

Evaluation of organic and inorganic foulant interaction using modified fouling models in constant flux dead end operation with microfiltration membranes

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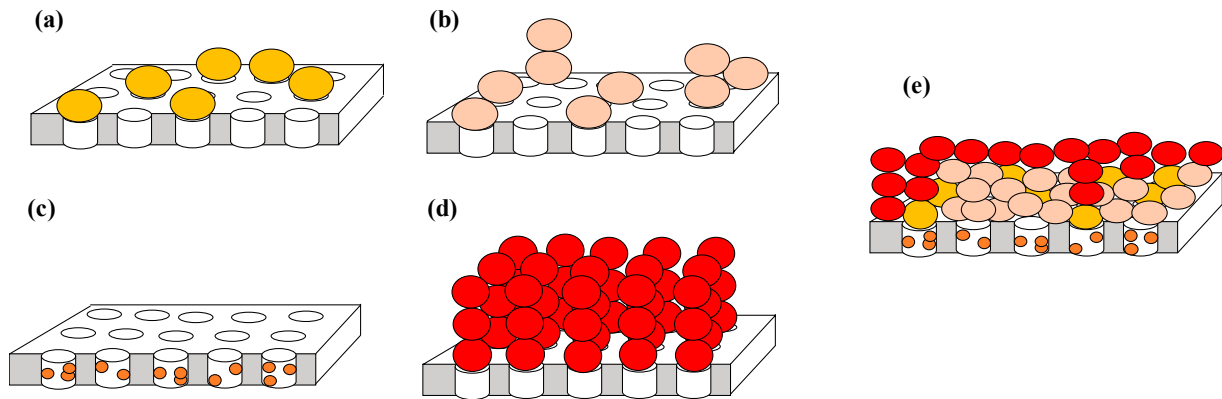


Fig S1. Schematic representation of Hermia's fouling model mechanisms: (a) complete fouling, (b) intermediate fouling, (c) standard fouling, (d) cake layer fouling and (e) combined fouling model distribution during the process

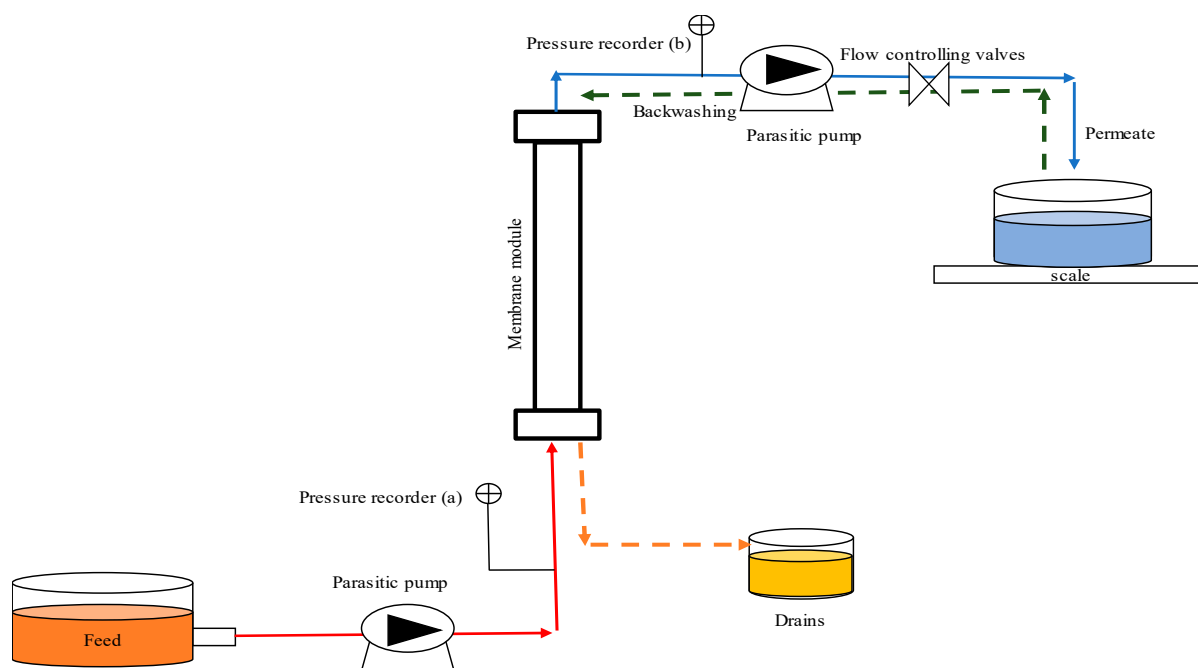


Fig S2: Lab scale membrane system

Table S1: PVDF membrane characteristics and operational conditions

Parameters	Detail
Membrane pore size	0.1 μm
Outer diameter	1.4mm
Inner diameter	0.6mm
Membrane area	0.1884m ²
pH	8.5-9.5
Operating temperature	18 \pm 3 ⁰ C
Flux range	40-200 lmh

Table S2: Feed solution characteristics

Sample name	Feed solution	Particle size (μm)
S1	HA + Ca ⁺²	0.213 \pm 0.11
S2	Al + Mn + Fe + Ca ⁺² +Kaolin	0.156 \pm 0.08
S3	HA+ Al + Mn + Fe + Ca ⁺² +Kaolin	0.268 \pm 0.13

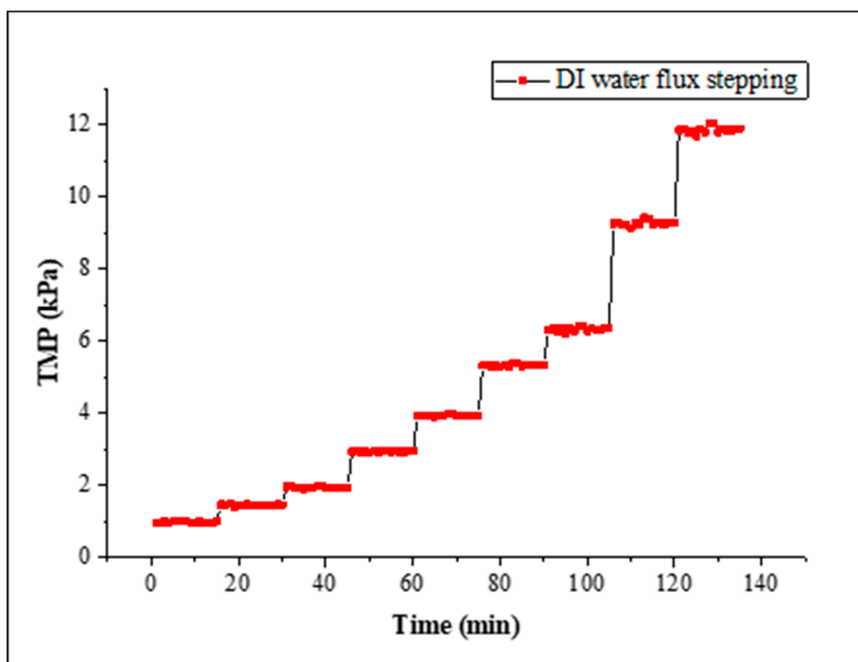


Fig. S3 : Raise in TMP of membrane under testing for raise in flux with 20 LMH from 40 – 200 LMH for DI water.

1. Fitting curves for modified fouling model for the 40lmh 1.1.1hr filtration

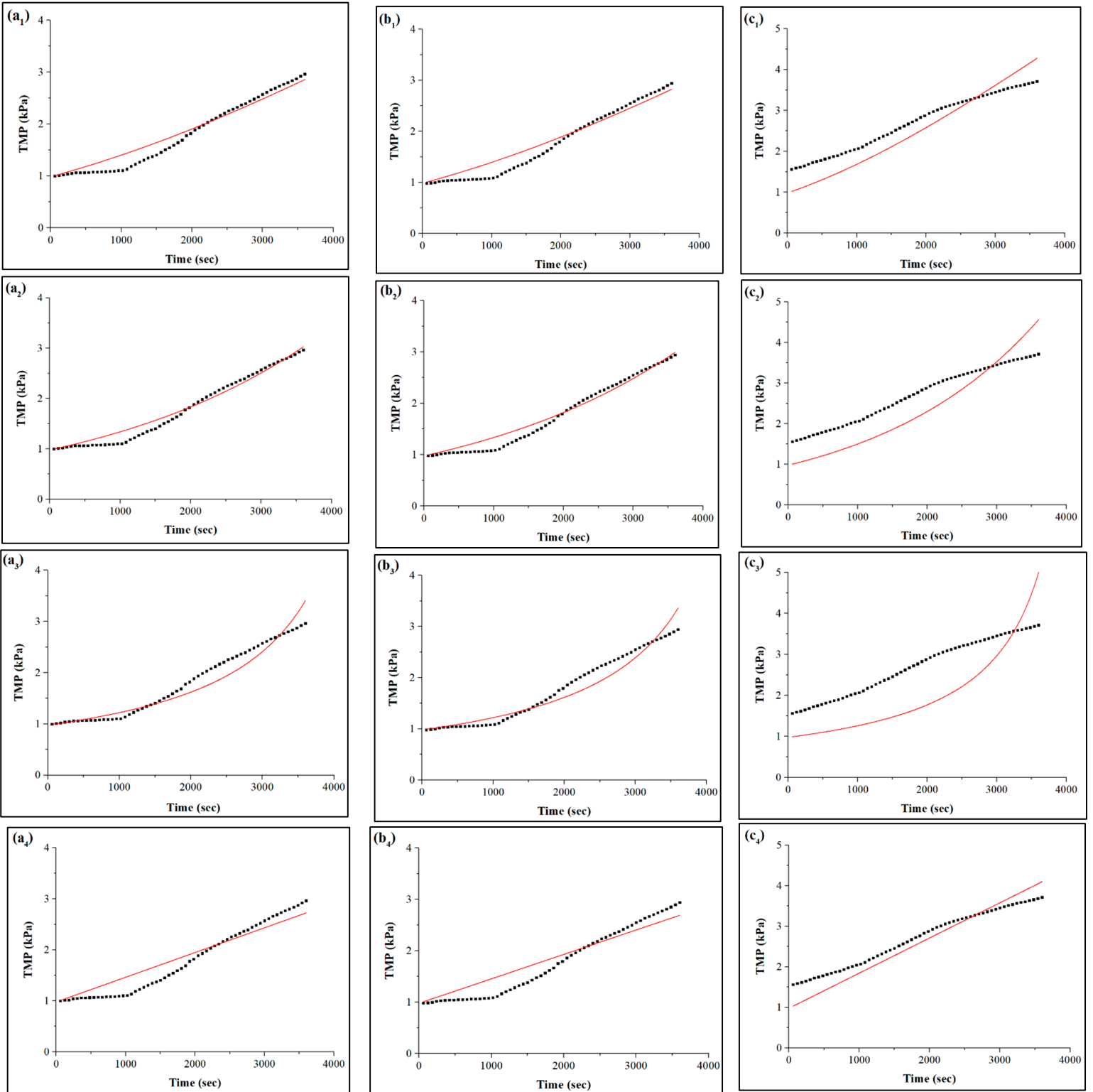


Fig. S4: Represents the fitted fouling curve for the fouling solution at 40lmh for 1hr filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1,2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

1.2.Cycle 1 filtration (40lmh)

