



Article Design and Catalytic Behaviour of Hosted in Activated Carbon Foam $Co_xZn_{1-x}Fe_2O_4$ Ferrites

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Abstract: Carbon foams with different surface functionality and tailored texture characteristics were prepared from mixtures containing coal tar pitch and furfural in different proportions. The obtained materials were used as a host matrix for the preparation of zinc- and cobalt-mixed ferrite nanoparticles. The texture, morphology, phase composition, and the related redox and catalytic properties of the obtained composites were characterized by low-temperature nitrogen physisorption, XRD, SEM, HRTEM, FTIR, Mössbauer spectroscopy, TPR and catalytic decomposition of methanol to syngas. The impact of the carbon support on the formation of Co- and Zn-mixed ferrites was discussed in detail using KIT-6 silica-based modifications as reference samples. The catalytic behavior of the ferrites was considered in a complex relation to their composition, morphology, location in the porous matrix and metal ions distribution in the spinel sub-lattices. The higher amount of furfural in the carbon foam precursor promoted the formation of cobalt-rich, more accessible and highly active methanol decomposition to syngas spinel particles.

Keywords: cobalt- and zinc-substituted ferrites; activated carbon foam; methanol decomposition

1. Introduction

In the last century the nanoscale chemical engineering has gained a particular scientific, industrial and ecological interest [1–4]. Simple control of the magnetic, optic, electronic and catalytic properties of nanosized materials has been demonstrated by tuning of their composition, size, shape and morphology, which successfully expanded the fields of their application [5–9]. Ferrites belong to the magnetic nanomaterials and among them, spinel ferrites with general formula MFe₂O₄, are widely used for waste water treatment, electrochemical energy storage, magnetic devices, drug delivery systems and antibacterial agents [7,8,10–12]. Spinel ferrites are easy to regenerate; they are stable and inexpensive and their attractive properties could be enhanced by doping with different metals [11]. However, up to this moment, only copper, cobalt, nickel, zinc and several mixed-metal and core-shell ferrites have been applied in the catalytic reactions, mainly in the processes of synthesis and destruction of organic compounds [7,13–16].

The ideal spinel structure consists of cubic unit cells with 64 and 32 available tetrahedral and octahedral sites, of which only 8 and 16 sites, respectively, are occupied by cations [6,16]. Based on the position of the cations in the lattices, spinel ferrites can be categorized into three types. In the normal spinel ferrites, such as $ZnFe_2O_4$, the M^{2+} cations occupy all the tetrahedral sites and the Fe^{3+} ions are situated on the octahedral ones. In the inverse spinel, like magnetite, half of the Fe^{3+} ions occupy all the tetrahedral sites



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). and both M^{2+} and Fe^{3+} ions are in the octahedral environment. In the mixed spinel ferrite, the M^{2+} and Fe^{3+} ions are randomly distributed on the tetrahedral and octahedral positions. Depending on the synthesis protocol, $CoFe_2O_4$ could be synthesized as normal or inverse spinel ferrite [17,18]. Generally, zinc-substituted cobalt ferrites with general formula $Co_x Zn_{1-x}Fe_2O_4$, have an inverse spinel structure, where the cobalt ions are within the octahedral position, while iron and zinc ions are distributed between the tetrahedral and octahedral sites [10,19–23]. It was well-established that the catalytic properties of the spinel ferrites are related to the cations situated on the octahedral sites, because they are considerably exposed in the crystallites [16]. The synthesis method and the concentration of the dopant could strongly affect the texture, morphology and cation distribution in the spinel ferrites [19,20]. Various techniques, such as sol-gel, auto-combustion, hydrothermal procedure, forced hydrolysis and co-precipitation, were used for the $Co_xZn_{1-x}Fe_2O_4$ ferrites preparation [22].

The application of porous supports as a host matrix is a well-known approach for the stabilization of metal oxide particles at the nanoscale. Carbon materials are a typical example of porous supports, the texture and surface characteristics of which could be easily adjusted using diverse precursors and preparation methods [23–28]. In our previous investigation, a strong effect of activated carbon support on the formation of $ZnFe_2O_4$ [29–31] and $Ni_xZn_{1-x}Fe_2O_4$ [32] ferrite nanoparticles was reported. The potential of the ferrite/activated carbon composites as catalysts in methanol decomposition was also demonstrated. Carbon foam is a new class of porous materials, which can be easily prepared by carbonization of low-cost materials, such as polymers, biomass, coal or petroleum tar pitch [32-39]. Carbon foam has a specific, highly interconnected porous structure. It is developed by macropores, surrounded by carbon wall (cells) and holes in the carbon wall, connecting the neighboring cells (windows) as well as a lot of micropores, mesopores and small macropores in the carbon wall [40]. The precursor characteristics and the preparation method used affect the structure of the obtained material [37,41–43]. Stoycheva et al. [44] reported an easy and economically viable procedure for the preparation of carbon foam. The authors used thermo-oxidative pre-treatment of coal tar pitch in the presence of mineral acids, avoiding the need for high pressure and a "stabilization" step during the synthesis. Development of additional porosity in the carbon foam by steam activation with preservation of the morphology of the pristine material was demonstrated in [41]. Recently, carbon foam has been intensively studied for gas storage and electromagnetic shielding, as a support in electrochemical capacitor, in heterogeneous catalysis and electro catalysis [34,42–46]. Velasco et al. [47] explored carbon foam/titania composite as a catalyst for phenol degradation. Varila et al. [48] used carbon foam as a catalyst support for batch hydro treatment of furfural to produce methyl furan. However, to the best of our knowledge, no data for $Co_xZn_{1-x}Fe_2O_4$ -modified carbon foam have been published yet.

