

The Effect of the ZrO₂ Loading in SiO₂@ZrO₂-CaO Catalysts for Transesterification Reaction

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Table 1. Surface area of the SiO₂@ZrO₂ core@shell without calcination (fresh samples).

Catalyst	BET Surface Area (m ² g ⁻¹)
SiO ₂ spheres	17
SiO ₂ @ZrO ₂ 0.04M	153
SiO ₂ @ZrO ₂ 0.06M	192
SiO ₂ @ZrO ₂ 0.08M	150
SiO ₂ @ZrO ₂ 0.04M-CaO	n.d
SiO ₂ @ZrO ₂ 0.06M-CaO	n.d
SiO ₂ @ZrO ₂ 0.08M-CaO	n.d

Table 2. Fatty acid composition of the canola oil.

Fatty Acid Composition	Composition of Canola Oil, wt %
Palmitic (C16:0)	4.4
Oleic (C18:1)	55
Linoleic (C18:2)	31
Linolenic (C18:3)	7.8

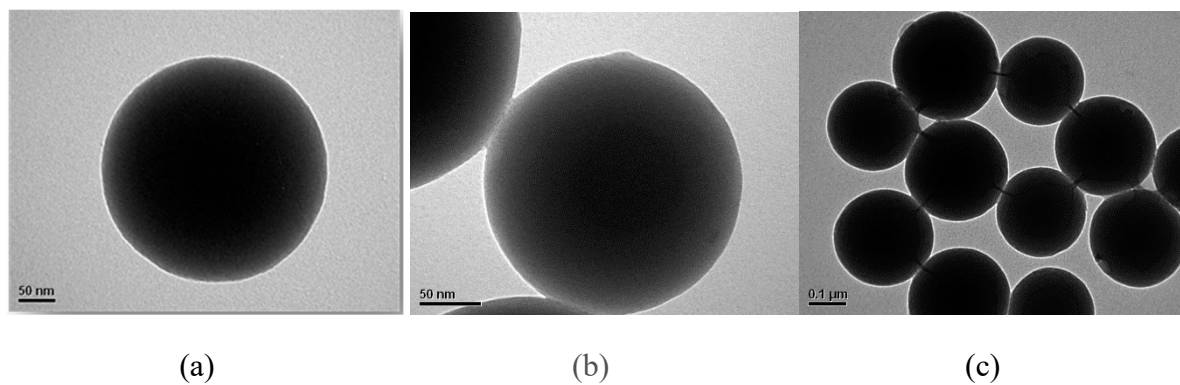


Figure 1. TEM images (a) SiO_2 sphere; (b) SiO_2 sphere— 500°C ; (c) SiO_2 sphere— 700°C .

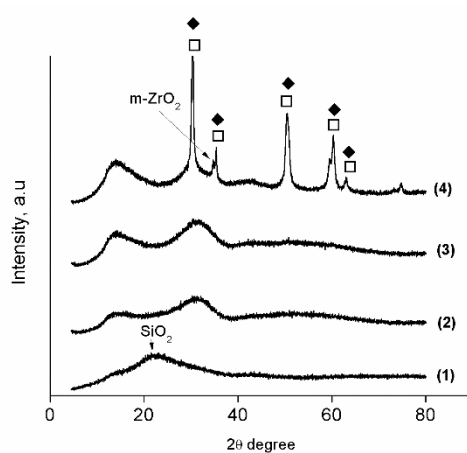


Figure 2. XRD profiles of SiO_2 sphere (1) and core@shell $\text{SiO}_2@\text{ZrO}_2$ 0.04M (2), $\text{SiO}_2@\text{ZrO}_2$ 0.06M (3) and $\text{SiO}_2@\text{ZrO}_2$ 0.08M (4) calcined at 500°C .

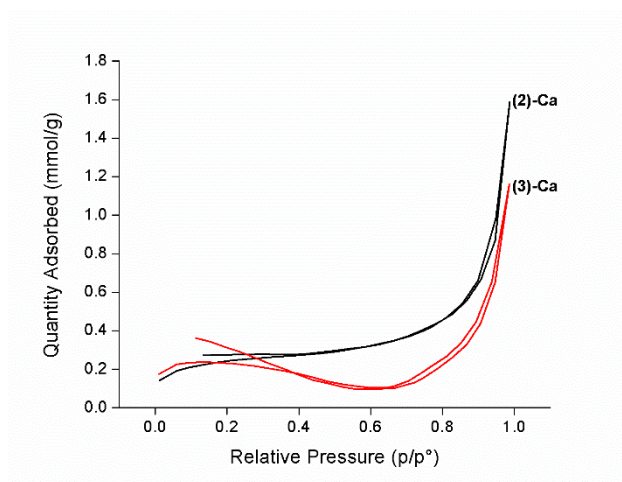


Figure 3. N_2 adsorption-desorption isotherms of (2)-Ca: $\text{SiO}_2@\text{ZrO}_2$ 0.06M-CaO, (3)-Ca: $\text{SiO}_2@\text{ZrO}_2$ 0.08M-CaO calcined at 700°C .

