

Electronic Supplementary Information

A recyclable, metal-free mechanochemical approach for the oxidation of alcohols to carboxylic acids

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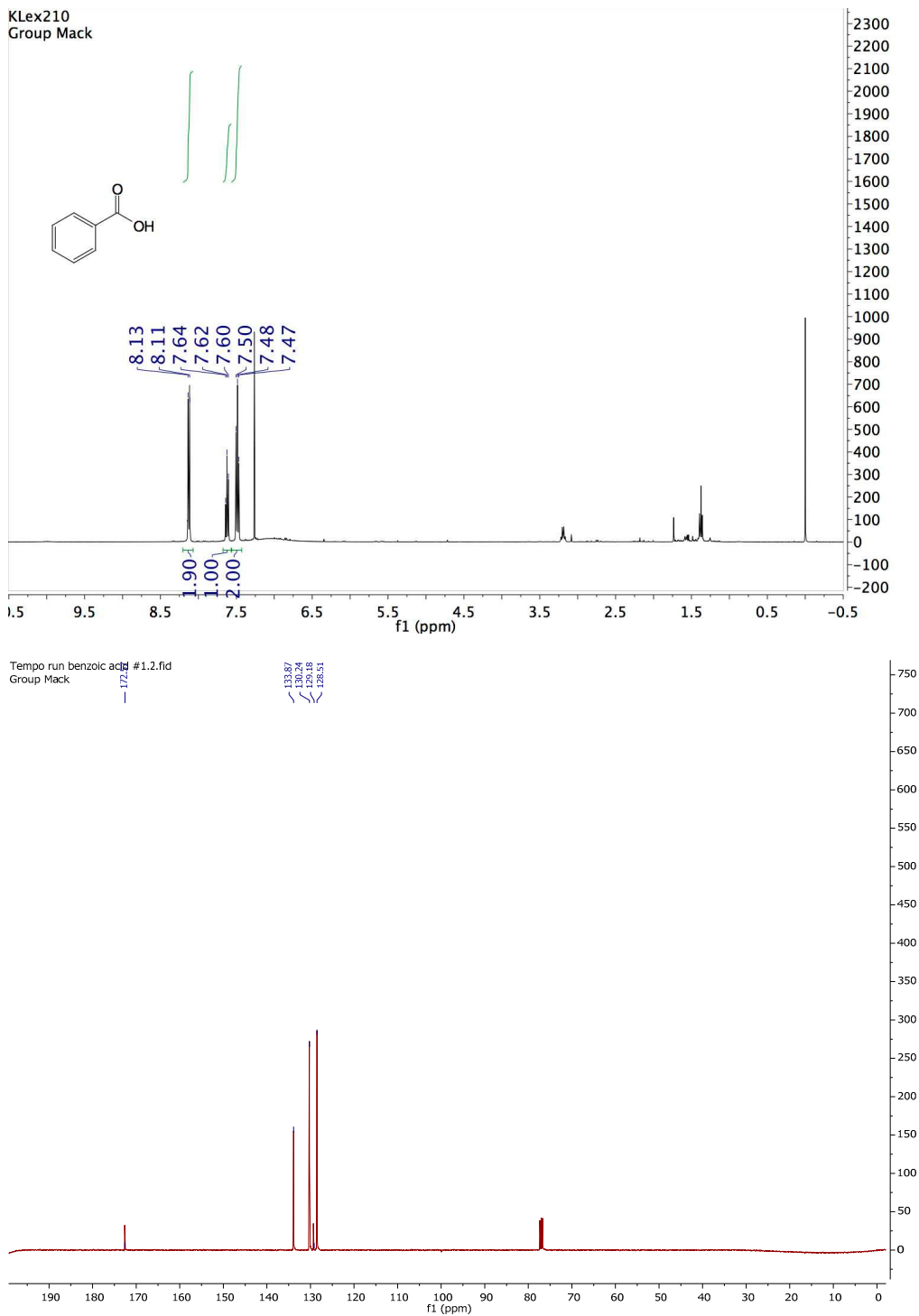
¹H NMR Spectra of isolated Carboxylic Acid Products

All ¹H NMR spectra were obtained in CDCl₃ unless otherwise noted. Due to insolubility in CDCl₃ ¹³C NMR was not taken of 4-bromobenzoic acid, 4-chlorobenzoic acid, 4-nitrobenzoic acid. Conversions in all reactions were measured by GC-MS. The conversion was calculated using the peak integrations of the retention times of the products against the starting alcohol (i.e., conversion = products (desired)/reactants and products (total)). Errors in the conversion measurements were estimated by comparing the results of at least 3 integrations of each spectrum.

