

SUPPLEMENTARY MATERIALS

***Croton Lechleri* Extracts as Green Corrosion Inhibitors of Admiralty Brass in Hydrochloric Acid**

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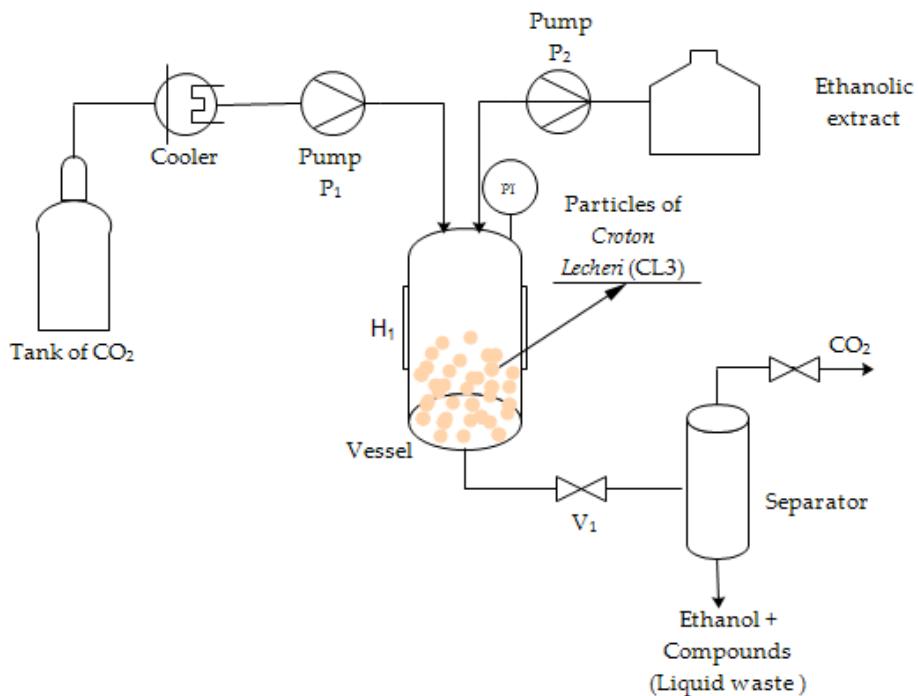


Figure S1. Pilot plant of supercritical CO₂ antisolvent extraction of CL3.

A home-made pilot plant was used in this study, the schematic diagram is shown in Figure S9. The equipment consisted in one tank of CO₂ and a cooler, two pumps, one for CO₂ (P1) and the other for the liquid extract (P2). These two flow currents mixed at a heated jacketed (H1) 250 mL precipitator vessel connected to a pressure gauge (PI). A micrometric valve (V1) allowed to control flux to the separator where CO₂ (g) was released from the ethanolic waste mixture. The values of the parameters used are shown in Table S1.

Table S1. Conditions of supercritical CO₂ antisolvent extraction of CL3.

Pressure (bar)	Temperature (°C)	Concentration of the extract (mg/mL)	Flow of CO ₂ (mL/min)	Time of wash (min)
90	35	30	10000	60



Figure S2. Photographs of solid extracts obtained from *C. lecheri* by (a) lyophilization, (b) solvent extraction, and (c) supercritical CO₂ antisolvent extraction.

