



Article Co₃O₄ Nanopetals Grown on the Porous CuO Network for the Photocatalytic Degradation

Yuntao Sun¹, Can Wang¹, Shengyao Qin¹, Fengda Pan^{1,*}, Yongyan Li^{1,2}, Zhifeng Wang^{1,2} and Chunling Qin^{1,2,*}

- ¹ School of Materials Science and Engineering, Hebei University of Technology, Tianjin 300401, China
- ² Key Laboratory for New Type of Functional Materials in Hebei Province, Hebei University of Technology, Tianjin 300401, China
- * Correspondence: 202021801120@stu.hebut.edu.cn (F.P.); clqin@hebut.edu.cn (C.Q.)

Abstract: Designing a novel photocatalytic composite for the efficient degradation of organic dyes remains a serious challenge. Herein, the multi-layered Co_3O_4 @NP-CuO photocatalyst with unique features, i.e., the self-supporting, hierarchical porous network as well as the construction of heterojunction between Co_3O_4 and CuO, are synthesized by dealloying-electrodeposition and subsequent thermal treatment techniques. It is found that the interwoven ultrathin Co_3O_4 nanopetals evenly grow on the nanoporous CuO network (Co_3O_4 @NP-CuO). The three-dimensional (3D) hierarchical porous structure for the catalyst provides more surface area to act as active sites and facilitates the absorption of visible light in the photodegradation reaction. Compared with the commercial CuO and Co_3O_4 powders, the newly designed Co_3O_4 @NP-CuO composite exhibits superior photodegradation performance for RhB. The enhanced performance is mainly due to the construction of heterojunction of Co_3O_4/CuO , greatly promoting the efficient carrier separation for photocatalysis. Furthermore, the possible photocatalytic mechanism is analyzed in detail. This work provides a promising strategy for the fabrication of a new controllable heterojunction to improve photocatalytic activity.

Keywords: nanoporous; nanopetals; Co₃O₄@NP-CuO; heterojunction; photocatalytic

1. Introduction

Water is an essential natural resource for life, inseparable from human health and the sustainability of economic development. Due to the rapid development of industrialization, most of the freshwater resources have been consumed, resulting in a large amount of wastewater contaminated with organic compounds, heavy metal ions, and dyes, which has a serious impact on human production and life. Dye wastewater (from hair dyes, leather, textiles, and solar luminescence technology), one of the most common pollutants, is highly toxic and carcinogenic [1–7]. Nowadays, a series of strategies are adopted to address environmental issues, such as biodegradation technology [8], physical adsorption [9], and advanced oxidation processes (AOPs) [10–12]. Especially, the AOPs, with the generation of strongly oxidizing hydroxyl radicals (\cdot OH) and superoxide radicals (\cdot O₂⁻) in the catalytic reactions, have attracted considerable attention due to the ability of rapid organic decomposition and efficient wastewater purification. Photocatalytic semiconductor degradation, one of the AOPs, has many advantages, including no secondary pollution, low expenses, and complete oxidation of organic dyes, etc. [13,14].

As far, a p-type semiconductor Co_3O_4 (the band gap of ~1.7–2.3 eV) [15–17], with the different morphologies of nanoparticles [18], nanosheets [19], and quantum dots [20], has been utilized in electrochemical sensors, electrodes, and magnetic materials, respectively. Considering the theoretical good visible light response range of Co_3O_4 [21], it is promising in the field of photocatalytic degradation. Hence, it is of great importance to study the photocatalytic degradation properties of Co_3O_4 .



Citation: Sun, Y.; Wang, C.; Qin, S.; Pan, F.; Li, Y.; Wang, Z.; Qin, C. Co₃O₄ Nanopetals Grown on the Porous CuO Network for the Photocatalytic Degradation. *Nanomaterials* **2022**, *12*, 2850. https://doi.org/10.3390/ nano12162850

Academic Editors: Stanisław Wacławek and Daniele Silvestri

Received: 4 July 2022 Accepted: 16 August 2022 Published: 18 August 2022

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). Unfortunately, numerous semiconductors (including Co_3O_4) [22–25] encounter a major problem of narrow optical response range, which results in high photogenerated-carriers recombination rate. Among the variety of modifications [26,27], the construction of heterojunction/Schottky junction by epitaxial growth can efficiently facilitate spatial charge separation and further improve the photocatalytic performance, as exemplified for Co_3O_4/TiO_2 [28], $Cu_xO/ZnO@Au$ [29] and $Co_3O_4/g-C_3N_4$ [30]. Another issue is how to reduce the agglomeration of powders-based composite photocatalysts obtained by conventional preparations [31,32]. To better solve the above-mentioned structural and functional drawbacks, it is necessary to design a new type of photocatalyst simultaneously possessing a self-supporting structure and heterojunction or Schottky junction structure.

Recently, nanoporous metals (NPMs) and metallic composites have remarkable features in the field of catalysis on account of fertile active sites exposed in the unique three-dimensional (3D) nanoporous structure [33–39], attracting much attention in the photocatalysis field. For instance, Wang et al. [40] reported a high degradable activity of 3D nanostructure rutile TiO₂ photocatalyst by dealloying $Cu_{60}Ti_{30}Y_{10}$ amorphous in HNO₃ aqueous solutions. In our previous work, Cu_2O/CuO nanowires/nanosheets [41,42] and Au nanoparticles modified CuO nanowires grew on nanoporous Cu (NPC) [43] have been successfully synthesized via a simple dealloying-anodizing technique and the composites exhibited much-improved degradation performance.

The work in this paper synthesized a novel Co_3O_4 @CuO composite catalyst by utilizing the dealloying $Cu_{40}Zr_{60}$ amorphous alloy followed by the electrodeposition methods [44] along with heat treatment. The Co_3O_4 @CuO composite exhibits an intriguing multi-layered structure and concurrently possesses the self-supporting, hierarchical porous network as well as the Co_3O_4/CuO heterojunction, which not only avoids the agglomeration of powder-like catalysts but also accelerates the transport of photogenerated carriers and reduces the recombination of electrons (e⁻) and holes (h⁺). The photodegradable performance in rhodamine b (RhB) was further measured. Moreover, the underlying degradation mechanism in the photocatalytic process was analyzed in detail by using active radicals capture experiments.

2. Materials and Methods

2.1. Synthesis of Nanoporous Cu (NPC)

Alloy ingots of $Cu_{40}Zr_{60}$ (at. %) were prepared by arc-melting a mixture of pure Cu (99.99 wt%) and Zr (99.99 wt%) under a Zr-gettered argon atmosphere. The $Cu_{40}Zr_{60}$ amorphous ribbons with a width of 2 mm and a thickness of ~25 µm were fabricated by remelting and quenching onto a rotating copper wheel at a linear speed of 34 m/s [45]. Then, the nanoporous Cu (NPC) was fabricated by free-chemical dealloying the as-spun $Cu_{40}Zr_{60}$ ribbons immersed in 0.05 M HF solution for 2 h at 298 K [43]. The as-dealloyed ribbons (NPC) were cleaned with deionized water and dried at 333 K in a vacuum.

