

Article

Comparison of CO₂ Flow Behavior through Intact Siltstone Sample under Tri-Axial Steady-State and Transient Flow Conditions

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Abstract: With its low viscosity properties, CO₂ has much greater penetration capacity into micro-fractures, and therefore has more potential to create expanded and effective fractures in shales during the hydraulic fracturing process. However, the feasibility of this technique is dependent on the accurate prediction of formation flow characteristics, given the high leak-off of CO₂ at deep depths. The aim of this study is therefore to understand the flow behavior of CO₂ in deep shale plays. A series of tri-axial permeability tests was conducted under both steady-state and transient conditions. The test results show much lower permeability values for liquid CO₂ than gaseous CO₂, and the permeability under transient conditions is much lower than that under steady-state conditions, due to the combined effects of the reduced slip-flow effect under low pressures and the temperature variation influence under steady-state conditions. Under steady-state conditions, unstable flow behavior occurred at higher injection pressure (≥ 9 MPa) possibly due to the fine mineral particle migration and the deposition of small dried particles, which indicates the serious error in permeability calculation under steady-state conditions. Importantly, a greater than 1 effective stress coefficient (χ) for permeability in tested siltstone was observed, confirming the greater sensitivity of CO₂ to pore pressure than confining pressure.

Keywords: CO₂ apparent permeability; CO₂ phase transition; siltstone; steady-state conditions; transient conditions

1. Introduction

Being a green energy source, natural gas has recently attracted increased scientific and industrial interest, and shale gas accounts for more than 63% of the total global sources of unconventional gas [1]. The economic exploitation of shale gas therefore has the ability to satisfy the increasing world energy consumption [2]. Although the extremely low permeability of the shale matrix obstructs gas migration from the matrix to the production wells, some reservoir-enhancement techniques, such as hydro-fracturing, can significantly enhance permeability by creating a fracture network between the production wells and the shale matrix, that eventually enhance shale gas productivity [3–5]. For the hydraulic fracturing process, water-based fracturing fluids are currently used. However, this has raised many issues, including formation damage, long clean-up times, excessive water consumption and wastewater generation [6–9].

Liquid CO₂ with low viscosity can be used as an alternative to water-based fracturing fluids [10], which avoids most of the issues created by water-based fluids. The use of CO₂ as a fracturing fluid

also contributes to CO₂ geo-sequestration, which has already been successfully verified in some shale formations [11]. During the fracturing process, CO₂ is often injected into reservoir formations in its liquid or super-critical state in a short time, and high pressurized CO₂ can fracture the shale matrix or open up existing fractures [12]. However, the low viscosity of CO₂ and its high penetration capacity cause very fast leak-off rates [13], and insufficient leak-off control can cause unacceptably high injection rates and excessive CO₂ consumption, challenging the capacity of the fracturing pump. Consequently, treatment using CO₂ may not be applicable to relatively high permeable reservoirs for hydraulic fracturing. After the completion of the fracturing process, CO₂ flows from the shale matrix to the wellhead through the fracturing wells, where CO₂ is easily subjected to phase transition among gaseous, liquid and super-critical states because the physical properties of CO₂ are highly pressure- and temperature-dependent [14]. The huge pressure gradient induced near the fracture points upon the release of injection pressure may cause fine particle migration, which can move from the reservoir to the well along the CO₂ flow [15]. Furthermore, since injecting CO₂ into depleted oil and gas reservoirs and saline aquifers also contributes to the geological storage of CO₂, the safe storage of injected CO₂ in these formations depends on the ultralow permeable rock layers lying above the formation [16,17]. As the primary security key for CO₂-based hydraulic fracturing and the associated geological storage of CO₂, a full understanding of CO₂ flow behavior in low permeable formations under different in situ environments is therefore essential, otherwise, erroneous leak-off rate estimations based on a vague understanding of CO₂ flow behavior in gas reservoirs can lead to inaccurate estimation of total CO₂ usage and prediction of the CO₂ injection rates required for fracturing.

On the other hand, the complicated thermodynamic properties of CO₂ increase the complexity of precisely estimating the apparent permeability of shale for CO₂. Various methods have been developed to measure the permeability of reservoir rock with ultralow permeability and studies have been performed under both steady-state and transient conditions [18]. For steady-state conditions, the downstream pressure can be controlled to achieve a specific pressure gradient along the sample, and many tests under steady-state conditions have been achieved by opening the downstream to the atmosphere, offering atmospheric downstream pressure conditions, and flow rates are measured when the pressure distribution along the sample reaches equilibrium. However, this fails to secure super-critical or liquid CO₂ flow downstream, resulting in phase variation of CO₂ throughout the sample [19]. These issues can be overcome by using transient tests, in which the downstream outlet is closed, giving the opportunity for downstream pressure development [20]. However, the calculation of transient permeability is much more complicated than the steady-state calculation, and researchers have used downstream pressure development curves for this purpose [21]. Depending on the experimental conditions, transient tests and steady-state tests closely correspond to the CO₂ injection process and the CO₂ clean-up process, respectively. In theory, the apparent permeability for CO₂ through sample is independent of different measurement techniques. Existing research shows that permeability results using transient techniques may be up to twice greater than permeability calculated using steady-state approaches in low permeable rocks, due to the many assumptions made in transient calculations [21]. Rushing et al. [18] found five times greater permeability using the transient approach compared to the steady-state approach. This exhibits differences among permeability calculations under steady-state and transient conditions [22]. Importantly, permeability calculation under both conditions may have considerable errors if the possible CO₂ phase transition through the rock mass is not considered under steady-state conditions [23]. As a result, precise knowledge of the liquid CO₂ flow behavior in the reservoir rock mass is vital.

Zhang et al. [24] proposed a new method to calculate the apparent permeability for gaseous and liquid CO₂ under steady-state conditions, and speculated that the permeability for liquid CO₂ at higher than 12 MPa calculated by the traditional method can deviate greatly from the actual value. This study therefore attempts to distinguish the flow behavior of CO₂ at higher pressures considering the CO₂ phase transition between liquid and gaseous phases, and to identify the difference between

steady-state and transient conditions, following a comprehensive set of permeability experiments on siltstone based on different confining and injection pressures at room temperature.

2. Experimental Methodology

2.1. Sample Description

Since siltstone is one of the primary rocks in many shale formations, and both siltstone and shale have similar mineral compositions and pore structures [25], siltstone sample was used in this study as an alternative to shale samples to investigate the CO₂ flow behavior in shale formations. The siltstone outcrop sample was collected from the Eidsvold formation, Queensland, Australia, and the total porosity of the dry siltstone measured using the mercury intrusion method was around 19.5%, which is higher than that of most shale, but still available in some shale formations [26], and the bulk density was around 2.24 g/mL. The pore size can be calculated by measuring the pressure and volume of injected mercury [27], and the pore distribution of the tested sample is plotted in Figure 1. This siltstone has very tiny pores, and the median pore diameter is around 625 nm and 17.2 nm in terms of pore volume and area, respectively. This pore structure was then validated by performing a CT scanning test on a sample with a diameter of 13 mm, as CT scanning can offer non-destructive three-dimensional imaging of the interior structure (see Figures 2 and 3). The porosity obtained through CT testing was 15.4% calculated based on the watershed algorithm [28,29], which is slightly lower than the value obtained from mercury intrusion testing. There are many pores with varying sizes in the siltstone, although only a limited number of pores are of the order of magnitude of 100 μm and most of the pores are of the order of 1 μm (see Figure 2). 3-D CT images can be reconstructed by superimposing CT slices and only show the pore structure (see Figure 3), where tiny pores are evenly distributed and connected with each other through small pore throats. Regarding the mineral composition of the tested siltstone, according to XRD analysis, the tested dry siltstone is mainly composed of quartz (43%) and kaolinite (40%), and the tiny kaolinite particles (<2 μm) separate quartz-quartz particle contacts and segment the space formed by quartz particle skeletons [30]. As a result, the high clay content in the tested siltstone sample contributes significantly to this pore network [31,32]. This overall pore structure governs the low permeability of this sedimentary siltstone [33].

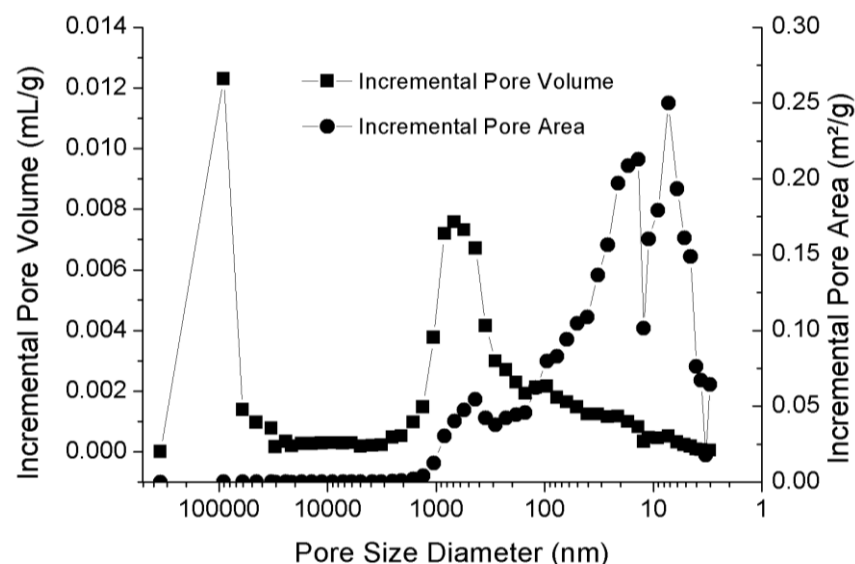


Figure 1. Pore size distribution defined by incremental pore volume and pore area [24].

