

Efficient Production of Poly(Cyclohexene Carbonate) via ROCOP of Cyclohexene Oxide and CO₂ Mediated by NNO-Scorpionate Zinc Complexes

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1. Spectroscopic Details

Figures S1–S3. ^1H NMR spectrum of complexes **2**, **4** and **6**.

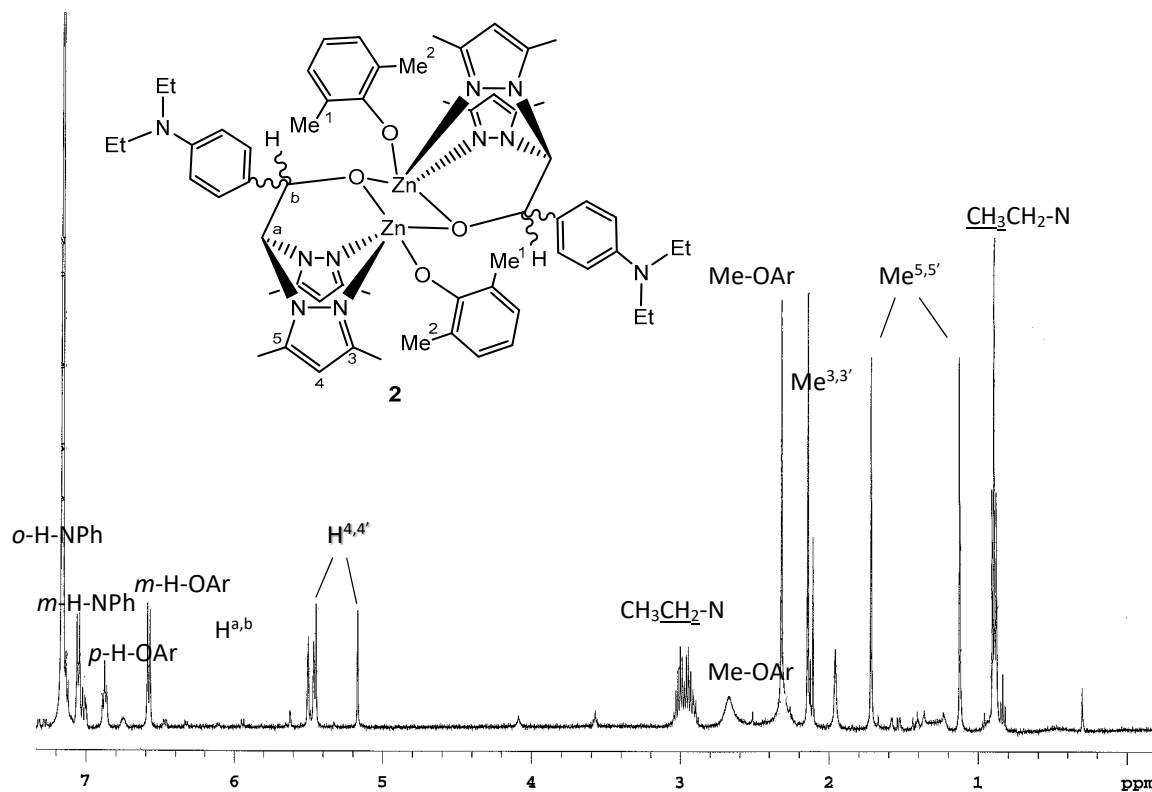


Figure S1. ^1H -NMR spectrum (500 MHz, 297 K, C_6D_6) for complex $[\text{Zn}(\text{2,6-Me}_2\text{C}_6\text{H}_3\text{O})(\text{bpzaepe})]_2$ **2**.

