Supplementary Materials: Grafting Halloysite Nanotubes with Amino or Carboxyl Groups onto Carbon Fiber Surface for Excellent Interfacial Properties of Silicone Resin Composites

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Table S1. Comparison of interfacial properties among different nanomaterials modified carbon fibers composites.

Nanofiller	Resin Type	Imodification Method	IFSS Improvement (%)	Ref.
Halloysite nanotubes with carboxyl groups	Silocone resin	Chemical grafting	66.91%	This work
Carboxylic acid- functionalized carbon nanotubes	Epoxy resin	Chemical grafting	41.55%	[1]
Oxidized multiwall carbon nanotubes	Epoxy resin	Electrophoretic deposition	33.3%	[2]
Acyl chloride functionalized graphene oxide	Epoxy resin	Chemical grafting	46.53%	[3]
Graphene oxide	Epoxy resin	Polymer sizing	70.9%	[4]
Halloysite nanotubes	Epoxy resin	Dip coating	61%	[5]
Amino-functionalized nanoclay	Epoxy resin	Chemical grafting	33%	[6]
octa(aminophenyl) polyhedral oligomeric silsesquioxane	Silocone resin	Chemical grafting	47.83%	[7]
Nano-sized titanium dioxide	Epoxy resin	thiol–ene click chemistry	78.05%	[8]
Aramid nanofibers	Epoxy resin	Electrophoretic deposition	34.9%	[9]
Silanized silica nanoparticles	Silocone resin	Chemical grafting	40.92%	[10]
Titanium dioxide nanowires	Epoxy resin	A hydrothermal growth method	44.7%	[11]

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