

Article

Absorption of Cu(II) and Zn(II) from Aqueous Solutions onto Biochars Derived from Apple Tree Branches

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Abstract: The aim of this study was to investigate the adsorption of Cu(II) and Zn(II) onto apple tree branches biochar (BC) produced at 300, 400, 500 and 600 °C (BC300, BC400, BC500, and BC600), respectively. The effect of adsorbent dosage, pH value, contact time, initial concentration of Cu(II) or Zn(II), and temperature on the adsorption process were investigated. The result showed that 5 g BC·L⁻¹ was the optimal dosage to remove Cu(II) and Zn(II) from wastewater and the maximum adsorption efficiency was achieved at a pH of 5.0 for all the BCs when the initial concentration of Cu(II) and Zn(II) were 64 and 65 mg L⁻¹, respectively. Adsorption kinetics and isotherm experiments showed that the pseudo-second order equation and the Langmuir isotherm could best describe the adsorption process, indicating that the adsorption of Cu(II) and Zn(II) onto BCs were monolayer processes and chemisorption was the rate limiting step. The values of ΔG^0 for the absorption of Cu(II) and Zn(II) on all BCs were negative, while the values of ΔH^0 were positive, suggesting that the absorption was a spontaneous endothermic process. The mechanisms of BC adsorption of metal ions adsorption include surface precipitation, ion exchange, and minor contribution by cation- π interaction. BC500 had highest Cu(II) and Zn(II) adsorption capacity under various conditions (except at pH 2.0). The maximum adsorption capacities of Cu(II) and Zn(II) on BC500 were 11.41 and 10.22 mg·g⁻¹, respectively. Therefore, BC derived from apple tree branches produced at 500 °C can be used as an adsorbent to remove Cu(II) and Zn(II) from wastewater.

Keywords: biochar; aqueous solution; heavy metal; adsorption; kinetics; isotherms

1. Introduction

Heavy metal contamination has become a particularly serious environmental issue in recent years [1]. Due to their toxic and non-biodegradable property, heavy metals may cause environmental problems that threaten human health [2,3], such as “itai-itai disease” and “minamata disease” [4]. Copper (Cu) and Zinc (Zn) are the most widespread heavy metals contaminants in the environment because of their wide application in industry [5]. Although low level Cu and Zn are essential micro-nutrients for all known living lifeforms, they are toxic beyond certain limits and can bring about serious environmental and human health problems [6]. Therefore, Cu(II) and Zn(II) must be removed from wastewaters before being discharged into water or used for irrigation [7].

Biochar (BC) is a carbonaceous material produced in an oxygen-free environment [8]. Due to its specific structure and physicochemical properties [9–12], BC can be used as an effective adsorbent

material to adsorb heavy metals from aqueous solutions [13,14]. Much work has been done on the adsorption of Cu(II) and Zn(II) onto BCs derived from plant-residue or agricultural waste such as sesame straw [15], pine sawdust [16], pine and jarrah [17], hickory wood [18], pistachio shells [19], and so on. Meanwhile, the adsorption of Cu(II) and Zn(II) by BCs produced at different pyrolysis conditions were also investigated in recent years [20,21]. Some previous studies showed that the high efficiency sorption of BC for Cu (II) and Zn(II) most likely depended on surface functional groups [7]. However, surface precipitation between CO_3^{2-} or PO_4^{3-} originating from BCs with Cu(II) and Zn(II) were also observed by other researchers [22]. The adsorption capacities and mechanisms of BC for Cu(II) and Zn(II) are controlled by its characteristics [23], which are influenced by the type of raw materials and pyrolysis conditions [24,25]. That is to say, the effectiveness of BC in retaining Cu(II) and Zn(II) varied with different BCs.

Due to its unique features of topography and climate, Weibei upland of the Loess Plateau has been recognized as one of the best apple production bases in the world [26]. In recent years, apple tree branches and cutoffs (ATB) have become the main agricultural residues in this region due to the increase in area planted. In order to reduce the occurrence of plant diseases and insect pests, ATB might be burned by the fruit grower in the fall of the year, which may cause a series of environmental problems. Thus, conversion of ATB into BC as a sorbent is of advantage to both resource management and environmental protection [23]. However, to our knowledge, few data are available for the adsorption of Cu(II) and Zn(II) onto ATB BCs produced at different temperatures. Such studies will certainly contribute to the sustainable development of the apple industry.

Therefore, in this study, BCs with ATBs as the feedstock were produced at 300, 400, 500, and 600 °C, respectively. A series of batch adsorption studies were carried out to examine the adsorption behavior of Cu(II) and Zn(II) onto BCs. The aim of this study was to (1) investigate the adsorption capacity of BCs produced at different temperatures; (2) examine the effects of BC dosage, pH value, contact time, initial metal concentration, and temperature on the adsorption process; and (3) evaluate the possible mechanisms responsible for the adsorption.

2. Materials and Methods

2.1. Biochar Preparation

ATBs were collected from apple orchards located on Weibei upland of the Loess Plateau, Northwest China (34°53'N, 108°52'E). BCs were produced in a muffle furnace (Yamato FO410C, Japan) at 300, 400, 500, and 600 °C and the obtained BCs were named as BC300, BC400, BC500, and BC600, respectively. Details related to BC preparation can be found in our previous studies and the main characteristics of BCs are listed in Table 1 [27].

Table 1. The main characteristics of biochars produced at different temperatures.

Sample	BC300	BC400	BC500	BC600
C (%)	62.20	71.13	74.88	80.01
H (%)	5.18	4.03	2.88	2.72
N (%)	1.69	1.94	1.77	1.28
O (%)	24.21	15.05	10.41	6.59
H/C	1.00	0.68	0.46	0.41
O/C	0.29	0.16	0.11	0.06
Surface area ($\text{m}^2\cdot\text{g}^{-1}$)	2.39	7.00	37.25	108.59
Ash (%)	6.72	7.85	10.06	9.41
pH (5:1)	7.48	11.42	11.62	10.60
Cation exchange capacity ($\text{cmol}\cdot\text{g}^{-1}$)	44.72	64.33	66.70	18.53
Total acidic functional groups ($\text{mmol}\cdot\text{g}^{-1}$)	0.54	0.39	0.30	0.22

Table 1. Cont.

Sample	BC300	BC400	BC500	BC600
Surface carboxyl groups (mmol·g ⁻¹)	0.30	0.24	0.17	0.12
Surface phenol groups (mmol·g ⁻¹)	0.12	0.08	0.07	0.06
Surface lactone groups (mmol·g ⁻¹)	0.12	0.06	0.05	0.04

Note: The methods used for determining the physical and chemical properties of biochar have been described in detail in our previous study [27].

2.2. Batch Adsorption Experiments

2.2.1. Chemical Reagents

The chemical reagents used in this study were of analytical grade (Sinopreagents Co., LTD.), and the solution and reagents were prepared with distilled water. Stock solutions of Cu(II) (3200 mg L⁻¹) and Zn(II) (3250 mg L⁻¹) were prepared by dissolving Cu(NO₃)₂·3H₂O and Zn(NO₃)₂·6H₂O in deionized water, respectively. The stock solutions were further diluted to the required initial concentration. The initial solution pH was also adjusted to the desired value with 0.1 mol L⁻¹ NaOH or HNO₃ solution.

2.2.2. Adsorption Experiments

Five separate experiments were conducted to investigate the effect of BC dosage, pH value, contact time, initial metal concentration, and temperature on the adsorption of Cu(II) and Zn(II). The operating conditions of the experiments are listed in Table 2.

Table 2. The operating conditions of the experiments.

Conditions	Experiment 1	Experiment 2	Experiment 3	Experiment 4	Experiment 5
Biochar dosage (g L ⁻¹)	1, 3, 5, 10, 20	5	5	5	5
Initial solution pH	5	2, 3, 4, 5, 6	5	5	5
Contact time (min)	1440	1440	10, 20, 40, 60, 90, 120, 180, 240, 360, 480, 600, 720, 960, 1200, 1440, 1680, 1920, 2400, 2880	1440	1440
Reaction temperature	25 °C	25 °C	25 °C	25 °C	25, 30, 35, and 40 °C
Initial Cu (II) concentration (mg L ⁻¹)	64	64	64	6.4, 12.8, 38.4, 64, 128, 256, 384	64
Initial Zn (II) concentration (mg L ⁻¹)	65	65	65	6.5, 13, 39, 65, 130, 260, 390	65
Rotation speed	180	180	180	180	180

Experiment 1: 0.02, 0.6, 0.1, 0.2, and 0.4 g BCs were added to 20 mL 0.01 mol L⁻¹ NaNO₃ containing either 64 mg L⁻¹ Cu(II) or 65 mg L⁻¹ Zn(II) (initial solution pH 5.0; contact time 1440 min; reaction temperature 25 °C), respectively.

