



Article

# 2D Gaze Estimation Based on Pupil-Glint Vector Using an Artificial Neural Network

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**Abstract:** Gaze estimation methods play an important role in a gaze tracking system. A novel 2D gaze estimation method based on the pupil-glint vector is proposed in this paper. First, the circular ring rays location (CRRL) method and Gaussian fitting are utilized for pupil and glint detection, respectively. Then the pupil-glint vector is calculated through subtraction of pupil and glint center fitting. Second, a mapping function is established according to the corresponding relationship between pupil-glint vectors and actual gaze calibration points. In order to solve the mapping function, an improved artificial neural network (DLSR-ANN) based on direct least squares regression is proposed. When the mapping function is determined, gaze estimation can be actualized through calculating gaze point coordinates. Finally, error compensation is implemented to further enhance accuracy of gaze estimation. The proposed method can achieve a corresponding accuracy of 1.29°, 0.89°, 0.52°, and 0.39° when a model with four, six, nine, or 16 calibration markers is utilized for calibration, respectively. Considering error compensation, gaze estimation accuracy can reach 0.36°. The experimental results show that gaze estimation accuracy of the proposed method in this paper is better than that of linear regression (direct least squares regression) and nonlinear regression (generic artificial neural network). The proposed method contributes to enhancing the total accuracy of a gaze tracking system.

**Keywords:** human–computer interaction; gaze tracking; gaze estimation; pupil-glint vector; direct least squares regression; improved artificial neural network

# 1. Introduction

Human beings acquire 80%–90% of outside information through the eyes. Humans' visual perception of information can be acquired through eye gaze tracking [1–4]. With the increasing development of computer/machine vision technology, gaze tracking technology has been more and more widely applied in the fields of medicine [5], production tests [6], human–machine interaction [7,8], military aviation [9,10], etc.

According to differences in dimension of gaze direction estimation, gaze tracking technology can be divided into 2D gaze tracking [11–19] and 3D gaze tracking [20–27]; according to differences in ways of wearing, gaze tracking technology can be classed as intrusive (head-mounted) [12,28–37] or non-intrusive (head-free) [20,23,38–44]. For different gaze tracking systems, gaze tracking methods mainly contain Limbus Tracking [45–47], Pupil Tracking [48–50], Pupil-glint Vector [51–55], Purkinje Image [24,56,57], etc.

For 2D gaze estimation methods, mapping function between gaze points and target plane or regions of interest is firstly established. The mapping function solved is then further utilized to calculate the gaze point on certain targets or regions. For 3D gaze estimation methods, a human eyeball

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model is employed to determine the absolute position of eyes in the test space. On this basis, 3D gaze is calculated to acquire the specific staring location or fixation targets of human eyes in the space.

The main purpose of this paper is to estimate the gaze point of the human eye on a monitor screen fixed to the head. The mapping function between gaze points and fixation targets is from plane to plane. Therefore, a novel 2D gaze estimation method based on pupil-glint vector is proposed to calculate the gaze direction.

In conventional 2D gaze estimation methods, the most widely utilized calculation methods can be divided into two groups: linear regression (direct least squares regression) [58-64] and nonlinear regression (generic artificial neural network) [65–69]. In [58–61], Morimoto et al. utilize least squares to calculate the mapping function between calibration markers and corresponding pupil-glint vectors. Overdetermined linear equations for solving mapping function are composed by a series of 2nd-order polynomials. The number of polynomials depends on the number of calibration markers. Corresponding coordinates of calibration markers, pupil and glint centers are determined through a calibration process. The pupil-glint vector is calculated through the subtraction of pupil and glint center coordinates. Cherif et al. [62] propose an adaptive calibration method. A second time calibration is employed for error correction. A polynomial transformation of higher order is utilized to model mapping function by applying a mean square error criterion. The result of single calibration shows that the gaze estimation accuracy will increase with the enhancement of the polynomial order. However, through experimental analyses, Cerrolaza et al. [63,64] point out that the gaze estimation accuracy of a gaze tracking system will not increase with the enhancement of polynomial order owing to the factors of head motion, number of calibration markers, and calculating method of pupil-glint vector, etc. When applied for solving mapping function, 2nd-order linear polynomial is the most widely used linear regression solution method with the advantages of fewer calibration markers and better approximation effect.

An artificial neural network is the most widely used nonlinear regression method for solving the mapping function between calibration markers and corresponding pupil-glint vectors (or pupil centers, eye movements information, etc.). Early in 1994, Baluja and Pomerleau [65] proposed the method using simple artificial neural network (ANN) to estimate gaze direction. Multi-group attempts are conducted to find a training network with optimal performance. In the first attempt, images of only the pupil and cornea are utilized as inputs to ANN. The output units are organized with horizontal and vertical coordinates of the gaze point. A single divided layer is used for training in the ANN architecture. In the second attempt, in order to achieve a better accuracy, the total eye socket (including pupil and glint position) is utilized as an input to ANN. A single continuous hidden layer and a single divided hidden layer are used for training in the ANN architecture. The experimental results show that when the hidden layer units are fewer, the training accuracy of the divided hidden layer is higher than that of the continuous hidden layer. In addition, the training time is short. Furthermore, some of the eye images are employed as training sets and the remainder are employed as testing sets, which provides more accurate experimental results. However, though a higher accuracy can be achieved when the total eye socket (including pupil and glint position) is utilized as an input to ANN, the training sample data is huge and the training time is long. Piratla et al. [66] developed a network-based gaze tracking system. As an auxiliary tool, a strip with black and white bands is mounted on the user's head to facilitate real-time eye detection. Twelve items, consisting of strip edge coordinates at lower ends, eyeball centers coordinates, and eyelid distances, are the input features of the neural network. The *X* and *Y* coordinate pair of the point the user is looking at on the screen is the output of the neural network. A 25-neuron hidden layer is utilized between the input and output layer. This method requires a large number of input items and a long detection period. The real-time quality needs to be improved. Demjen et al. [67] compare the neural network and linear regression method utilized for estimating gaze direction. The comparison results show that: (1) the calibration procedure of the neural network method is faster as it requires fewer calibration markers, and (2) the neural network method provides higher accuracy. The gaze tracking performance of a neural network is better than

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that of linear regression. Multi-layer perceptrons (MLPs) are utilized by Coughlin et al. [68] to calculate gaze point coordinates based on electro-oculogram (EOG). The number of input nodes depends on the number of data points chosen to represent the saccadic waveforms. The output nodes of the network provide the horizontal and vertical 2D spatial coordinates of the line-of-sight on a particular training or test trial. In order to determine the number of nodes that can provide the optimal outputs, hidden layers containing different numbers of nodes are selected to train MLP ANN. Initial weights trained on another person are referred to in order to reduce training time. The experimental results show that using MLPs for calibration appears to be able to overcome some of the disadvantages of the EOG and provides an accuracy not significantly different from that obtained with the infrared tracker. In addition, Sesin et al. [69] find that MLPs can produce positive effectives: jitter reduction of gaze point estimation and enhancing the calculating stability of gaze points. Gneo et al. [70] utilize multilayer neural feedforward networks (MFNNs) to calculate gaze point coordinates based on pupil-glint vectors. Two separate MFNNs (each one having the same eye features as inputs, with one single output neuron directly estimating one of the X and Y coordinates of the POG), each containing 10 neurons in the hidden layer, are employed for training to acquire the outputs. The use of MFNNs overcomes the drawbacks of the model-based EGTSs and the potential reasons for their failure, which sometimes give ANNs an undeservedly poor reputation. Zhu and Ji [71] utilize generalized regression neural networks (GRNNs) to calculate a mapping function from pupil parameters to screen coordinates in a calibration procedure. The GRNN topology consists of four layers: input layer, hidden layer, summation layer, and output layer. Six factors including pupil-glint vector, pupil ellipse orientation, etc. are chosen as the input parameters of GRNNs. The output nodes represent the horizontal and vertical coordinates of the gaze point. Though the use of hierarchical classification schemes simplifies the calibration procedure, the gaze estimation accuracy of this method is not perfect. Kiat and Ranganath [72] utilize two single radial basis function neural networks (RBFNNs) to map the complex and non-linear relationship between the pupil and glint parameters (inputs) to the gaze point on the screen (outputs). Both of the networks have 11 inputs including x and y coordinates of left and right pupils, pupil-to-glint vectors of the left and right eyes, etc. The number of network output nodes depends on the number of calibration regions in the horizontal and vertical direction. The weights of the network are stored as calibration data for every subsequent time the user operates the system. As is the case with GRNNs, the gaze estimation accuracy of RBFNNs is not high enough. Wu et al. [73] employ the Active Appearance Model (AAM) to represent the eye image features, which combines the shape and texture information in the eye region. The support vector machine (SVM) is utilized to classify 36 2D eye feature points set (including eye contour, iris and pupil parameters, etc.) into eye gazing direction. The final results show the independence of the classifications and the accurate estimation of the gazing directions.

