

Supplementary Materials

Well-Dispersed MgAl₂O₄ Supported Ni Catalyst with Enhanced Catalytic Performance and the Reason of Its Deactivation for Long-Term Dry Methanation Reaction

Fen Wang ^{1,2,*†}, Xiumiao Yang ^{3,†} and Jingcai Zhang ²

¹ School of Chemical Engineering, Anhui University of Science and Technology, Huainan 232001, China

² Dalian Institute of Chemical Physics, Chinese Academy of Sciences, Dalian 116023, China; zjc@dicp.ac.cn

³ School of Mechanical Engineering, Anhui University of Science and Technology, Huainan 232001, China; xmyang@aust.edu.cn

* Correspondence: fenwang@aust.edu.cn; Tel.: +86-13779961290

† These authors contributed equally to this work.

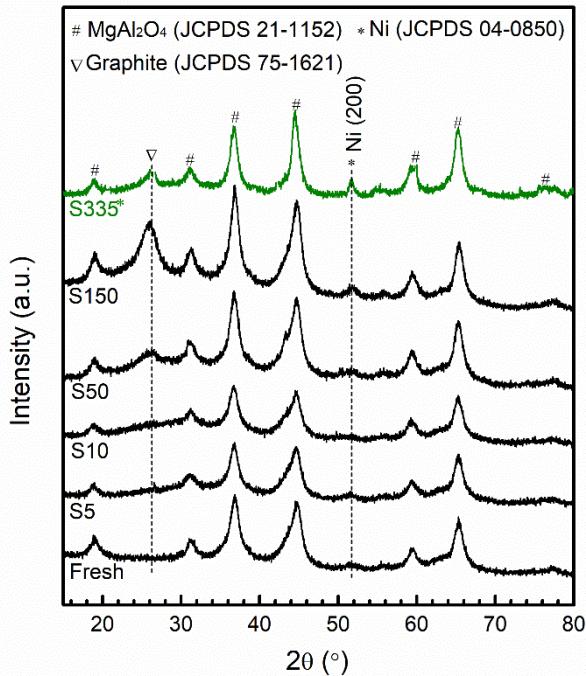


Figure S1. XRD patterns for the spent Ni/MgAl₂O₄-E catalysts.

Table S1. CO conversions, product selectivities and carbon balances for dry methanation reaction over Ni/MgAl₂O₄-E catalyst at different temperatures with GHSV of 10,000 mL h⁻¹ g_{cat}⁻¹.

| Temperature (°C) | X _{CO} (%) | S _{CH₄} (%) | S _{CO₂} (%) | C _{balance} (%) |
|------------------|---------------------|---------------------------------|---------------------------------|--------------------------|
| 350 | 51.5 | 61.9 | 33.8 | 97.7 |
| 400 | 91.6 | 49.6 | 46.6 | 96.5 |
| 450 | 89.6 | 50.0 | 46.9 | 97.3 |
| 500 | 82.0 | 49.8 | 46.3 | 96.8 |
| 550 | 70.4 | 48.3 | 44.7 | 95.1 |

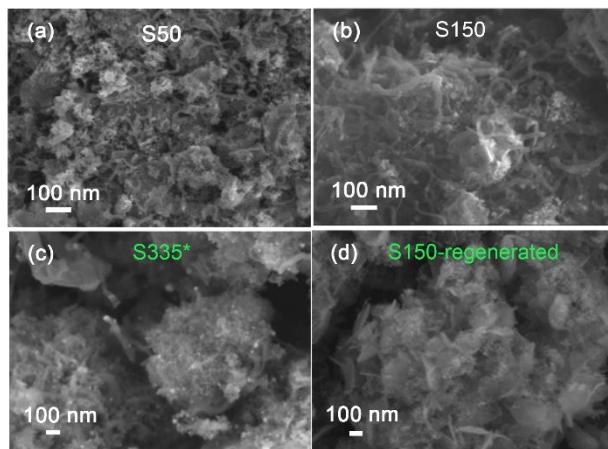


Figure S2. SEM images for the spent Ni/MgAl₂O₄-E catalysts: (a) Ni/MgAl₂O₄-S50, (b) Ni/MgAl₂O₄-S150, (c) Ni/MgAl₂O₄-S335* and (d) after reaction for 150 h followed by regeneration.

