



Article Cu-Doped Porous ZnO-ZnAl₂O₄ Nanocomposites Synthesized by Polymer-Salt Method for Photocatalytic Water Purification

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Abstract: In this work, the adsorption and photocatalytic properties of ZnO-ZnAl₂O₄-CuO nanosized porous composites synthesized by the polymer-salt method have been studied. To evaluate the efficiency of adsorption, experiments were carried out on the decolorization of aqueous solutions of the Chicago Sky Blue diazo dye. The adsorption process is divided into two stages, at the first stage, the dye is rapidly adsorbed on the outer surface of the composite particles ($k_f = 0.0073 \text{ min}^{-1}$), at the second stage, the dye diffuses into the pores of the material ($k_f = 0.0007 \text{ min}^{-1}$). It was noted that the rate of photocatalytic decomposition of the dye ($k_f = 0.021 \text{ min}^{-1}$) is higher than the rate of the adsorption process, which indicates the occurrence of photocatalytic decomposition of dye molecules both on the surface of the composites and in the liquid phase. With an increase in the light intensity, the photocatalytic process is significantly accelerated, linearly at low intensities, and at high intensities (I > 100 mW/cm²) the dependence becomes a power law.

Keywords: adsorption; photocatalysis; kinetics; ZnO; nanoparticle



Photocatalytic processes are widely studied and used for water and air purification, water splitting and other practical applications [1–5]. Nanomaterials based on ZnO are effective photocatalysts that are used for water and air purification [4–13].

It is known that the photocatalytic process includes the light absorption by semiconductors, generation of electron-hole pairs, and formation of chemically active oxygen species (hydroxyl radicals OH, singlet oxygen, etc.), which oxidize organic contaminations on the surface of photocatalyst [1–3,14]. Therefore, the role of different processes proceeding on the semiconductor's surface during photocatalytic processes is very important. The increase in the material's specific surface area at the application of nanoscale semiconductors promotes their photocatalytic activity.

The decrease in the size of semiconductors ZnO crystals can be achieved by the optimization of their synthesis conditions [11,15] or by the formation of mixed photocatalytic ZnO- R_xO_y composites (R = Mg, Al, Y, Sn, etc.) [16–18]. The simultaneous formation of different crystals prohibits their growth and aggregation, and provides the formation of the material structure consisting of small particles with a high specific surface area.

ZnO-ZnAl₂O₄-CuO porous nanocomposites having high bactericidal properties were synthesized and studied in detail [19]. ZnAl₂O₄ nanoparticles demonstrate high photocatalytic properties [20–28] that determined their application as a component of the prepared composite. Cu additions improve the photocatalytic properties of ZnAl₂O₄ [29].

It is known [15,26–30] that besides chemical composition the material morphology plays an important role in the photocatalytic effectiveness. The application of the photocatalysts with specially designed morphology (nanowires, flower-like nanoparticles, porous



Citation: Shelemanov, A.; Tincu, A.; Evstropiev, S.; Nikonorov, N.; Vasilyev, V. Cu-Doped Porous ZnO-ZnAl₂O₄ Nanocomposites Synthesized by Polymer-Salt Method for Photocatalytic Water Purification. *J. Compos. Sci.* **2023**, *7*, 263. https:// doi.org/10.3390/jcs7070263

Academic Editors: Francesco Tornabene, Pankaj Attri, Rama Rao Karri, Sushil Kumar Kansal and Janardhan Reddy Koduru

Received: 24 May 2023 Revised: 9 June 2023 Accepted: 19 June 2023 Published: 21 June 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). photoactive matrixes, etc.) demonstrates high photoactalytic effectiveness [31,32]. So, porous photoactalysts have high adsorption capability and provide an effective decomposition of organic contaminants that determines their promise for practical environmental application [30,32]. However, the kinetics of photocatalytic and adsorption processes in porous matrixes has some specific features [20,30,32–34] that require those study.

To assess the photocatalytic properties of materials, a technique based on the study of their effect on the efficiency of organics decomposition in solution is used often [21,31,35,36]. Azo dyes represent the largest production volume of dye chemistry today, and their relative importance may even increase in the future [37]. They play a crucial role in the governance of the dye and printing market. However, the presence of these dyes and pigments can cause a significant alteration in the ecological conditions of the aquatic fauna and flora, because of the lack of their biodegradability [38]. Therefore, the application of azo dye as a modal contaminant for photocatalytic tests of developed composites is reasonable.