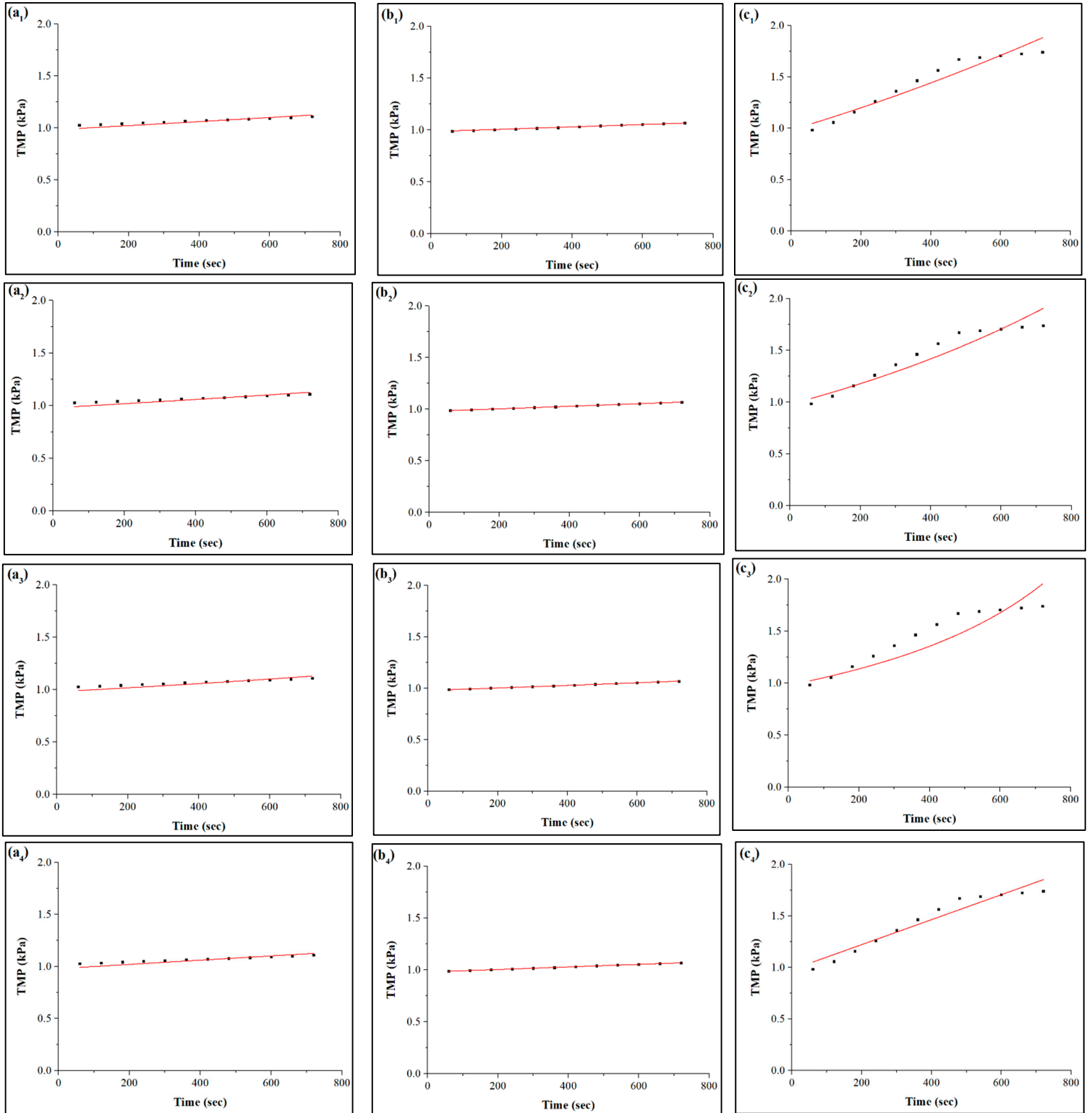


Fig. S5: Represents the fitted fouling curve for the fouling solution at 40lmh for cycle 1 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1,2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

1.3.Cycle 2 filtration (40 lmh)

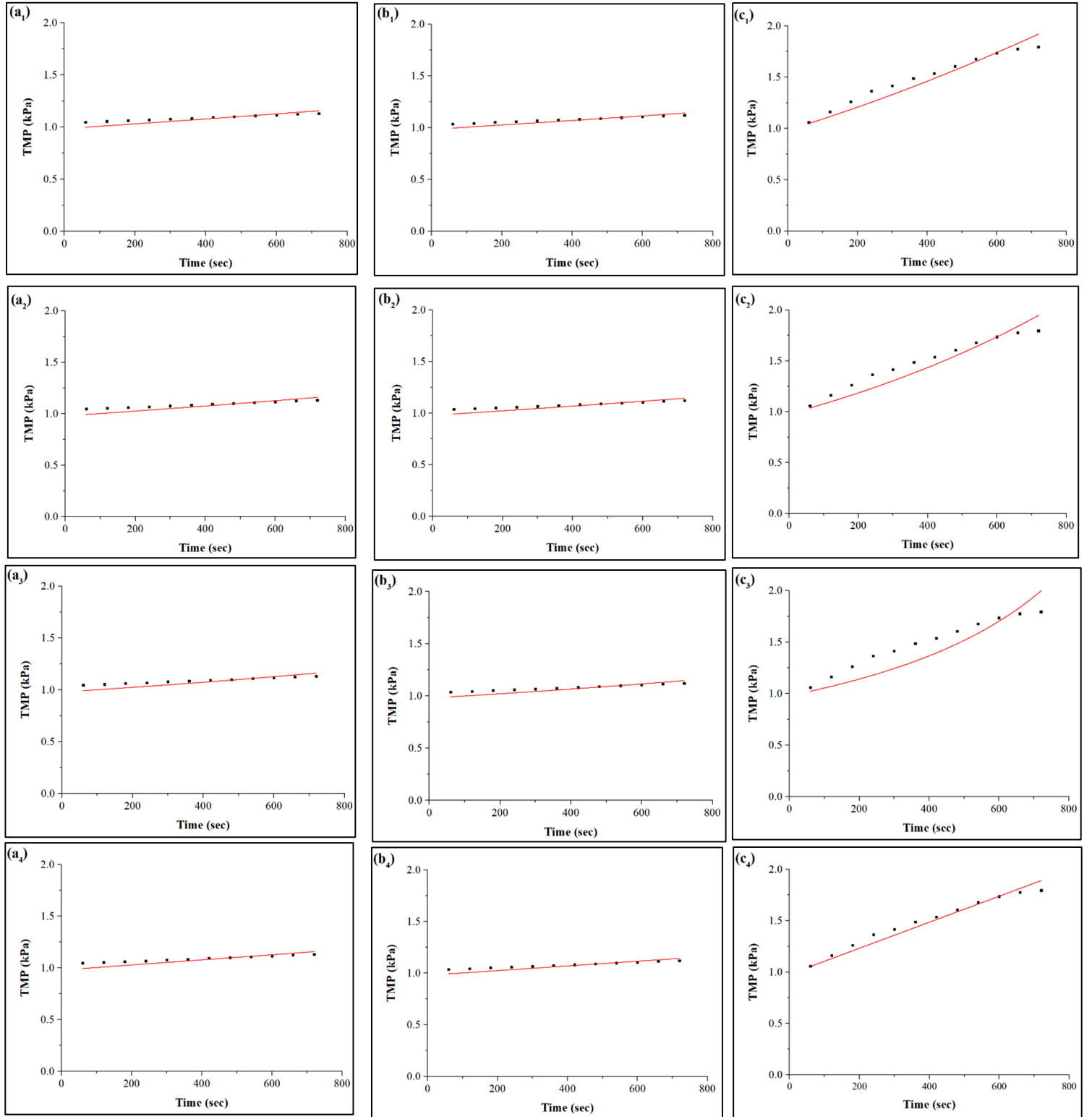


Fig. S6: Represents the fitted fouling curve for the fouling solution at 40lmh for cycle 2 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1,2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

1.4.Cycle 3 filtration (40lmh)

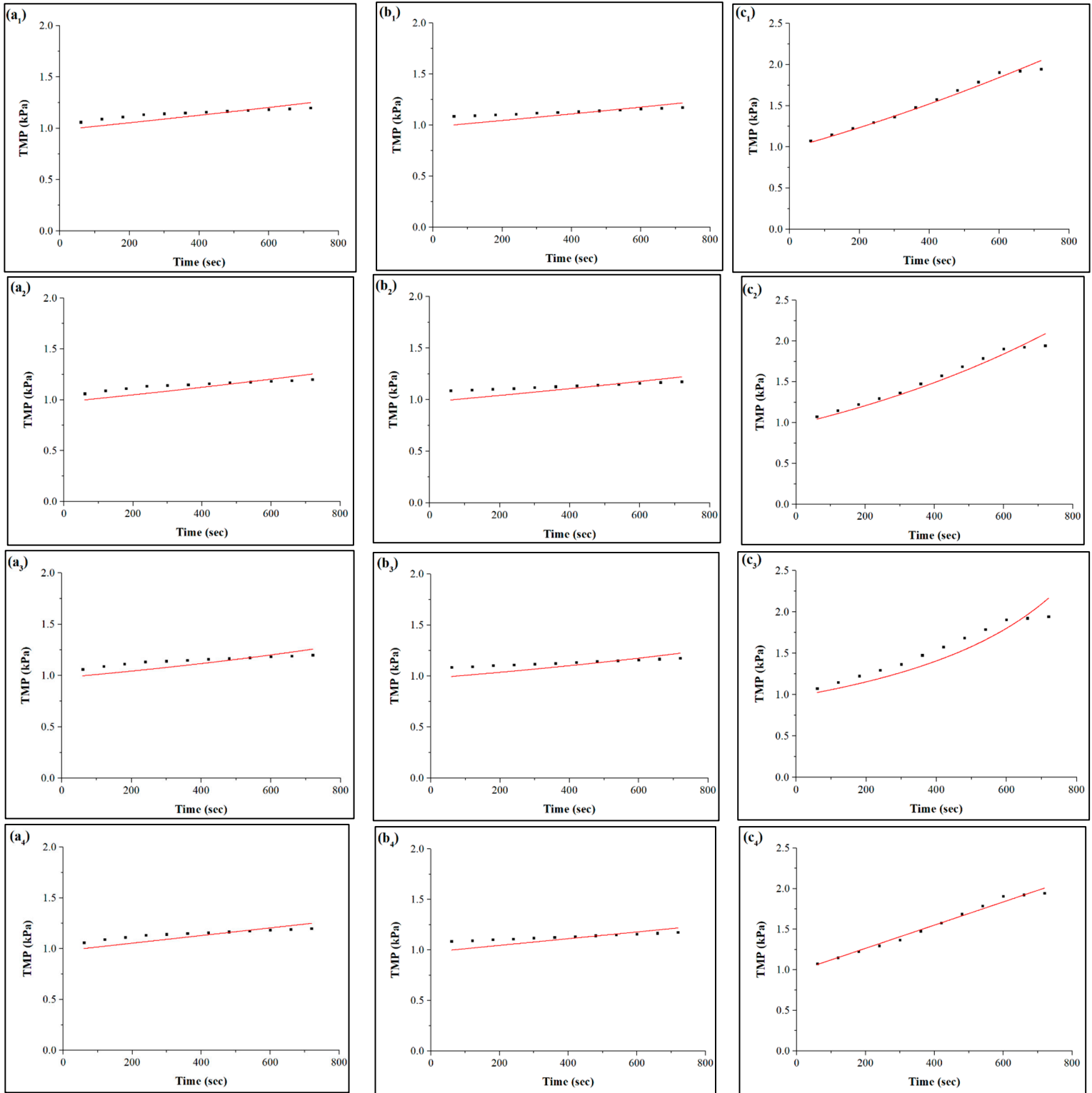


Fig. S7: Represents the fitted fouling curve for the fouling solution at 40lmh for cycle 3 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1,2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

