

Article

Pt Monolayer Shell on Nitrided Alloy Core—A Path to Highly Stable Oxygen Reduction Catalyst

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Abstract: The inadequate activity and stability of Pt as a cathode catalyst under the severe operation conditions are the critical problems facing the application of the proton exchange membrane fuel cell (PEMFC). Here we report on a novel route to synthesize highly active and stable oxygen reduction catalysts by depositing Pt monolayer on a nitrided alloy core. The prepared Pt_{ML}PdNiN/C catalyst retains 89% of the initial electrochemical surface area after 50,000 cycles between potentials 0.6 and 1.0 V. By correlating electron energy-loss spectroscopy and X-ray absorption spectroscopy analyses with electrochemical measurements, we found that the significant improvement of stability of the Pt_{ML}PdNiN/C catalyst is caused by nitrogen doping while reducing the total precious metal loading.

Keywords: nickel nitride; ORR; electrocatalyst; core-shell; stability; Pt monolayer

1. Introduction

Proton exchange membrane fuel cell (PEMFC) is expected to be an alternative power-generation for vehicles, stationary, and portable power applications because of its high energy density, low operation temperature, low air pollution and the use of renewable fuels, such as hydrogen and some alcohol [1,2]. Although the PEMFC power source technique has been really influent in the last decade, the slow kinetics of the oxygen reduction reaction (ORR) is still one of the main obstacles hampering the large scale applications of PEMFC [3]. Platinum (Pt) as the most effective catalyst for ORR has been the general choice. However, high Pt loading at the cathode as well as inadequate activity and stability of Pt under severe operation conditions are still unresolved problems facing the PEMFC [4,5]. To overcome these problems, it is essential to decrease the Pt amount in electrocatalysts, and at the same time, improve the performance of the Pt-based cathode catalyst both in terms of activity and stability. To this end, one of the strategies is to develop the metal@Pt core-shell structure catalysts in which a non-Pt core is employed and covered by atomically thin layers of Pt. This core-shell structure allows efficient use of Pt, and thereby can reduce the demands on Pt while enhancing the catalyst performance [6–9].

Significant progress has been made through the combination of experimental and theoretical studies [10,11]. We developed a new class of catalysts consisting of a Pt monolayer on different metals and alloy supporting cores, including Pd, Ru, Ir, Rh, Au, PdAu, IrNi, IrRe, and AuNiFe [12-18]. The ORR activity of Pt monolayer on different metal surfaces shows a volcano-type dependence on the d-band center of Pt [18]. The strain-induced d-band center shifts and electronic ligand effects between the substrate and the overlayer are the two main factors determining the activity of these core-shell catalysts [6]. Nevertheless, the improving the electrocatalytic activity and stability of Pt-based cathode catalysts simultaneously is still a challenge. Great efforts have been made to modify the Pt surface with other elements such as Au [19]. The oxidation of Pt on Au-modified Pt surfaces requires much higher potentials than that on unmodified Pt surface, resulting in the enhancement of the catalyst stability [19]. Another strategy is to modify the metal core. Gong et al. synthesized highly stable PtmLAuNi0.5Fe catalysts and found that the Au shell in the core precluded the exposure of NiFe to the electrolyte leading to the high electrochemical stability [20]. Kuttiviel et al. also developed a highly stable ORR catalyst by Au-stabilized PdNi [21]. More recently, we have reported a new approach to develop Pt-M (Ni, Co, and Fe) core-shell catalysts with high stability and activity by nitriding core metals [22,23]. The synchrotron XRD analysis proved the generation of the highly stable Fe₄N, Co₄N, and Ni₄N nitride cores. Since the Pt monolayer on Pd core catalyst is on the top of the volcano plot as mentioned above, and also the price of Pd is considerably lower than that of Pt [24], we selected Pt monolayer on nitride stabilized PdNi core (Pt_{ML}PdNiN) for studying its synthesis and structure in detail with the possibility to simultaneously improve its stability and activity, while reducing the PGM metal content.