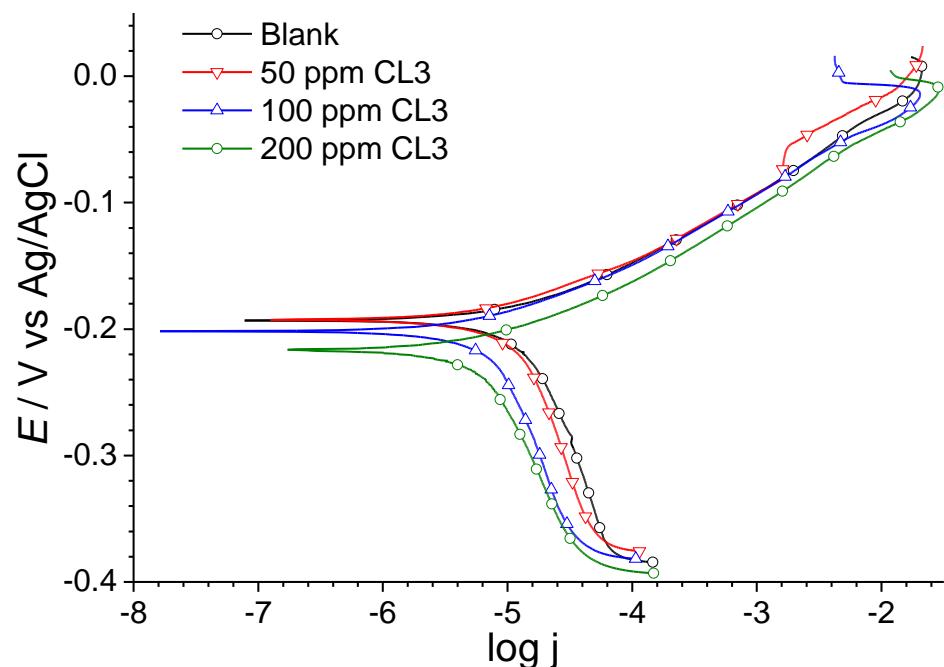


Figure S3. Potentiodynamic polarization plots of AB in 0.5 M HCl in the presence of CL3 at several concentrations at 25°C.

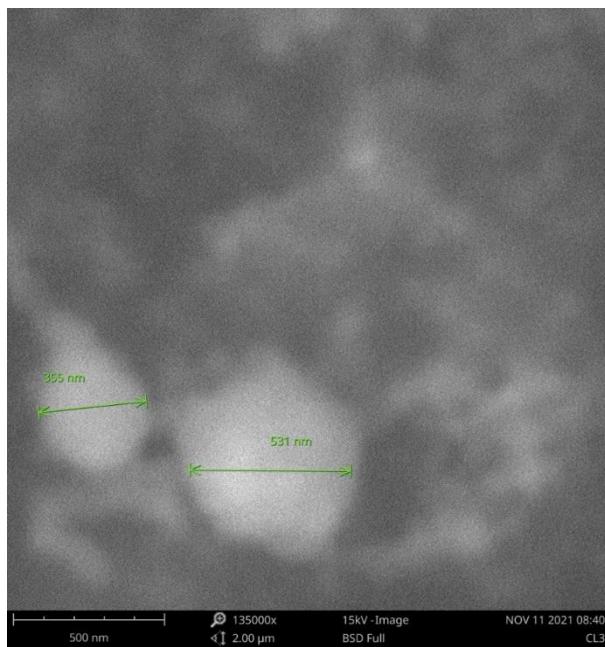


Figure S4. Microphotography of CL3 spherical particles.

Table S2. Tafel polarization parameters for AB in 0.5 M HCl with CL3 at concentrations of 50 ppm-200 ppm at 25°C.

Entry		E _{corr} (V)	β _c (mV/dec)	β _a (mV/dec)	j _{corr} (μA/cm ²)	IE%
	Blank	-0.193	281.6	53.8	14.84	-
	50 ppm	-0.194	360.5	53.1	13.13	11.56
CL2	100 ppm	-0.202	308.5	45.5	8.95	39.72
	200 ppm	-0.214	238.0	47.5	7.58	48.93

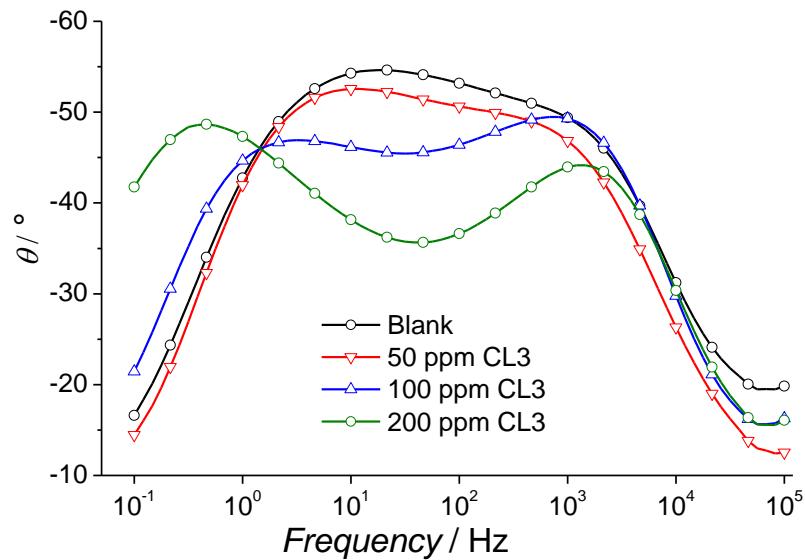


Figure S5. Bode diagrams of AB at E_{corr} in 0.5 M HCl at various concentrations of CL3.