2. Fitting curves for modified fouling model for the 80lmh

2.1. 1hr filtration

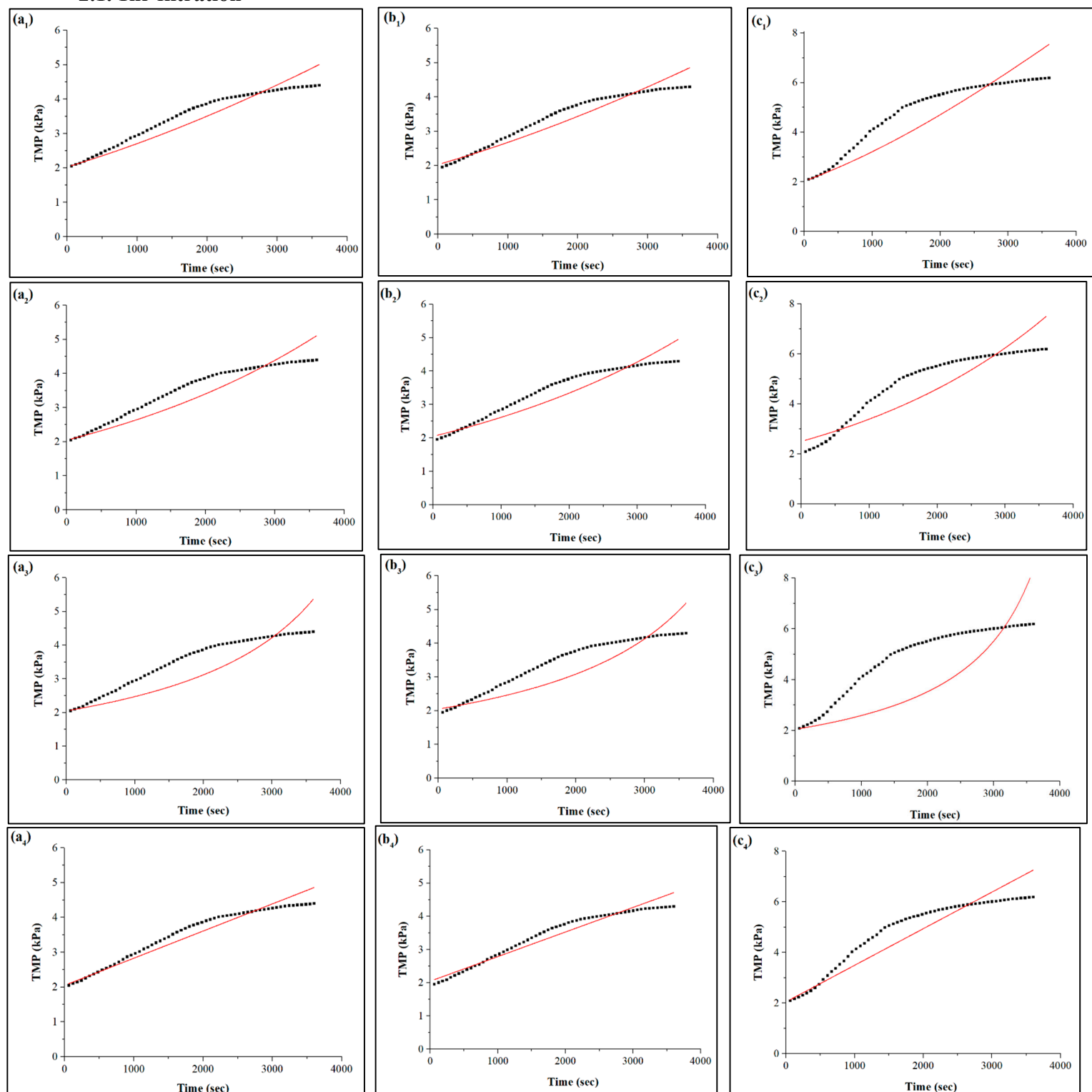


Fig. S8: Represents the fitted fouling curve for the fouling solution at 80lmh for 1hr filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1,2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

2.2.Cycle 1filtration (80 lmh)

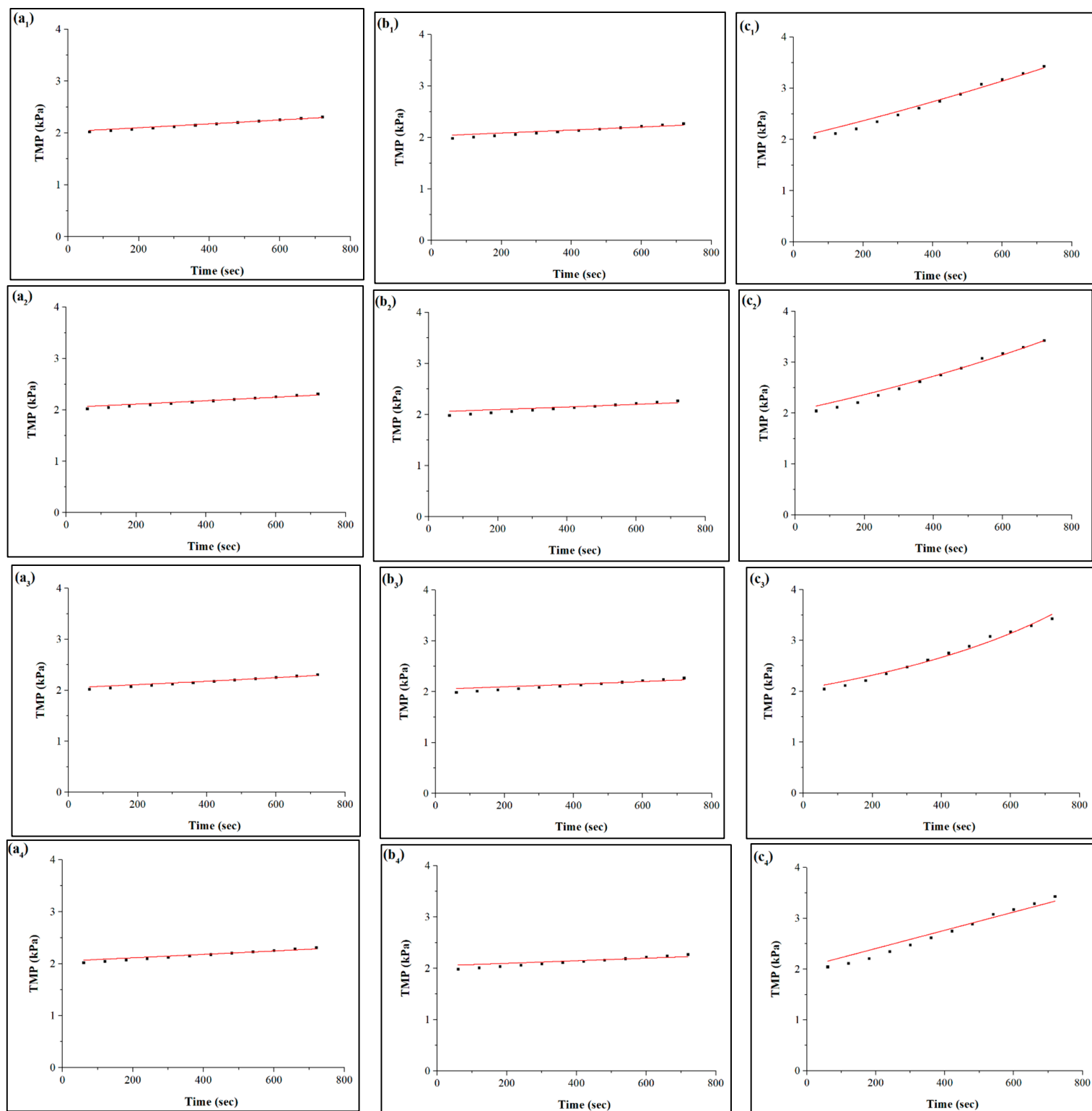


Fig. S9: Represents the fitted fouling curve for the fouling solution at 80lmh for cycle 1 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

2.3. Cycle 2 filtration (80 lmh)

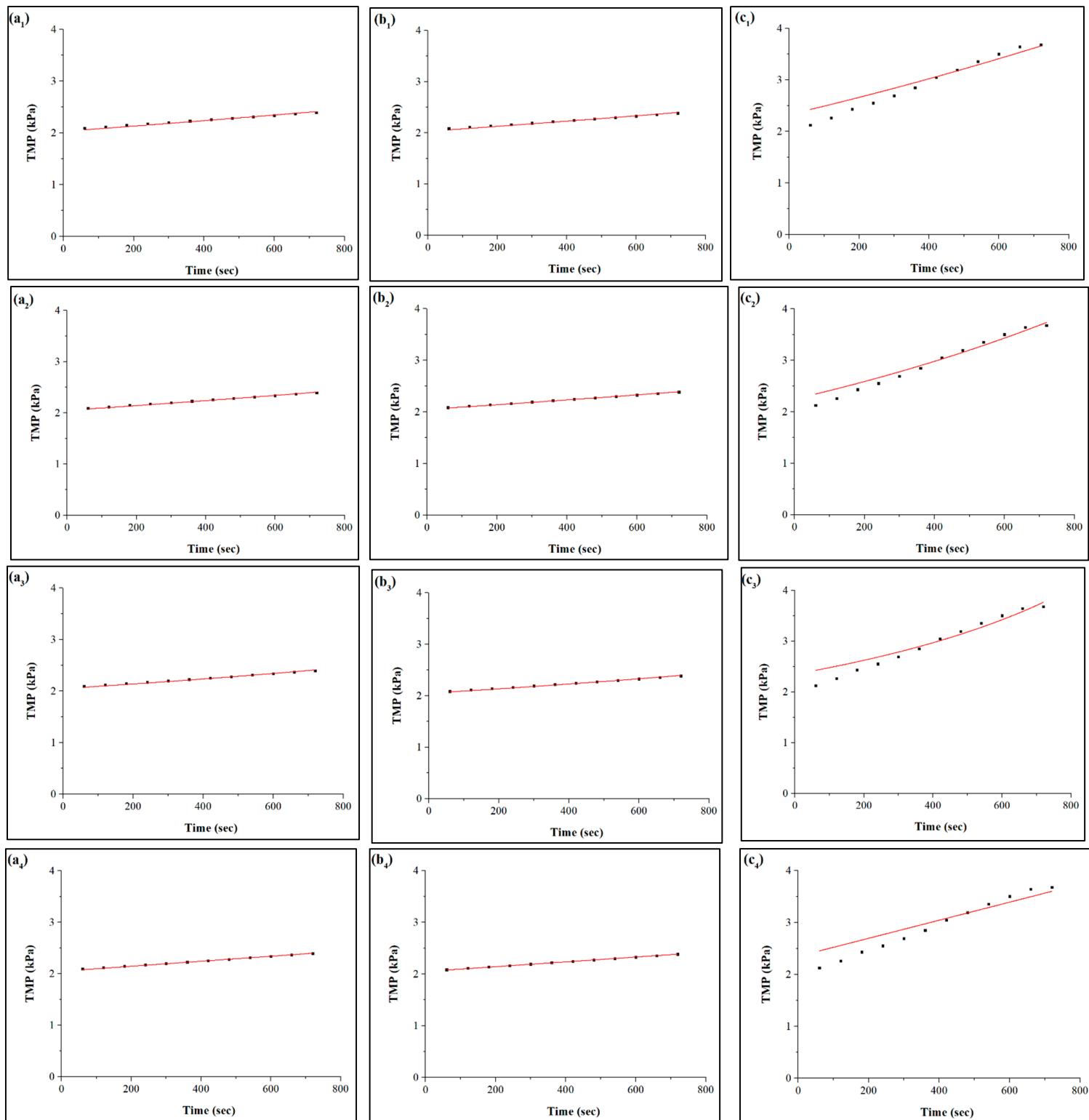


Fig. S10: Represents the fitted fouling curve for the fouling solution at 80lmh for cycle 2 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

