



Article Use of the Gene-Expression Programming Equation and FEM for the High-Strength CFST Columns

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Abstract: The ultimate strength of composite columns is a significant factor for engineers and, therefore, finding a trustworthy and quick method to predict it with a good accuracy is very important. In the previous studies, the gene expression programming (GEP), as a new methodology, was trained and tested for a number of concrete-filled steel tube (CFST) samples and a GEP-based equation was proposed to estimate the ultimate bearing capacity of the CFST columns. In this study, however, the equation is considered to be validated for its results, and to ensure it is clearly capable of predicting the ultimate bearing capacity of the columns with high-strength concrete. Therefore, 32 samples with high-strength concrete were considered and they were modelled using the finite element method (FEM). The ultimate bearing capacity was obtained by FEM, and was compared with the results achieved from the GEP equation, and both were compared to the respective experimental results. It was evident from the results that the majority of values obtained from GEP were closer to the real experimental data than those obtained from FEM. This demonstrates the accuracy of the predictive equation obtained from GEP for these types of CFST column.

Keywords: confinement of concrete; CFST composite column; artificial intelligence; gene-expression programming; hybrid techniques; finite element method (FEM)

1. Introduction

Analysis of previous experimental tests reveals that there are some key parameters impacting both performance and strength of concrete-filled steel tube (CFST) columns which are length to diameter ratio, wall thickness, and the interaction between steel tube and concrete [1–3]. In recent years, applying artificial intelligence (AI) techniques such as artificial neural network (ANN), genetic programming (GP), and gene expression programming (GEP) to predict and optimize engineering problems, has become very popular. Usually, this is because the AI approaches are faster and with less complexity in comparison with the finite element analysis (FEA). The external and local imperfections, boundary conditions, and residual stresses could be perfectly simulated by FEA. It provides load-deflection curves and determines the strain and stress at each stage; however, the accuracy of prediction by FE models is highly impacted by input elements, some of which cannot be modelled thoroughly [4]. Artificial intelligence (AI) techniques and particularly the gene expression programming (GEP) trump the FEA methods in terms of ease and speed of analysis, and better accuracy in predictions and optimizations specifically in obtaining the ultimate bearing capacity of CFST columns [5–7].

In CFST columns, concrete provides a radial lateral pressure to the steel tube. Besides, the steel tube supports concrete from spalling by means of confinement. In addition, the



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). concrete core avoids inward buckling of the steel. Therefore, ductility and strength of these columns are usually high. Furthermore, the confinement of concrete in circular columns is more efficient compared to other types of sections which results in a better interaction and less slip between steel tube and concrete. It is consequently can lead to a higher axial strength and a better structural integrity [8,9].

There is a few research which focused on the analysis of the CFST composite columns using artificial intelligence (AI) techniques. In the previous study [10] an extensive data collection was performed and they were analyzed by GEP. A valuable equation was generated to estimate the ultimate strength of the CFST columns and it was optimized afterwards [1]. Most studies in civil engineering are based on experimental work and numerical analysis using the finite element method (FEM). Normally, using an equation-based analysis is less time consuming and less costly than the laboratory tests and computational modelling and analysis. Therefore, this study tried to ensure that the proposed GEP-based equation could be reliable to be used in prediction of the bearing capacity of CFST composite columns. Furthermore, in order to show fidelity of the results from the GEP equation, in addition to comparison of them with the finite element analysis (FEA), the outcomes were also compared with the experimental ones in the literature.

In previous research [1,10], 303 samples of CFST columns were collected from literature and they were trained and tested using GEP. The assessment was performed five times and each time led to an equation. The equations were classified based on the coefficient of determination (R²) and the one with the closest R square to 1 was picked up for the further analysis. Then the GEP prediction equation has been optimized using AI optimization techniques. In this research, however, 32 different samples of those were collected in the previous research are considered with high-strength concrete but still within the range of the previous study. They are numerically modelled and analyzed to obtain their ultimate bearing capacity for the comparison purpose

FEM is a tool for numerical analysis which can model different types of composite columns. It could be a useful method in many of such cases specifically in the prediction of ultimate bearing capacity. However, after applying AI techniques for the composite columns [11–14], these novel methods were presented more promising results compared with the results of the FEA. Recently, AI techniques such as ANN and GEP are widely being used in the civil engineering to predict and optimize various criteria in this regard [15–21]. Following this, conventional mechanical calculations and also numerical analysis can be optimized by these intelligent methods following trends observed from recent reports [22–37]. Nevertheless, there is lack of research in the prediction of load bearing capacity or the compressive strength of composite columns specifically CFST columns with the AI approaches.