In this paper, considering the high speed of direct least squares regression and the high accuracy of artificial neural network, we propose an improved artificial neural network based on direct least squares regression (DLSR-ANN) to calculate the mapping function between pupil-glint vectors and actual gaze points. Different from general artificial neural networks, coefficient matrix elements of direct least squares regression are employed as connection coefficients in the input and hidden layers of DLSR-ANN. The error cost function and continuous-time learning rule of DLSR-ANN are defined and calculated according to the constraint condition of solving direct least squares regression. The initial condition of an integrator associated with the learning rule of DLSR-ANN is acquired through linear polynomial calculation of direct least squares regression. The learning rate parameter is limited to a range determined by the maximal eigenvalue of auto-correlation matrix composed by input vector of direct least squares regression. The proposed method contains advantages of both direct least squares regression and artificial neural network.

The remainder of this paper is organized as follows: Section 2 presents the proposed neural network method for gaze estimation in detail. Section 3 describes the experimental system and shows the results. Section 4 concludes the whole work. The experimental results show that the training process of the proposed method is stable. The gaze estimation accuracy of the proposed method in

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this paper is better than that of conventional linear regression (direct least squares regression) and nonlinear regression (generic artificial neural network). The proposed method contributes to enhance the total accuracy of a gaze tracking system.

## 2. Proposed Methods for Gaze Estimation

According to the respective characteristics of linear and nonlinear regression, a novel 2D gaze estimation method based on pupil-glint vector is proposed in this paper. An improved artificial neural network (DLSR-ANN) based on direct least squares regression is developed to solve the mapping function between pupil-glint vector and gaze point and then calculate gaze direction. The flow-process of gaze direction estimation is shown in Figure 1. First, when gazing at the calibration markers on the screen, corresponding eye images of subjects are acquired through a camera fixed on the head-mounted gaze tracking system. Second, through preprocessing such as Otsu optimal threshold binarization and opening-and-closing operation, pupil and glint centers are detected by utilizing circular ring rays location (CRRL) method. As inputs of the proposed DLSR-ANN, pupil-glint vector is calculated through the subtraction of pupil and glint center coordinates. Third, a three-layer DLSR-ANN (input layer, hidden layer, and output layer) is developed to calculate the mapping function between pupil-glint vectors and corresponding gaze points. Finally, gaze points on the screen can be estimated according to the mapping function determined.

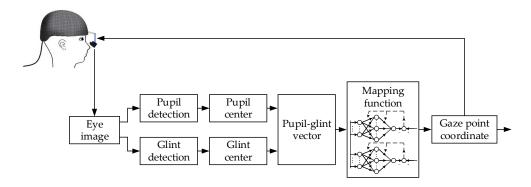


Figure 1. Flow-process of gaze direction estimation.

Pupil-glint vector is calculated through the subtraction of pupil and glint center coordinate. 2nd linear gaze mapping function based on pupil-glint vector is expressed as Equation (1).

$$\begin{cases} x_{ci} = a_1 + a_2 x_{ei} + a_3 y_{ei} + a_4 x_{ei} y_{ei} + a_5 x_{ei}^2 + a_6 y_{ei}^2 \\ y_{ci} = b_1 + b_2 x_{ei} + b_3 y_{ei} + b_4 x_{ei} y_{ei} + b_5 x_{ei}^2 + b_6 y_{ei}^2 \end{cases}$$
(1)

where  $i = 1, 2, \dots, N$ . N is the number of calibration markers.  $(x_{ci}, y_{ci})$  is the coordinate of gaze calibration markers on screen coordinate system.  $(x_{ei}, y_{ei})$  is the coordinate of pupil-glint vector on image coordinate system. Least squares, as conventional linear methods, is utilized to solve the gaze mapping function shown in Equation (1). Residual error is defined as:

$$R^{2} = \sum_{i=1}^{N} \left[ x_{ci} - \left( a_{1} + a_{2}x_{ei} + a_{3}y_{ei} + a_{4}x_{ei}y_{ei} + a_{5}x_{ei}^{2} + a_{6}y_{ei}^{2} \right) \right]^{2}.$$
 (2)

By calculating a partial derivative of  $a_j$  (j = 1, 2, 3, 4, 5, 6) in Equation (2), the constraint condition can be obtained as in Equation (3).

$$\frac{\partial R^2}{\partial a_j} = -2\sum_{i=1}^N \sigma_j \left[ x_{ci} - \left( a_1 + a_2 x_{ei} + a_3 y_{ei} + a_4 x_{ei} y_{ei} + a_5 x_{ei}^2 + a_6 y_{ei}^2 \right) \right] = 0, \tag{3}$$

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where  $\sigma_1 = 1$ ,  $\sigma_2 = x_{ei}$ ,  $\sigma_3 = y_{ei}$ ,  $\sigma_4 = x_{ei}y_{ei}$ ,  $\sigma_5 = x_{ei}^2$ ,  $\sigma_6 = y_{ei}^2$ . The value of  $a_j$  can be calculated according to Equation (4).

$$\begin{bmatrix} \sum_{i=1}^{N} x_{ci} \\ \sum_{i=1}^{N} x_{ci} x_{ei} \\ \sum_{i=1}^{N} x_{ci} x_{ei} \\ \sum_{i=1}^{N} x_{ci} x_{ei} \end{bmatrix} = \begin{bmatrix} N & \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ci} x_{ei} \\ \sum_{i=1}^{N} x_{ci} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ci} x_{ei} y_{ei} \end{bmatrix} = \begin{bmatrix} N & \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} & \sum_{i=1}^{N} x_{ei} y_{ei} \\ \sum_{i=1}^{N} x_{ei} y_{ei$$

As with  $a_j$ , the value of  $b_j$  (j = 1, 2, 3, 4, 5, 6) can be calculated. In fact, the relationship between the number of coefficients in mapping function (r) and polynomial order (s) is as follows:

$$r = 1 + \sum_{t=1}^{s} (t+1).$$
 (5)

According to Equation (5), when an *s* order polynomial is utilized to solve the gaze mapping function, at least *r* gaze calibration markers are required. For a head-mounted (intrusive) gaze tracking system, the relative position of the monitor screen and the user's head and eyes remains nearly fixed. In this case, the higher-order terms in the mapping function are mainly utilized to compensate for error between the estimated and actual gaze direction. The higher the polynomial order, the higher the calculation accuracy. However, the number of polynomial coefficients to be solved will increase at the same time (Equation (5)). In addition, the number of calibration markers required also increases. This not only makes the calibration time longer; the cumbersome calibration process also adds to the user's burden. Users are prone to be fatigued, thus affecting the calibration accuracy. In order to further enhance the mapping accuracy and realize precise estimation of gaze direction, a novel artificial neural network (DLSR-ANN) based on direct least squares regression is proposed to solve a mapping function between pupil-glint vectors and calibration markers.