The aim of this study is to obtain knowledge for the formation of $Co_xZn_{1-x}Fe_2O_4$ ferrites with diverse composition (x varied between 0 and 1) into a carbon foam host matrix. For this purpose, different physicochemical techniques, such as X-ray Diffraction (XRD), Transmission Electron Microscopy (TEM), Infrared (FTIR) and Mössbauer spectroscopy and Temperature Programmed Reduction-Thermo-Gravimetric analyses (TPR-TG) in hydrogen, were used. The catalytic properties of the composites were studied in methanol decomposition. Recently, methanol has been intensively investigated as safe and abundant hydrogen carrier and methanol decomposition has been reported as easy and effective approach for hydrogen release from methanol, especially for the application in portative and mobile devices [49–54]. In order to increase the environmental and economic impact of the study, carbon foam was prepared from cheap and waste industrial sources, such as coal tar pitch and furfural using a thermo-oxidative pre-treatment in the presence of a nitric acid method [55]. For proper understanding of the obtained results, similar ferrite modifications of KIT-6 mesoporous silica were studied as well. It was illustrated that the morphology, phase composition and the distribution of the metal ions in the $Co_xZn_{1-x}Fe_2O_4$ ferrites and the related redox and catalytic properties could be simply controlled by the Co/Zn ratio and the variation of the composition of the carbon foam precursor.

2. Materials and Methods

2.1. Materials

A commercial furfural (softening point 345 K) and coal tar pitch in 40:60 and 60:40 wt.% proportions were used as a precursor for the preparation of carbon foams, denoted as ACF40 and ACF60, respectively [55]. The coal tar pitch was heated at 393 K until melting conditions and was then mixed and heated up to 393 K furfural under stirring. The obtained mixture was treated with HNO₃ (68 wt.%) until solidification. After washing with hot distilled water, the solid product was heated up to 873 K (heating rate of $15 \text{ K} \cdot \text{min}^{-1}$) in nitrogen atmosphere and then, subjected to activation with water vapor at 1073 for 1 h. In order to clarify the effect of the carbon supports and to precise the interpretation of the obtained results by different methods, KIT-6 mesoporous silica was used as a reference support. The KIT-6 silica was prepared using Pluronic 123 as a structure directing agent and decomposition of the template took place at 823 K for 6 h in air, following the procedure described in [56]. A modified incipient wetness impregnation technique was used for the support modification. For this purpose, the obtained carbon and silica supports were at first treated under vacuum in a glass pot and then sprayed with an appropriate volume of methanol solution of Fe(NO₃)₃·9H₂O, Co(NO₃)₂·6H₂O and Zn(NO₃)₂·6H₂O. After drying at room temperature overnight, the composites were heated in nitrogen at 773 K for 2 h. The total metal content in the samples was 8 wt.% and the Fe/(Co + Zn) molar ratio was 2. The samples were denoted as CoxZn(1 - x)S, where x/(10 - x) was the Co/Zn molar ratio and S was the type of the support (ACF40, ACF60 or KIT-6).

2.2. Methods of Characterization

Low-temperature nitrogen physisorption analyses were performed on a Quantachrome Instruments NOVA 1200e (Quantachrome, Boynton Beach, FL, USA) apparatus. A Brunauer Emmett Teller (BET) Equation was used for specific surface area evaluation; the total pore volume was elucidated at 0.99 relative pressure; Dubinin–Astakhov method was applied for the micropore volume calculation and a Non-Localized Density Functional Theory method was used for the mesopore size distribution determination.

XRD patterns were obtained on a Bruker D8 Advance diffractometer (Bruker AXS GmbH, Bremen, Germany) using Cu K α radiation and a LynxEye detector (2 θ step = 0.02°; counting time = 17.5 sper step). The mean coherent domain size was calculated from the parameters of Lorentz component of the Voigt function using the Topas-4.2 software [57]. The transmission electron microscopic images were done on a JEOL JEM 2100 microscope (JEOL Ltd., Tokyo, Japan) (accelerated voltage = 200 kV). For the sample preparation, a standard copper grid, covered with amorphous carbon, was applied. The Mössbauer spectra were recorded on a Wissel (Wissenschaftliche Elektronik GmbH, Starnberg, Germany) electromechanical spectrometer at room temperature or under the temperature of liquid nitrogen (LNT). A ⁵⁷Co/Rh (activity \approx 10 mCi) source and α -Fe standard as well as a WinNormos software for the picks fitting were used.

The FTIR spectra were collected on a Bruker Vector 22 FTIR spectrometer with resolution 1 cm^{-1} using 64 scans.

The TPR/TG analyses were performed on a simultaneous thermal analyzer—STA 449 F3 Jupiter (NETZSCH-Gerätebau GmbH). Typically, about 15 mg of the sample was treated in 50 mL·min⁻¹ flow of 5% H₂ in Ar with heating rate of 5 K·min⁻¹ up to 773 K.

The amount of various acidic oxygen-containing functional groups was determined by Boehm's method using aqueous solutions of NaHCO₃, Na₂CO₃, NaOH, and C₂H₅ONa, according to the procedure described in [58]. The total amount of basic sites was determined with 0.05 N HCl as described in [59].

2.3. Catalytic Test

The catalytic experiments were performed in a flow type apparatus, equipped with a thermostat at 373 K saturator with methanol, gas-flow and temperature regulators and gas chromatograph (GC) for analyses. Typically, 55 mg of each catalyst were pre-treated in situ in an argon flow at 373 K for 1 h. Then, a flow mixture of methanol and argon (methanol partial pressure = 1.57 kPa, flow velocity = 50 mL·min⁻¹) was introduced into the reactor and. the temperature was increased up to 773 K (heating step = 20 K). At each temperature, the output gas was detected by a SCION 456-GC apparatus, equipped with flame ionization and thermo-conductivity detectors and PORAPAC-Q column. An absolute calibration method and a carbon-based material balance was used for the elucidation of methanol conversion and product distribution at different temperatures.

3. Results and Discussion

3.1. Catalyst Supports Characterization

XRD patterns of pristine carbon foams are shown in Figure 1a. The asymmetric diffraction reflections at around 25.7°, 43.2° and 78.4° 20 in case of ACF40 correspond to (002), (100) and (110) planes of a turbostratic stack of a limited number of carbon layers [60,61]. These reflections were broader for ACF60, indicating that the increase in the furfural amount in the precursor promotes the formation of less ordered, almost amorphous, material [34,36,62]. In the low angle region (Figure S1, inset, in Supplementary) all reflections, typical of a 3-D-ordered porous structure, were detected for the reference KIT-6, which evidences good quality of the mesoporous silica support [56].