2.4. Cycle 3 filtration (80lmh)

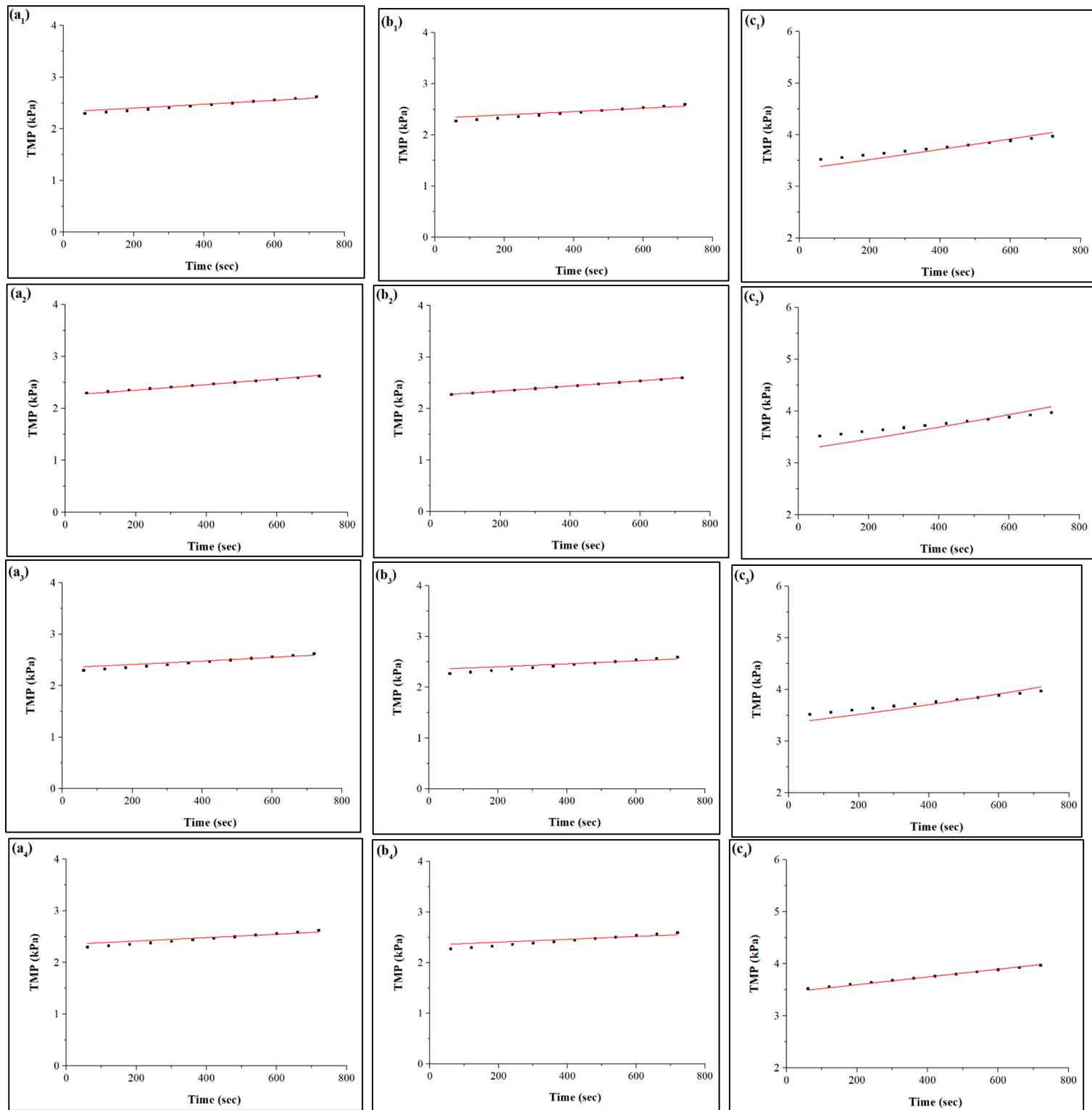


Fig. S11: Represents the fitted fouling curve for the fouling solution at 80lmh for cycle 3 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2, 3 & 4 represents complete, intermediate, standard and cake layer blocking)

3. Fitting curves for modified fouling model for the 120lmh

3.1. 1hr filtration

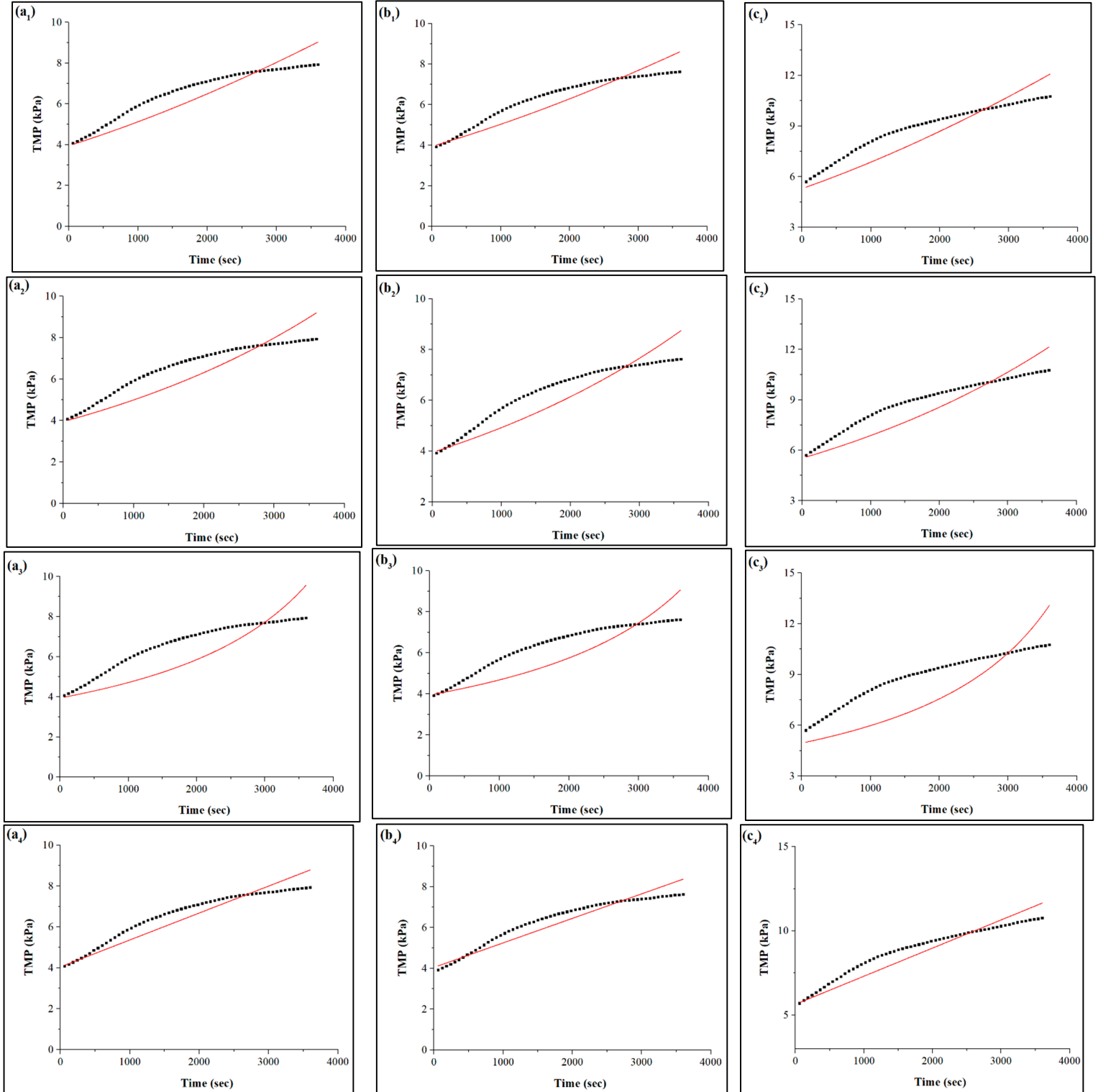


Fig. S12: Represents the fitted fouling curve for the fouling solution at 120lmh for 1hr filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2, 3 & 4 represents complete, intermediate, standard and cake layer blocking)

3.2. Cycle 1 filtration (120 lmh)

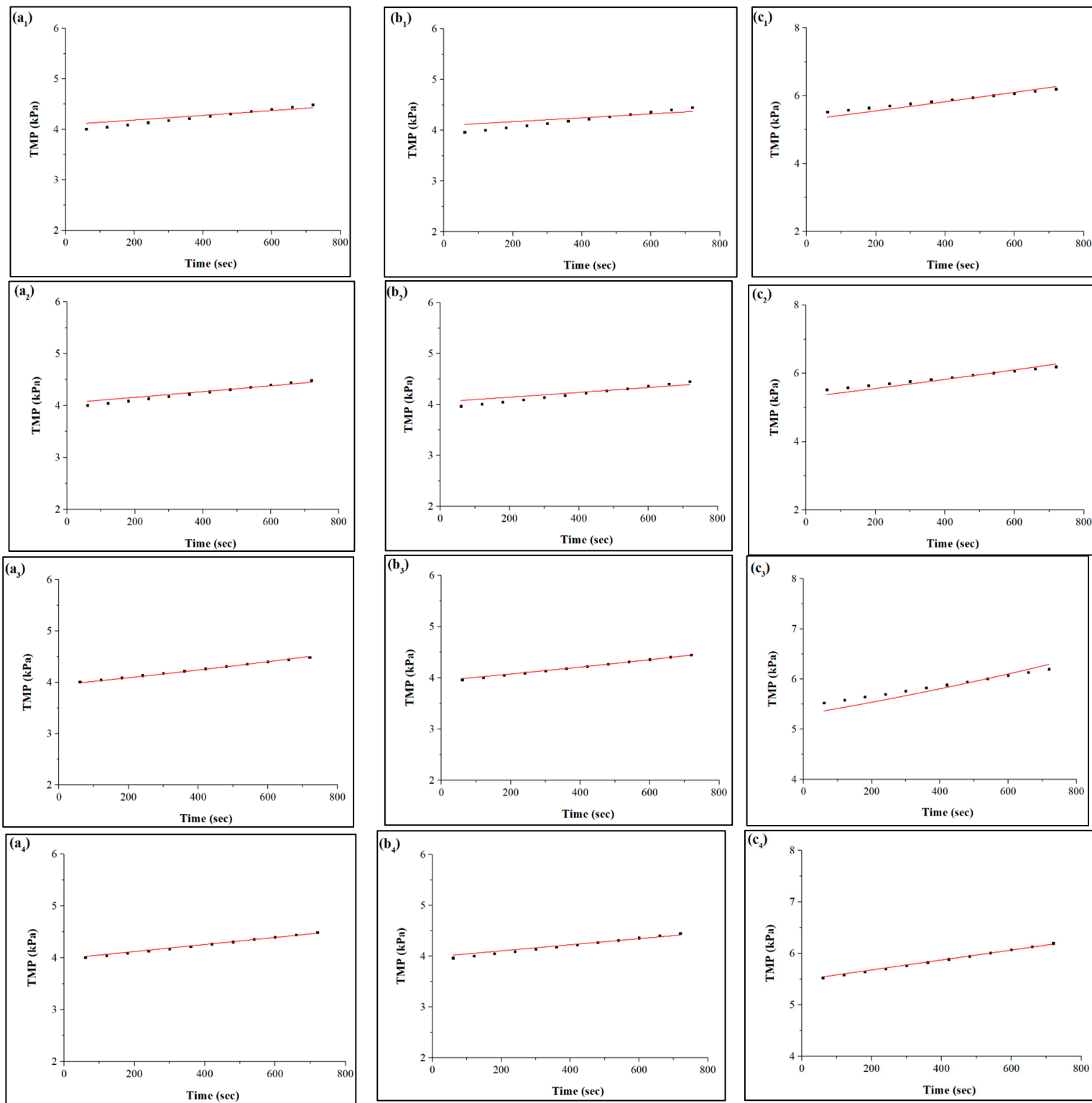


Fig. S13: Represents the fitted fouling curve for the fouling solution at 120lmh for cycle 1 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2, 3 & 4 represents complete, intermediate, standard and cake layer blocking)