Experiment 2: The influence of pH on the metal adsorption was investigated by adding 0.1 g of each BC to 20 mL 0.01 mol L⁻¹ NaNO₃ containing either 64 mg L⁻¹ Cu(II) or 65 mg L⁻¹ Zn(II). The initial solution pH ranged from 2.0 to 6.0 (contact time 1440 min; reaction temperature 25 °C). Meanwhile, the final pH values were also measured at the end of the adsorption using a pH meter (PHS-3C). The zeta potentials of BCs at different pH values were also recorded in this study. Briefly, 0.1 g of each BC was added to 20 mL 0.01 mol L⁻¹ NaNO₃ solution. The solution pH was adjusted within the range of 2–6 using 0.1 mol L⁻¹ NaOH or HNO₃ solution. The suspensions were shaken

at 25 °C for 24 h, and then the electrophoresis mobility was measured using Zetasizer Nano ZS90 (UK) [28].

Experiment 3: The kinetic experiments were carried out in 50 mL polyethylene centrifuge tube by adding 0.1 g of each BC to 20 mL 0.01 mol L⁻¹ NaNO₃ containing either 64 mg L⁻¹ Cu(II) or 65 mg L⁻¹ Zn(II). The suspensions were shaken at 180 rpm. At regular time intervals (10, 20, and 40 min, 1, 1.5, 2, 3, 4, 6, 8, 10, 12, 16, 20, 24, 28, 32, 40, and 48 h), the samples were analyzed for the adsorption capacity (initial solution pH 5.0; reaction temperature 25 °C).

Experiment 4: A total of 0.1 g of each BC was added to 20 mL 0.01 mol L⁻¹ NaNO₃ containing either 6.4, 12.8, 38.4, 64, 128, 256 and 384 mg L⁻¹ Cu(II) or 6.5, 13, 39, 65, 130, 260, and 390 mg L⁻¹ Zn(II) for adsorption isotherm test (initial solution pH 5.0; contact time 1440 min; reaction temperature 25 °C). Meanwhile, the cation (Ca²⁺ and Mg²⁺) and anion (CO₃²⁻ and PO₄³⁻) concentrations were also analyzed using the atomic absorption spectrometry method (AAS) (AA-6300C, SHIMADZU, Japan) and ion chromatography (Nexera UHPLC LC-30A, SHIMADZU, Japan) [29], respectively.

Experiment 5: The temperature effect was established by adding 0.1 g of each BC with 20 mL 0.01 mol L⁻¹ NaNO₃ containing either 64 mg L⁻¹ Cu(II) or 65 mg L⁻¹ Zn(II) in a temperature-controlled shaker at 25, 30, 35, and 40 °C at 180 rpm for 24 h (initial solution pH 5.0).

Once the adsorption experiments completed, the suspension was centrifuged at 4000 rpm for 5 min and filtered by a 0.22 µm membrane. Controls of Cu(II) and Zn(II) solutions without BCs and controls of Cu(II) and Zn(II) free solutions with BCs were also included. Initial and final concentrations of Cu(II) and Zn(II) were analyzed by AAS. All experiments were conducted in triplicate. The adsorption amount (q_t) and the removal efficiency (R%) of Cu(II) or Zn(II) were calculated according to the following equations:

$$q_t = \frac{(C_0 - C_t)V}{m} \quad (1)$$

$$R\% = \frac{C_0 - C_t}{C_0} \times 100\% \quad (2)$$

where q_t (mg·g⁻¹) is the adsorption capacity of Cu(II) or Zn(II) at time t , R% is the removal efficiency represented as percent, m (g) is the weight of BC, V (mL) is the volume of solution, and c_0 and c_t (mg·L⁻¹) are concentrations of Cu(II) or Zn(II) in solution at initial and time t , respectively. When t is equal to the equilibrium contact time, $c_t = c_e$, $q_t = q_e$.

2.3. Mathematical Models

2.3.1. Kinetics Test

The kinetics data were analyzed using three models: the pseudo-first order model (PF order), the pseudo-second order model (PS order), and the intraparticle diffusion model (IPD).

The PF order model is described as [30,31]:

$$q_t = q_e(1 - e^{-k_1 t}) \quad (3)$$

where k_1 (L·min⁻¹) is the rate constant, q_t and q_e (mg·g⁻¹) are the amount of Cu(II) or Zn(II) adsorbed at time t and at equilibrium, respectively. The parameters can be obtained by using the nonlinear curve fit method based on Origin software.

The PS order equation is expressed as [32,33]:

$$q_t = \frac{k_2 q_e^2 t}{1 + k_2 q_e^2 t} \quad (4)$$

where k_2 ($\text{g}\cdot\text{mg}^{-1}\cdot\text{min}^{-1}$) is the rate constant, q_t and q_e ($\text{mg}\cdot\text{g}^{-1}$) are the amount of Cu(II) or Zn(II) adsorbed at time t and at equilibrium, respectively. The parameters can be obtained by using the nonlinear curve fit method based on Origin software.

Moreover, the initial sorption rate, h ($\text{mg}\cdot\text{g}^{-1}\cdot\text{min}^{-1}$) can be calculated according to Equation (5) [16].

$$h = k_2 q_e^2 \quad (5)$$

The IPD model can verify whether the transport of ions from the solution to BCs pore is a rate controlling step. The model is expressed as [21]:

$$q_t = k_i t^{1/2} + C \quad (6)$$

where k_i ($\text{mg}\cdot\text{g}^{-1}\cdot\text{min}^{-0.5}$) is the rate constant, q_t ($\text{mg}\cdot\text{g}^{-1}$) is the amount of Cu(II) or Zn(II) adsorbed at time t , C is the intercept.

2.3.2. Adsorption Isotherm

Freundlich and Langmuir models were used to fit the sorption isotherms.

The Langmuir isotherm model assumes that the adsorption process is monolayer. The adsorbate particles are adsorbed onto a limited number of adsorption sites. The Langmuir model is expressed as [34,35]:

$$q_e = \frac{Q_{max} b c_e}{1 + b c_e} \quad (7)$$

where Q_{max} ($\text{mg}\cdot\text{g}^{-1}$) is the maximum adsorption capacity, q_e ($\text{mg}\cdot\text{g}^{-1}$) is the amount of Cu(II) or Zn(II) adsorbed at equilibrium, b ($\text{L}\cdot\text{g}^{-1}$) is the constant associated with the affinity, c_e ($\text{mg}\cdot\text{L}^{-1}$) is the equilibrium Cu(II) or Zn(II) concentration in solution. The parameters can be obtained by using non-linear curve fit method based on Origin software.

The dimensionless separation parameter R_L can be calculated according to Equation (8) [36,37], which can be used to determine the favorability of heavy metal ion sorption onto BCs.

$$R_L = \frac{1}{1 + b c_0} \quad (8)$$

where c_0 ($\text{mg}\cdot\text{L}^{-1}$) is concentration of Cu(II) or Zn(II) in solution at initial time.

The Freundlich isotherm model assumes that the adsorption process is multilayer; there is no limit to the amount of adsorbate that can be adsorbed [38]. The Freundlich isotherm model is given by:

$$q_e = k_f c_e^{1/n} \quad (9)$$

where k_f ($\text{mg}\cdot\text{g}^{-1}$) is the adsorption capacity, n is the Freundlich constant associated with the surface heterogeneity, q_e ($\text{mg}\cdot\text{g}^{-1}$) is the amount of Cu(II) or Zn(II) adsorbed at equilibrium, c_e ($\text{mg}\cdot\text{L}^{-1}$) is the equilibrium Cu(II) or Zn(II) concentration in solution. The parameters can be obtained by using the nonlinear curve fit method based on Origin software.