Figure 1. XRD patterns of the pristine ACF40 and ACF60 supports (a) and $Co_x Zn_{1-x}Fe_2O_4$. modified ACF40 and ACF60 (b).

Nitrogen physisorption isotherms (Figure 2a) of both carbon foams exhibited a significant jump at a low relative pressure and a well-pronounced hysteresis loop in the $0.5-0.9 P/P_0$ region due to the presence of a significant amount of micro- and mesopores (Figure 2b,c). The absence of overlapping of the adsorption and desorption branches at low relative pressures probably related to the presence of a significant portion of ultramicropores and/or narrowings of the pore entrances. Data for the BET surface area (S_{BET}), total pore volume (V_t), micropore pore volume (V_{mic}) and average pore diameter (D_{av}) are listed in Table 1. The BET surface area and the relative part of the mesopores were higher for ACF40 (Table 1). The strong increase of the adsorption in the high- pressure region evidences the co-existence of significant amount of macropores, which was well visualized by the SEM images (Figure 3). The adsorption–desorption isotherms of KIT-6 (Figure S2a) are of IV type (IUPAC classification) with a type H1 hysteresis loop in the 0.5–0.7 P/P₀ region, which are typical of mesoporous materials with almost uniform cylindrical mesopores (Figure S2b). The reference silica sample possessed were almost similar to the carbon



foams on the BET surface area, but had an approximately 2-fold bigger pore volume due to the predominant presence of larger mesopores (Table 1).

Figure 2. Nitrogen physisorption isotherms (shifted by *y*-axis) (**a**), pore size distribution (**b**) and micropore size distribution (**c**) for parent ACF supports and selected $Co_xZn_{1-x}Fe_2O_4$ modifications.

Table 1. Nitrogen physisorption and XRD data for the parent and ferrite-modified activated carbon foams and referenceKIT-6 silica.

Sample	$\begin{array}{c} S_{BET} \\ m^2 {\cdot} g^{-1} \end{array}$	V_t mL·g ⁻¹	$\begin{array}{c} V_{mi} \\ mL \cdot g^{-1} \end{array}$	D _{av} nm	V _{mic} / V _{mes}	Phase Composition	Unit Cell, ×10 nm	Crystallite Size, nm
ACF40	1013	0.53	0.35	2.1	1.94			
ZnACF40	466	0.27	0.22	2.3	4.40	spinel	8.435 (1)	26
Co2Zn8ACF40	548	0.31	0.24	2.2	3.43	spinel	8.418 (3)	21
Co5Zn5ACF40	661	0.33	0.24	2.0	2.67	spinel	8.409 (2)	22
Co8Zn2ACF40	583	0.36	0.25	2.4	2.27	spinel	8.407 (3)	22
CoACF40	712	0.45	0.30	2.6	2.00	spinel	8.395 (6)	24
ACF60	728	0.42	0.34	2.3	4.25	-		
ZnACF60	672	0.38	0.30	2.3	3.75	spinel	8.434 (9)	19
Co2Zn8ACF60	558	0.34	0.24	2.5	2.40	spinel	8.412 (3)	18
Co5Zn5ACF60	677	0.45	0.28	2.6	1.64	spinel	8.400 (5)	24
Co8Zn2ACF60	692	0.45	0.28	2.6	1.64	spinel	8.400 (1)	8
CoACF60	992	0.49	0.36	2.0	2.77	spinel	8.392 (2)	43
KIT-6	912	1.29	0.11	5.6	0.09			
ZnKIT-6	601	0.94	0.04	6.2	0.04	hematite	A = 5.063 (4) C = 13.80 (2)	10
Co2Zn8KIT-6	679	1.06	0.05	6.2	0.05	hematite	A = 5.044 (5) C = 13.79 (2)	10
Co5Zn5KIT-6	692	1.02	0.05	5.9	0.05	amorphous		
Co8Zn2KIT-6	666	0.97	0.06	5.8	0.06	amorphous		
CoKIT-6	600	0.92	0.06	6.1	0.07	amorphous		



Figure 3. SEM images of parent ACF40 before (a) and after (b) the activation with water vapor.

FTIR spectra were recorded for the characterization of the surface properties of the supports (Figure 4).



Figure 4. FTIR spectra of the pristine ACF40 (solid line) and ACF60 (dash line) carbon foams and their $Co_x Zn_{1-x}Fe_2O_4$ modifications.

The broad intensive bands in the $3800-3200 \text{ cm}^{-1}$ region could be due to the stretching vibrations of hydroxyl groups [46,60,63]. Generally, the bands in the 3100-2700 cm⁻¹ range are assigned to C-H stretching vibrations in aliphatic and aromatic structures [63,64]. The bands at ca. 1724 cm^{-1} could be ascribed to C=O bending vibrations in carboxyl groups [64]. The bands at ca. 1600-1500 cm⁻¹ are attributed to the C-C stretching vibrations in the aromatic rings [34,60]. The overlapping absorption features in the 1440–1380 cm^{-1} region could be assigned to C-OH bending and asymmetric CH₂ and CH deformations [34,37]. The broad absorption band in the 1300–1260 cm^{-1} region originates probably with the superimposition of stretching vibrations in C-O-C, carbonyl and carboxyl groups [34,37,65]. For the ACF60 sample, this band is shifted to lower wavenumbers, which indicates the presence of a larger portion of carboxyl groups. Contribution of the C-N stretching vibrations to the band situated at around 1220 cm⁻¹ due to the incorporation of nitrogen in the carbon foam during the synthesis in the presence of nitric acid could also be assumed [46]. The significant absorption bands in the 900–700 cm^{-1} region are generally assigned to out-of-plane vibrations in the aromatic rings [37,60,62]. The differences in the profile of this band for both samples is probably associated with the presence of a high amount of isolated (890–870 cm^{-1}) and two adjacent (850–810 cm^{-1}) H atoms in the aromatic ring for ACF40 and domination of over 3 adjacent H atoms (790–720 cm⁻¹) in the aromatic ring for ACF60 [63], which indicates a higher degree of cross-link for the former material. The strong absorption band at ca. 613 cm⁻¹ is attributable to the C-H vibrations [34].