The aim of this work is to study the features of kinetics of diazo dye adsorption and photooxidation in the solutions containing additions of ZnO-ZnAl₂O₄-CuO composites.

2. Materials and Methods

The polymer-salt method which is applied for the synthesis of different nanoparticles [15,16,30,33] was used in this study. The aqueous solutions of $Zn(NO_3)_2$, $Al(NO_3)_3$ and $CuSO_4$ were used as raw materials for the nanocomposites synthesis. The solution of polyvinylpyrrolidone (PVP) (K30; Mw = 25,000 ÷ 35,000) in propanol-2 was added to the mixture of aqueous solutions of metal salts. Liquid mixtures were stirred for 30 min at room temperature. After drying obtained polymer-salt composites were calcined in an air atmosphere at 680 °C for 2 h. Chemical compositions of initial solutions and obtained composites are given in Table 1. These two compositions have different Zn/Al molar ratio (Table 1) that provides the variation of the crystal structure, morphology and properties of prepared composites.

Sample	Chemical Composition of Solutions, mol.%						Chemical Composition of Powders, mol.%		
	H ₂ O	PVP	Propanol-2	$Zn(NO_3)_2$ $\cdot 6H_2O$	Al(NO ₃) ₃ ·9H ₂ O	$\begin{array}{c} CuSO_4\\ \cdot 5H_2O \end{array}$	ZnO	ZnAl ₂ O ₄	CuO
1	80.533	0.002	19.010	0.320	0.133	0.002	80.16	19.83	0.04
2	80.561	0.002	19.010	0.162	0.258	0.002	20.81	79.18	0.01

Table 1. Chemical compositions of initial solutions and obtained composites.

The morphology of composites was studied by SEM analysis using a microscope Supra 55VP. The analytical elemental chemical composition of glass was determined by the EDS method using setup Advanced Aztec Energy (Oxford Instruments). The differences between nominal and analytical chemical compositions were less than 6%.

The diffractometer Rigaku Ultima IV was used for X-ray diffraction (XRD) analysis of prepared materials. The diffraction patterns were scanned from 20° to 100° (2θ). The crystallite size was calculated using Scherrer's equation:

$$d = \frac{0.9\,\lambda}{\beta\,\cos\theta},\tag{1}$$

where *d* is the average grain size of the crystallites, λ —is the incident wavelength, θ —is the Bragg angle (radians) and β is the full width at half maximum (FWHM) in radians.

It is known that chemically active singlet oxygen has the characteristic luminescence band in NIR spectral range ($\lambda_{max} = 1270 \text{ nm}$) [39]. An experimental luminescence setup, previously described in [40], was used for the study of singlet oxygen photo-generation in prepared materials. Two different LEDs (HPR40E set) ($\lambda_{max} = 370 \text{ nm}$; power density

0.35 W/cm²) and (λ_{max} = 405 nm; power density 0.90 W/cm²) were used for luminescence excitation.

Diazo dye Chicago Sky Blue (CSB) (Sigma Aldrich, St. Louis, MO, USA) was used as a model of organic contamination in adsorption and photocatalytic experiments. This dye was used earlier for the estimation of the photocatalytic properties of different materials [30,33,41]. The mass of the powder portions used in the experiments was 0.01 g. The powder portions were mixed with 3 mL of an aqueous dye solution (all dye solutions will be aqueous) and placed in a quartz cuvette. The dye content in the initial solutions was 41 mg/L.

A mercury lamp (DR-240, Saransk, Russia) was used for UV irradiation of the cuvette with dye solution. The cuvette was disposed of at the different predetermined distances from the lamp to study the effect of the light intensity on the rate of a photocatalytic process. The power density of the radiation was varied from 45 to 600 mW/cm^2 .

3. Results and Discussion

3.1. Crystal Structure and Morphology of ZnO-ZnAl₂O₄-CuO Composites

Figure 1 shows the SEM images of composites 1 (a,b) and 2 (c,d) at different magnifications. Both composites consist of small nanoparticles that determine the high value of their specific surface area. Composite 1 consists of small nanoparticles many of them having shape rods (Figure 1a,b). Numerous pores are observed in the structure of composite 2 (Figure 1c,d). The observed difference in powder morphologies is determined by the chemical compositions of prepared powders.



