Catalysis

An Alternative Enzymatic Route to the Ergogenic Ketone Body Ester (*R*)-3-Hydroxybutyl (*R*)-3-Hydroxybutyrate

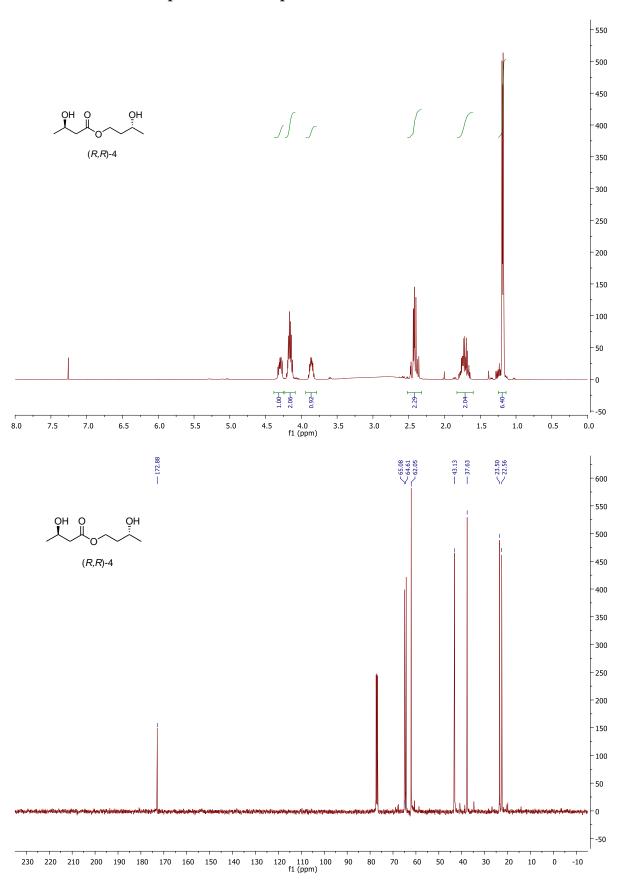
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Supplementary Materials