The FTIR spectrum of KIT-6 (Figure S3 in Supplementary) represented a broad band around 3440 cm^{-1} due to the presence of silanol groups and adsorbed water molecules [66,67]. The bands at ca. 1085, 803 and 450 cm⁻¹ are assigned to the vibrations in the Si-O-Si skeleton. The band at around 960 cm⁻¹ originates from the Si-O vibrations in surface silanol groups [68].

Boehm analyses were performed in order to find the type and amount of different oxygen-containing acidic groups in the carbon foams and the data are listed in Table 2.

Sample	Surface Functional Groups, mmol·g ⁻¹						
	Carboxylic	Lactone	Phenolic Hydroxyl	Carbonyl	Total Acidic Groups	Total Basic Groups	
ACF40 ACF60	0.01 0.04	0.01 0.05	0.03 0.20	0.60 1.10	0.64 1.39	0.59 0.55	

Table 2. Surface functional groups of pristine carbon foams.

A significant amount of hydroxyl and carbonyl groups were registered for ACF60, while about 2-fold smaller portion of carbonyl groups were found for ACF40. These results are inconsistent with the FTIR data (Figure 4). Almost similar amount of basic sites were also detected in both materials (Table 2).

3.2. Catalysts Characterization

3.2.1. Texture and Surface Parameters

In Table 1 are presented data for the texture characteristics of carbon foams and KIT-6 silica modifications, elucidated by the low-temperature nitrogen physisorption. For the selected samples, the adsorption-desorption isotherms and pore size distribution are demonstrated in Figure 2 and Figure S2 (in Supplementary Materials). For the reference KIT-6 materials, no significant changes in the shape of the isotherms during the modification procedure were detected (Figure S2a). This indicates a preservation of the mesoporous texture of the silica support. The observed decrease in the BET surface area and pore volume (Table 1) and the changes in the pore size distribution (Figure S2b) evidence pore blocking due to the deposition of metal-containing species. For the ZnACF40 sample, the strong increase in the V_{mic}/V_{mes} ratio combined with a significant decrease in the BET surface area and pore volume (Figure 2b,c; Table 1) could be assigned to the predominant location of the metal particles into the mesopores of the carbon support. With the increase of Co content, the pore blocking effect became less-pronounced and a well-defined tendency for the V_{mic}/V_{mes} ratio decrease was observed (Table 1). This could be attributed to almost random deposition of finely dispersed particles in the whole porous matrix. More complicated were the textural variations for the ACF60-based modifications. Here, a significant change in the pore-size distribution combined with almost preservation in the BET surface area and pore volume were detected (Figure S2b,c; Table 1). Development of an additional porosity by the influence of the gaseous products, which released during the metal precursor decomposition, is assumed and this probably originates with the lower degree of ACF60 graphitization (Figure 1a). Besides, the deposition of metal particles on the external surface of the ACF60 support, which is promoted by its higher microporosity (Table 1) and well-developed surface functionality (Table 2, Figure 4), could not be fully excluded.

The FTIR spectra of the ACF60 modifications (Figure 4) exhibited a significant decrease in absorption in the 3200–3800 cm⁻¹ region, with a simultaneous blue shifting of the bands at ca. 1724, 1400 and 1050 cm⁻¹ as compared to the corresponding parent support. In agreement with the Boehm data (Table 2), this could be due to the interaction of the metal oxide species with surface hydroxyl, lactone, carbonyl and carboxyl groups. The observed change in the shape and position of the bands in the 1500–1600 cm⁻¹ and 700–900 cm⁻¹ regions supposes a change in the aromatic basal planes in ACF60 during the modification procedure, which is inconsistent with the nitrogen physisorption data (see above). Almost similar, but less pronounced features were detected for the ACF40 series of modifications, confirming the higher stability of the corresponding carbon support and the lower contribution of the surface acidic groups during the formation of the ferrite phase. The slight additional absorption features bellow 700 cm⁻¹ in the spectra of all modifications could be attributed to M-O vibrations. The changes in the band at ca. 960 cm⁻¹ for the KIT-6 supported materials (Figure S3, inset) indicates a strong interaction of the metal ions with the silica matrix [66].

3.2.2. Structure, Morphology and Phase Composition

In Figure 1 and Figure S1 are shown XRD patterns of the carbon foam and silicabased modifications. Besides the reflections, typical of turbostratic carbon structure (See Section 3.2.1), well defined features at ca. 35.7° , 43.2° , 56.1° and 62.4° 20, corresponding to (311), (400), (511) and (440) planes of cubic spinel, were detected [65]. Data for the unit cell parameters and the average crystallite size of the spinel phase are collected in Table 1. Depending on the Co/Zn ratio, the average crystallite size of the ferrites varied between 22 and 26 nm for the ACF40 modifications and in a much wider range (8–43 nm) for their ACF60 analogues. With the increase of Co content in the spinels, the lattice parameters slightly decreased (Table 1, Figure S4). This is related to the smaller radius of the Co²⁺ ion (r = 0.82 Å) as compared to the Zn²⁺ one (r = 0.91 Å). Note that the change of the lattice parameters with the Co/Zn ratio did not obey Vegard's low (Figure S4) [69], which was more pronounced for the ACF60 modifications. This proposes a higher degree of insertion of Co²⁺ ions in the spinel lattice or variations in the occupation of the sub-lattices [10,20–22]. Another explanation is the possible segregation of individual metal/metal oxide phases.

The low angle XRD patterns (Figure S1, inset) of the reference KIT-6 samples reveal the preservation of the pore ordering during the modification procedure. However, the observed decrease in the intensity of the main reflections, combined with their shifting to the wider 2 θ , could be assigned to scattering from the inserting metal species silica walls, which was in accordance with the FTIR data (Figure S3, inset). No reflections of any metal oxide phase were observed in the wide angle region for most of the KIT-6 modifications, indicating its high dispersion (Figure S1). Only in the case of ZnKIT-6 and Co2Zn8KIT-6, were broad and low intensive reflections at ca. 33.2° and 35.5° 2 θ , typical of hematite with average crystallite size of 10 nm, were detected.