2.2. Synthesis of Co₃O₄@NP-CuO Composite

The as-dealloyed ribbons (NPC, with a length of 35 mm) were directly used as the deposition substrate network. Then, the Co(OH)₂ nanopetals were electrodeposited on the NPC substrate network (Co(OH)₂@NPC) in the 60 mM Co(NO₃)₂·6H₂O via the electrodeposition method [44], where NPC served as the working electrode, a platinum network as a counter electrode, and Ag/AgCl as a reference electrode. The electrochemical deposition was performed at -0.8 V for 30 min. The as-calcined ribbons (Co₃O₄@NP-CuO composite) were further obtained by calcining the as-deposited ribbons (Co(OH)₂@NPC) at 573 K for 2 h in the air.

2.3. Microstructure Characterization

The phase and crystal structure of the prepared samples were characterized by an X-ray diffractometer (XRD, D8, Cu-K α , Bruker, Karlsruhe, Germany). The chemical valences of elements were detected using an X-ray photoelectron spectrometer (XPS, Thermo

3 of 14

Fisher Scientific, Waltham, MA, USA). Transmission electron microscopy (TEM, JEOL JEM 2100F, Tokyo, Japan) and scanning electron microscopy (SEM, Nova nanoSEM 450, FEI, Hillsboro, OR, USA) were applied to characterize the microstructure of the samples. The photoluminescence spectra (PL) were detected on a fluorescence spectrometer (FL3-22). The ASAP 2020M+C type-specific surface area and porosity analyzer were used to measure specific surface area and the pore diameter distribution of the samples via BET and BJH methods, respectively.

2.4. Degradation Experiments

The simultaneous degradation experiments were carried out under the irradiation of a xenon lamp light source (100 mW/cm², $\lambda \ge 420$ nm) to study the degradation performance of photocatalysts. During the experiments, the catalyst with an effective catalytic area of 1 cm² (ca 2 mg) was added into the mixed 6 mL of 10 mg/L RhB solution and 2 mL of 30 mass% H₂O₂. The concentration of RhB was measured on a UV-vis spectrophotometer (UV-1920) every 2 min. Tert-butanol (TBA), p-benzoquinone (PBQ), silver nitrate (AgNO₃), and disodium ethylenediaminetetraacetate (EDTA-2Na) with a consistent amount (2 mL of 1 mM) were added to the above solutions to capture hydroxyl radicals (·OH), superoxide radicals (·O₂⁻), electrons (e⁻) and holes (h⁺), respectively to identify the essential active species. The active species were further determined by the electron paramagnetic resonance (EPR) using Bruker A300 electron paramagnetic resonance spectrometer.

3. Results and Discussion

3.1. Design of Self-Supporting Co₃O₄@NP-CuO Composite

Figure 1a shows the SEM image of the as-dealloyed ribbon (NPC) obtained by dealloying $Cu_{40}Zr_{60}$ ribbons in 0.05 M HF solutions for 2 h. It is clearly seen that the as-dealloyed ribbon exhibits a 3D bicontinuous pore/ligament structure [43]. The as-dealloyed ribbon is chosen as the deposition substrate network. First, to explore the effect of deposition potential on the surface morphology grown on the as-dealloyed ribbon substrate, Figure S1 shows that SEM images of the as-deposited ribbons after electrodeposition in 60 mM cobalt nitrate solutions, at applied potentials of -0.6, -0.8, -1.0, and -1.2 V for 30 min, respectively. Unlike the uneven distribution of nanopetals (Figure S1a) and the coarsen nanopetals (Figure S1c,d), it is observed that the most uniform and fine nanopetals grow on the NPC substrate (Figure S1b) when the deposited voltage is at -0.8 V. Thus, the electrodeposition voltage and time of -0.8 V and 30 min, respectively, are selected as the following electrodeposition conditions.

After depositing (Figure S1b), the as-deposited samples are further calcined at 573 K for 2 h, shown in Figure 1b. In Figure 1b, it is clearly observed that the interwoven nanopetals uniformly grow on the as-calcined sample surface [44], which is similar to those of as-deposited samples before heat treatment.

Figure 1c displays the cross-sectional SEM image of the as-calcined ribbon. It can be clearly observed that the as-calcined ribbon exhibits a unique three-layer structure in which the interfaces are in close contact with each other [44]. Their corresponding EDS spectra are shown in Figure S2. For the nanopetals deposition layer (region A), the EDS spectrum (Figure S2a) mainly shows the peaks of Co and O with an atomic ratio of ~3:4, implying the formation of the Co_3O_4 nanopetals layer. The nanoporous layer (region B) is composed of Cu and O elements in Figure S2b, corresponding to the nanoporous CuO layer (NP-CuO). It should be noticed that, compared with the morphology of NPC (Figure 1a), the ligaments of nanoporous layer (the inset image of Figure 1c) become coarsened, which is caused by the calcination treatment and the oxidation of Cu substrate network, but the CuO inherits the 3D bicontinuous nanoporous structure of NPC. Furthermore, the EDS spectrum of the inter-region C (Figure S2c) consists mainly of Cu and Zr elements with an atomic ratio of ~4:6, indicating that the region belongs to the $Cu_{40}Zr_{60}$ amorphous layer. Based on the above results, it can be concluded that the $Co_3O_4@NP-CuO$ composite sample, synthesized via the dealloying and electrodeposition method followed by the calcination, exhibits a

multilayer structure. In addition, uniform nanoporous structures of the NPC substrate network (Figure S3a) and uniform growth of nanopetals on the NPC (Figure S3b) can be observed at a larger scale range, which guarantees the homogeneity of Co_3O_4/NP -CuO composite samples. Moreover, the entire composite material keeps a free-standing structure, which is attributed to the amorphous alloy interlayer support [46,47].



Figure 1. (a) SEM images of $Cu_{40}Zr_{60}$ amorphous alloy ribbon de-alloyed in 0.05 M HF for 2 h; The composite sample via deposition at -0.8 V for 30 min followed by the calcination: (b) Plan-view SEM images; (c) Cross-sectional SEM image; (d) Nitrogen adsorption-desorption curve and pore size distribution of Co_3O_4 @NP-CuO.