2. A Brief Background of Gene Expression Programming (GEP) and Finite Element Analysis (FEA)

Recently, GEP has gained recognition among civil engineers. In fact, it has shown a good capability in prediction of some engineering problems with an acceptable accuracy [38]. Table 1 indicates a list of recent studies using AI approaches together with the numbers of samples and the analyzed parameters. In solving structural engineering problems, AI has become quite popular recently, specifically in prediction of the ultimate bearing capacity of composite columns [39–41].

GEP benefits from two main chromosomes, and the expression tree (ET) provides solutions for removing the limitations of two older algorithms. The codifications are shown in the form of a string in GEP, which is in fact obtained from Karva programing language and can present a behavior like ETs. One of the interesting functions of GEP is that it can present its own models using mathematical equations. In fact, mathematical equations create relation between independent parameters. The GEP modeling process begins with the random creation of chromosomes for determined numbers, which follows Karva language (Karva is a symbolic language to introduce chromosomes). These symbolic chromosomes should be then defined as trees with different size and shapes (expression trees). These points are investigated by the functions that are responsible for controlling

Technique	Input	Output	Description	Reference	
GEP	D, t, f_y , f_c , L, t_f , f_f , E_f	Р	92 FRP-CFST columns	[39]	
ANN	\vec{D} , t, f_v , f_c , L	Р	633 CCFST columns	[40]	
GEP	D, t, f _v , f _c , L	Р	314 CCFST columns	[21]	
ANN	D, t, f _y , f _c , L	Р	272 CCFST columns	[33]	
ANN	D, t, f _v , f _c , L	Р	205 CFST columns	[42]	
SVM	$B, t, f_v, f_c, L, E_c, E_s$	Р	180 SCFST columns	[34]	
ANFIS-GA; ANFIS-PSO	D, t, t _p , f _y , f _c , L	Р	57 steel Y-section columns	[35]	
ANN	f_c , L, D, t_f , E_f , ε_{fu} , ε_{cc}	Р	465 FRP-CCFST columns	[36]	
GP	f _c , L, D, t _f , E _f	Р	832 FRP-CCFST columns	[37]	

models and their adaptability. These functions have different types that can be defined by different criteria [10,19,38].

Table 1. Review studies for application of artificial intelligence (AI) for the composite columns.

D:diameter; t: thickness; fy: yield stress of steel tube; fc: concrete compressive strength; L: length; tf: thickness of ply multiplied by FRP layers; f_f: tensile strength of FRP; E_f: modulus of elasticity for FRP, B: width; E_c: concrete modulus of elasticity; E_s: steel modulus of elasticity; t_p: thickness of the plate ε_{fu} : ultimate strain of FRP sheet; ε_{cc} : strain of confined column; GEP: gene expression programming; ANN: artificial neural network; SVM: support vector machine; ANFIS: adaptive neuro-fuzzy inference system; GA: genetic algorithm; PSO: particle swarm optimization.

> On the other hand, a lot of scholars applied numerical methods to model and assess the mechanical behavior of CFST columns since experimental investigations are costly and time-consuming, and also have some limitations such as materials preparation [4,43-45]. In some of these studies, comparisons were made between the results of ultimate bearing capacity achieved from the FEA and the outcome reached by the experimental tests. They indicated a good agreement with the results obtained by FEA methods [46,47]. Nevertheless, it is believed that the GEP equation, generated from the previous study [10], is able to predict the maximum strength of CFST columns with a better accuracy compared to the FEA. Therefore, this study presents a valuable comparison between the methods which can be beneficial for the engineers to calculate the ultimate load bearing capacity faster and more accurately.