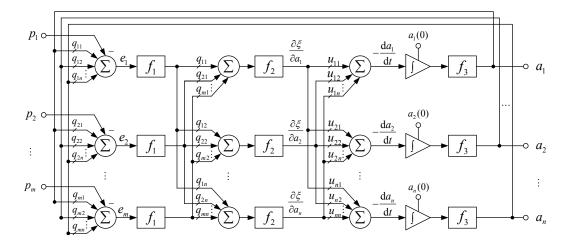
We rewrite the matrix equation in Equation (4) as:

$$Qa = p, (6)$$

where 
$$\mathbf{a} = \begin{bmatrix} a_1 & a_2 & a_3 & a_4 & a_5 & a_6 \end{bmatrix}^T$$
,  $\mathbf{p} = \begin{bmatrix} \sum_{i=1}^N x_{ci} & \sum_{i=1}^N x_{ci} x_{ei} & \sum_{i=1}^N x_{ci} y_{ei} & \sum_{i=1}^N x_{ci} y_{ei} & \sum_{i=1}^N x_{ci} y_{ei} \end{bmatrix}^T$ ,  $\mathbf{Q}$  is the coefficient matrix.

Figure 2 shows the scheme framework of an improved artificial neural network based on direct least squares regression. The DLSR-ANN is a three-layer neural network with input layer, hidden layer, and output layer. Elements of matrix p including pupil-glint vectors gazing at calibration markers are determined as the input of a neural network. Elements of matrix a are determined as the output of a neural network. The input, output, and hidden layers contain one, one, and three nodes, respectively.

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**Figure 2.** Scheme framework of improved artificial neural network based on direct least squares regression.

As shown in Figure 2, coefficient matrix elements of direct least squares regression are employed as connection coefficients in the input and hidden layers of DLSR-ANN. According to the respective characteristics of input, hidden, and output layers and the relationship among them, appropriate weighting functions  $g_1(t)$ ,  $g_2(t)$ ,  $g_3(t)$  are determined. Derivatives of  $g_1(t)$ ,  $g_2(t)$ , and  $g_3(t)$ , respectively, are calculated  $(f_1(t), f_2(t), f_3(t))$  (f(t) = dg(t)/dt) as the transfer function of the neuron. The selection of specific parameters is described in Section 3.4. As a three-layer neural network, its output layer carries an integrator. The integrator's initial condition  $g_1(t) = g_1(t) = g_2(t) = g_1(t) = g_1(t) = g_2(t) = g_1(t) = g_1(t$ 

In the proposed method, to solve the mapping function in Equation (6), the steepest gradient descent method [74] is adopted as the training method of the neural network. To determine the relationship between hidden layer and output layer, the error cost function and continuous-time learning rule of DLSR-ANN are defined according to the constraint condition of solving direct least squares regression. According to the error distribution characteristics of gaze estimation, the Euclid norm ( $L_2$  norm) is selected to acquire the minimal error cost function, which is in the same form as the error solving criterion of direct least squares regression, as defined in Equation (7):

$$\xi(a) = \frac{1}{2} ||e||^2 = \frac{1}{2} e^{T} e,$$
 (7)

where e = Qa - p is the solution error of Equation (6) in direct least squares regression.

Equation (7) can be further expressed as follows:

$$\xi(a) = \frac{1}{2} (\mathbf{Q}a - \mathbf{p})^{\mathrm{T}} (\mathbf{Q}a - \mathbf{p})$$
  
= 
$$\frac{1}{2} (\mathbf{a}^{\mathrm{T}} \mathbf{Q}^{\mathrm{T}} \mathbf{Q}a - \mathbf{a}^{\mathrm{T}} \mathbf{Q}\mathbf{p} - \mathbf{p}^{\mathrm{T}} \mathbf{Q}a + \mathbf{p}^{\mathrm{T}} \mathbf{p}).$$
 (8)

According to an error cost function based on the constraint condition of direct least squares regression, the learning rule of a continuous-time neural network is set as Equation (9). The function of the learning rule is to modify the weights of DLSR-ANN adaptively to acquire the optimal solution.

$$\frac{da}{dt} = -\mu \nabla_a \xi(a) = -\mu \frac{\partial \xi(a)}{\partial a},$$
(9)

where  $\mu$  is the learning rate parameter. As a positive-definite matrix,  $\mu$  ( $\mu = [\mu_{vw}]$ , v,  $w = 1, 2, \cdots, n$ ) is generally selected as a diagonal matrix. In general,  $\mu$  is determined by experience. If  $\mu$  is set too

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small, the weights of the neural network will be modified by the learning rule slowly. More iterations will be needed to reach the error bottom. If  $\mu$  is set too large, the learning rule will show numerical instability. To ensure the stability of the differential equation in Equation (9) and the convergence of its solution, a small enough  $\mu$  is chosen according to Equation (10):

$$0 < \mu < \frac{2}{\lambda_{max}},\tag{10}$$

where  $\lambda_{max}$  is the maximal eigenvalue of auto-correlation matrix composed by input vector p in direct least squares regression. When the eigenvalue is unavailable, the auto-correlation matrix can replace it.

By calculating a partial derivative of variable a in Equation (8), the learning rule of a continuous-time neural network for solving matrix equation Qa = p can be deduced as:

$$\frac{d\mathbf{a}}{dt} = -\mu \frac{\partial \xi(\mathbf{a})}{\partial \mathbf{a}} = -\mu \cdot \frac{1}{2} \left( 2\mathbf{Q}^{\mathsf{T}} \mathbf{Q} \mathbf{a} - 2\mathbf{Q}^{\mathsf{T}} \mathbf{p} \right) = -\mu \cdot \mathbf{Q}^{\mathsf{T}} \left( \mathbf{Q} \mathbf{a} - 2\mathbf{Q}^{\mathsf{T}} \mathbf{p} \right) = -\mu \mathbf{Q}^{\mathsf{T}} \mathbf{e}. \tag{11}$$

## 3. Experimental System and Results

#### 3.1. Experimental System

In this study, we develop a wearable gaze tracking system composed of a helmet, a monitor, an array of four near-infrared light emitting diodes (NIR LEDs), and a microspur camera, as shown in Figure 3. The screen size of the monitor is 75 mm  $\times$  50 mm. Considering the imaging distance is limited between 3 cm and 7 cm, a microspur camera is adopted to acquire the eye image. The image resolution is 640  $\times$  480 pixels (CCD sensor). As described in [75], when the wavelength of NIR LED is located within the range of 760 nm–1400 nm, the pupil absorbs nearly all the near-infrared light and the iris obviously reflects it. The wavelength of NIR LED employed in this paper is 850 nm and the power is less than 5 mw. The experimental system brings no harm to human eyes [76]. An NVIDIA Jetson TK1 embedded development board (Figure 4) is utilized for image acquiring and processing (NVIDIA: NVIDIA Corporation (Santa Clara, California, CA, USA). TK1: Tegra K1. Jetson TK1 is a code of embedded development board manufactured by NVIDIA Corporation).



