



Article Layer-by-Layer Film Based on Sn₃O₄ Nanobelts as Sensing Units to Detect Heavy Metals Using a Capacitive Field-Effect Sensor Platform

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Abstract: Lead and nickel, as heavy metals, are still used in industrial processes, and are classified as "environmental health hazards" due to their toxicity and polluting potential. The detection of heavy metals can prevent environmental pollution at toxic levels that are critical to human health. In this sense, the electrolyte–insulator–semiconductor (EIS) field-effect sensor is an attractive sensing platform concerning the fabrication of reusable and robust sensors to detect such substances. This study is aimed to fabricate a sensing unit on an EIS device based on Sn₃O₄ nanobelts embedded in a polyelectrolyte matrix of polyvinylpyrrolidone (PVP) and polyacrylic acid (PAA) using the layer-by-layer (LbL) technique. The EIS-Sn₃O₄ sensor exhibited enhanced electrochemical performance for detecting Pb²⁺ and Ni²⁺ ions, revealing a higher affinity for Pb²⁺ ions, with sensitivities of ca. 25.8 mV/decade and 2.4 mV/decade, respectively. Such results indicate that Sn₃O₄ nanobelts can contemplate a feasible proof-of-concept capacitive field-effect sensor for heavy metal detection, envisaging other future studies focusing on environmental monitoring.

Keywords: Sn₃O₄; nanobelts; field-effect sensor; LbL films; heavy metals

1. Introduction

Identifying and detecting heavy metals in water, soil, and the atmosphere is highly relevant to environmental monitoring, safety, and food quality control. Among the 35 metals found in nature, 23 are considered heavy metals due to their intrinsic properties, including high atomic weight, density, and tensile strength [1,2]. Heavy metals are nonbiodegradable materials with high toxicity to human health due to metal bond formation with the thiol group of proteins [3–5]. Lead (Pb) is an element used in the manufacturing process of various products, including paints, ammunition, solder, pipes, and batteries. However, lead water pollution is one of the most worrisome, and the United States Environmental Protection Agency (EPA) and the World Health Organization (WHO) have reported lead concentration limits in drinking water of 0.072 μ mol/L (15 μ g/L) and 0.048 μ mol/L (10 μ g/L), respectively [6,7]. Also, this heavy metal is considered an "environmental health hazard" compound ranked in the top 10 on the Substance Priority List of the Agency for Toxic Substances and Disease Registry (ATSDR) based on its toxicity and potential for air, water, and soil contamination in the ionic state (Pb²⁺) [3].

Nickel (Ni) is a lustrous and silvery toxic metal easily found in the Ni⁰ or Ni²⁺ states in wastewater from industrial machine components, electronics, jewelry, stainless steel



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). kitchen utensils, dental or orthopedic implants, coins, and magnets [8,9]. Due to its bioaccumulation capacity, wastewater containing high Ni concentrations can pollute plants, which leads to contamination risks from food consumption by humans and animals. The nickel potential as an immunotoxin, immunomodulatory allergen, and carcinogenic agent can affect a person's health [8,9]. Regarding nickel pollution in water, the EPA recommends Ni levels less than 1.7 μ mol/L (0.1 mg/L) in drinking water [10]. Furthermore, the reference amounts for nickel in serum and urine reported by the WHO are 0.2 μ g/L and 1–3 μ g/L [11].

The combination of nanomaterials in field-effect devices (FEDs) allows the integration of sensor arrays on a single chip favoring the development of sensitive, smaller, low-weight, and low-cost devices. In this sense, the electrolyte–insulator–semiconductor (EIS) field-effect capacitor is a simple and robust sensing platform for detecting heavy metals. The layer-by-layer (LbL) method can be employed to modify an EIS surface by incorporating nanomaterials (e.g., metal oxides) arranged with polyelectrolytes to form specific sensing units (receptor layers). This method is advantageous as the correct choice and combination of materials incorporated on the chip may lead to EIS sensors with improved properties in terms of sensitivity, limit of detection, and output signal response [12–15]. For example, EIS devices modified with LbL films containing ZnO [16] and $CoFe_2O_4$ [17,18] materials have recently demonstrated enhanced properties for detecting inorganic and organic substances.

