

Supporting Information

Konjac glucomannan induced retarding effects on the early hydration of cement

Table S1. OPC composition analysis

Phase	CaO	SiO ₂	Al ₂ O ₃	SO ₃	Fe ₂ O ₃	MgO	K ₂ O	TiO ₂
Content (%)	64.65	20.42	4.68	4.55	2.92	1.08	0.78	0.32
Phase	P ₂ O ₅	Na ₂ O	SrO	MnO	BaO	Cl	ZnO	ZrO ₂
Content (%)	0.24	0.11	0.06	0.05	0.05	0.04	0.03	0.02

Table S2. CSA composition analysis

Phase	CaO	Al ₂ O ₃	SO ₃	SiO ₂	Fe ₂ O ₃	TiO ₂	MgO	F
Content (%)	60.73	15.26	14.21	4.97	2.52	0.87	0.67	0.22
Phase	Na ₂ O	Cl	P ₂ O ₅	SrO	MnO	BaO	ZrO ₂	ZnO
Content (%)	0.15	0.15	0.06	0.05	0.05	0.05	0.04	0.01

Table S3. CAC composition analysis

Phase	Al ₂ O ₃	CaO	SiO ₂	TiO ₂	Fe ₂ O ₃	SO ₃	K ₂ O	MgO
Content (%)	50.59	36.48	6.11	2.88	2.05	0.64	0.58	0.22
Phase	P ₂ O ₅	ZrO ₂	SrO	Cl	Na ₂ O	ThO ₂	Ga ₂ O ₃	Nb ₂ O ₅
Content (%)	0.17	0.10	0.06	0.04	0.04	0.02	0.01	0.01

Table S4. Molecular weight and apparent viscosity of KGM

Treatment time (min)	Viscosity average molecular weight (10 ⁵ Da)		apparent viscosity (mPa·s)
KGM-1	60	0.8	5800
KGM-2	20	1.1	10600
KGM-3	0	2.8	17650

Table S5. The influence of various admixtures on cement pastes' setting time and heat release

Admixtures	Optimal dosage (wt %)	Retarding time (min)		Heat release delay time (h)	$\Delta_{Heat\ release} = \frac{Q_{OPC} - Q_{admixture}}{Q_{OPC}}$	Refs
		Δt_I $(= t_{I(admixture)} - t_{I(OPC)})$	Δt_F $(= t_{F(admixture)} - t_{F(OPC)})$			
Sodium Fluosilicate	0.5	580	576	-	-	[31]
Threitol	1.5	15	30	-	-	
Xylitol	0.7	325	355	-	-	
Sorbitol	0.8	335	375	-	-	[32]
Sucrose	0.15	310	340	-	-	
Triisopropanolamine	1	-	-	0.3	+6%	
Glucose	1	-	-	5	+13%	[33]
Starch	0.1	-	-	11	+7%	[34]
Zinc oxide / sucrose	0.5/0.15	-	-	43	+7%	[35]
Triethanolamine	0.1	40	-	0.3	-	[36]
Sodium gluconate	0.24	145	150	40	-	[37,38]
Maltodextrin	0.2	180	480	18	-12%	[12]
KGM	0.2	385	1150	90	-15%	Our work

Table S6. The influence of different KGM content and molecular weight on cement hydration process and heat release.

Fig.	Cement and dosage (wt %) /molecular weight (10^5 Da)	The induction period deadline (h)	The peak exotherm of acceleration (mW/g)	The acceleration period deadline (h)	The cumulative heat (J)
a, e	OPC (0, 0.02, 0.1, 0.2)	3.5, 4.4, 20.0, 70.0	4.4, 4.1, 3.3, 2.8	17.5, 20.8, 48.2, 129.8	644.5, 658.0, 653.2, 566.9
b, f	CAC (0, 0.05, 0.2)	5.5, 10.0, 20.0	11.3, 9.8, 1.7	9.2, 17.0, 26.5	319.5, 309.5, 233.0
c, g	CSA (0, 0.05, 0.2)	2.0, 3.0, 4.0	5.58, 5.54, 3.43	3.2, 4.2, 6.7	243.4, 235.9, 221.0
d, h	OPC (0, 0.8, 1.1, 2.8)	3.5, 5.2, 5.8, 11.0	2.2, 1.6, 1.5, 0.8	16.5, 33.5, 34.8, 48.2	333.3, 325.9, 321.9, 319.4