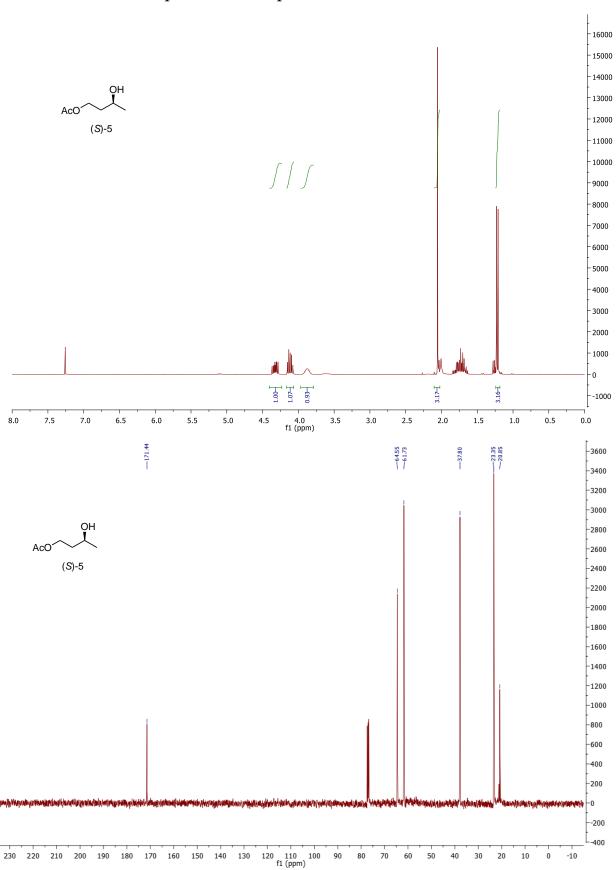
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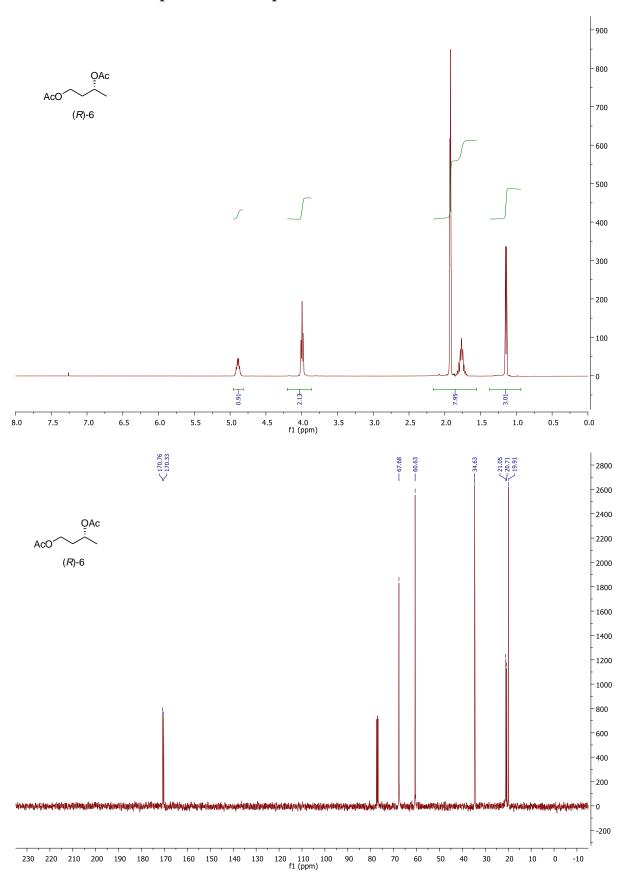
$^{1}\text{H-}$ and $^{13}\text{C-NMR}$ spectra of compound 4