3. Prediction of Bearing Capacity of Concrete-Filled Steel Tube (CFST) Columns by **Finite Element Analysis (FEA)**

3.1. Brief Introduction

The accuracy of prediction from FEA is significantly impacted by input parameters, specifically selection of appropriate concrete model [4]. Moreover, there could be slip between two connected materials with different properties although a fully shear connection has to be assumed and simulated. In order to demonstrate the superior accuracy of predictions based on the GEP equation (Equation (1)) [10], 32 CFST columns were collected from recent literature and numerically modelled using FEA. Figure 1 shows a summary of the process of this modelling. As is evident, first of all, the data were collected for modelling and then, in order to achieve trustworthy results, convergence and mesh studies were performed for each column separately and after that the models were analyzed using ABAQUS [48].

$$P_{exp} = (\sqrt{d_0 \times (2 \times d_1)} + (d_4 \times (\sqrt{d_1 - (6.219 - d_3)})) + [(8.078 \times d_4) + (0.626 \times d_2)]/tanh(-2.831)$$
(1)

where: $d(0) = f_C(MPa)$, d(1) = D(mm), d(2) = L(mm), d(3) = t(mm), $d(4) = f_V(MPa)$.

Even though tremendous effort was previously made to model concrete-filled steel tubular column using FEA, this methodology may not be helpful in specific cases, particularly while assuming quick development and usage of thin-walled steel tube or the high-strength concrete [4,49,50]. FEA is performed according to the circular CFST (CCFST) specimens from the numbers of studies [51–56] which carry different geometries, material properties, boundary and support conditions, and loading functions. However, for the AI investigation, all of them were considered to be in the range of selected parameters. For the ultimate strength of the CFST columns, 1242.2 kN to 9187 kN was considered and, 36.2 MPa

to 193.3 MPa was chosen for the concrete compressive strength. For the columns' length and diameter, 200 mm to 756 mm and 114.3 mm to 219.1 mm were considered respectively. In addition, the range of 2.5 mm to 10 mm was selected for the thickness, and the yield stress of steel tube is considered as 227 MPa to 428 MPa.

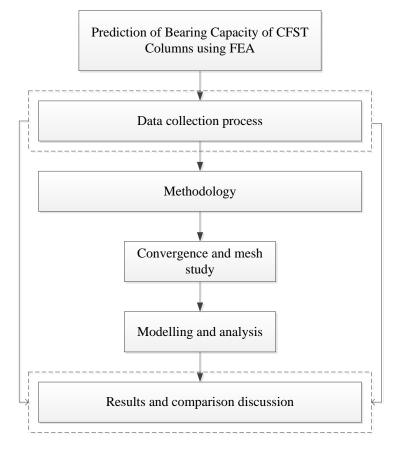


Figure 1. Diagram of finite element analysis (FEA) of the concrete-filled steel tube (CFST) columns.