For the visualization of the sample morphology, TEM images are obtained (Figure 5a,d). The metal-containing particles were observed as almost spherical dark spots with a higher electronic contrast compared to the lesser one of the surrounded carbon material. The homogeneous distribution of the particles in the carbon foam matrix is also observable. Generally, the particle size varied between 5 and 10 nm, but, inconsistent with the XRD data (Table 1), a small number of larger aggregates (above 20 nm) were also detected. In the HRTEM images (Figure 5b,e), the observed d-spacing of about 0.205 and 0.210 nm could be due to the (111) plane of Co (COD#96-901-1621) and (040) plane of CoFe₂O₄ (COD#96-153-5821), respectively. The formation of well-crystallized metal-containing particles in the carbon foam matrix was confirmed by Selected Area Electron Diffraction (SAED) analysis (Figure 5c,f). The diffraction rings revealed the presence of metallic Co, hematite (COD#96-900-0927), CoFe₂O₄ and ZnFe₂O₄ (COD#96-900-6904). Due to the missing data in the database, the latter rings could be also attributed to mixed Co_xZn_{1-x}Fe₂O₄ ferrites, which is in agreement with the XRD data.



Figure 5. TEM images of the Co5Zn5ACF40 modifications (**a**,**d**) for two different areas of the sample; HRTEM of the particles (**b**,**e**) and SAED patterns (**c**,**f**), received from the central zones of the TEM images.

Room temperature Mössbauer spectra were collected for more detail characterization of the iron-containing species (Figures S5–S7). The main Mössbauer parameters of isomer shift (δ), quadruple splitting (Δ), quadruple shift (2ε), hyperfine field (B_{eff}) and full width of half-maxima (Γ_{exp}), as well as the relative part of each component (G), elucidated by the least squares fitting of a set of discrete Lorentzian line shapes, are listed in Table 3.

Sample	Components	δ, mm·s ^{−1} (±0.01)	Δ (2ε), mm·s ⁻¹ (±0.02)	B _{eff} , T (±0.2)	Γ _{exp} , mm·s ⁻¹ (±0.04)	G, %
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.28	0.00	49.3	0.41	10
ZnACF60	Sx2- $Fe^{2.5+}$ octa- $M_xFe_{3-x}O_4$	0.62	-0.06	45.6	0.54	16
	Db-Fe ³⁺	0.34	0.79	-	0.59	74
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.29	0.00	49.5	0.55	14
ZnACF40	Sx2- $Fe^{2.5+}$ _{octa} - $M_xFe_{3-x}O_4$	0.57	0.09	43.9	1.59	35
	Db-Fe ³⁺	0.35	0.47	-	0.60	51
	Sx1- Fe ³⁺ _{octa} - α -M _x Fe _{2-x} O ₃	0.38	-0.21	48.9	0.43	28
ZnKIT-6	Sx2- Fe^{3+} _{octa} - α - $M_xFe_{2-x}O_3$	0.37	-0.22	46.3	0.45	53
	Db-Fe ³⁺	0.37	0.60	-	0.64	19
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.31	0.00	49.0	0.35	7
Co2Zn8ACF60	Sx2- $Fe^{2.5+}$ _{octa} - $M_xFe_{3-x}O_4$	0.49	-0.04	43.6	1.44	41
	Db-Fe ³⁺	0.34	0.66	-	0.62	52
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.30	0.00	48.8	0.45	13
Co2Zn8ACF40	Sx2- Fe ^{2.5+} _{octa} -M _x Fe _{3-x} O ₄	0.59	0.03	44.0	1.49	39
	Db-Fe ³⁺	0.34	0.60	-	0.63	48
	Sx1- Fe^{3+}_{octa} - α - $M_xFe_{2-x}O_3$	0.37	-0.21	49.4	0.29	55
Co2Zn8KIT-6	Sx2- Fe^{3+} _{octa} - α - $M_xFe_{2-x}O_3$	0.38	-0.22	46.6	0.62	39
	Db-Fe ³⁺	0.32	0.53	-	0.59	6
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.30	0.00	49.0	1.5	12
Co5Zn5ACF60	Sx2- Fe ^{2.5+} _{octa} -M _x Fe _{3-x} O ₄	0.50	0.00	44.0	1.5	15
	Db-Fe ³⁺	0.34	0.71	-	0.52	73
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.29	0.00	48.8	0.38	16
Co5Zn5ACF40	Sx2- Fe ^{2.5+} _{octa} -M _x Fe _{3-x} O ₄	0.54	0.00	44.7	1.37	58
	Db-Fe ³⁺	0.32	0.81	-	0.77	26
Co5Zn5KIT-6	Db-Fe ³⁺	0.30	0.79	-	0.65	100
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.33	0.00	48.9	0.50	6
Co8Zn2ACF60	Sx2- $Fe^{2.5+}$ _{octa} - $M_xFe_{3-x}O_4$	0.51	0.07	44.5	1.33	24
	Db-Fe ³⁺	0.34	0.78	-	0.54	70

Table 3. Mössbauer parameters for Co_xZn_{1-x}Fe₂O₄-modified carbon foams and KIT-6 silica.

Sample	Components	δ, mm·s ⁻¹ (±0.01)	Δ (2ε), mm·s ⁻¹ (±0.02)	B _{eff} , T (±0.2)	Γ _{exp} , mm·s ⁻¹ (±0.04)	G, %
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.41	0.00	50.2	0.45	25
Co8Zn2ACF60,	Sx2- Fe ^{2.5+} _{octa} -M _x Fe _{3-x} O ₄	0.46	0.00	52.3	0.46	22
LNT	Sx3- Fe ^{2.5+} _{octa} -M _x Fe _{3-x} O ₄	0.54	0.00	45.4	1.25	17
	Db-Fe ³⁺	0.41	0.83	-	0.57	36
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.30	-0.01	49.1	0.59	31
Co8Zn2ACF40	Sx2- $Fe^{2.5+}$ _{octa} - $M_xFe_{3-x}O_4$	0.44	0.03	45.0	1.30	43
	Db-Fe ³⁺	0.34	0.76	-	0.65	26
Co8Zn2KIT-6	Db-Fe ³⁺	0.34	0.71	-	0.54	100
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.30	0.00	49.8	0.48	32
	Sx2- $Fe^{2.5+}$ _{octa} -M _x Fe _{3-x} O ₄	0.64	-0.05	46.2	0.66	18
COACFOU	Sx3- Fe^{3+}_{octa} - α - Fe_2O_3	0.37	-0.20	52.0	0.30	8
	Db-Fe ³⁺	0.35	0.72	-	0.50	42
	Sx1- Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.25	0.03	49.0	0.47	18
CoACF40	Sx2- $\text{Fe}^{2.5+}$ _{octa} -M _x Fe _{3-x} O ₄	0.44	0.03	45.6	0.79	29
	Db-Fe ³⁺	0.30	0.70	-	0.53	53
CaVIT (Sx- Fe^{3+} _{octa} - α - $M_xFe_{2x}O_3$	0.37	-0.20	43.5	2.95	42
COKII-6	Db-Fe ³⁺	0.33	0.79	-	0.65	58