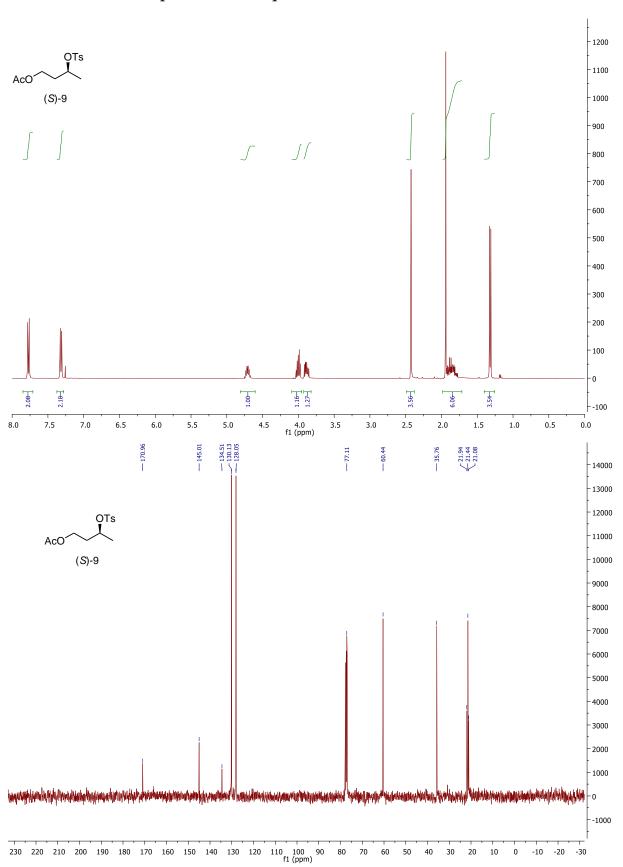
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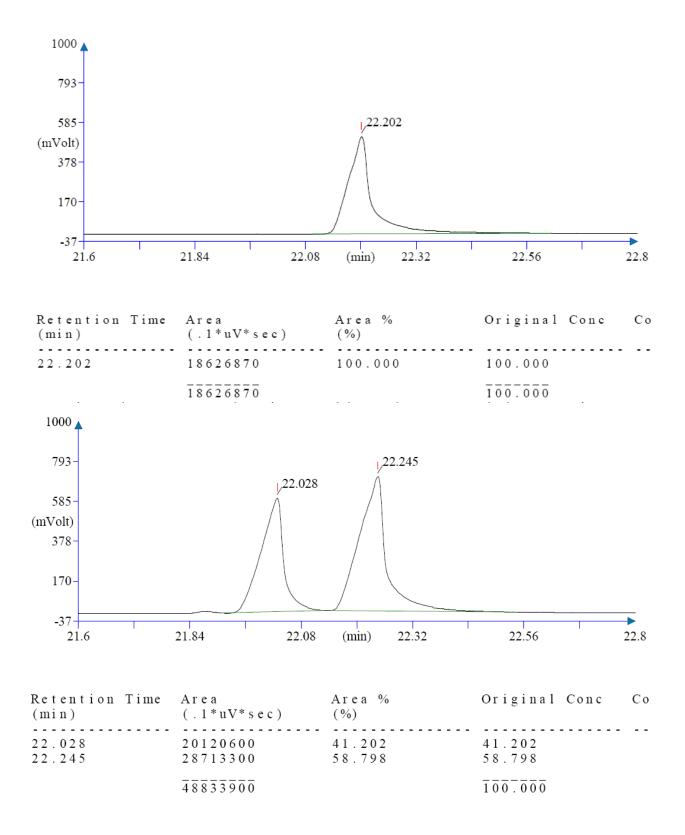
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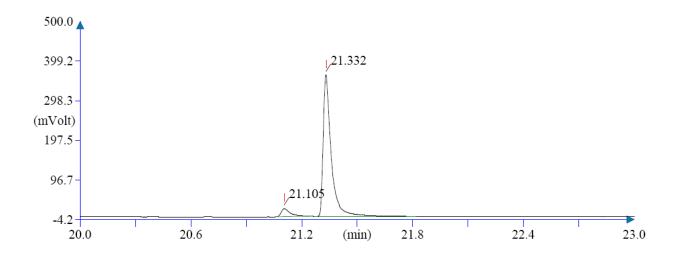
 $^{1}\text{H-}$ and $^{13}\text{C-NMR}$ spectra of compound **9**



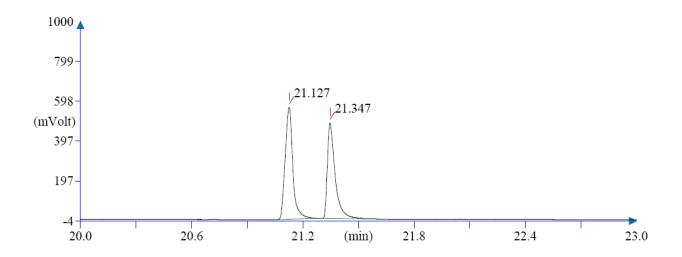
Chiral phase GC of (R,R)-4 and (R,R)/(R,S)-4 mixture