2.3.3. Thermodynamics Study

The thermodynamics of the adsorption processes can be expressed in the following equations:

$$K_e = \frac{q_e}{c_e} \quad (10)$$

$$K_e = \exp\left(\frac{\Delta S^0}{R} - \frac{\Delta H^0}{RT}\right) \quad (11)$$

$$\Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (12)$$

where q_e ($\text{mg}\cdot\text{g}^{-1}$) is the amount of Cu(II) or Zn(II) adsorbed at equilibrium, c_e ($\text{mg}\cdot\text{L}^{-1}$) is the equilibrium Cu(II) or Zn(II) concentration in solution, K_e ($\text{L}\cdot\text{g}^{-1}$) is the adsorption equilibrium constant, T (K) is the absolute temperature, and R ($\text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$) is the gas constant (8.314). The values of ΔH^0 ($\text{KJ}\cdot\text{mol}^{-1}$) and ΔS^0 ($\text{J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$) can be calculated using the nonlinear curve fit method based on Origin software. The values of ΔG^0 ($\text{KJ}\cdot\text{mol}^{-1}$) can be obtained from the corresponding values of ΔH^0 and ΔS^0 [39].

2.4. Statistical Analysis

The data were tested by analysis of variance (ANOVA) using SAS (version 8.0). The least significant difference test was applied to assess the differences among the means at the 5% level.

3. Results and Discussion

3.1. Influence of BC Dosage

The amount of BC directly affects the removal efficiency of Cu(II) and Zn(II), since it determines the capacity of BC at a given initial concentration [28]. The results of the experiments with varying BCs dose are presented in Figure 1. The Cu(II) and Zn(II) adsorption efficiency of BCs decreased sharply with increasing the dose of BCs. For Cu(II), the adsorption efficiency of BC300, BC400, BC500, and BC600 sharply decreased from 10.13, 17.75, 27.20, and 23.35 $\text{mg}\cdot\text{g}^{-1}$ at 1 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$ to 2.90, 2.97, 3.14, and 3.08 $\text{mg}\cdot\text{g}^{-1}$ at 20 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$, respectively (Figure 1a). For Zn(II), the adsorption efficiency of BC300, BC400, BC500, and BC600 significantly decreased from 7.10, 13.20, 23.84, and 20.90 $\text{mg}\cdot\text{g}^{-1}$ at 1 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$ to 2.80, 2.84, 3.01, and 2.98 $\text{mg}\cdot\text{g}^{-1}$ at 20 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$, respectively (Figure 1b). These results were in agreement with previous similar studies on Cu(II) and Zn(II) adsorption [3,4]. This may be due to the unsaturated adsorption sites caused by the high adsorbent concentrations during the adsorption reaction [4]. However, with increasing BC dose, the Cu(II) and Zn(II) removal efficiency (%) improved significantly. For example, at 1 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$, the removal of Cu(II) and Zn(II) were 15.82% and 10.93%, 27.74% and 20.30%, 42.49% and 36.67%, 36.49% and 32.16% for BC300, BC400, BC500, and BC600, respectively, while at 20 $\text{g}\cdot\text{BC}\cdot\text{L}^{-1}$ they were 90.66% and 86.00%, 92.74% and 87.49%, 98.03% and 92.73%, 96.30% and 91.74%. In general, a larger dosage can provide more adsorption sites, thereby resulting in a higher removal percentage of heavy metal [3]. Thus, the increase in the metal removal may be due to the increase of total adsorption sites with increasing adsorbent concentration. It was also observed that BC500 had the highest Cu(II) and Zn(II) adsorption efficiency and removal efficiency (%) under the same dose of BC. Moreover, the higher adsorption efficiency and removal efficiency (%) for Cu(II) than for Zn(II) were observed at the same time.

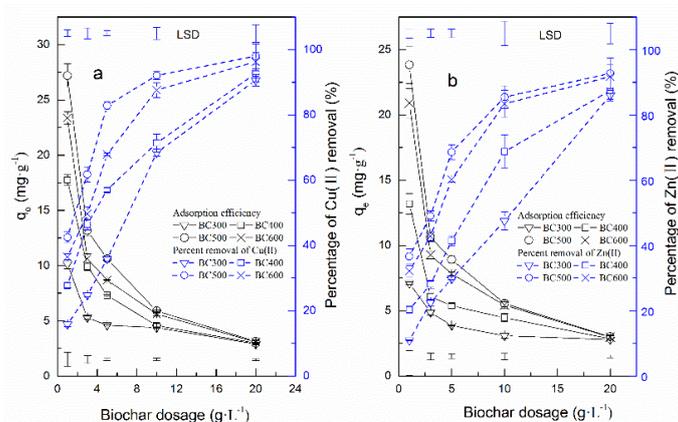


Figure 1. Effect of biochar (BC) dosage on the adsorption capacities and the removal efficiency of the Cu(II) (a) and Zn(II) (b) (initial Cu(II) concentration 64 $\text{mg}\cdot\text{L}^{-1}$, initial Zn(II) concentration 65 $\text{mg}\cdot\text{L}^{-1}$; reaction temperature 25 °C; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same dose of BC.

In this study, when the BC concentration was $5 \text{ g BC}\cdot\text{L}^{-1}$, both the adsorption efficiency and the percent removal of Cu(II) and Zn(II) in the presence of NaNO_3 reached relatively high values. Chen et al. [4] also suggested that a multi-stage adsorption process could occur during the adsorption process at this dosage. Therefore, the following experiments were conducted at the dosage of $5 \text{ g}\cdot\text{L}^{-1}$.

3.2. Influence of Solution pH

The pH value of solution is a critical parameter influencing heavy metals adsorption [21]. This study was carried out at a pH range 2–6, since Cu(II) and Zn(II) hydroxides start to precipitate at a higher pH [3]. The resulting data showed that the adsorption of Cu(II) and Zn(II) by all the BCs significantly increased with increasing pH until they plateaued at pH 5.0 and decrease in adsorption capacities was observed when the pH was increased further to 6.0 (Figure 2). This was in agreement with the results in previous studies [17,39]. For the BCs obtained at four different temperatures, the adsorption capacities of Cu(II) and Zn(II) followed the order: $\text{BC500} > \text{BC600} > \text{BC400} > \text{BC300}$ when the initial solution had pH values in the range 3.0–6.0. While, at the initial pH of 2.0, BC600 had the highest adsorption capacities of Cu(II) and Zn(II). Interestingly, the adsorption of Cu(II) onto BCs were higher than Zn(II) under various pH conditions.

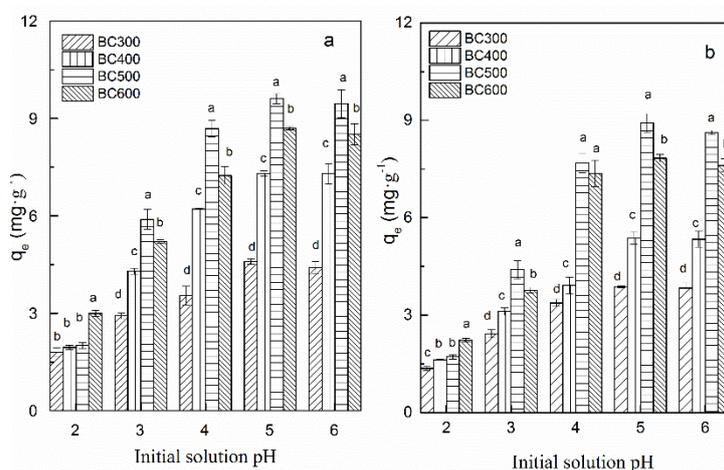


Figure 2. Effect of initial solution pH on Cu(II) (a) and Zn(II) (b) adsorption by BCs produced at different temperatures (initial Cu(II) concentration 64 mg L^{-1} , initial Zn(II) concentration 65 mg L^{-1} ; reaction temperature $25 \text{ }^\circ\text{C}$; BC dosage $5 \text{ g}\cdot\text{L}^{-1}$; contact time 1440 min). Error bars represent standard error ($n = 3$). Different letters above bars within the same pH condition indicate significant differences among BCs ($p < 0.05$).