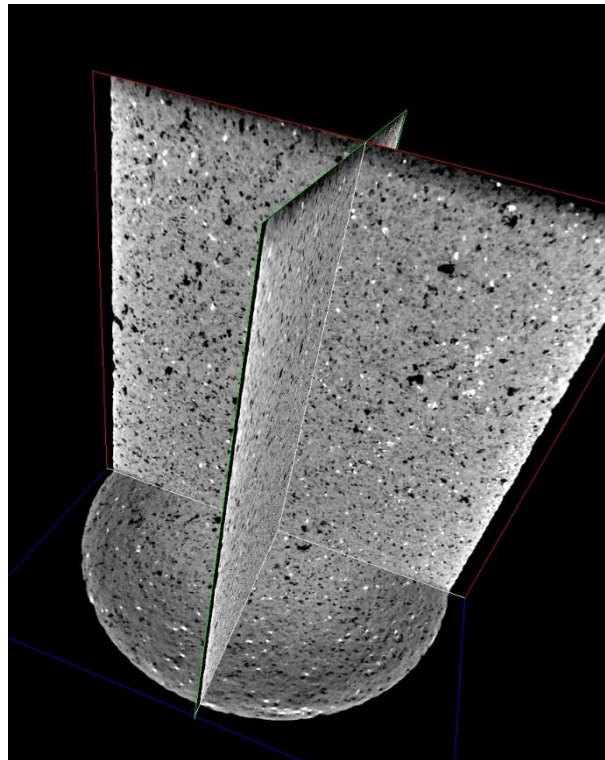


Figure 2. CT images of cylindrical siltstone sample with diameter of 13.0 mm and height of 13.5 mm (black cavities represent pores).

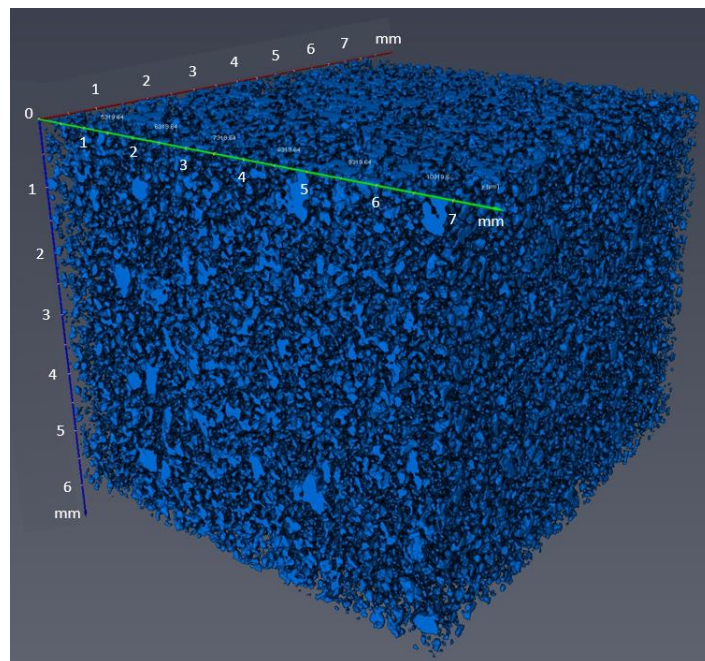


Figure 3. Reconstructed 3-D CT images of pore structure with sample size of 6 mm × 7 mm × 7 mm (pores are shown in blue).

2.2. Experimental Procedure

A sample of dry siltstone 38 mm in diameter and 76 mm in height was first prepared in the Deep Earth Energy Research Laboratory at Monash University, and the detailed preparation procedure is reported by Ranjith and Perera [34] and Zhang et al. [24].

In the present study, permeability tests were performed under both steady-state and transient tri-axial conditions at room temperature (stabilized at 22 °C) by injecting CO₂ with 99.95% purity. To avoid the effect of sample variance on the permeability results, only one dry sample was used. After each confining pressure from 10 MPa to 40 MPa became constant, permeability testing started. Sub-critical CO₂ was injected into the siltstone sample, maintaining the injection pressure at a value of less than 90% of confining pressure to avoid possible CO₂ leak-off through the sample-membrane boundary. For steady-state tests, the downstream outlet was opened to the atmosphere, and once the CO₂ flow rate at the downstream became constant, the injection pressure was increased to the next higher value. Similar tests were conducted for a series of gas injection pressures. Since the expansion of CO₂ flow along the sample can absorb heat from the surroundings and temperature fluctuation can affect accuracy in measuring permeability, a thermometer was placed in the tri-axial cell to monitor the temperature change in confining pressure oil during the tests. The temperature in the confinement cell remained steady at 22 °C, which indicates the constant ambient temperature around the sample. For transient condition tests, the outlet was closed, and once the downstream pressure reached the injection pressure, both upstream and downstream pressures were released to remove the injected CO₂ from the sample, and the pressure release was done at a very slow rate of 0.2 MPa/min controlled by a pump to avoid any sudden CO₂ volumetric expansion with the associated temperature change. Once the downstream pressure reached the atmospheric pressure and the flow rate at downstream dropped to zero, the next injection pressure was initiated, and similar tests were conducted for a series of gas injection pressures. Considering the possibility that multiple cycles of pressurization and depressurization may cause serious and irreversible structure damage to the sample, permeability tests at 10 MPa confinement under steady-state conditions were repeated and nearly the same flow rates under the same condition were witnessed. This confirms that the sample was not fatigued in this test, because the maximum confinement pressure and injection pressure applied in this study were much lower than the rock strength and the tested siltstone was still in the elastic stage.

2.3. Permeability Calculation

In shale formations or tight formations with ultralow permeability, the flow behavior of gas is affected by the combination of stress effects and the flow regime effect. The flow regime effect cannot be ignored, in particular when the gas pressure is low and the pore throat is small, and the transport of gas is governed by a mixture of Darcy flow, which is caused by the pressure gradient, and Knudsen flow, which is caused by molecular collisions along the walls of the flow channels [35]. Therefore, it is necessary to distinguish the flow pattern of CO₂ in siltstone before calculating the permeability.

The flow behavior of gas depends on the pore throat, temperature, pressure and the molecular diameter, and can be divided into different flow types at different scales, and the flow regimes can be distinguished by the dimensionless Knudsen number (see Equations (1) and (2)) [3]. According to Heller et al. [3], when the Knudsen number is less than 0.01, the pore size is much higher than the mean free path of gas molecules, and the flow is mainly driven by pressure difference (Darcy flow); in contrast, when $K_n > 10$, the gas molecules move along the tiny pore throats by the collisions between gas molecules and between the pore wall and gas molecules, and the driving force is mainly caused by the concentration gradient instead of the pressure difference (Knudsen flow), and Darcy's law is therefore no longer applicable. The flow is in slip flow regime when $0.01 < K_n < 0.1$ and in transition flow regime when $0.1 < K_n < 10$, which are mainly induced by Darcy flow and Knudsen flow, respectively [3,35].

$$K_n = \frac{\lambda}{d_p} \quad (1)$$

$$\lambda = \frac{k_B T}{\sqrt{2} \pi d_m^2 P} \quad (2)$$

where, K_n is the dimensionless Knudsen number, d_p is the diameter of the pore, λ is the mean free path of CO₂ molecules, k_B is the Boltzmann constant ($=1.38 \times 10^{-23} \text{ m}^2 \text{ kg s}^{-2} \text{ K}^{-1}$), T is the temperature (K), d_m is the CO₂ molecular diameter, and P is the gas pressure.

With the increase of gas pressure, the molecular mean free path of CO₂ becomes smaller with higher gas density (see Figure 4), and the effect of Knudsen flow recedes with the increase of pressure (see Figure 5). For example, for a pore with a diameter of 300 nm, the Knudsen number is 0.0139 at a pressure of 2 MPa and the flow is in slip flow, while the Knudsen number is 0.0093 at pressure of 3 MPa and the flow is in Darcy flow. When the pressure is higher than 5 MPa, the mean free path is 1.67 nm, and pure Darcy flow can only happen in pores with diameters greater than 167 nm and slip flow in pores between 16.7–167 nm. According to the pore size measured by mercury intrusion testing, the median pore diameter of siltstone is around 625 nm where the flow mainly belongs to Darcy flow, while there are still many pores with a diameter around 10–300 nm where the slip flow effect also has an important role (see Figure 5), in particular when CO₂ is in the gaseous state. Due to the smaller molecular diameter and larger mean free path of CO₂ compared with CH₄, (see Figure 4), slippage effects are slightly greater for CO₂, and the apparent permeability for CO₂ is slightly higher than that of CH₄.

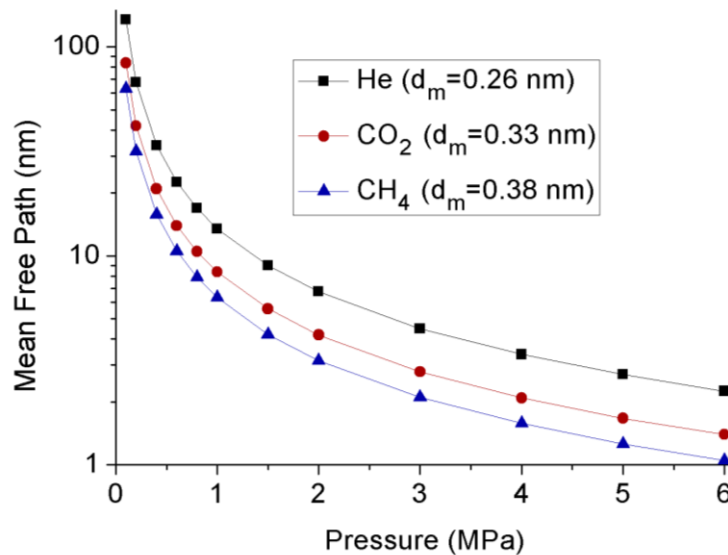


Figure 4. Relationship between mean free path and pressure at 22 °C.

The slip-flow effect was first discovered by Klinkenberg [36], and the effect is expressed as Equation (3), which indicates that the slip-flow effect can greatly increase the permeability for gas if the pore radius and pore pressure are small.

$$k_g = k_l \left(1 + \frac{b}{P}\right) \quad (3)$$

where, k_g is apparent the permeability for gas CO₂, k_l is the intrinsic permeability of tested siltstone which can be measured using liquid CO₂ or water, b is the Klinkenberg parameter and P is the pore pressure.