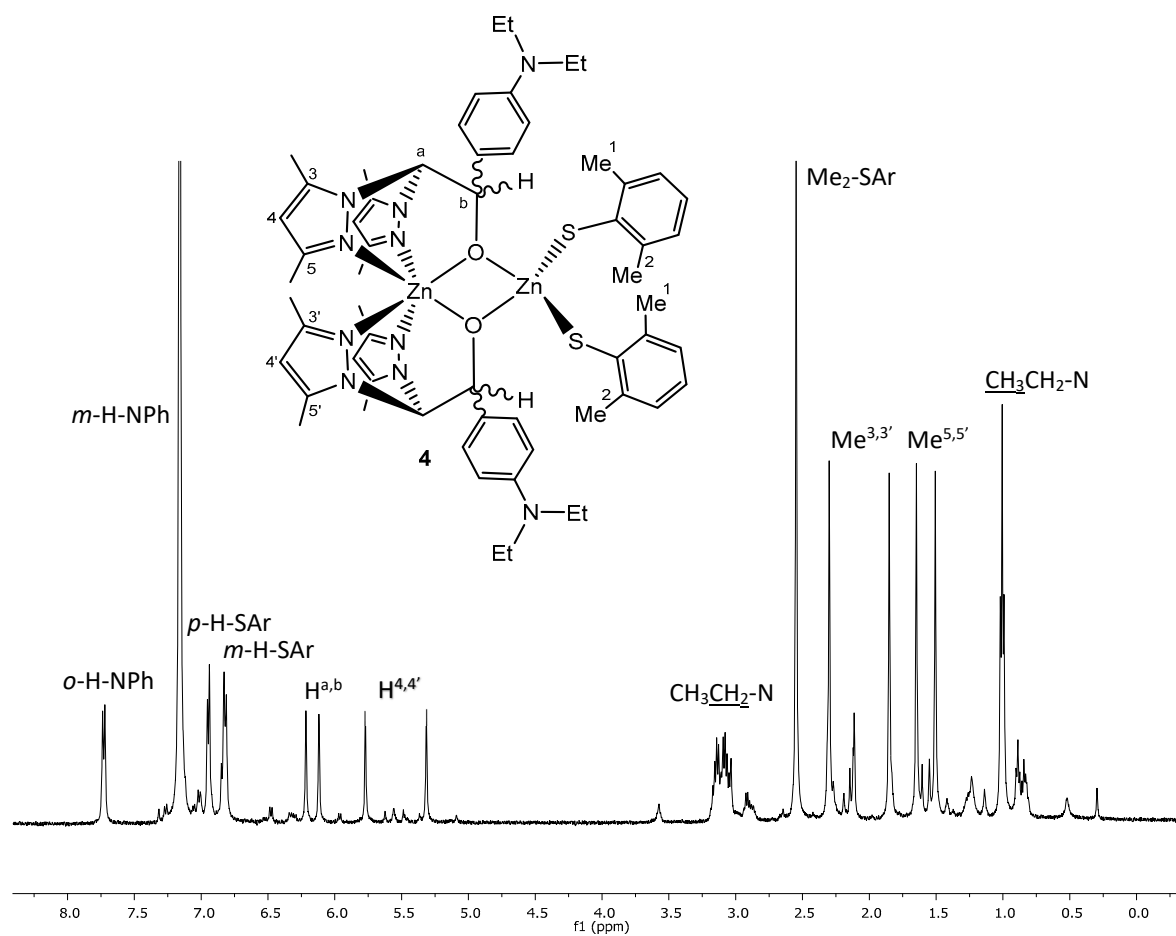


Figure S2. ^1H -NMR spectrum (500 MHz, 297 K, C_6D_6) for complex $[\text{Zn}(\text{bpzaepe})_2\{\text{Zn}(\text{2,6-Me}_2\text{C}_6\text{H}_3\text{S})_2\}]$ **4**.

