



Article

Iron oxide-Cobalt Nanocatalyst for *O*-tert-Boc Protection and *O*-Arylation of Phenols

Vilas B. Gade¹, Anandarup Goswami^{2,*}, Rajender S. Varma³, Sharad N. Shelke^{1,*}
and Manoj B. Gawande^{3,*}

¹ P. G. & Research Center, Department of Chemistry, S. S. G. M. College, Kopargaon, Dist., Ahmednagar 423601, India; anant.gade1985@gmail.com

² Division of Chemistry, Department of Sciences and Humanities, Vignan's Foundation for Science, Technology and Research Vadlamudi, Guntur 522213, India

³ Regional Centre of Advanced Technologies and Materials, Faculty of Science, Department of Physical Chemistry, Palacky University, Šlechtitelů 27, 78371 Olomouc, Czech Republic; Varma.Rajender@epa.gov

*Correspondence: ananda1911@gmail.com (A.G.); snshelke@yahoo.co.in (S.N.S.);
manoj.gawande@upol.cz (M.B.G.); Tel.: +420-58-563-4544 (M.B.G.)

Calculations for the size of nanoparticles

In order to build the histogram for the particle size distribution of $\text{Fe}_3\text{O}_4\text{-Co}_3\text{O}_4$, a large number of images (10 to 15) were acquired from each sample (for example, one representative image is shown below Figure S1) and the size of the particles on the border area was measured. It was noted that most of the particles are in the range from 10–30 nm; though the presence of small size nanoparticles cannot be excluded.

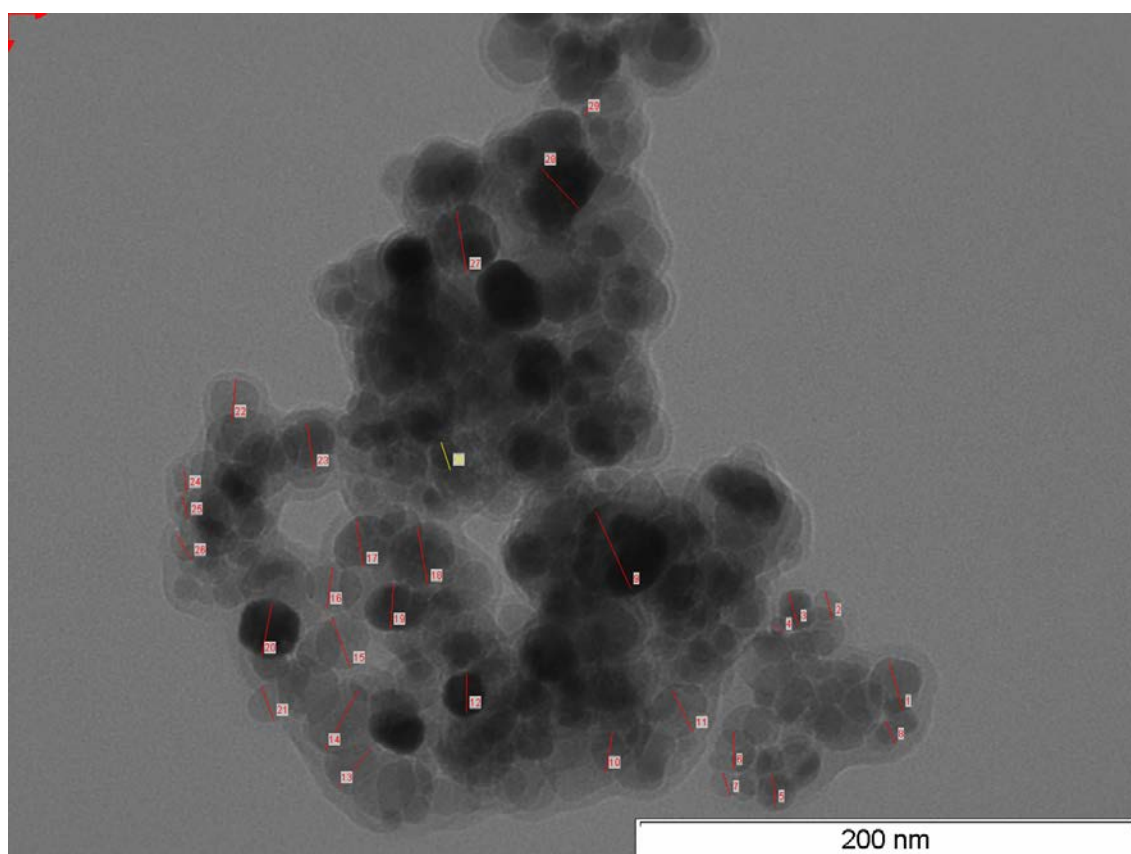


Figure S1. Representative $\text{Fe}_3\text{O}_4\text{-Co}_3\text{O}_4$ TEM image for histogram calculation.

