Preparation of adsorbent materials from rice husk via hydrothermal carbonization: optimization of operating conditions and alkali activation

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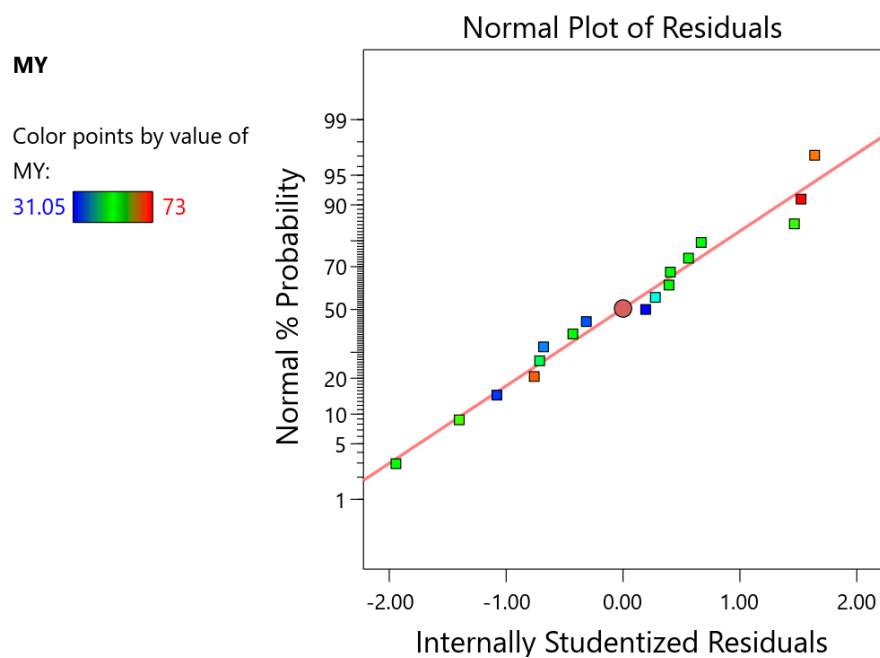[c]*Instituto de Investigación Geológico y Energético, Quito 170518, Ecuador*
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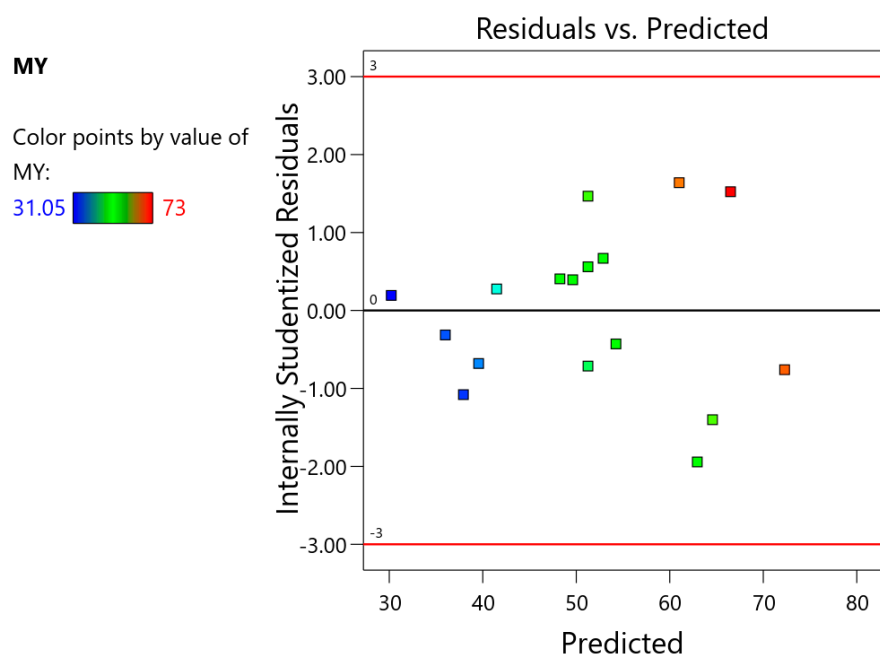
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Supplementary material