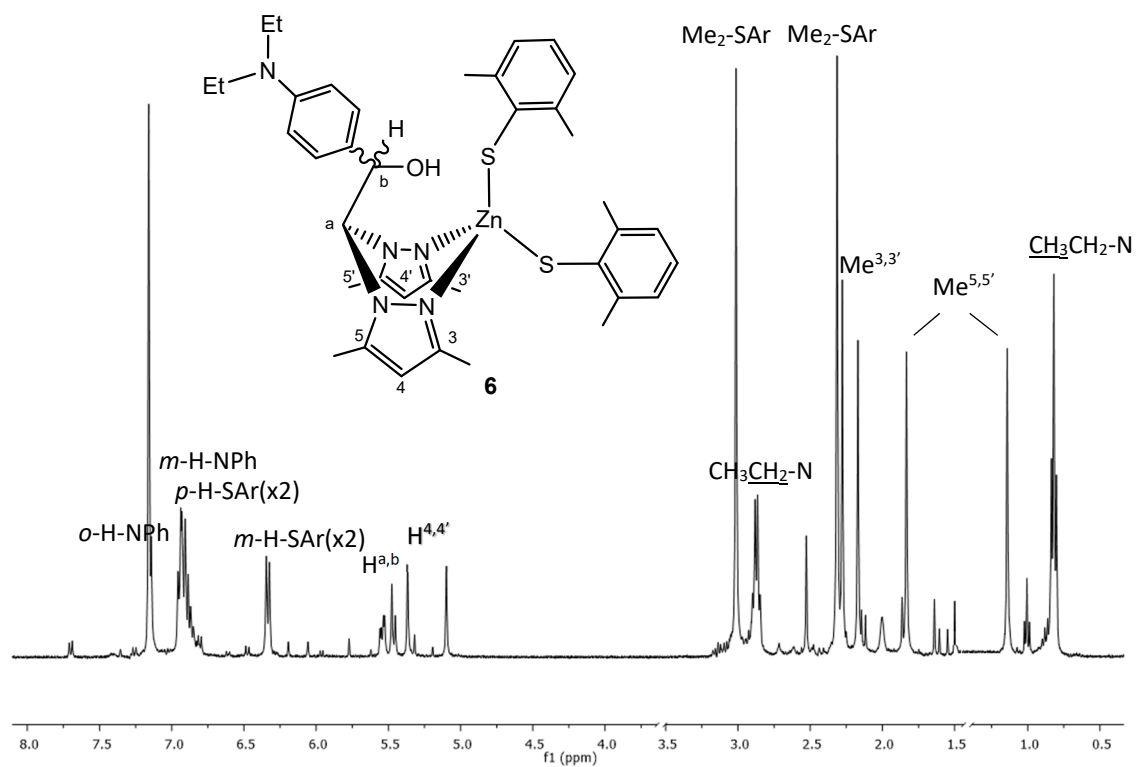


Figure S3. ¹H NMR spectrum (500 MHz, 297 K, C₆D₆) for complex [Zn(2,6-Me₂C₆H₃S)₂(Hbpzaepe)] **6**.