The nitrogen adsorption-desorption isotherms and pores size distribution curves of $Co_3O_4@NP$ -CuO are shown in Figure 1d. It belongs to the type IV isotherm curve [43], indicating that the $Co_3O_4@NP$ -CuO sample possesses a mesoporous structure [44,48]. The specific surface area of $Co_3O_4@NP$ -CuO is about 49.58 m²/g. The pores size of the material (the inset of Figure 1d) is mainly in the range of 5–15 nm, which derives from the pores on the NP-CuO matrix and the pores formed by the interweaving of nanopetals in the Co_3O_4 layer.

The XRD patterns of all samples are shown in Figure 2. The as-spun $Cu_{40}Zr_{60}$ ribbons have a broad diffraction peak (Figure 2a), showing the formation of an amorphous structure [43,49]. After dealloying, the fcc Cu (JCPDS #04-0836) crystalline peaks (Figure 2a) are indexed in the XRD pattern of as-dealloyed ribbons, and no Zr element is detected, implying that Zr element selectively dissolves into the HF solution and the formation of nanoporous Cu (NPC) shown in Figure 1a [43]. On the other hand, the NPC substrate is selected for electrodeposition at -0.8 V for 30 min and calcination treatment at 573 K for 2 h in air. Figure 2b shows the XRD patterns of as-deposited and as-calcined ribbons. In addition to the metallic Cu peaks, the as-deposited ribbons (without calcination) show new characteristic diffraction peaks at 19.1°, 32.5°, 38.0°, and 51.5°, which are indexed as the (001), (100), (011), and (012) planes of Co(OH)₂ (JCPDS #74-1057), respectively [44]. After calcination, the crystalline phases of the as-calcined ribbons are identified to be CuO (JCPDS #45-0937) and Co_3O_4 (JCPDS #42-1467), revealing the formation of nanoporous CuO (NP-CuO) on the NPC and Co(OH)₂ nanopetals change to be Co_3O_4 nanopetals [50]. The results can be verified in the SEM image in Figure 1c and the EDS spectra of Figure S2.



Figure 2. (a) XRD patterns of the as-spun $Cu_{40}Zr_{60}$ ribbon and as-dealloyed sample immersed in 0.05 M HF for 2 h; (b) XRD patterns of as-deposited sample immersed in 60 mM $Co(NO_3)_2$ at -0.8 V for 30 min and as-calcined sample at 573 K for 2 h.

As for the as-calcined ribbon exhibiting the multi-layer structure (Figure 1c), it is important to make clear the surface composition and chemical states of either the nanopetal layer or nanoporous layer of the as-calcined ribbon. Figure 3 shows XPS analysis applied to the nanopetal layer or nanoporous layer. From Figure 3a, the strong photoelectron peaks of Co appear in the nanopetals layer, whereas the Cu peaks significantly reduce as compared to those in the nanoporous layer. Figure 3b shows the deconvolution of the Co 2p peaks obtained from the nanopetals layer. The binding energy peaks of the Co 2p spectrum at 779.9 and 795.0 eV are related to Co $2p_{3/2}$ and Co $2p_{1/2}$ of Co²⁺ with shakeup satellite peaks at 789.4 and 804.7 eV, respectively [50]. Additionally, the two peaks centered at 781.2 and 796.4 eV are assigned to the characteristic Co $2p_{3/2}$ and Co $2p_{1/2}$ of Co³⁺, revealing the coexistence of Co^{2+} and Co^{3+} species in the $Co_3O_4@NP-CuO$ [51]. Moreover, the peak intensity of Cu 2p is not obviously seen in Figure S4, which might attribute to the thicker deposited nanopetals layer. On the other hand, for the nanoporous layer just beneath the nanopetals layer, the XPS survey spectrum of the nanoporous layer (Figure 3a) identifies the Cu and O elements. In Figure 3c, the peaks of Cu 2p spectra located around 934.0 and 953.7 eV correspond to Cu $2p_{3/2}$ and Cu $2p_{1/2}$ of Cu²⁺, respectively [52]. Moreover, the Zr element is not detected in the nanoporous layer, inferring that Zr has been selectively etched after dealloying the $Cu_{40}Zr_{60}$ amorphous ribbon [43]. For both the layers displayed in Figure 3d, the two peaks of O 1s at 529.9 and 531.2 eV correspond to the metal oxides (OM) and absorbed oxygen (OH), respectively [53–55], demonstrating that the nanopetals layer is mainly Co_3O_4 and the nanoporous layer is CuO.



Figure 3. (a) XPS survey of the Co_3O_4 nanopetals layer and CuO nanoporous layer for the $Co_3O_4@NP-CuO$ composite; (b) The deconvolution of Co 2p spectrum of the nanopetals layer; (c) Cu 2p spectrum of nanoporous layer; (d) O 1s spectra of Co_3O_4 nanopetals layer and CuO nanoporous layer for the $Co_3O_4@NP-CuO$.

More morphologies and structure characterizations of the as-calcined multi-layered ribbon are further detected by TEM (Figures 4 and 5). TEM images of the nanopetals layer for the Co_3O_4 @NP-CuO composite are shown in Figure 4. Figure 4a shows 3D interwoven ultrathin nanopetals in the Co_3O_4 nanopetals layer. The SAED pattern in Figure 4b shows the (111), (220), (311), and (400) crystal orientation index, confirming the presence of the Co_3O_4 phase [56]. Meanwhile, from the HRTEM of nanopetals shown in Figure 4c, the lattice fringes with a spacing of 0.24 nm, 0.28 nm, and 0.47 nm are assigned to (311), (220), and (111) planes of Co_3O_4 (JCPDS #42-1467), respectively [51,56]. The elemental distribution of the Co_3O_4 nanopetals is further measured by EDS mapping, as depicted in Figure 4d–g. From the dark field image of the nanopetals shown in Figure 4d, it is clearly observed that the interwoven and superimposed structure of Co_3O_4 nanopetals. Obviously, Co and O elements uniformly accumulate in the Co_3O_4 nanopetals, revealing that the nanopetals are mainly composed of Co and O elements.



Figure 4. TEM images of nanopetals layer of the $Co_3O_4@NP$ -CuO composite: (a) high magnification image; (b) SAED pattern; (c) HRTEM image; EDS mapping images of nanopetals of (d) dark field image; (e) Co and O mixed; (f) Co; (g) O.



Figure 5. SEM and TEM images of nanoporous layer of the Co₃O₄@NP-CuO: (**a**) high magnification SEM image; (**b**) TEM image; (**c**) HRTEM image; (**d**) SAED pattern; EDS mapping images of (**e**) O; (**f**) Cu.