3.2. FE Modelling and Analysis

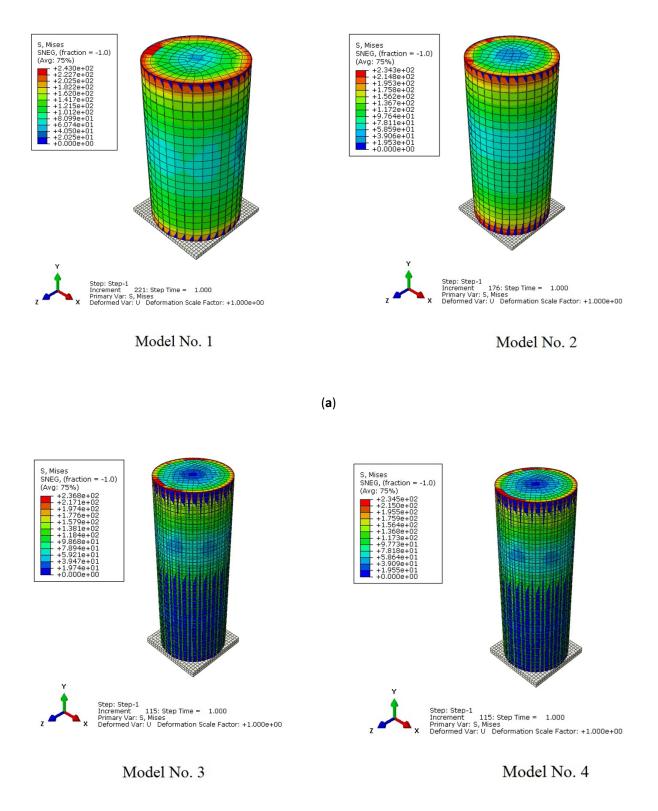
Thirty-two CFST samples from literature [51-60] were collected and their specifications summarized in Table A1 (Appendix A). As is obvious from Table A1, different parameters such as diameter (D), length (L), thickness (t), length to diameter ratio (L/D), diameter to thickness ratio (D/t), yield stress of the steel tube (f_v), and the concrete compressive strength (f_c), the modulus of elasticity of concrete (E_c), the modulus of elasticity of the steel tube (E_s), and the Poisson's ratio (v) were considered. Developing new techniques to analyze, assess, and predict the behaviour of composite columns is usually challenging for the engineers [51,61]. For the modelling purpose in FEA, different types of elements were used; in order to model concrete, a 3D deformable solid element and for the steel tube, the shell element, were applied. Furthermore, for the end plates, a solid element C3D8R was applied. For the plastic behaviour of concrete, concrete damage plasticity model is considered and the specifications are assumed according to the previous similar studies which led to acceptable results in analysis [43–47,56]. For simulation of the boundary conditions of models, the reference point was pinned which means the displacement assumed zero but rotation was free (U1 = U2 = U3 = 0). In addition, for the bottom end plate, it was assumed that there is no movement in x and y direction (U1 = U2 = 0). However, in the z direction the column was free to move upwards or downwards to simulate the loading condition.

In the FE modelling and in order to achieve better simulation of the interaction between the steel tube and the concrete, the gap element was applied to achieve more accurate results. This is an element in ABAQUS software which can be inserted and adjusted for a better simulation of interaction specifically between two different materials. The gap element allows the simulation of slip in the way that it prevents the penetration of one node into the node next to it. The shear stress can be simulated through a friction coefficient assigned to the gap element [58,59]. Therefore, in order to simulate more accurately, the interaction between materials was introduced to the system using the option of "allow separation after contact" and for this purpose, three different contacts were applied; (1) contact between steel tube and concrete with free normal and tangential separation; (2) contact between endplate and steel tube, which is considered as normal interaction; and (3) contact between endplate and steel tube, which was applied as the tie connection to act like solid welding. Considering all processing data, boundary conditions, interaction between concrete and steel, and the modelling procedures, the final results were obtained and verified; afterwards they were compared with the artificial intelligence (AI) results generated from Equation (1).

3.3. The Results of FE Simulation

Some of the CFST samples which were modelled by the finite element method (FEM) are indicated in Figure 2a,b. In all of the cases, the column was subjected to axial loading in the center of the column along the Y axis. In this study, different columns with various L/D and D/t were modelled and their ultimate bearing capacity was obtained accordingly. The results were compared to the corresponding experimental results and the outcome is summarized in Table 2. The P_{exp} shows the experimental load-bearing capacity of the circular CFST columns while the P_{FE} indicates the result of the FE analysis for the ultimate bearing capacity of the column. The last column of Table 2 is a comparison between the experimental results and the finite element results which is reported as an error in percentage. In some cases, such as model Nos. 4, 5, 10–12, 14–18, 20–24, and 32, the bearing capacity predicted by FE was less than the measured experimental value of the bearing capacity. As is evident from Table 2, the ultimate bearing capacity from the experimental tests and those obtained from the numerical analysis are in good agreement and acceptable range with the maximum difference equal to or less than 15%.