Figure 3. Wearable gaze tracking system.



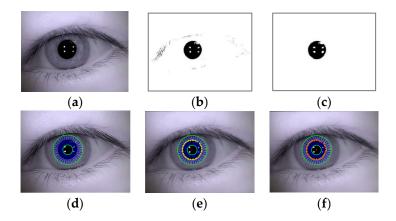
Figure 4. NVIDIA Jetson TK1 embedded development board.

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#### 3.2. Pupil and Glint Detection

## 3.2.1. Pupil Detection

The circular ring rays location (CRRL) method [77] is utilized for pupil center detection, for the reason that it is more robust and accurate than conventional detection methods. As shown in Figure 5, in the CRRL method, improved Otsu optimal threshold binarization is utilized on a gray-scale eye image to eliminate the influence caused by illumination change. Through an opening-and-closing operation, rough location of pupil area, and circular ring rays, and pupil boundary points and center can be detected accurately when interference factors such as eyelashes, glint, and natural light reflection are located on the pupil contour. The CRRL method contributes to enhance the stability, accuracy, and real-time quality of a gaze tracking system.



**Figure 5.** Pupil detection: (a) original eye image; (b) eye binary image utilizing improved Otsu optimal threshold; (c) results of opening-and-closing operation; (d) rough location of pupil region; (e) extraction of pupil boundary points; (f) pupil contour fitting.

#### 3.2.2. Glint Detection

For the reason that the glint's illumination intensity is suitable for Gaussian distribution, Gaussian function deformation solved by improved total least squares [77] is utilized to calculate the glint center. The detection result of glint is shown in Figure 6.

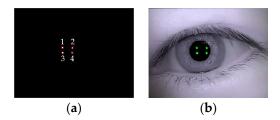


Figure 6. Glint detection: (a) rough location of glint; (b) glint detection results.

As a sample, some of the pupil and glint centers detected are shown in Table 1.

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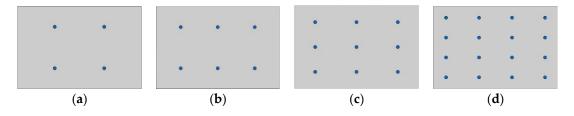
Eye Image	Pupil Center (x, y)	Glint Center (x, y)					
_,	<b>F</b> w, y,	1	2	3	4		
1	(290.15, 265.34)	(265.31, 298.65)	(294.56, 300.87)	(266.41, 310.28)	(296.25, 312.49)		
2	(251.42, 255.93)	(245.58, 292.36)	(276.54, 295.13)	(246.19, 305.67)	(277.51, 307.26)		
3	(203.34, 260.81)	(221.95, 297.32)	(252.49, 298.61)	(221.34, 309.17)	(253.65, 310.28)		
4	(297.74, 275.62)	(271.25, 300.56)	(301.58, 300.67)	(270.91, 315.66)	(300.85, 315.46)		
5	(247.31, 277.58)	(243.25, 302.62)	(273.55, 303.46)	(242.81, 317.54)	(274.26, 318.19)		

Table 1. A sample of the pupil and glint centers.

#### 3.3. Calibration Model

As expressed in Equation (5), at least three, six, and 10 polynomial coefficients are required to be calculated, respectively, when a 1st, 2nd, and 3rd order linear polynomial is utilized for calibration, which means that at least three, six, and 10 calibration markers are required. When the number of calibration markers needed is too large, unessential input items can be removed according to principal component analysis to reduce the number of polynomial coefficients to be solved. Generally, based on an overall consideration of the real-time quality and accuracy of a gaze tracking system, four- and five-marker calibration models are most widely employed for 1st order calculation, while six- and nine-marker calibration models are most widely employed for 2nd order calculation [78,79].

Considering that there is some motion between the wearable gaze tracking system and the user's head, error of gaze point data will occur along with a drifting motion. In this paper, position coordinates of quadrangular NIR LEDs are considered as inputs of gaze estimation model to compensate for error caused by drifting motion. As shown in Figure 7, for the purpose of comparison, four-, six-, nine-, and 16-marker calibration models are employed in the process of calculating mapping function. Gaze direction is estimated with and without error compensation. The gaze tracking accuracy of the two cases is compared.



**Figure 7.** Calibration model: (a) four-marker calibration model; (b) six-marker calibration model; (c) nine-marker calibration model; (d) 16-marker calibration model.

#### 3.4. Gaze Point Estimation

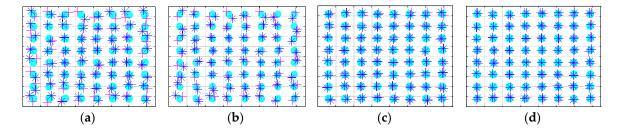
An improved artificial neural network (DLSR-ANN) based on direct least squares regression is developed to calculate the mapping function between pupil-glint vectors and calibration markers. For four-, six-, nine-, and 16-marker calibration models, the number of training samples is selected as 180. The number of hidden nodes is equal to the number of training samples. The x (or y) coordinate is set as the output of the neural network. Two separate DLSR-ANNs are utilized to estimate the x and y coordinates of the gaze point on the screen. Each separate neural network has the same inputs. Weighting function  $g_1(t)$ ,  $g_2(t)$ ,  $g_3(t)$  is respectively determined as  $g_1(t) = \frac{1 - e^{-\beta_1 t^2}}{1 + e^{-\beta_1 t^2}}$ ,

 $g_{2}\left(t\right)=\begin{cases} \frac{t^{2}}{2},t\leqslant\beta_{2}\\ \beta_{2}\left|t\right|-\frac{\beta_{2}^{2}}{2},t>\beta_{2} \end{cases},g_{3}\left(t\right)=\beta_{3}^{2}\ln\left(\cosh\frac{t}{\beta_{3}}\right).\text{ The transfer function for input, hidden, and output layers is selected as the derivative of }g_{1}\left(t\right),g_{2}\left(t\right),g_{3}\left(t\right),\text{ which is respectively calculated as }d_{1}\left(t\right),g_{2}\left(t\right),g_{3}\left(t\right),g_{3}\left(t\right),g_{3}\left(t\right),g_{4}\left(t\right),g_{5}\left$ 

$$f_{1}(t), f_{2}(t), f_{3}(t): f_{1}(t) = \frac{dg_{1}(t)}{dt} = \frac{4\beta_{1}te^{-\beta_{1}t^{2}}}{\left(1+e^{-\beta_{1}t^{2}}\right)^{2}}, f_{2}(t) = \frac{dg_{2}(t)}{dt} = \begin{cases} -\beta_{2}, t \leq -\beta_{2} \\ t, |t| \leq \beta_{2} \\ \beta_{2}, t > \beta_{2} \end{cases}, f_{3}(t) = \frac{dg_{3}(t)}{dt} = \begin{cases} -\beta_{2}, t \leq -\beta_{2} \\ t, |t| \leq \beta_{2} \\ \beta_{2}, t > \beta_{2} \end{cases}$$

 $\beta_3$ tanh  $\frac{t}{\beta_3}$ . Learning rate parameter  $\mu$  is determined by  $\mu = \mu_j = 0.0025$  (when a four-marker calibration model is employed, j = 1, 2, 3, 4; when a six-, nine-, or 16-marker calibration model is employed, j = 1, 2, 3, 4, 5, 6). In order to acquire optimal learning and training results,  $\beta_1$ ,  $\beta_2$ ,  $\beta_3$  is respectively determined as  $\beta_1 = 0.8$ ,  $\beta_2 = 0.7$ ,  $\beta_3 = 0.7$  through a process of trial and error. The initial condition a (0) of an integrator associated with learning rules is acquired through linear polynomial calculation in direct least squares regression.