2. Results and Discussion

PdNi alloy nanoparticles were first synthesized by chemical reduction (see experimental section), followed by thermal annealing in N₂ at 250 °C for 1 h, and subsequent annealing at 510 °C for 2 h in NH₃ as the nitrogen precursor. As illustrated in Figure 1, the PdNiN nanoparticles have a core-shell structure with Ni in the core and Pd on the surface. Figure 1a shows a high angle annular dark field

scanning transmission electron microscope (HAADF-STEM) image of a representative single PdNiN nanoparticle. Elementary characterization of the PdNiN nanoparticle was performed by the electron energy-loss spectroscopy (EELS) mapping for Pd (M-edge, 2122 eV) and Ni (L-edge, 855 eV) from the nanoparticle shown in Figure 1a. As shown in Figure 1b, overlapping the mapping of Pd and Ni EELS signal validates an obvious Ni-core and Pd-shell structure. However, the outside of the particle is decorated by a trace amount of Ni/Ni oxides. The Ni/Ni oxides would not affect the electrocatalytic activity of these particles because they quickly dissolve in acid conditions during the Pt monolayer deposition. Figure 1c and Figure S1 (Supplementary Information) shows a line profile analysis by STEM-EELS illustrating the distribution of the Pd and Ni components in a single representative nanoparticle. It is evident that the Pd atoms are distributed uniformly over the Ni; the Pd shell thickness is determined to be around 0.6–1.5 nm by examining a number of particles. From the TEM images, the average particle size of the PdNiN nanoparticles was determined to be around 11 nm (Figure S2).



Figure 1. (a) HAADF-STEM image of PdNiN core-shell nanoparticle; (b) Two dimensional EELS mapping of Ni L signal (red) and Pd M signal (green) from a single nanoparticle; (c) EELS line scan profile for Pd M-edge and Ni L-edge along the scanned line indicated in (a).

To verify the formation of NiN_x core in PdNiN nanoparticles we carried out X-ray absorption spectroscopy (XAS) measurements and compared the obtained spectra with those of reference metal foils, as shown in Figure 2. X-ray absorption near-edge structure (XANES) of Ni K edge from PdNiN nanoparticles shows that the electronic state of Ni has been changed due to the presence of N forming NiN_x species. The Fourier transform (FT) magnitudes of the extended x-ray absorption fine structure (EXAFS) data for Ni-K edge (Figure 2c) for PdNiN presents a decrease in Ni bonding distance due to the formation of Ni nitrides. Also previous studies have shown that EXAFS for NiO or Ni(OH)₂ species demonstrate a peak at 1.6 Å corresponding to the Ni–O bond, accompanied by small peak at around 2.4 Å corresponding to the Ni–Ni bond [25]. The absence of these peaks along with the changes in the bonding distance compared to Ni metal verifies the presences of N_x species in the PdNiN. The alloying effect of PdNiN_x has changed the electronic states of Pd as well, and these distinctions are clearly observed in the XANES and EXAFS regions when compared to those from a Pd foil (Figure 2b,d). The appearance of a peak around 2.0 Å in FT EXAFS of Pd K edge for PdNiN is likely caused by Pd–Ni bond. Although the exact species of NiN_x could not be determined, the XAS results along with the STEM-EELS analysis indicate that Ni in the core-shell structured PdNiN nanoparticles is nitrided. Our previous studies on

nitrided Pt–M (M = Ni, Fe or Co) core-shell nanoparticles have indicated the presences of M₄N species [22,23]. As the synthesis parameters are similar to the previous study we presume the presence of Ni₄N species in our PdNiN core-shell nanoparticles.



Figure 2. (**a**,**b**) Normalized XANES spectra for Ni and Pd K edges respectively along with Ni and Pd reference foil; (**c**,**d**) FT EXAFS spectra for Ni and Pd K edges respectively along with their reference foils.