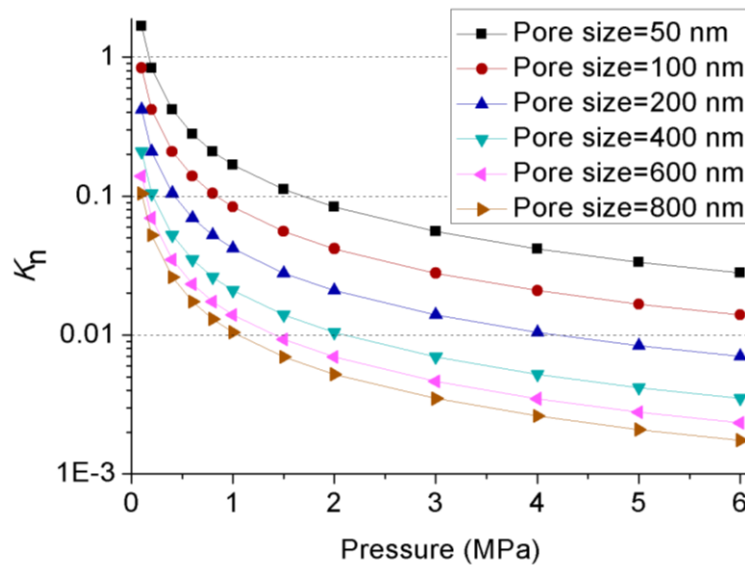


Figure 5. Dimensionless Knudsen number of CO₂ vs. pore pressure for different pore sizes at 22 °C.

Since the flow regime mainly belongs to Darcy flow, the permeability of the tested siltstone for gas injection under various steady-state conditions can be calculated using the traditional Darcy equation (Equation (4)), based on the assumption that gas volume changes inversely proportionally with gas pressure at constant temperature [37].

$$k_g = \frac{2Q_0 P_0 \mu L}{A(P_i^2 - P_o^2)} \quad (4)$$

where, k_g is the permeability for CO₂, Q_0 is CO₂ flow rate at downstream, μ is its viscosity, L and A are the length and cross-sectional area of the specimen, P_o and P_i are downstream pressure and upstream pressure.

However, when the injection pressure is higher than 6 MPa, the gaseous CO₂ and liquid CO₂ co-exist in the sample because CO₂ transfers into its liquid state at 6 MPa (data from NIST) [38], and the Boyle's Law that gas volume is proportional to the gas pressure is assumed to be applicable for the gaseous state for simplicity, but not for the liquid state, because this phase transition causes sudden enhancement of density [39]. For example, when CO₂ is in its liquid state, its density increases slightly from 760 kg/m³ at 6.01 MPa to 901 kg/m³ at 15 MPa, which is much higher than 210 kg/m³ at 6.00 MPa. Therefore, the Darcy equation for compressed gas is not suitable for this case, and in consideration of the slight difference of density in the liquid state, the permeability for the liquid section can be calculated using the method proposed by Zhang et al. [24], utilizing Equations (5) and (6), and the ratio between the length of gaseous CO₂ section to sample length is inversely proportional to the ratio between the flow rate at an injection pressure of 6 MPa and that at each higher injection pressure.

$$L_l = L - L_g = L - \frac{Q_6 L}{Q_o} \quad (5)$$

$$k_l = \frac{Q_l \mu_l L_l}{A(P_i - P_t)} \quad (6)$$

where, L_l is the length of liquid CO₂ in the sample, L_g is the length of gas CO₂ in the sample, Q_6 is the flow rate at 6 MPa injection pressure, k_l is the permeability for liquid CO₂ at a certain injection pressure (>6 MPa), Q_l is the liquid CO₂ flow rate at transition point, μ_l is the viscosity of liquid CO₂ at room temperature, P_t is pressure at transition point and here it equals 6 MPa, and P_i is upstream pressure.

For transient conditions, the permeability at specific pressure was calculated using pulse-decay permeability measurement by the following equations (Equations (7) and (8)) [3]:

$$\Delta P(t) = \Delta P_0 e^{-\alpha t} \quad (7)$$

$$\alpha = \frac{kA}{\beta V_{down} L \mu} \quad (8)$$

where, α is the decay exponent, ΔP_0 is the pressure difference between upstream and downstream at time $t = 0$, $\Delta P(t)$ is the pressure difference between upstream and downstream with time, k is the permeability for CO₂, β is the CO₂ compressibility, V_{down} is the volume of the downstream reservoir, μ is the CO₂ viscosity, and L and A are the length and cross-section area of the sample, respectively.

3. Results and Discussion

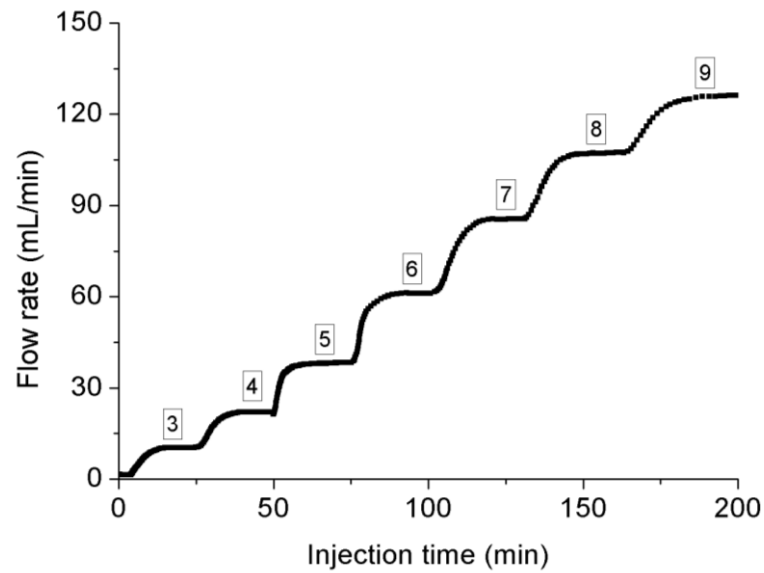
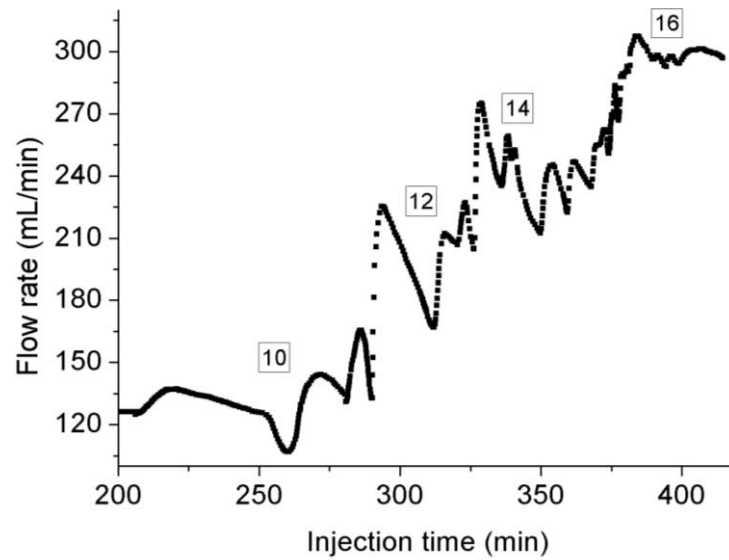
3.1. Permeability Behavior of CO₂ under Steady-State Conditions

CO₂ was first injected into the same siltstone sample at steady-state conditions under four different confining pressures (see Table 1), and the corresponding downstream flow rate was observed and recorded over time. The flow rate development under 20 MPa confinement is shown in Figures 6 and 7. When the injection pressure is not higher than 9 MPa, the downstream CO₂ flow rate gradually reaches a steady state at each injection pressure after around 20 min of injection (see Figure 6). However, when the injection pressure goes beyond 9 MPa, although the flow rate increases with increasing injection pressure, obtaining a steady state flow rate condition under each injection pressure condition was quite difficult due to the highly unsteady flow (see Figure 7). At each unsteady downstream flow behavior step (relevant to each injection pressure after 9 MPa), the flow rate first increased rapidly followed by a slow reduction, although confining and injection pressures remained steady during each injection process and the possibility of leak-off was excluded. This is possibly because some physical process occurs in the sample with existing high flow rates under greater injection pressures, and fine particle migration is one of the suspected causes. Fine particle migration with the high pressure-driven great advective flux in such situations may be responsible for this phenomenon, and a small quantity of fine particles was seen on the filter paper at the downstream after the permeability tests. The mineral particle distribution is shown in a SEM image and the differentiation of particle radiuses is marked (see Figure 8). The size of the kaolinite particles (less than 2 μm in diameter) is much smaller than that of the quartz particles (less than 62.5 μm in diameter), and kaolinite particles therefore normally exist between quartz particles and have a high tendency to occupy the flow path, showing the negative influence of clay content on flow ability or permeability of sample [31,40]. When the injection pressure is higher than 9 MPa, higher advective flux along the rock matrix induces a higher pushing force on some free or loosely-bonded fine particles, extracting them from the rock matrix and mixing them into the fluid flow. While blockage of the available narrow pore throats in the rock sample through fine particle accumulation can cause a significant reduction in flow ability through the rock matrix, once the accumulated pressure at the upstream side reaches a certain value, these blockages can be pushed out by the associated great pushing force, opening the pore throats. This might cause the observed sudden flow rate increments (see Figure 9). Another reason for this phenomenon maybe the presence of small drikold particles near the downstream due to the sharply drop of temperature of CO₂ flow, which will be discussed in detail in Section 3.2.

However, for these complex downstream flow behaviors obtained under high CO₂ injection pressure, the average of peak points was taken as the steady-state downstream flow rate to calculate the permeability. These observed flow behaviors of CO₂ under steady-state conditions exhibited similar patterns under the greater confinements of 30 and 40 MPa. The flow rates obtained under each test condition are shown in Figure 10, which confirms the linear variation between the flow rate and injection pressure. Therefore, Darcy's equation was used to calculate the permeability for CO₂ in dry siltstone under each test condition.

Table 1. Steady-state permeability test conditions for the same sample.

Confining Pressure(MPa)	Injection Pressure (MPa)	
	Gaseous State	Liquid State
10	3, 4, 5, 6	7, 8, 9
20, 30, 40	3, 4, 5, 6	7, 8, 9, 10, 12, 14, 16

**Figure 6.** Flow rate development with time when injection pressure is not higher than 9 MPa.**Figure 7.** Flow rate development with time when injection pressure is higher than 9 MPa.

