

Article

Projection Micro-Stereolithography to Manufacture a Biocompatible Micro-Optofluidic Device for Cell Concentration Monitoring

Lorena Saitta ^{1,*}, Emanuela Cutuli ^{2,*}, Giovanni Celano ¹, Claudio Tosto ¹, Dario Sanalidro ², Francesca Guarino ³, Gianluca Cicala ^{1,4} and Maide Bucolo ²

¹ Department of Civil Engineering and Architecture, University of Catania, Via Santa Sofia 64, 95125 Catania, Italy; giovanni.celano@unict.it (G.C.); claudio.tosto@unict.it (C.T.); gianluca.cicala@unict.it (G.C.)

² Department of Electrical Electronic and Computer Science Engineering, University of Catania, Via Santa Sofia 64, 95125 Catania, Italy; dario.sanalidro@unict.it (D.S.); maide.bucolo@unict.it (M.B.)

³ Department of Biomedical and Biotechnological Science, University of Catania, Via Santa Sofia 89, 95123 Catania, Italy; francesca.guarino@unict.it

⁴ INSTM-UDR CT, Viale Andrea Doria 6, 95125 Catania, Italy

* Correspondence: lorena.saitta@phd.unict.it (L.S.); emanuela.cutuli@phd.unict.it (E.C.)

† These authors contributed equally to this work.

Keywords: 3D printing; vat photopolymerization; photocurable biocompatible resins; micro-optics; microfluidics; two-phase flow detection; cell concentration detection



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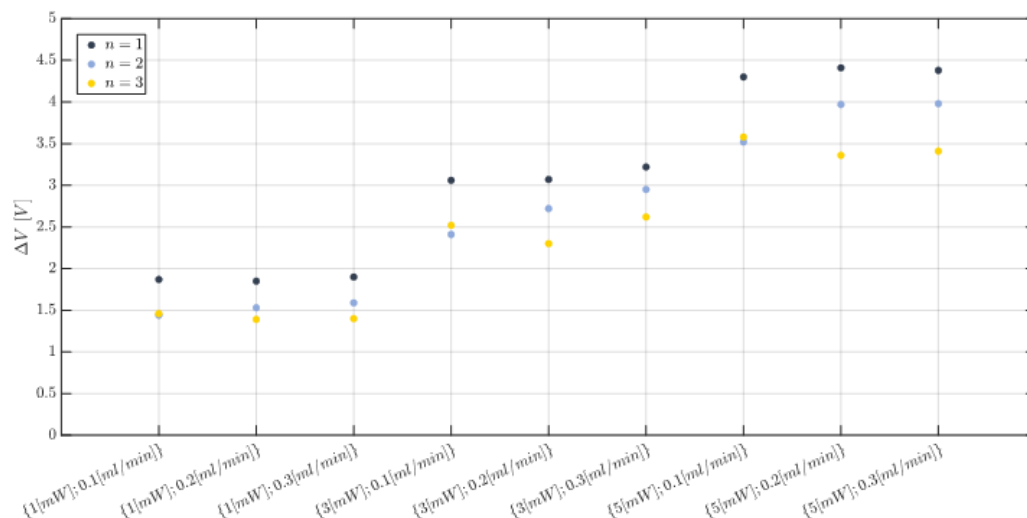


Figure S 1. Individual value plot related to the voltage difference (ΔV) collected observations for the BIO device at each investigated working condition (see Table 3) and replication ($n = 1, 2, 3$).