Table 3. Cont.

The spectra of all carbon foam modifications were well-fitted with several sextets and doublets. The sextet denoted as Sx1 possessed an isomer shift of about 0.30 mm/s, a zero quadruple shift and a hyperfine field of 48–49 T (Table 3). These parameters are attributable to Fe³⁺ ions in the tetrahedral environment [70]. The sextet Sx2 was with a higher isomer shift ($\delta = 0.50-0.60 \text{ mm} \cdot \text{s}^{-1}$) and lower hyperfine field (B_{eff} = 44-46 T), which could be assigned to Fe^{2.5+} ions in the octahedral positions of a magnetite-like structure [70]. The deviation of the Mössbauer parameters from the reported ones for the pure magnetite [71] proposes changes in the environment of the iron ions due to the incorporation of Zn^{2+} and Co^{2+} ions. For both ZnACF samples, the G_{tetra}/G_{octa} was lower than the reported one for the magnetite [71], indicating that the Zn²⁺ ions predominantly occupy the tetrahedral sublattice. For the ACF40 series of materials, the G_{tetra}/G_{octa} ratio regularly decreased with the increase of the Co/Zn ratio up to 5:5 (sample Co5Zn5ACF40). This demonstrates a preferable insertion of the Co²⁺ ions in the tetrahedral positions. According to the XRD analysis (Table 1, Figure S4), this competitive substitution is probably accompanied with the segregation of a finely dispersed ZnO phase. The G_{tetra}/G_{octa} ratio increased with the further increase of the cobalt content in the samples, which was combined with a decrease in the isomer shift of the ions in the octahedral positions. This indicates a decrease in the number of Fe²⁺ ions in the octahedral sublattice, probably due to their replacement by Co^{2+} ions. The variations in the Mössbauer parameters with the Co/Zn ratio were more complex for the ACF60-based materials. In the case of CoACF60, additional small sextet components (Sx3), with parameters typical of hematite, appeared. This was in agreement with the SAED images (Figure 5).

The doublets in the spectra possessed parameters of Fe³⁺ ions (Figures S5 and S6, Table 3) and probably originate from the particles with a superparamagnetic behavior [72]. The higher quadruple splitting of the doublets than the reported ones for pure ZnFe₂O₄ ($\Delta = 0.4 \text{ mm} \cdot \text{s}^{-1}$) [73,74] proposes the existence of small (below 10–12 nm) and highly defective ferrite particles [72]. This assumption was in agreement with the HRTEM results (Figure 5). The doublets portion was larger for the ACF60-based analogues, which could be assigned to a higher dispersion of the iron containing its phase in it. In order to clarify the origin of the doublets, selected spectra at liquid nitrogen temperature (LNT) were recorded (Figure S6, Table 3). The observed decrease in the doublet part in the LNT spectrum as compared to the corresponding room temperature one evidences the presence of very small iron-containing particles (bellow 4 nm) with a supperparamagnetic behavior. The

appearance of two sextets of iron ions in octahedral coordination (Table 3) indicates a different number of nearby neighbor iron ions from the tetrahedral sublattice [72].

The Mössbauer spectra of the reference Co8Zn2KIT-6 and Co5Zn5KIT-6 consisted only of doublets of Fe³⁺-containing particles with a superparamagnetic behavior (Table 3, Figure S7). In accordance with the XRD analyses (Figure S1), this could be attributed to their high dispersion. Contrary to the carbon foam-supported materials (Figures S5 and S6), the sextet components in the spectra of the other KIT-6 modifications possessed a quadruple split (2 ϵ) of about $-0.2 \text{ mm} \cdot \text{s}^{-1}$, which is typical of Fe³⁺ ions in the hematite structure. The lower hyperfine field of the sextets evidences that the hematite is partially substituted by Zn²⁺ and Co²⁺ ions (Table 3, Figure S7).

3.2.3. Temperature-Programmed Reduction-Thermo-Gravimetric Analyses (TPR-TG)

TPR-TG analyses were performed in order to highlight the influence of the supports on the redox properties of the metal oxide particles hosted in them (Figure 6). The broad reduction effect above 630 K for the reference ZnKIT-6 corresponded to about a 40% reduction in the transformation of Fe^{3+} to Fe^{0} . Taking into account the XRD (Table 1) and Mössbauer (Table 3) data, it could be assigned to a partial step-wise reduction of Zn²⁺-substituted hematite to metallic iron.