Figure 1. SEM images of composites 1 (a,b) and 2 (c,d) at different magnifications.

Figure 2 shows the XRD pattern of composites **1** (a) and **2** (b). Intensive peaks are characteristic of hexagonal ZnO crystals (JCPDS No. 36–1451) and small peaks related to cubic crystals of ZnAl₂O₄ (JCPDS No. 05-0669) are observed. The ratios between intensities of different ZnO peaks are close to standard values that indicate the absence of the texture in prepared materials. The average crystal size of ZnO crystals calculated using Scherrer's equation is 25 nm. The calculated lattice constants of hexagonal ZnO crystals are: a = 3.2447 Å and c = 5.1955 Å, which is less than the lattice constants values given for pure ZnO in the review [42] ($a = 3.2475 \div 3.2501$ Å; $c = 5.2042 \div 5.2075$ Å).

Ionic radii of Cu^{2+} ions is slightly less than ionic radii of Zn^{2+} (0.57 and 0.60 Å, correspondingly) and Cu^{2+} easily replaces Zn^{2+} in the crystal structure which leads to the contraction of the crystal cell [43]. The absence of any peaks of Cu compounds (Figure 2) and lower values of lattice parameters a and c of formed ZnO crystals compared with the literature data [42] may indicate the incorporation of copper ions into the structure of ZnO crystals.



Figure 2. XRD pattern of composite 1 (a) and 2 (b).

Intensive peaks of cubic $ZnAl_2O_4$ crystals and small peaks of ZnO crystals are observed in the XRD pattern of composite 2. The data of XRD correspond to the chemical compositions of prepared composites and show that these materials consist of small ZnO and ZnAl₂O₄ nanocrystals.

3.2. Band Gap Values

It is well-known that the band gap value is one of the most important parameters of photocatalytic material which significantly affects its photocatalytic effectiveness and determines requirements for the spectral range of exciting radiation. The measurements of composites absorption spectra showed that the absorption edges of both powders are ~370–380 nm.

To determine the material band gap value, Tauc's equation was used [44]:

$$(\alpha h\nu)^2 = A(h\nu - E_g) \tag{2}$$

where $h\nu$ is a photon energy, E_g is a semiconductor band gap value, A is a constant, and α is an absorption coefficient. The graph construction in the coordinates $(\alpha h\nu)^2 = f(h\nu)$ allowed us to define the band gap value of studying materials (Figure 3).



Figure 3. The dependencies of $(\alpha h\nu)^2 = f(h\nu)$ for composites **1** (**a**) and **2** (**b**).

The band gap values of multicomponent ZnO-based semiconductors were described sufficiently by Vergard's law at b = 0 [44–46]. For (100-x-y)ZnO-xAl₂O₃-yCuO material with x molar fraction of ZnAl₂O₃, y molar fraction of CuO and b = 0, Verlag's law can be expressed by the equation:

$$E_g^{(ZnO-ZnAl2O4-CuO)} = xE_g^{ZnO} + yE_g^{ZnAl2O4} + (1-x-y)E_g^{CuO},$$
(3)

where $E_g^{(ZnO-ZnAl2O4-CuO)}$ is a composite band gap value, $E_g^{ZnAl2O4}$, E_g^{CuO} , and E_g^{ZnO} are band gap values of ZnAl₂O₄, CuO and ZnO, respectively. The substitution of molar ratios of oxides and their band gap values ($E_g^{ZnO} \sim 3.37 \text{ eV}$ [47], $E_g^{ZnAl2O4} \sim 3.85 \text{ eV}$ [48], $E_g^{Fe2O3} = 1.51 \text{ eV}$ [49]) into Equation (3) gives $E_g^{(ZnO-ZnAl2O4-CuO)}$ values 3.43 eV and 3.68 eV for composites 1 and 2, correspondingly.

As can be seen from Figure 3, experimental E_g values of composites 1 and 2 are ~3.55 and 3.63 eV. The differences between calculated and experimental E_g values are not significant. It is possible to conclude that Equation (3) described experimental data successfully.

