

Support information

CO₂-tolerant oxygen permeation membranes containing transition metals as sintering aids with high oxygen permeability

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Table S1 the relative density of CPM-PSFA (M = Fe, Co, Ni, Cu) composite membranes after sintering at 1275 °C.

	Theoretical density (g/cm ³)	Volume density (g/cm ³)	Relative density	Porosity
M = Ni	6.22	5.48	0.88	0.12
M = Co	6.22	6.15	0.99	0.01
M = Cu	6.23	5.08	0.82	0.18
M = Fe	6.22	5.35	0.86	0.14

Table S2 the average grain size of CPM-PSFA (M = Fe, Co, Ni, Cu) composite membranes after sintering at 1275 °C for 5 h.

	CPFe- PSFA	CPCo-PSFA	CPNi-PSFA	CPCu-PSFA
CPM	1.01 μm	1.11 μm	0.94 μm	3.90 μm
PSFA	1.01 μm	1.22 μm	1.04 μm	3.45 μm

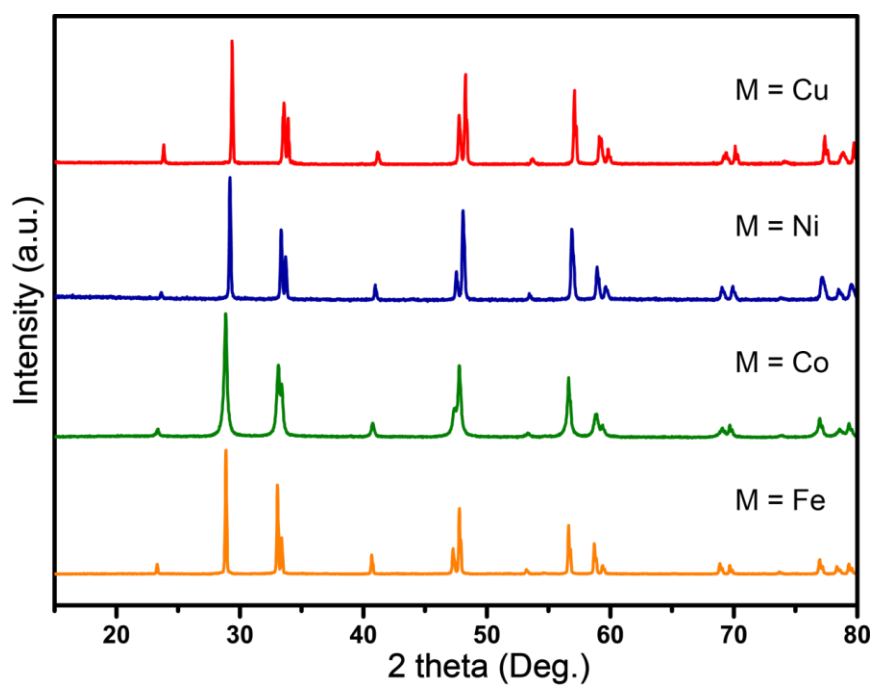


Figure S1. XRD patterns of CPM-PSFA (M = Fe, Co, Ni, Cu) membranes after sintering at 1275 °C for 5 h.

