Nanopillar Diffraction Gratings by Two-Photon Lithography

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Table S1. Summary of pillar dimensions as a function of the laser power.Experimental data were obtained from scanning electron microscopy (SEM)micrographs.

	S	EM-investigation		Fit Sun et al.		Num	erical Simula	ations	
Laser Power	Pillar Diam.	Pillar Height	Fraction of upright pillars	Voxel Diam.	Voxel Diam.	Voxel Height	Pillar Height	Aspect ratio	Shrinkage
[mW]	[mm]	[mn]	[%]	[nm]	[nm]	[mn]	[mm]		[%]
10	120 ± 11	333 ± 13	29.45	115	144	531	965	69.9	65.5
11	184 ± 5	581 ± 30	100	178	230	781	1.09	4.74	46.72
12	225 ± 7	660 ± 14	100	221	275	959	1.18	4.29	44.04
13	230 ± 14	822 ± 39	100	254	312	1.113	1.257	4.02	34.58
14	284 ± 7	868 ± 28	100	281	344	1.228	1.314	3.82	33.94
15	298 ± 6	935 ± 31	100	303	370	1.33	1.365	3.69	31.5
16	313 ± 12	1.054 ± 32	100	323	392	1.424	1.412	3.6	25.35
17	336 ± 13	1.099 ± 17	100	341	413	1.502	1.451	3.51	24.26
18	358 ± 25	1.085 ± 36	100	357	433	1.576	1.488	3.44	27.08
19	376 ± 9	1.21 ± 33	100	372	449	1.664	1.532	3.41	21.02
20	379 ± 26	1.224 ± 44	100	385	464	1.708	1.554	3.35	21.24
21	411 ± 17	1.193 ± 39	100	397	478	1.768	1.584	3.31	24.68
22	410 ± 18	1.236 ± 24	100	408	491	1.825	1.613	3.29	23.35
23	427 ± 20	1.315 ± 35	100	419	503	1.873	1.637	3.25	19.65



Figure S1. Optical properties of the cured photoresist and the fused silica substrate obtained by ellipsometry.



Figure S2. Optical pillar gratings when fabricated without UV-post-curing. (a) SEM-micrographs. Scale bar is 1 μ m. (b) Optical micrographs of 50x50 μ m nanopillar gratings on a fused silica substrate. Scale bar is 25 μ m. (c) Fraction of upright pillars without (black squares) and with additional cross-linking (grey circles). Dotted lines are added to guide the eyes.