For all cobalt-containing KIT-6 materials, a significant shift in the reduction effects to a lower temperature combined with higher weight loss were detected. With the increase of the Co/Fe ratio in the samples, these effects became more pronounced and clearly illustrate that the cobalt substitution promotes the labialization of the lattice oxygen ions in the hematite. Nevertheless, for all KIT-6-based materials, the reduction degrees were below 65%. In agreement with the FTIR (Figure S3) and nitrogen physisorption (Table 1) data, this could be due to the presence of small metal oxide species, which are either in strong interaction with the silica support, or are hardly acceptable due to their blocking in the long mesopores of the silica support. A common feature for the carbon foam-based modifications was the 80–100 K shifting of the reduction profiles to lower temperatures as compared to their silica analogues. In addition, the reduction degrees, calculated on the base of Co^{2+} and Fe^{3+} transitions to metals, were significantly higher and they generally varied between 70-100%. This evidences a facile impact of the carbon support on the reduction transformations of the loaded metal oxide particles. Taking into account the Mössbauer data (Table 3), the broad effect above 630 K for the ZnACF modifications could be assigned to the reduction transitions of Fe²⁺ and Fe³⁺ ions to Fe⁰. Similarly to the reference KIT-6 analogues, the Co- containing modifications of the carbon foams were easily reduced. "Spillover" of hydrogen, which was activated on the already reduced Co species, to the iron oxide particles could be proposed. The shape and position of the reduction profiles for different carbon-based materials evidence higher dispersion of the loaded phase on ACF60 (Figure 6), which is inconsistent with the XRD (Table 1) and Mössbauer (Table 3) analyses. In agreement with the Mössbauer (Table 3) and SAED (Figure 3) data, the additional low temperature effect at about 550–570 K, which was more pronounced for CoACF60, could be due to the segregation of individual hematite phase.

3.2.4. Catalytic Tests

In Figures 7 and 8 the catalytic properties of $Co_xZn_{1-x}Fe_2O_4$ modifications of carbon foams is demonstrated, derived from different precursors. For the proper understanding of the obtained results, the catalytic behavior of their KIT-6 silica analogues was also studied (Figure 9). For both CoACF samples (Figures 7 and 8), the methanol decomposition was initiated at about 550 K and above 90% conversion was achieved with the temperature increase up to 670–690 K. The slightly steeper course of the conversion curve for CoACF60 indicates its higher catalytic activity. The main carbon-containing product was CO (about 70–75%), which illustrates the relatively high selectivity for hydrogen production during the methanol decomposition. CO₂ (up to 10–15%), CH₄ (bellow 10%) and in case of CoACF60, negligible amount of dimethyl ether (DME) were also detected as by-products.



Figure 7. Temperature dependencies of methanol decomposition (**a**) and products distribution at 50% conversion (**b**) for the ferrite modifications of ACF40.



Figure 8. Temperature dependencies of methanol decomposition (**a**) and products distribution at 50% conversion (**b**) for the ferrite modifications of ACF60.



Figure 9. Temperature dependencies of methanol decomposition (**a**) and products distribution at 35% conversion (**b**) for all modifications of KIT-6.

For comparison, the reference CoKIT-6 (Figure 9) possessed catalytic activity just above 650 K and maximum conversion of 35% with above 55% selectivity to methane were registered. In accordance with the XRD (Table 1), TEM (Figure 5) and Mössbauer (Table 3) analyses, the higher catalytic activity in the selective decomposition of methanol to CO for the carbon foam-based materials originates from the formation of cobalt-substituted magnetite phase. The contribution of the Co²⁺-Co³⁺ and Fe²⁺-Fe³⁺ redox pairs, which occupied the more exposed octahedral positions in the spinel lattice (Table 3) could be assumed [16]. Small additives of Zn to the cobalt-containing spinels (samples Co8Zn2ACF) slightly decreased the catalytic activity in methanol decomposition to CO (Figures 7 and 8). In accordance with the Mössbauer (Table 3) and TPR (Figure 6) data, this is probably related to the decrease of the number of the more active cobalt redox pairs. The catalytic behavior of the samples significantly changed with a further decrease in the Co/Zn ratio. For these series of samples, a lower catalytic activity and well-pronounced deactivation with the temperature increase above 650 K, were observed (Figures 7 and 8). Taking into account the XRD (Figure S4), Mössbauer (Table 3) and TEM (Figure 5) analyses, this could be attributed to the preferable location of the smaller Co²⁺ ions in the tetrahedral spinel sub-lattice, which is accompanied with a segregation of less active phases, such as ZnO or Fe₂O₃ [30,31].

In accordance with the TPR study (Figure 6), the observed complex catalytic behavior of the samples and the absence of a clear relationship with their composition (Figures 7 and 8) could be assigned to significant transformations of the spinel phase under the reduction reaction medium. Indeed, the Mössbauer analyses of the used in the catalytic test materials demonstrated disappearance of the sextets attributable to the substituted magnetite (Table 4, Figures S5 and S6). Instead, a new sextet component with an isomer shift of about 0.2 mm/s and a low hyperfine field, typical of Fe₃C carbide, were detected [75,76]. With the increase in the Co/Zn ratio in the samples, an additional low-intensive sextet with parameters attributable to an α -(Fe,Co) alloy appeared. Note that the doublets in the spectra were almost preserved. To clarify the phase composition of the particles with a supper paramagnetic behavior, LNT Mössbauer spectra were recorded (Table 4, Figure S6). The observed simultaneous decrease in the relative part of the doublets and increase of the Fe₃C and α -(Fe,Co) alloy sextets reveal that the reduction transformations under the reaction medium partially affects also the most finely dispersed spinel particles. However, the existence of a significant doublet component, even in the LNT spectra, indicates their stability most probably due to the strong interaction with the support and/or location in the less accessible micropores. This assumption is inconsistent with the data from the FTIR (Figure 3) and nitrogen physisorption (Table 1) study.

Sample	Components	δ, mm·s ^{−1} (±0.01)	Δ (2 ϵ), mm·s ⁻¹ (±0.02)	B _{eff} , T (±0.2)	Γ _{exp} , mm·s ⁻¹ (±0.04)	G, %
$C = E Z_{\rm T} E \Lambda C E 40(+)$	Sx1- Fe ₃ C	0.20	0.01	20.6	0.65	34
COSZNSACF40(cat)	Db-Fe ³⁺ octa	0.34	0.84	-	0.91	66
C_{2}	Sx1- Fe ₃ C	0.18	0.05	20.4	0.45	39
CO2ZNOACFOU(Cat)	Db-Fe ³⁺ octa	0.33	0.88	-	0.89	61
	Sx1- Fe ₃ C	0.18	0.03	20.7	0.49	31
COSZIISACF60(cat)	Db-Fe ³⁺ octa	0.31	0.85	-	0.87	69
	Sx1- Fe ₃ C	0.18	0.04	20.4	0.53	27
Co8Zn2ACF60(cat)	Sx2-α-(Fe,Co) alloy	0.00	0.00	34.7	0.71	8
	Db-Fe ³⁺ octa	0.34	0.77	-	0.62	65
	Sx1- Fe ₃ C	0.27	0.03	23.7	0.56	34
	Sx2- α -(Fe,Co) alloy	0.09	-0.03	35.7	0.79	14
Co8Zn2ACF60(cat) LNT	Sx3-Fe ³⁺ tetra-M _x Fe _{3-x} O ₄	0.36	0.00	48.5	0.55	5
	Sx4-Fe ^{2.5+} octa-M _x Fe _{3-x} O ₄	0.46	0.00	45.2	0.73	5
	Db-Fe ³⁺ octa	0.37	0.86	-	0.69	42
CoEZnEKIT ((cot)	Db1-Fe ³⁺ octa	0.34	0.83	-	0.69	89
COSZIISKII-6(cat)	Db2-Fe ²⁺ octa	0.64	1.86	-	0.66	11