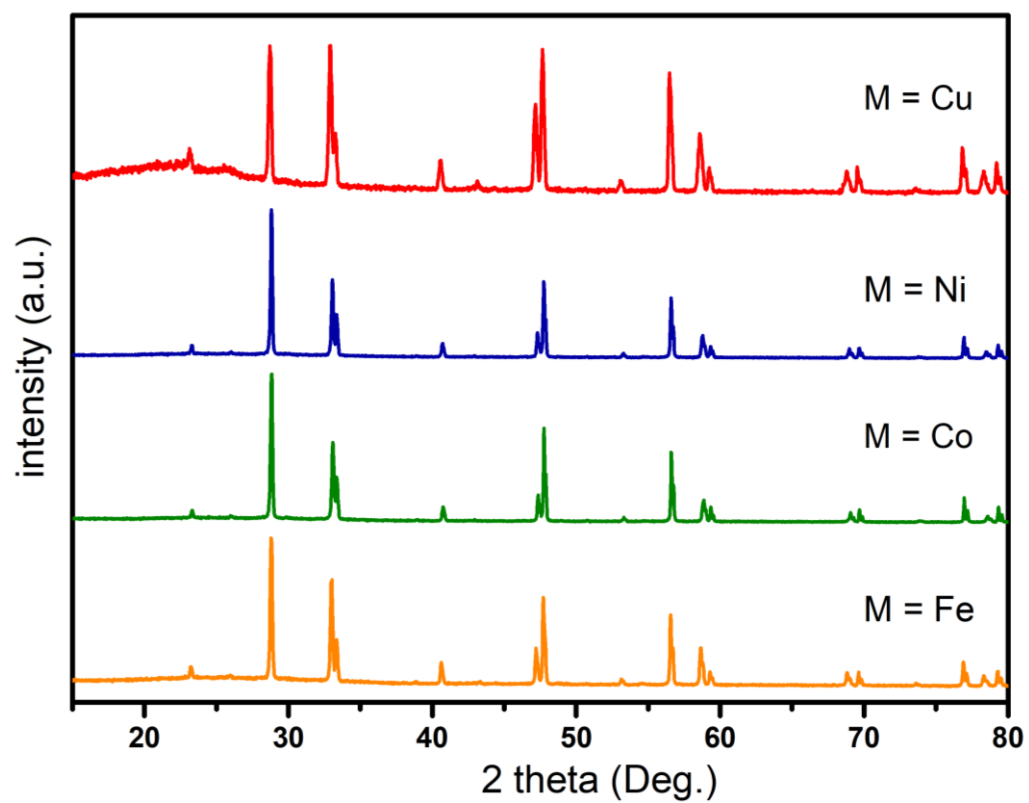


Figure S2. XRD patterns of CPM-PSFA (M = Fe, Co, Ni, Cu) membranes after sintering at 1350 °C for 5 h.

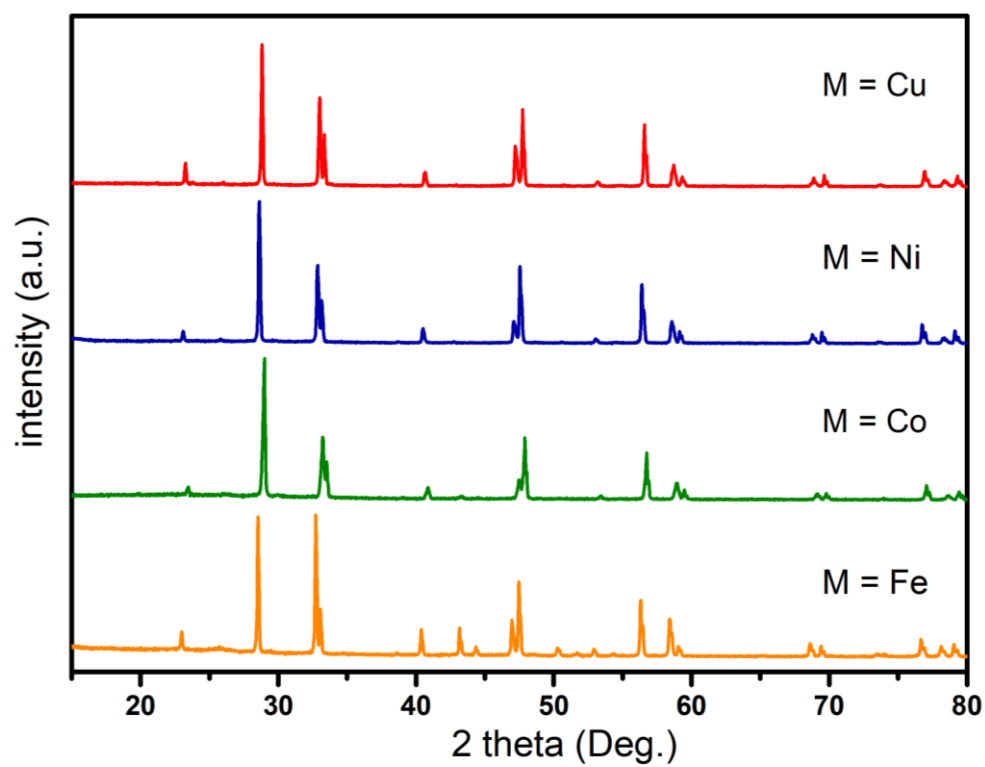


Figure S3. XRD patterns of CPM-PSFA (M = Fe, Co, Ni, Cu) membranes after sintering at 1400 °C for 5 h.