Benzoic Acid

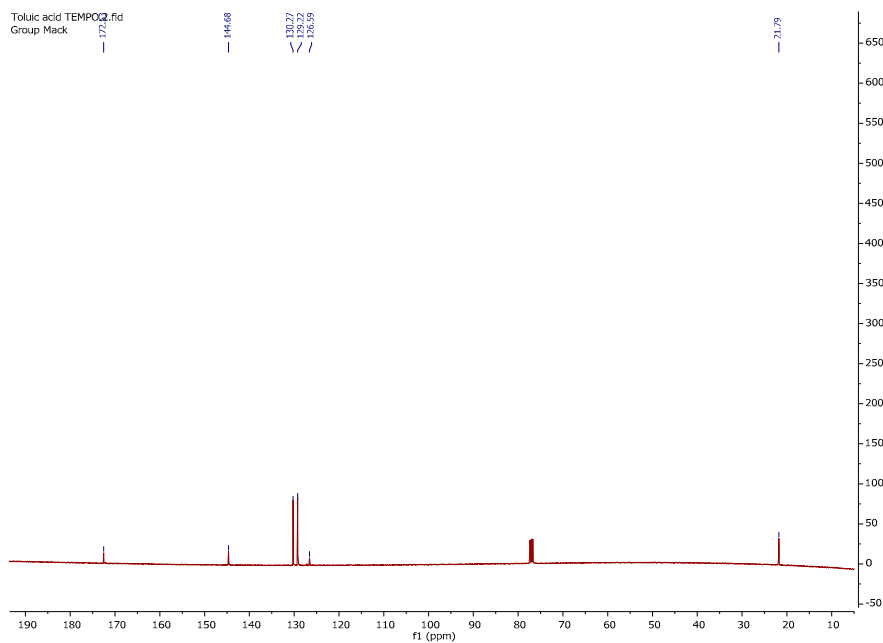
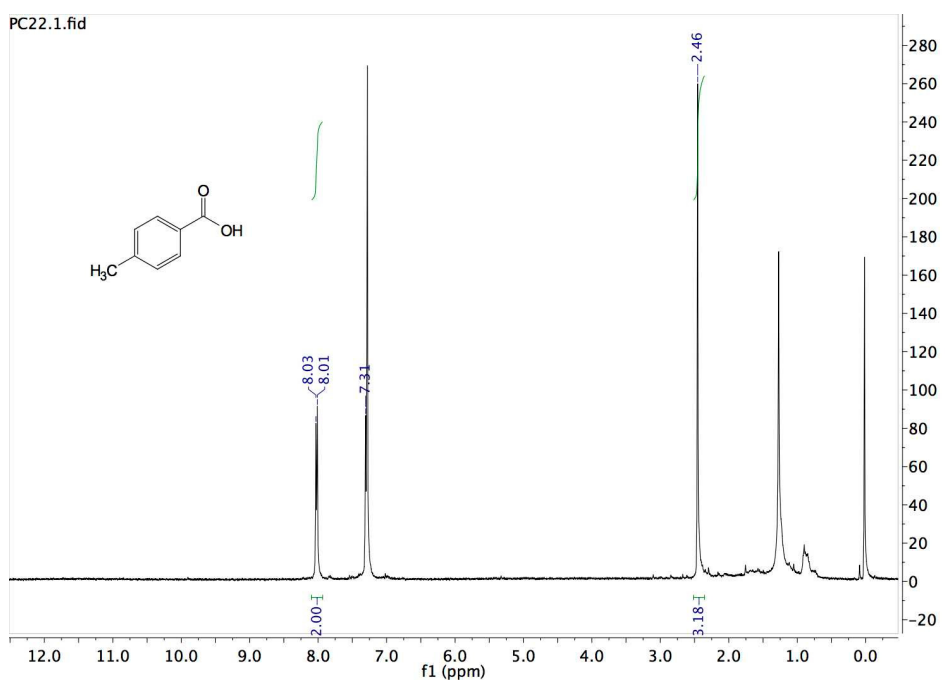
^1H NMR (CDCl_3 , 400 MHz, ppm): δ 7.48 (t, J = 8.0 Hz, 2H), 7.62 (t, J = 8.0 Hz, 1H), 8.12 (d, J = 8.0 Hz, 2H); ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 128.5, 129.2, 130.2, 133.9, 172.6.