The nanopetals layer of the as-calcined ribbon is confirmed to be mainly Co_3O_4 , while the CuO nanoporous layer needs to be more characterized. Figure 5a,b show the SEM and TEM images of the CuO nanoporous layer, respectively. It is observed that ligaments after calcination become coarsened, and the pore features are inherited. From the HRTEM of the nanoporous layer (Figure 5c), it is found that the lattice fringes spacing of 0.252 and 0.232 nm are the (11-1) and (111) of CuO, respectively [43,57]. The SAED

pattern (Figure 5d) further proves the existence of the CuO phase. Moreover, the elemental mapping of the nanoporous layer is shown in Figure 5e,f. The Cu and O elements evenly distribute within the 3D ligaments, confirming the NPC is oxidized to be NP-CuO. Hence, the multi-layer porous $Co_3O_4@NP$ -CuO composite with a 3D bicontinuous pore/ligament skeleton structure, self-supporting as well as the Co_3O_4/CuO heterojunction is successfully synthesized via the dealloying and electrodeposition methods followed by the calcination.

3.2. Photocatalytic Degradation Activity of Co₃O₄@NP-CuO Composite

The photocatalytic activity of the $Co_3O_4@NP$ -CuO composite was evaluated by degrading RhB at room temperature. Figure 6a displays photocatalytic degradation results of $Co_3O_4@NP$ -CuO composite in a mixed solution of RhB and H_2O_2 under illumination. The strong characteristic adsorption peak of RhB at 553 nm continuously decreases with time and becomes very weak after 11 min. From the inset of Figure 6a, the color change process of the RhB dye is shown, eventually becoming transparent. Figure 6b demonstrates the different degradation efficiencies of RhB by the commercial CuO, Co_3O_4 powders, and the composite. Compared to the commercial CuO and Co_3O_4 , the newly designed $Co_3O_4@NP$ -CuO composite exhibits an outstanding photocatalytic activity towards RhB decomposition due to the synergistic effect of the porous NP-CuO and the ultrathin Co_3O_4 nanopetals.



Figure 6. (a) UV-visible absorption spectra of RhB by the $Co_3O_4@NP$ -CuO composite in the presence of H_2O_2 for different times; (b) degradation performance of the $Co_3O_4@NP$ -CuO composite, commercial CuO, and Co_3O_4 powders; (c) effects of different conditions on degradation of RhB; (d) cyclic stability of $Co_3O_4@NP$ -CuO composite.

In order to explore the influence of catalyst, light-irradiation, and oxidizing agent H_2O_2 on the degradation performance, Figure 6c shows the performance graphs of RhB degradation in different conditions. The RhB is partially reduced in the absence of H_2O_2 , indicating that H_2O_2 acts an auxiliary role in the photocatalytic process. It is worth noting that RhB is only degraded by 15–20% without a catalyst or light-irradiation. Notably, the degradation performance is significantly enhanced when all the Co_3O_4 @NP-CuO catalyst, H_2O_2 and light-irradiation are applied to the RhB reaction system. The results indicate that the catalyst, H_2O_2 , and light-irradiation are indispensable for the rapid degradation of

RhB. The synergistic effect of the catalyst, irradiation, and H_2O_2 will be proposed in the degradation mechanism. On the other hand, the photocatalytic degradation efficiencies, and recycling performance of RhB over the Co₃O₄@NP-CuO were further measured. The Co₃O₄@NP-CuO composite maintains a high RhB degradation rate of over 85% within seven cycles, demonstrating high recyclability.

The kinetic model of the photodegradation process can be well evaluated by the photodegradation rate and the activation energy of the photodegradation reaction possesses. Figure 7 clearly shows the photocatalytic degradation rate and activation energy of the $Co_3O_4@NP$ -CuO composite. The performance curves of $Co_3O_4@NP$ -CuO composite for RhB degradation at different temperatures are shown in Figure 7a. As the temperature of the degradation process increases from 298 K to 318 K, the degradation rate of RhB increases continuously. The degradation rate of RhB follows the pseudo-first-order kinetic model [41–43], as shown in Equation (1):

$$\ln(\frac{C_t}{C_0}) = -kt \tag{1}$$

where C_0 and C_t correspond to the transient concentration of at time 0 and at time t, respectively, k is the reaction rate constant of the photocatalytic degradation process. Combining Figure 7a with Equation (1), $-\ln(C_t/C_0)$ versus t for RhB photodegradation at different temperatures is drawn and fitted in Figure 7b. At different temperatures, $-\ln(C_t/C_0)$ shows a good linear relationship with t. The calculated photocatalytic degradation rates k at 298, 308, and 318 K are 0.25, 0.42, and 0.60 min⁻¹, respectively. Furthermore, the activation energy of the photocatalytic degradation process can be evaluated according to the Arrhenius Equation (2):

$$lnk = -\frac{E_a}{RT} + lnA$$
(2)



Figure 7. (a) Degradation properties of Co₃O₄@NP-CuO composite at different temperatures, (b) corresponding L-H pseudo-first-order dynamic model and, (c) Arrhenius plot.

In the formula, k is the photocatalytic rate constant at different temperatures, E_a is the apparent activation energy, R is the ideal molar gas constant, T is the thermodynamic temperature, and A is the frequency factor. The curve in Figure 7c is established with -lnk as the ordinate and 1000/RT as the abscissa. There is a good linear relationship between -lnk and 1000/RT. According to Equation (2), the activation energy of Co₃O₄@NP-CuO is calculated to be ~34.7 kJ/mol for the RhB degradation reaction from 298 to 318 K. The lower activation energy reflects that the photocatalytic degradation process is easier to carry out, which also proves the photocatalytic performance of the Co₃O₄@NP-CuO composite.

3.3. Degradation Mechanism

It is well-known that the recombination of photogenerated e^- and h^+ for the semiconductor catalysts greatly influences the degradation efficiency. The recombination of photogenerated e^- and h^+ can release energy in the form of luminescence and exotherm [41,42]. Therefore, the photoluminescence (PL) spectrum of CuO, Co₃O₄, and Co₃O₄@NP-CuO composite can be utilized to evaluate photogenerated charges recombination behavior. Figure 8a shows the PL spectra of Co₃O₄@NP-CuO composite, CuO and Co₃O₄. They exhibit different fluorescence intensities around $\lambda = 610$ nm. Compared with the fluorescence intensities of CuO and Co₃O₄, the fluorescence intensity of the Co₃O₄@NP-CuO composite is significantly lower, indicating that the Co₃O₄/CuO heterostructure is beneficial in reducing the recombination rate of photogenerated carriers [15,57].



Figure 8. (a) PL spectra of $Co_3O_4@NP$ -CuO, CuO, and Co_3O_4 ; (b) Effect of different free radicals on photocatalytic degradation of $Co_3O_4@NP$ -CuO; (c) EPR spectra of \cdot OH generated under different conditions for the $Co_3O_4@NP$ -CuO.