3.3. Photostimulated Discoloration of Dye Solutions

3.3.1. Photolysis of Dye Molecules in Solutions

Figure 4 demonstrates the influence of UV irradiation on the absorption spectra of CSB solutions without the addition of composite (a) and with the addition of powder 2 (b). The intensity of the dye absorption band ($\lambda_{max} = 612 \text{ nm}$) decreases in the spectra of both solutions under UV irradiation.



Figure 4. Influence of UV irradiation on the absorption spectra of CSB solutions without addition of composite (**a**) and with the addition of powder **2** (**b**).

The changes in absorption spectra of CSB solution without the addition of photocatalytic composite are determined by the dye photolysis in the solution. Figure 4a shows that these changes are small after 20 min of UV irradiation.

Figure 4b exposes the effect of UV irradiation on the absorption spectra of CSB solution containing powder **2**. It is seen that the shape of dye absorption spectra has remained during irradiation. This fact suggests that forming intermediate products of dye decomposition have not remarkable light absorption in the visible spectral range. The behavior of spectral changes is similar to that reported for CSB photodecomposition in solutions with other photocatalysts [30,33,41].

3.3.2. Photocatalytic Discoloration of Dye Solutions

The kinetic dependence of the photo decoloration of CSB solution without photocatalytic additions is shown in Figure 5 (curve 1). The decomposition of CSB in solution without photocatalysts proceeded slowly: less than 4% of dye molecules were decomposed after UV treatment for 20 min. Dye photolysis is a photochemical reaction proceeding without a photocatalyst. The kinetics of this process is described often by the equation of pseudo-first order:

$$C = C_0 \times e^{-\kappa t},\tag{4}$$

where *C* and C_0 —current and initial dye concentrations; *k*—constant rate of photochemical reaction; *t*—time.

Experimental data are described by the equation pseudo-first-order (3) with the constant rate $k = 0.002 \text{ min}^{-1}$ and determination coefficient $R^2 = 0.9319$. Obtained experimental data showed that the photolysis of dye molecules in the solutions without photocatalytic additions is a slow process and the input of this process in the total dye decomposition during the photocatalytic process is small.



Figure 5. Kinetics dependencies of CSB solution discoloration during UV irradiation without powders (curve 1) and CSB solutions containing powders **2** (curve 2) and **1** (curve 3).

The rates of photocatalytic dye oxidation (Figure 5, curves 2 and 3) are significantly higher than the rate of dye photolysis without photocatalysts (curve 1). The input of the last process in the total dye decomposition during the photocatalytic process is small. The significant difference in dye decomposition rates observed at the use of composites **1** and **2** is related to the difference of their chemical composition and morphology (Figure 1 and Table 1).

The Langmuir–Hinshelwood (L–H) kinetic model is used often to describe semiconductor photocatalysis [1,50]. According to this model, the dye decomposition rate r is described by the kinetic equation: [1–4,25,49]:

$$r = -\frac{dC}{dt} = \frac{k_1 K_a C}{1 + K_a C'} \tag{5}$$

where *C*—current dye concentration at the time *t*, k_1 —constant rate of dye decomposition, K_a —constant of adsorption-desorption equilibrium. At low dye content (*C* << 1 mM), Equation (5) is simplified to a pseudo-first-order equation [50–52]:

$$ln(C|C_0) = k_1 K_a t = k_{app} t, \tag{6}$$

where k_{app} —apparent constant rate of pseudo-first order. Kinetics dependencies of the photodecomposition of CSB in the solutions containing additions of powders are described sufficiently by Equation (6) with determination coefficients $R^2 = 0.9689$ and 0.9877 for composites 1 and 2, correspondingly. These results agreed with the data of the work [52] in which was demonstrated that the L–H model corresponds to the kinetics of photodecomposition of an azo dye by porous photocatalysts at the initial stages of the process.

The comparison of the constant rates of CSB photodecomposition under UV irradiation (power density $20 \div 25 \text{ mW/sm}^2$) in aqueous solutions with different photocatalytic additions are exposed in Table 2. These data show that all Zn-containing materials demonstrate photocatalytic activity. Hetero-structural semiconductor composites ZnO-SnO₂ and ZnO-ZnAl₂O₄-CuO demonstrate the highest photocatalytic activity. The photocatalytic activity of composite 2 is significantly less.