In the developed wearable gaze tracking system, an array of four near-infrared light emitting diodes (NIR LEDs) is employed instead of the conventional single one. The NIR LEDs array can form well-distributed illumination around the human eye, which contributes to extract pupil and glint characteristics more stably and precisely. In addition the center position coordinates of quadrangular NIR LEDs, considered as inputs of the neural network, can further compensate for error caused during the process of gaze point calculation. When a calibration process is accomplished, a model with  $8 \times 8$  test markers is employed to validate the calculation accuracy of the gaze point. Figure 8a–d shows the gaze point estimated through the proposed method with/without considering error compensation, utilizing a four-, six-, nine-, or 16-marker calibration model, respectively. The cyan "\tilde{\t



**Figure 8.** Gaze point estimation with/without considering error compensation: (a) gaze point estimation utilizing a four-marker calibration model; (b) gaze point estimation utilizing a six-marker calibration model; (c) gaze point estimation utilizing a nine-marker calibration model; (d) gaze point estimation utilizing a 16-marker calibration model.

## 3.5. Gaze Estimation Accuracy Comparison of Different Methods

As shown in Figure 9, gaze estimation accuracy is expressed as intersection angle  $\theta$  between actual gaze direction (A as gaze point) and estimated gaze direction (A' as gaze point).

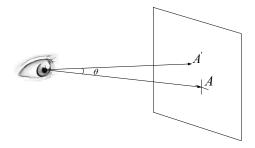


Figure 9. Definition of gaze estimation accuracy.

Angle  $\theta$  can be calculated through Equation (12), where L is the distance between the human eye and the monitor screen:

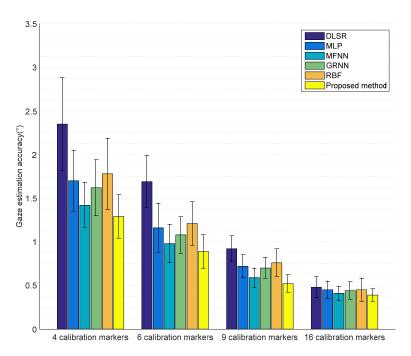
$$\theta = \arctan\left(\frac{\sqrt{(x_A - x_{A'})^2 + (y_A - y_{A'})^2}}{L}\right).$$
 (12)

The standard deviation of gaze estimation accuracy  $\theta$  is defined as Equation (13), where  $\overline{\theta}$  represents the mean value of  $\theta_i$  ( $j = 1, 2, \dots, K$ ) and K is the total number of gaze points estimated:

$$\Delta_{std} = \sqrt{\frac{1}{K} \sum_{j=1}^{K} (\theta_j - \overline{\theta})^2}.$$
 (13)

## 3.5.1. Gaze Estimation Accuracy without Considering Error Compensation

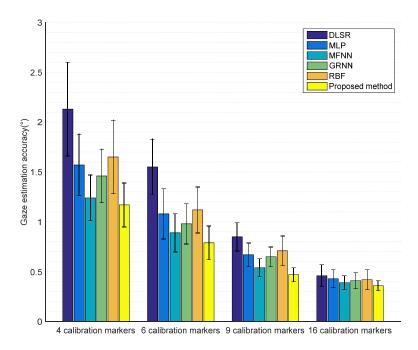
Figure 10 shows a comparison of gaze estimation accuracy and standard deviation calculated through the proposed method and other neural network methods, respectively, without considering error compensation. The proposed method can provide an accuracy of  $1.29^{\circ}$ ,  $0.89^{\circ}$ ,  $0.52^{\circ}$ , and  $0.39^{\circ}$  when a four-, six-, nine-, or 16-marker calibration model is utilized for calibration, respectively. The maximum gaze estimation error through the proposed method for a four-, six-, nine-, or 16-marker calibration model is, respectively,  $2.45^{\circ}$ ,  $1.98^{\circ}$ ,  $1.21^{\circ}$ , and  $0.82^{\circ}$ . The specific results are shown in Table A1.



**Figure 10.** Comparison of gaze estimation accuracy results between proposed method and other methods without considering error compensation.

# 3.5.2. Gaze Estimation Accuracy Considering Error Compensation

Figure 11 shows the comparison of gaze estimation accuracy and standard deviation calculated respectively through the proposed method and other NN (Neural Network) methods considering error compensation. The proposed method can provide an accuracy of  $1.17^{\circ}$ ,  $0.79^{\circ}$ ,  $0.47^{\circ}$ , and  $0.36^{\circ}$  respectively, when a four-, six-, nine-, or 16-marker calibration model is utilized for calibration. When considering error compensation, the improvement percentage of gaze estimation accuracy for four-, six-, nine-, and 16-marker calibration models is 9.3%, 11.2%, 9.6%, and 7.6%, respectively. The specific results are shown in Table A2 of the Appendix.



**Figure 11.** Comparison of gaze estimation accuracy results between proposed method and other methods considering error compensation.

#### 4. Conclusions

In this paper, a novel 2D gaze estimation method based on pupil-glint vector is proposed on the basis of conventional gaze tracking methods. In order to realize the accurate estimation of gaze direction, an improved artificial neural network (DLSR-ANN) based on direct least squares regression is developed. Learning rate parameter, weighting function, and corresponding coefficients are determined according to trial and experience. Detected coordinates of pupil-glint vectors are applied as inputs to train an improved neural network. The mapping function model is solved and then utilized to calculate gaze point coordinates. An array of four NIR LEDs is employed to form quadrangular glints. The NIR LEDs array can generate well-distributed illumination around the human eye, which contributes to extracting pupil and glint characteristics more stably and precisely. In addition, the center coordinates of quadrangular NIR LEDs, considered as additional inputs of neural network, can further compensate for the error caused during the process of calculating the gaze point, which can enhance the accuracy of gaze point coordinates. When the gaze tracking system is established, calibration models with different numbers of markers are utilized to validate the proposed method. When a four-, six-, nine-, or 16-marker calibration model is employed for the calibration process, the proposed method can achieve an accuracy of 1.29°, 0.89°, 0.52°, and 0.39°, respectively. Taking into account error compensation, the proposed method can achieve an accuracy of 1.17°, 0.79°, 0.47°, and 0.36°, respectively, when a four-, six-, nine-, or 16-marker calibration model is employed. When considering error compensation, the improvement percentage of gaze estimation accuracy for a four-, six-, nine-, or 16-marker calibration model is 9.3%, 11.2%, 9.6%, and 7.6%, respectively. The experimental results show that the training process of the proposed method is stable. The gaze estimation accuracy of the proposed method in this paper is better than that of conventional linear regression (direct least squares regression) and nonlinear regression (generic artificial neural network). The proposed method contributes to enhance the total accuracy of a gaze tracking system.

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Conflicts of Interest: The authors declare no conflict of interest.

# Appendix

**Table A1.** Comparison of gaze estimation accuracy between proposed method and other NN methods without considering error compensation.