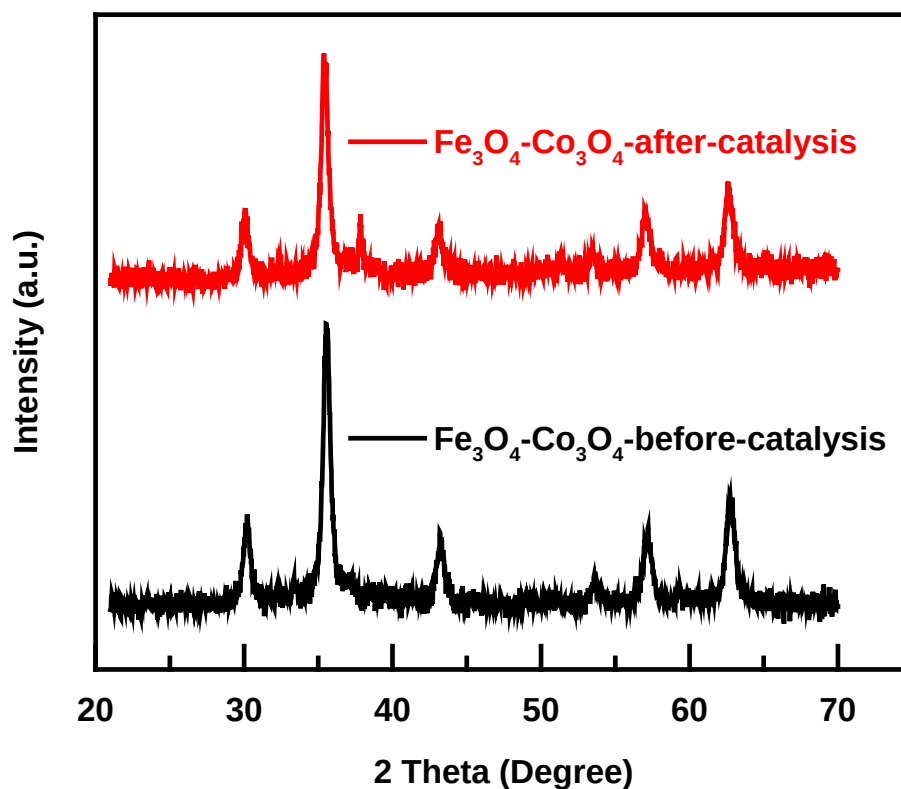
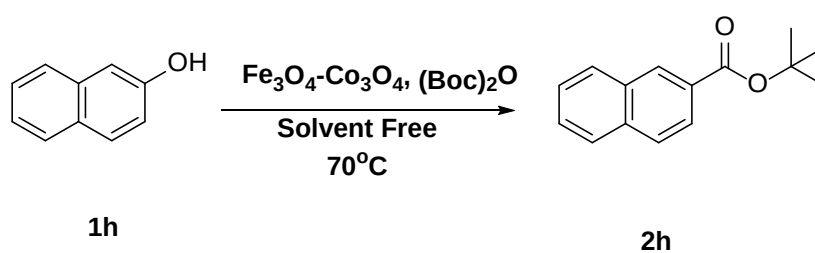


Figure S2. XRD spectra of fresh and reused catalyst.

Standard deviation of catalytic test



Run	Yield (%)	Standard Deviation (%)
1	85	2.14
2	85	
3	84	
4	82	
5	81	
6	80	

$$S.D. = \sqrt{\sum Ix - \mu I^2 / N - 1}$$

X = individual value

μ = mean

N = Number of measurements

$$\mu = 82.83$$

$$\sum Ix - \mu I^2 = 22.8334$$

$$N = 6$$

The comparison of 0.250 g of Fe₃O₄-Co₃O₄ nanocatalyst taken 6 times in parallel for O-*tert*-butoxycarbonylation of 2-naphthol.

Number	Mass of Fe ₃ O ₄ -Co ₃ O ₄ Nanocatalysts (mg) ^a	Standard Deviation (mg)
1	250	2.07
2	249	
3	245	
4	245	
5	248	
6	247	