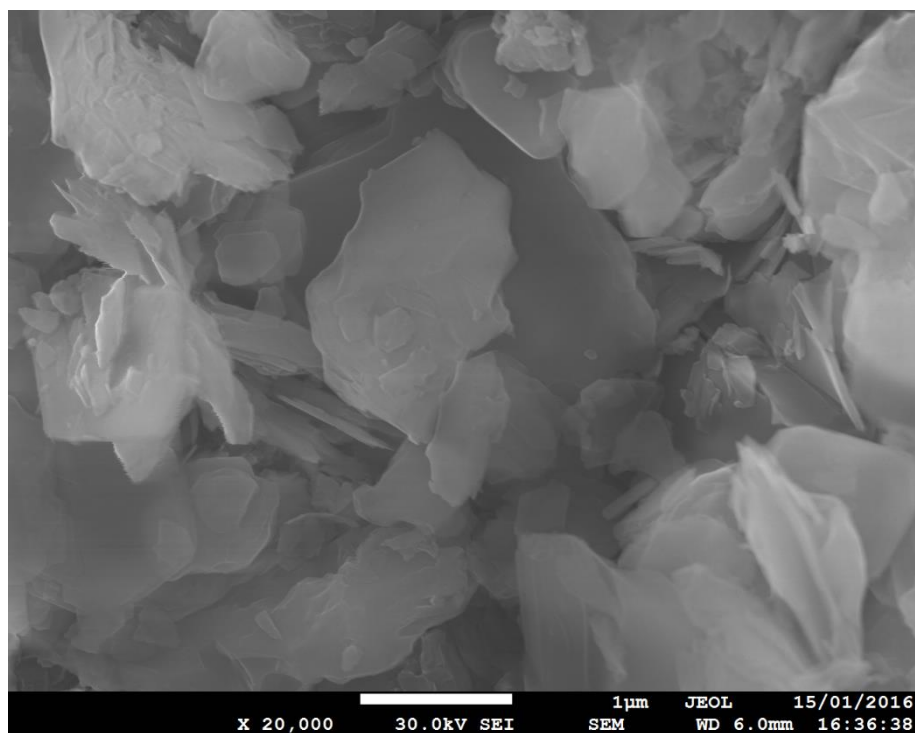


Figure 8. SEM image of tested siltstone sample with varisized particles.

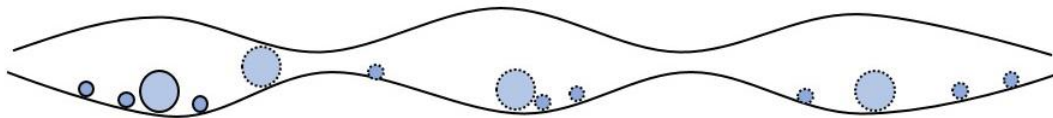


Figure 9. Schematic diagram of effect of fine particle migration on permeability (solid circles represent mineral and fine particles; dashed circles represent moving fine particles).

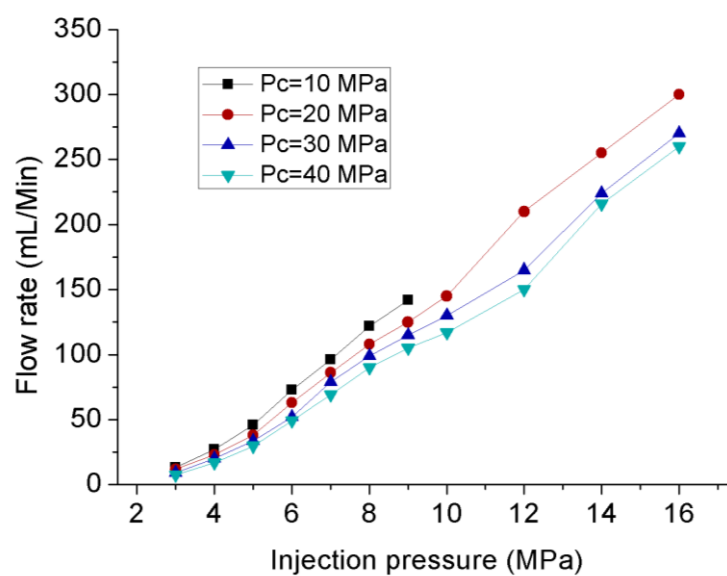


Figure 10. Flow rates for different injection pressures.

The permeability of the siltstone was then calculated using the traditional Darcy equation for gas (see Equation (4)), and Figure 11 shows the calculated permeability values for each injection pressure. When the whole sample is filled with gaseous CO₂, the siltstone's permeability increases with increasing injection pressure, regardless of confinement. For example, increasing the injection pressure from 3 to 6 MPa causes the sample permeability to increase from 0.00457 mD to 0.00654 mD and 0.00264 mD to 0.00439 mD at 10 MPa and 40 MPa confining pressures, respectively. This permeability increment may be related to the effective stress effect. Increasing the injection pressure expands the rock pore throats, even opening some new flow paths for CO₂, which contributes to the reduced tortuosity for CO₂ movement along the sample. This trend of permeability increase appears to change with the phase transition, which occurs in CO₂ after around 6 MPa and continues, and permeability first slowly reduces with increasing injection pressure up to around 10 MPa (from 0.00654 mD to 0.00601 mD and 0.00439 mD to 0.00413 mD at 10 MPa and 40 MPa confining pressures). After that permeability is surprisingly subjected to a sudden increment.

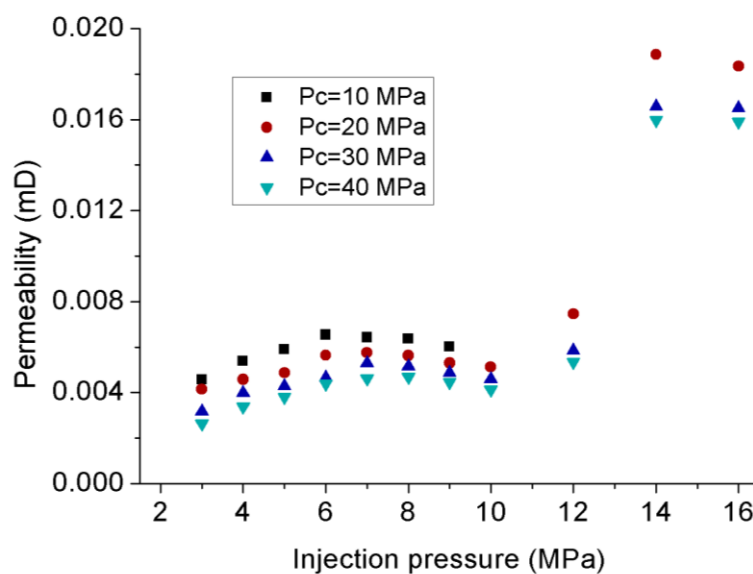


Figure 11. Relationship between permeability of siltstone under different injection pressures (traditional method).

This permeability reduction is due to fact that after 6 MPa at 22 °C, CO₂ transfers into the liquid state from the gaseous state. As a result, the presence of liquid CO₂ in the siltstone sample (at the upstream side) causes this opposite permeability trend. The lower permeability for liquid CO₂ compared to gaseous CO₂ in the siltstone sample is due to the slip-flow effect. The reduction of permeability for liquid CO₂ compared with gaseous CO₂ is related to the slip-flow effect, as gas molecules with higher compressibility and lower viscosity have greater potential to slip through narrow pore throats [36,41]. In addition, liquid CO₂ with higher viscosity meets much higher resistance than gaseous CO₂, and very tiny pore throats are impenetrable for liquid CO₂. Although the permeability at higher injection pressures is much lower than that for the gaseous state, the leak-off rate may be much higher than that for gaseous CO₂ because of its greater density. Importantly, this shows the calculation of permeability based on Darcy's equation for gas is not accurate for the prediction of the permeability of samples under these two-phase CO₂ conditions (liquid at upstream and gas at downstream). Further, there is a sharp rise in viscosity when the CO₂ transfers into the liquid state at 6 MPa from 18.19 μPa·s to 66.15 μPa·s, and the use of the traditional Darcy's equation with mean viscosity in the gaseous state causes some errors, because the basic assumption of Darcy's equation for gas, that viscosity is nearly independent on the pressure variation, is no longer applicable when both liquid and gas co-occur in the sample. This is further highlighted by the sudden permeability

increment after 12 MPa, caused by the abrupt change of the mean viscosity after 12 MPa (see Figure 12), and it is likely that the greater portion of liquid CO₂ in the sample at greater pressure significantly increases this error. This is confirmed by Table 2, which shows that when the injection pressure is greater than 6 MPa, liquid CO₂ is present in the sample, and the proportion is around 25% of the whole sample at 7 MPa injection pressure and around 80% at 16 MPa injection pressure. This suggests that the higher the injection pressure, the greater the proportion of liquid CO₂ in the sample for liquid CO₂ injection.

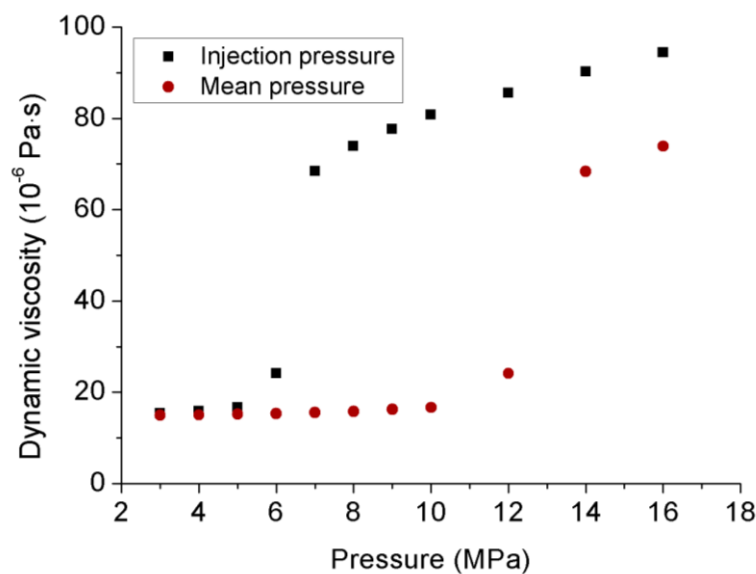


Figure 12. Relationship between CO₂ viscosity at different injection pressures.

This was then considered by recalculating the permeability for liquid CO₂ injection (>6 MPa) using the proposed method (see Equation (6)), which separates the gaseous and liquid section along the tested sample, and the results are shown in Figure 13. This proposed method divides the liquid and gaseous states of CO₂ in the sample to apply the corresponding Darcy equation for the gas and liquid portions, respectively. The newly-calculated permeability values corresponding to liquid CO₂ injections are much lower than those for the gaseous CO₂ section (see Figure 13). For example, when the injection pressure increases from 6 MPa to 7 MPa, the permeability drops sharply from 0.00564 mD to 0.00244 mD at a confinement of 20 MPa, and the sudden permeability reductions are around 63%, 57%, 39% and 52% under 10, 20, 30 and 40 MPa confinements, respectively. For the liquid CO₂, although there is a little fluctuation in permeability with injection pressure, its permeability increases slightly with the increase of injection pressure, due to the decrease of effective stress. Overall, the range of variation of apparent permeability for liquid CO₂ is much smaller than that for gaseous CO₂.