NMR spectral data matched with previous report. ^[1]



4-methylbenzoic acid

^1H NMR (CDCl_3 , 400 MHz, ppm): δ 2.46 (s, 3H), 7.31 (d, J = 8.0 Hz, 2H), 8.02 (d, J = 8.0 Hz, 2H); ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 21.8, 126.6, 129.2, 130.3, 144.7, 172.5; NMR spectral data matched with previous report.^[2]

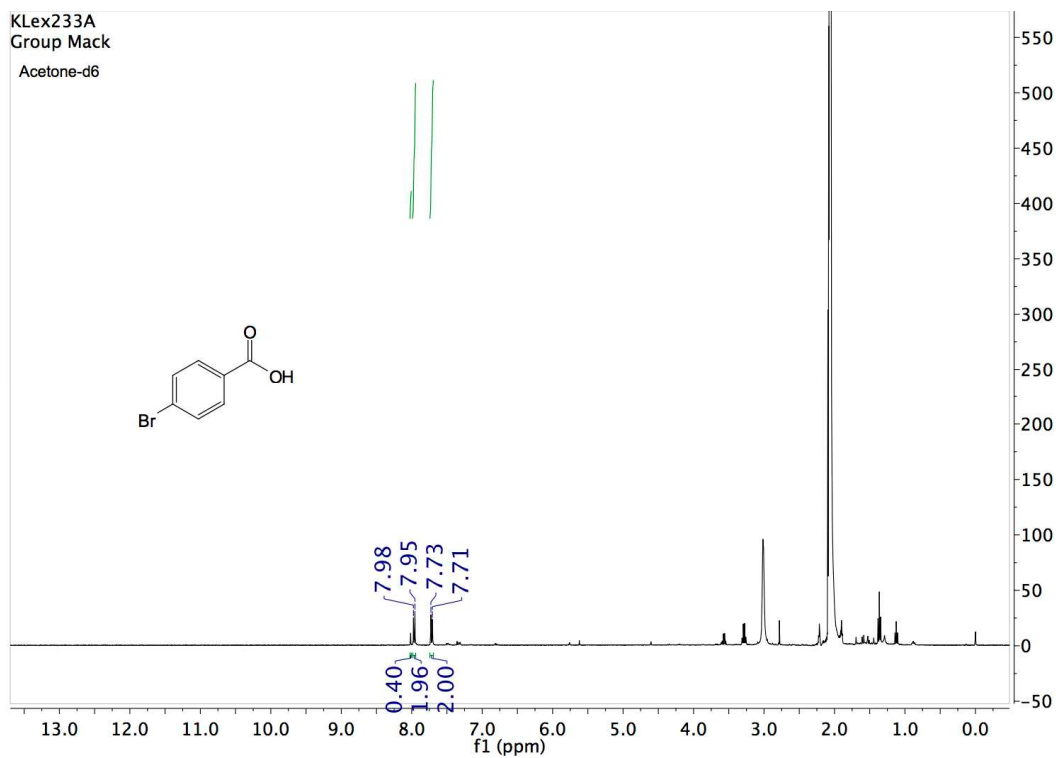


4-Bromobenzoic acid

^1H NMR (acetone- d_6 , 400 MHz, ppm): δ 7.72 (d, J = 8.0 Hz, 2H), 7.97 (d, J = 8.0 Hz, 2H H); MS (m/e) 202 ($\text{M}^+\bullet$),

^1H NMR spectral data matched with previous report.^[3]

MS data matched with previous report^[4]