Chiral phase GC of acetylated (*R*)-**2** from (*S*)-**2** inversion

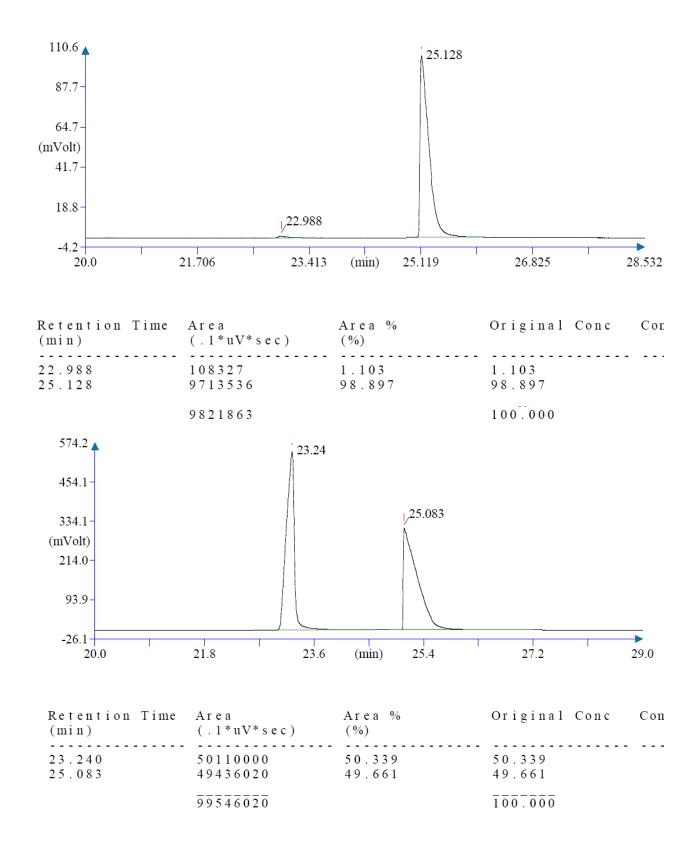


Retention Time (min)	Area (. 1 * uV * s e c)	Area % (%)	Original Conc	Con
21.105 21.332	7 0 8 1 2 1 1 0 9 0 8 0 3 0	6 . 0 9 6 9 3 . 9 0 4	6 . 0 9 6 9 3 . 9 0 4	
	11616150		100.000	

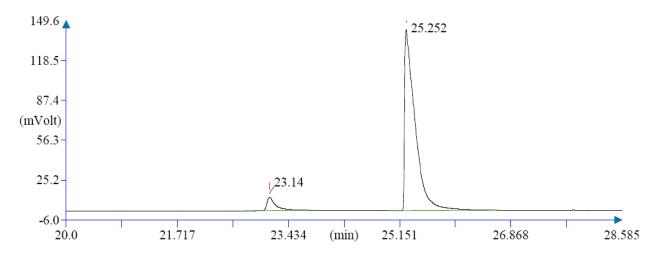


Retention Time (min)	Area (.1*uV*sec)	Area % (%)	Original Conc	Con
21.127 21.347	16122260 14044540	53.444 46.556	53.444 46.556	
	$\overline{3}$ $\overline{0}$ $\overline{1}$ $\overline{6}$ $\overline{6}$ $\overline{8}$ $\overline{0}$ $\overline{0}$		$\overline{1}\overline{0}\overline{0}.\overline{0}\overline{0}\overline{0}$	

Chiral phase GC of acetylated (R)-3 from kinetic resolution rac-3



Chiral phase GC of (*R*)-**6** from inversion of (*S*)-**5**



(min)		(%)		
23.140 25.252	1013249 15906180	5.989 94.011	5.989 94.011	
	$\overline{1}\overline{6}\overline{9}\overline{1}\overline{9}\overline{4}\overline{3}\overline{0}$		$\overline{1}$ $\overline{0}$ $\overline{0}$ $\overline{0}$ $\overline{0}$ $\overline{0}$	
574.2	23.24	1		
454.1 -		25.002		
334.1-		25.083		
(mVolt)		\setminus		
214.0-				
93.9-				
-26.1			·	-
20.0	21.8 23.6	(min) 25.4	27.2	29.0

Retention Time (min)	Area (.1*uV*sec)	Area % (%)	Original Conc	Con
23.240 25.083	5 0 1 1 0 0 0 0 4 9 4 3 6 0 2 0	50.339 49.661	50.339 49.661	
	$\overline{9}\overline{9}\overline{5}\overline{4}\overline{6}\overline{0}\overline{2}\overline{0}$		$\overline{1}\overline{0}\overline{0}\overline{.}\overline{0}\overline{0}\overline{0}$	