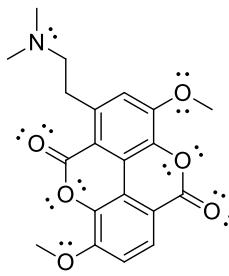


Figure S6. Chemical structure of tapsine.

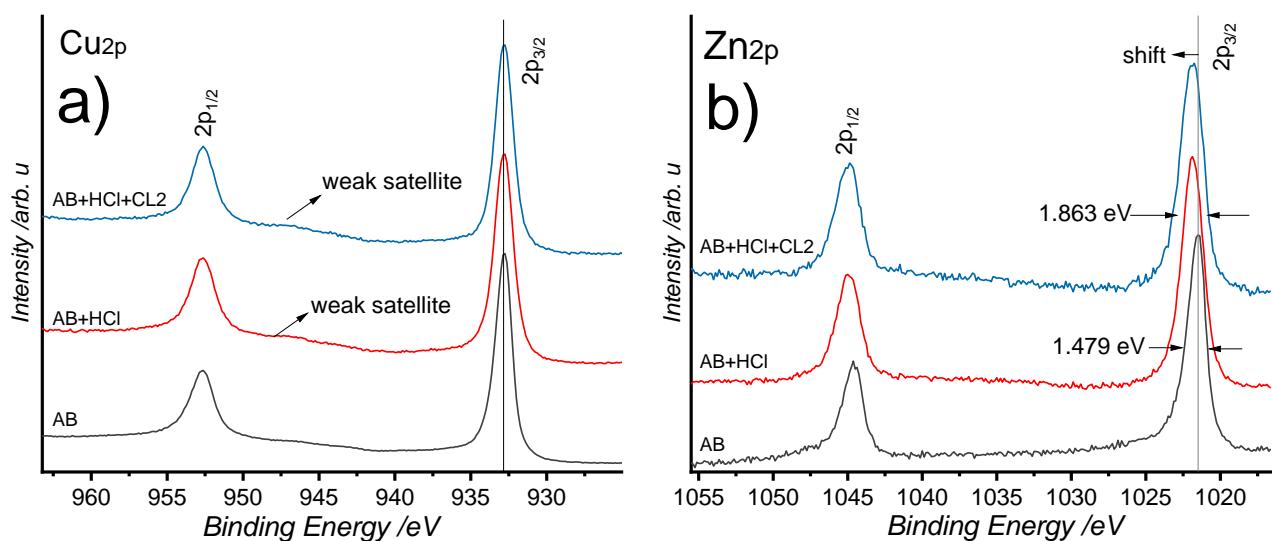
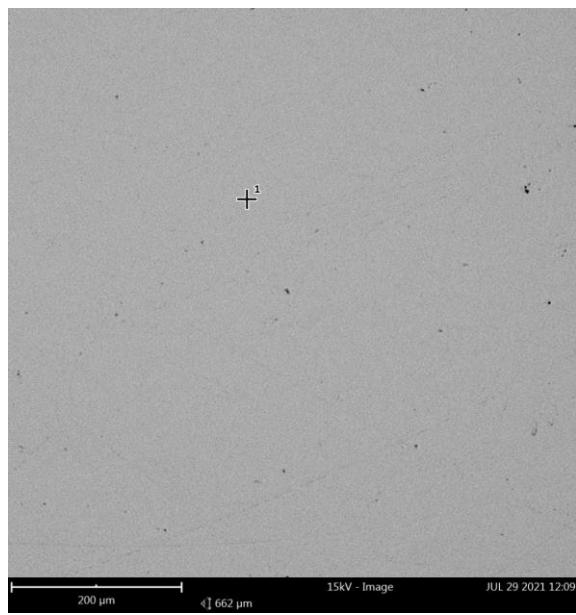


Figure S7. (a) Cu2p3 and (b) Zn2p3 XPS spectra for a polished admiralty brass (black line), admiralty brass after immersion in 0.5 M HCl (red line), and admiralty brass after immersion in 0.5 M HCl with 50 ppm CL2 (blue line).