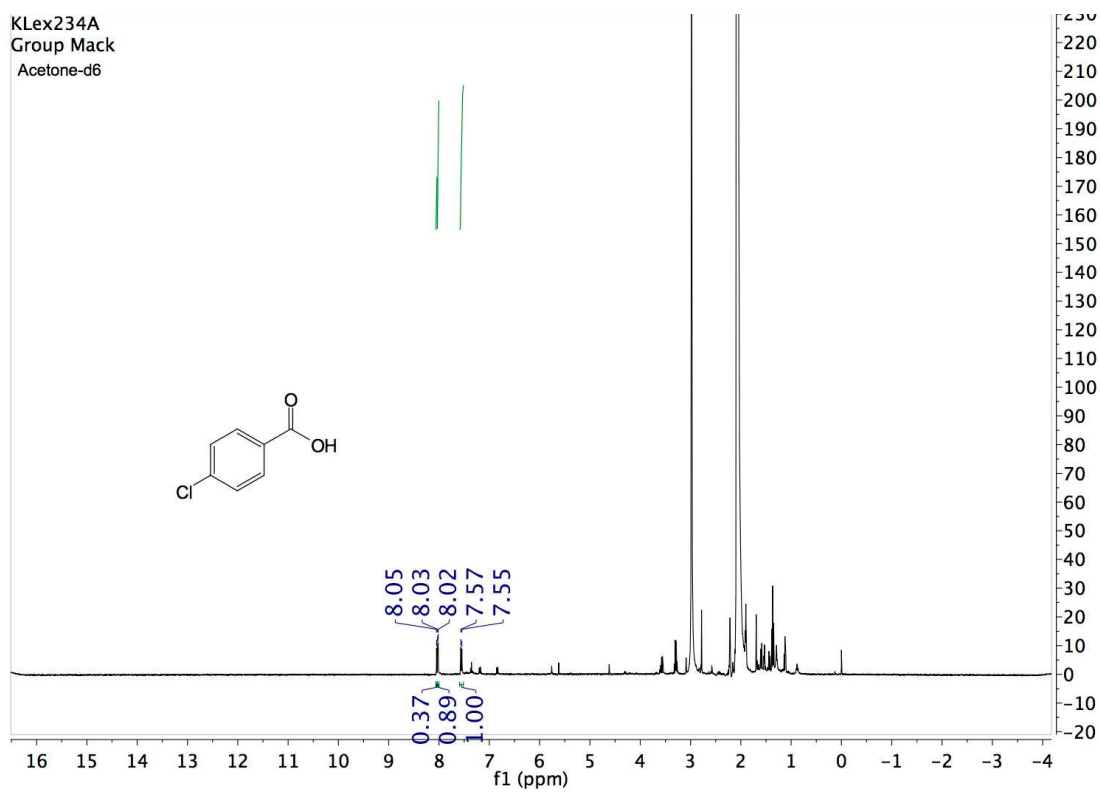


4-Chlorobenzoic acid

^1H NMR (acetone- d_6 , 400 MHz, ppm): δ 7.56 (d, J = 8 Hz, 2H), 8.04 (d, J = 8 Hz, 2H);

^1H NMR spectral data matched with previous report.^[3]

MS data match with previous report.^[4] MS (m/e) 156 ($M+\bullet$),

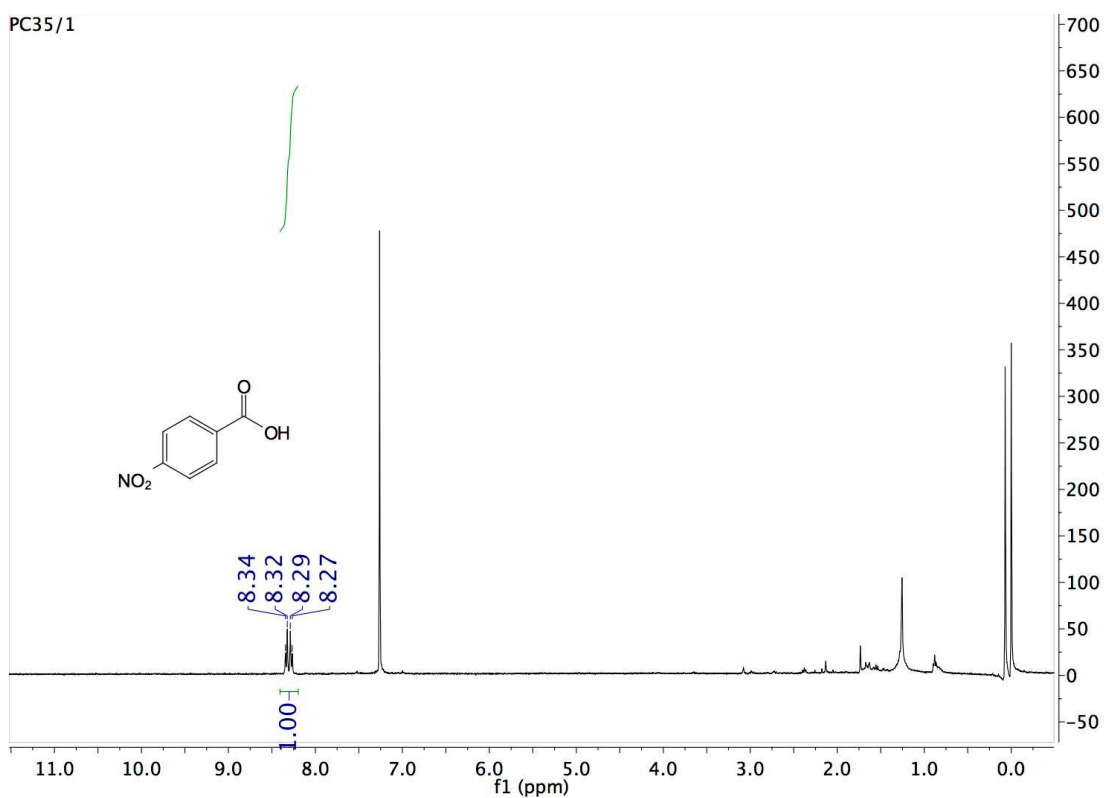


4-Nitrobenzoic acid

^1H NMR (CDCl_3 , 400 MHz, ppm): δ 8.28 (d, J = 8 Hz, 2H), 8.33 (d, J = 8 Hz, 2H); MS (m/e) 166 [$\text{M}-1$] + .