In general, the pH value of the solution not only affects the surface properties of the adsorbent, but also the ionization degree and morphology of the metal ions in the solution [21]. The high concentration of H^+ ions compete with the metal ions for the adsorption positions on the BCs at a lower pH [3]. As the solution pH increased, the competitive effect of H^+ ions would decrease, and more Cu(II) and Zn(II) could react with BCs. BCs also could adsorb Cu(II) and Zn(II) through electrostatic attraction due to the negative charge on the surface [11]. Our result indicated that the zeta potentials of BCs were negative, and they became more negative with increasing the pH of solution (Figure 3), indicating that the BCs possessed variable negative charge on their surface. This may be one of the reasons for the increase of Cu(II) and Zn(II) adsorption with increasing solution pH. In addition, the deprotonation reaction of the functional groups present on the BCs surface becomes vigorous at higher solution pH [11]. Thus, the protons in these functional groups exchange with Cu(II) and Zn(II) in the solution [7], which was consistent with the changes of solution pH data ($\Delta\text{pH} = \text{Cu(II)}$ and Zn(II) free solutions pH—the final solution pH) (Figure 4). It was found that the changes of pH data (ΔpH) followed the order: $\text{BC300} > \text{BC400} > \text{BC500} > \text{BC600}$, which was consistent with their surface

functional groups (Table 1). While, at higher pH value (pH = 6), decreases in adsorption capacities were observed for all BCs. This phenomenon might be due to the formation of soluble hydroxyl complexes in the solution [3,40]. Therefore, the adsorption efficiency for Cu(II) and Zn(II) were highest when the pH value was 5.0 and the other adsorption experiments were performed at this pH value.

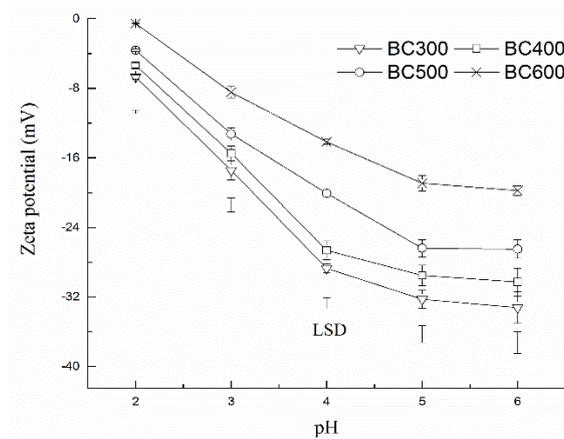


Figure 3. Zeta potentials of BC300, BC400, BC500, and BC600 at different pH values. Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same pH.

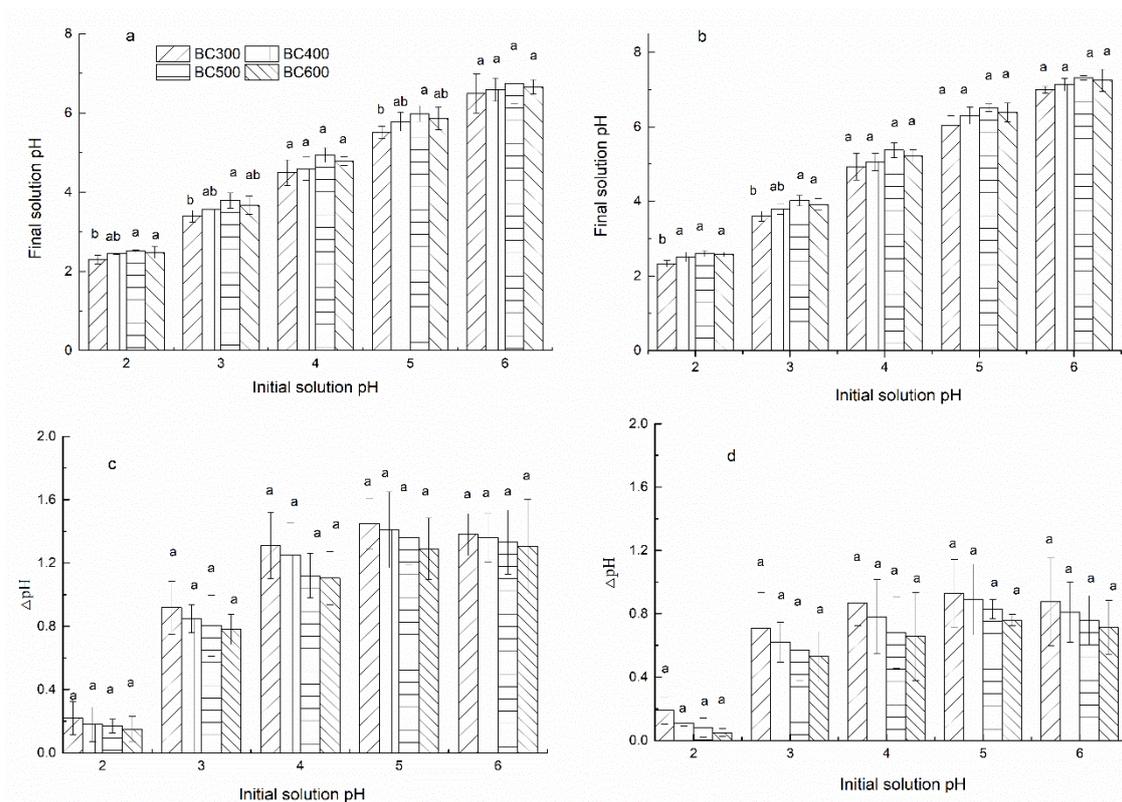


Figure 4. Effect of initial solution pH on the final pH and ΔpH ($\Delta\text{pH} = \text{Cu(II)}$ and Zn(II) free solutions pH—the final pH) during the sorption of Cu(II) (a,c) and Zn(II) (b,d) by BCs produced at different temperatures (initial Cu(II) concentration 64 mg L^{-1} , initial Zn(II) concentration 65 mg L^{-1} ; reaction temperature $25 \text{ }^\circ\text{C}$; BC dosage 5 g L^{-1} ; contact time 1440 min). Error bars represent standard error ($n = 3$). Different letters above bars within the same pH condition indicate significant differences among BCs ($p < 0.05$).

3.3. Influence of Contact Time and Adsorption Kinetics

As seen earlier, Cu(II) and Zn(II) adsorption occurred rapidly within the first 6 h, when about 24.94–73.56% of Cu(II) and 20.49–59.57% of Zn(II) were removed, respectively (Figure 5). However, the subsequent adsorption was relatively slow. Saturation of adsorption was reached at 1440 min. The two-phase adsorption is a common phenomenon during the adsorption process, which can be explained as a large number of adsorption sites exist on the surface of BC and the adsorption sites become gradually saturated over time [16].

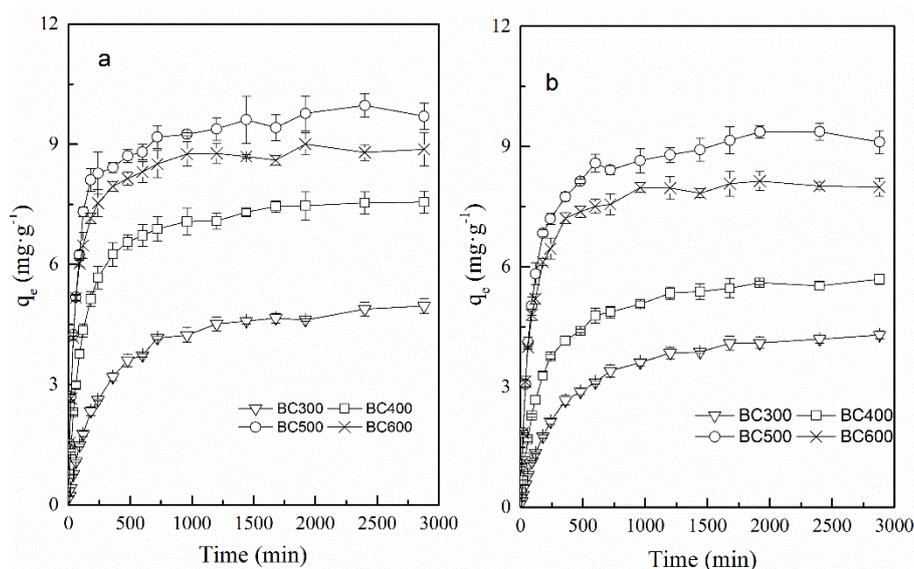


Figure 5. Effect of contact time on Cu(II) (a) and Zn(II) (b) adsorption by BCs produced at different temperatures (initial Cu(II) concentration 64 mg L^{-1} , initial Zn(II) concentration 65 mg L^{-1} ; reaction temperature $25 \text{ }^\circ\text{C}$; BC dosage $5 \text{ g}\cdot\text{L}^{-1}$; initial solution pH 5.0). Error bars represent standard error ($n = 3$).