Table 2. Proportion of liquid CO₂ length in sample calculated using Equation (5) (%).

Injection Pressure (MPa)	Confining Pressure (MPa)			
	10	20	30	40
7	23.96	26.74	34.18	28.99
8	40.16	41.67	47.47	45.56
9	48.59	49.60	54.78	53.33
10		56.55	60.00	58.12
12		70.00	68.48	67.33
14		75.29	76.79	77.31
16		79.00	80.74	81.15

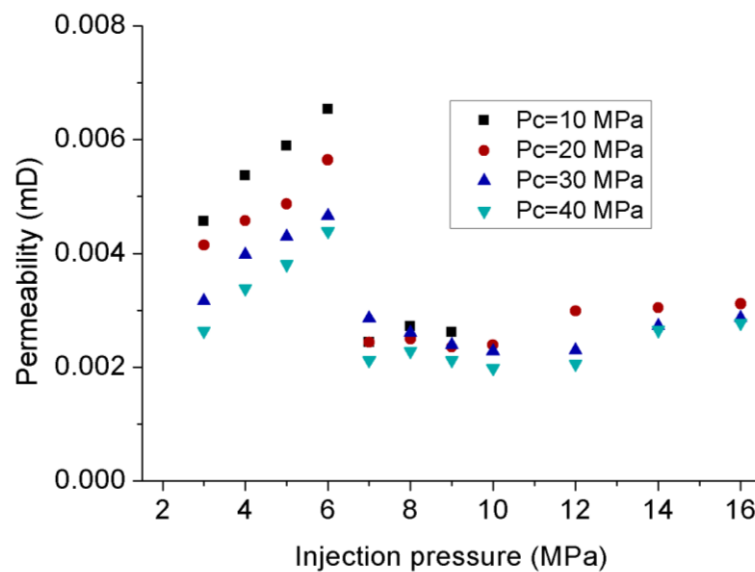


Figure 13. Relationship between apparent permeability of siltstone under different injection pressures (proposed method).

In addition to the injection pressure, reservoir depth or confining pressure also significantly affects the flow behavior in any reservoir [42,43], because increased confining pressure causes shrinkage in the pore structure in the formation rock matrix. This was investigated for the tested siltstone and Figure 14 shows the observed axial deformation variation of the sample with increasing applied confining pressure. There is a non-linear relationship between axial deformation and confining pressure, and the increasing rate of axial deformation decreases with increasing confining pressure (see Figure 14), because most of the shrinkable pores have already shrunk with the increase of confinement. This shrunken pore structure under high confining pressures results in the reduction of flow paths for CO₂ movement, and the rock permeability therefore decreases with the increasing confinement. This is confirmed by Figure 15, which shows that CO₂ downstream flow rates decrease with increasing confining pressure.

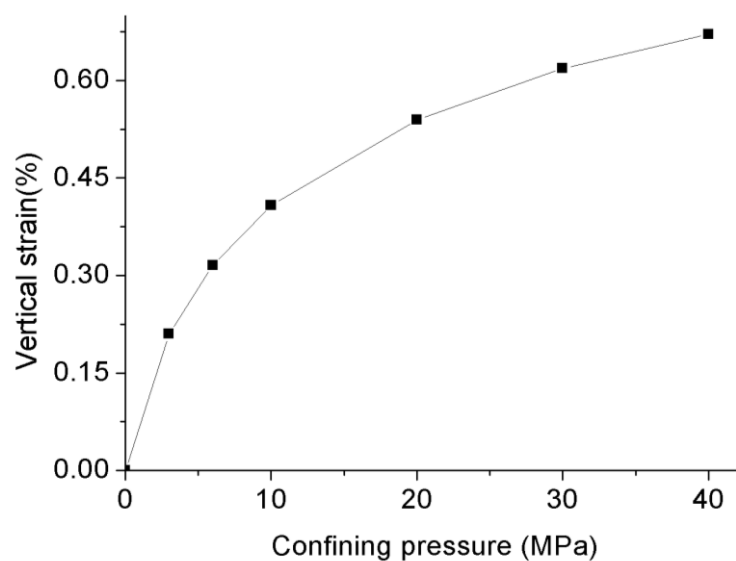


Figure 14. Vertical displacement at different confining pressures.

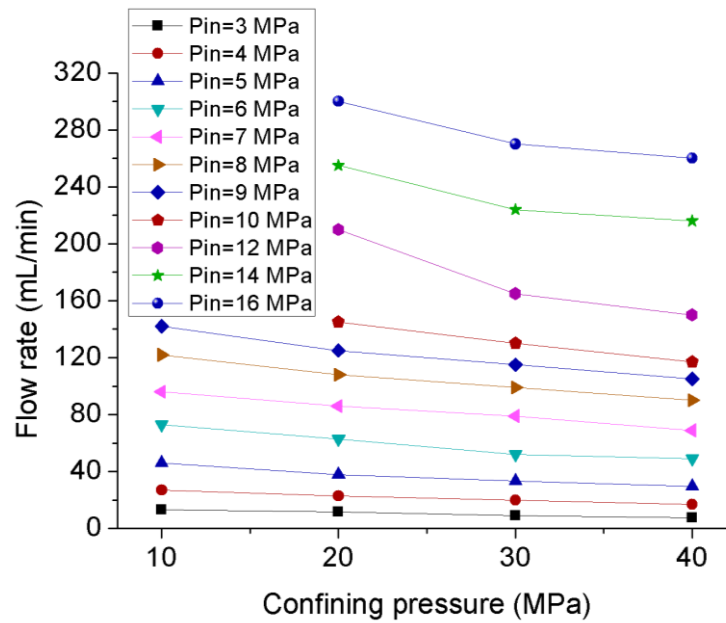


Figure 15. Relationship between permeability of siltstone at different confining pressures.

3.2. Considering Thermodynamic Properties Variation of CO₂ Flow

The results analysis and discussion in Section 3.1 are premised on the condition that the temperature of both sample and flow fluid was kept at room temperature invariably. While in reality, although the temperature recorded by the thermometer in the tri-axial cell kept constant, the temperature variation inside the sample during CO₂ expansion with the decrease of pressure along sample cannot be ignored. According to the first law of thermodynamics [44] (see Equation (9)), the volume work done by gas expansion is compensated by its internal energy and the heat transferred into the system. The heat exchange, due to the temperature difference between CO₂ flow and sample matrix, can reduce the rate of CO₂ internal energy decline. However, considering that much energy consumed for the fast CO₂ volume expansion and the low thermal conductivity of siltstone sample may fail to transmit enough energy to maintain the temperature of CO₂ flow at room temperature along the sample, the premise condition for permeability calculation under steady-state conditions that CO₂ flow along the sample maintained at room temperature is therefore questionable.

$$dU + \delta W = \delta Q \quad (9)$$

where, dU is the change in the internal energy of the system, δW is work done by the system and δQ the heat transferred to the system.

The temperature variation of CO₂ flow is closely related to its flow rate, thermal conductivity of rock, CO₂ phase transition and so on. Higher flow rate and lower thermal conductivity of siltstone can promote temperature variation of CO₂ flow. In particular when liquid CO₂ evaporates into gaseous CO₂, the heat of vaporization can greatly decrease the temperature of both liquid and gaseous CO₂, because much energy is needed to do the volume work during the rapid volume expansion process. The standard enthalpy change of vaporization at liquefaction point (22 °C and 6 MPa) is 6.27 kJ/mol, and it is much higher than the heat capacity of gaseous and liquid CO₂ which are around 36.6 J/mol·°C and 133.8 J/mol·°C, respectively. In other words, if the heat exchange between the CO₂ flow and rock matrix was not considered and CO₂ flow was in an adiabatic condition ($\delta Q = 0$), 6.27 kJ is needed to evaporate each mole of CO₂, which can decrease the temperature of gaseous and liquid CO₂ by 171.3 °C and 46.9 °C, respectively. The standard enthalpy change of vaporization can increase to 12.22 kJ/mol at −20 °C and 2 MPa, which can absorb more heat from the surroundings. The evaporation of liquid

CO₂ can greatly decrease the temperature of adjacent liquid CO₂ and evaporated CO₂, and even solid carbon dioxide can be formed at the liquefied interface [45]. According to Figure 16, with the decrease of temperature of liquid CO₂, the pressure at evaporating point also decreases, which indicates the liquid CO₂ length in sample is longer than predicted and the higher density of liquid CO₂ can lead to much higher flow rate compared with that at constant room temperature.

Due to much energy being consumed for the vaporization process when the injection pressure is higher than 6 MPa, the temperature of gaseous CO₂ at the liquefied interface will definitely be lower than the room temperature. Besides the temperature variation around the liquefied interface, the gaseous CO₂ volume expansion with the decrease of pore pressure can also decrease its temperature. Although the rate of gas volume expansion is much lower than that in the evaporation process, higher gaseous CO₂ flow rate can also absorb much energy. If there was no heat exchange between CO₂ and the rock matrix in the ideal condition, the gaseous CO₂ flow was assumed to be at adiabatic condition and its entropy kept constant. Considering that the temperature of gaseous CO₂ at the liquefied interface was lower than room temperature and it is difficult to determine its accurate value when the injection pressure is higher than 6 MPa, only the injection cases, where the injection pressure is not higher than 6 MPa, are used to analyze the CO₂ thermodynamic property evolution along the sample. According to Figure 17, with the decrease of pore pressure, the temperature decreases sharply. For example, when the injection pressure equals 5 MPa, its temperature can decrease to liquefaction point at −40.12 °C at 1 MPa. With the decrease of both temperature and pressure, the CO₂ level tends to be close to the triple point (−56.6 °C and 0.52 MPa). With the further decrease of pore pressure down to the atmospheric pressure, much heat is obtained from the solidification process, and CO₂ can be transferred into solid phase.