^aMass of catalyst after magnetic cleansing, washing and vacuum drying

$$S.D. = \sqrt{\sum Ix - \mu I^2 / N - 1}$$

X = individual value

μ = mean

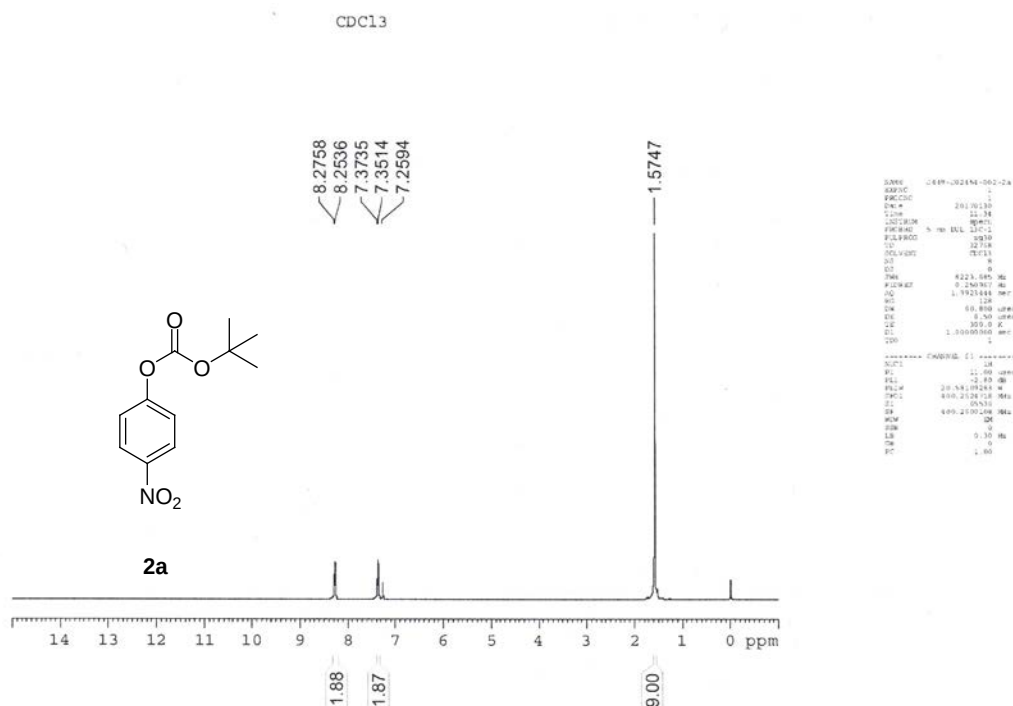
N = Number of measurements

$$\mu = 247.33$$

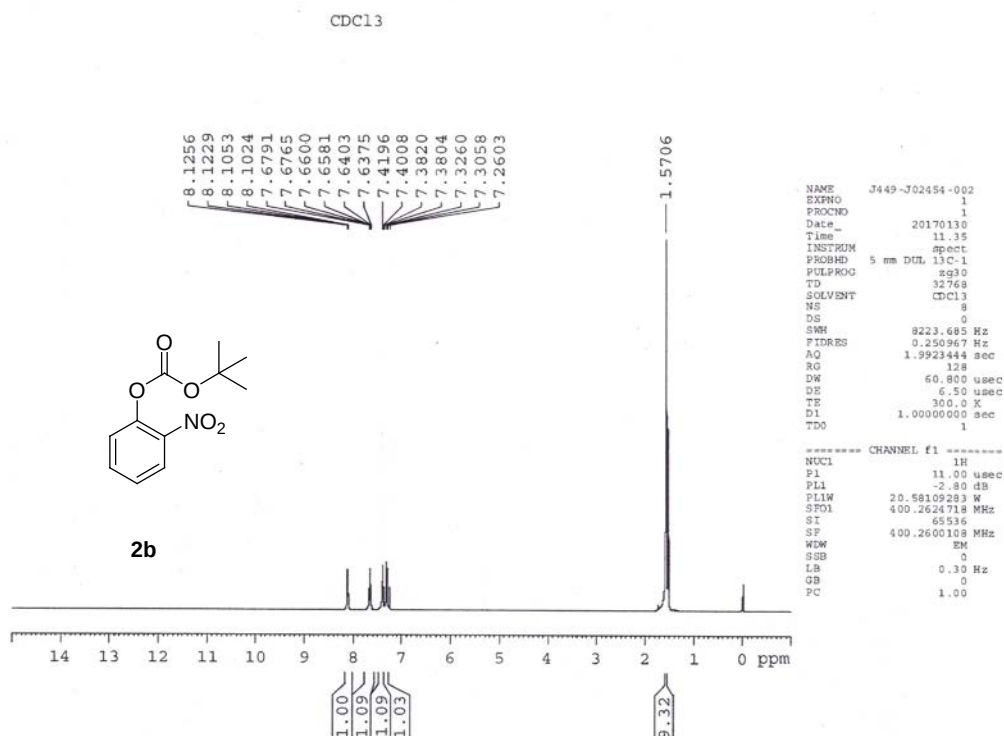
$$\sum Ix - \mu I^2 = 21.3334$$

$$N = 6$$

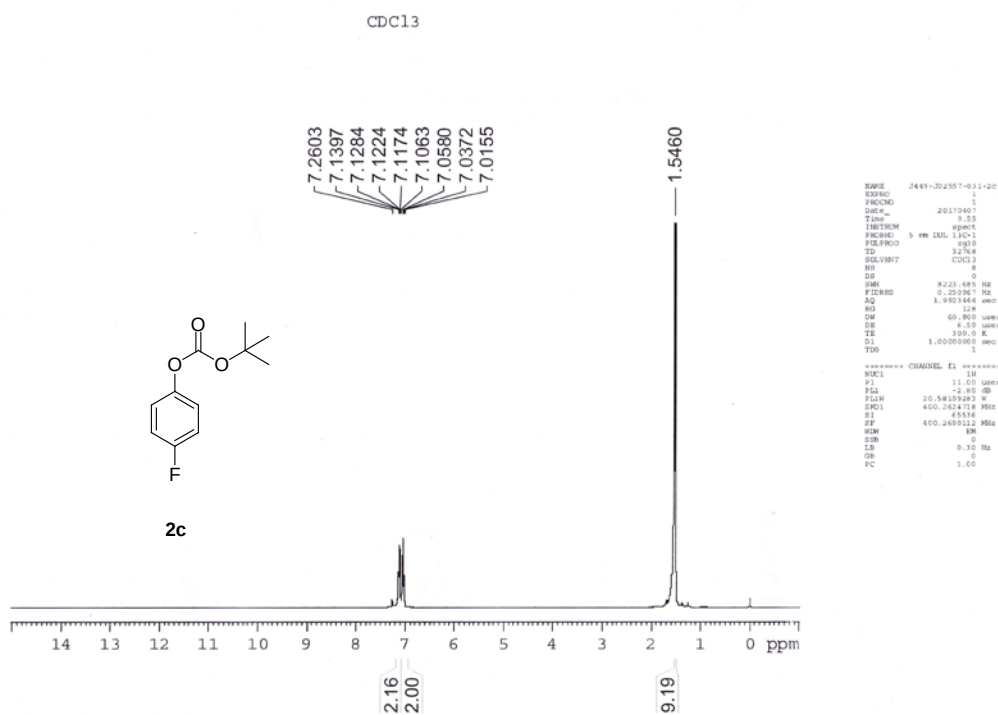
Spectral Data



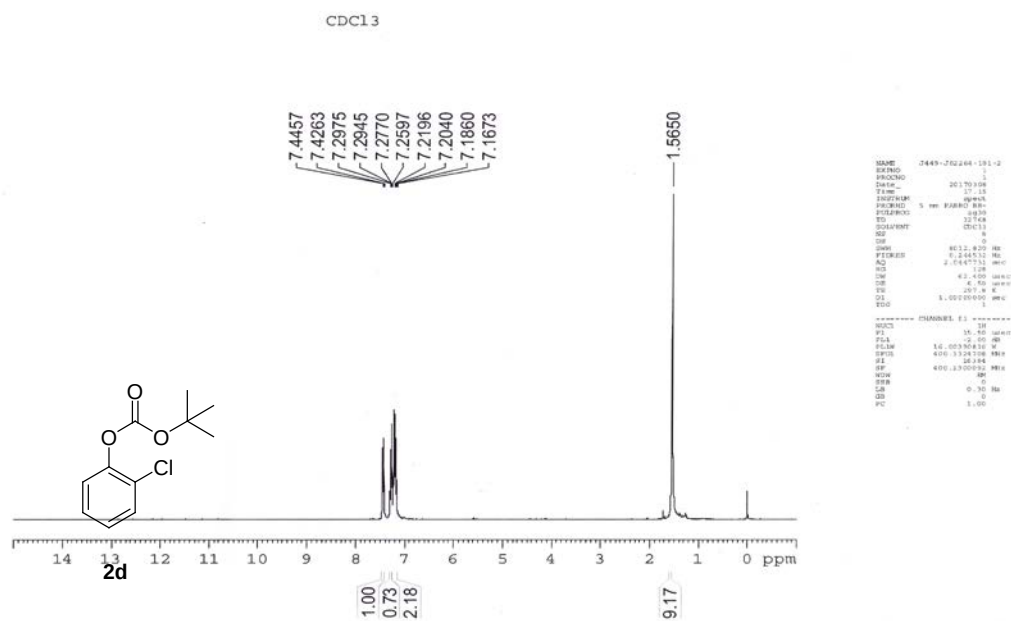
2a. IR (ν, cm⁻¹): 2987.5, 1753.42, 1614.86, 1521.63, 1344.97, ¹H NMR (400 MHz, CDCl₃, δ, ppm): 1.57 (9H, s, CH₃), 7.35–7.37 (2H, d, *J* = 8.8 Hz, HAr), 8.25–8.27 (2H, d, *J* = 8.8 Hz, HAr), LC-MS: 239 [M⁺]