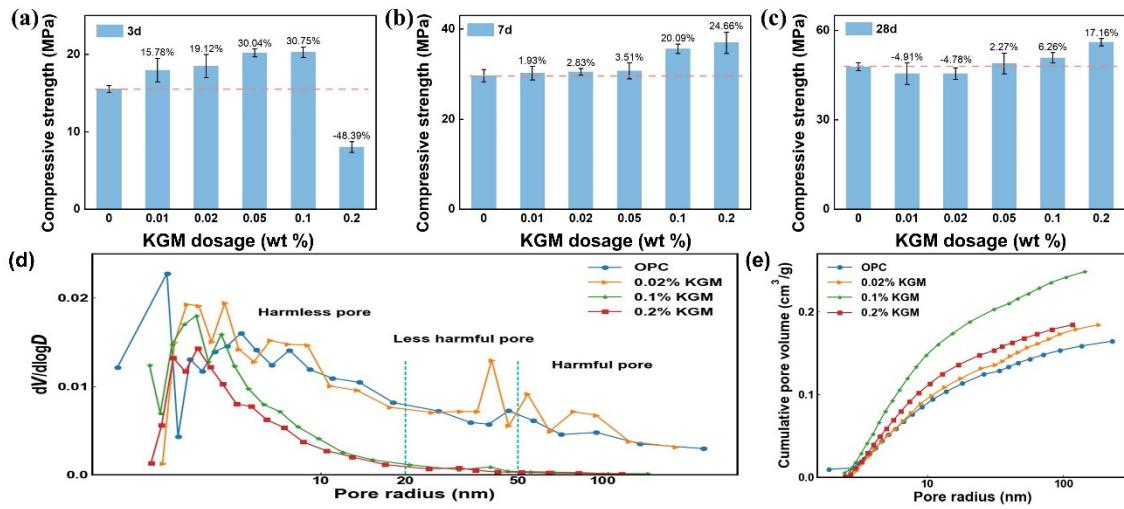


Figure S1 The compressive strength of cement mortar admixed with different KGM dosages with w/c ratio of 0.5 at (a) 3 days, (b) 7 days and (c) 28 days and the porosity of cement mortar admixed with different KGM dosages with w/c ratio of 0.5 at 28 days: (d) the distribution of pore size and (e) cumulative pore volume.

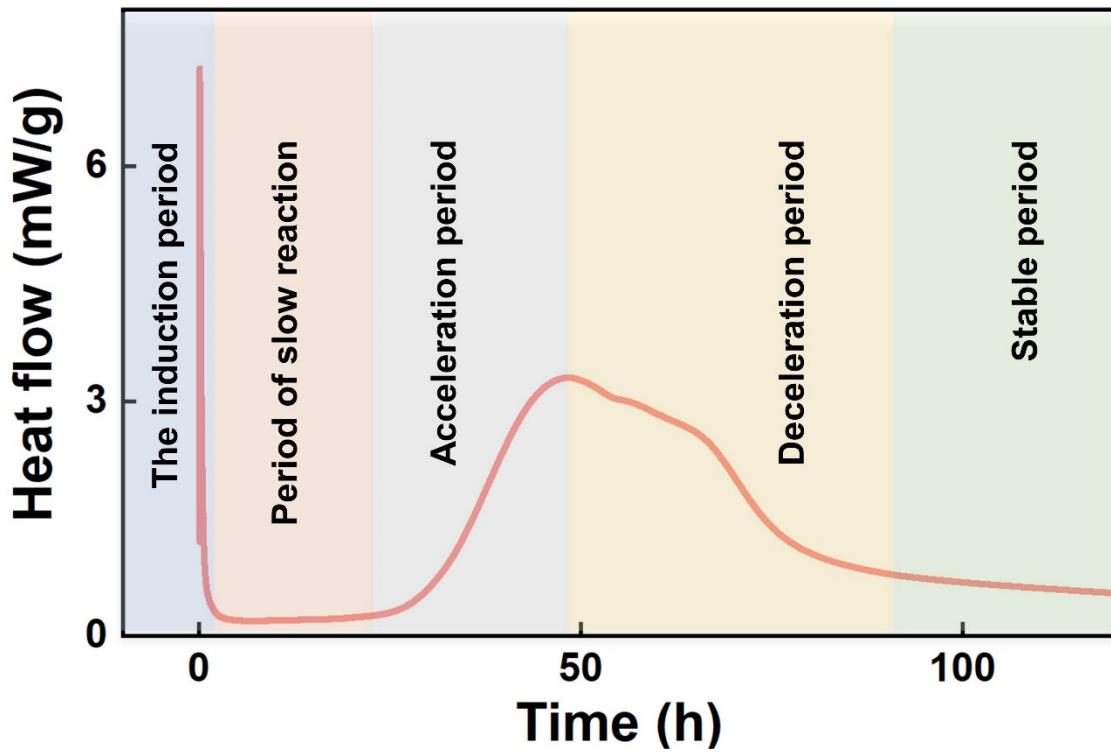


Figure S2 Schematic diagram of cement hydration process.