3.3.Cycle 2 filtration (120 lmh)

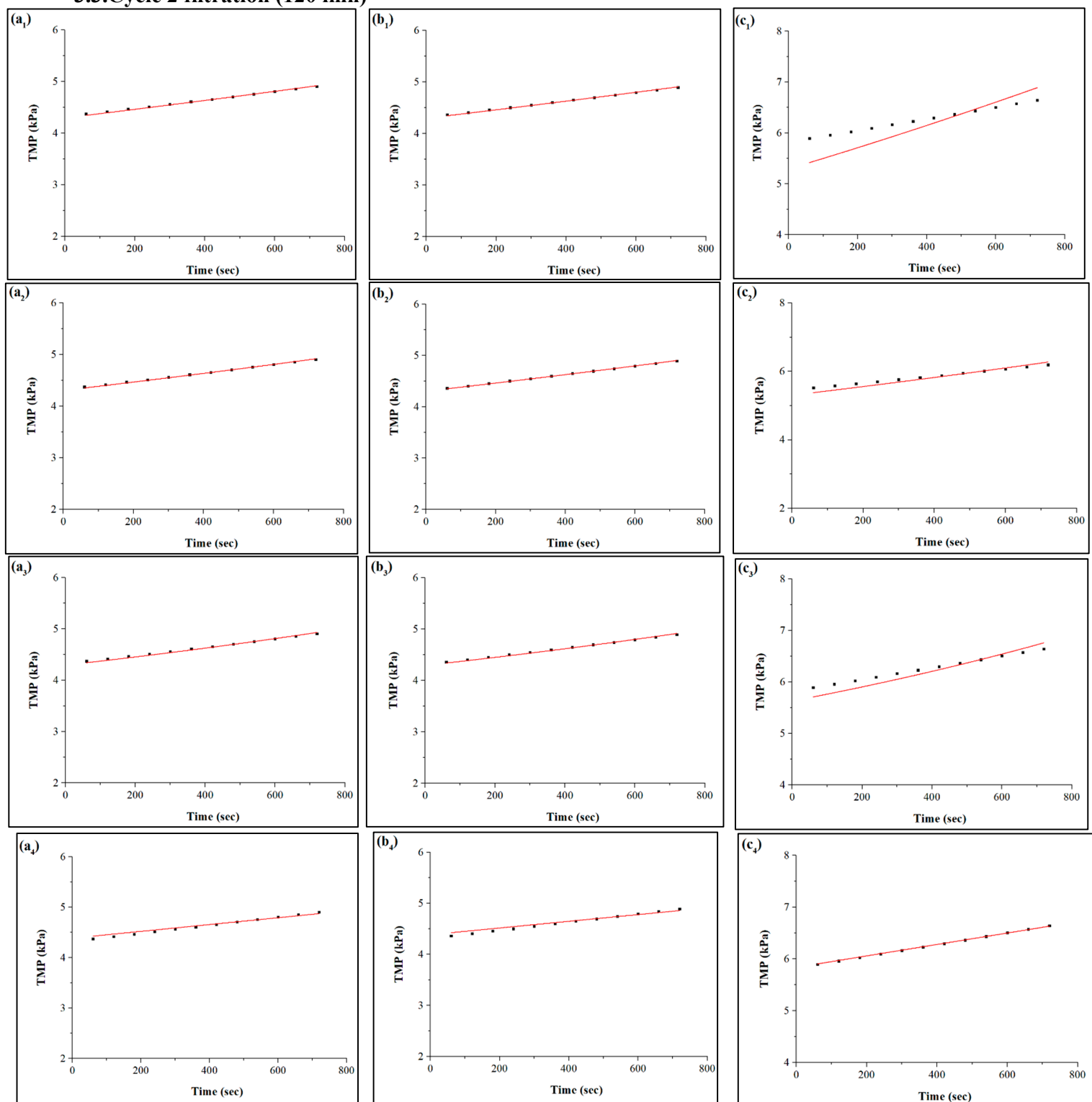


Fig. S14: Represents the fitted fouling curve for the fouling solution at 120lmh for cycle 2 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

3.4.Cycle 3 filtration (120 lmh)

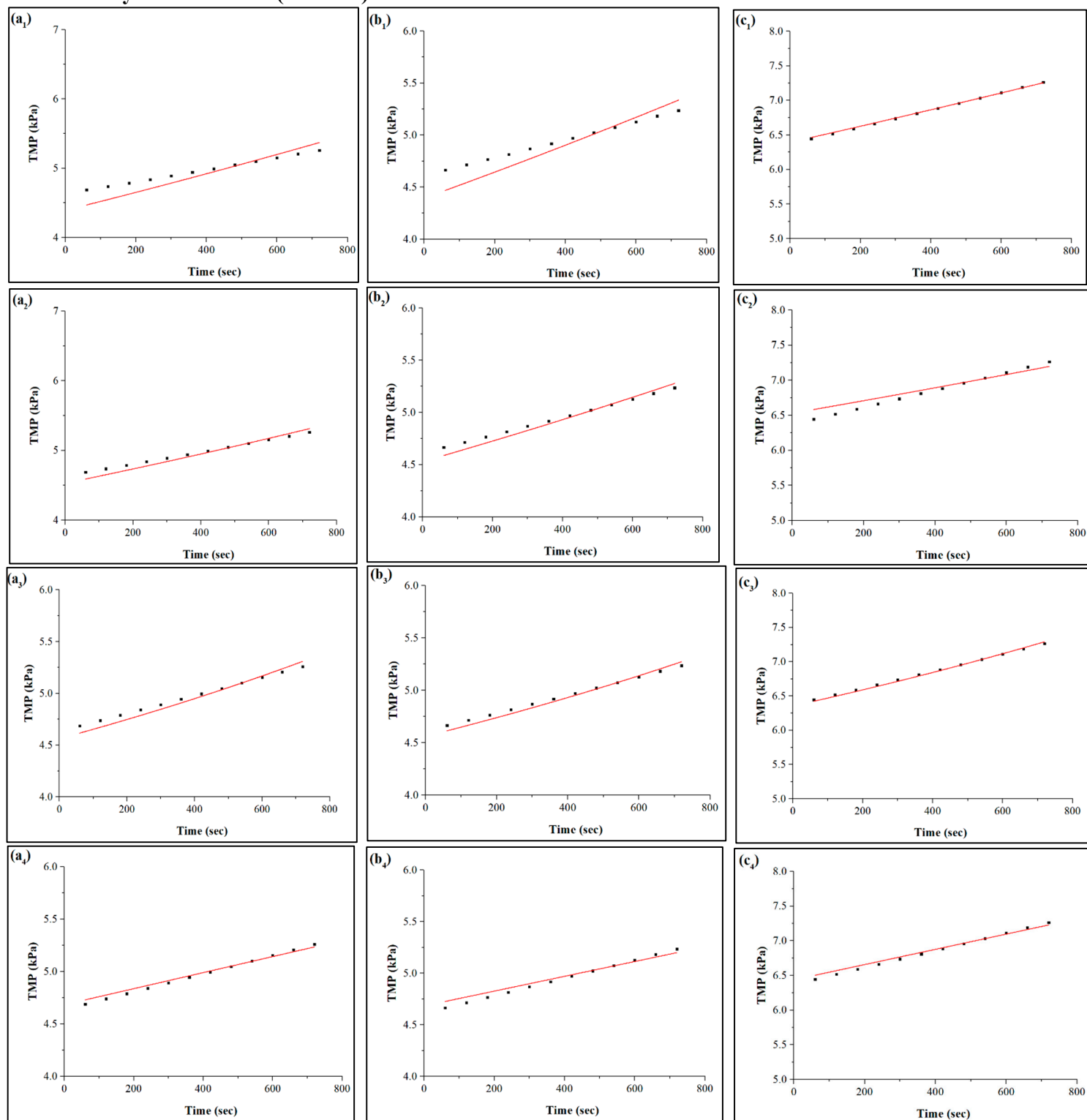


Fig. S15: Represents the fitted fouling curve for the fouling solution at 120lmh for cycle 3 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