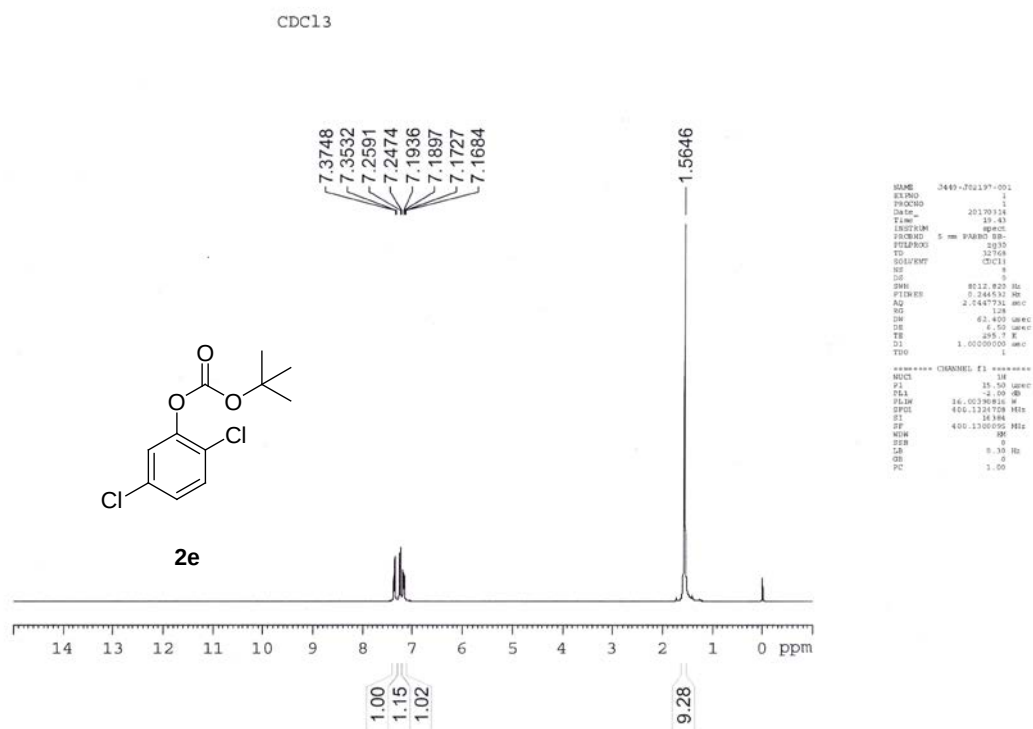
2b. IR (ν, cm⁻¹): 2983.85, 1763.32, 1605.32, 1530.09, 1328.99, ¹H NMR (400 MHz, CDCl₃, δ, ppm): 1.57 (9H, s, CH₃), 7.30–7.32 (1H, d, *J* = 8.1 Hz, HAr), 7.38–7.41 (1H, t, *J* = 7.5 Hz, HAr), 7.63–7.67 (1H, d, *J* = 1 & 7.6 Hz, HAr), 8.10–8.12 (1H, dd, *J* = 1 & 8.1 Hz, HAr), LC-MS: 239 [M+1]⁺



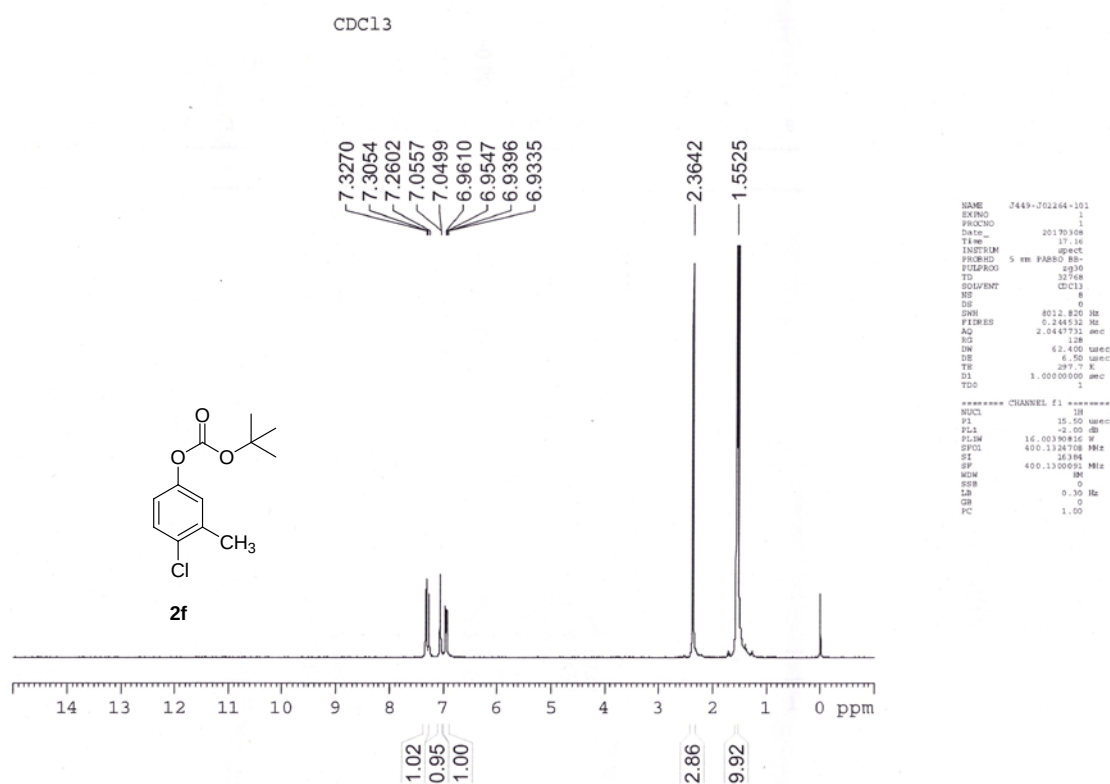
2c. IR (ν, cm⁻¹): 2982.69, 1756.22, 1605, 1505.70, 1371.29, 1141.99, ¹HNMR (400 MHz, CDCl₃, δ, ppm): 1.54 (9H, s, CH₃), 7.01-7.05 (2H, m, HAr), 7.10-7.13 (2H, m, HAr), LC-MS: 212 [M+Na]⁺