In the photocatalytic degradation process, active radicals always play a significant role. To unveil the photocatalytic degradation mechanism of Co₃O₄@NP-CuO composite, radical trapping experiments were carried out (Figure 8b). During the photocatalytic reaction, TBA,

PBQ, AgNO₃, and ethyl EDTA-2Na were added to the RhB solution as trapping agents for OH, O²⁻, e⁻, and h⁺, respectively [43]. When the TBA is introduced, the degradation rate of RhB is apparently limited, and the degradation efficiency of the Co₃O₄@NP-CuO composite decreases from 92% to 40%, demonstrating that ·OH is the dominant species in the degradation of RhB. After the addition of AgNO₃, the degradation rate of RhB is limited to a certain extent, and the degradation rate decreases from 92% to 63%, implying that e⁻ is also the main active species in the photocatalytic degradation process. On the contrary, the degradation rate changes slightly when PBQ and EDTA-2Na are added, inferring that \cdot O²⁻ and h⁺ have a minor effect on the rapid degradation reaction of RhB. Based on the above analysis, ·OH and e⁻ are the main active species in the process of RhB degradation for the present catalyst.

The electron paramagnetic resonance (EPR) technology was implemented to further disclose the generation process of free radicals (Figure 8c). It is found that a small amount of \cdot OH is generated in the dark, mainly due to the Fenton-like reaction of CuO and Co₃O₄ such as Equations (3)–(6) [41,43,58–60]:

$$Cu^{2+} + H_2O_2 \rightarrow Cu^+ + HOO + H^+$$
(3)

$$Cu^+ + H_2O_2 \rightarrow Cu^{2+} + \cdot OH + OH^-$$
(4)

$$\mathrm{Co}^{2+} + \mathrm{H}_2\mathrm{O}_2 \rightarrow \mathrm{Co}^{3+} + \mathrm{OH} + \mathrm{OH}^-$$
(5)

$$Co^{3+} + H_2O_2 \rightarrow Co^{2+} + HOO + H^+$$
(6)

The production of \cdot OH is greatly improved after the addition of H₂O₂, indicating that H₂O₂ is essential in the production of \cdot OH. Besides the Fenton-like reaction, it should be noted that the role of e⁻ cannot be ignored because H₂O₂ acts as an acceptor of e⁻ and react to generate \cdot OH (Equation (7)) [43]:

$$e^{-} + H_2 O_2 \rightarrow OH^{-} + \cdot OH \tag{7}$$

Combined with the above results and analysis, the photocatalytic degradation mechanism of Co₃O₄@NP-CuO is proposed. The degradation of RhB includes the Fenton-like reaction (Equations (3)–(6)) and photocatalytic reaction (Equation (7)). As shown in Figure 6c, the photocatalytic reaction dominates the degradation process. The efficient degradation is attributed to the synergistic effect of light-irradiation and H_2O_2 . Light and H_2O_2 are essential to produce ·OH [43]. Based on Equation (7), the large-scale generation of ·OH is mainly due to the reaction between photogenerated electrons produced by light-irradiation and H_2O_2 in Co_3O_4 @NP-CuO. On the other hand, the 3D bicontinuous pore/ligament skeleton structure and Co_3O_4/CuO heterojunction together contribute to promoting photocatalytic performance [41-43]. The abundant Co₃O₄ nanopetals can absorb more light and generate more photogenerated e⁻ and h⁺. The 3D mesoporous structure of NP-CuO accelerates the transfer of photogenerated carriers, thereby effectively reducing the undesirable recombination of e^- and h^+ [48]. In addition, the exposed surface of Co_3O_4 @NP-CuO can provide more active sites for the improvement of photocatalytic degradation efficiency. Overall, the novel Co₃O₄@NP-CuO composite with a 3D bicontinuous pore/ligament skeleton structure exhibits excellent performance, opening a new avenue for designing photocatalytic materials.

4. Conclusions

In this work, the multi-layered homogenous $Co_3O_4@NP$ -CuO composite simultaneously exhibiting the self-supporting, porous network as well as the Co_3O_4/CuO heterojunction is successfully achieved via the dealloying-electrodeposition methods followed by the calcination. The interwoven "petal-like" Co_3O_4 ultrathin nanosheets uniformly grow on the nanoporous CuO substrate network. The present $Co_3O_4@NP$ -CuO composite exhibits much higher photodegradable performance for RhB as compared to the commercial CuO and Co_3O_4 powders. The rich porosity of multi-layered homogenous composite catalyst facilities the absorption of visible light and transportation of RhB dyes to generate more electrons (e⁻) and ·OH. Furthermore, the construction of heterojunction between Co_3O_4 and CuO effectively promotes the separation of photogenerated carriers, which is attributed to the higher performance under the synergistic effect of H_2O_2 .

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/nano12162850/s1, Figure S1: SEM images of deposition at a voltage of -0.6 V (a), -0.8 V (b), -1.0 V (c), and -1.2 V (d); Figure S2: EDS analysis for the crosssectional image of as-calcined ribbon: nanopetals layer (a), nanoporous layer (b), amorphous layer (c); Figure S3: SEM images of a wide range of Cu₄₀Zr₆₀ amorphous alloy ribbon dealloyed in 0.05 M HF for 2 h (a) and the composite sample via deposition at -0.8 V for 30 min followed by the calcination (b); Figure S4: XPS spectrum of Cu 2p for nanopetals layer.

Author Contributions: Conceptualization, C.Q.; methodology, Y.S., C.W. and S.Q.; software, Y.S., C.W. and S.Q.; validation, C.Q.; formal analysis, C.Q. and F.P.; investigation, Y.S., C.W., S.Q. and F.P.; resources, C.Q.; data curation, Y.S. and C.W.; writing—original draft preparation, Y.S.; writing—review and editing, C.Q. and F.P.; visualization, Z.W. and Y.L.; supervision, C.Q. and F.P.; project administration, C.Q.; funding acquisition, Y.L., Z.W. and C.Q. All authors have read and agreed to the published version of the manuscript.

Funding: This work is financially supported by the National Natural Science Foundation of China (52071125), Natural Science Foundation of Hebei Province, China (E2020202076; E2020202071), Science and Technology Project of Hebei Education Department, China (ZD2020177).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: The data presented in this study are available on request from the corresponding author.

Conflicts of Interest: The authors declare no conflict of interest.