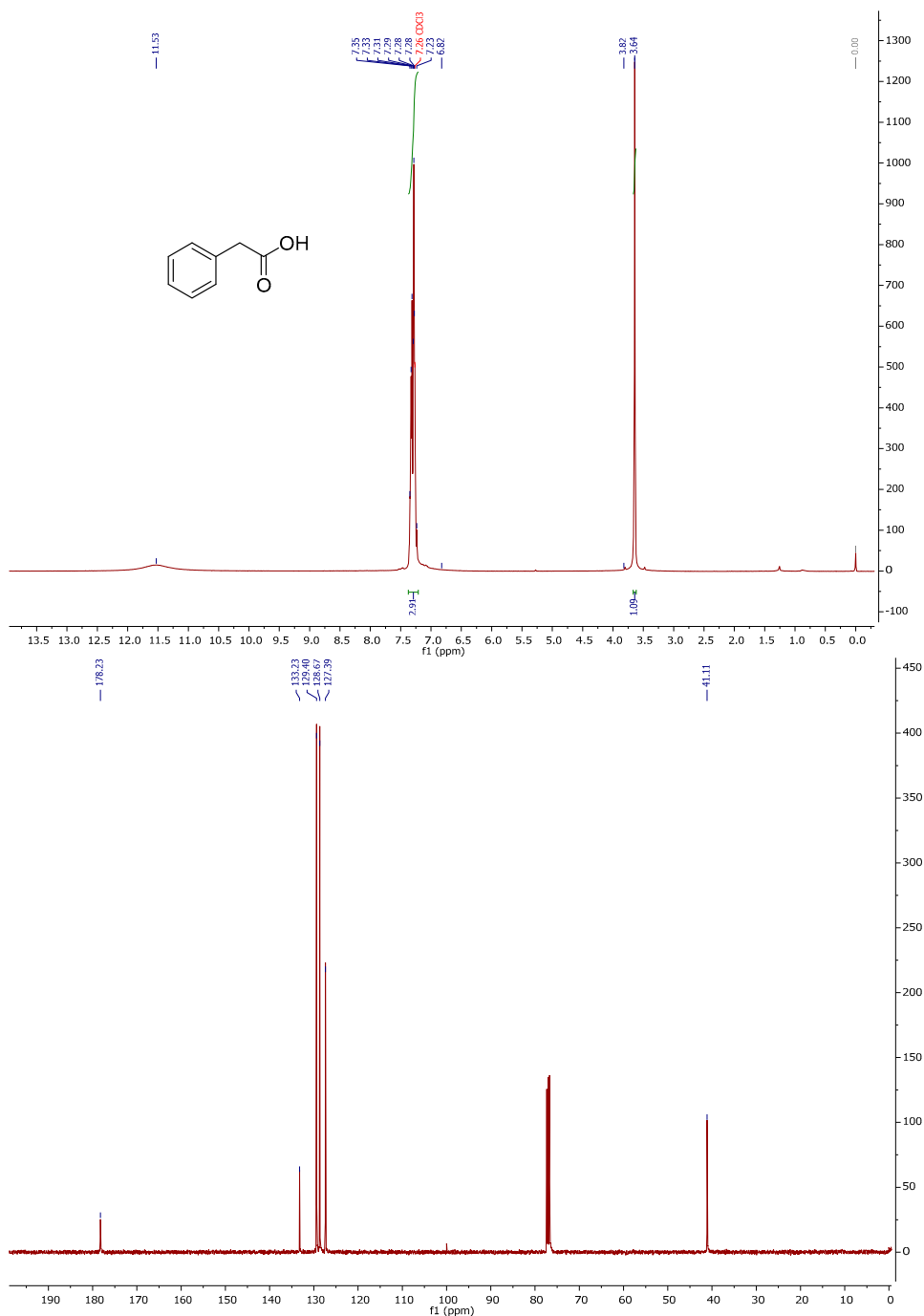
^1H NMR spectral data matched with previous report.^[2]

MS data matched with previous report^[5]