Pseudo-first-order (PF order) and pseudo-second-order (PS order) models were used to explain the results of the adsorption experiment (Table 3). The results indicated that the adsorption kinetics of Cu(II) and Zn(II) onto BCs were best described by PS order model (Table 3). This can be explained by the correlation coefficient values, which ranged from 0.99 to 1.00. In addition, this is also confirmed by the fact that the values of q_e and the experimental values of $q_{e,\text{exp}}$ were very close. This result suggested that chemisorption was the rate-limiting mechanism for the adsorption of Cu(II) and Zn(II) onto BCs. This was in agreement with previous studies [23,41]. It was also found that the k_2 values in the PS order model increased with an increase in pyrolysis temperature for both the adsorption process of Cu(II) and Zn(II). This was probably due to the higher surface area of BC produced at higher temperatures, which could facilitate faster mass transfer of Cu(II) and Zn(II) onto the surface of BC and provide more opportunities for metal-adsorption site [42] (Table 1). This result was well supported by the increasing initial adsorption rate (h) of Cu(II) and Zn(II) with the pyrolysis temperature. The adsorption process was also different for Cu(II) and Zn(II). In this study, higher k_2 values as well as the initial adsorption rate (h) for Cu(II) than for Zn(II) were observed. The differences between Cu(II) and Zn(II) may be explained by differences in their chemical characteristics.

Table 3. Parameters of pseudo-first order model, pseudo-second order model, and intraparticle diffusion model for Cu(II) and Zn(II) adsorption by BCs.

Metal		Cu				Zn			
Biochar		BC300	BC400	BC500	BC600	BC300	BC400	BC500	BC600
PF order model	$q_{e,exp}$	4.96 ± 0.18d	7.56 ± 0.27c	9.70 ± 0.33a	8.87 ± 0.42b	4.30 ± 0.10d	5.69 ± 0.13c	9.11 ± 0.28a	7.99 ± 0.22b
	q_e (mg g ⁻¹)	4.63 ± 0.07d	7.14 ± 0.10c	9.23 ± 0.13a	8.47 ± 0.12b	4.05 ± 0.06c	5.30 ± 0.09b	8.77 ± 0.13a	7.75 ± 0.11a
	$k_1 \times 10^{-3}$ (L·min ⁻¹)	3.49 ± 0.20c	7.77 ± 0.49b	13.5 ± 0.94a	14.36 ± 1.06a	2.91 ± 0.16c	5.26 ± 0.37b	9.14 ± 0.61a	10.33 ± 0.69a
	R ²	0.93	0.91	0.90	0.89	0.93	0.93	0.92	0.91
PS order model	q_e (mg g ⁻¹)	5.33 ± 0.04d	7.80 ± 0.02c	9.86 ± 0.08a	9.02 ± 0.02b	4.74 ± 0.03d	5.93 ± 0.03c	9.54 ± 0.06a	8.34 ± 0.04b
	$k_2 \times 10^{-3}$ (g·mg ⁻¹ ·min ⁻¹)	0.79 ± 0.15c	1.35 ± 0.14b	1.99 ± 0.24a	2.37 ± 0.28a	0.72 ± 0.06c	1.14 ± 0.15b	1.31 ± 0.37ab	1.79 ± 0.034a
	h (mg·g ⁻¹ ·min ⁻¹)	0.02 ± 0.00c	0.08 ± 0.01b	0.19 ± 0.03a	0.19 ± 0.05a	0.02 ± 0.00c	0.04 ± 0.00b	0.12 ± 0.01a	0.12 ± 0.02a
	R ²	1.00	1.00	0.99	1.00	1.00	1.00	1.00	0.99
IPD model	k_i (mg·g ⁻¹ ·min ^{-0.5})	0.10 ± 0.01a	0.12 ± 0.01a	0.13 ± 0.02a	0.11 ± 0.02a	0.10 ± 0.20ab	0.10 ± 0.01b	0.14 ± 0.02a	0.12 ± 0.02ab
	C	0.72 ± 0.25c	2.56 ± 0.48b	4.59 ± 0.64a	4.41 ± 0.58a	0.46 ± 0.02c	1.35 ± 0.33b	3.50 ± 0.61a	3.42 ± 0.55a
	R ²	0.87	0.73	0.64	0.65	0.90	0.81	0.71	0.67

Note: data are presented as mean ± standard deviation; values in a row within the same heavy metal group followed by the same letter are not significantly different at $p < 0.05$ according to LSD test.

However, we found highest Cu(II) and Zn(II) adsorption by BC500 (9.86 and 9.54 mg·g⁻¹) in spite of relatively lower surface area in comparison to BC600. This indicated that other mechanisms might play important roles in the specific adsorption capacity of Cu(II) and Zn(II) onto BC. The IPD process was also evaluated in this study to determine whether the transport of Cu(II) or Zn(II) ions from the solution into the BCs pores was the rate controlling step [21]. The results indicated that the straight lines did not pass through the origin. Thus, the IPD process was not the rate limiting step. However, it should be noted that the highest intercept (C) values were observed in the Cu(II) and Zn(II) adsorption by BC500. Kołodyńska et al. [21] suggested that the intercept (C) value gives the concept of boundary layer thickness, namely, the larger C value resulting in a greater boundary layer effect. Therefore, the highest Cu(II) and Zn(II) adsorption by BC500 might have contributed to the most evident boundary layer effect.

3.4. Adsorption Isotherm Studies

The results of adsorption isotherms of Cu(II) and Zn(II) on BCs are presented in Figure 6. The increasing initial Cu(II) and Zn(II) concentrations increased the adsorption capacities of Cu(II) and Zn(II) onto BCs. This was due to an increase in the mass transfer driving force, which is the concentration gradient [3]. For the BCs obtained at four different temperatures, the adsorption capacities of Cu(II) and Zn(II) followed the order: BC500 > BC600 > BC400 > BC300 under the same heavy metal concentration. In addition, decreases in the Cu(II) and Zn(II) removal (%) were observed as the initial Cu(II) and Zn(II) in the solution increased (Figure 7). Similar results were also observed by other researchers [43,44]. This was probably due to the saturation of the adsorption sites in the solution. Moreover, the results also showed that anion (CO₃²⁻ and PO₄³⁻) and cation (Ca²⁺ and Mg²⁺) concentrations were functions of initial concentrations of Cu(II) or Zn(II). The increasing initial concentrations of Cu(II) and Zn(II) decreased the concentrations of anion (CO₃²⁻ and PO₄³⁻) (Figure 8), while increasing the cation (Ca²⁺ and Mg²⁺) concentrations (Figure 9), especially when the initial concentrations of Cu(II) and Zn(II) increased from 6.4 to 64 mg L⁻¹ and 6.5 to 65 mg L⁻¹, respectively. This observation indicated that surface precipitation and ion exchange were involved in the sorption of Cu(II) and Zn(II) by BCs.

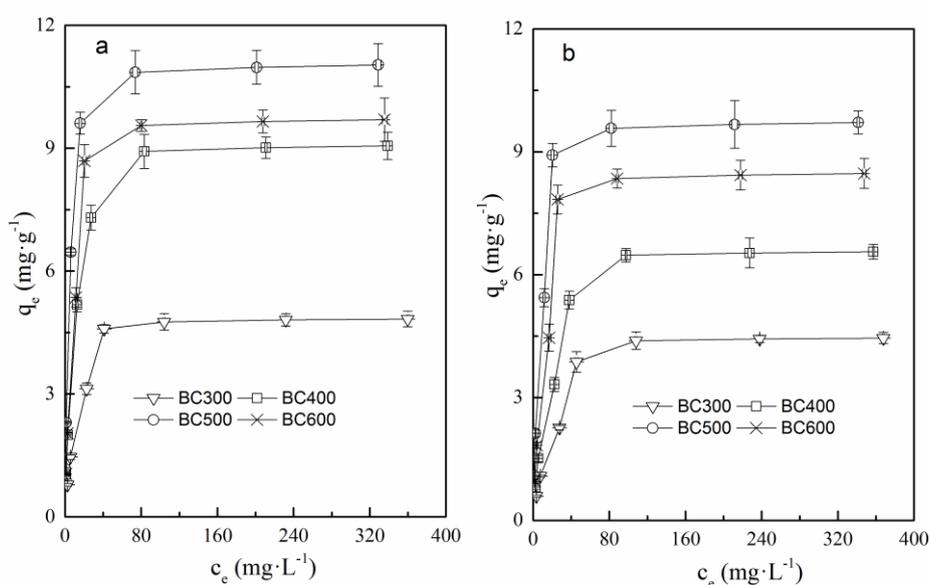


Figure 6. Adsorption isotherms of Cu(II) (a) and Zn(II) (b) by BCs (reaction temperature 25 °C; BC dosage 5 g·L⁻¹; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$).