4. Fitting curves for modified fouling model for the 160lmh

4.1. 1hr Filtration

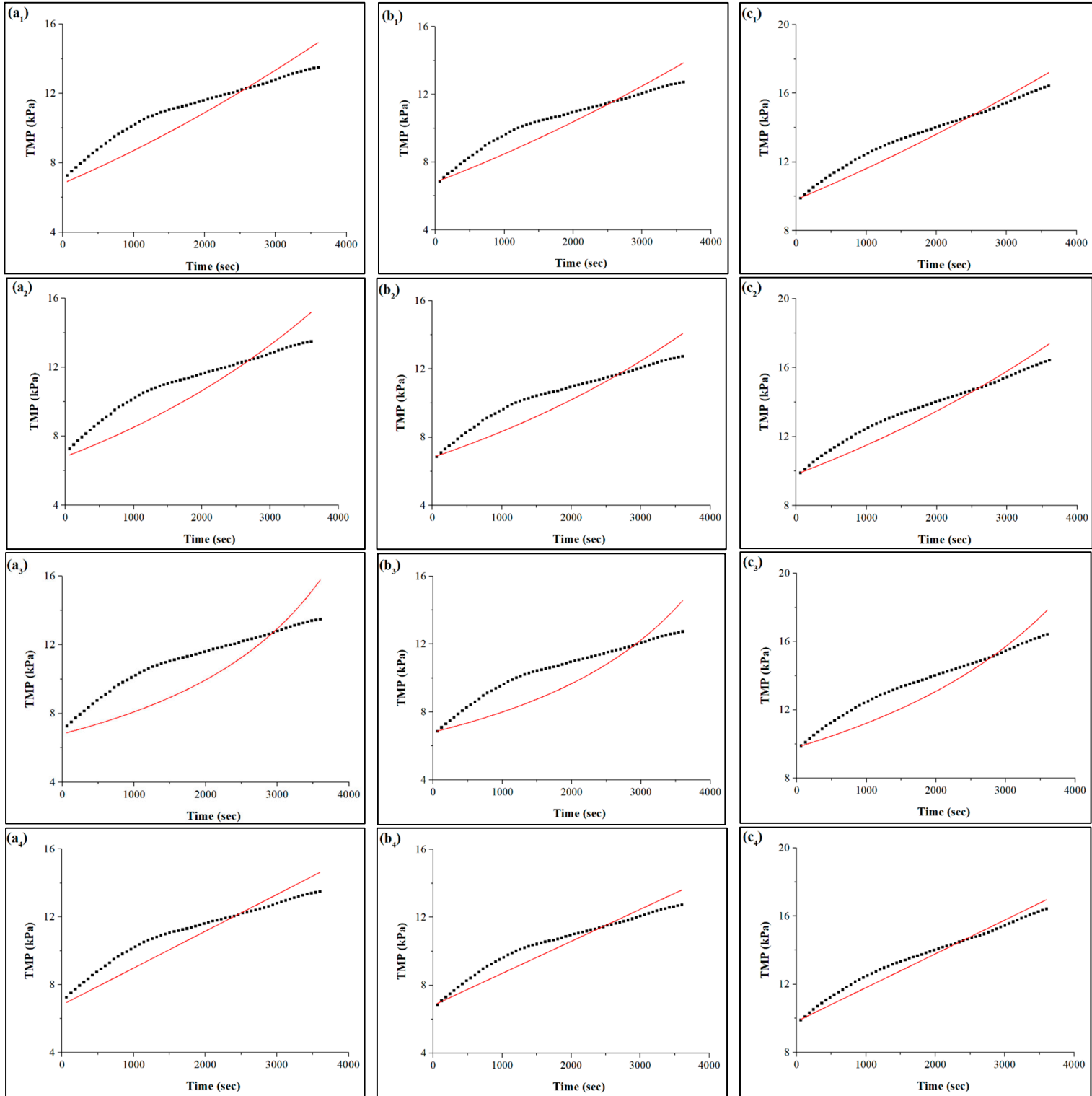


Fig. S16: Represents the fitted fouling curve for the fouling solution at 160lmh for 1hr filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

4.2.Cycle 1 filtration (160 lmh)

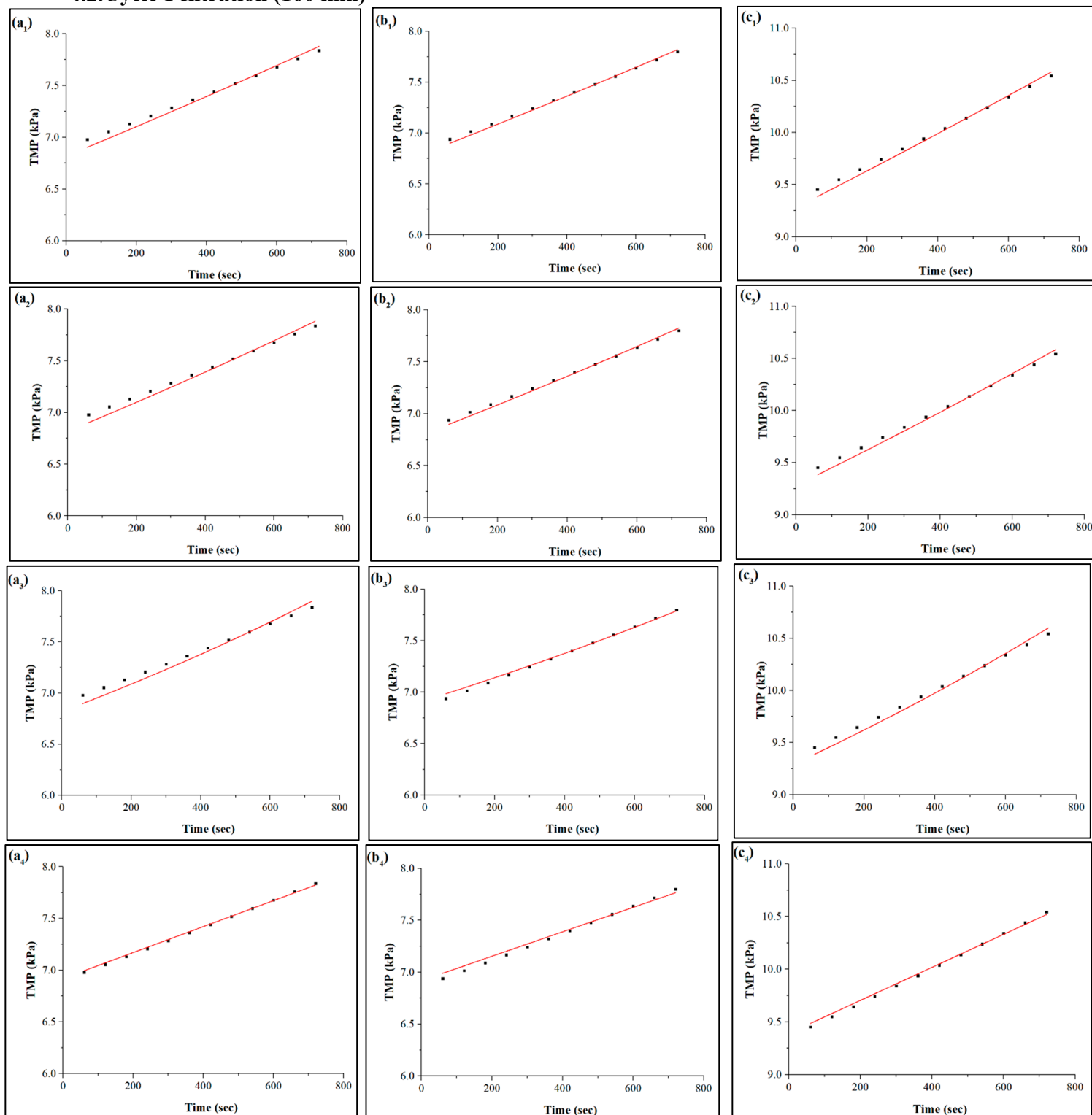


Fig. S17: Represents the fitted fouling curve for the fouling solution at 160lmh for Cycle 1 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

4.3.Cycle 2 filtration (160 lmh)

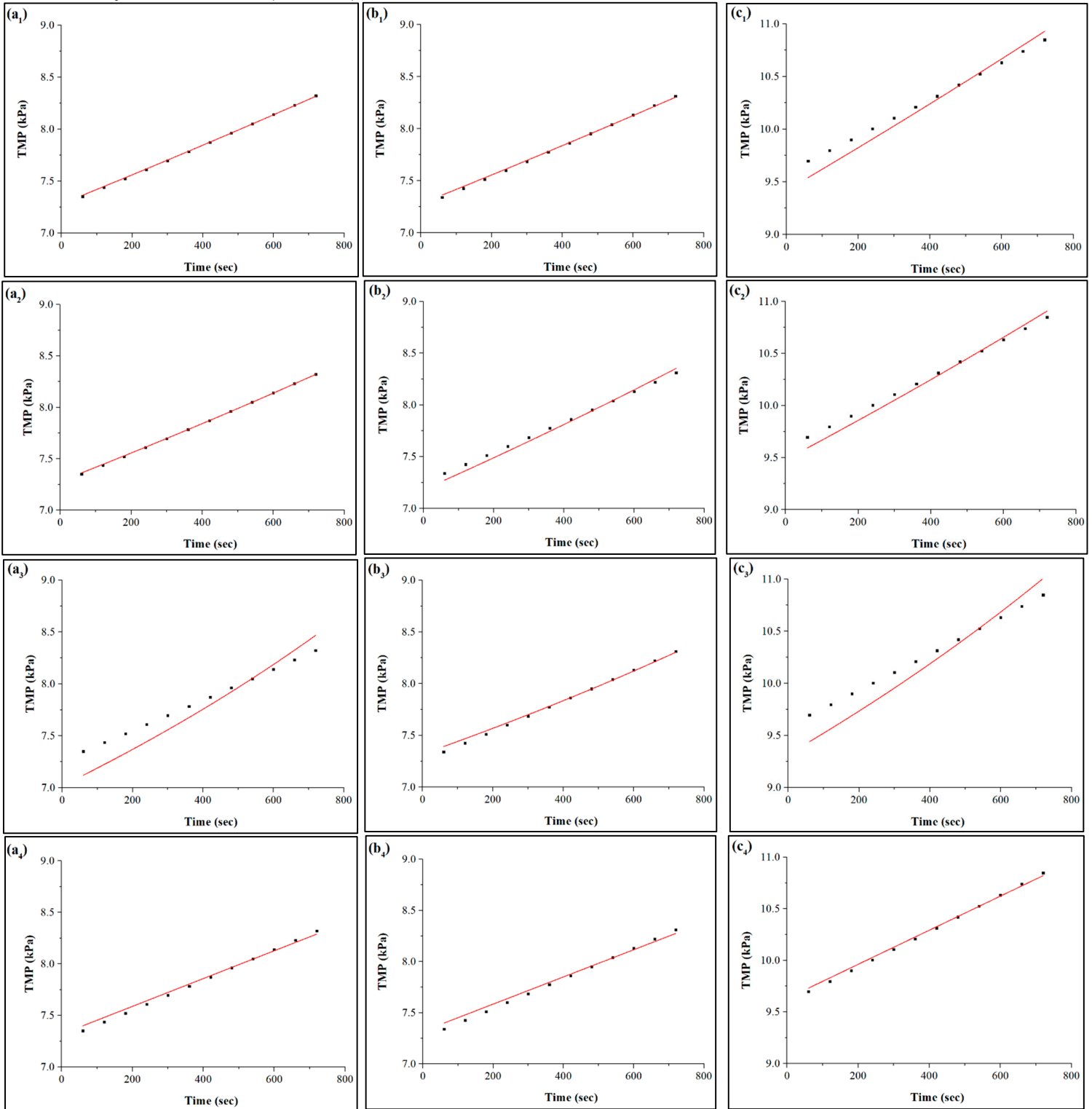


Fig. S18: Represents the fitted fouling curve for the fouling solution at 160lmh for Cycle 2 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

4.4.Cycle 3 filtration (160 lmh)