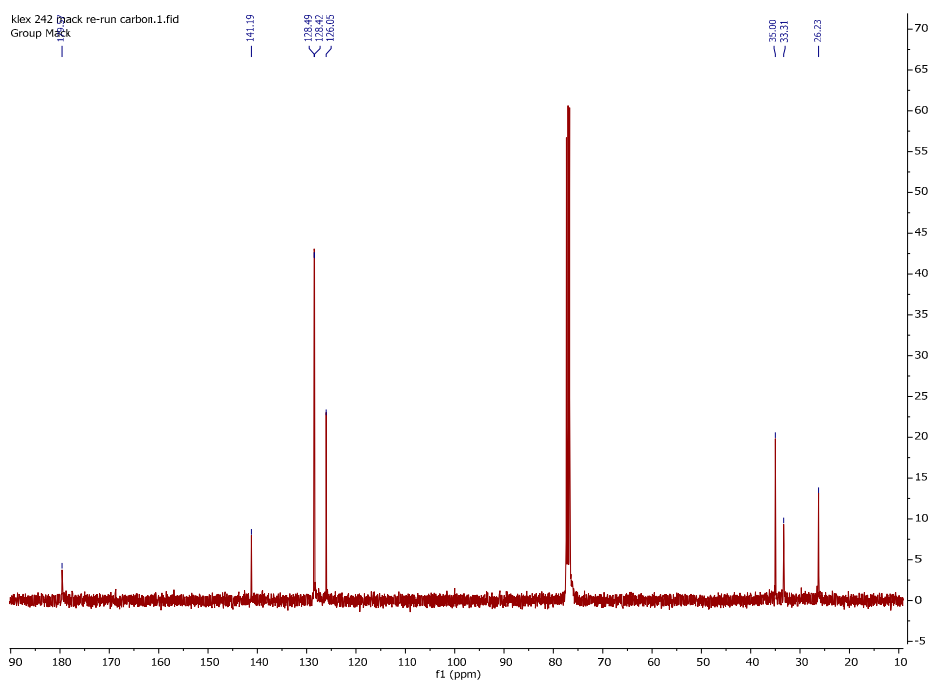
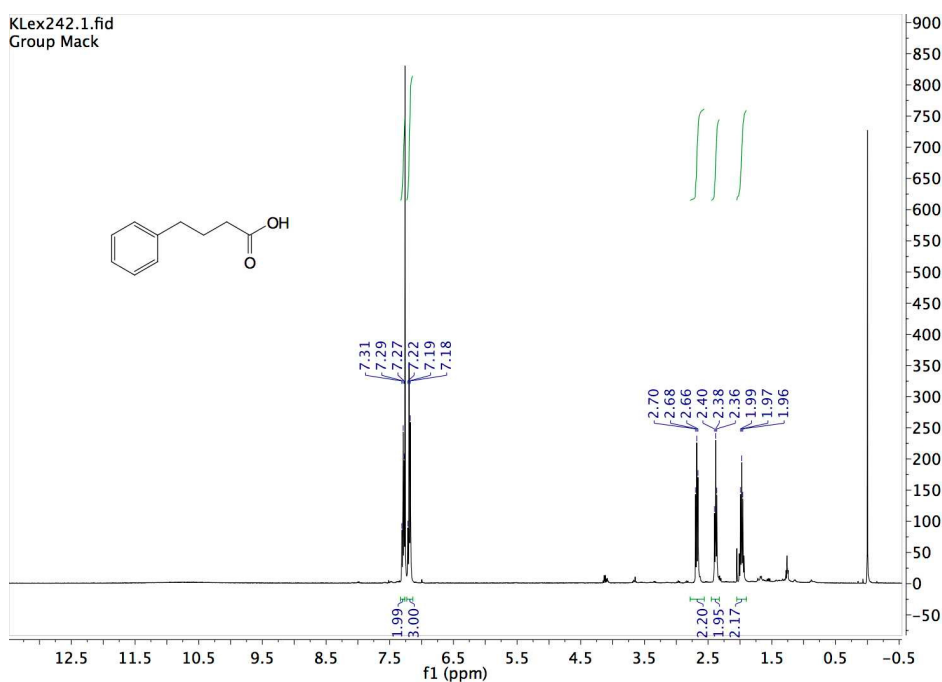
Phenyl acetic acid

^1H NMR (CDCl_3 , 400 MHz, ppm): δ 3.64 (s, 3H), 7.29-7.48 (m, 5H), ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 41.1, 127.4, 128.7, 129.4, 133.2, 178.2; Spectrum data match with previous report.^[6]