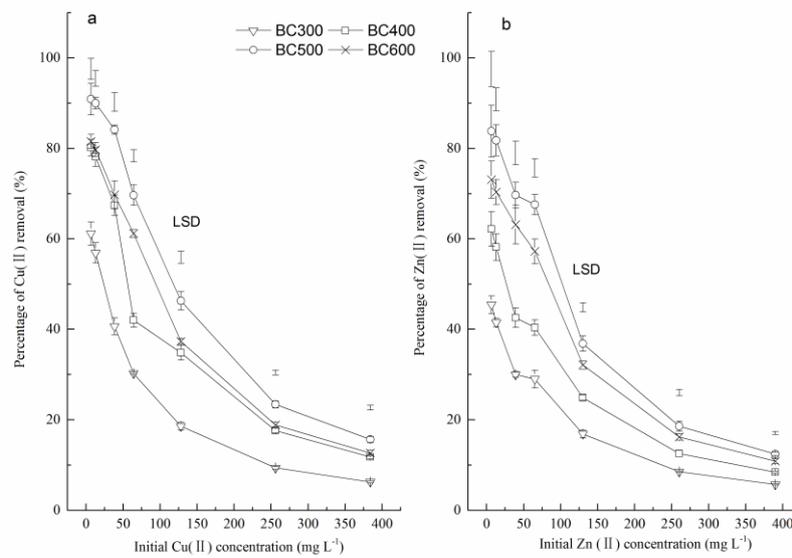


Figure 7. Effect of initial heavy metal concentration on the percent removal of the Cu(II) (a) and Zn(II) (b) (reaction temperature 25 °C; BC dosage 5 g·L⁻¹; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same initial heavy metal concentration.

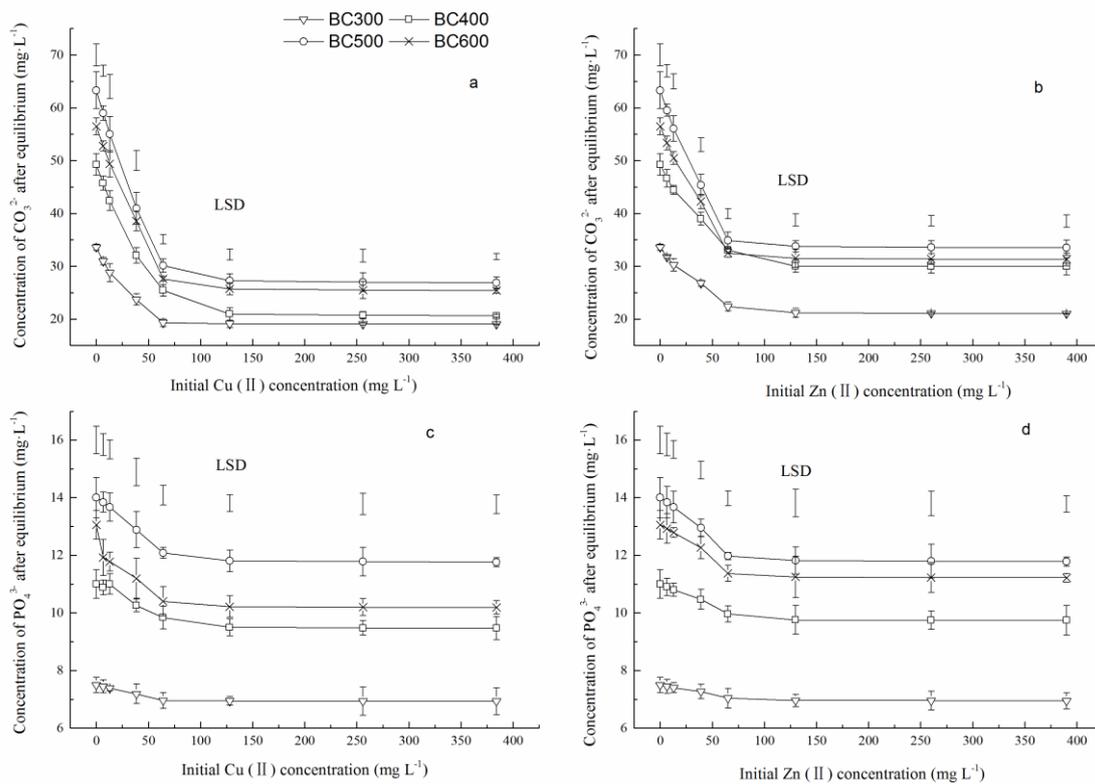


Figure 8. Variation of CO₃²⁻ and PO₄³⁻ during the absorption of Cu(II) (a,c) and Zn(II) (b,d) by BCs produced at different temperatures (reaction temperature 25 °C; BC dosage 5 g·L⁻¹; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same initial heavy metal concentration.

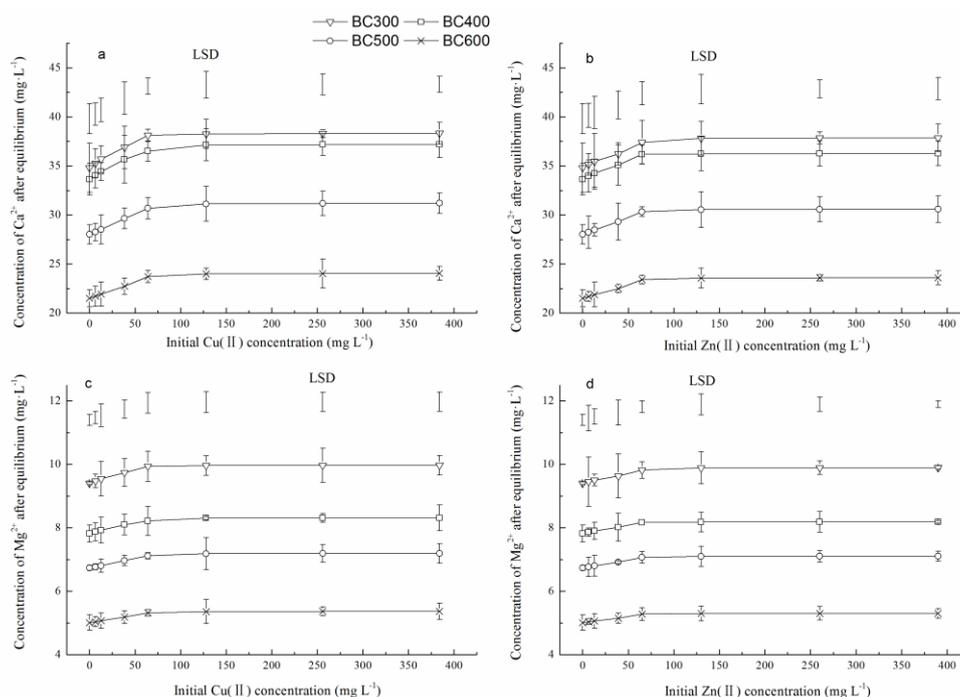


Figure 9. Variation of Ca²⁺ and Mg²⁺ during the absorption of Cu(II) (a,c) and Zn(II) (b,d) by BCs produced at different temperatures (reaction temperature 25 °C; BC dosage 5 g·L⁻¹; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same initial heavy metal concentration.

The adsorption constants and correlation coefficients for Cu(II) and Zn(II) onto BCs are listed in Table 4, which were obtained from Langmuir and Freundlich isotherms models. The experimental data were well described by the Langmuir model with R^2 values ranging from 0.96 to 0.99 and 0.95 to 0.97 for Cu(II) and Zn(II), respectively. The result indicated that the adsorption of Cu(II) and Zn(II) onto BCs were monolayer processes with limited identical sites, which was in agreement with previous studies [21]. The maximum absorption capacities (q_m) of Cu(II) and Zn(II) on BCs ranged from 5.20 to 11.41 mg·g⁻¹ and 4.98 to 10.22 mg·g⁻¹, respectively, which were similar to BCs derived from hardwood [5]. It was interesting that BC500 showed the highest q_m of Cu(II) and Zn(II) (11.41 and 10.22 mg g⁻¹, respectively). The reason might be contributed to the highest affinity of BC500 with the highest parameter b (0.23 and 0.13 L·mg⁻¹, respectively). Chen et al. [39] also suggested that the higher the parameter b was, the higher the q_m . Moreover, on the basis of q_m and parameter b values, the BCs showed higher sorption capacity for Cu(II) than for Zn(II). In addition, BC500 showed the lowest R_L values for both metals, and the R_L values of Cu(II) being lower than Zn(II) for all BCs might also explain the observed differences. In general, R_L was used to determine the favorability of heavy metal ion sorption onto BCs [36]. The R_L values ranged from 0.01 to 0.66 and 0.02 to 0.79 for Cu(II) and Zn(II), respectively (Table 4), indicating that the sorption of Cu(II) and Zn(II) onto BCs was a favorable process.