Calibration Markers	Method	Subject 1	Subject 2	Subject 3	Subject 4	Subject 5	Subject 6	Average Err.
4	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 2.32^{\circ} \pm 0.54^{\circ} \\ 1.71^{\circ} \pm 0.35^{\circ} \\ 1.38^{\circ} \pm 0.27^{\circ} \\ 1.63^{\circ} \pm 0.32^{\circ} \\ 1.81^{\circ} \pm 0.43^{\circ} \\ 1.36^{\circ} \pm 0.24^{\circ} \end{array}$	$\begin{array}{c} 2.41^{\circ} \pm 0.58^{\circ} \\ 1.74^{\circ} \pm 0.39^{\circ} \\ 1.45^{\circ} \pm 0.30^{\circ} \\ 1.52^{\circ} \pm 0.28^{\circ} \\ 1.92^{\circ} \pm 0.48^{\circ} \\ 1.28^{\circ} \pm 0.19^{\circ} \end{array}$	$\begin{array}{c} 2.48^{\circ} \pm 0.62^{\circ} \\ 1.64^{\circ} \pm 0.32^{\circ} \\ 1.43^{\circ} \pm 0.24^{\circ} \\ 1.69^{\circ} \pm 0.35^{\circ} \\ 1.85^{\circ} \pm 0.44^{\circ} \\ 1.26^{\circ} \pm 0.31^{\circ} \end{array}$	$\begin{array}{c} 2.24^{\circ} \pm 0.45^{\circ} \\ 1.72^{\circ} \pm 0.33^{\circ} \\ 1.49^{\circ} \pm 0.29^{\circ} \\ 1.72^{\circ} \pm 0.36^{\circ} \\ 1.74^{\circ} \pm 0.37^{\circ} \\ 1.31^{\circ} \pm 0.25^{\circ} \end{array}$	$\begin{array}{c} 2.29^{\circ} \pm 0.48^{\circ} \\ 1.76^{\circ} \pm 0.40^{\circ} \\ 1.34^{\circ} \pm 0.22^{\circ} \\ 1.55^{\circ} \pm 0.30^{\circ} \\ 1.67^{\circ} \pm 0.33^{\circ} \\ 1.21^{\circ} \pm 0.30^{\circ} \end{array}$	$\begin{array}{c} 2.37^{\circ} \pm 0.51^{\circ} \\ 1.62^{\circ} \pm 0.29^{\circ} \\ 1.40^{\circ} \pm 0.25^{\circ} \\ 1.61^{\circ} \pm 0.33^{\circ} \\ 1.72^{\circ} \pm 0.41^{\circ} \\ 1.32^{\circ} \pm 0.20^{\circ} \end{array}$	$\begin{array}{c} 2.35^{\circ} \pm 0.53^{\circ} \\ 1.70^{\circ} \pm 0.35^{\circ} \\ 1.42^{\circ} \pm 0.26^{\circ} \\ 1.62^{\circ} \pm 0.32^{\circ} \\ 1.78^{\circ} \pm 0.41^{\circ} \\ 1.29^{\circ} \pm 0.25^{\circ} \end{array}$
6	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 1.68^{\circ} \pm 0.29^{\circ} \\ 1.15^{\circ} \pm 0.26^{\circ} \\ 0.98^{\circ} \pm 0.22^{\circ} \\ 1.07^{\circ} \pm 0.19^{\circ} \\ 1.20^{\circ} \pm 0.26^{\circ} \\ 0.88^{\circ} \pm 0.16^{\circ} \end{array}$	$\begin{array}{c} 1.62^{\circ} \pm 0.25^{\circ} \\ 1.23^{\circ} \pm 0.33^{\circ} \\ 0.96^{\circ} \pm 0.20^{\circ} \\ 1.16^{\circ} \pm 0.27^{\circ} \\ 1.17^{\circ} \pm 0.24^{\circ} \\ 0.94^{\circ} \pm 0.19^{\circ} \end{array}$	$\begin{array}{c} 1.64^{\circ} \pm 0.28^{\circ} \\ 1.17^{\circ} \pm 0.25^{\circ} \\ 1.05^{\circ} \pm 0.27^{\circ} \\ 1.02^{\circ} \pm 0.15^{\circ} \\ 1.23^{\circ} \pm 0.27^{\circ} \\ 0.78^{\circ} \pm 0.25^{\circ} \end{array}$	$\begin{array}{c} 1.72^{\circ} \pm 0.31^{\circ} \\ 1.06^{\circ} \pm 0.24^{\circ} \\ 1.03^{\circ} \pm 0.25^{\circ} \\ 1.05^{\circ} \pm 0.19^{\circ} \\ 1.24^{\circ} \pm 0.29^{\circ} \\ 0.86^{\circ} \pm 0.14^{\circ} \end{array}$	$\begin{array}{c} 1.71^{\circ} \pm 0.33^{\circ} \\ 1.10^{\circ} \pm 0.27^{\circ} \\ 0.95^{\circ} \pm 0.18^{\circ} \\ 1.12^{\circ} \pm 0.26^{\circ} \\ 1.15^{\circ} \pm 0.19^{\circ} \\ 0.92^{\circ} \pm 0.21^{\circ} \end{array}$	$\begin{array}{c} 1.74^{\circ} \pm 0.31^{\circ} \\ 1.26^{\circ} \pm 0.35^{\circ} \\ 0.93^{\circ} \pm 0.19^{\circ} \\ 1.08^{\circ} \pm 0.18^{\circ} \\ 1.18^{\circ} \pm 0.25^{\circ} \\ 0.95^{\circ} \pm 0.18^{\circ} \end{array}$	$\begin{array}{c} 1.69^{\circ} \pm 0.30^{\circ} \\ 1.16^{\circ} \pm 0.28^{\circ} \\ 0.98^{\circ} \pm 0.22^{\circ} \\ 1.08^{\circ} \pm 0.21^{\circ} \\ 1.21^{\circ} \pm 0.25^{\circ} \\ 0.89^{\circ} \pm 0.19^{\circ} \end{array}$