Table 4. Mössbauer parameters for selected $Co_xZn_{1-x}Fe_2O4$ modifications after the catalytic test.

Conversely, all the supported KIT-6 silica-mixed Zn-Co composites demonstrated an improved catalytic activity and CO selectivity as compared to their single analogues (Figure 9). The catalytic activity regularly decreased with the increase in the Zn/Co ratio in the samples and a negligible change in the active phase during the catalytic test was detected by the Mössbauer analyses (Table 4). These results suggest a synergistic activity of Co^{2+} and Zn^{2+} ions, which were stabilized in the hematite structure.

Therefore, the diverse morphology and phase composition of the samples with similar Co/Zn ratios, as well as the variations in their reduction and catalytic properties, clearly demonstrate the strong effect of the supports on the formation of the $Co_xZn_{1-x}Fe_2O_4$ ferrite structures.

During the heating in the inert atmosphere, decomposition of the impregnated within the support metal nitrate precursors to CoO, Fe_2O_3 and ZnO could be proposed as the initial step of the modification procedure. Obviously, due to the reduction ability of the carbon foam matrix, the hematite particles easily transform to magnetite. The next step of solid-state interaction between the metal oxides provides the formation of Znand Co-substituted magnetite [77,78]. XRD (Table 1, Figure S4) and Mössbauer (Table 3) analyses demonstrated the higher ability of Co^{2+} incorporation in the magnetite lattice. Moreover, predominantly, the occupation of the tetrahedral positions in the spinel structure by Co^{2+} ions at a low Co/Zn ratio and their preferable location on the octahedral sites with the increase of Co content in the samples (Table 3) was observed. Obviously, the surface functionality (Table 2), the texture characteristics (Table 1) and the reduction ability (Figure 6) of the carbon foam matrix could control the phase composition, the dispersion and the location of the individual metal oxides in the porous host matrix. This regulates the intimate contact and the interaction between them and, together with the reaction medium, regulates in a complex way the phase composition of the catalytic active phase. Thus, the higher catalytic activity of the ACF60-based modifications (Figure 8) could be related to the superimposition of several effects originated from the following:

- Higher dispersion of the loaded metal oxide phase (Table 3), which was promoted by the higher amount of surface functional groups (Table 2) and a significant portion of micropores in the support (Table 1);
- Higher degrees of insertion of the Co²⁺ ions in the spinels (Figure S4) due to the improved contact between the individual metal oxide species;

• Higher accessibility of the active particles in the porous matrix due to the development of additional porosity (Table 1) during the modification procedure.

All these features could be simply achieved using a carbon foam precursor with a higher furfural/coal tar pitch ratio.

The impact of the carbon foam support on the formation of the spinel phase is confirmed by the diverse phase composition of the KIT-6 silica modifications, where only Co^{2+} and Zn^{2+} - substituted hematite is observed (Table 3). Lower accessibility of the active particles, predominantly located in the long mesopores of the silica matrix (Table 1), could be proposed. All this ensures a significantly lower catalytic activity (Figures 7–9) and less pronounced transformations under the reaction medium (Table 4) of the KIT-6 based modifications as compared to their carbon foam analogues.

4. Conclusions

Nano-sized cobalt-zinc substituted-magnetite with different compositions was produced by incipient wetness impregnation of carbon foam, obtained from a waste precursor (coal tar pitch and furfural) with a methanol solution of the corresponding nitrates and their further decomposition in nitrogen atmosphere. The phase composition, the morphology and the distribution of the metal ions in the spinel sub-lattices and the related redox and catalytic properties depend on the texture and surface functionality of the carbon foam support. They could be easily tuned by a variation of the composition of the carbon foam precursor and by the Co/Zn ratio of the impregnated solution. The high furfural/coal tar pitch ratio provides the formation of a higher amount of micropores and surface acidic functional groups in the carbon foam as well as in the development of additional porosity during the modification procedure. This ensures a higher catalytic activity due to the improved dispersion of the loaded metal oxide phase, higher degrees of insertion of Co²⁺ ions in the binary spinels and better accessibility of the active species to the reactants. The comparison with the reference mesoporous silica-based analogues demonstrates the potential of the supported carbon foam cobalt-zinc ferrites as catalysts in the selective decomposition of methanol to syngas.

Supplementary Materials: The following are available online at https://www.mdpi.com/article/10 .3390/sym13081532/s1, Figure S1: XRD patterns of selected KIT-6 modifications. Inset: low angle XRD patterns, Figure S2: Nitrogen physisorption isotherms (shifted by *y*-axis) (a) and pore size distribution (b) for pristine and modified mesoporous KIT-6 silica, Figure S3: FTIR spectra of parent and modified mesoporous KIT-6 silica, Figure S4: Changes in the unit cell parameters of spinel phase for the ACF40 and ACF60 modified carbon foams, Figure S5: Room temperature Mössbauer spectra of ACF60 supported samples before (left) and after (cat) the catalytic test (right) and selected Mössbauer spectra at liquid nitrogen temperature (LNT), Figure S6: Room temperature Mössbauer spectra of the initial ACF40 based materials and selected spectra after the catalytic test (cat), Figure S7: Room temperature Mössbauer spectra of the initial KIT-6 based materials and selected spectra after the catalytic test (cat).

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