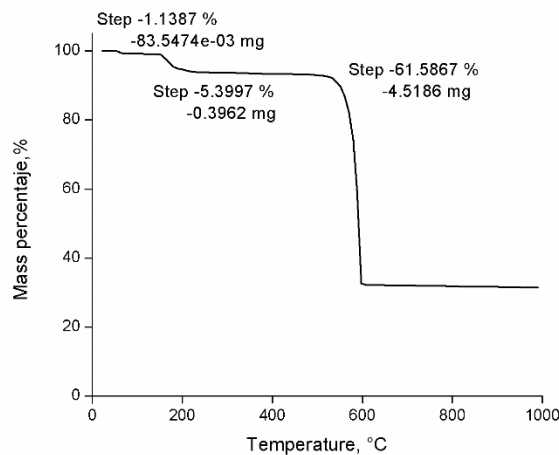


Figure 4. TGA of $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$.

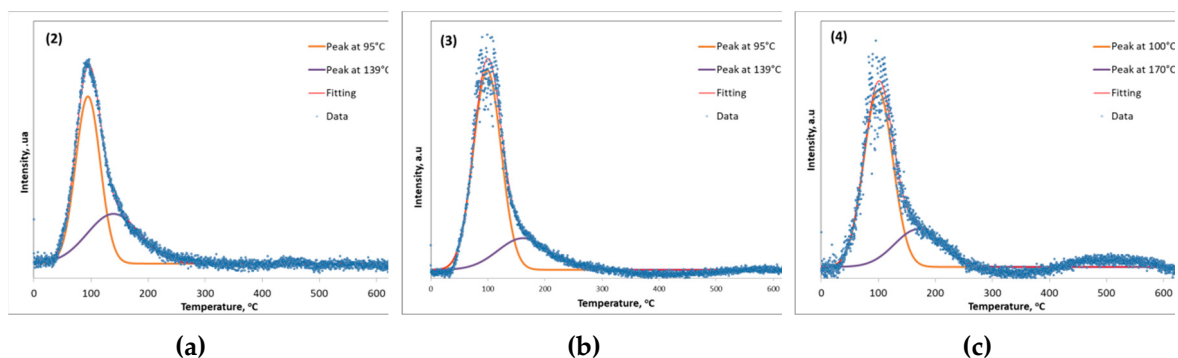


Figure 5. CO_2 temperature-programmed desorption profiles of $\text{SiO}_2@\text{ZrO}_2$ 0.04M (2), $\text{SiO}_2@\text{ZrO}_2$ 0.06M (3) and $\text{SiO}_2@\text{ZrO}_2$ 0.08M (4) at 700 °C. Software Fityk for deconvolution and Levenberg-Marquardt method for peak fitting, (a) $\text{SiO}_2@\text{ZrO}_2$ 0.04M; (b) $\text{SiO}_2@\text{ZrO}_2$ 0.06M and (c) $\text{SiO}_2@\text{ZrO}_2$ 0.08M.

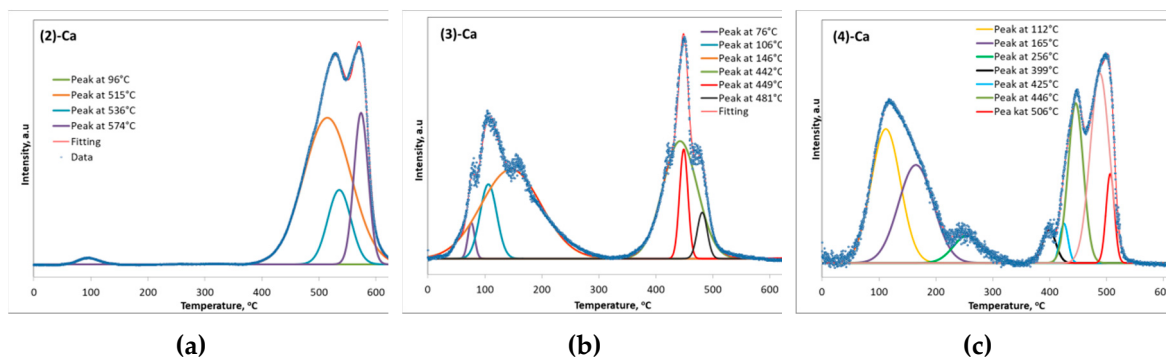


Figure 6. CO_2 temperature-programmed desorption profiles of $\text{SiO}_2@\text{ZrO}_2$ 0.04M-CaO (2)-Ca, $\text{SiO}_2@\text{ZrO}_2$ 0.06M-CaO (3)-Ca and $\text{SiO}_2@\text{ZrO}_2$ 0.08M-CaO (4)-Ca at 700 °C. Software Fityk for deconvolution and Levenberg-Marquardt method for peak fitting. (a) $\text{SiO}_2@\text{ZrO}_2$ 0.04M-CaO ; (b) $\text{SiO}_2@\text{ZrO}_2$ 0.06M-CaO and (c) $\text{SiO}_2@\text{ZrO}_2$ 0.08M-CaO.