Diagnostic plots for HYDROCHAR MASS YIELD (MY)
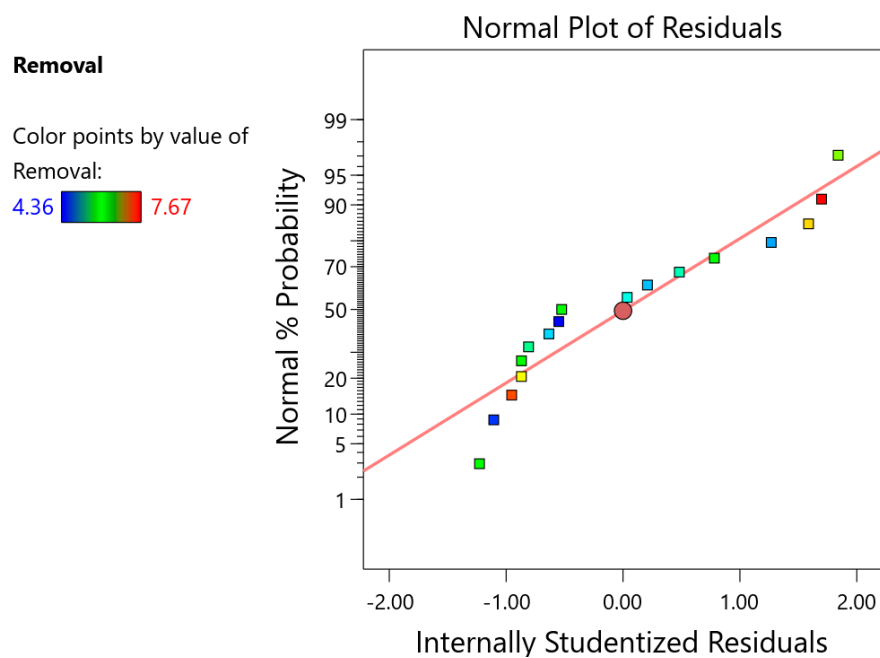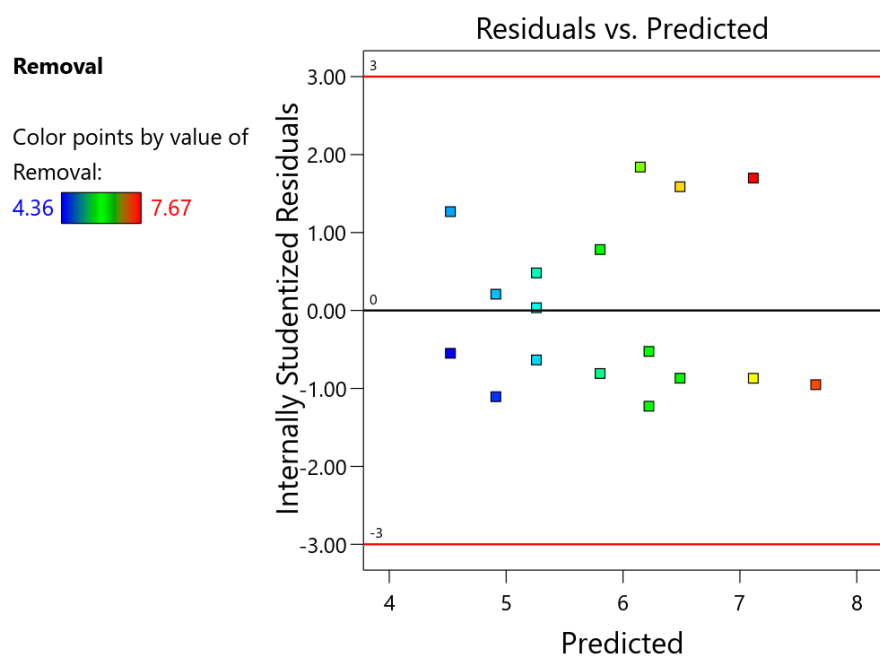

Figure S1. Normal plot of residuals for MY

Figure S2. Residuals versus predicted plot for MY

Diagnostic plots for ADSORPTION CAPACITY AT EQUILIBRIUM (q_e)

Normal Plot of Residuals

Removal

Color points by value of
Removal:

4.36 ▮▮▮ 7.67

Figure S3. Normal plot of residuals for q_e

Residuals vs. Predicted

Removal

Color points by value of
Removal:

4.36 ▮▮▮ 7.67

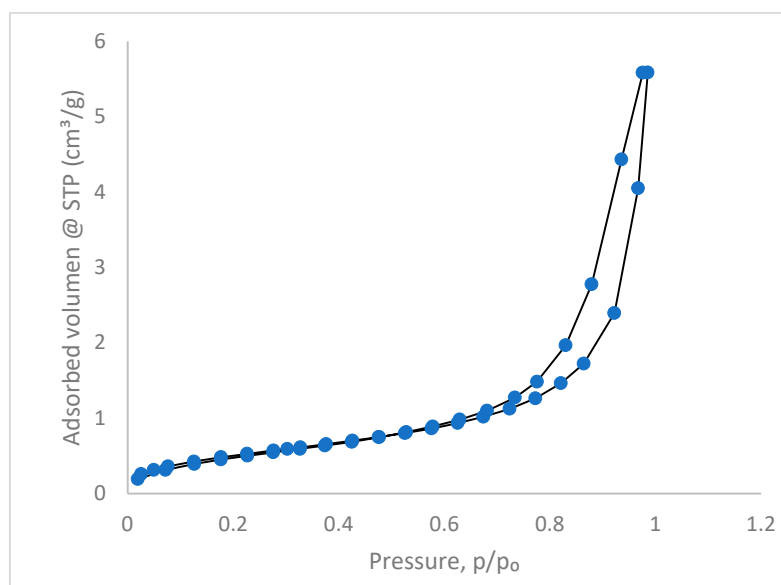**Figure S4.** Residuals versus predicted plot for q_e

Pictures of the reactor and raw biomass

Figure S5. Reactor for hydrothermal carbonization experiments.

Figure S6. Rice husk used as raw material.

Figure S7. Exemplary N2 adsorption and desorption isotherm for H1.