



Abstract Development of a Potentiometric Nitrate Ion Microsensor Improved Using Conductive Polymer Doped with Carbon Nanotubes as a Transducing Layer[†]

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Abstract: An all-integrated on-chip electrochemical microcell $(10 \times 11 \text{ mm}^2)$ is developed using silicon technology. The potentiometric nitrate ion detection is based on the functionalization of the working microelectrode array with a polymer membrane in fluoropolysiloxane (FPSX) containing ionophore tetradodecylammoniumnitrate (TDDAN) and ionic additive potassium tetrakis[3,5-bis(trifuoromethyl)phenyl]borate (KTFPB) to form an all-solid-state ion selective electrode (ISE). The addition of an ion-to-electron transducing layer between the platinum working electrode and the polymer membrane helped to improve the sensor performances, especially the response time, the sensitivity, and the stability. Composites formed with two conductive polymers were compared: Polyethylenedioxythiophène (PEDOT) and Polypyrrole (PPy), doped with Poly(styrene sulfonate) or double-walled carbon nanotubes (DWCNTs).

Keywords: potentiometric sensor; all-solid-state ion selective electrode; nitrate; carbon nanotubes; conductive polymers; polymeric membrane; ionophores

1. Introduction

With the development of industries and intensive agriculture, the use of fertilizers is responsible for the rejection of increasingly large amounts of nitrates in surface water. Although nitrates have an essential role in the nitrogen cycle, in too large of an amount nitrate can be a strong contaminant as it can disturb ecosystems and be harmful to human health. This work aims to develop a low-cost, easy-to-produce, and miniaturized sensor to directly detect in situ nitrate concentrations.

2. Materials and Methods

2.1. Microsensor Geometry

The microsensor was fabricated using a photolithography process. It is composed of a platinum working microelectrode array (5×5 microelectrodes of 10 um² diameter that are each interconnected), a silver/silver chloride quasi-reference electrode, and a platinum counter electrode (Figure 1) [1].

2.2. Working Microelectrode Array Functionalization

Transducing layer (Figure 2): The platinum microelectrode array was functionalized by electro-polymerization of an aqueous solution containing the conductive monomer (EDOT or Py) and the dopant (NaPSS or oxidized DWCNTs) [2]. The compositions are given in Table 1. The electro-polymerizations were all carried out through chronopotentiometry



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Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). at a current density of 1 mA/cm2 across 360 s (PEDOT:PSS), 180 s (PEDOT:DWCNTs), and 75 s (PPy:DWCNTs).

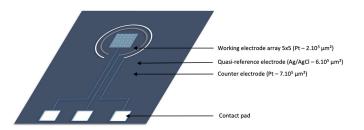


Figure 1. Ultra-microelectrode array integrated on silicon wafer.



Figure 2. SEM images respectively of PEDOT:PSS, PEDOT:DWCNT, and PPy:CNT deposits on an ultramicroelectrode of the array.

Table 1. Electropolymerization solution compositions.

Composite	Monomer	Dopant
PEDOT:PSS	EDOT 10 mM	NaPSS 34 mM
PEDOT:DWCNTs	EDOT 10 mM	DWCNTs 1 mg/mL
PPy:DWCNTs	Py 150 mM	DWCNTs 1 mg/mL

Ion-sensitive membrane. The fabrication process of the nitrate-ion-sensitive membrane involved 134 mg FPSX, 6.00 mg TDDAN, and 4.16 mg KFTPB dissolved in 1 mL tetrahydrofuran (THF). The solution was drop-casted on the microelectrode array (2 μ L). The deposit was left to dry for 72 h before use.

3. Discussion

The transducing layer improved the response time and the stability of the sensor because it helped to remove the water layer between the electrode and the membrane [3]. The DWCNTs greatly increased the sensitivity, similarly to a Nernstian response (Figure 3, Table 2). The sensors with a conductive polymer doped with carbon nanotubes showed good selectivity performances against principal surface water interfering ions (Table 3) and largely acceptable stability for rapid in situ measurement. Better performances were obtained with a PEDOT:DWCNT deposit as the transducing layer.

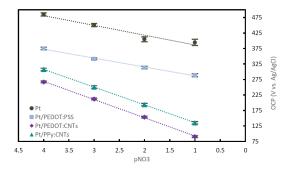


Figure 3. Open circuit potential value of the different nitrate ion sensors with pNO₃.

Transducing Layer	Sensitivity Slope	Limit of Detection	Long-Term Drift
Without	40.1 mV/pNO ₃	$1.10^{-4} { m M}$	n/a
PEDOT:PSS	28.7 mV/pNO ₃	$1.10^{-4} { m M}$	n/a
PEDOT:DWCNTs	57.3 mV/pNO ₃	$1.10^{-5} { m M}$	$\pm 0.1 \text{ mV/h}$
PPy:DWCNTs	57.4 mV/pNO ₃	$1.10^{-5} { m M}$	$\pm 0.05 \text{ mV/h}$

Table 2. Sensitivity, limit of detection, and stability of the sensors.

Table 3. Selectivity coefficient obtained by FIM method with 1.10^{-2} M interfering ion concentration.

Transducing Layer	Interfering Ion	Log (K)
PEDOT:DWCNTs	Cl-	2.65
	HCO ₃ -	2.8
	SO_4^{2-}	4.1
PPy:DWCNTs	Cl ⁻	2.2
	HCO ₃ ⁻	2.8
	SO_4^{2-}	3.9

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