References

- Li, S.J.; Xue, B.; Wu, G.Y.; Liu, Y.P.; Zhang, H.Q.; Ma, D.Y.; Zuo, J.C. A Novel Flower-Like Ag/AgCl/BiOCOOH Ternary Heterojunction Photocatalyst: Facile Construction and Its Superior Photocatalytic Performance for the Removal of Toxic Pollutants. *Nanomaterials* 2019, 9, 1562. [CrossRef] [PubMed]
- 2. Uthirakumar, P.; Devendiran, M.; Kuznetsov, A.Y.; Kim, G.C.; Lee, I.H. Efficient, recyclable, and affordable daylight induced Cu/Cu₂O/CuI photocatalyst via an inexpensive iodine sublimation process. *Appl. Surf. Sci.* **2021**, *537*, 147007. [CrossRef]
- Yuan, X.Q.; Pei, F.; Luo, X.L.; Hu, H.T.; Qian, H.M.; Wen, P.; Miao, K.K.; Guo, S.F.; Wang, W.; Feng, G.D. Fabrication of ZnO/Au@Cu₂O heterojunction towards deeply oxidative photodegradation of organic dyes. *Sep. Purif. Technol.* 2021, 262, 118301. [CrossRef]
- 4. Qiang, T.T.; Chen, L.; Xia, Y.J.; Qin, X.T. Dual modified MoS₂/SnS₂ photocatalyst with Z-scheme heterojunction and vacancies defects to achieve a superior performance in Cr (VI) reduction and dyes degradation. *J. Clean. Prod.* **2021**, 291, 125213. [CrossRef]
- 5. Nohynek, G.; Hueber-Becker, F.; Meulingy, W.; Dufour, E.; Bolt, H.; Debie, A. Occupational exposure of hairdressers to [C-14]para-phenylenediamine-containing oxidative hair dyes. *Toxicol. Lett.* **2007**, *172*, S30–S31. [CrossRef]
- Cassano, A.; Molinari, R.; Romano, M.; Drioli, E. Treatment of aqueous effluents of the leather industry by membrane processes A review. J. Membr. Sci. 2001, 181, 111–126. [CrossRef]
- 7. Albano, G.; Colli, T.; Biver, T.; Aronica, L.A.; Pucci, A. Photophysical properties of new p-phenylene- and benzodithio-phene-based fluorophores for luminescent solar concentrators (LSCs). *Dyes Pigm.* **2020**, *178*, 108368. [CrossRef]
- 8. Li, Y.; Li, L.; Chen, Z.X.; Zhang, J.; Gong, L.; Wang, Y.X.; Zhao, H.Q.; Mu, Y. Carbonate-activated hydrogen peroxide oxidation process for azo dye decolorization: Process, kinetics, and mechanisms. *Chemosphere* **2018**, *192*, 372–378. [CrossRef]
- 9. Sakkayawong, N.; Thiravetyan, P.; Nakbanpote, W. Adsorption mechanism of synthetic reactive dye wastewater by chitosan. J. *Colloid Interface Sci.* 2005, 286, 36–42. [CrossRef]
- Liu, L.M.; Chen, Z.; Zhang, J.W.; Shan, D.; Wu, Y.; Bai, L.M.; Wang, B.Q. Treatment of industrial dye wastewater and pharmaceutical residue wastewater by advanced oxidation processes and its combination with nanocatalysts: A review. *J. Water Process Eng.* 2021, 42, 102122. [CrossRef]
- 11. Li, L.; Han, Q.; Wang, L.; Liu, B.; Wang, K.K.; Wang, Z.Y. Dual roles of MoS₂ nanosheets in advanced oxidation Processes: Activating permonosulfate and quenching radicals. *Chem. Eng. J.* **2022**, *440*, 135866. [CrossRef]