3.5. Influence of Temperature and Thermodynamics Study

The absorption of Cu(II) and Zn(II) on BCs were also investigated as a function of temperature. The Cu(II) and Zn(II) absorption capacities of the four BCs increased with increasing reaction temperature (Figure 10), indicating that absorption was an endothermic process. Similar results were also observed by other researchers [45]. This might be due to sufficient energy provided by the increased temperature, which allowed overcoming the diffuse double layer [46].

Table 4. Langmuir and Freundlich isotherm parameters and correlation coefficients for Cu(II) and Zn(II) absorption by BCs.

Metal	Biochar	Langmuir Isotherm Model				Freundlich Isotherm Model			
		Q_{\max} ($\text{mg}\cdot\text{g}^{-1}$)	b ($\text{L}\cdot\text{g}^{-1}$)	R^2	$R_{L, \max}$	$R_{L, \min}$	n	K_f ($\text{mg}\cdot\text{g}^{-1}$)	R^2
Cu	BC300	$5.20 \pm 0.23\text{d}$	$0.08 \pm 0.02\text{b}$	0.97	$0.66 \pm 0.06\text{a}$	$0.03 \pm 0.01\text{a}$	$4.35 \pm 0.07\text{b}$	$1.41 \pm 0.47\text{b}$	0.74
	BC400	$9.58 \pm 0.18\text{c}$	$0.10 \pm 0.01\text{b}$	0.99	$0.60 \pm 0.02\text{a}$	$0.03 \pm 0.01\text{a}$	$4.17 \pm 0.06\text{b}$	$2.58 \pm 0.76\text{ab}$	0.80
	BC500	$11.41 \pm 0.23\text{a}$	$0.23 \pm 0.02\text{a}$	0.99	$0.41 \pm 0.11\text{b}$	$0.01 \pm 0.01\text{a}$	$5.00 \pm 0.06\text{a}$	$3.94 \pm 1.08\text{a}$	0.76
	BC600	$10.31 \pm 0.50\text{b}$	$0.12 \pm 0.03\text{b}$	0.96	$0.57 \pm 0.04\text{a}$	$0.02 \pm 0.01\text{a}$	$4.55 \pm 0.07\text{b}$	$2.99 \pm 0.99\text{a}$	0.73
Zn	BC300	$4.98 \pm 0.32\text{c}$	$0.04 \pm 0.01\text{c}$	0.95	$0.79 \pm 0.03\text{a}$	$0.06 \pm 0.01\text{a}$	$3.45 \pm 0.08\text{d}$	$0.93 \pm 0.37\text{c}$	0.74
	BC400	$7.22 \pm 0.36\text{b}$	$0.05 \pm 0.01\text{bc}$	0.97	$0.75 \pm 0.02\text{a}$	$0.05 \pm 0.01\text{a}$	$3.70 \pm 0.07\text{c}$	$1.48 \pm 0.52\text{bc}$	0.80
	BC500	$10.22 \pm 0.52\text{a}$	$0.13 \pm 0.03\text{a}$	0.96	$0.54 \pm 0.07\text{c}$	$0.02 \pm 0.00\text{c}$	$4.55 \pm 0.07\text{a}$	$3.10 \pm 1.00\text{a}$	0.76
	BC600	$9.15 \pm 0.63\text{a}$	$0.09 \pm 0.03\text{ab}$	0.95	$0.63 \pm 0.01\text{b}$	$0.03 \pm 0.00\text{b}$	$4.17 \pm 0.08\text{b}$	$2.35 \pm 0.88\text{ab}$	0.73

Note: data are presented as mean \pm standard deviation; values in a column within the same heavy metal group followed by the same letter are not significantly different at $p < 0.05$ according to LSD test.

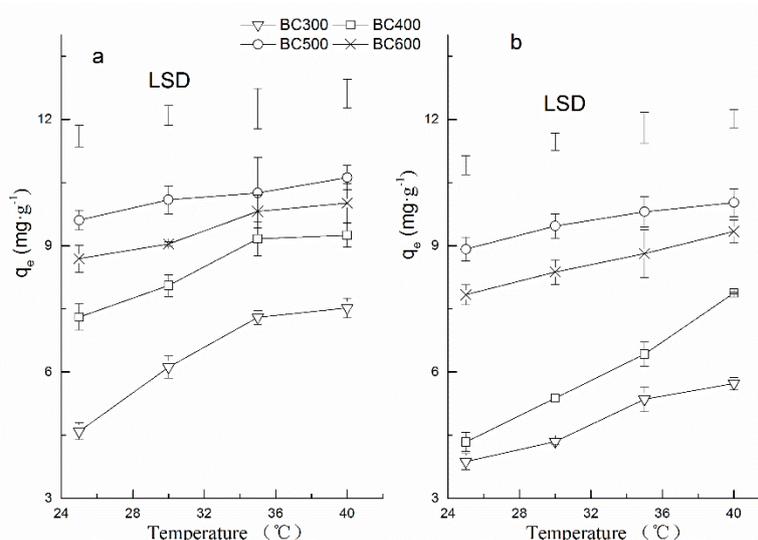


Figure 10. Effect of temperature on the sorption of Cu(II) (a) and Zn(II) (b) by BCs produced at different temperatures (initial Cu(II) concentration 64 mg L^{-1} , initial Zn(II) concentration 65 mg L^{-1} ; BC dosage $5 \text{ g}\cdot\text{L}^{-1}$; initial solution pH 5.0; contact time 1440 min). Error bars represent standard error ($n = 3$). LSD is the least significant difference at $p < 0.05$ under the same reaction temperature.

To understand the mechanism involved the absorption process, thermodynamic parameters were calculated and provided in Table 5. In this study, the values of ΔG^0 for the absorption of Cu(II) and Zn(II) on all BCs were negative, indicating that absorption might occur spontaneously [21]. This was in agreement with previous research [47]. In addition, the decrease in ΔG^0 with solution temperature suggested more efficient absorption at higher solution temperatures. In contrast, the values of ΔH^0 were positive, suggesting that it is an endothermic reaction. Banerjee et al. suggested that the endothermic reaction might be contributing to the formation of chemical bonds between adsorbate and adsorbent [48]. Thus, it could be stated that chemisorption was the dominant mechanism in the absorption process. Furthermore, the positive ΔS^0 values indicated the increased randomness at the adsorbent–solution interface during the fixation of Cu(II) and Zn(II) on the absorption sites. This was also observed by Meng et al. [28].

It should be noted that BC500 had the lowest values of ΔG^0 for both the metals at all temperatures. This indicated that BC500 had the most efficient absorption among the four BCs, which was reflected by the highest values of ΔH^0 and ΔS^0 . Additionally, the values of ΔG^0 for Cu(II) were lower than for Zn(II). Thus, higher absorption capacities of Cu(II) onto the four BCs as well as the higher values of ΔH^0 and ΔS^0 for Cu(II) were observed.

Table 5. Thermodynamic parameters of Cu and Zn(II) absorption onto BCs produced at different temperatures.

Heavy Metal	Biochar	ΔG (KJ·mol ⁻¹)				ΔH (KJ·mol ⁻¹)	ΔS (J·mol ⁻¹ ·K ⁻¹)
		Temperature (°C)					
		25	30	35	40		
Cu	BC300	-0.48 ± 0.06a	-0.60 ± 0.01a	-0.72 ± 0.05a	-0.83 ± 0.05a	6.45 ± 0.43d	23.28 ± 1.92d
	BC400	-1.05 ± 0.05b	-1.23 ± 0.09b	-1.41 ± 0.01b	-1.60 ± 0.04b	9.72 ± 0.86c	36.16 ± 0.59c
	BC500	-1.27 ± 0.04c	-1.54 ± 0.08d	-1.81 ± 0.09c	-2.08 ± 0.06d	14.78 ± 1.12a	53.87 ± 2.72a
	BC600	-1.13 ± 0.02c	-1.35 ± 0.04c	-1.57 ± 0.05c	-1.79 ± 0.02c	11.91 ± 0.91b	43.77 ± 1.21b
Zn	BC300	-0.30 ± 0.06a	-0.40 ± 0.02a	-0.51 ± 0.07a	-0.62 ± 0.03a	5.93 ± 0.02b	20.95 ± 0.28c
	BC400	-0.50 ± 0.07b	-0.66 ± 0.09b	-0.83 ± 0.01b	-0.99 ± 0.03b	9.28 ± 0.81a	32.82 ± 0.67b
	BC500	-1.14 ± 0.08d	-1.32 ± 0.05d	-1.51 ± 0.02d	-1.70 ± 0.08d	9.91 ± 0.82a	37.11 ± 1.37a
	BC600	-0.92 ± 0.06c	-1.09 ± 0.06c	-1.26 ± 0.04c	-1.43 ± 0.05c	9.42 ± 0.76a	34.72 ± 2.06ab

Note: data are presented as mean ± standard deviation; values in a column within the same heavy metal group followed by different letters are significantly different at $p < 0.05$ according to LSD test.