Table 2. The comparison of the constant rates of CSB photodecomposition under UV irradiation (power density $20 \div 25 \text{ mW/sm}^2$) in aqueous solutions with different photocatalytic additions.

Photocatalysts	Constant Rate, min ⁻¹	References
ZnO 100%	0.022	[29]
ZnO 93.2 mol.% + SnO ₂ 6.8 mol.%	0.026	[29]
ZnO 95.7 mol.% + Er_2O_3 4.3 mol.%	0.012	[41]
ZnO 95.3 mol.% + Er_2O_3 4.7 mol.%	0.017	[41]
ZnO 96.2 mol.% + Sm ₂ O ₃ 3.8 mol.%	0.014	[41]
ZnO 80.16 mol.% + ZnAl ₂ O ₄ 19.83 mol.% + CuO 0.04 mol.%	0.021	present work
ZnO 20.81 mol.% + ZnAl ₂ O ₄ 79.18 mol.% + CuO 0.01 mol.%	0.005	present work

Authors [24] proposed that the high photocatalytic properties of $ZnO-ZnAl_2O_4$ composites are attributed to the efficient spatial separation of the photo-generated electrons and holes between ZnO and $ZnAl_2O_4$ particles. It is possible to suggest that the observed relatively weak photocatalytic properties of composite 2 can be related to the small content of ZnO in the structure (Table 1).

The photocatalytic activity of synthesized oxide composites is determined by their ability to photogeneration of reactive oxygen species (ROS). In this work, the ability of the photogeneration of singlet oxygen by ZnO-ZnAl₂O₄-CuO composites was studied by the luminescent spectroscopy in NIR spectral range. Figure 6 shows the luminescence spectra of composite 1 in the NIR spectral range. The emission band with $\lambda_{max} = 1270$ nm characteristic for singlet oxygen is observed in these spectra [39,40]. The comparison of Figure 6a,b shows that the luminescent band intensities are higher at the irradiation of blue light ($\lambda_{ex} = 405$ nm). This is related to the higher power density of blue LED compare with UV LED (look at "Material and Methods" section).



Figure 6. Luminescence spectra of composite *1* in NIR spectral range. Luminescence excitation: (a) $\lambda_{ex} = 370$ nm; power density 0.35 W/cm²; (b) $\lambda_{ex} = 405$ nm; power density 0.90 W/cm²).

3.3.3. Dye Adsorption from Solutions on the Surfaces of Composites

Observed solutions discoloration in the presence of photocatalytic composites is determined by a few different processes:

- 1. The dye photolysis in the liquid phase;
- 2. Its adsorption on the powder surface;
- Photocatalytic dye decomposition.

Figure 7a demonstrates changes in absorption spectra of dye solution containing powder **1** during the adsorption process in the darkness. The behavior of these changes is similar to that observed during UV irradiation of dye solutions. Approximately 25–30% of dye molecules are adsorbed on the surface of the composite **1** during the first 120 min of the adsorption process. It is worth noticing that adsorption process and solution discoloration continued for 1 week (Figure 7a).



Figure 7. (a) Changes of absorption spectra of dye solution containing powder **1** during adsorption process. Adsorption duration, min: 0 (curve 1); 20 (curve 2); 120 (curve 3); 1440 (curve 4); 2880 (curve 5); 10,080 (curve 6), (b) Kinetic dependencies of the dye adsorption on the powders **2** (curve 1) and **1** (curve 2).

Kinetic models of adsorption on the surface of photocatalysts are used in the consideration of photocatalytic processes. The relatively simple kinetic models including the equations of the pseudo-first or pseudo-second-orders are used often [30,41].

The adsorption rate can be described by the kinetic equation of pseudo-first-order [30,34,53]:

$$\frac{dq_t}{dt} = k_f \times (q_e - q_t),\tag{7}$$

where q_t —the dye amount adsorbed by 1 g of the sorbent at the time t; q_e —equilibrium adsorption capacity; k_f —rate constant of the adsorption; t—adsorption duration.

According to Equation (7), the rate of adsorption decreases as the surface is filled with dye molecules.

It is necessary to pay attention to the value of the equilibrium adsorption capacity q_e , which enters Equation (7). In some works [32,34] the q_e is assigned a value determined as a result of short-term experiments (1 ÷ 2 h) by approximating the kinetic dependence based on the observed decrease in the adsorption rate. The data shown in Figure 7a indicate that the achievement of adsorption-desorption equilibrium on the surface of ZnO-ZnAl₂O₄-CuO composites requires a much longer adsorption process.