- 12. Fan, J.X.; Chen, D.Y.; Li, N.J.; Xu, Q.F.; Li, H.; He, J.H.; Lu, J.M. Adsorption and biodegradation of dye in wastewater with Fe₃O₄@MIL-100 (Fe) core-shell bio-nanocomposites. *Chemosphere* **2018**, *191*, 315–323. [CrossRef] [PubMed]
- 13. Akerdi, A.G.; Bahrami, S.H. Application of heterogeneous nano-semiconductors for photocatalytic advanced oxidation of organic compounds: A review. J. Environ. Chem. Eng. 2019, 7, 103283. [CrossRef]
- 14. Xin, L.; Hu, J.W.; Xiang, Y.Q.; Li, C.F.; Fu, L.Y.; Li, Q.H.; Wei, X.H. Carbon-Based Nanocomposites as Fenton-Like Catalysts in Wastewater Treatment Applications: A Review. *Materials* **2021**, *14*, 2643. [CrossRef] [PubMed]
- 15. Zhang, H.Y.; Tian, W.J.; Zhou, L.; Sun, H.Q.; Tade, M.; Wang, S.B. Monodisperse Co₃O₄ quantum dots on porous carbon nitride nanosheets for enhanced visible-light-driven water oxidation. *Appl. Catal. B Environ.* **2018**, 223, 2–9. [CrossRef]
- Chen, Z.F.; Pan, J.Q.; Mei, J.; Yu, Q.; Wang, P.H.; Wang, P.P.; Wang, J.J.; Song, C.S.; Zheng, Y.Y.; Li, C.R. Ternary Co₃O₄/CdS/SrTiO₃ core-shell pn junctions toward enhanced photocatalytic hydrogen production activity. *J. Environ. Chem. Eng.* 2021, *9*, 104895. [CrossRef]
- 17. Wang, L.; Wan, J.W.; Zhao, Y.S.; Yang, N.L.; Wang, D. Hollow Multi-Shelled Structures of Co₃O₄ Dodecahedron with Unique Crystal Orientation for Enhanced Photocatalytic CO₂ Reduction. *J. Am. Chem. Soc.* **2019**, *141*, 2238–2241. [CrossRef]
- Bilge, S.; Karadurmus, L.; Atici, E.B.; Sinag, A.; Ozkan, S.A. A novel electrochemical sensor based on magnetic Co₃O₄ nanoparticles/carbon recycled from waste sponges for sensitive determination of anticancer ruxolitinib. *Sens. Actuator B Chem.* 2022, 367, 132127. [CrossRef]
- 19. You, D.J.; Lou, J.Y.; Li, X.Q.; Zhou, Y.L.; Sun, X.Q.; Wang, X.L. Investigation of advanced catalytic effect of Co₃O₄ nanosheets modified carbon felts as vanadium flow battery electrodes. *J. Power Sources* **2021**, 494, 229775. [CrossRef]
- Bronzato, J.D.; Tofanello, A.; Oliveira, M.T.; Bettini, J.; Brito, A.M.M.; Costa, S.A.; Costa, S.M.; Lanfredi, A.J.C.; Nascimento, O.R.; Nantes-Cardoso, I.L. Virucidal, photocatalytic and chiromagnetic cobalt oxide quantum dots. *Appl. Surf. Sci.* 2022, 576, 151847. [CrossRef]
- Liu, D.L.; Pervaiz, E.; Adimi, S.; Thomas, T.; Qu, F.D.; Huang, C.Z.; Wang, R.; Jiang, H.; Yang, M.H. Theoretical study on W-Co₃O₄ surface: Acetone adsorption and sensing mechanism. *Appl. Surf. Sci.* 2021, 566, 150642. [CrossRef]
- 22. Wang, Y.L.; Yu, D.; Wang, W.; Gao, P.; Zhong, S.; Zhang, L.S.; Zhao, Q.Q.; Liu, B.J. Synthesizing Co₃O₄-BiVO₄/g-C₃N₄ heterojunction composites for superior photocatalytic redox activity. *Sep. Purif. Technol.* **2020**, *239*, 116562. [CrossRef]
- Cho, E.C.; Chang-Jian, C.W.; Huang, J.H.; Huang, T.Y.; Wu, N.J.; Li, M.T.; Chen, Y.L.; Hsu, S.C.; Weng, H.C.; Lee, K.C. Preparation of Ni(OH)₂/CuO heterostructures for improved photocatalytic degradation of organic pollutants and microorganism. *Chemosphere* 2022, 300, 134484. [CrossRef] [PubMed]
- 24. Si, Y.L.; Cao, S.; Wu, Z.J.; Ji, Y.L.; Mi, Y.; Wu, X.C.; Liu, X.F.; Piao, L.Y. The effect of directed photogenerated carrier separation on photocatalytic hydrogen production. *Nano Energy* **2017**, *41*, 488–493. [CrossRef]
- 25. Xiao, F.X. Construction of Highly Ordered ZnO-TiO₂ Nanotube Arrays (ZnO/TNTs) Heterostructure for Photocatalytic Application. ACS Appl. Mater. Interfaces **2012**, *4*, 7054–7062. [CrossRef] [PubMed]
- 26. Bisaria, K.; Sinha, S.; Singh, R.; Iqbal, H.M.N. Recent advances in structural modifications of photo-catalysts for organic pollutants degradation-A comprehensive review. *Chemosphere* **2021**, *284*, 131263. [CrossRef]
- Qi, K.Z.; Cheng, B.; Yu, J.G.; Ho, W.K. Review on the improvement of the photocatalytic and antibacterial activities of ZnO. J. Alloy. Compd. 2017, 727, 792–820. [CrossRef]
- 28. Meng, A.Y.; Zhang, J.; Xu, D.F.; Cheng, B.; Yu, J.G. Enhanced photocatalytic H₂ production activity of anatase TiO₂ nanosheet by selectively depositing dual-cocatalysts on {101} and {001} facets. *Appl. Catal. B Environ.* **2016**, *198*, 286–294. [CrossRef]
- Zhou, G.; Xu, X.Y.; Ding, T.; Feng, B.; Bao, Z.J.; Hu, J.G. Well-Steered Charge-Carrier Transfer in 3D Branched Cu_xO/ZnO@Au Heterostructures for Efficient Photocatalytic Hydrogen Evolution. ACS Appl. Mater. Interfaces 2015, 7, 26819–26827. [CrossRef]
- Jin, C.Y.; Wang, M.; Li, Z.L.; Kang, J.; Zhao, Y.; Han, J.; Wu, Z.M. Two dimensional Co₃O₄/g-C₃N₄ Z-scheme heterojunction: Mechanism insight into enhanced peroxymonosulfate-mediated visible light photocatalytic performance. *Chem. Eng. J.* 2020, 398, 125569. [CrossRef]
- 31. Chahar, D.; Taneja, S.; Bisht, S.; Kesarwani, S.; Thakur, P.; Thakur, A.; Sharma, P.B. Photocatalytic activity of cobalt substituted zinc ferrite for the degradation of methylene blue dye under visible light irradiation. *J. Alloy. Compd.* **2021**, *851*, 156878. [CrossRef]
- Zhang, H.Y.; Wang, Z.W.; Li, R.N.; Guo, J.L.; Li, Y.; Zhu, J.M.; Xie, X.Y. TiO₂ supported on reed straw biochar as an adsorptive and photocatalytic composite for the efficient degradation of sulfamethoxazole in aqueous matrices. *Chemosphere* 2017, 185, 351–360. [CrossRef] [PubMed]
- 33. Yang, Y.L.; Dan, Z.H.; Liang, Y.F.; Wang, Y.; Qin, F.X.; Chang, H. Asynchronous Evolution of Nanoporous Silver on Dual-Phase Ag-Sn Alloys by Potentiostatic Dealloying in Hydrochloric Acid Solution. *Nanomaterials* **2019**, *9*, 743. [CrossRef] [PubMed]
- Yang, X.X.; Xu, W.C.; Cao, S.; Zhu, S.L.; Liang, Y.Q.; Cui, Z.D.; Yang, X.J.; Li, Z.Y.; Wu, S.L.; Inoue, A.; et al. An amorphous nanoporous PdCuNi-S hybrid electrocatalyst for highly efficient hydrogen production. *Appl. Catal. B Environ.* 2019, 246, 156–165. [CrossRef]
- 35. Wada, T.; Yubuta, K.; Inoue, A.; Kato, H. Dealloying by metallic melt. Mater. Lett. 2011, 65, 1076–1078. [CrossRef]
- 36. Pang, F.J.; Wang, Z.F.; Zhang, K.; He, J.; Zhang, W.Q.; Guo, C.X.; Ding, Y. Bimodal nanoporous Pd₃Cu₁ alloy with restrained hydrogen evolution for stable and high yield electrochemical nitrogen reduction. *Nano Energy* **2019**, *58*, 834–841. [CrossRef]
- 37. Wang, R.Y.; Xu, C.X.; Bi, X.X.; Ding, Y. Nanoporous surface alloys as highly active and durable oxygen reduction reaction electrocatalysts. *Energy Environ. Sci.* 2012, *5*, 5281–5286. [CrossRef]