Other employed nanomaterials for modifying EIS devices using the LbL technique may result in promising new devices. In particular, tin dioxide (SnO₂)-based materials have been extensively used in various applications, such as gas sensors [19] and anode material in lithium-ion batteries [20,21], owing to their excellent optoelectronic properties and chemical sensitivity. In addition, some works have also reported the application of SnO₂ for the detection and adsorption of heavy metals [22–24]. However, unusual stoichiometries of tin oxide are still poorly studied, which may be related to challenges in the synthesis process of this nanomaterial. As a variant, Sn_3O_4 represents a mixed-valence tin oxide exhibiting n-type conductivity and a bandgap of \sim 2.6 eV. On the other hand, Sn₃O₄ has been exploited in limited applications, including gas sensors and photocatalysts [19,25–28]. Thus, there is a wide range of possibilities for further investigations on Sn_3O_4 materials considering the larger surface area and specific properties, such as chemical structure with two oxidation states, energy gap in the visible portion of the electromagnetic spectrum, and great stability at temperatures lower than 723 K [29]. In this context, the incorporation of sensing layers over EIS chips by combining Sn₃O₄ nanobelts with polyelectrolytes (e.g., polyallylamine hydrochloride (PAH), polyacrylic acid (PAA), and polyvinylpyrrolidone (PVP)) using the LbL method is a suitable alternative to achieve a heavy metal sensor with improved properties.

This work reports the fabrication of EIS devices modified with an LbL film by combining Sn_3O_4 nanobelts complexed with polyacrylic acid (PAA) alternated with a polyvinylpyrrolidone (PVP) polyelectrolyte for Pb²⁺ and Ni²⁺ ion detection. The surface of the LbL film was characterized by SEM (scanning electron microscopy) analyses, and electrochemical studies were performed using capacitance–voltage (C–V) and constant capacitance (Con-Cap) measurements. To the best of our knowledge, this system, based on an LbL film containing Sn_3O_4 nanobelts, is the first report on Pb²⁺ and Ni²⁺ ion detection contemplating a proof-of-concept capacitive field-effect sensor for environmental monitoring and sensing applications.

2. Materials and Methods

2.1. Synthesis of Sn₃O₄ Nanobelts

Sn₃O₄ nanobelts were synthesized from the carbothermal reduction method according to experimental parameters previously reported [25]. In brief, SnO₂ (Sigma-Aldrich, St. Louis, MO, USA, 99.9% purity) and carbon black (Union Carbide, Houston, TX, USA, >99% purity) powders were mixed, followed by heating at 1135 °C in a tubular furnace with a controlled synthesis atmosphere. The obtained Sn₃O₄ nanobelts were analyzed by X-ray diffraction (XRD, Shimadzu, Kyoto, Japan, model XRD 6000), field-emission

scanning electron microscopy (FE-SEM, JEOL, Tokyo, Japan, model 7500F), high-resolution transmission electron microscopy (HR-TEM, Philips, Netherlands, model CM200), and specific surface area by the Brunauer–Emmett–Teller (BET, Philips, Netherlands, model CM200) method (see results in references [25,30]).

2.2. Fabrication of the EIS Chips

EIS chips with a p-Si-SiO₂-Ta₂O₅ structure were fabricated according to a well-established method reported by Schöning and coworkers [31]. In summary, the chip production is based on the following processes: (i) the SiO₂ insulating layer with a 30 nm thick is formed by thermal oxidation under O₂ atmosphere at 1050 °C for 30 min on a p-doped $\langle 100 \rangle$ silicon wafer substrate (356–406 µm thick) with a specific resistance of $\rho = 1-5 \Omega \cdot \text{cm}$; (ii) a 30 nm Ta layer is deposited on top of the SiO₂ layer via electron beam evaporation, followed by thermal oxidation in an oxygen atmosphere at 520 °C for 2 h to form a pH-sensitive Ta₂O₅ film with a thickness of ca. 60 nm; (iii) on the rear side of the p-Si, a contact layer of Al film with a thickness of 300 nm is electron beam evaporated; (iv) finally, the wafer is cut into single chips of 1 cm × 1 cm sizes.

2.3. Fabrication and Characterization of the LbL Films

Polyacrylic acid (PAA, 25 wt% solution in water; Alfa Aesar, Haverhill, MA, USA) and polyvinylpyrrolidone (PVP, MW = 40,000 g/mol; Sigma Aldrich) were used for the fabrication of the LbL film. PAA and PVP solutions with concentrations of 1 mg/mL were prepared using ultrapure deionized water, and their pHs were adjusted to 3 and 8, respectively. In sequence, 7.5 mg of Sn_3O_4 nanobelts were dispersed in 10 mL of PAA solution in an ultrasonic tip DES500 (Unique Group, Rio de Janeiro, Brazil) using 500 Watts of ultrasonic power for 3 min, reaching a stable dispersion.