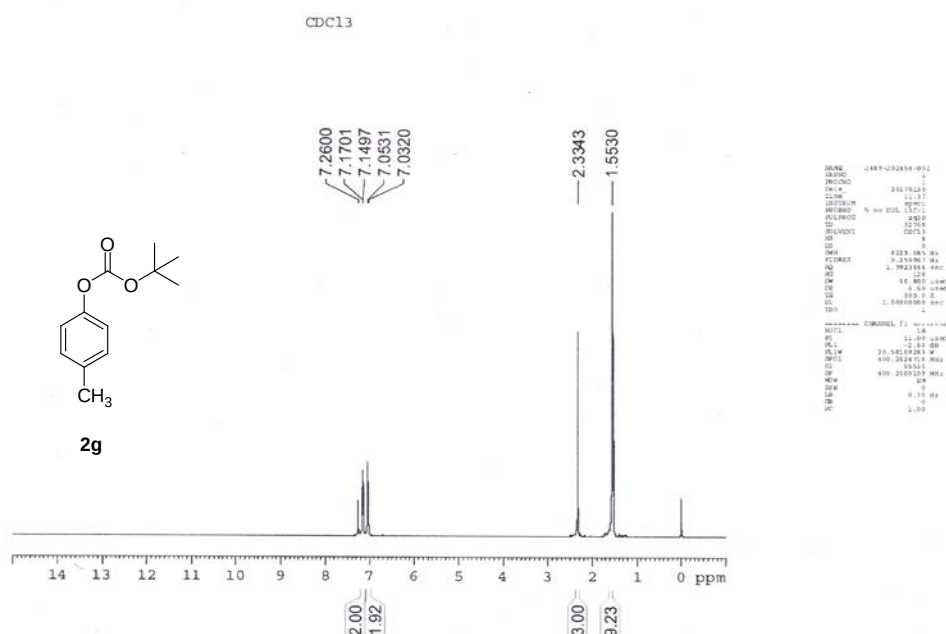
2d. IR (ν, cm⁻¹): 2982.33, 1761.02, 1605, 1251.52, 1062.67, ¹HNMR (400 MHz, CDCl₃, δ, ppm): 1.56 (9H, s, CH₃), 7.16-7.21 (2H, m, HAr), 7.25-7.29 (1H, m, HAr), 7.42-7.44 (1H, d, *J* = 7.7 Hz, HAr) LC-MS: 228 [M+18]⁺



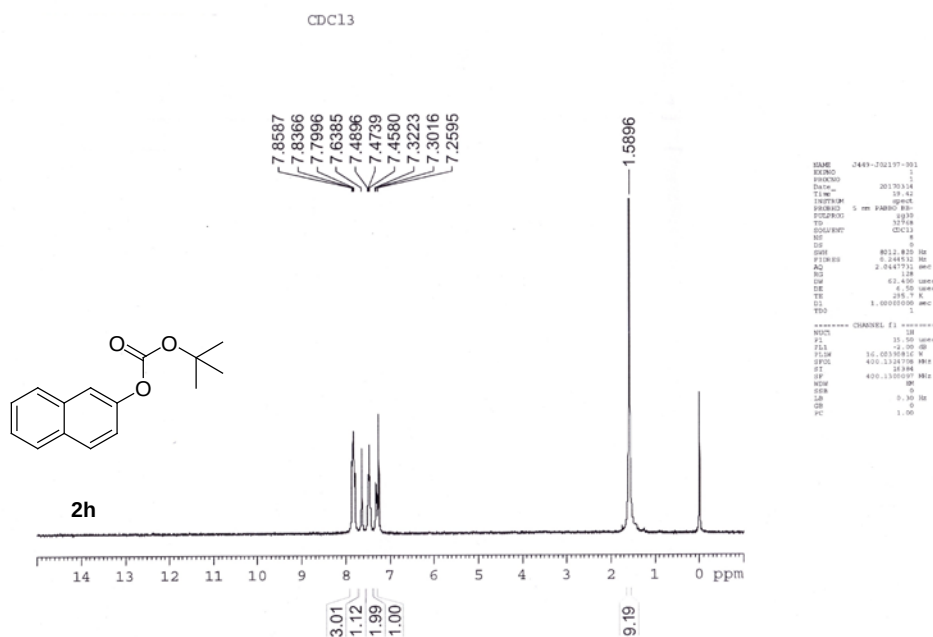
2e. IR (ν , cm^{-1}): 2982.99, 1762.93, 1576.70, 1252.17, 1060.45, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 1.56 (9H, s, CH_3), 7.16–7.19 (1H, dd, $J = 1.5$ & 8.6 Hz HAR), 7.24 (1H, s, HAR), 7.35–7.37 (1H, d, $J = 8.6$ Hz, HAR), LC-MS: 262 [$\text{M}+2$] $^+$



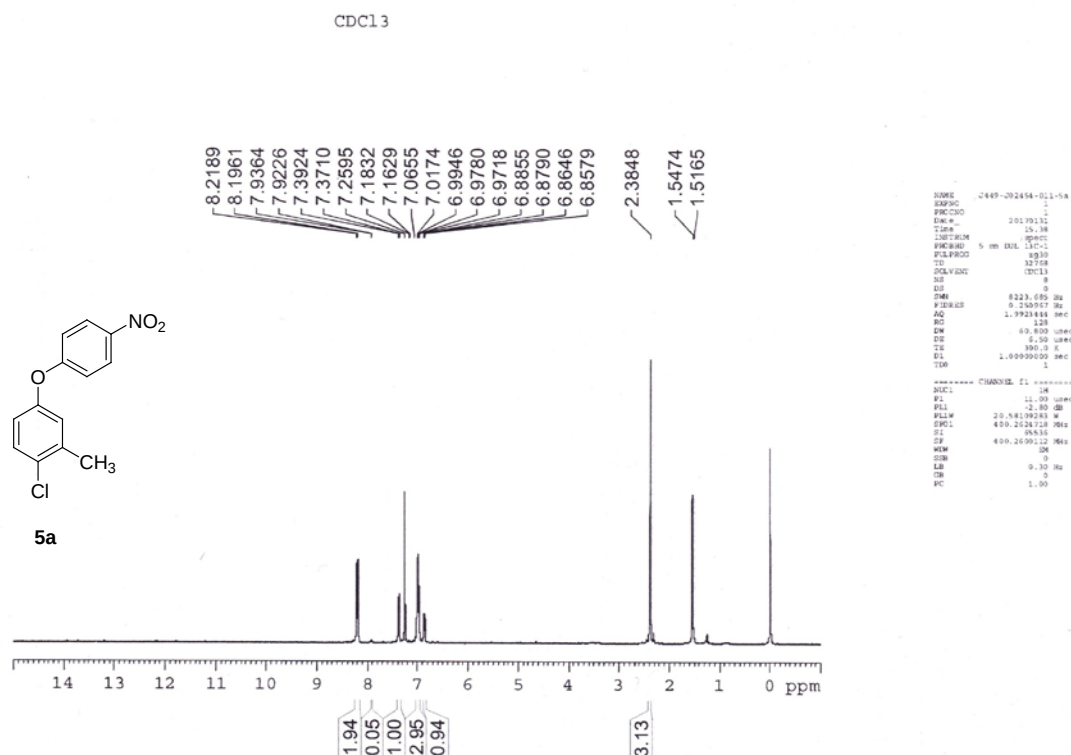
2f. IR (ν , cm^{-1}): 2982.35, 1756.18, 1602, 1250.36, 1060.09, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 1.55 (9H, s, CH_3), 2.36 (3H, s, CH_3), 6.93–6.96 (1H, dd, J = 8.5 & 2.5 Hz HAr), 7.04–7.05 (1H, d, J = 2.3 Hz, HAr), 7.30–7.32 (1H, d, J = 8.6 Hz, HAr), LC-MS: 242 $[\text{M}+18]^+$



