Supporting Information

Next-Generation Cellulosic Filaments from Hemp Pulp via Dry-Jet Wet Spinning Using HighPerCell® Technology

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Table S1. Degree of crystallinity (I_C) and degree of crystalline orientation (f_t) of the filaments at 65 °C with different DR and different pulps: WP wood pulp and HP hemp pulp by RBX.

Sample-ID	WP-F		HP-F	
	−1	**−2**	**−1**	**−2**
DR	7.7	9.6	7.7	9.6
I_c [%]	65	n.d.	n.d.	65
Δn	0.040	n.d.	0.040	0.042
f_t	0.66 ± 0.04	n.d.	0.66 ± 0.02	0.68 ± 0.04

n.d.—not determined.