2. X-Ray Diffraction Studies: Crystallographic structure determination for the complexes 4, 5 and 6.

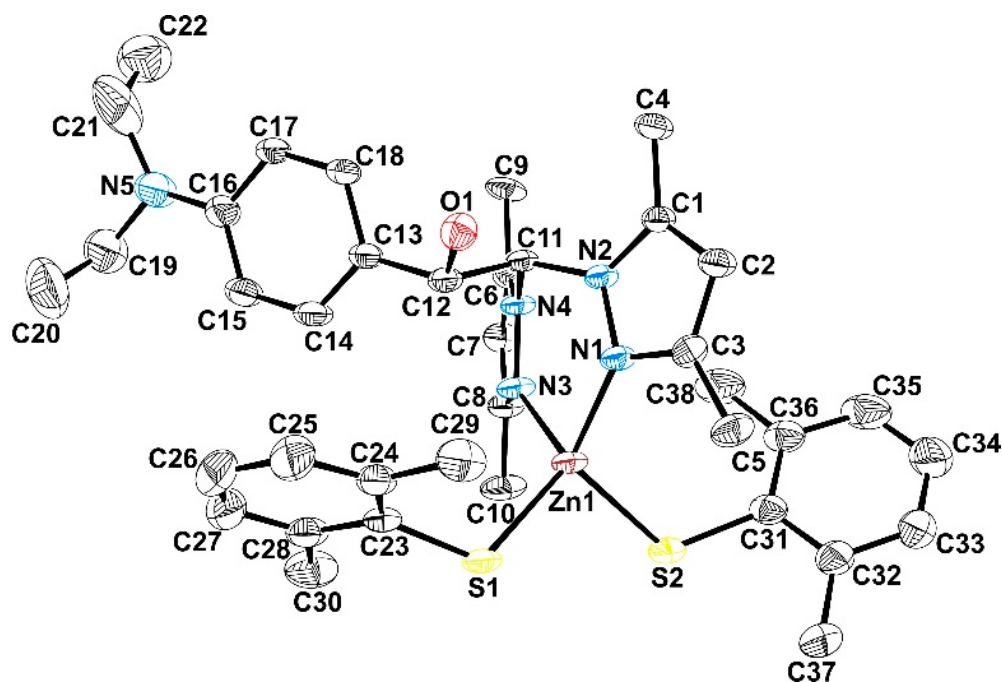


Figure S4. ORTEP view of the complex [Zn(2,6-Me₂C₆H₃S)₂(bpzaepeH)] 6. Hydrogen atoms have been omitted for clarity. Thermal ellipsoids are drawn at the 30% probability level.

Table S1. Crystal data and structure refinement for **4**, **5** and **6**.

	4	5	6
Empirical formula	C ₆₂ H ₈₂ N ₁₀ O _{2.5} S ₂ Zn ₂	C ₄₀ H ₅₃ N ₅ O ₂ S ₂ Zn	C ₄₂ H ₅₇ N ₅ O ₂ S ₂ Zn
Formula weight	1202.23	765.36	793.41
Temperature (K)	240(2)	290(2)	200(2)
Wavelength (Å)	0.71073	0.71073	0.71073
Crystal system	Triclinic	Monoclinic	Monoclinic
Space group	P $\bar{1}$	P 2 ₁ /n	C 2/c
a(Å)	14.9313(12)	16.608(5)	30.2612(7)
b(Å)	14.9352(13)	17.144(6)	16.7513(3)
c(Å)	20.0887(17)	17.136(6)	18.4092(3)
$\alpha(^{\circ})$	85.716(4)	90	90
$\beta(^{\circ})$	69.721(4)	113.998(5)	92.921(2)
$\gamma(^{\circ})$	76.817(4)	90	90
Volume(Å ³)	4091.4(6)	4458(3)	9319.8(3)
Z	2	4	8
Density (calculated) (g/cm ³)	0.976	1.140	1.131
Absorption coefficient (mm ⁻¹)	0.676	0.680	0.653
F(000)	1272	1624	3376
Crystal size (mm ³)	0.37 x 0.08 x 0.04	0.22 x 0.14 x 0.04	0.24 x 0.09 x 0.04
Index ranges	-18 ≤ h ≤ 17 -18 ≤ k ≤ 18 -24 ≤ l ≤ 24	-19 ≤ h ≤ 17 -20 ≤ k ≤ 20 -20 ≤ l ≤ 20	-35 ≤ h ≤ 35 -19 ≤ k ≤ 19 0 ≤ l ≤ 21
Reflections collected	86477	29051	16073
Independent reflections	14449 [R(int) = 0.1416]	7761 [R(int) = 0.1666]	8203 [R(int) = 0.0287]
Data / restraints / parameters	14449 / 5 / 720	7761 / 0 / 463	8203 / 101 / 588
Goodness-of-fit on F ²	1.070	0.930	1.076
Final R indices [<i>I</i> > 2σ(<i>I</i>)]	R1 = 0.1007 wR2 = 0.2765	R1 = 0.0794 wR2 = 0.1561	R1 = 0.0667 wR2 = 0.1939
Largest diff. peak / hole, e.Å ⁻³	0.972 and -1.387	0.441 and -0.318	0.890 d -0.276

3. Experimental details for the synthesis of poly(cyclohexene carbonate)

Table S2. Effect of catalyst loading on the synthesis of poly(cyclohexene carbonate) catalysed by complex **4**^a.