For the ideal steady-state tests, the flow rate and pore pressure along the sample tend to be equilibrate state and the temperature maintains a constant ($dU = 0$). However, in the real experiments, the temperature variation can also lead to the adjustment of flow behavior. Therefore, the flow rate, pore pressure and fluid temperature gradually reach a steady state with time, where continuous and stable heat was transferred from outside to the CO₂ flow through siltstone matrix, which indicates that the real condition is between two ideals conditions which are under constant temperature ($dU = 0$) and under adiabatic conditions ($\delta Q = 0$), respectively. For the complex flow system, it is difficult to accurately assess the flow behavior evolution along the sample, because these variables are interdependent with each other. The heat exchange rate, which is dependent on the thermal conductivity of siltstone, is therefore crucial to the CO₂ flow behavior. If the heat exchange rate is much lower than that needed for high CO₂ flow rate under high injection pressure, the presence of drikold particles in sample matrix can greatly disturb the steady-state flow, because it can block the flow channels for gaseous CO₂ flow. The forming and disappearing of drikold partials is more likely responsible for the unsteady flow rate at downstream at injection pressure higher than 9 MPa.

In conclusion, the temperature variation can influence the flow behavior to some extent. The longer length of liquid CO₂ along the sample than expected can greatly increase the flow rate due to its much higher density than gaseous CO₂. Furthermore, unlike the idea of gas at constant room temperature, where gas volume is inversely proportional to its pore pressure, there is a non-linear relationship between pore pressure and gas volume at adiabatic condition, which is presented by the polytropic process equation in Equation (10) [46]. The higher density along the sample than that predicted at room temperature can also lead to slightly higher flow rate at downstream. The temperature variation, due to the unique thermodynamic properties of CO₂, therefore can result in the inaccuracy of permeability calculation under steady-state conditions, and it highlights the necessity of permeability calculation under transient conditions, where the thermodynamic heat exchange is negligible because of much lower pressure variation and flow rate.

$$PV^\gamma = P_0V_0^\gamma = C \quad (10)$$

where, P is the gas pressure, V is the gas volume, γ is the heat capacity ratio (approximately equals to 1.3 for CO_2) and C is constant.

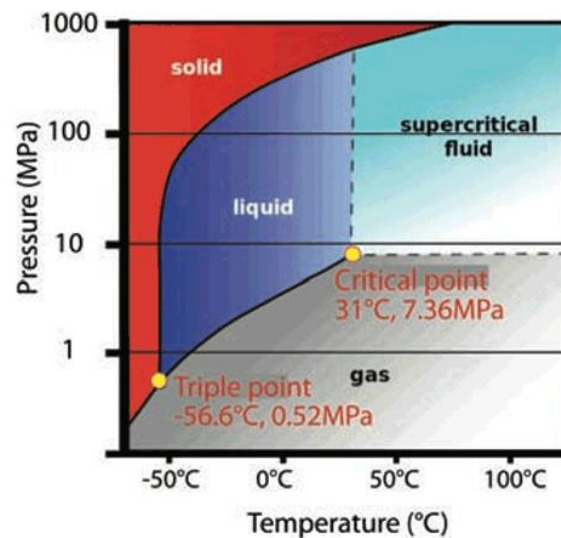


Figure 16. The phase diagram of CO_2 (date were obtained from REFPROP Database [38]).

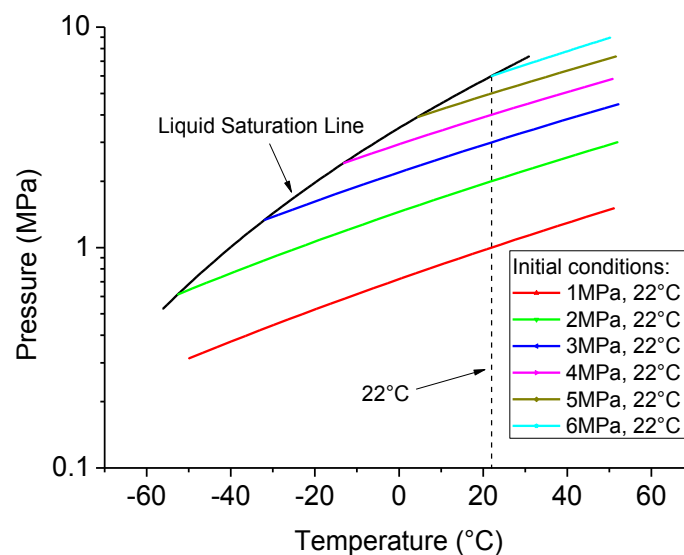


Figure 17. Isentropic plots of pure CO_2 for different initial conditions (date were obtained from REFPROP Database [38]).

3.3. Permeability Behavior of CO_2 under Transient Conditions

The complex gas/liquid permeability characteristics observed in the rock sample during liquid CO_2 injection indicate the importance of checking the different permeability characteristics of the tested siltstone under pure gas and liquid CO_2 movement using transient tests. Here, the permeability was calculated using Equations (7) and (8), considering the long time of injection under steady-state flow conditions, as longer time is expected under transient conditions, the transient test conditions used for the study are therefore down-sized (see Table 3).

The downstream pressure development relevant to each injection under 20 MPa confining pressure is shown in Figure 18. Here, the time taken to reach the injection pressure value at downstream decreases with increasing injection pressure, exhibiting a weakened flow behavior at lower injection pressures through the rock sample. For example, at 20 MPa confining pressure, the time taken to

reach injection pressure level at downstream pressure is around 11 h, 6.4 h and 2.6 h at 3 MPa, 9 MPa, and at 15 MPa injection pressure, respectively. This is mainly due to the accelerated advective flux, which creates a greater pushing force under the existing greater initial pressure gap between the injecting point and the rock matrix pore space. Figure 19 compares the time taken to achieve 5.5 MPa (CO_2 still in gaseous state) pressure at downstream under various injection (6–15 MPa) and confining (10–40 MPa) pressures. The time taken to reach the 5.5 MPa at 6 MPa injection pressure condition decreases by 57% with the increase of injection pressure to 9 MPa at 10 MPa confining pressure, and the time taken at 6 MPa injection pressure reduces by 75%, 78% and 83% with increased injection pressure to 15 MPa at 20, 30 and 40 MPa confinement, respectively (see Figure 19).

Table 3. Transient permeability test conditions.

Confining Pressure (MPa)	Injection Pressure (MPa)	
	Gaseous State	Liquid State
10	3, 6	9
20, 30, 40	3, 6	9, 12, 15

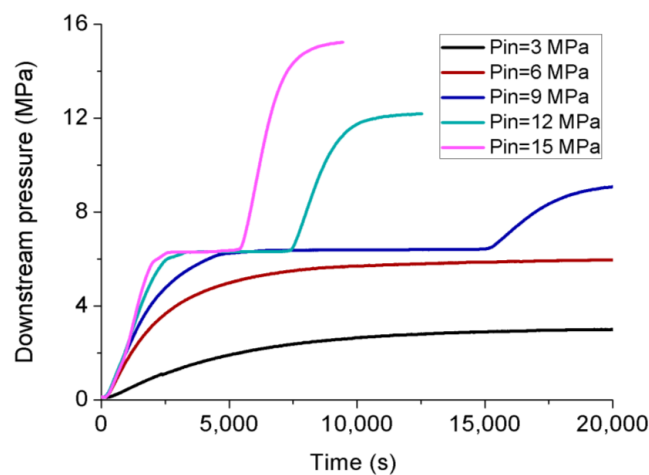


Figure 18. Measurement of downstream pressure at different CO_2 injection pressures under 20 MPa confining pressure.

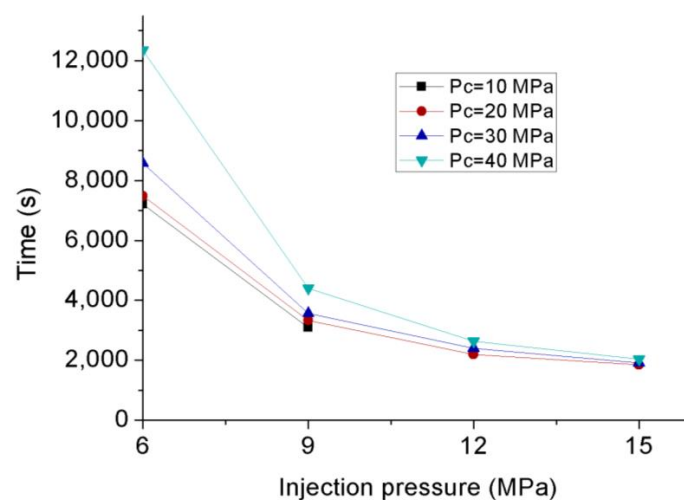


Figure 19. Time for downstream pressure up to 5.5 MPa at different injection pressures and confining pressures.

When the injection pressure is 3 MPa and 6 MPa, a steady-state downstream pressure development over time up to the injection pressure can be seen (see Figure 18). Interestingly, this downstream pressure development changes after 6 MPa at greater injection pressures, and the downstream pressure development curves exhibit two steady-state conditions. In other words, in addition to the final steady-state condition (closer to the injection pressure value), an intermediate steady-state pressure development may be seen under high injection scenarios (≥ 9 MPa). Importantly, for each high injection pressure (from 9 MPa to 15 MPa), the intermediate pressure development occurs when the downstream reaches 6 MPa (it converts from gas to liquid at this pressure), due to the quite different physical properties of CO₂ in its gas and liquid phases (see Figure 18). Increasing the downstream pressure beyond 6 MPa causes the phase transition of the CO₂ there, and therefore in the whole sample, from gas to the liquid state. The associated sudden increment in CO₂ density (increasing from 210 kg/m³ in the gaseous state to 760 kg/m³ in the liquid state) and the reduction in adiabatic compressibility (0.154 (1/MPa) in the gaseous state to 0.009 (1/MPa) in the liquid state) are due to the phase transition. For this liquidation process, a certain amount of CO₂ must be aggregated in the downstream, until which time the downstream pressure development occurs only at a slower rate, showing an almost steady-state condition closer to 6 MPa. This is because pressure development in the gaseous state requires a large gas volume in constant space, due to its high compressibility characteristics, and when it converts to the liquid state, the associated huge compressibility reduction and density enhancement cause much quicker pressure development. In other words, downstream pressure closer to 6 MPa means the sample has almost liquid CO₂ throughout and is continually sending out CO₂ to downstream, which therefore creates an almost steady pressure holding period until the downstream CO₂ converts to its liquid state. The duration of this downstream pressure holding is therefore dependent on the advective flux rate through the sample pore space, which is proportional to the pressure difference between the injection point and the holding pressure. In such situations, greater injection pressures create more accelerated advective flux, causing much shorter pressure holding periods. For example, the pressure holding times for 9, 12 and 15 MPa injection pressures are around 2.24 h, 1.05 h and 0.51 h, respectively. Interestingly, once the downstream begins to increase again after the phase transition, the pressure development at downstream initiates after the holding period, and the pressure development seems to be even greater than the pressure development rate experienced during primary pressure development (0 to 6 MPa), which confirms the superior dense and incompressible characteristics of liquid CO₂ compared with its gaseous state (see Figure 18). For example, CO₂ compressibility reduces from 0.255 (1/MPa) to 0.00457 (1/MPa) with increasing pressure from 3 MPa to 12 MPa, and the possible pressure increment upon the addition of 1% by volume of CO₂ is around 0.039 MPa and 2.19 MPa at 3 MPa and 12 MPa, respectively. This shows that, although there is a much slower flow rate in the liquid state, the CO₂ pressure can be significantly changed from an additional CO₂ drop, which guarantees a high injection pressure of CO₂ during the fracturing process.