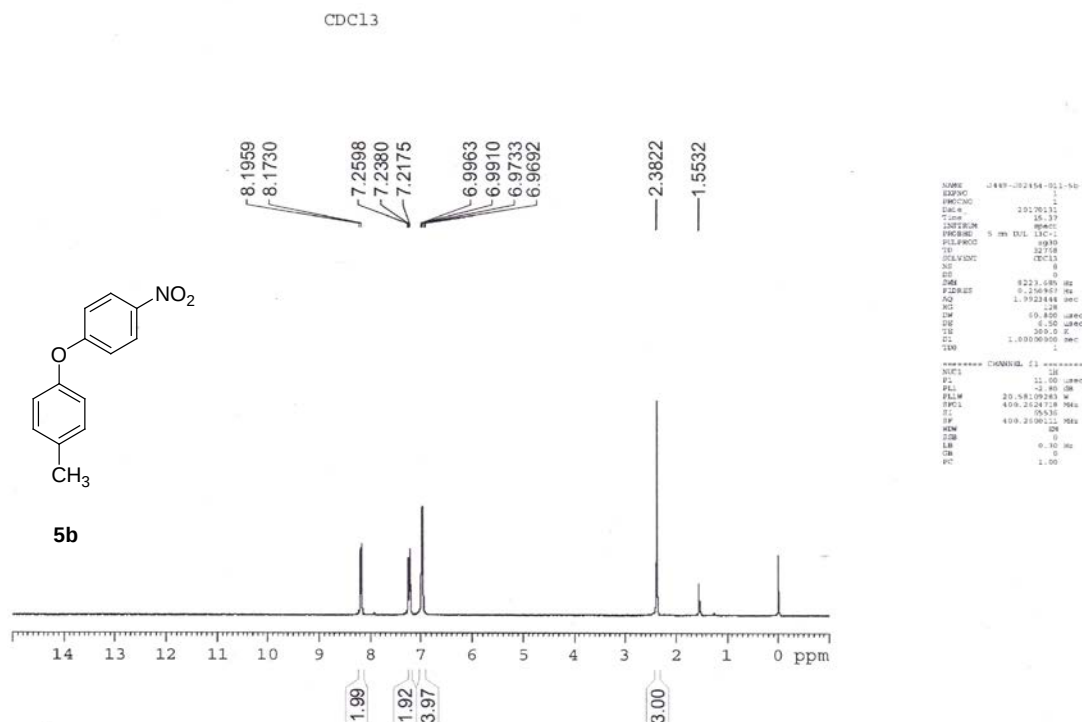
2g. IR (ν , cm^{-1}): 2981.75, 1754.38, 1602, 1254.62, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 1.55 (9H, s, CH_3), 2.33 (3H, s, CH_3), 7.03–7.05 (2H, d, J = 8.4 Hz, HAr), 7.14–7.17 (2H, d, J = 8.2 Hz, HAr), LC-MS: 208 $[\text{M}+18]^+$



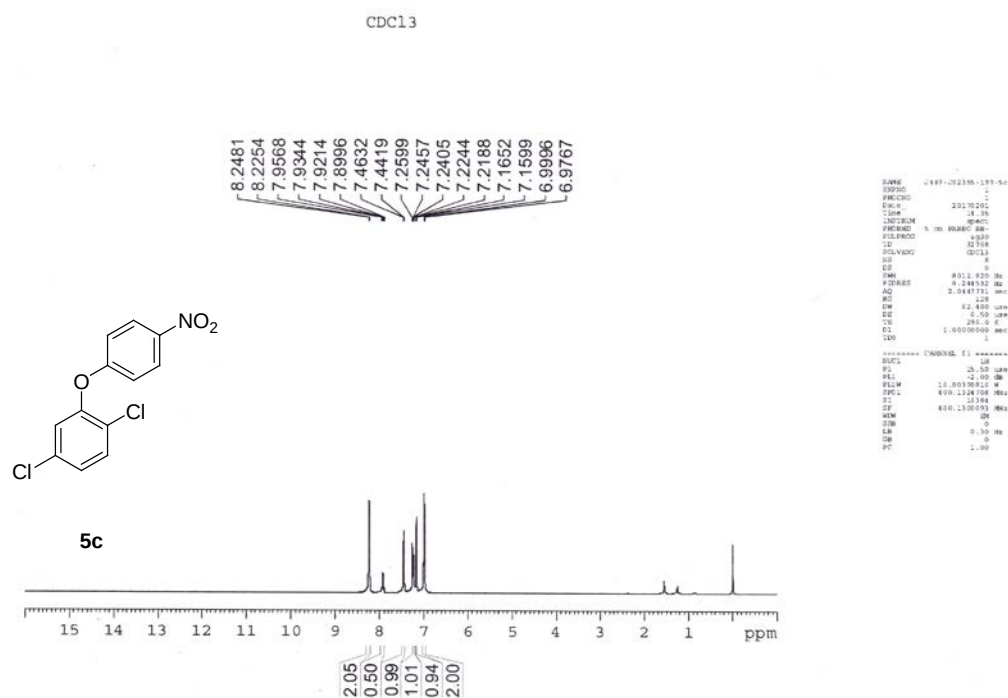
2h. IR (ν , cm^{-1}): 2982.67, 1746.56, 1599.42, 1236.35, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 1.58 (9H, s, CH_3), 7.30–7.32 (2H, d, J = 8.2 Hz, HAr), 7.45–7.48 (2H, m, HAr), 7.63 (1H, s, HAr), 7.79–7.85 (3H, m, HAr), LC-MS: 244 $[\text{M}+18]^+$