The LbL film was fabricated in duplicate and deposited on top of the electrolyteinsulator-semiconductor (EIS) sensor with a p-Si-SiO₂-Ta₂O₅ structure (Figure 1A) measuring 1 cm² in size. Figure 1B shows a representation of the LbL film sandwich. First, the EIS device surface was cleaned with acetone, followed by ethanol and ultrapure deionized water in an ultrasonic bath for 5 min at each step. Then, the sensor chip was inserted in a homemade, acrylic, O-ring-sealed electrochemical measuring cell used as a template. Subsequently, 500 μ L of the PVP solution and the PAA-Sn₃O₄ dispersion were dropped into the reservoir over the chip alternately for 10 min. After each deposition, the liquid was removed, and the chip was rinsed with deionized water and dried with nitrogen. This process resulted in 1 bilayer with a PVP/PAA-Sn₃O₄ structure. Using this procedure, a pair of LbL films containing 5 bilayers was fabricated and named EIS-Sn₃O₄. The morphological characteristics of the EIS-Sn₃O₄ device surface were studied using field-emission scanning electron microscopy (FE-SEM; JEOL (Tokyo, Japan), model 7500F).

2.4. Electrochemical Characterization for Pb²⁺ and Ni²⁺ Ion Detection

The electrochemical measurements were performed three times for the duplicated set of EIS sensors using an impedance analyzer AUTOLAB 128N potentiostat/galvanostat (MetrohmAutoLab, Utrecht, Switzerland) controlled by NOVA software version 1.11. The sensor chip is mounted in a homemade, acrylic, O-ring-sealed measurement cell connected to an Ag/AgCl double-junction (3 M KCl) reference electrode (RE) (Metrohm, Switzerland), which is inserted into the analyte solution that is in contact with the outermost bilayer of the PVP/PAA-Sn₃O₄ LbL film; the sensor chip serves as working electrode (WE), as shown in the scheme in Figure 1C. Standard buffer solutions at pH 4, 7, and 10 were purchased from SpeeSol (Brazil) for electrochemical characterization. Capacitancevoltage (C–V) measurements were performed in each buffer solution in a potential range of -2.0 V to 0.6 V (vs. Ag/AgCl). Using the flat band region from the C–V curves, constant capacitance (ConCap) curves were obtained by monitoring the output potential around 40 nF from successive C–V measurements lasting 8 min from pH 10 to pH 4. Nickel and lead ion solutions were prepared using nickel nitrate (Ni(NO₃)₂.6H₂O; Sigma Aldrich) and lead acetate (Pb(C₂H₃O₂)₂.3H₂O; Synth) in phosphate buffer solution (PBS, pH 7) with concentrations ranging from 2.4 μ M to 482 μ M for Pb²⁺ ions and 8.5 μ M to 426 μ M for Ni²⁺ ions. First, C–V measurements were carried out from –2.0 V to 0.6 V. Then, dynamic constant capacitance (ConCap) analyses were performed by monitoring the output potential for 5 min, considering the flat band region around 43–40 nF. Calibration curves were generated using the ConCap curves, and the sensitivities toward the Pb²⁺ and Ni²⁺ ions were calculated taking the average values from their calibration curves for a duplicate set of bare and modified EIS sensors.



Figure 1. (**A**) Scheme of the bare EIS device with p-Si-SiO₂-Ta₂O₅ structure. (**B**) Representation of one bilayer for a PVP/PAA-Sn₃O₄ LbL film fabricated on the EIS surface. (**C**) Scheme showing the experimental apparatus for electrochemical measurements using the EIS-Sn₃O₄ sensor.

3. Results and Discussion

3.1. Surface Characterization of the LbL Film

Figure 2A,B show the FE-SEM images of a five-bilayer LbL film containing the Sn_3O_4 nanobelts on the EIS sensor chip. The microscopy and energy-dispersive X-ray spectroscopy (EDS) analyses revealed clusters of nanostructured Sn_3O_4 (from 100 nm to 400 nm) randomly arranged on the film, as seen in the enlarged dashed blue circle (Figure 2A,B). The formation of these clusters could be related to (I) the reduction in the size of the nanobelts, which may result from the ultrasonic power combined with the time required to obtain a stable dispersion of Sn_3O_4 in PAA solution; (II) the fact that Sn_3O_4 presents a high agglomeration tendency of one-dimensional (1D) nanostructures resulting from physical and chemical interactions, including van der Waals forces; (III) the possibility that

during the formation of the layers through electrostatic interactions between PAA and PVP polymers, packaging of Sn_3O_4 nanomaterials may have occurred, which may be related to (II). Considering the agglomerated nanostructures observed, the prepared LbL film tends to exhibit a higher roughness and surface area, favoring the interaction of metallic ions with the nanobelt's surface. Figure 2C presents the FE-SEM image of Sn_3O_4 nanostructures on LbL film after the deposition of five bilayers on the EIS chip. The elemental chemical analysis performed on the EIS chip (orange-marked region in Figure 2C) by EDS confirms the presence of Sn and O, along with Ta from the chip (Ta₂O₅), indicating the absence of contaminants in the prepared sensor chip.



