



# Abstract Co<sub>3</sub>O<sub>4</sub>-Based Materials as Catalysts for Catalytic Gas Sensors<sup>+</sup>

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**Abstract:** The work deals with the development of  $Co_3O_4$ -based catalysts for application in catalytic gas sensors. Among the transition-metal oxide catalysts, cobalt oxide exhibits the highest activity in catalytic combustion. The catalytic activity of the catalysts was examined by Differential Scanning Calorimetry (DSC), evaluating the catalyst's activity by measuring its thermal response to 1% methane (CH<sub>4</sub>).

Keywords: cobalt oxide; catalyst; catalytic sensors; morphology

### 1. Introduction

Catalytic gas sensors are widely used to detect flammable gases to safely monitor the lower explosive limit (LEL). They were first described by Alan Baker in the early 1960s. Alumina-based catalysts with a high amount of Pd and Pt are used to ensure the proper detection of gases, especially of  $CH_4$ , for a required lifetime mainly due to the strong tendency of Pd-based catalysts to deactivate throughout operation. In view of the scarcity of precious metals, these catalysts should be substituted through metal-oxide catalysts containing none or only a low loading of noble metals.

Spinel-type  $Co_3O_4$  is active for the catalytic combustion of  $CH_4$  due its structure with variable valence states ( $Co^{2+}/Co^{3+}$ ) [1]. Moreover, the doping of  $Co_3O_4$  with further transition metals like Cr, Mn, Cu or Ni should improve further its catalytic ability. Especially the mixed  $Co_3O_4$ -based spinel Ni $Co_2O_4$  with a Ni:Co molar ratio of 1:2 has been reported to have excellent catalytic properties towards  $CH_4$  oxidation [2]. However, it was demonstrated by several studies that the morphology of  $Co_3O_4$  plays a decisive role in catalytic activity due to variations in the crystal structure, formation of surface defects and surface-active species [3].

In the present work we investigated and analyzed the influence of the morphology and doping of  $Co_3O_4$  with Ni on its catalytic activity using the DSC method which measures thermal response.

### 2. Materials and Methods

Pure (mCo<sub>3</sub>O<sub>4</sub> and sCo<sub>3</sub>O<sub>4</sub>) and Ni-doped Co<sub>3</sub>O<sub>4</sub> (NiCo<sub>2</sub>O<sub>4</sub>, Ni<sub>0.5</sub>Co<sub>2.5</sub>O<sub>4</sub>) catalysts were synthesized by the same precipitating procedure as described in [2]. The difference between mCo<sub>3</sub>O<sub>4</sub> and sCo<sub>3</sub>O<sub>4</sub> catalysts is the atmosphere used during synthesis (N<sub>2</sub> or air).

Scanning transmission electron microscope (STEM) equipped with a secondary electron detector (SE) (Hitachi, Japan) was used to visualize the morphology of the catalysts. Differential Scanning Calorimetry (DSC, Netzsch, Selb, Germany) was used to examine thermal response of the catalysts to 1% CH<sub>4</sub> [4].



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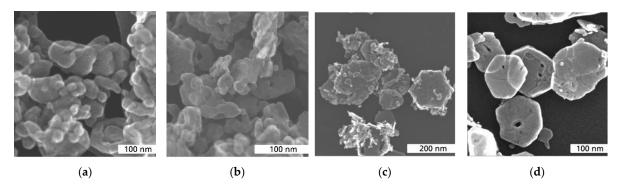
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## 3. Discussion

In Figure 1 the different morphologies of the investigated  $Co_3O_4$  catalysts are demonstrated.



**Figure 1.** SE-STEM images of (**a**) mCo<sub>3</sub>O<sub>4</sub>; (**b**) sCo<sub>3</sub>O<sub>4</sub>; (**c**) NiCo<sub>2</sub>O<sub>4</sub>; (**d**) Ni<sub>0.5</sub>Co<sub>2.5</sub>O<sub>4</sub> metal-oxides.

Figure 2 shows the corresponding thermal responses at temperatures between 250 and 450  $^\circ\mathrm{C}.$ 

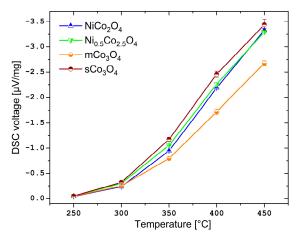


Figure 2. Temperature dependent DSC response of four investigated catalysts to 1% CH<sub>4</sub>.

 $sCo_3O_4$  reveals a significantly higher thermal response than the two Ni doped oxides and mCo<sub>3</sub>O<sub>4</sub>. The reason for this is the different morphology and the structure of the metal oxide. In our study, the effect of the catalyst morphology on their activity and thermal stability will be analyzed and discussed in detail.

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