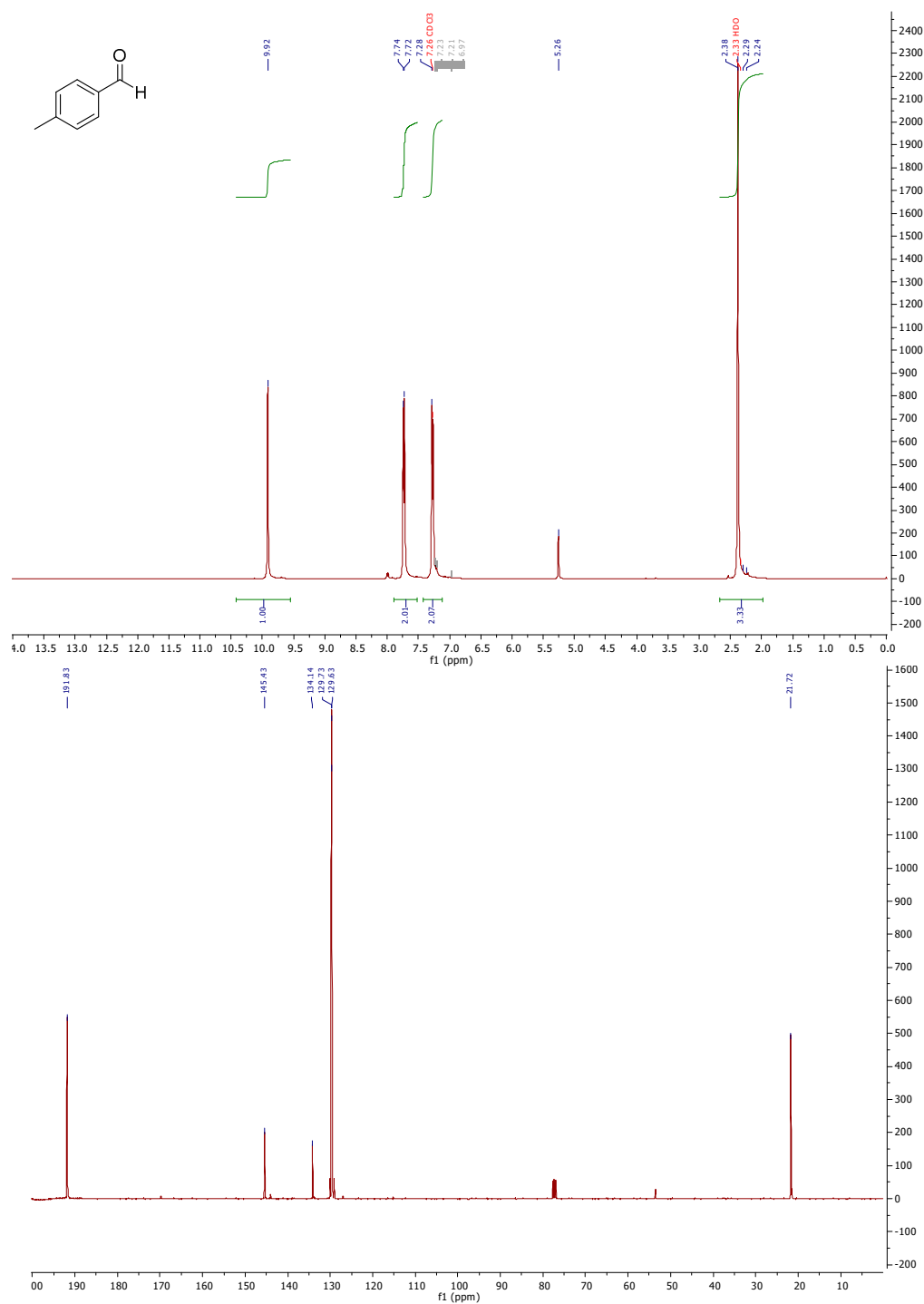
4-phenylbutanoic acid

^1H NMR (CDCl_3 , 400 MHz, ppm): 1.97 (p, J = 8 Hz, 2H) , 2.38 (t, J = 8 Hz, 2H), 2.68 (t, J = 8 Hz, 2H) 7.15-7.25 (m, 3H), 7.26-7.35(m, 2H); ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 26.2, 33.3, 35.0, 126.1, 128.4, 141.2, 180.0;
NMR spectral data matched with previous report^[7]



4-methylbenzaldehyde

^1H NMR (CDCl_3 , 400 MHz, ppm): 2.38 (s, 3H), 7.22 (d, $J = 8$ Hz, 2H), 7.73 (d, $J = 8$ Hz, 2H), 9.92 (s, 1H); ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 21.7, 129.6, 129.7, 134.1, 145.4, 191.9; NMR spectral data matched with previous report^[8]



EcoScale calculations performed at: <http://ecoscale.cheminfo.org/calculator>

EcoScale for solution based reaction based on the following paper:

Carsten Bolm,* Angelika S. Magnus, and Jens P. Hildebrand, *Org. Lett.*, Vol. 2, No. 8, 2000, 1173-1175.