Figure 2. (**A**) FE-SEM image of a five-bilayer LbL film containing Sn_3O_4 nanobelts on the EIS chip, and (**B**) its enlarged image of nanobelt agglomeration. (**C**) FE-SEM image of Sn_3O_4 showing the region analyzed by EDS, followed by (**D**) the elemental EDS spectrum.

3.2. Electrochemical Characterization of the LbL Film

Figure 3 shows the C–V and ConCap curves for a five-bilayer EIS-Sn₃O₄ and a bare EIS sensor measured in a pH range of 4 to 10. The C–V curves (Figure 3A,B), occurring within a potential window of -2.0 V to 0.6 V (vs. Ag/AgCl), present a shift in the depletion region of both sensors (around -0.5 V to 0.5 V). The shift in this flat band region occurred for increasing positive potentials according to the pH increase due to concentration changes of the H⁺ ions that interact with the Ta₂O₅ sensor surface.

The dynamic temporal sensor response obtained from the ConCap curves is depicted in Figure 3C,D for EIS-Sn₃O₄ and bare EIS sensors, respectively. The measurements started from pH 10 to pH 4 in distinct potential levels, which tended toward stabilization during each concentration step. The EIS-Sn₃O₄ and bare EIS sensors exhibited comparable data from the ConCap curves in the pH range studied. At pH 10, the EIS-Sn₃O₄ sensor presented an average potential of ca. 150 mV. Then, the average potential changed to 0 mV and -150 mV as the pH decreased to 7 and 4, respectively. These results indicate that the modulation of the capacitance by the varying H⁺ ion concentration occurs according to the interaction between the ions and the Ta₂O₅ gate insulator surface (see also site binding theory [15,32]). The pH sensitivity was calculated for bare EIS and EIS-Sn₃O₄ sensors based on the averaged potentials measured for each pH value. Bare EIS resulted in a sensitivity of 52.9 mV/pH, while the EIS-Sn₃O₄ sensor reached 52.8 mV/pH. The achieved pH sensitivities are consistent with experimental data for Ta₂O₅ (55–58 mV/pH), as described in the literature [16,32,33].



Figure 3. (**A**,**B**) C–V and (**C**,**D**) ConCap curves for pH detection ranging from 4 to 10 for the EIS-LbL-Sn₃O₄ and bare EIS sensors.

In addition, the electrochemical characterization revealed that the sensitivity of the Ta_2O_5 surface toward H⁺ ions was not hampered by the growth of the LbL film with the PVP/PAA-Sn₃O₄ architecture on the field-effect sensor. The use of adequate concentrations of polymer and metal oxide for the film fabrication ensured that the surface of the sensor chip was not blocked by the interaction of H⁺ ions. This behavior was also noted in previous reports [13,16–18,34,35].

3.3. Detection of Pb^{2+} and Ni^{2+} Ions

Figure 4A,B present the C–V curves toward Pb^{2+} and Ni^{2+} ion detection using the EIS-Sn₃O₄ sensor. From these curves, one can note a variation of flat band capacitance in the depletion region with increasing analyte concentration when starting with buffer solution (PBS, pH 7). More precisely, a sequential variation for more negative potentials was verified from around -100 mV to around 100 mV in accordance with the increasing Pb²⁺ ion amount in the solution (Figure 4C, see also the direction of the arrow). It is important to note that this effect followed the same profile seen in the pH curves.

The interaction mechanism in the EIS-Sn₃O₄ sensor with Pb²⁺ ions can be attributed to the presence of the Sn₃O₄ nanobelts in the LbL film: In metal oxides, such as Fe₃O₄, SnO₂, and TiO₂, the interaction between the oxide surface and heavy metal ions occurs through an ion exchange reaction [36,37]. In an aqueous environment with pH 7, hydroxyl groups form available sites on the Sn₃O₄ surface. For solutions containing Pb²⁺ ions, the competition between H⁺ ions and Pb²⁺ ions results in an exchange of these ions in the sites releasing H⁺ ions in the solution [37]. The reaction that describes this interaction mechanism is expressed as follows:

$$RH + PbOH^+ \rightleftharpoons RPbOH + H^+ \tag{1}$$

where R represents the surface sites. In this way, the released H^+ ions interact on the EIS surface, modulating the potential in the flat band region according to the increase in the Pb^{2+} ion concentration.