The permeability of the siltstone was then calculated using pulse-decay permeability measurement (Equations (7) and (8)), and Figure 20 shows the logarithmic decay of the difference in pressure between upstream and downstream at 3 MPa injection pressure and 20 MPa confinement. Here, in order to reduce the influence of pore pressure on the permeability calculation, only the tail end of the development of the downstream pressure is used, and for each injection condition, the start time of the pulse decay permeability measurement begins when the pressure difference between upstream and downstream drops to 0.2 MPa (see Figure 20). In this case, the pore pressure approximates the injection pressure. There is a linear relationship between the logarithms of the pressure difference between upstream and downstream with time, and the slope of the straight line is the decay exponent α in Equation (7) (see Figure 21), and the permeability of the siltstone sample at different injection pressures can be calculated from Equation (8).

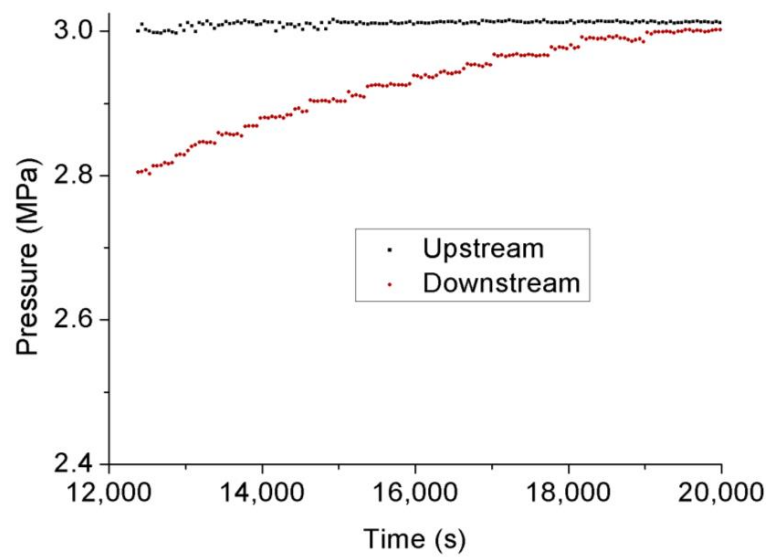


Figure 20. Development of downstream pressure with time at 3 MPa injection pressure under 20 MPa confinement.

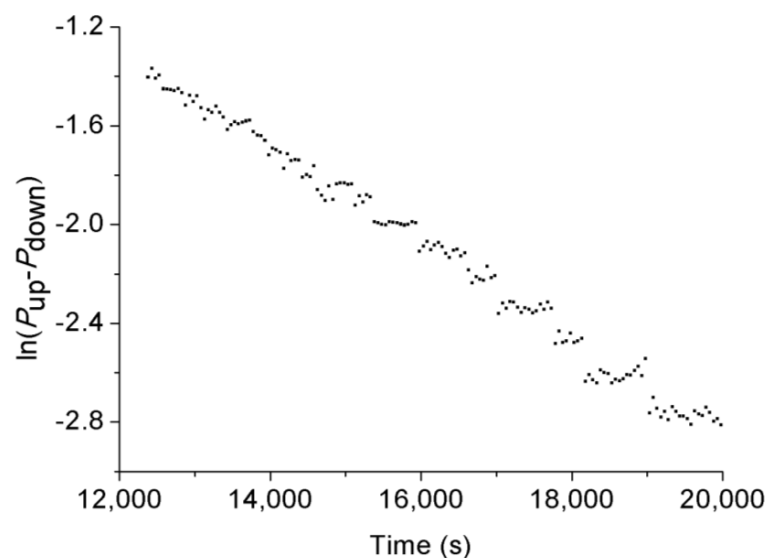


Figure 21. Logarithmic decay of difference between upstream pressure and downstream pressure at 20 MPa confinement.

The calculated permeability values for each injection pressure condition are shown in Figure 22, which shows that the permeability decreases from 0.00061 mD to 0.000433 mD with increasing injection pressure from 3 MPa to 6 MPa at 20 MPa confinement, due to the reducing slip flow with increasing pressure, and gaseous CO₂ with lower compressibility has high penetration capacity through pore throats. In the case of liquid CO₂ injection, when the injection pressure is 9 MPa, the permeability drops to the lowest point of around 0.000270 mD, recalling the conclusion that the permeability for liquid CO₂ is much lower than that for gaseous CO₂ under steady-state conditions. With further increase of injection pressure, the permeability starts to slightly increase up to 0.000295 mD at 15 MPa, which is mainly related to the reduced effective stress effect in rock pores. In this study, the permeability at 9 MPa injection pressure is regarded as the reference liquid permeability, because the slippage effect is almost absent, and the permeability fluctuation is small when CO₂ is in the fluid phase. The Klinkenberg parameter b can be calculated using Equation (3). For example, at 20 MPa confinement, it equals

3.78 MPa at 3 MPa injection pressure and 3.61 MPa at 6 MPa injection pressure, with an average value of 3.70 MPa, which is consistent with the findings of Tanikawa and Shimamoto [41]. According to Equation (3), the permeability for gas CO_2 is 0.001265 mD at 1 MPa pore pressure and 0.002268 mD at 0.5 MPa pore pressure, respectively, which is much higher than the liquid permeability.

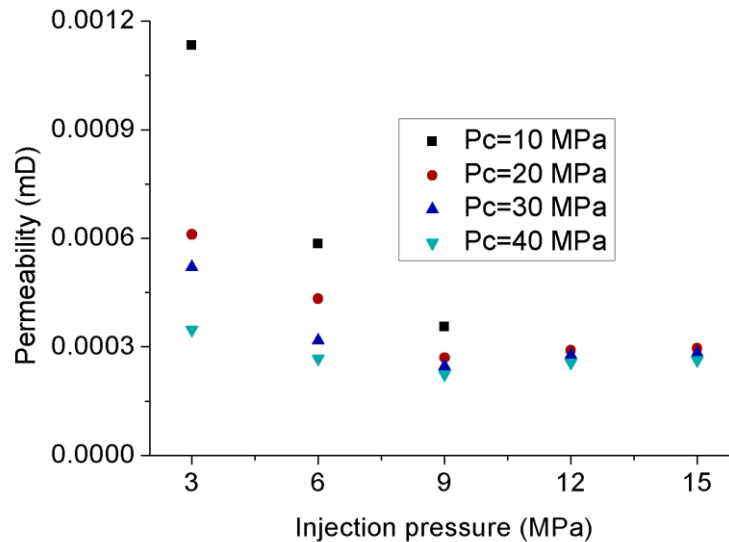


Figure 22. Relationship between permeability of siltstone at different injection pressures.

Similar to the steady-state permeability tests, the confining pressure under transient conditions also plays an important role in permeability evolution. Higher confining pressures cause the natural micro-fractures or preferential flow paths to shrink, resulting in a significant permeability reduction. With the increase of confining pressure, the times taken for the equilibrium between upstream and downstream are increased and the pressure increase rate is decreased (see Figure 23). The tested siltstone permeability decreases with increasing confining pressure (see Figure 22). For example, under 9 MPa injection pressure conditions, increasing the confinement from 10 to 20 MPa, 10 to 30 MPa and 10 to 40 MPa causes the siltstone permeability to decrease by 24%, 31% and 37%, respectively.

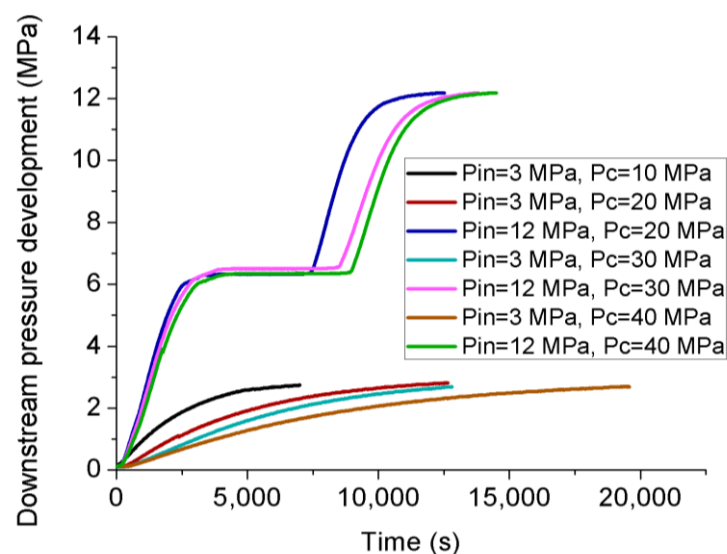


Figure 23. Measurement of downstream fluid pressure for CO_2 injection under 3 MPa injection pressure without phase transition and under 12 MPa injection pressure with phase transition (for the effect of confining pressure).