- Li, R.; Liu, X.J.; Wu, R.Y.; Wang, J.; Li, Z.B.; Chan, K.C.; Wang, H.; Wu, Y.; Lu, Z.P. Flexible Honeycombed Nanoporous/Glassy Hybrid for Efficient Electrocatalytic Hydrogen Generation. *Adv. Mater.* 2019, *31*, 1904989. [CrossRef]
- Xu, W.C.; Zhu, S.L.; Liang, Y.Q.; Li, Z.Y.; Cui, Z.D.; Yang, X.J.; Inoue, A. Nanoporous CuS with excellent photocatalytic property. Sci. Rep. 2015, 5, 18125. [CrossRef]
- Wang, N.; Pan, Y.; Wu, S.K.; Zhang, E.M.; Dai, W.J. Rapid synthesis of rutile TiO₂ nano-flowers by dealloying Cu₆₀Ti₃₀Y₁₀ metallic glasses. *Appl. Surf. Sci.* 2018, 428, 328–337. [CrossRef]
- 41. Li, M.; Li, Y.Y.; Zhang, Q.; Qin, C.L.; Zhao, W.M.; Wang, Z.F.; Inoue, A. Ultrafine Cu₂O/CuO nanosheet arrays integrated with NPC/BMG composite rod for photocatalytic degradation. *Appl. Surf. Sci.* **2019**, *483*, 285–293. [CrossRef]
- 42. Li, M.; Wang, Z.F.; Zhang, Q.; Qin, C.L.; Inoue, A.; Guo, W.B. Formation and evolution of ultrathin Cu2O nanowires on NPC ribbon by anodizing for photocatalytic degradation. *Appl. Surf. Sci.* 2020, 506, 144819. [CrossRef]
- 43. Qin, S.Y.; Liu, Y.; Liu, S.M.; Wang, X.Y.; Li, Y.Y.; Qin, C.L.; Wang, Z.F.; Li, M. Self-standing porous Au/CuO nanowires with remarkably enhanced visible light absorption and photocatalytic performance. *Appl. Surf. Sci.* 2022, 594, 153443. [CrossRef]
- 44. Sun, X.H.; Zheng, D.H.; Pan, F.D.; Qin, C.L.; Li, Y.Y.; Wang, Z.F.; Liu, Y. 3D nanoporous Ni@NiO/metallic glass sandwich electrodes without corrosion cracks for flexible supercapacitor application. *Appl. Surf. Sci.* 2021, 545, 149043. [CrossRef]
- 45. Zhao, F.; Zheng, D.H.; Liu, Y.; Pan, F.D.; Deng, Q.B.; Qin, C.L.; Li, Y.Y.; Wang, Z.F. Flexible Co(OH)₂/NiO_xH_y@Ni hybrid electrodes for high energy density supercapacitors. *Chem. Eng. J.* **2021**, *415*, 128871. [CrossRef]
- Zhang, Y.; Zheng, D.H.; Liu, S.M.; Qin, S.Y.; Sun, X.H.; Wang, Z.F.; Qin, C.L.; Li, Y.Y.; Zhou, J. Flexible porous Ni(OH)₂ nanopetals sandwiches for wearable non-enzyme glucose sensors. *Appl. Surf. Sci.* 2021, 552, 149529. [CrossRef]
- Zheng, D.H.; Li, M.; Li, Y.Y.; Qin, C.L.; Wang, Y.C.; Wang, Z.F. A Ni(OH)₂ nanopetals network for high-performance supercapacitors synthesized by immersing Ni nanofoam in water. *Beilstein J. Nanotechnol.* 2019, 10, 281–293. [CrossRef]
- Pradhan, A.C.; Uyar, T. Morphological Control of Mesoporosity and Nanoparticles within Co₃O₄-CuO Electrospun Nanofibers: Quantum Confinement and Visible Light Photocatalysis Performance. ACS Appl. Mater. Interfaces 2017, 9, 35757–35774. [CrossRef] [PubMed]
- 49. Zhang, Q.; Man, L.Y.; Qin, C.L.; Wang, Z.F.; Zhao, W.M.; Li, Y.Y. Flexible Free-Standing Cu_xO/Ag₂O (x = 1, 2) Nanowires Integrated with Nanoporous Cu-Ag Network Composite for Glucose Sensing. *Nanomaterials* **2020**, *10*, 357. [CrossRef]
- 50. Rabani, I.; Zafar, R.; Subalakshmi, K.; Kim, H.S.; Bathula, C.; Seo, Y.S. A facile mechanochemical preparation of Co₃O₄@g-C₃N₄ for application in supercapacitors and degradation of pollutants in water. *J. Hazard. Mater.* **2021**, 407, 124360. [CrossRef]
- Xie, X.B.; Ni, C.; Lin, Z.H.; Wu, D.; Sun, X.Q.; Zhang, Y.P.; Wang, B.; Du, W. Phase and morphology evolution of high dielectric CoO/Co₃O₄ particles with Co₃O₄ nanoneedles on surface for excellent microwave absorption application. *Chem. Eng. J.* 2020, 396, 125205. [CrossRef]
- 52. Qin, C.L.; Zhang, M.M.; Li, B.E.; Li, Y.Y.; Wang, Z.F. Ag particles modified Cu_xO (x = 1, 2) nanowires on nanoporous Cu-Ag bimetal network for antibacterial applications. *Mater. Lett.* **2020**, *258*, 126823. [CrossRef]
- 53. Qin, C.L.; Zhang, W.; Asami, K.; Kimura, H.; Wang, X.M.; Inoue, A. A novel Cu-based BMG composite with high corrosion resistance and excellent mechanical properties. *Acta Mater.* **2006**, *54*, 3713–3719. [CrossRef]
- Qin, C.L.; Oak, J.J.; Ohtsu, N.; Asami, K.; Inoue, A. XPS study on the surface films of a newly designed Ni-free Ti-based bulk metallic glass. Acta Mater. 2007, 55, 2057–2063. [CrossRef]
- Qin, C.L.; Zheng, D.H.; Hu, Q.F.; Zhang, X.M.; Wang, Z.F.; Li, Y.Y.; Zhu, J.S.; Ou, J.Z.; Yang, C.H.; Wang, Y.C. Flexible integrated metallic glass-based sandwich electrodes for high-performance wearable all-solid-state supercapacitors. *Appl. Mater. Today* 2020, 19, 100539. [CrossRef]
- 56. Yao, M.M.; Hu, Z.H.; Xu, Z.J.; Liu, Y.F. Template synthesis of 1D hierarchical hollow Co₃O₄ nanotubes as high performance supercapacitor materials. *J. Alloy. Compd.* **2015**, *644*, 721–728. [CrossRef]
- 57. Zhang, Y.; Huang, J.W.; Ding, Y. Porous Co₃O₄/CuO hollow polyhedral nanocages derived from metal-organic frameworks with heterojunctions as efficient photocatalytic water oxidation catalysts. *Appl. Catal. B Environ.* **2016**, *198*, 447–456. [CrossRef]
- Wang, S.S.; Liu, L. Fabrication of novel nanoporous copper powder catalyst by dealloying of ZrCuNiAl amorphous powders for the application of wastewater treatments. J. Hazard. Mater. 2017, 340, 445–453. [CrossRef]
- Bokare, A.D.; Choi, W. Review of iron-free Fenton-like systems for activating H₂O₂ in advanced oxidation processes. J. Hazard. Mater. 2014, 275, 121–135. [CrossRef]
- Cheng, M.; Liu, Y.; Huang, D.L.; Lai, C.; Zeng, G.M.; Huang, J.H.; Liu, Z.F.; Zhang, C.; Zhou, C.Y.; Qin, L.; et al. Prussian blue analogue derived magnetic Cu-Fe oxide as a recyclable photo-Fenton catalyst for the efficient removal of sulfamethazine at near neutral pH values. *Chem. Eng. J.* 2019, 362, 865–876. [CrossRef]