



Supplementary Material

Ultrafast-Laser Micro-Structuring of $\text{LiNi}_{0.8}\text{Mn}_{0.1}\text{Co}_{0.1}\text{O}_2$ Cathode for High-Rate Capability of Three-Dimensional Li-ion Batteries

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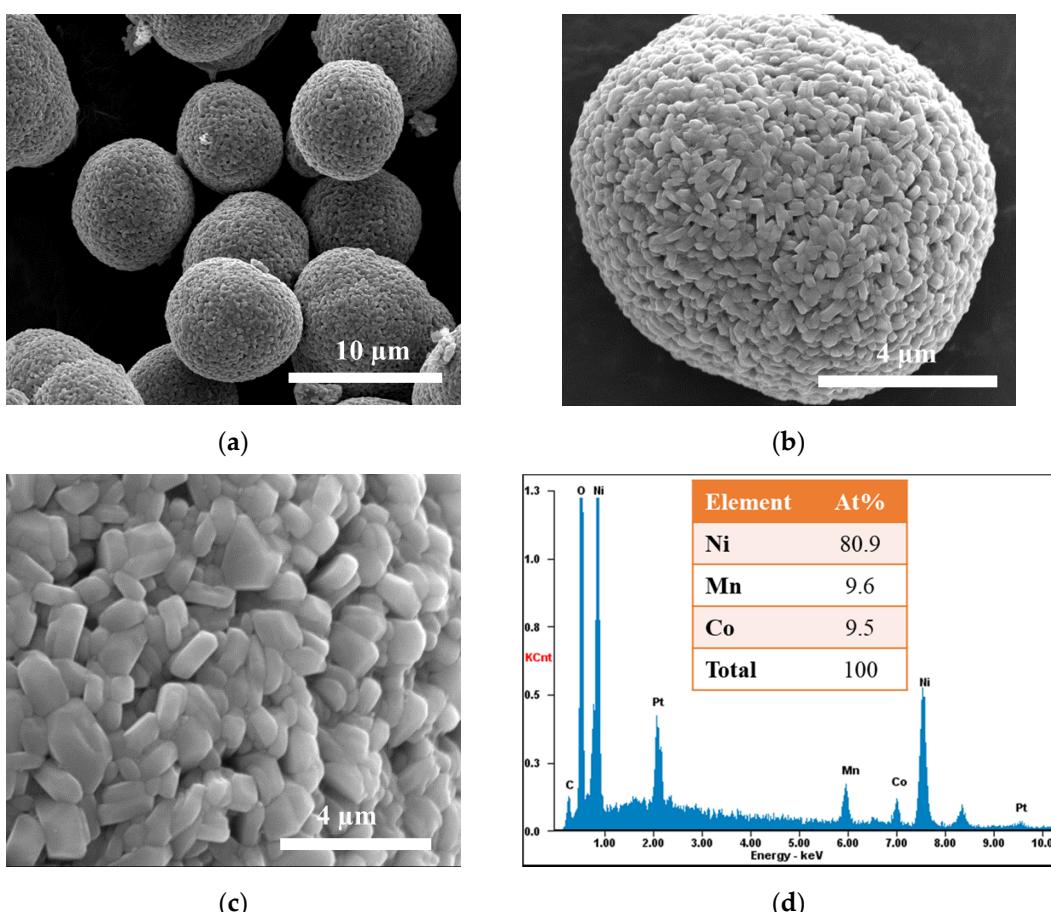


Figure S1. Morphology of NMC811 particles. ((a, b, c) SEM images of NMC811 particles and (d) EDX spectrum and element composition of selected area from SEM image (Figure c).

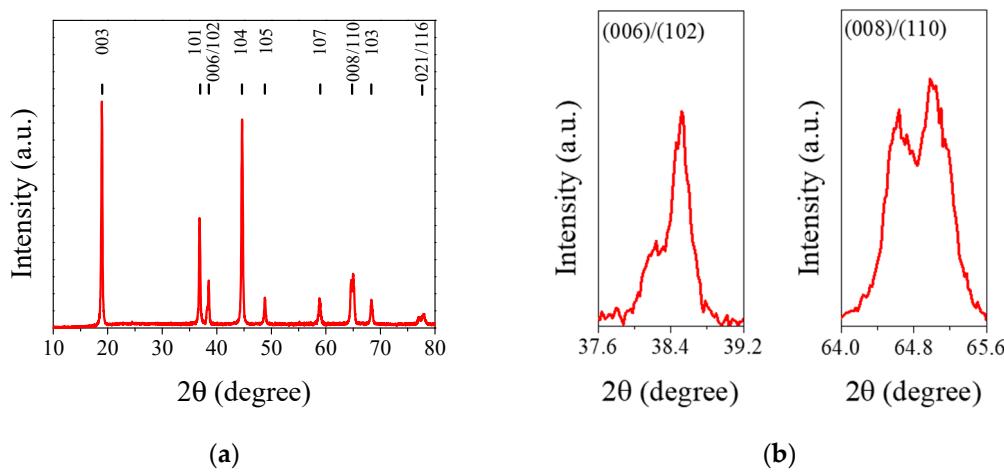


Figure S2. (a) XRD patterns of NMC811 and (b) the enlarged diffraction of (006)/(102) and (008)/(110) XRD peaks.