Now, if the steady-state and transient permeability values are compared (Figures 13 and 22), it appears that the permeability calculated under transient conditions is much lower than the steady-state permeability of the tested siltstone. The slip-flow effect is reduced with the downstream pressure development which occurs under the transient test conditions, and for steady-state conditions, the flow behavior of CO₂ is mainly dominant at low pore pressure around downstream, where a greater pressure gradient is needed for higher flow rates. Therefore, the slip-flow effect around downstream can result in higher permeability under steady-state conditions compared with transient conditions. More significantly, the temperature variation can greatly change the CO₂ flow behavior along the sample and tend to increase the flow rate, which is introduced in detail in Section 3.2. In the field, depending on the flow characteristics of the surrounding rock layers, the flow behavior can be partially steady-state/transient and the permeability behavior can change accordingly, particularly for the gaseous state of CO₂. For the fracturing process, the leak-off rate of injected CO₂ is more dependent on the flow behavior under transient conditions compared with steady-state conditions.

3.4. Effect of Effective Stress Law on Permeability Behavior of CO₂

According to Terzaghi [47], rock deformation is governed by the difference between confining pressure and pore pressure, as in Equation (11), which reveals the opposite effects of confining pressure and pore pressure on the volumetric strain and pore structure. For consolidated rock, the sensitivity of rock deformation to confining pressure and pore pressure is different, and similarly, rock permeability, which is closely related to the pore structure of rock, is affected differently by confining pressure and pore pressure [48]. To describe how permeability varies with confining pressure and pore pressure, the effective stress law is applied, considering an effective stress coefficient (Equation (12)).

$$\sigma_{Terzaghi} = C_p - P_p \quad (11)$$

$$\sigma_{eff} = C_p - \chi P_p \quad (12)$$

where, C_p is confining pressure, P_p is the pore pressure, χ is the effective stress coefficient for permeability, and σ_{eff} is the effective stress for permeability.

The effective stress coefficient for permeability χ indicates the different effects of confining pressure and pore pressure on permeability, and the permeability can be related to single variable parameter σ_{eff} , effective pressure [43]. The effective stress coefficient for permeability can be calculated using the ratio between the sensitivity of permeability to change in pore pressure and confining pressure (see Equation (13)).

$$\chi = -\frac{\partial k / \partial P_p}{\partial k / \partial C_p} \quad (13)$$

where, k is the permeability of the sample, and χ indicates the ratio between the relative sensitivity of permeability to changes in confining pressure and pore pressure.

Considering the effect of slip-flow on the difference of permeability between gaseous and liquid CO₂, only the permeability for liquid CO₂ was analyzed for the effective stress coefficient χ . According to Figure 24, there is a linear relationship between permeability and effective stress under steady-state conditions, and χ equals 3.91 in liquid CO₂ state, indicating that the permeability of the siltstone sample is more sensitive to change in pore pressure than confining pressure. This result is consistent with many other studies where clay mineral-abundant samples have higher χ values (>1) [49–51], and a similar χ value (2.96) was also calculated for liquid CO₂ under transient conditions (see Figure 25). This can be explained by a simplified conceptual model of pore structure proposed by Zoback and Byerlee [49]. The very tiny pore channel for CO₂ flow is surrounded by mineral particles, and the quartz particles (accounting for 42% in weight) with a larger diameter and low compressibility make up the skeleton, while many tiny and soft clay particles (accounting for 40% in weight) are present between the quartz particles and tiny pore channels (see Figure 26). The simple conceptual model can be verified by SEM images (see Figure 8). In this model, the outer ring is a rigid framework composed

of quartz particles and the inner ring is composed of soft clay minerals. When the confining pressure and pore pressure are applied to the model, the rigid framework incurs a small strain which has limited impact on the thickness of the CO₂ flow channel. The inner clay mineral layer is more sensitive to pore pressure because the confining pressure is mainly supported by quartz particles, and pore pressure can produce higher strain on clay minerals compared with the same confining pressure, and the clay mineral strain can have a considerable impact on the thickness of the flow channels. Therefore, pore pressure has a greater effect than confining pressure on the flow behavior of CO₂ in this clay-abundant sample [50].

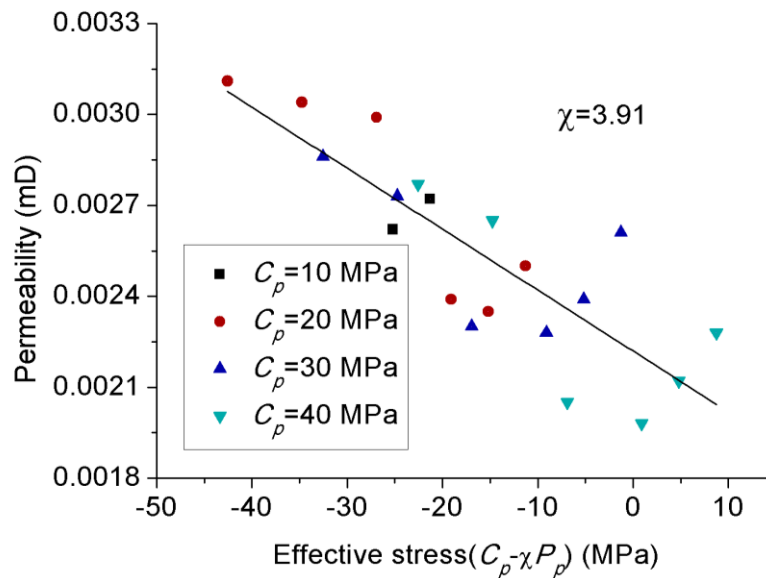


Figure 24. Permeability versus modified effective stress for liquid CO₂ state under steady-state conditions.

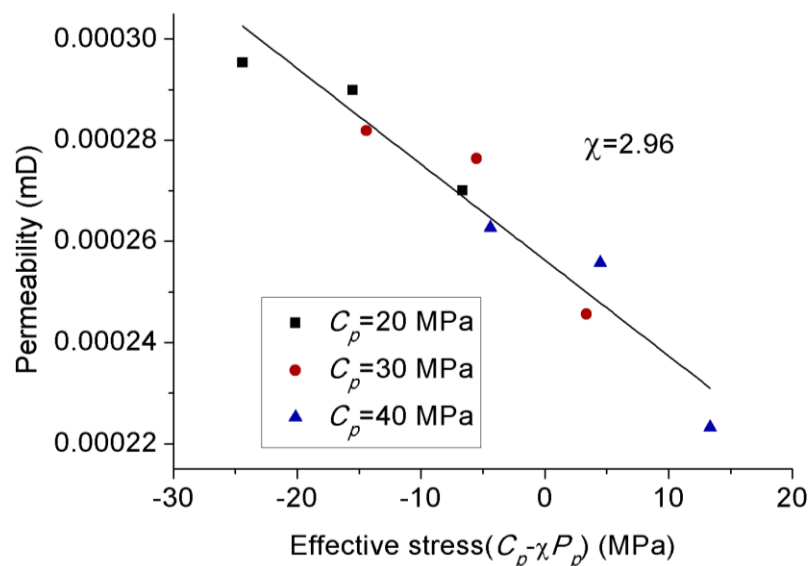


Figure 25. Permeability versus modified effective stress for liquid CO₂ state under transient conditions.

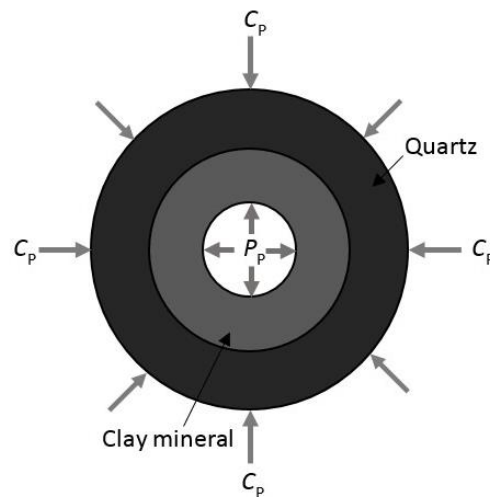


Figure 26. Conceptual model of flow channel structure in clay-abundant sample [49].

4. Conclusions

The current lack of understanding of CO₂ flow behavior in deep shale layers, particularly with its expected phase transition and using different measurement techniques, adds many complications to the prediction of the effectiveness of the fracturing process. The intention of the present study was therefore to determine the flow behavior of CO₂ in shale formations and the influence of phase transition on it. Further, the influence of utilizing laboratory techniques (steady-state and transient tests) on permeability calculation was also examined. The test results enable the following conclusions to be drawn:

- (1). Much lower permeability values for liquid CO₂ compared to gaseous CO₂ were observed under transient conditions, due to the reduced slip-flow effect. Considering the significant difference of density between two phases, the mass flow rate of liquid CO₂ is much higher than that of gaseous CO₂.
- (2). Under steady-state conditions, the heat exchange with the decrease of pore pressure can greatly decrease the flow temperature due to the unique thermodynamic properties of CO₂, which can liquefy the gaseous CO₂ and extend the length of liquid CO₂ along the sample, and much higher density of liquid CO₂ can lead to higher flow rate recorded by flowmeter at room temperature. Faster temperature variation at higher injection pressure than 9 MPa can result in the presence of small droplet particles, which is responsible for the unstable flow rate at higher injection pressure.
- (3). Permeability calculated under transient conditions is much lower than that under steady-state conditions, except the reason that the slip-flow effect under steady-state conditions increased the flow behavior of CO₂ through the tested sample with ultralow permeability, the influence of temperature variation can be excluded under transient conditions due to its much lower flow rate. During the field fracturing process, liquid CO₂ is injected into the formation matrix at high pore pressure, and the conditions are closer to transient laboratory conditions. Therefore, the transient permeability calculation approach is more reliable for the shale fracturing process.
- (4). The variation of apparent permeability with injection pressure is affected by the combined effects of slip-flow effect, temperature variation and effective stress. Under transient conditions without any temperature variation, increasing the injection pressure caused an opposite trend of apparent permeability for gaseous and liquid CO₂, because the slip-flow effect dominates the downward of permeability for gaseous CO₂ and the effect of effective stress dominates the upward of permeability for liquid CO₂, respectively. However, under steady-state conditions, although liquid CO₂ showed a similar upward trend to that under transient conditions, gaseous CO₂ permeability also exhibited an upward trend with the increase of injection pressure, which is

opposite to that under transient conditions, because the influence of temperature variation becomes stronger with the increase of flow rate and increases the apparent permeability with the increase of injection pressure.

- (5). Increasing the confining pressure causes the internal natural micro-fractures or preferential flow pathways in the rock matrix to close, which significantly reduces its flow capacity or permeability. A greater than 1 effective stress coefficient (χ) for permeability confirms the greater sensitivity of CO₂ to pore pressure compared to confining pressure due to the abundance of clay minerals.

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