Table S2. Metallic Ni content, metallic Ni and graphitic carbon crystallite size and weight loss during TG of Ni/MgAl₂O₄-E catalyst after different reaction time.

| Sample | Ni content (wt.%) | $d_{\text{Ni}}(200)$ (nm) | $d_{\text{Graphite}}(002)$ (nm) | Weight losses* (%) |
|--|-------------------|---------------------------|---------------------------------|--------------------|
| Fresh | 5.0 | 5.6 | - | - |
| Ni/MgAl ₂ O ₄ -S5 | 4.9 | 5.8 | - | 4.5 |
| Ni/MgAl ₂ O ₄ -S10 | 5.0 | 5.7 | - | 5.0 |
| Ni/MgAl ₂ O ₄ -S50 | 5.0 | 5.5 | 2.8 | 13.6 |
| Ni/MgAl ₂ O ₄ -S150 | 5.2 | 6.4 | 2.9 | 28.3 |
| Ni/MgAl ₂ O ₄ -S335* | 5.1 | 12.3 | 2.8 | 11.4 |

*Weight losses obtained in the temperature range of 350 °C and 650 °C.

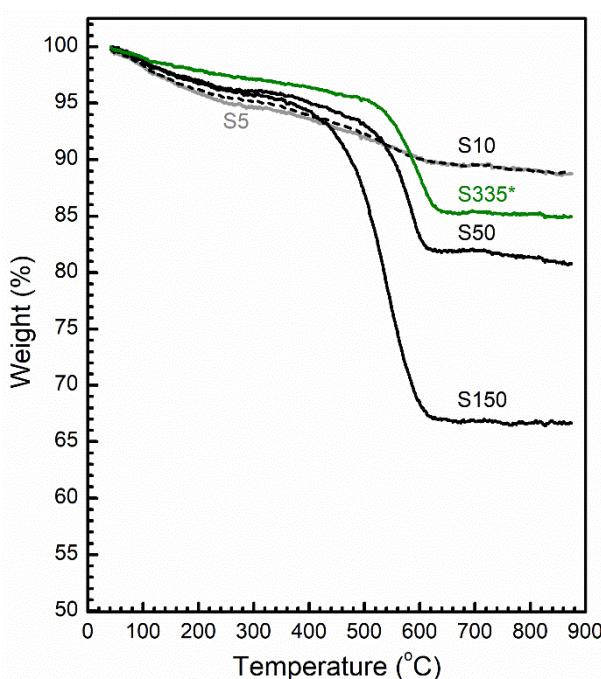


Figure S3. TG results for the spent Ni/MgAl₂O₄-E catalysts.

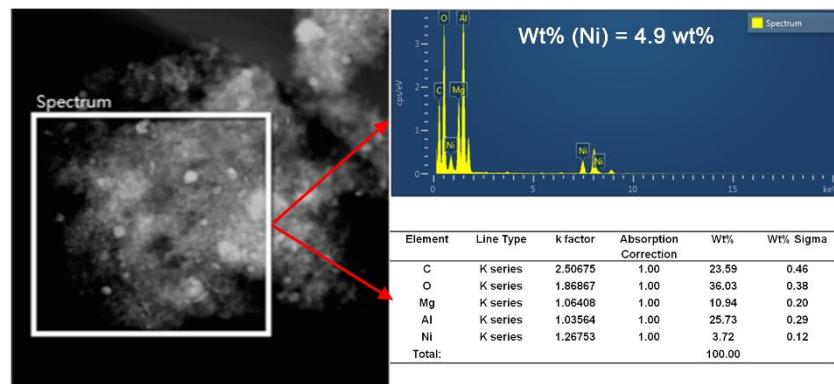


Figure S4. STEM-EDS images for the Ni/MgAl₂O₄-S335* catalyst.