Ecoscale calculator

Reagents											
☒ Link											
	identifier*	name	MF*	MW	density	purity*	ml	g	mmoles	equiv.	
1		Benzyl alcohol	C7H8O	108.13992	1.044	100%	0.103582	0.10814	1	0.0128200	
2		2,2,6,6-Tetramethylpiperidinoxy	C9H18NO	156.24802		100%	0	0.001562	0.01	0.0001282	
3		Dipotassium peroxydisulfate	O6K2S	206.253		100%	0	0.453757	2.2	0.0282041	
4		Tetrabutylammonium bromide	C16H36BrN	322.37254		100%	0	0.012895	0.04	0.0005128	
5		Dichloromethane	CH2Cl2	84.93288	1.325	100%	5	6.625	78.002771	1	
6		n-Hexane	C6H14	86.17716	0.659	100%	90	59.31	688.23340	8.8231916	
7		Ethyl acetate	C4H8O2	88.10632	0.902	100%	10	9.02	102.37631	1.3124701	

Products							
identifier*:	name:	MF*:	MW:	g:	mmoles:	g theor:	yield:
	Benzaldehyde	C7H6O	106.12404	0		8.277969	0

Conditions						
Reagents	Name	mmoles	eq.	Bp	Hazard	Price
	Benzyl alcohol	Infinity	0.01	205		
	2,2,6,6-Tetramethylpiperidinoxy	Infinity	0			
	Dipotassium peroxydisulfate	Infinity	0.02			
	Tetrabutylammonium bromide	Infinity	0			
	Dichloromethane	Infinity	1	39		
	n-Hexane	Infinity	8.82	69	 	
	Ethyl acetate	Infinity	1.31	75		
Yield	90					-5
Price / availability						-5
Safety						-15
Technical setup	Possible items ☐ Common set-up ☐ Instruments for controlled addition of chemicals ☐ Unconventional activation technique	Selected items ☐ Common set-up				0
Temperature / time	Possible items ☐ Heating, > 1h ☐ Cooling to 0°C ☐ Cooling, < 0°C	Selected items ☐ Room temperature, < 24h				-1
Workup and purification	Possible items ☐ Simple filtration ☐ Removal of solvent with bp < 150°C ☐ Crystallization and filtration ☐ Removal of solvent with bp > 150°C	Selected items ☐ Classical chromatography ☐ Removal of solvent with bp < 150°C				-10
EcoScale						64

EcoScale for our current methodology:

Ecoscale calculator

Reagents										
☒ Link										
	identifier*	name	MF*	MW	density	purity*	ml	g	mmoles	equiv.
1		Benzyl alcohol	C7H8O	108.13992	1.044	100%	0.025896	0.027035	0.25	1
2		Dipotassium peroxymonosulfate	O6K2S	206.253		100%	0	0.103127	0.5	2
3		2,2,6,6-Tetramethylpiperidinoxy	C9H18NO	156.24802		100%	0	0.039062	0.25	1
4		Acetone	C3H6O	58.08004	0.79	100%	25	19.75	340.04797	1360.1919
Products										
	identifier*	name	MF*	MW	g	mmoles	g theor:	yield:		
		Benzoic acid	C7H6O2	122.12344	0		0.030531	0		
Conditions										
Reagents	Name	mmoles	eq.	Bp	Hazard	Price				
	Benzyl alcohol	Infinity	1	205						
	Dipotassium peroxymonosulfate	Infinity	2							
	2,2,6,6-Tetramethylpiperidinoxy	Infinity	1							
	Acetone	Infinity	1360.19	56						
Yield	95						-2.5			
Price / availability							-5			
Safety							-5			
Technical setup	Possible items Instruments for controlled addition of chemicals Unconventional activation technique Pressure equipment, > 1 atm Any additional special closures		Selected items Unconventional activation technique				-2			
Temperature / time	Possible items Heating, > 1h Cooling to 0°C Cooling, < 0°C		Selected items Room temperature, < 24h				-1			
Workup and purification	Possible items Adding solvent Simple filtration Removal of solvent with bp < 150°C Crystallization and filtration		Selected items Removal of solvent with bp < 150°C Simple filtration				0			
EcoScale							84.5			

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