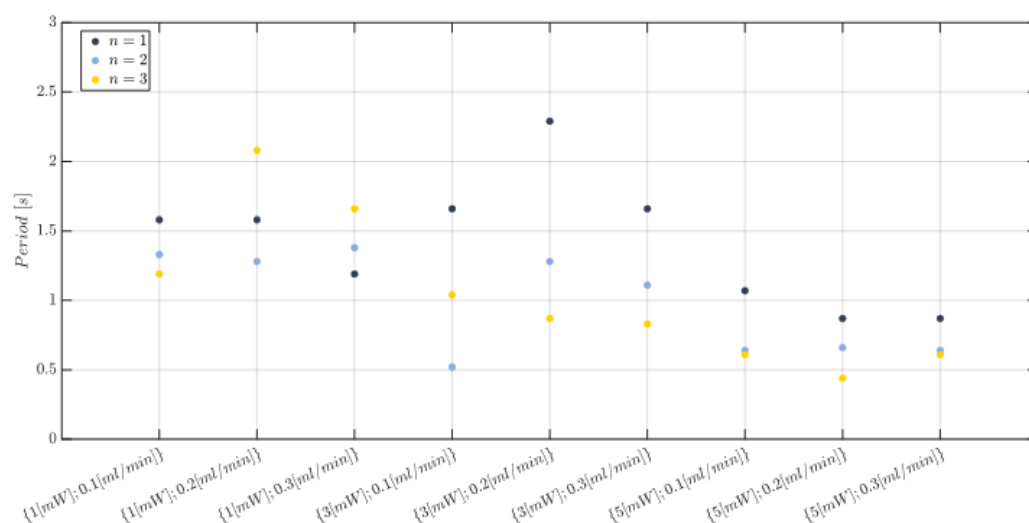


Figure S 2. Individual value plot related to the mean period (T) related to a complete air-water two-phase flow passage collected observations for the BIO device at each investigated working condition (see Table 3) and replication ($n = 1, 2, 3$).

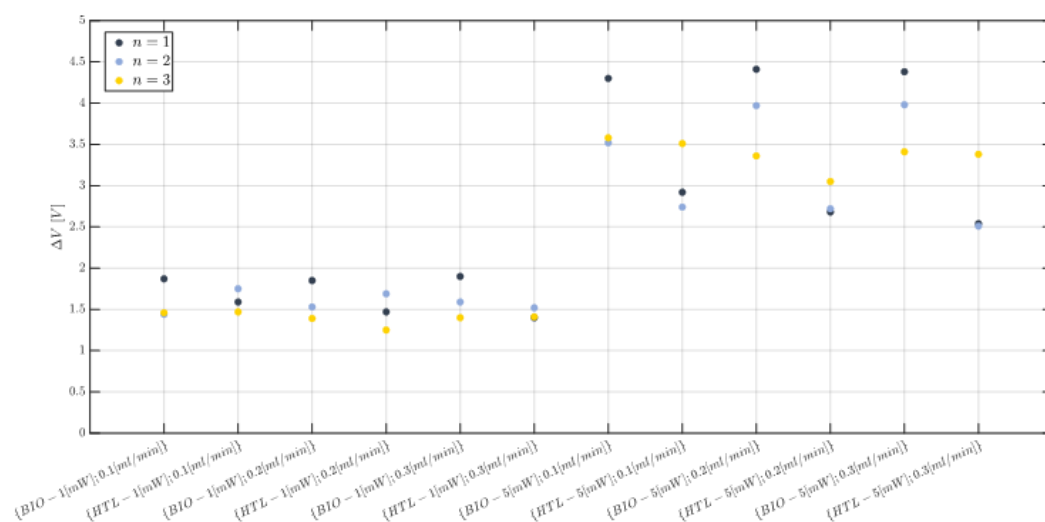


Figure S 3. Individual value plot related to the voltage difference (ΔV) collected observations for the BIO and HTL devices at each investigated working condition (see Table 4) and replication ($n = 1, 2, 3$).

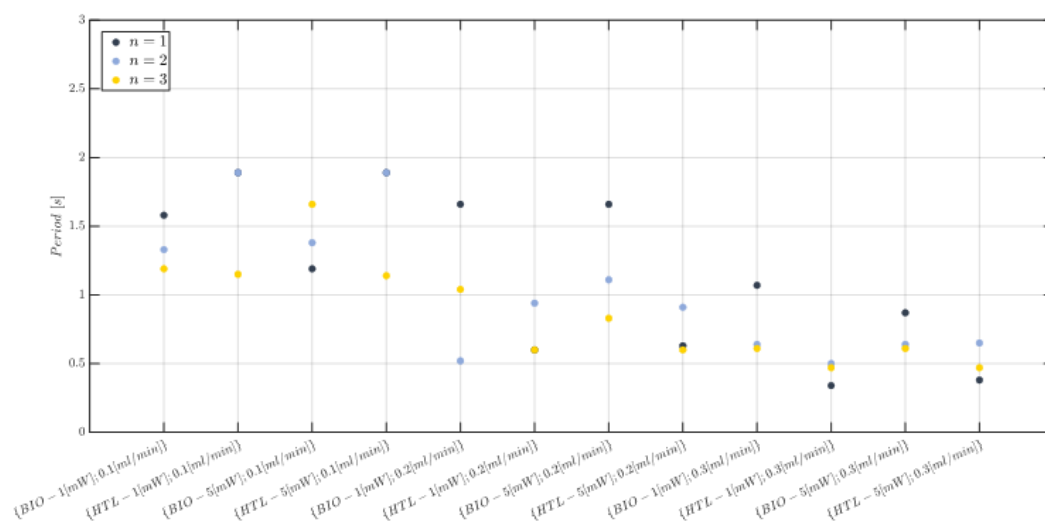


Figure S 4. Individual value plot related to the mean period (T) related to a complete air-water two-phase flow passage collected observations for the BIO and HTL devices at each investigated working condition (see Table 4) and replication ($n = 1, 2, 3$).