9	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 0.91^{\circ} \pm 0.15^{\circ} \\ 0.73^{\circ} \pm 0.13^{\circ} \\ 0.58^{\circ} \pm 0.09^{\circ} \\ 0.71^{\circ} \pm 0.11^{\circ} \\ 0.77^{\circ} \pm 0.17^{\circ} \\ 0.51^{\circ} \pm 0.08^{\circ} \end{array}$	$\begin{array}{c} 0.89^{\circ} \pm 0.16^{\circ} \\ 0.78^{\circ} \pm 0.16^{\circ} \\ 0.57^{\circ} \pm 0.12^{\circ} \\ 0.74^{\circ} \pm 0.12^{\circ} \\ 0.72^{\circ} \pm 0.14^{\circ} \\ 0.49^{\circ} \pm 0.09^{\circ} \end{array}$	$\begin{array}{c} 0.97^{\circ} \pm 0.18^{\circ} \\ 0.74^{\circ} \pm 0.16^{\circ} \\ 0.64^{\circ} \pm 0.11^{\circ} \\ 0.77^{\circ} \pm 0.16^{\circ} \\ 0.84^{\circ} \pm 0.21^{\circ} \\ 0.48^{\circ} \pm 0.12^{\circ} \end{array}$	$\begin{array}{c} 0.96^{\circ} \pm 0.15^{\circ} \\ 0.67^{\circ} \pm 0.11^{\circ} \\ 0.56^{\circ} \pm 0.14^{\circ} \\ 0.65^{\circ} \pm 0.09^{\circ} \\ 0.80^{\circ} \pm 0.20^{\circ} \\ 0.56^{\circ} \pm 0.10^{\circ} \end{array}$	$\begin{array}{c} 0.86^{\circ} \pm 0.13^{\circ} \\ 0.64^{\circ} \pm 0.10^{\circ} \\ 0.59^{\circ} \pm 0.09^{\circ} \\ 0.64^{\circ} \pm 0.10^{\circ} \\ 0.76^{\circ} \pm 0.15^{\circ} \\ 0.51^{\circ} \pm 0.11^{\circ} \end{array}$	$\begin{array}{c} 0.94^{\circ} \pm 0.14^{\circ} \\ 0.75^{\circ} \pm 0.14^{\circ} \\ 0.62^{\circ} \pm 0.13^{\circ} \\ 0.67^{\circ} \pm 0.12^{\circ} \\ 0.70^{\circ} \pm 0.12^{\circ} \\ 0.47^{\circ} \pm 0.07^{\circ} \end{array}$	$\begin{array}{c} 0.92^{\circ} \pm 0.15^{\circ} \\ 0.72^{\circ} \pm 0.13^{\circ} \\ 0.59^{\circ} \pm 0.11^{\circ} \\ 0.70^{\circ} \pm 0.12^{\circ} \\ 0.76^{\circ} \pm 0.16^{\circ} \\ 0.52^{\circ} \pm 0.10^{\circ} \end{array}$
16	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 0.50^{\circ} \pm 0.12^{\circ} \\ 0.44^{\circ} \pm 0.11^{\circ} \\ 0.39^{\circ} \pm 0.09^{\circ} \\ 0.46^{\circ} \pm 0.12^{\circ} \\ 0.48^{\circ} \pm 0.15^{\circ} \\ 0.36^{\circ} \pm 0.06^{\circ} \end{array}$	$\begin{array}{c} 0.47^{\circ} \pm 0.10^{\circ} \\ 0.48^{\circ} \pm 0.13^{\circ} \\ 0.42^{\circ} \pm 0.08^{\circ} \\ 0.41^{\circ} \pm 0.09^{\circ} \\ 0.46^{\circ} \pm 0.13^{\circ} \\ 0.42^{\circ} \pm 0.09^{\circ} \end{array}$	$\begin{array}{c} 0.49^{\circ} \pm 0.13^{\circ} \\ 0.49^{\circ} \pm 0.11^{\circ} \\ 0.44^{\circ} \pm 0.12^{\circ} \\ 0.45^{\circ} \pm 0.10^{\circ} \\ 0.41^{\circ} \pm 0.11^{\circ} \\ 0.38^{\circ} \pm 0.08^{\circ} \end{array}$	$\begin{array}{c} 0.48^{\circ} \pm 0.15^{\circ} \\ 0.46^{\circ} \pm 0.09^{\circ} \\ 0.39^{\circ} \pm 0.07^{\circ} \\ 0.47^{\circ} \pm 0.13^{\circ} \\ 0.42^{\circ} \pm 0.12^{\circ} \\ 0.40^{\circ} \pm 0.07^{\circ} \end{array}$	$\begin{array}{c} 0.49^{\circ} \pm 0.09^{\circ} \\ 0.44^{\circ} \pm 0.10^{\circ} \\ 0.40^{\circ} \pm 0.07^{\circ} \\ 0.40^{\circ} \pm 0.08^{\circ} \\ 0.46^{\circ} \pm 0.14^{\circ} \\ 0.43^{\circ} \pm 0.08^{\circ} \end{array}$	$\begin{array}{c} 0.51^{\circ} \pm 0.14^{\circ} \\ 0.46^{\circ} \pm 0.08^{\circ} \\ 0.42^{\circ} \pm 0.08^{\circ} \\ 0.43^{\circ} \pm 0.11^{\circ} \\ 0.44^{\circ} \pm 0.15^{\circ} \\ 0.37^{\circ} \pm 0.06^{\circ} \end{array}$	$\begin{array}{c} 0.48^{\circ} \pm 0.12^{\circ} \\ 0.45^{\circ} \pm 0.10^{\circ} \\ 0.41^{\circ} \pm 0.08^{\circ} \\ 0.44^{\circ} \pm 0.10^{\circ} \\ 0.45^{\circ} \pm 0.13^{\circ} \\ 0.39^{\circ} \pm 0.07^{\circ} \end{array}$