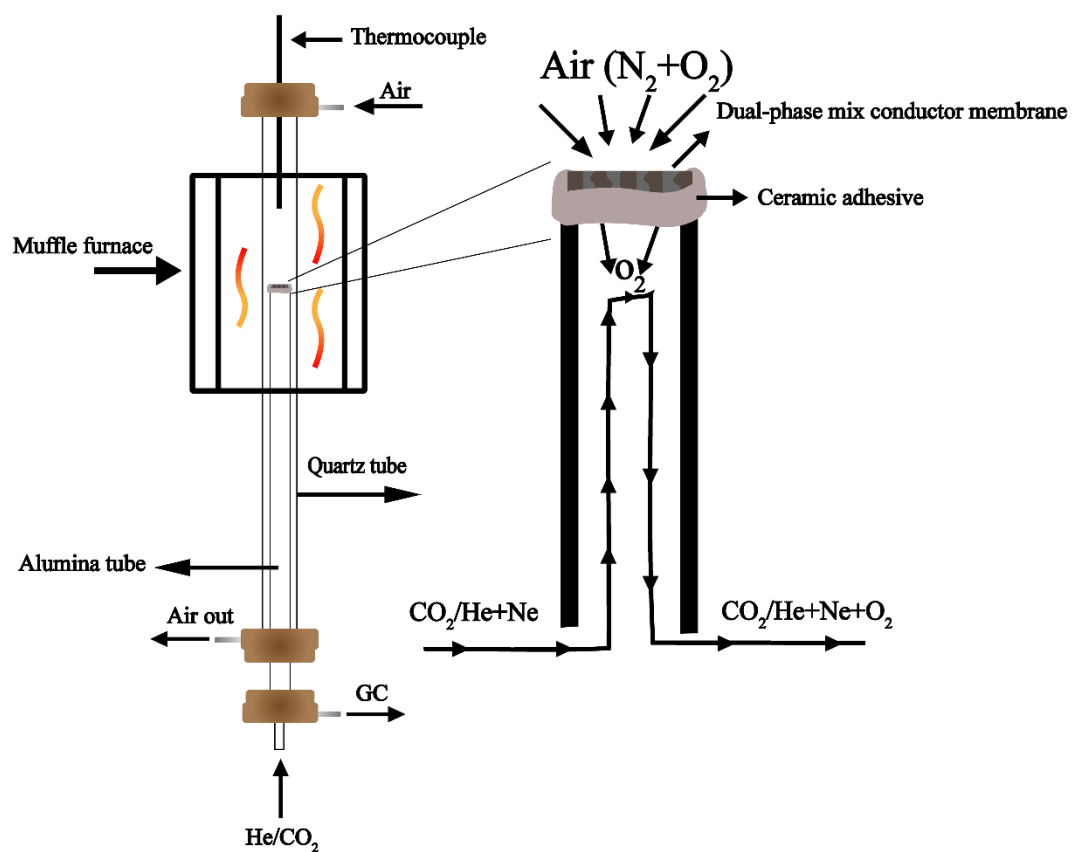


Figure S4 Schematic diagram of oxygen permeability test device.

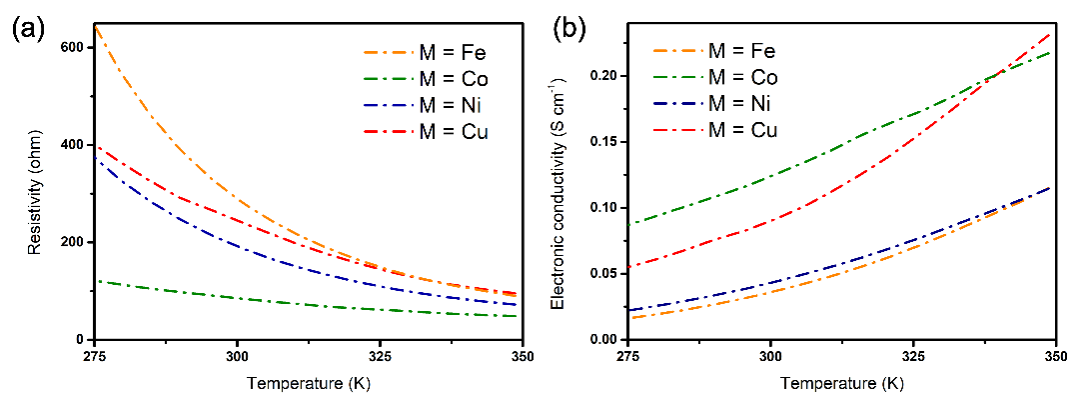


Figure S5 (a) The temperature dependence of resistivity of the CPM-PSFA (M = Fe, Co, Ni, Cu) in the 275K-350K. (b) temperature dependence of conductivity of CPM-PSFA (M = Fe, Co, Ni, Cu) in the 275 K-350 K.