3.6. Mechanism of Absorption

The mechanism of metal ions sorption by the BCs is complex. The possible absorption mechanisms usually include electrostatic attraction, ion exchange, complexation, surface precipitation, and so on [16,23]. In this study, negative relationships were observed between surface function groups and Cu(II) and Zn(II) absorption capacities (Table 1), indicating that absorption through complexation with surface functional groups contribute not too much for the sorption of Cu(II) and Zn(II) by BCs derived from apple tree branches.

Previous studies have demonstrated that surface precipitation between CO_3^{2-} or PO_4^{3-} originating from BCs with heavy metals played important roles in the absorption capacity of BCs [49,50]. Thus, in order to evaluate the contribution of surface precipitation formed near the BCs surface, the amounts of soluble CO_3^{2-} and PO_4^{3-} were monitored during the absorption process (Figure 8). The changes of soluble CO_3^{2-} and PO_4^{3-} , regardless of the metal, followed the order: BC500 > BC600 > BC400 > BC300, which was in accordance with the absorption capacities of BCs. Hence, soluble CO_3^{2-} and PO_4^{3-} played important roles in the sorption of Cu(II) and Zn(II) by BCs. A previous study [22] also revealed that the sorption of Cu(II) and Zn(II) by dairy manure-derived BC was mainly attributed to the formation of Cu(II) and Zn(II) phosphate and carbonate precipitates near the surface of BC. It also should be noted that when the absorption efficiency became larger, the Ca^{2+} and Mg^{2+} concentrations were higher. Moreover, the amounts of Ca^{2+} and Mg^{2+} exchanged by Cu(II) or Zn(II) followed the order: BC300 > BC400 > BC500 > BC600 during the absorption process (Figure 9), which was in agreement with their cation exchange capacity (Table 1). This suggests that ion exchange between Cu(II) or Zn(II) and the cations is one of the important mechanisms for the sorption of Cu(II) and Zn(II) by BCs. In addition, the higher absorption efficiency also resulted in lower pH values after equilibrium (Figure 4), which provided more evidence that ion exchange between ionizable protons or cations at the surface involved in the sorption of Cu(II) and Zn(II) by the BCs, similar results were also observed by Jiang et al. [17].

BC carry a lot of negative charges on surface (Figure 3). Thus, the possibility of electrostatic attraction cannot be excluded during the absorption process. The zeta potential values of BCs increased with the pyrolysis temperature (Figure 3), indicating that BCs produced at lower temperature had more negative charges on their surface compared with those produced at higher temperatures. However, in this study, BC600 had the highest absorption capacities of Cu(II) and Zn(II) at the initial pH of 2.0. This was mainly attributable to higher pyrolysis temperatures increasing the aromaticity along with more delocalized π electrons, which could induce more Cu(II) and Zn(II) sorbed to the surface of BC [16]. This result was well supported by the lower H/C and O/C ratios of BC produced at a higher pyrolysis temperature (Table 1). In addition, the cation- π interaction may also explain the fact that k_2

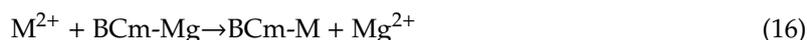
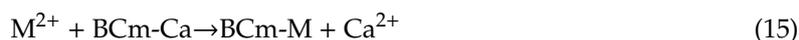
values as well as initial absorption rate (h) increased with increasing pyrolysis temperatures regardless of the metals.

Based on the results of this study, the mechanism of sorption of Cu(II) and Zn(II) by BCs derived from apple tree branches can be described by the following equations:

(1) Surface Precipitation



(2) Ion Exchange



(3) Cation- π Interaction



where M represents Cu and Zn, BCm represents the BC matrix.

It was interesting that higher Cu(II) absorption capacity was observed under all of the different systems. Similar results were also observed by other researchers [15,51]. This is mainly due to the differences in chemical properties of the two metals, which mainly affect the affinity of metals for sorption sites [15]. A possible explanation for this result is that the electronegativity constant is higher for Cu(II) (1.90) than Zn(II) (1.65), which is responsible for electrostatic attraction [51]. However, in this study, chemisorption on the surface of BCs was the dominant mechanism. Thus, the higher absorption capacity of Cu(II) by BCs is mainly affected by other factors, such as first hydrolysis constant and radius of the ion [15]. Cu(II) has a lower pK_H (8.0) (negative log of hydrolysis constant) than that of Zn(II) (9.0). In addition, the radius of Cu(II) (0.72 Å) is lower than Zn(II) (0.74 Å) [37]. These factors ensure that Cu(II) is more easily adsorbed through sorption reactions than Zn(II) [51]. This trend was confirmed by the results of the higher parameter b of Cu(II) than Zn(II) (Table 4)

4. Conclusions

The ability of BCs produced at four different temperatures to adsorb Cu(II) and Zn(II) from aqueous solution were studied. With increasing BC dose, the Cu(II) and Zn(II) absorption efficiency of BCs decreased sharply, while the Cu(II) and Zn(II) removal efficiency (%) improved significantly. BC500 had the highest absorption efficiency and removal efficiency for all the metals. The highest absorption efficiency was achieved at a pH of 5.0 for all the BCs. Meanwhile, for the tested BCs, the absorption capacities of Cu(II) and Zn(II) followed the order: BC500 > BC600 > BC400 > BC300 under same pH conditions (except at a pH of 2.0). The kinetic experiments indicated that the sorption of Cu(II) and Zn(II) occurred rapidly within the first 6 h, and the required time to reach equilibrium was about 1440 min. Moreover, the absorption rate increased with increasing pyrolysis temperature for both the absorption process of Cu(II) and Zn(II), which was well supported by the parameter k_2 and initial absorption rate (h). The adsorption kinetics of Cu(II) and Zn(II) onto BCs were best described by PS order model, indicating that chemisorption was the rate-limiting mechanism for the adsorption of Cu(II) and Zn(II) onto BCs. The absorption capacities of Cu(II) and Zn(II) onto BCs were also increased with the increase of the initial metal concentrations. BC500 had the highest absorption capacities of Cu(II) and Zn(II) under various initial metal concentrations. The experimental data were well fitted by the Langmuir isotherm model. This result suggested that the absorption of Cu(II) and Zn(II) onto BCs were monolayer processes. The Cu(II) and Zn(II) absorption capacities of the all BCs clearly increased with temperature. BC500 had the highest absorption capacities regardless of the metals. The values of ΔG^0 for the absorption of Cu(II) and Zn(II) on all BCs were negative, while the values of ΔH^0 were positive, suggesting that the absorption was a spontaneous endothermic process. It was interesting

that the absorption capacity for Cu(II) onto all the BCs were higher than for Zn(II) under all of the tested systems, which could be explained by the differences in chemical properties of the two metals.

Therefore, the mechanism of Cu(II) and Zn(II) sorption by the BC samples include surface precipitation, ion exchange, and minor contribution by cation- π interaction. This could explain the fact that BC500 had highest Cu(II) and Zn(II) absorption capacity under various conditions (except at pH 2.0). Thus, BC derived from apple tree branches at 500 °C is an optimum adsorbent for the removal of Cu(II) and Zn(II) from wastewater. However, BC derived from ATB is poor in absorption capacity. Recently, in order to improve the absorption performance of heavy metals onto BC, oxidation, chemical graft, as well as acid or alkali modification have been used to modify BC. The activated BCs show much greater ability to remove heavy metal from aqueous solution than the pristine BCs. Therefore, more research is needed on the modification of BC derived from ATB when the BC products are used in full scale systems.

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