**Table A2.** Comparison of gaze estimation accuracy between proposed method and other NN methods considering error compensation.

Calibration Markers	Method	Subject 1	Subject 2	Subject 3	Subject 4	Subject 5	Subject 6	Average Err.
4	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed DLSR [55]	$\begin{array}{c} 2.11^{\circ} \pm 0.48^{\circ} \\ 1.56^{\circ} \pm 0.31^{\circ} \\ 1.23^{\circ} \pm 0.24^{\circ} \\ 1.48^{\circ} \pm 0.29^{\circ} \\ 1.65^{\circ} \pm 0.39^{\circ} \\ 1.23^{\circ} \pm 0.21^{\circ} \\ \end{array}$	$\begin{array}{c} 2.20^{\circ} \pm 0.52^{\circ} \\ 1.64^{\circ} \pm 0.35^{\circ} \\ 1.21^{\circ} \pm 0.26^{\circ} \\ 1.37^{\circ} \pm 0.22^{\circ} \\ 1.77^{\circ} \pm 0.43^{\circ} \\ 1.17^{\circ} \pm 0.18^{\circ} \\ \end{array}$	$\begin{array}{c} 2.24^{\circ} \pm 0.55^{\circ} \\ 1.52^{\circ} \pm 0.28^{\circ} \\ 1.28^{\circ} \pm 0.21^{\circ} \\ 1.45^{\circ} \pm 0.31^{\circ} \\ 1.79^{\circ} \pm 0.40^{\circ} \\ 1.14^{\circ} \pm 0.26^{\circ} \\ \end{array}$	$\begin{array}{c} 2.03^{\circ} \pm 0.40^{\circ} \\ 1.58^{\circ} \pm 0.30^{\circ} \\ 1.26^{\circ} \pm 0.25^{\circ} \\ 1.57^{\circ} \pm 0.28^{\circ} \\ 1.54^{\circ} \pm 0.34^{\circ} \\ 1.18^{\circ} \pm 0.22^{\circ} \\ \end{array}$	$\begin{array}{c} 2.06^{\circ} \pm 0.42^{\circ} \\ 1.63^{\circ} \pm 0.36^{\circ} \\ 1.18^{\circ} \pm 0.20^{\circ} \\ 1.41^{\circ} \pm 0.26^{\circ} \\ 1.52^{\circ} \pm 0.29^{\circ} \\ 1.09^{\circ} \pm 0.28^{\circ} \\ \end{array}$	$\begin{array}{c} 2.15^{\circ} \pm 0.44^{\circ} \\ 1.51^{\circ} \pm 0.26^{\circ} \\ 1.25^{\circ} \pm 0.22^{\circ} \\ 1.49^{\circ} \pm 0.28^{\circ} \\ 1.61^{\circ} \pm 0.36^{\circ} \\ 1.21^{\circ} \pm 0.19^{\circ} \\ \end{array}$	$2.13^{\circ} \pm 0.47^{\circ}$ $1.57^{\circ} \pm 0.31^{\circ}$ $1.24^{\circ} \pm 0.23^{\circ}$ $1.46^{\circ} \pm 0.27^{\circ}$ $1.65^{\circ} \pm 0.37^{\circ}$ $1.17^{\circ} \pm 0.22^{\circ}$ $1.55^{\circ} \pm 0.28^{\circ}$
6	MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$1.06^{\circ} \pm 0.24^{\circ}$ $0.87^{\circ} \pm 0.21^{\circ}$ $0.95^{\circ} \pm 0.19^{\circ}$ $1.11^{\circ} \pm 0.23^{\circ}$ $0.78^{\circ} \pm 0.13^{\circ}$	$1.15^{\circ} \pm 0.30^{\circ}$ $0.88^{\circ} \pm 0.18^{\circ}$ $1.05^{\circ} \pm 0.24^{\circ}$ $1.09^{\circ} \pm 0.21^{\circ}$ $0.82^{\circ} \pm 0.17^{\circ}$	$1.08^{\circ} \pm 0.21^{\circ}$ $0.96^{\circ} \pm 0.23^{\circ}$ $0.91^{\circ} \pm 0.15^{\circ}$ $1.15^{\circ} \pm 0.25^{\circ}$ $0.71^{\circ} \pm 0.23^{\circ}$	$1.01^{\circ} \pm 0.22^{\circ}$ $0.94^{\circ} \pm 0.21^{\circ}$ $0.94^{\circ} \pm 0.19^{\circ}$ $1.14^{\circ} \pm 0.27^{\circ}$ $0.73^{\circ} \pm 0.12^{\circ}$	$1.03^{\circ} \pm 0.23^{\circ}$ $0.86^{\circ} \pm 0.16^{\circ}$ $1.01^{\circ} \pm 0.23^{\circ}$ $1.07^{\circ} \pm 0.18^{\circ}$ $0.81^{\circ} \pm 0.20^{\circ}$	$1.14^{\circ} \pm 0.29^{\circ}$ $0.84^{\circ} \pm 0.17^{\circ}$ $0.99^{\circ} \pm 0.18^{\circ}$ $1.18^{\circ} \pm 0.22^{\circ}$ $0.87^{\circ} \pm 0.17^{\circ}$	$1.08^{\circ} \pm 0.25^{\circ}$ $0.89^{\circ} \pm 0.19^{\circ}$ $0.98^{\circ} \pm 0.20^{\circ}$ $1.12^{\circ} \pm 0.23^{\circ}$ $0.79^{\circ} \pm 0.17^{\circ}$
9	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 0.84^{\circ} \pm 0.14^{\circ} \\ 0.68^{\circ} \pm 0.12^{\circ} \\ 0.53^{\circ} \pm 0.08^{\circ} \\ 0.66^{\circ} \pm 0.09^{\circ} \\ 0.71^{\circ} \pm 0.16^{\circ} \\ 0.46^{\circ} \pm 0.07^{\circ} \end{array}$	$\begin{array}{c} 0.81^{\circ} \pm 0.15^{\circ} \\ 0.74^{\circ} \pm 0.14^{\circ} \\ 0.52^{\circ} \pm 0.10^{\circ} \\ 0.69^{\circ} \pm 0.11^{\circ} \\ 0.66^{\circ} \pm 0.13^{\circ} \\ 0.45^{\circ} \pm 0.06^{\circ} \end{array}$	$\begin{array}{c} 0.89^{\circ} \pm 0.17^{\circ} \\ 0.70^{\circ} \pm 0.15^{\circ} \\ 0.60^{\circ} \pm 0.09^{\circ} \\ 0.71^{\circ} \pm 0.15^{\circ} \\ 0.78^{\circ} \pm 0.18^{\circ} \\ 0.47^{\circ} \pm 0.10^{\circ} \end{array}$	$\begin{array}{c} 0.88^{\circ} \pm 0.13^{\circ} \\ 0.62^{\circ} \pm 0.10^{\circ} \\ 0.51^{\circ} \pm 0.11^{\circ} \\ 0.61^{\circ} \pm 0.08^{\circ} \\ 0.73^{\circ} \pm 0.19^{\circ} \\ 0.51^{\circ} \pm 0.08^{\circ} \end{array}$	$\begin{array}{c} 0.80^{\circ} \pm 0.12^{\circ} \\ 0.61^{\circ} \pm 0.09^{\circ} \\ 0.54^{\circ} \pm 0.08^{\circ} \\ 0.60^{\circ} \pm 0.09^{\circ} \\ 0.70^{\circ} \pm 0.14^{\circ} \\ 0.48^{\circ} \pm 0.09^{\circ} \end{array}$	$\begin{array}{c} 0.86^{\circ} \pm 0.13^{\circ} \\ 0.69^{\circ} \pm 0.12^{\circ} \\ 0.56^{\circ} \pm 0.09^{\circ} \\ 0.62^{\circ} \pm 0.10^{\circ} \\ 0.65^{\circ} \pm 0.11^{\circ} \\ 0.43^{\circ} \pm 0.05^{\circ} \end{array}$	$\begin{array}{c} 0.85^{\circ} \pm 0.14^{\circ} \\ 0.67^{\circ} \pm 0.12^{\circ} \\ 0.54^{\circ} \pm 0.09^{\circ} \\ 0.65^{\circ} \pm 0.10^{\circ} \\ 0.71^{\circ} \pm 0.15^{\circ} \\ 0.47^{\circ} \pm 0.07^{\circ} \end{array}$
16	DLSR [55] MLP [66] MFNN [67] GRNN [68] RBF [69] Proposed	$\begin{array}{c} 0.43^{\circ} \pm 0.09^{\circ} \\ 0.47^{\circ} \pm 0.11^{\circ} \\ 0.36^{\circ} \pm 0.08^{\circ} \\ 0.42^{\circ} \pm 0.11^{\circ} \\ 0.38^{\circ} \pm 0.09^{\circ} \\ 0.33^{\circ} \pm 0.05^{\circ} \end{array}$	$\begin{array}{c} 0.48^{\circ} \pm 0.12^{\circ} \\ 0.42^{\circ} \pm 0.09^{\circ} \\ 0.41^{\circ} \pm 0.07^{\circ} \\ 0.39^{\circ} \pm 0.07^{\circ} \\ 0.44^{\circ} \pm 0.12^{\circ} \\ 0.35^{\circ} \pm 0.04^{\circ} \end{array}$	$\begin{array}{c} 0.45^{\circ} \pm 0.10^{\circ} \\ 0.40^{\circ} \pm 0.08^{\circ} \\ 0.38^{\circ} \pm 0.05^{\circ} \\ 0.42^{\circ} \pm 0.10^{\circ} \\ 0.45^{\circ} \pm 0.13^{\circ} \\ 0.39^{\circ} \pm 0.06^{\circ} \end{array}$	$\begin{array}{c} 0.43^{\circ} \pm 0.09^{\circ} \\ 0.44^{\circ} \pm 0.07^{\circ} \\ 0.40^{\circ} \pm 0.09^{\circ} \\ 0.38^{\circ} \pm 0.06^{\circ} \\ 0.43^{\circ} \pm 0.09^{\circ} \\ 0.38^{\circ} \pm 0.08^{\circ} \end{array}$	$\begin{array}{c} 0.49^{\circ} \pm 0.13^{\circ} \\ 0.45^{\circ} \pm 0.10^{\circ} \\ 0.41^{\circ} \pm 0.06^{\circ} \\ 0.41^{\circ} \pm 0.06^{\circ} \\ 0.39^{\circ} \pm 0.08^{\circ} \\ 0.35^{\circ} \pm 0.04^{\circ} \end{array}$	$\begin{array}{c} 0.46^{\circ} \pm 0.10^{\circ} \\ 0.41^{\circ} \pm 0.11^{\circ} \\ 0.38^{\circ} \pm 0.08^{\circ} \\ 0.44^{\circ} \pm 0.10^{\circ} \\ 0.41^{\circ} \pm 0.11^{\circ} \\ 0.37^{\circ} \pm 0.05^{\circ} \end{array}$	$\begin{array}{c} 0.46^{\circ} \pm 0.11^{\circ} \\ 0.43^{\circ} \pm 0.09^{\circ} \\ 0.39^{\circ} \pm 0.07^{\circ} \\ 0.41^{\circ} \pm 0.08^{\circ} \\ 0.42^{\circ} \pm 0.10^{\circ} \\ 0.36^{\circ} \pm 0.05^{\circ} \end{array}$

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