In the model Nos. 3, 9, 19, 26, 27, the error is equal or even less than 5%; nevertheless, in the model Nos. 1, 2, 4–6, 8, 10, 12, 13, 15, 17, 21–24, 28, 30–32, the error is between 10–15% which are still in the acceptable range based on previous studies in the literature. In addition, Figures 3–8 show the axial strength of each finite element model versus the time which is 1 h for the model numbers 1–31 as they are normal columns and reacted to loading earlier, and 10 h for the Model No. 32 as it is considered as a huge, tall column which was taken more time to start reactions. As is evident from Figures 3–8, the maximum bearing capacity of each model is less than 10,000 kN; however, the running time to reach the ultimate bearing capacity is different for each model. The 32 FE models were divided into different groups based on the range of axial load bearing capacity of the column, the modes of failure, and the running time of the operation of the analysis. For this reason, model numbers 1–9 have been categorized as one group; model numbers 10–12 and 14 have been put as another group; model numbers 15-20, model numbers 21-25, and model numbers 26–28 have been categorized as three separated groups. This is due to a different running time and different range of ultimate axial strength which were resulted from each model. Nevertheless, the results of the above groups were taken into consideration on a 1-hour basis while the model number 13 and model numbers 29–32 have been indicated in a separated group and their performance was analyzed within 10 h of running as shown in Figure 8.



(b)

Figure 2. (a) FE modelling of Model No. 1 with PFE 3171 kN; Model No. 2 with PFE 2640 kN; (b) FE modelling of Model No. 3 with P_{FE} 7919 kN; Model No. 4 with P_{FE} 7928 kN.

No.	P _{exp} (kN)	P _{FE} (kN)	Error _(FE) (%)		
1	2866	3171	11		
2	2314	2640	14		
3	7837	7919	1		
4	9085	7928	13		
5	9187	7994	13		
6	6915	7946	15		
7	7407	8032	8		
8	6838	7791	14		
9	7569	7890	4		
10	1771	1554	12		
11	3339	3037	9		
12	3501	3050	13		
13	4837	4320	11		
14	4216	3850	9		
15	4330	3812	12		
16	4751	4313	9		
17	4930	4379	11		
18	5254	4738	10		
19	2160	2184	1		
20	2250	2092	7		
21	1242.2	1100	11		
22	1425.3	1225	14		
23	1637.9	1432	13		
24	1943.4	1672	14		
25	2866	3088	8		
26	2550	2642	4		
27	3150	3195	1		
28	3400	3926	15		
29	3850	4073	6		
30	5400	5993	11		
31	3338	3854	15		
32	8648	7694	11		

 Table 2. Comparison of the experimental results and FE results.

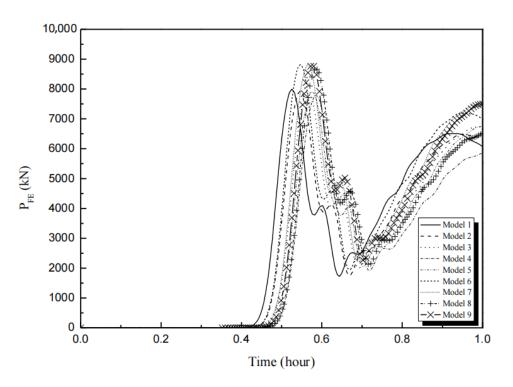


Figure 3. Axial strength versus time for model numbers 1–9.

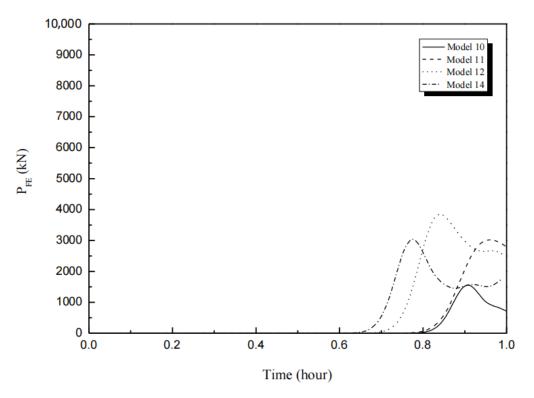


Figure 4. Axial strength versus time for model numbers 10–12 and 14.