The cyclic voltammetry (CV) curves obtained on the PdNiN/C and Pt_{ML}PdNiN/C catalysts in Ar-saturated 0.1 M HClO₄ solution are shown in Figure 3a. It is observed that the curves in the hydrogen adsorption/desorption region of the Pt_{ML}PdNiN/C resembled those of a typical Pt/C surface although the peaks from (110) and (100) planes are suppressed due to the interaction of the substrate materials. Moreover, after a Pt_{ML} depositing on the PdNiN/C surface, the oxide adsorption/desorption potentials

shift more positively. The surface area of i-E plot associated with the hydrogen desorption can be used to estimate the electrochemical surface area (ECSA) of Pt catalysts. The ECSA of catalyst can be calculated according to Equation (1) [26]:

$$S_{\text{ECSA}} = \frac{Q_{\text{H}}}{L_{\text{Pt}} \times 0.21} \tag{1}$$

in which $L_{\rm Pt}$ represents the Pt loading (1.13 µg·cm⁻² derived from the Cu under-potential deposition charge), $Q_{\rm H}$ (mC·cm⁻²) is the charge exchanged during the electro-desorption of hydrogen on Pt surface and 0.21 (mC·cm⁻²) is the charge required to oxidize a monolayer of hydrogen on a smooth Pt [27]. The ECSA value of the catalyst is 90 m²·g⁻¹Pt. Comparison of CVs from the commercial Pt/C (E-TEK, 10 wt. %), Pt_{ML} deposited commercial Pd/C (E-TEK, 10 wt. %, 3.5 nm Pd particle size) and Pt_{ML}PdNiN/C catalysts (Figure 3b) showed that the oxide adsorption/desorption wave of Pt_{ML}PdNiN/C occurred 37 mV and 60 mV positive compared to the Pt_{ML}PdNiN/C catalyst indicates stabilization of the Pt_{ML} on the PdNiN/C substrate [19].



Figure 3. Cyclic voltammograms for (**a**) obtained PdNiN/C and Pt_{ML}PdNiN/C; and (**b**) commercial Pt/C, Pt_{ML}Pd/C and Pt_{ML}PdNiN/C nanoparticles in 0.1 M HClO₄ solution at a scan rate of 20 mV \cdot s⁻¹.

Figure 4a shows rotating disk electrode (RDE) measurements of the ORR on the Pt_{ML}PdNiN/C catalyst in O₂ saturated 0.1 M HClO₄ solution at a sweep rate of 10 mV·s⁻¹ and the rotation speeds from 100 to 3025 rpm. The high onset potential (*ca.* 1.0 V) and half-wave potential (850 mV at the rotation rate of 1600 rpm) of O₂ reduction at an ultra-low Pt loading (1.13 μ g·cm⁻²) indicate a good ORR activity of a Pt_{ML}PdNiN/C catalyst. The kinetic current density j_k was calculated from these ORR polarization curves (Figure 4a) using the Koutecky-Levich equation [22]:

$$\frac{1}{j} = \frac{1}{j_k} + \frac{1}{B\omega^{1/2}}$$
(2)

where *j* is the measured current density, *B* and ω are the constant and rotation rate, respectively. As can be seen from the Koutecky-Levich plot (1/*j* plotted as a function of $\omega^{-1/2}$), shown in Figure 4b, the linearity and parallelism of the plots at 0.8 V, 0.85 V, and 0.9 V indicate the first-order kinetics with

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respect to molecular oxygen [28]. The intercept with the y-axis gives the inverse kinetic current density. The specific activity was determined from the normalization of kinetic current density to the ECSA while the kinetic current density was normalized to the loading of Pt or platinum group metal (PGM) to calculate the mass activity. The specific activity of the Pt_{ML}PdNiN/C catalyst is 1.17 mA·cm⁻² at 0.9 V, which is more than four times higher than that of commercial Pt/C catalyst (0.24 mA·cm⁻²), and 2.5 times higher than that of the commercial Pd/C with Pt monolayer (0.42 mA·cm⁻²). However, higher ORR activities for commercial Pt/C catalyst were observed in some literature [29,30]. The Pt mass activity of Pt_{ML}PdNiN/C catalyst (1.05 A·mg⁻¹) is more than five times higher than the commercial Pt/C catalyst (0.24 ·mg⁻¹) [21].