Element Symbol	Atomic Conc.	Weight Conc.	Oxide Symbol	Stoich. Conc.
Cu	70.58	69.99	Cu	70.58
Zn	29.42	30.01	Zn	29.42

FOV: 662 μm, Mode: 15kV - Image, Detector: BSD Full

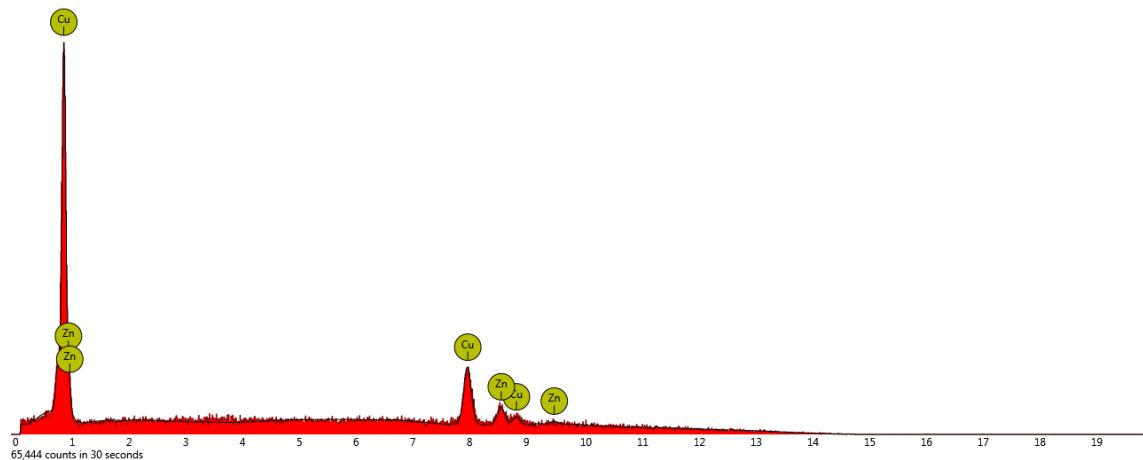
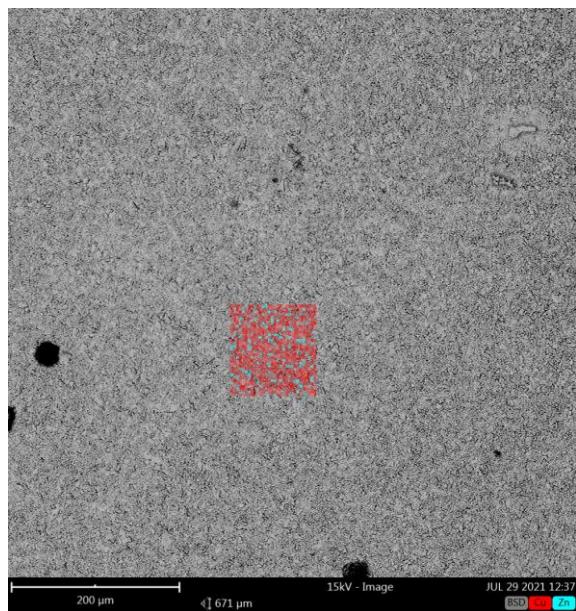


Figure S8. EDS spectrum of a polished admiralty brass sample.



Element Symbol	Atomic Conc.	Weight Conc.	Oxide Symbol	Stoich. Conc.
Cu	82.12	81.70	Cu	82.12
Zn	17.88	18.30	Zn	17.88

FOV: 671 μm, Mode: 15kV - Image, Detector: BSD Full

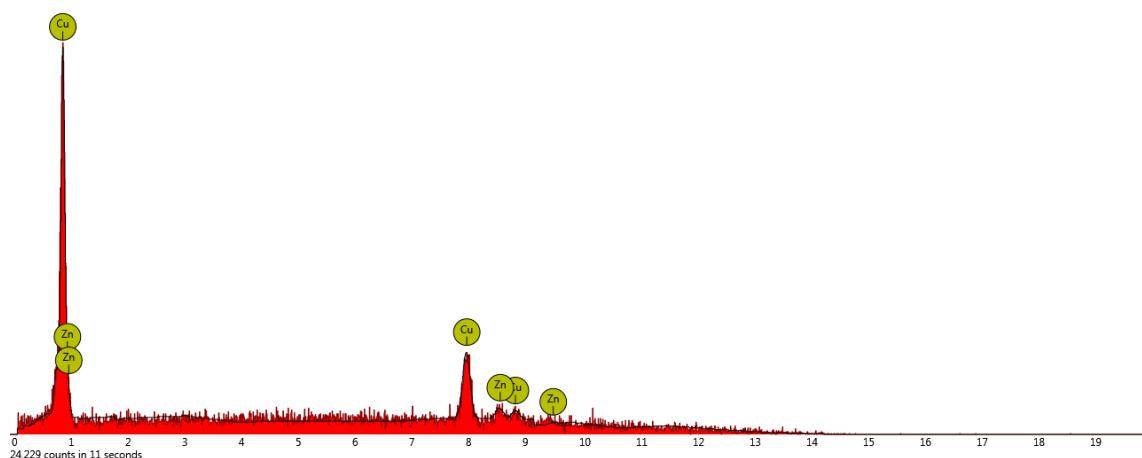
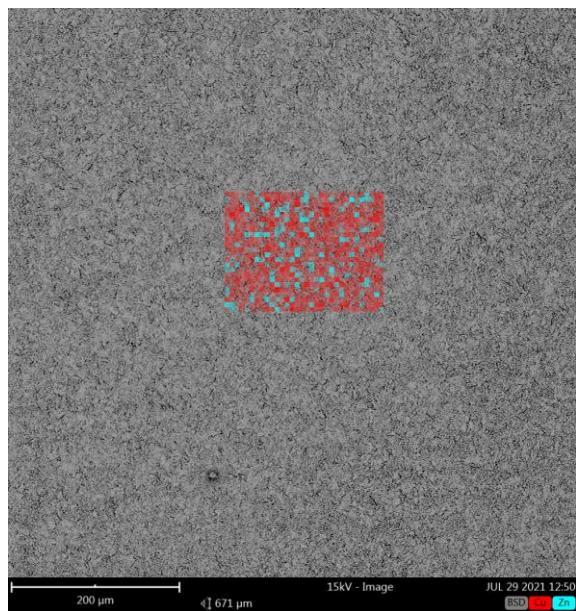