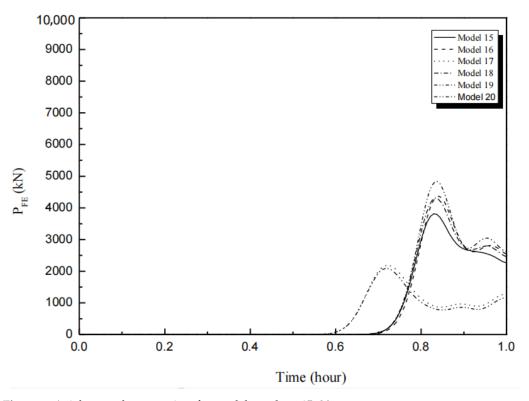


Figure 5. Axial strength versus time for model numbers 15–20.

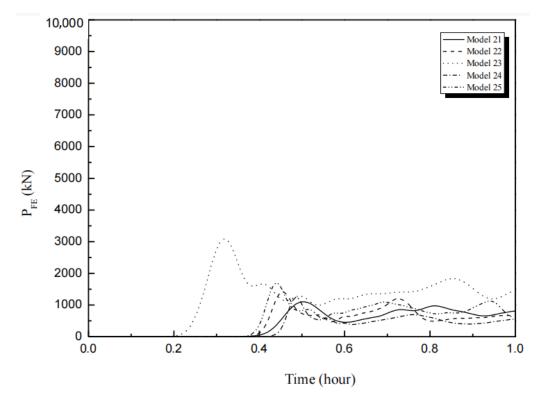


Figure 6. Axial strength versus time for model numbers 21–25.

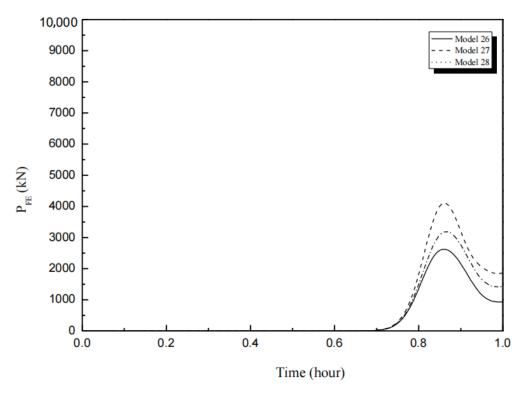


Figure 7. Axial strength versus time for model numbers 26–28.

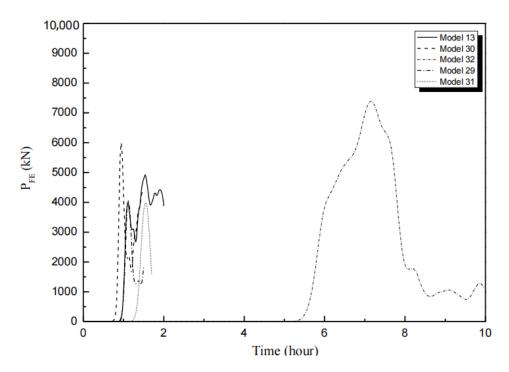


Figure 8. Axial strength versus time for model numbers 13, 29–32.

4. Results, Comparison, and Discussion of the GEP Equation Outcomes with the FEA Results

In this section, the data of those 32 samples were input into Equation (1) and the results were compared with those obtained from the FEA and the outcome summarized in Table 3. The last two columns in Table 3 present the error between the bearing capacity obtained from the FEA and the GEP equation with the experimental results. As is evident, in most of the cases, the ultimate bearing capacity achieved from the GEP equation is closer to the real data obtained from the experimental test. In five samples (3, 9, 23, 27, 30), FE results were manifest a better prediction of the maximum bearing capacity which could be due to specific conditions of the composite columns such as lower L/D ratio, slenderness rate, and the strength of the materials. Therefore, in these special cases, the prediction from the GEP equation may not be good enough due to wide ranges of input datasets. Nevertheless, more than 85% of the predictions by Equation (1) showed very good agreement with the experimental results. This proves the feasibility of this equation and the GEP approach for estimation of the maximum bearing capacity of such composite columns. If the maximum and minimum strength of the CFST columns resulting from the experimental work and their corresponding values from FEA and GEP are taken into consideration, it can be seen that the column sample No. 5 with the maximum experimental bearing capacity of 9187 kN has the closest predicted value of 8929.05 kN from the GEP equation. On the other hand, the column No. 21 with the minimum experimental bearing capacity of 1242.2 kN also has the most accurate value of 1242.01 kN from its corresponding GEP equation result. Therefore, the GEP-based equation yields very good results compared to those from the FEA.