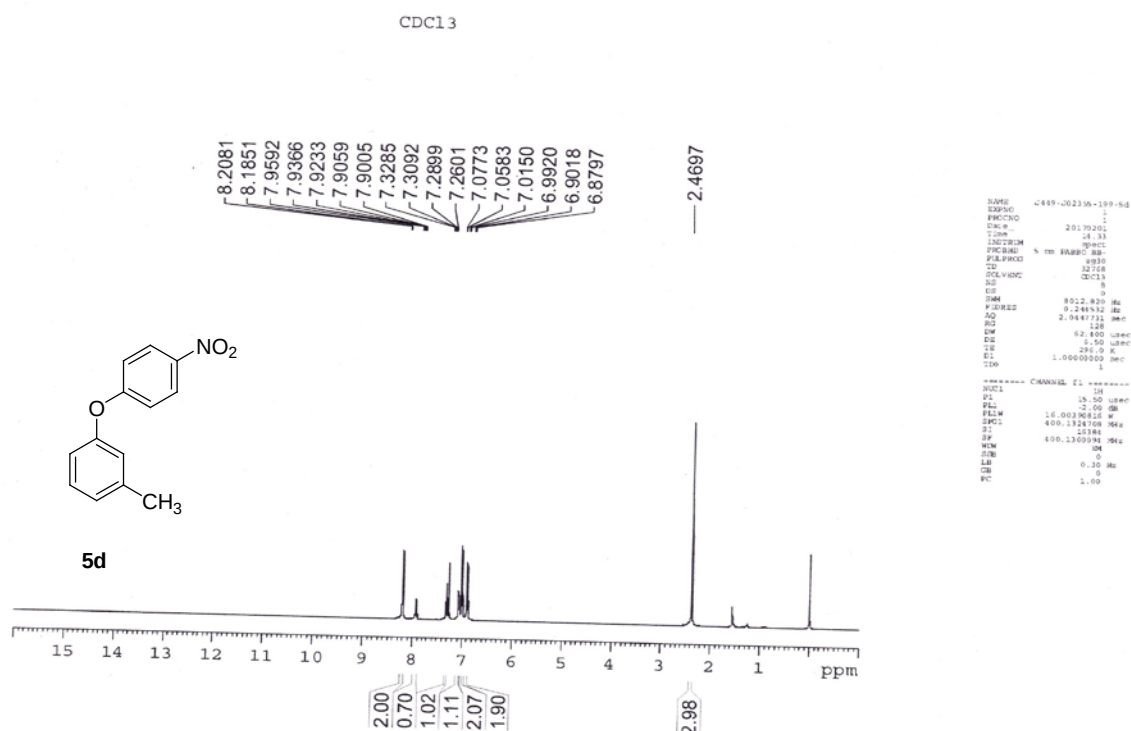
5a. IR (ν , cm^{-1}): 2925.7, 1574.68, 1506.98, 1339.86, 1240.61, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 2.38 (3H, s, CH_3), 6.85–6.88 (1H, dd, $J = 2.6$ & 8.3 Hz, HAr), 6.97–6.98 (1H, d, $J = 2.4$ Hz, HAr), 6.99–7.01 (2H, d, $J = 9.1$ Hz, HAr), 7.37–7.39 (1H, d, $J = 8.5$ Hz, HAr), 8.19–8.21 (2H, d, $J = 9.1$ Hz, HAr), LC-MS: 263[M+] $^+$



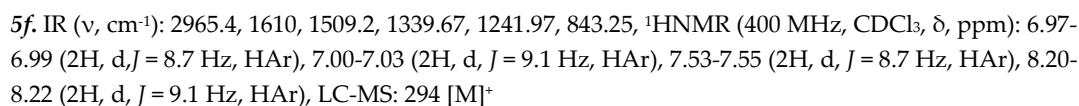
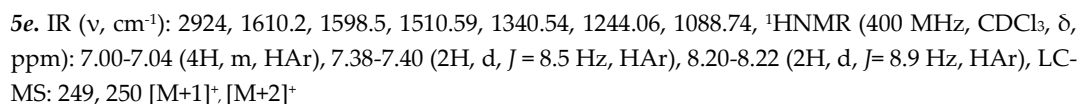
5b. IR (ν , cm^{-1}): 2924, 1587.80, 1505.09, 1338.20, 1243.33, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 2.38 (3H, s, CH_3), 6.96–6.99 (4H, d, HAr), 7.21–7.23 (2H, d, $J = 8.2$ Hz, HAr), 8.17–8.19 (2H, d, $J = 9.1$ Hz, HAr), LC-MS: 229 [M+] $^+$