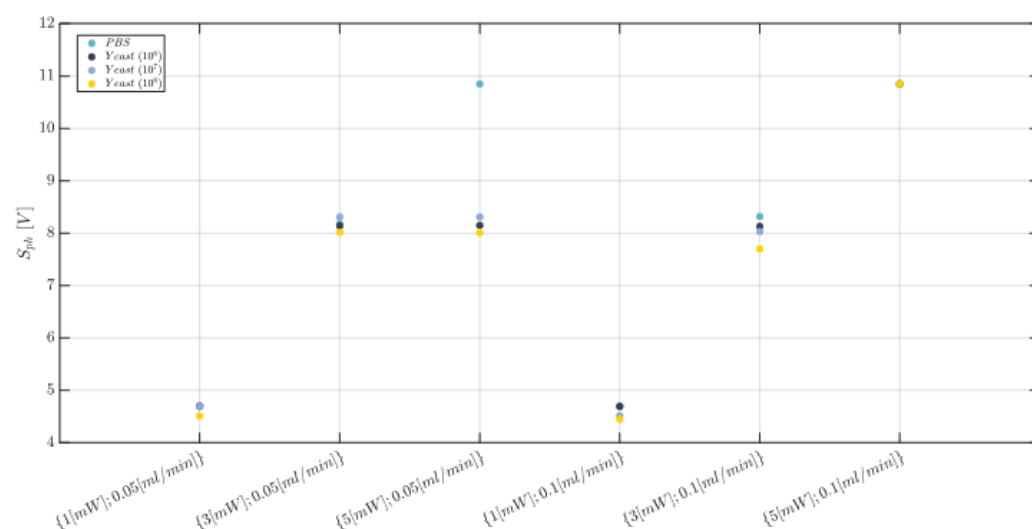


Figure S 5. Individual value plot related to the mean voltage value (S_{ph}) collected observations for the BIO device at each investigated working condition (see Table 5) and replication ($n = 1, 2, 3$).

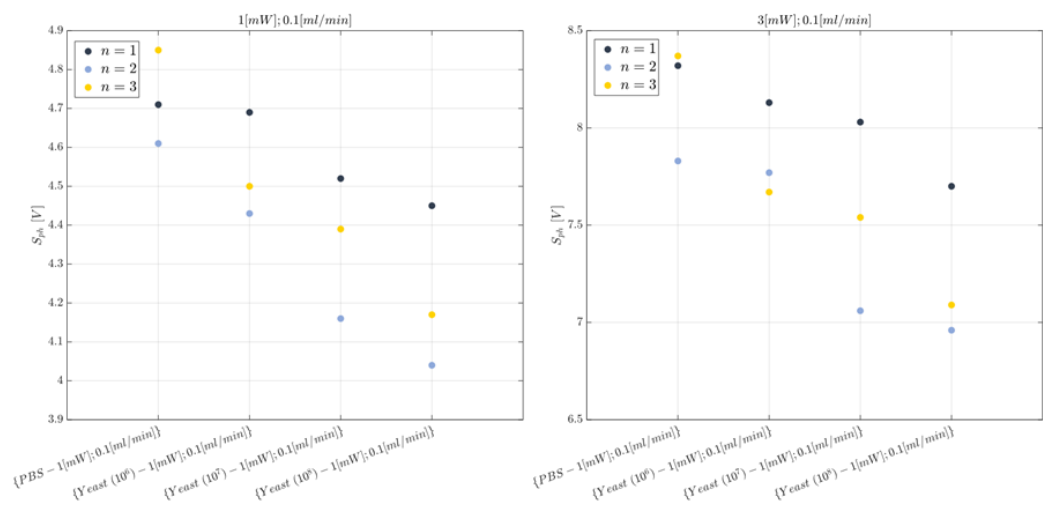


Figure S 6. Individual value plot related to the mean voltage value (S_{ph}) collected observations for the BIO device at each investigated working condition (see Table 10) and replication ($n = 1, 2, 3$).