Furthermore, according to the Table 3, model numbers 3, 9, 23, 27, and 30 presented a closer value of ultimate bearing capacity to the corresponding experimental outcome in the FEA instead of AI analysis using the GEP equation. In fact, this is because these models are short columns, stub columns, or composite column with a low or a very high strength materials, or they are the columns subjected to a kind of impact loading; Therefore, the prediction by the GEP equation led to less accuracy compared to the FEA. Nevertheless, as can be clearly inferred, the GEP equation results for 27 models out of 32 models indicated

more accurate prediction and this shows that the generated prediction equation from GEP is sufficiently capable to predict the ultimate bearing capacity of such columns.

Table 3. Comparison of the GEP equation results and the FEA results with the experimental test results.

No.	P _{exp} (kN)	P _{FE} (kN)	P _{GEP} (kN)	Error _(FE) (%)	Error _(GEP) (%)
1	2866	3171	3151.69	11	9.9
2 3	2314	2640	2113.89	14	8.6
3	7837	7919	6894.05	1	12.0
4	9085	7928	8798.49	13	3.2
5	9187	7994	8929.05	13	2.8
6	6915	7946	6637.38	15	4.0
7	7407	8032	6849.84	8	7.5
8 9	6838	7791	6391.7	14	6.5
9	7529	7890	6834.93	4	9.7
10	1771	1554	1815.07	12	2.5
11	3339	3037	3086.68	9	7.6
12	3501	3050	3331.11	13	4.9
13	4837	4320	4438.7	11	8.2
14	4216	3850	4098.37	9	2.8
15	4330	3812	4549.91	12	5.1
16	4751	4313	4587.73	9	3.4
17	4930	4379	4808.45	11	2.5
18	5254	4738	5756.6	10	9.6
19	2160	2184	2160.52	1	0.0
20	2250	2092	2143.02	7	4.8
21	1242.2	1100	1242.01	11	0.0
22	1425.3	1225	1625.42	14	14
23	1637.9	1432	2022.22	13	23
24	1943.4	1672	2213.29	14	13.9
25	2866	3088	3077.52	8	7.4
26	2550	2642	2465.14	4	3.3
27	3150	3195	2852.55	1	9.4
28	3400	3926	3031.56	15	10.8
29	3850	4073	3672.81	6	4.6
30	5400	5993	4703.31	11	12.9
31	3338	3854	3569.71	15	6.9
32	8648	7694	8870	11	2.6

5. Concluding Remarks

Prediction of the bearing capacity of CFST columns is always important for the engineers. Due to some limitations in analysis by means of FEA, much efforts have been expended in attempts to find some other feasible and less time-consuming methods for prediction of the maximum capacity that CFST columns can withstand, and among them using AI techniques are widely being considered. This is because AI approaches such as GEP in most of the cases have shown better results in comparison with the FEA. In this study, 32 CFST columns, in the acceptable specification range of the AI-GEP analysis, were modeled and analyzed using the FEM. The results obtained from ABAQUS software were compared with the outcomes achieved from the GEP-based equation (Equation (1)). According to the results:

- A very good agreement is evident between the experimental outcomes and the GEP equation results with a less than 14% difference of the estimated bearing capacity for the majority of the cases;
- More than 85% of the results from Equation (1) were in accordance with the experimental results which proves the suitability and workability of this GEP-based equation for the prediction of the ultimate bearing capacity of the CFST columns;
- Only five models showed considerable differences in predicted values by GEP compared to the experimental data which could be because of the specific conditions of the composite columns such as low L/D ratio, slenderness rate, use of very high or very low strength for materials and the application of heavy loads to the columns.