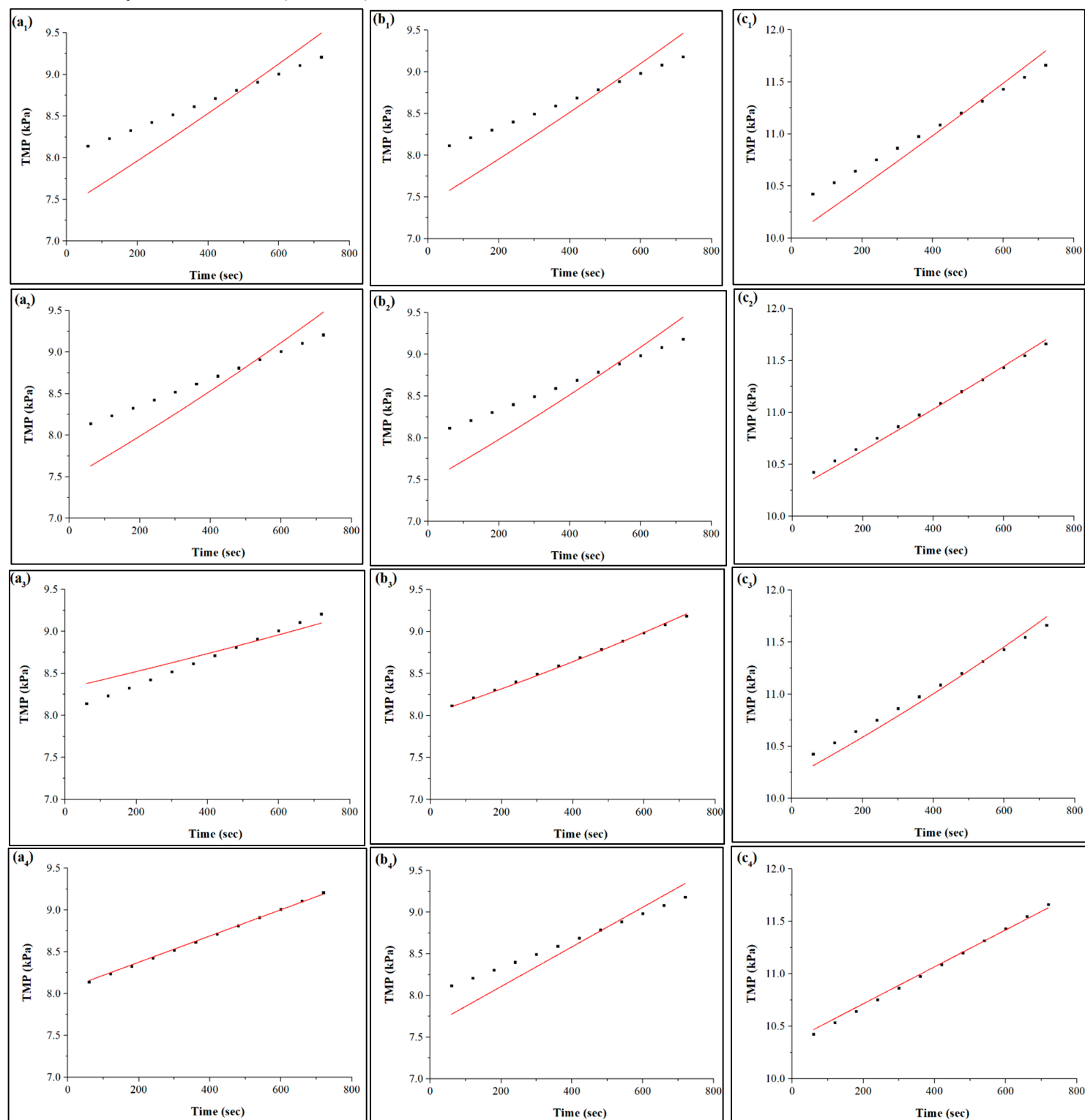


Fig. S19: Represents the fitted fouling curve for the fouling solution at 160lmh for Cycle 3 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2, 3 & 4 represents complete, intermediate, standard and cake layer blocking)

5. Fitting curves for modified fouling model for the 120lmh

5.1.1hr Filtration

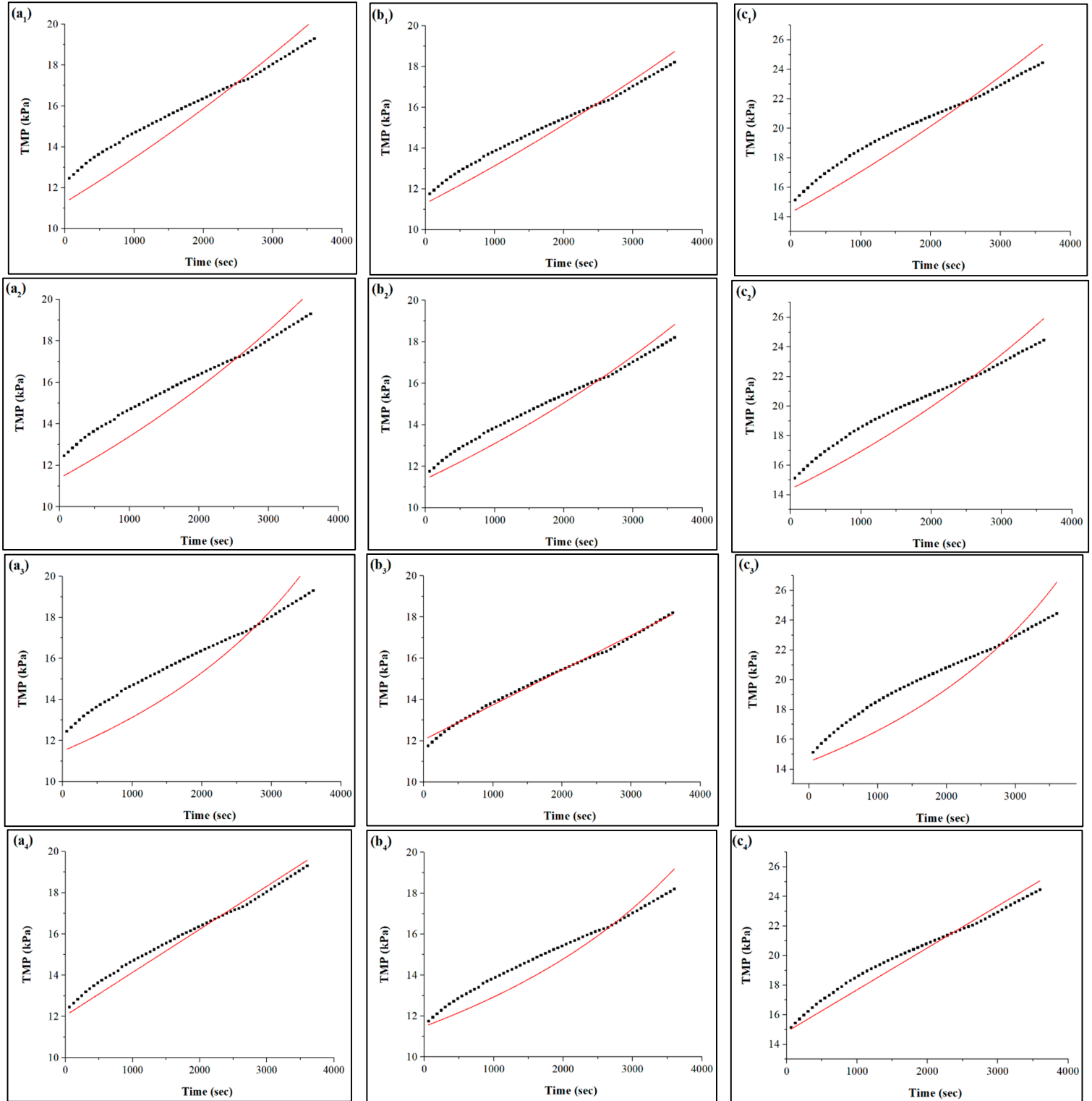


Fig. S20: Represents the fitted fouling curve for the fouling solution at 200lmh for 1hr filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

5.2.Cycle 1 filtration (160 lmh)

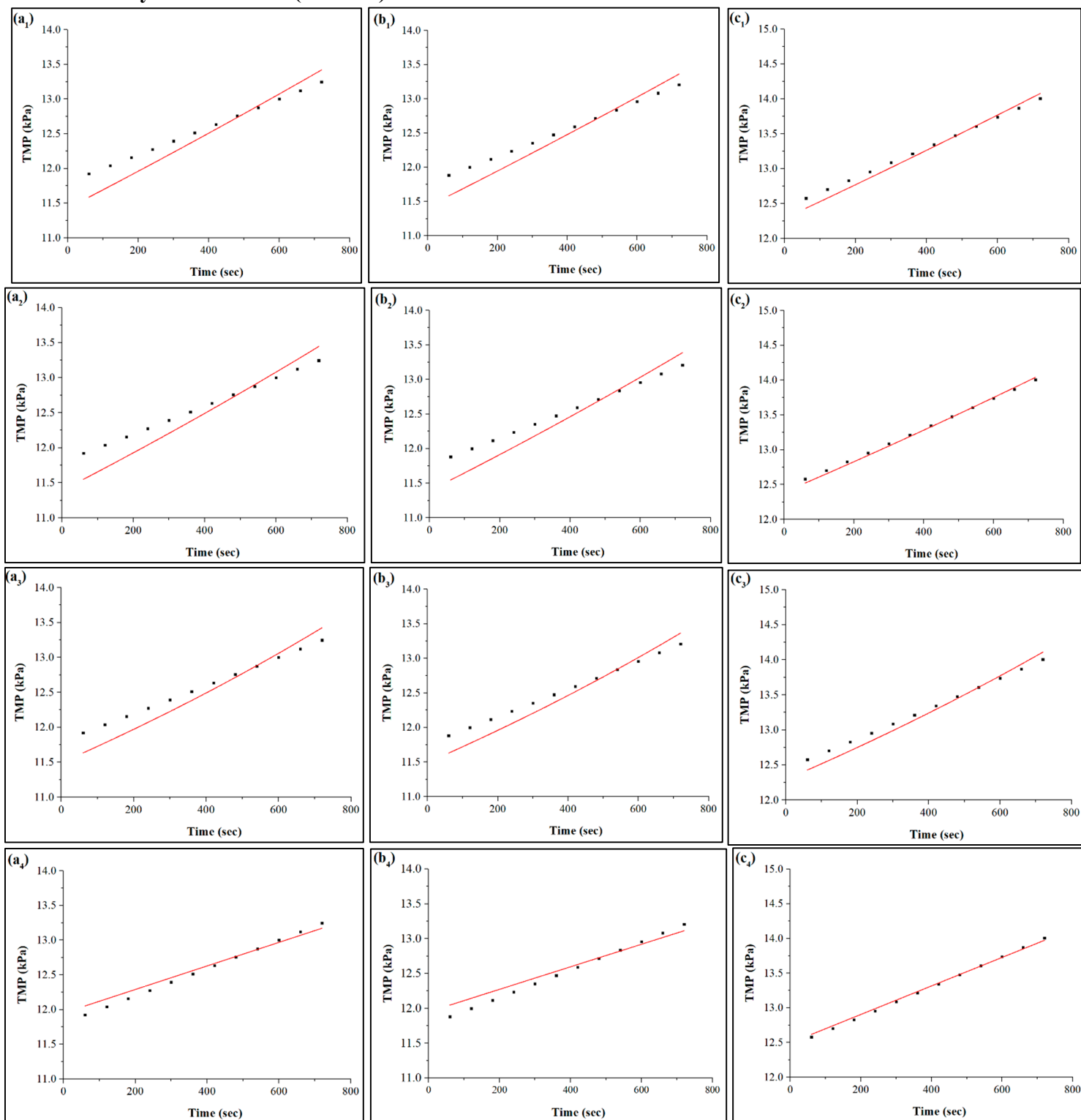


Fig. S21: Represents the fitted fouling curve for the fouling solution at 200lmh for Cycle 1 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

5.3.Cycle 2 filtration (160 lmh)