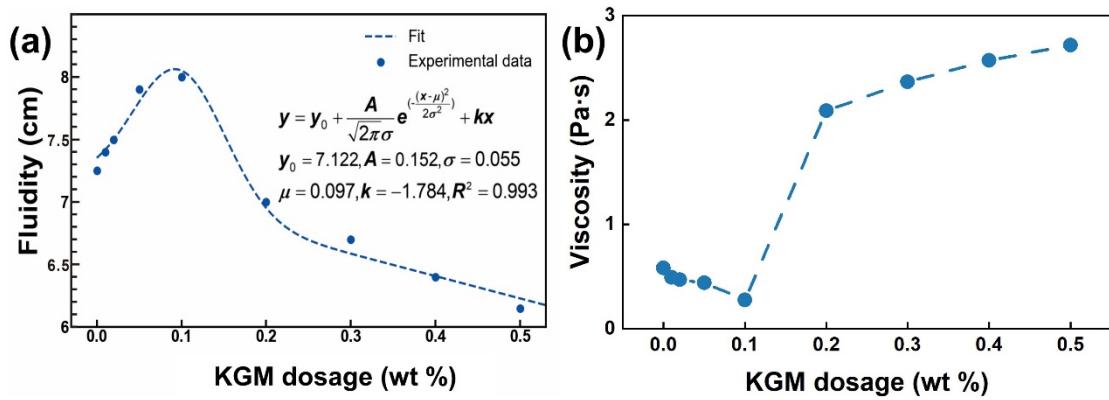


Figure S3 (a) The fluidity of cement pastes with different dosages of KGM with w/c ratio of 0.26 and (b) viscosity of cement paste with different KGM contents.

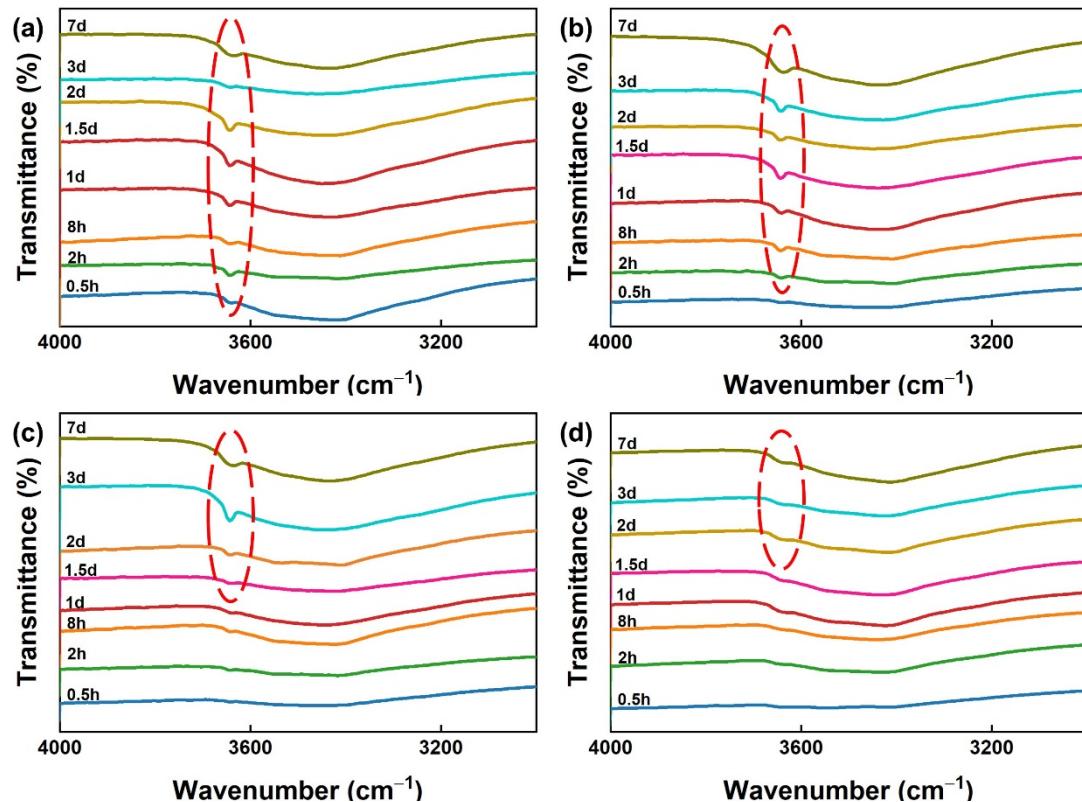


Figure S4 FTIR spectrums of the cement pastes admixed with various KGM dosages: (a) pristine OPC and OPC with (b) 0.02 wt %, (c) 0.1 wt %; (d) 0.2 wt % of KGM.

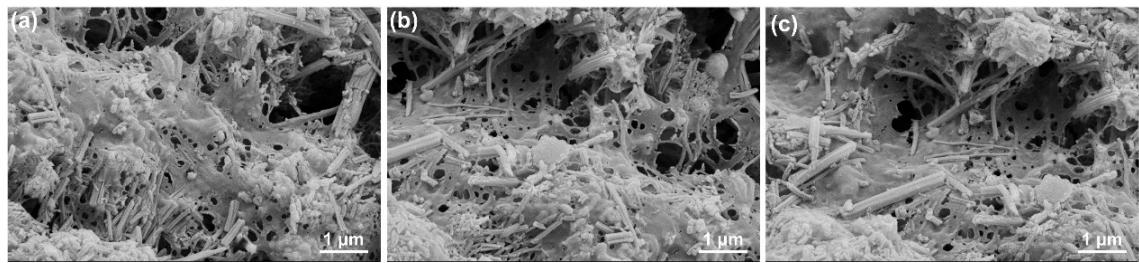


Figure S5 (a-c) The morphology of hydration products changes with 0.2 wt % KGM dosages.