Figure 8 demonstrates the dependence $ln(q_e - q_t) = f(t)$ for the dye adsorption on the surface of composite 1 during 48 h. This long-term dependence is described formally by kinetic Equation (4) with $k_1 = 0.0007 \text{ min}^{-1}$ and $R^2 = 0.9525$. However, the experimental

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points obtained at the initial stages of the adsorption deviate significantly from the linear dependence that indicates that the adsorption process has the complicated behavior.

Figure 8. Dependence $ln(q_e - q_t) = f(t)$ for the dye adsorption on the surface of composite **1**. **Inset**: Dependence $ln(q_e - q_t) = f(t)$ for initial stages of the dye adsorption on the surface of composite **1**.

The inset in Figure 8 shows the dependence ln(qe - qt) = f(t) for the initial stages of the dye adsorption on the surface of composite 1. However, the linear dependence exposed in the inset in Figure 8 does not correspond fully to experimental points. It is indicated by the relatively low R² value (R² = 0.9325). This linear dependence was used only formally for the evaluation of the photocatalytic rate at the initial stage of the process. The rate of adsorption in these stages is significantly (more than 10 times) higher ($k_f = 0.0073 \text{ min}^{-1}$) than the average value.

Based on obtained data the kinetics of the adsorption process can be separated into two different stages:

- Fast adsorption observed at the initial stages of the process (duration of adsorption ~ 120 min);
- Slow adsorption which is proceed at a more long-term process (duration of adsorption > 120 min).

It is possible to suggest that dye molecules fast adsorb on the external surface of composite particles at the first stage of the process. Following slow adsorption is determined by the labored diffusion of dye molecules into the tiny pores and caverns inside composite particles.

For the description of adsorption kinetics, the equation of pseudo-second-order is often used also. This equation can be written as:

$$\frac{dq_t}{dt} = k_2 \times (q_e - q_t)^2, \tag{8}$$

and in the integral form [35,51,54]:

$$\frac{t}{q_t} = \frac{1}{k_2 \times q_e^2} + \frac{t}{q_e},\tag{9}$$

where k_2 —rate constant of the adsorption, q_e —equilibrium adsorption capacity, q_t —the dye amount adsorbed by 1 g of the sorbent at the time t. This model describes a much stronger dependence of the adsorption rate on the coverage degree of the sorbent surface with dye molecules. The graphs t/q = f(t) for the kinetics of dye adsorption on the surface

of composite **1** showed a satisfactory agreement ($R^2 = 0.9899$) between experimental data and Equation (9) (Figure 9).



Figure 9. Dependence $t/q_t = f(t)$, based on the experimental data of dye adsorption on the surface of the composite 1.

In long-time (7 days) dye adsorption experiments the adsorption/desorption equilibrium was achieved. Based on the obtained results the values of equilibrium adsorption capacities of prepared powders were calculated. These values are 9.71×10^{-3} and 8.86×10^{-3} mmol/g for powders 1 and 2, correspondingly.

According to literature data [55] the surface area of the CSB dye molecule is 423 Å². Assuming the monomolecular adsorption we calculated the values of specific surface areas of nanocomposites. These values are 247 and 137 m²/g for powders 1 and 2, correspondingly. Such values are relatively high and are observed often for different porous matrixes.

Based on the obtained results it is possible to conclude that the adsorption of diazo dye CSB from the aqueous solutions on the surface of porous $ZnO-ZnAl_2O_4$ -CuO composites can be described formally ($R^2 > 0.9$) by both kinetic models pseudo-first and pseudo-second-orders at initial stages of the process.

3.4. The Ratio of Adsorption and Photocatalysis Rates

Usually, the reactant species adsorption is considered the first stage of the photocatalytic process in a typical photocatalytic reaction [55,56]. Dye adsorption and its photodecomposition are considered successive stages of photocatalysis. Therefore, the total rate of photocatalytic dye decomposition could not be higher than the adsorption rate. However, this is not agreed with obtained experimental results.