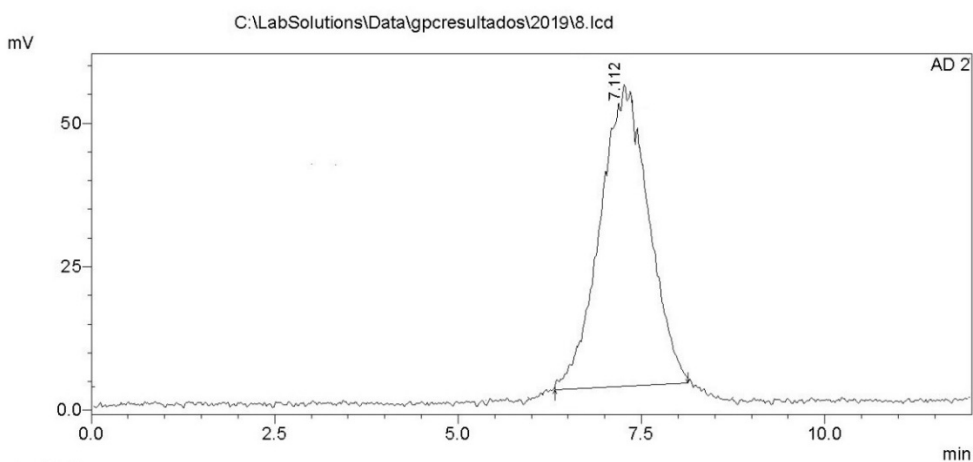
Entry	4 (%)	Conv. PCHC (%) ^a	Selectivity PCHC (%) ^a
1	0.5	15	63
2	0.8	50	90
3	1.0	85	93
4	1.25	91	94

^a Reaction condition: 80 °C, 40 bar CO₂, substrate: cyclohexene oxide, 16 h.

==== Shimadzu LCsolution Analysis Report ====

C:\LabSolutions\Data\gpcresultados\2019\8.lcd
 Acquired by : Admin
 Sample Name : 19
 Sample ID : 10
 Vial # :
 Injection Volume : 20 uL
 Data File Name : 8.lcd
 Method File Name : Metodo bueno 2019.OK.lcm
 Batch File Name : SingleRun120120905170518.lcb
 Report File Name : Default.lcr
 Data Acquired : 05/09/2019 16:05:26
 Data Processed : 05/09/2019 16:24:13

<Chromatogram>



GPC Results

[Average Molecular Weight]	
Number Average Molecular Weight(Mn)	9522
Weight Average Molecular Weight(Mw)	10379
Viscosity Average Molecular Weight(Mv)	0
Mw/Mn	1.09

Figure S5. GPC trace of poly(cyclohexene carbonate) produced by complex **4** at 70 °C and 10 bar CO₂ (Table 5, entry 6).

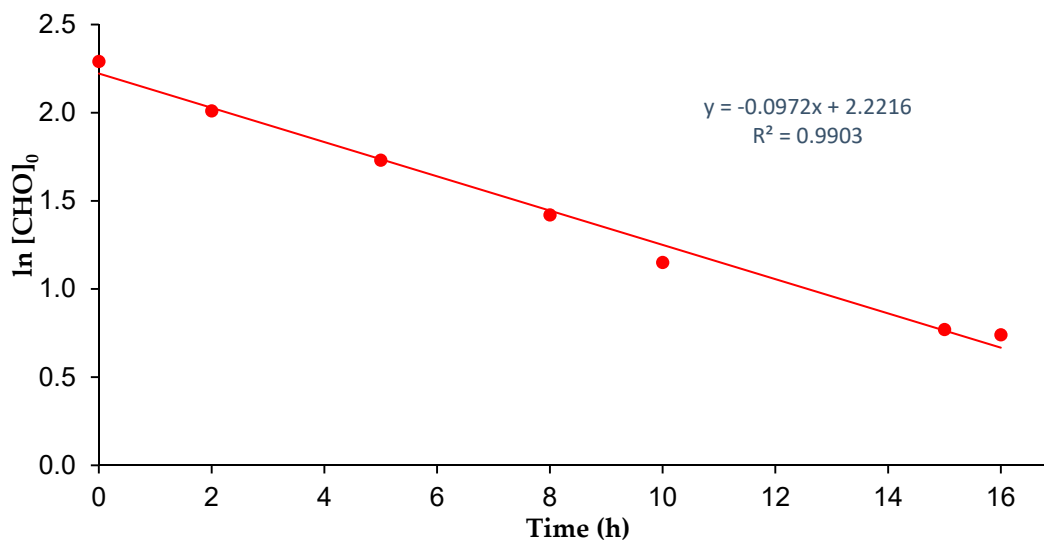


Figure S6. Pseudo first-order kinetic plot for the ring-opening copolymerisation of cyclohexene oxide and carbon dioxide catalysed by complex **4** at 70 °C and 10 bar CO₂.