Figure 4. ORR polarization curves for the $Pt_{ML}PdNiN/C$ nanoparticles in 0.1 M HClO₄ solution at a scan rate of 10 mV·s⁻¹ at various rpm. (**b**) The Koutechy-Levich plots at 0.8 V, 0.85 V and 0.9 V obtained from the ORR polarization curves as shown in (**a**). (**c**) Specific and mass activities for the commercial Pt/C, $Pt_{ML}Pd/C$ and $Pt_{ML}PdNiN/C$ catalysts at 0.9 V.

In addition to the high electrochemical activities, the $Pt_{ML}PdNiN/C$ catalyst also exhibited excellent stability. The stability of the electrocatalyst was evaluated by an accelerated durability test involving potential cycling between 0.6 V and 1.0 V at the sweep rate of 50 mV·s⁻¹ using a RDE in an air-saturated 0.1 M HClO₄ solution at room temperature. Figure 5a shows the ORR polarization curves of the Pt_{ML}PdNiN/C catalyst at 1600 rpm before and after 30,000 and 50,000 potential cycles. After 30,000 cycles, the half-wave potential of the ORR polarization curve remained at almost the initial value. After

50,000 cycles, the ORR measurements showed only 10 mV loss in the half-wave potential. This observation is similar to the previous results of $Pt_{ML}Pd/C$ nanoparticles that retained their ORR activity even after losing their electrochemical surface area (ECSA) [31]. This can be explained by the concept that the Pd dissolution in the catalyst induces contraction to the Pt bonds and thereby increases the ORR activity [12,32]. Such a mechanism may be operative in the present system. However, as shown below, the loss in ECSA of $Pt_{ML}PdNiN/C$ is much smaller than that of $Pt_{ML}Pd/C$, presumably because the presence of nitride phase retards the dissolution rate.



Figure 5. (a) ORR polarization curves and (b) cyclic voltammograms of the obtained $Pt_{ML}PdNiN/C$ catalyst before and after 50,000 cycles test between 0.6 and 1.0 V in 0.1 M HClO₄ solution; (c) ECSA degradation for $Pt_{ML}PdNiN/C$ catalyst plotted as a function of the number of after potential cycles between 0.6 and 1.0 V.

Figure 5b shows the CV curves of the Pt_{ML}PdNiN/C catalyst in 0.1 M HClO₄ solution before and after cycling indicating a negligible loss of Pt surface area. The ECSA losses of the Pt_{ML}PdNiN/C catalyst after different cycles are shown in Figure 5c. As reported in our previous paper, the Pt_{ML}Pd/C catalyst exhibited a drastic decrease in ECSA after electrochemical cycling (27% after 5000 cycles and 34% after 15,000 cycles) due to the dissolution of Pd from the core [21]. Incorporation of Ni in the Pd core can slow down the Pd dissolution and as a result decrease the ECSA loss to 11.5% after 5000 cycles.

But further cycling of the PdNi core leads to an ECSA loss of 28% after 15,000 cycles. Nitriding the PdNi core restrains the dissolution process, the ECSA loss of the Pt_{ML}PdNiN/C catalyst, as shown in Figure 5c, is only 11% after 50,000 cycles. By further comparing to the commercial Pt/C catalyst which only retains 55% of its initial ECSA after 30,000 cycles, the less ECSA loss of the obtained Pt_{ML}PdNiN/C catalyst indicates that stabilization in the metal core by nitrogen modification exhibits a significant improvement in Pt stability [19]. ORR activities of the Pt_{ML}PdNiN/C catalyst before and after an accelerated durability test are listed in Table 1.

Pt _{ML} PdNiN/C	ECSA ($m^2 \cdot g^{-1}Pt$)	<i>E</i> _{1/2} (mV)	Specific activity (mA·cm ⁻²)	Pt mass activity (A·mg ⁻¹)
Initial	90	850	1.17	1.05
After 30,000 cycles	84	854	1.35	1.13
After 50,000 cycles	80	840	0.84	0.67

Table 1. Catalytic activities of the $Pt_{ML}PdNiN/C$ catalyst before and after the accelerated durability test.