The comparison of kinetic dependencies of dye adsorption from the solution on the surface of composites 1 (Figure 7b, curve 1) and 2 (Figure 7b, curve 2) and its photocatalytic decomposition using composites 1 (Figure 5, curve 3) and 2 (Figure 5, curve 4) indicates the remarkable difference of the rates of these processes. This comparison shows that the photocatalytic dye decomposition proceeds faster than the dye adsorption process. This phenomenon was observed earlier in [30] and was explained by the oxidation of some parts of dye molecules in the liquid phase by the chemically active oxygen species photogenerated by a photocatalyst. The photocatalytic degradation of the organic contaminant in an aqueous solution using a composite photocatalyst was observed also in [36]. Thus, it is possible to conclude that at the application of porous ZnO-ZnAl₂O₄-CuO composites

photocatalytic dye degradation proceeds on the surface of photocatalysts so as in the liquid phase.

3.5. Influence of the Light Intensity on the Kinetics of Photocatalysis

It is known that light is the driving force of photocatalytic processes. Influence of light intensity *I* on the kinetics of photocatalytic decomposition of different organic compounds was studied in many works [1–9]. It was found that at the application of the L–H kinetic model obtained values k_1 and K_a are dependent on the light intensity *I* and different approaches were used to describe these dependencies. Deng [1] and Puma et al. [9] separate the dependence r = f(I) to a few different regions determined by *I* values. At low light intensity a linear dependence of photodecomposition rate r from the light intensity *I* is observed ($r \propto I$) [1]. At the increase in light intensity linear dependence r = f(I) transforms to a power law dependence $r \propto I^{\beta}$ ($0 \leq \beta < I$) [1].

These features of r = f(I) dependencies are determined by the mechanisms of the processes proceeding at the semiconductor photocatalyst excitation. Photogenerated electronhole pairs can recombine directly, or they can be trapped by the matter and take part in the photocatalytic process. Clearly, that high light intensity and more trapping of electron-hole pairs may increase the dye decomposition rate. The trapping of the electron-hole pairs and photocatalytic action dominate at low light intensity values while the recombination processes prevail at high light intensity values [1,10].

The dependence of $k_{app} = f(I)$ for photocatalytic dye degradation using composite I is exposed in Figure 10. At low light intensity, the dependence is linear but at $I > 100 \text{ mW/cm}^2$ it transforms into a power law dependence. The observed behavior of $k_{app} = f(I)$ dependence fully corresponds to the literature data.



Figure 10. The dependence of $k_{app} = f(I)$ for photocatalytic dye degradation using composite.

4. Conclusions

Cu-doped ZnO-ZnAl₂O₄ composites synthesized by polymer-salt method consist of small (size less 100 nm) nanoparticles, have "pine needles"-like or porous structure and demonstrate some features of their adsorption and photocatalytic properties. Experiments on the adsorption of diazo dye Chicago Sky Blue from aqueous solutions on the surface of prepared composites showed that adsorption kinetics consists of two different stages. The first stage of this process is the fast dye adsorption on the external surface of composite particles followed by the slow diffusion and dye adsorption inside pores and caverns. The rate of photocatalytic dye decomposition is higher than the rate of the adsorption process. It suggests the photocatalytic decomposition of dye molecules proceeds on the surface of composites so as in the liquid phase. The chemical composition of Cu-doped ZnO-ZnAl₂O₄ composites and morphology play the most important role in their adsorptive and photocatalytic effectiveness.

The increase in light intensity significantly accelerates the photocatalytic process. At low light intensity, the dependence is linear but at $I > 100 \text{ mW/cm}^2$ it transforms into a power law dependence.

Author Contributions: Conceptualization, A.S. and S.E.; methodology, A.T. and A.S.; validation, N.N.; formal analysis, S.E.; investigation, A.T. and A.S.; resources, S.E. and N.N.; data curation, A.S. and S.E.; writing—original draft preparation, S.E.; writing—review and editing, A.S.; visualization, A.S. and S.E.; supervision, N.N. and V.V. project administration, A.S.; funding acquisition, S.E. and N.N. All authors have read and agreed to the published version of the manuscript.

Funding: The reported study was funded by Russian Science Foundation (project No. 20-19-00559).

Data Availability Statement: Our previous experimental results were published in different international journals (Ceramics International, Optical Materials, Optical Engineering, etc.).

Conflicts of Interest: The authors declare no conflict of interest.

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