

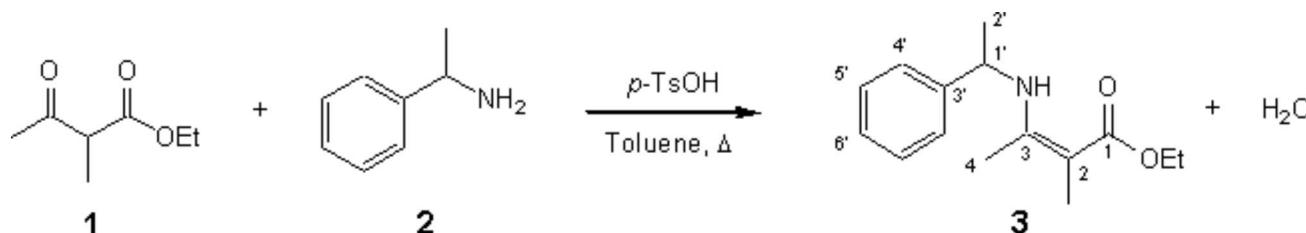
(Z)-2-Methyl-3-(1-phenyl-ethylamino)-but-2-enoic acid ethyl ester

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p-Toluenesulfonic acid (48 mg, 0.25 mmol) was added to a stirred mixture of ethyl 2-methyl-acetoacetate (**1**) (346 mg, 2.40 mmol) and α -methylbenzylamine (**2**) (358 mg, 2.95 mmol) in toluene (13 mL) [1]. Then a Dean-Stark trap device was fit and the reaction refluxed overnight. The mixture was allowed to reach room temperature and percolated over a silica gel pad and the solvent evaporated under reduced pressure to yield the title compound **3** (540 mg, 2.32 mmol, 96%).

IR (neat, cm^{-1}): 3250 (N-H), 3062, 3027, 780, 702 (Ph), 1646, 1250, 1121 (COOEt), 1598 (C=C-N).

1H NMR (300 MHz, $CDCl_3$): δ = 1.30 (3H, *t*, $J=7.1$ Hz, CH_3CH_2O); 1.50 (3H, *d*, $J=6.9$ Hz, H-2'); 1.75* (3H, *s*, Me-2); 1.78* (3H, *s*, H-4); 4.16 (2H, *dq*, $J=7.1$, 1.0 Hz, CH_3CH_2O); 4.64 (1H, *quint*, $J=6.9$ Hz, H-1'); 7.18–7.35 (5H, *m*, Ph); 9.66 (1H, *br d*, $J=6.9$ Hz, NH).

*These signals may be interchanged.

^{13}C NMR (75 MHz, $CDCl_3$): δ = 171.10 (C-1); 87.70 (C-2); 159.00 (C-3); 15.75 (C-4); 12.54 (Me-2); 14.63 (CH_3CH_2O); 58.73 (CH_3CH_2O); 53.17 (C-1'); 25.17 (C-2'); 145.75 (C-3'); 125.44 (C-4', C-8'); 128.65 (C-5', C-7'); 126.80 (C-6').

EI-MS (70 eV, m/z): 248 (M^++H , 7%); 247 (M^+ , 14); 232 (M^+-Me , 2); 218 (M^+-Et , 0.7); 202 (M^+-OEt , 3); 186 (4); 174 ($M^+-COOEt$, 5); 145 (15); 105 ($C_8H_9^+$, 100); 79 (10); 77 (10); 42 (13).

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