3. Experimental Section

3.1. Preparation of PdNiN/C Nanoparticles

PdNi nanoparticles were synthesized by mixing a 1:1 molar ratio of Pd(NO₃)₂·H₂O (Sigma-Aldrich, St. Louis, MO, USA) and Ni(HCO₂)₂·2H₂O (Sigma-Aldrich) salts with high area Vulcan XC-72R carbon black in MiliQ UV-plus water (Millipore corporation, Billerica, MA, USA) to obtain a total metal loading of 20 wt %. After sonicating the mixture for an hour under continuous Ar flow, NaBH₄ (Sigma-Aldrich) was added into the mixture and was then kept under sonication for 1 h. The mixture was filtered and rinsed with MilliQ UV-plus water (Millipore corporation), and then dried. The obtained PdNi/C nanoparticles were annealed in N₂ at 250 °C for 1 h followed by annealing at 510 °C for 2 h using NH₃ as the nitrogen precursor to get the PdNi/C nanoparticles.

3.2. Characterization

The microstructure of the synthesized PdNiN/C nanoparticles was characterized by HD-2700C aberration-corrected STEM (Hitachi, Clarksburg, MD, USA) using a 1.4 Å electron probe with probe current ~50 pA and an energy resolution of 0.35 eV, at the Center for Functional Nanomaterials (CFN), Brookhaven National Laboratory (BNL). Elementary sensitive EELS line scan and mapping were carried out for Pd M-edge (2122 eV), Ni L-edge (855 eV) across various single PdNiN/C nanoparticle. The XAS measurements were undertaken at the National Synchrotron Light Source, BNL (Upton, NY, USA) using Beam Line X19A. The content of Pd and Ni in the PdNiN/C, measured by inductively coupled plasma-optical emission spectrometry (ICP-OES), were 8.2 wt % and 7.0 wt % respectively.

3.3. Electrochemical Measurements

Electrochemical testing was carried out in a three-electrode test cell by using a potentiostat (CHI 700B, CH Instruments, Austin, TX, USA). Before testing, catalyst ink was prepared by ultrasonic mixing of 5 mg of catalyst with 5 mL Millipore water until a dark and uniform aqueous dispersion was

achieved. A thin film of the catalyst was prepared on a glassy carbon RDE with the area of 0.196 cm² by placing 10–15 μ L of the obtained dispersion and then covered by a 10 μ L dilute Nafion solution (2 μ g· μ L⁻¹). We deposited Pt monolayer both on the prepared PdNiN/C nanoparticle and commercial Pd/C nanoparticle surfaces using the galvanic displacement of Cu monolayer formed by Cu under-potential deposition (UPD) [6,16]. The Pt loadings on the RDE for the PtMLPdNiN/C and PtMLPd/C catalysts were 1.13 and 3.75 μ g·cm⁻² respectively whereas their Pd loadings were 0.82 and 2.0 μ g·cm⁻² respectively. However, we note that a catalyst with higher loadings would be required for MEA preparation (future work) to replicate the ORR activity as that of RDE. The Pt loading on RDE for the commercial Pt/C catalyst was 7.65 μ g·cm⁻². The electrochemical measurements were all performed at room temperature, and the potentials were referenced to that of the reversible hydrogen electrode (RHE).

4. Conclusions

We described a promising route to develop nitride-stabilized substrates for Pt monolayer catalyst with substantial reduction in platinum group metal loading while retaining high ORR activity and stability. Using STEM-EELS mapping techniques we have investigated the core-shell structure of the catalyst while XAS measurement emphasized the NiN $_x$ species in the core of the nanoparticles providing a stable support for Pt monolayer electrocatalysts.

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Author Contributions

R.R.A., K.S. conceived and designed the experiments; K.A.K. performed the experiments; K.A.K. and J.H. analyzed the data and co-wrote the manuscript; D.S. performed the STEM-EELS analysis; K.S. and K.A.K. performed the XAS analysis; All authors contributed to the manuscript and the interpretation of the results.

Conflicts of Interest

The authors declare no conflict of interest.

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