It is possible to further study the CFST columns with the special conditions as explained above and find a more suitable GEP-based equation for those columns by training and testing more data. For this reason, it is recommended to set limitations on the specifications of the CFST columns to provide an equation with better prediction in comparison with the experimental results.

Author Contributions: This paper represents a result of collaborative teamwork. The conceptualization of the article is proposed by H.J. who is a professional in structural engineering. The methodology was outlined by A.S.M. who is an expert in civil engineering and the software analysis and validation were performed by P.S. and checked and investigated by R.A.K. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest: The authors declare no conflict of interest.

Appendix A

No.	Ref. No	D (mm)	L (mm)	t (mm)	L/D	D/t	f _y (MPa)	E _s (GPa)	f′ _c (MPa)	E _c (GPa)	υ
1	[25]	114.3	210	6.3	1.84	18.14	428	209	173.5	63	0.3
2	[25]	114.3	250	3.6	2.19	31.75	403	213	184.2	63	0.3
3	[25]	219.1	600	5	2.74	43.82	380	205	185.1	66	0.3
4	[25]	219.1	600	10	2.74	21.91	381	212	185.1	66	0.3
5	[25]	219.1	600	10	2.74	21.91	381	212	193.3	67	0.3
6	[25]	219.1	600	6.3	2.74	34.78	300	202	163	62	0.3
7	[25]	219.1	600	6.3	2.74	34.78	300	202	175.4	58	0.3
8	[25]	219.1	600	6.3	2.74	34.78	300	202	148.8	54	0.3
9	[25]	219.1	600	6.3	2.74	34.78	300	202	174.5	56	0.3
10	[6]	168.6	645	3.9	3.83	43.23	363	206	36.2	33	0.3
11	[6]	168.6	645	3.9	3.83	43.23	363	206	95.8	33	0.3
12	[6]	164.2	652	2.5	3.97	65.68	377	206	158.46	33	0.3
13	[6]	189	756	3	4.00	63.00	398	206	158.46	33	0.3
14	[6]	168.6	648	3.9	3.84	43.23	363	206	165.49	33	0.3
15	[6]	169	645	4.8	3.82	35.21	399	206	167.87	33	0.3
16	[6]	168.7	645	5.2	3.82	32.44	405	206	158.75	33	0.3
17	[6]	168.8	650	5.7	3.85	29.61	452	206	151.91	33	0.3
18	[6]	168.1	645	8.1	3.84	20.75	409	206	158.75	33	0.3
19	[6]	165	500	2.81	3.03	58.72	350	212	67.94	67	0.3
20	[6]	165	500	2.76	3.03	59.78	350	212	67.94	67	0.3
21	[6]	114.3	342.9	3.35	3.00	34.12	287.33	212	86.21	67	0.3
22	[6]	114.3	342.9	6	3.00	19.05	342.95	212	56.99	67	0.3
23	[6]	114.3	342.9	6	3.00	19.05	342.95	212	86.21	67	0.3
24	[6]	114.3	342.9	6	3.00	19.05	342.95	212	102.43	67	0.3
25	[6]	114.3	200	6.3	1.75	18.14	428	212	164.35	67	0.3
26	[7]	200	600	1.945	3.00	102.83	227	212	52.7	67	0.3
27	[7]	200	600	1.945	3.00	102.83	227	212	67.7	67	0.3
28	[7]	200	600	1.945	3.00	102.83	227	205	74.4	58	0.3
29	[7]	260	780	1.945	3.00	133.68	227	205	52.7	58	0.3
30	[7]	260	780	1.945	3.00	133.68	227	205	85.4	58	0.3
31	[14]	299	848	1.68	2.84	177.98	267.5	205	47.2	58	0.3
32	[26]	273	4195	10	15.37	27.30	412	205	180	58	0.3

Table A1. Specification of the samples for the FEA.

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