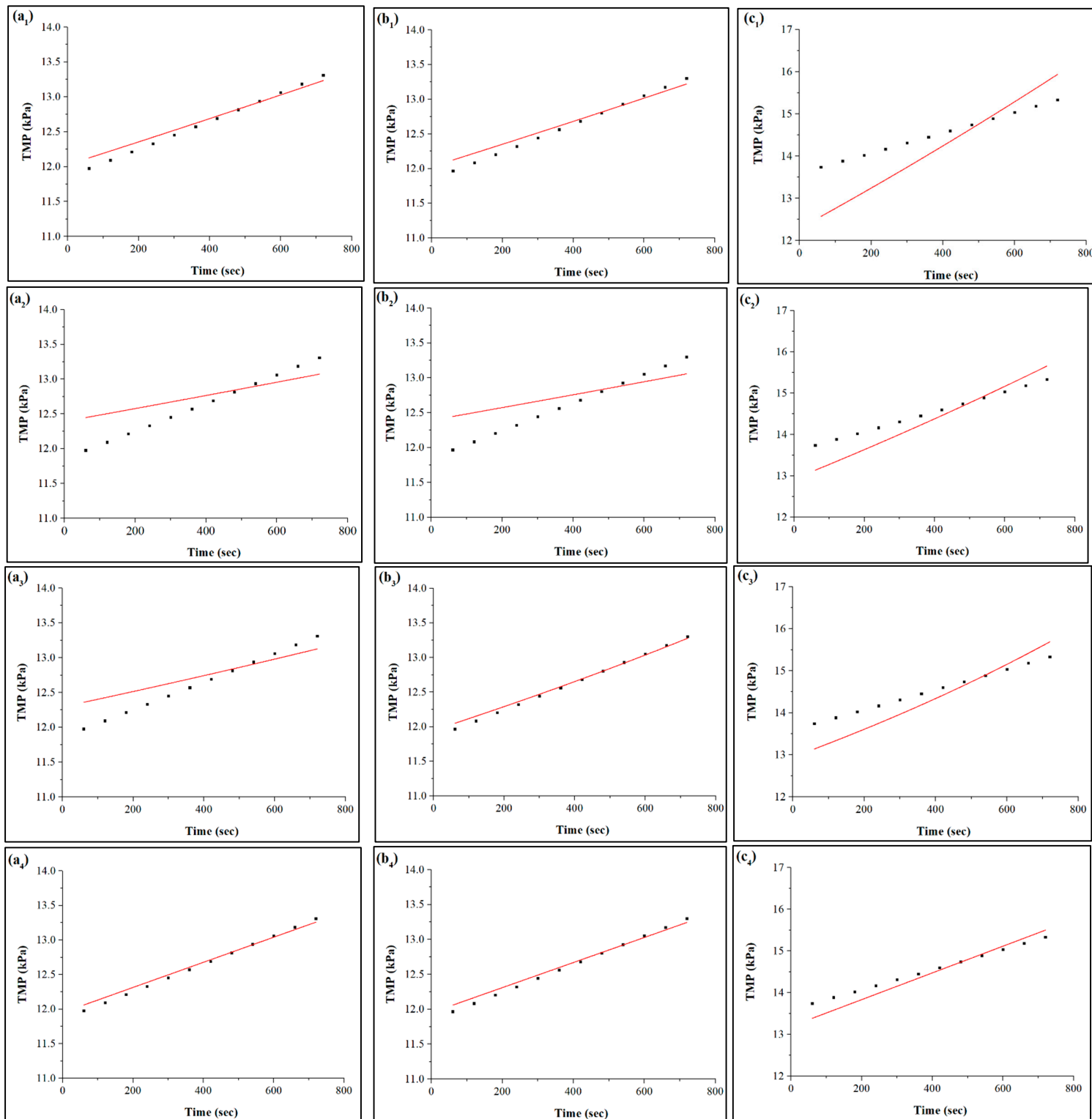


Fig. S22: Represents the fitted fouling curve for the fouling solution at 200lmh for Cycle 2 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2, 3 & 4 represents complete, intermediate, standard and cake layer blocking)

5.4.Cycle 3 filtration (160 lmh)

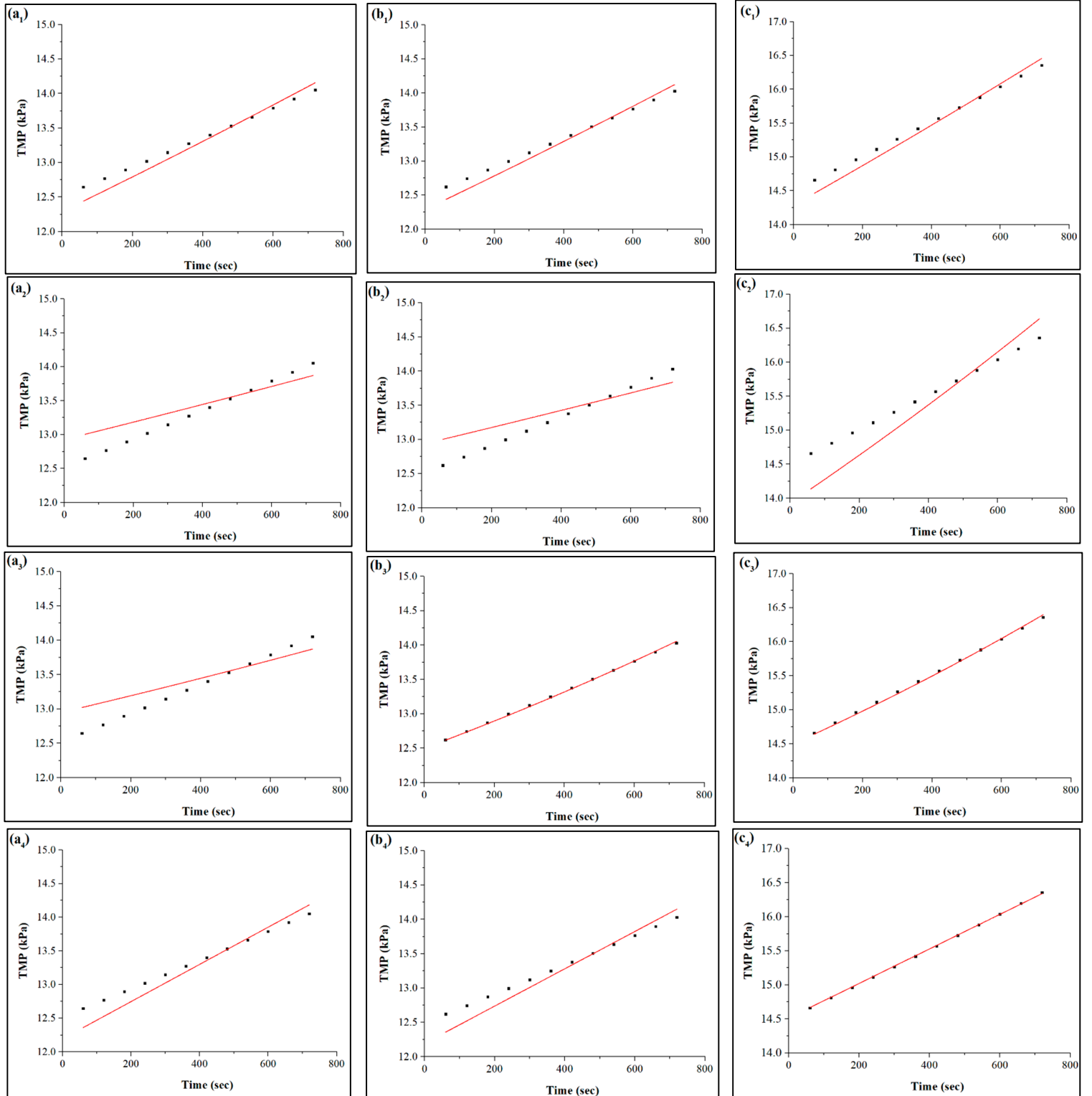


Fig. S23: Represents the fitted fouling curve for the fouling solution at 200lmh for Cycle 3 filtration; a: S1 solution; b: S2 solution; c: S3 solution (subscript 1, 2,3 & 4 represents complete, intermediate, standard and cake layer blocking)

1 **Table S3:** Summary of the foulants associated with membrane processes used for surface water treatment.

Membranes	Operational Parameters	Foulants		Results	Reference
		Organic	Inorganic		
PVDF	pH: 7; Temp: 23°	HA	Ca ²⁺ , Mg ²⁺	<ul style="list-style-type: none"> There is a decrease in the flux of 77% and 33% for Ca²⁺ and 53% and 72% for Mg²⁺ at ionic strengths of 1 mM and 50 mM, respectively 	[1]
CA, PES	pH: 6.8 ± 0.2;; Temp: 25°C;	HA	Ca ²⁺ , Mg ²⁺	<ul style="list-style-type: none"> The flux decline rate is higher for PES (0.39 for Ca; 0.44 for Mg) than for CA (0.63 for Ca; 0.80 for Mg) due to the strong hydrophobic interactions of the complexes formed from the HA–HA-divalent cation reaction because PES is more hydrophobic (contact angle: 91.9°). 	[2]
PES (20 kDa)	P: 105 ± 2.07 kPa	DOC	Ca ²⁺ , Mg ²⁺	<ul style="list-style-type: none"> Intermolecular bridging of Ca²⁺, Mg²⁺ ion between NOM leads to severe fouling due to strong adhesion forces, resulting in the severe decline in membrane flux.. 	[3]
PVDF (0.22 µm)	pH: 6.5–7.5; Temp: 35–40°C	HA	Fe ³⁺	<ul style="list-style-type: none"> Fe is not effective as a coagulant for the removal of viruses from surface water even at high dosages of 13 mg.L⁻¹. 	[4]
PVDF (0.1 µm),	pH: 12; Temp: 20°C	DOC	Al ³⁺ , Mn ²⁺ , Fe ³⁺ ; Ca ²⁺	<ul style="list-style-type: none"> Evaluation of foulant removal by particle size is carried out, showing that Al and Fe have larger particle sizes than Mn, so they were efficiently removed. 	[5]
PA (0.6 kDa)	pH: 6.5–7; Temp: 22±3°C	HA, FA	Ca ²⁺	<ul style="list-style-type: none"> PA membranes are used to analyze DOM fouling with and without Ca²⁺. Membrane fouling is not reported only according to hydrophilicity/hydrophobicity, but the surface chemistry is also considered to determine the strength of foulant–membrane interactions. 	[6]
PES (100 kDa)	pH: 7.5 ±0.1; Temp: 21± 2°C	HA; PAC	Ca ²⁺	<ul style="list-style-type: none"> In the presence of calcium, the TFI and HIFI are at least 2 times higher in PAC+HA than in PAC-treated HA. 	[7]
PVDF	pH: 7; Temp: 20°C	DOC	Na ⁺ ; Mg ²⁺	<ul style="list-style-type: none"> HA fouling with Na²⁺ is dominated by electrostatic forces, leading to the formation of a thick layer of HA on the surface with an increase in concentration. Mg²⁺ exhibits different behavior, with an increase in the concentration to a critical value causing the aggregation of HA due to electrostatic forces 	[8]
PES, CA, PVDF; (100 kDa)	Temp: 21 ± 2°C; pH: 7.5 ± 0.1	HA; SA BSA;PAC	Ca ²⁺	<ul style="list-style-type: none"> The mass of PAC increases from 0.65 and 0.41 g.m⁻² to 3.33 and 2.65 g.m⁻² when Ca²⁺ combines with HA and SA, respectively, due to the interaction between the carboxylate moieties of HA and SA with Ca²⁺, further strengthening adsorption. 	[9]
PVC (50 kDa)	pH: 6.8 ± 0.1; Temp: 23-25°C	HA	Ca ²⁺	<ul style="list-style-type: none"> HA fouling is dependent on Ca²⁺ interactions. As the Ca²⁺ concentration increases, membrane fouling increases due to chelation and a decrease in the interaction energy with HA. 	[10]
PVDF	pH:8 Temp: 23-25°C	HA	Ca ²⁺ , Al ³⁺ , Mn ²⁺ , Fe ³⁺	<ul style="list-style-type: none"> Applied the participation equation to elucidate the dual behavior of Al³⁺ with HA and Ca²⁺, while bridging and agglomeration with other foulants. 	This study

4 References

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