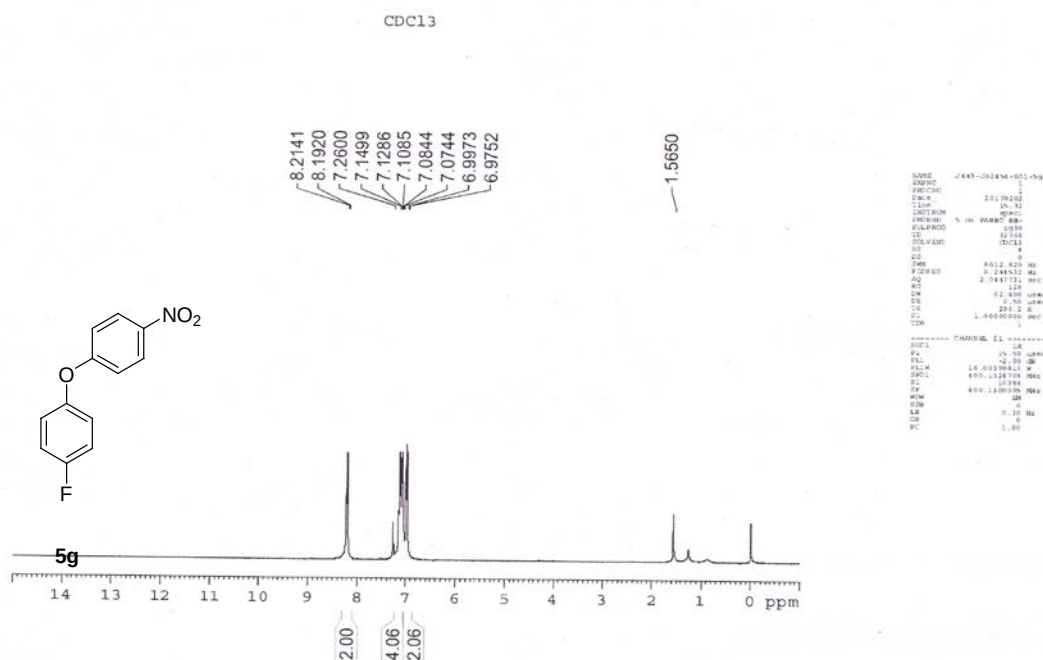


5c. IR (ν , cm⁻¹): 2926.7, 1568.86, 1509.75, 1339.51, 1235.56, 1083.11, ¹HNMR (400 MHz, CDCl₃, δ , ppm): 6.97–6.99 (2H, d, J = 9.1 Hz, HAr), 7.15–7.16 (1H, d, J = 2.1 Hz, HAr), 7.21–7.24 (1H, dd, J = 2.2 & 8.7 Hz, HAr), 7.44–7.46 (1H, d, J = 8.5 Hz, HAr), 8.22–8.24 (2H, d, J = 9.1 Hz, HAr), LC-MS: 284 [M]⁺

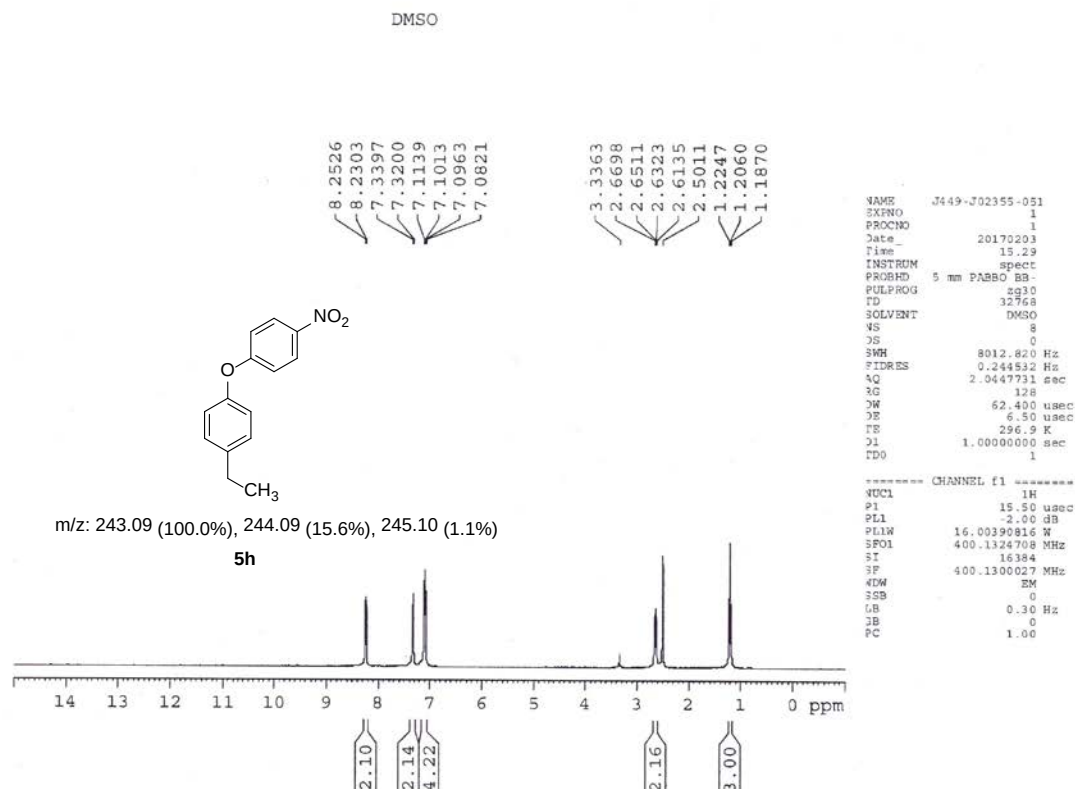


5d. IR (ν , cm⁻¹): 2979.2, 1578.88, 1501.40, 1339.99, 1249.96, ¹HNMR (400 MHz, CDCl₃, δ , ppm): 2.46 (3H, s, CH₃), 6.87–6.90 (2H, m, HAr), 6.99–7.01 (2H, d, J = 9.2 Hz, HAr), 7.05–7.07 (1H, d, J = 7.6 Hz, HAr), 7.28–7.32 (1H, t, J = 7.7 Hz, HAr), 8.18–8.20 (2H, d, J = 9.2 Hz, HAr), LC-MS: 229 [M+]⁺





5g. IR (ν , cm^{-1}): 2924.62, 1602.71, 1500.65, 1336.94, 1185.39, 1215.03, ^1H NMR (400 MHz, CDCl_3 , δ , ppm): 6.97–6.99 (2H, d, $J = 8.8$ Hz, HAr), 7.07–7.14 (4H, m, HAr), 8.19–8.21 (2H, d, $J = 8.8$ Hz, HAr), LC-MS: 233 $[\text{M}-1]^+$



5h. IR (ν , cm^{-1}): 2966.09, 1609.13, 1587.23, 1505.63, 1340.17, 1242.03, ^1H NMR (400 MHz, $\text{DMSO}-d_6$, δ , ppm): 1.18–1.22 (3H, t, $J = 7.6$ Hz, CH_3), 2.61–2.66 (2H, q, $J = 7.5$ Hz, CH_2), 7.08–7.11 (4H, m, HAr), 7.32–7.33 (2H, d, $J = 7.9$ Hz, HAr), 8.23–8.25 (2H, d, $J = 8.9$ Hz, HAr), LC-MS: 243 $[\text{M}-1]^+$