell	0.02	\$3,019,830	\$4,128,502	37,034
Craig	0.01	\$1,463,596	\$2,000,926	17,949
Klawok	0.16	\$23,569,285	\$32,222,287	289,044
Sitka	0.06	\$9,230,978	\$12,619,950	113,205
Hoonah	0.03	\$5,110,972	\$6,987,365	62,679
Juneau	0.30	\$45,491,259	\$62,192,485	557,887
Tanani Point	0.20	\$29,580,547	\$40,440,466	362,764
Cordova	0.49	\$74,591,251	\$101,975,969	914,757
Valdez	0.20	\$29,686,207	\$40,584,918	364,060
Whittier	0.17	\$25,955,088	\$35,483,991	318,303
Seward	0.35	\$52,394,937	\$71,630,713	642,550
Port Graham	0.02	\$2,325,579	\$3,179,370	28,520
Seldovia	0.01	\$1,922,694	\$2,628,574	23,579
Homer	0.26	\$39,130,550	\$53,496,565	479,881
Nikiski	1.36	\$204,776,336	\$279,955,961	2,511,295
Kodiak	0.09	\$13,352,114	\$18,254,081	163,745
Womens Bay	0.21	\$31,945,282	\$43,673,368	391,764
Sand Point	0.04	\$6,023,583	\$8,235,024	73,871
Baralof Bay	0.03	\$4,856,861	\$6,639,962	59,563
King Cove	0.04	\$5,346,994	\$7,310,038	65,573
Dillingham	0.06	\$8,581,510	\$11,732,044	105,240
Prudhoe Bay	0.13	\$19,225,426	\$26,283,664	235,773
Minturn	0.01	\$829,798	\$1,134,441	10,176
Naknek	0.09	\$14,022,708	\$19,170,871	171,969
TOTAL	5.90	\$890,079,316	\$1,216,854,521	10,915,575

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