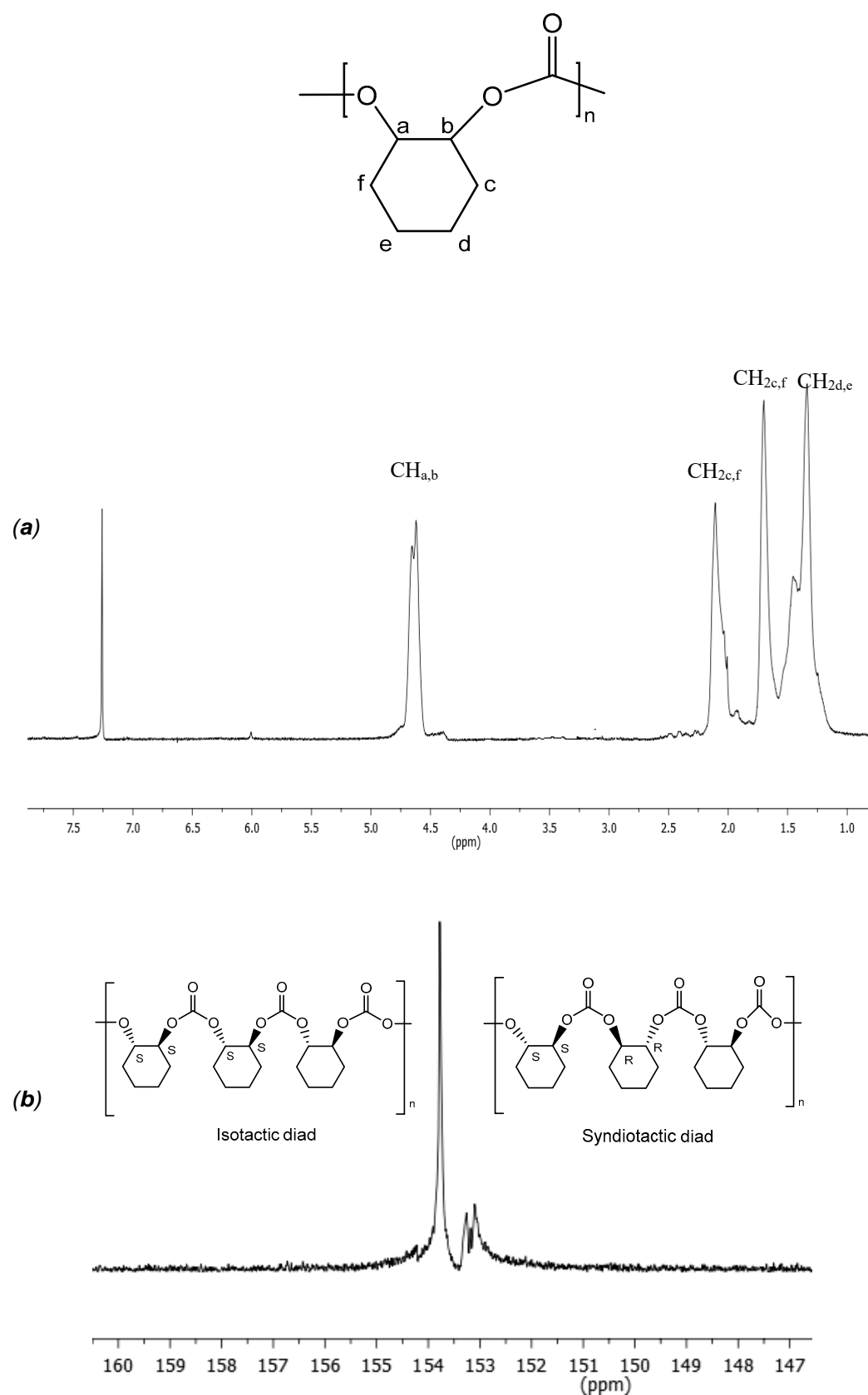


Figure S7: (a) ^1H NMR and (b) $^{13}\text{C}\{-^1\text{H}\}$ NMR spectrum of poly(cyclohexene carbonate) sample (Table 4, entry 5) using complex **4** as catalyst at 70 °C and 10 bar CO_2 .