Figure S9. EDS spectrum of admiralty brass after immersion in 0.5 M HCl.



Element Symbol	Atomic Conc.	Weight Conc.	Oxide Symbol	Stoich. Conc.
Cu	69.70	69.10	Cu	69.70
Zn	30.30	30.90	Zn	30.30

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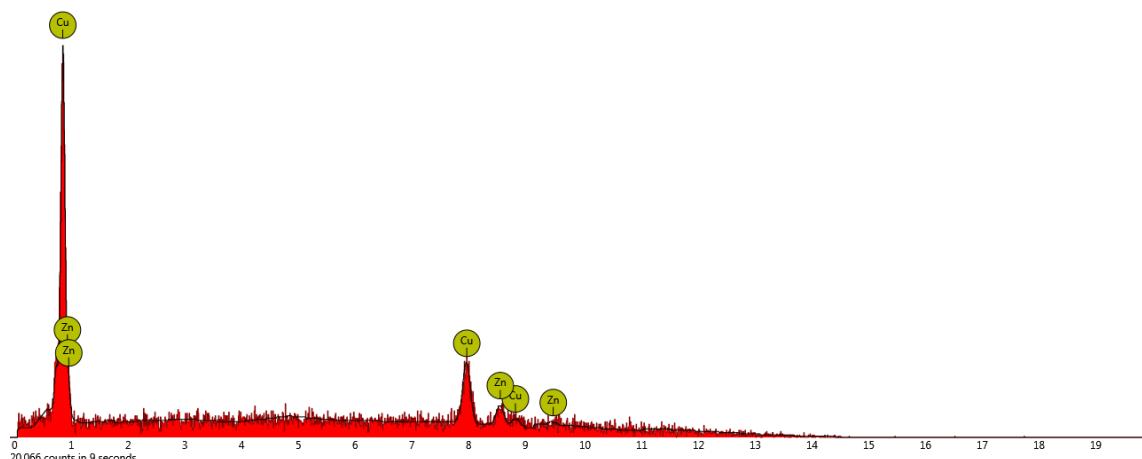


Figure S10. EDS spectrum of admiralty brass after immersion in 0.5 M HCl with 50 ppm CL2.

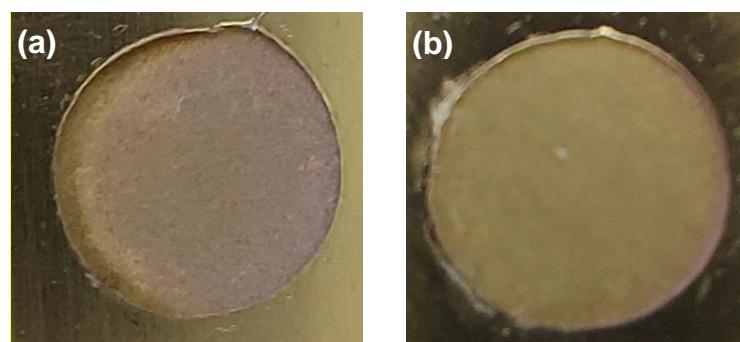


Figure S11. Photographs of admiralty brass after immersion in (a) 0.5 M HCl and (b) 0.5 M HCl with 50 ppm CL2.