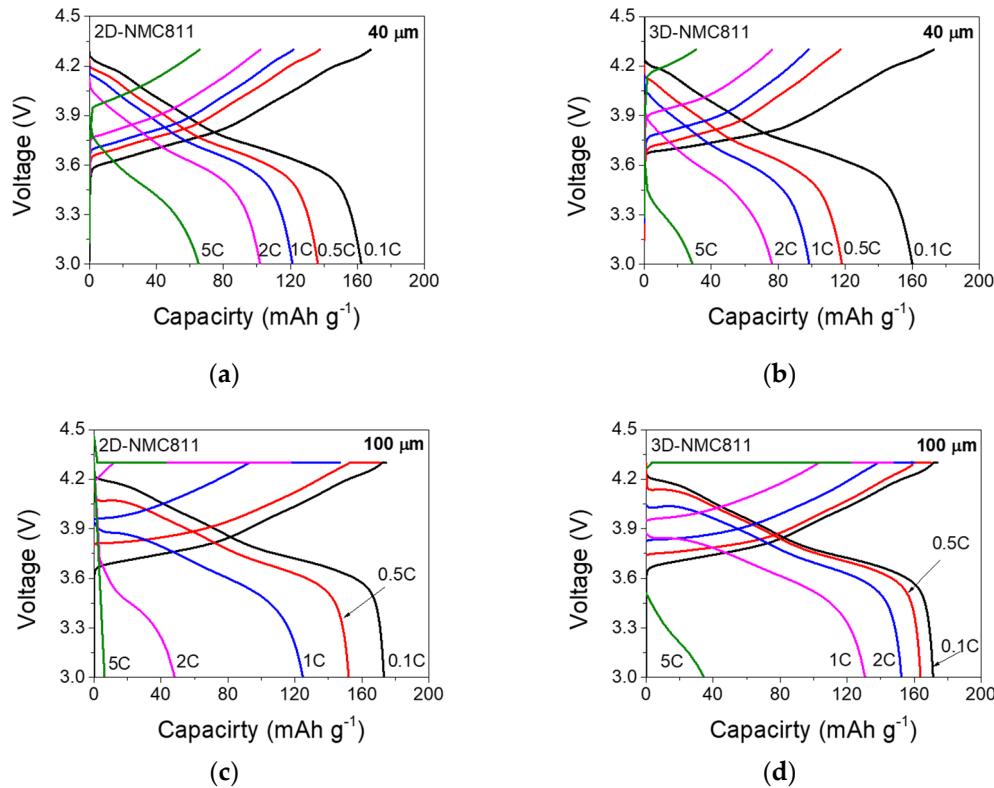


Figure S3. Galvanostatic charge/ discharge profiles of (a) 40-μm-2D-NMC811, (b) 40-μm-3D-NMC811, (c) 100-μm-2D-NMC811, and (d) 100-μm-3D-NMC811.

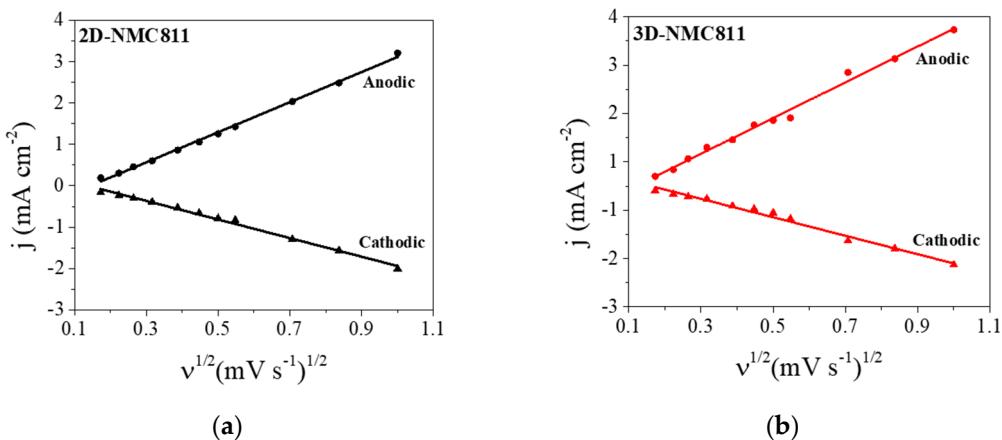


Figure S4. Diffusivity coefficient calculation. Normalized peak current obtained from CV scans plotted as a function of the square root of the scan rate for (a) 2D-NMC811 and (b) 3D-NMC811.

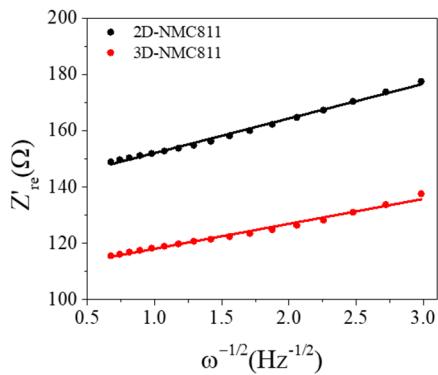


Figure S5. Linear fit lines demonstrating correlation between Z_{re} and $\omega^{-1/2}$ extracted from EIS data.

Table S1. Summary of effect of laser structuring on electrodes at various thickness. .

Characteristics	Electrode thickness (μm)	
	40	100
Increase of interfacial area (%)	20	78
Aspect ratio (AR)	0.96	3.72
Loss of material (%)	10	6.4
Effective area (cm^2)	1.13	2.01

Table S2. Fitting results for impedance spectra and calculated D_{Li^+} from CVs and electrochemical impedance spectroscopy.

Electrodes	D_{Li^+} (cm s ⁻²) by CVs		EIS		
	Anodic	Cathodic	R_s (Ω)	R_{CT} (Ω)	D_{Li^+} (cm s ⁻²)
2D-NMC811	16.6×10^{-11}	2.0×10^{-11}	3.2	136.6	1.6×10^{-11}
3D-NMC811	18.9×10^{-11}	1.9×10^{-11}	1.4	107.7	3.5×10^{-11}