Figure 4. Example C–V curves of an EIS-Sn₃O₄ sensor for (**A**) Pb^{2+} and (**B**) Ni^{2+} ion detection. Enlarged depletion regions from C–V curves for (**C**) Pb^{2+} and (**D**) Ni^{2+} ion detection. ConCap recording for Pb^{2+} and Ni^{2+} ion detection (**E**) and enlarged view (**F**) for Ni^{2+} , as well as resulting calibration curves (**G**).

In contrast, only a small shift was observed, from -150 mV to 0.0 mV, in the C–V measurements for Ni²⁺ ion detection (Figure 4D). Here, based on surface reactions, the lower sensitivity exhibited by the EIS-Sn₃O₄ sensor may be associated with a weak exchange reaction between Ni²⁺ and H⁺ ions from the active sites on the film surface. This behavior could be related to the lower electronegativity of nickel than lead cations [38].

The ConCap curves obtained for different Pb^{2+} and Ni^{2+} ion concentrations are compared in Figure 4E. Starting with nearly equal potentials of bare EIS and EIS-Sn₃O₄ sensors for PBS buffer solution, the potential decreased for more negative values by increasing the respective ion concentration. Well-distinct plateaus were achieved for different concentrations of Pb^{2+} and Ni^{2+} ions (Figure 4E,F; here, "F" represents an enlarged view of "E" to illustrate the Ni^{2+} ion sensitivity). The calibration plots obtained from the ConCap curves are overviewed in Figure 4G: the EIS-Sn₃O₄ sensor exhibited an average sensitivity of $25.8 \pm 0.5 \text{ mV/decade}$ ($R^2 = 0.99$) toward Pb^{2+} ions, and $2.4 \pm 0.1 \text{ mV/decade}$ ($R^2 = 0.99$) for Ni^{2+} ions, which is a 10-fold difference.

These results clearly indicate the positive effect on the EIS sensitivity induced by the Sn₃O₄ LbL film with a higher affinity for Pb²⁺ ions. The limit of detection (LOD) toward Pb²⁺ ions was calculated using the equation $(3xSD)/\theta$, where *SD* corresponds to the standard deviation of 10 C–V curves in buffer solution obtained from the flat band voltage for each sensor, and θ is the sensitivity calculated from the slope of the calibration curve. The LOD was estimated to be about 0.17 µM (34 µg/L) for the EIS-Sn₃O₄ sensor. Considering its practical application for lead detection, the EIS-Sn₃O₄ sensor presented a LOD close to the concentration limit recommended by the EPA (15 µg/L) and WHO (10 µg/L), and was also comparable with sensors using CuNPs/RGO [39], Fe₃O₄ [40], and MnFe₂O₄ [41], reported in the literature on Pb²⁺ ion detection.

As a control, the same procedure to detect Pb^{2+} and Ni^{2+} ions was also employed for a bare EIS sensor. As expected, the EIS-based Ta_2O_5 insulator gate did not exhibit strong cross-sensitivity towards these heavy metal ions. The LOD toward Pb^{2+} ions for the bare EIS sensor was estimated at ca. 1.2 μ M (240 μ g/L), which is seven times higher compared to the EIS-Sn₃O₄ sensor. This result demonstrates that the modification of the EIS sensor with Sn₃O₄ nanobelts in the form of LbL films was favorable to create a receptor sensing layer with improved sensitivity to detect heavy metals.

In this way, based on subsidiary reports [17,18,34], it can be inferred that the improved performance for heavy metal detection exhibited by the five-bilayer EIS-Sn₃O₄ sensor may be attributed to the ideal combination in terms of film architecture and amount of materials between PAA-Sn₃O₄ and PVP layers. The previous concentration analyzed to prepare a stable dispersion of nanobelts, and their subsequent distribution over the chip surface, permitted an adequate density/area coverage of the PAA-Sn₃O₄/PVP LbL film. The latter leads to an ideal condition of minimal resistance to ion transport between the exchange competition between H⁺ ions and Pb²⁺ ions, resulting in an enhanced EIS sensor.

Therefore, it is relevant to note the novel subjects and perspectives for environmental sensing introduced by the studied system, which is a proof of concept. Sensitive layers, based on LbL films of metal oxides, incorporated into an EIS device has been demonstrated to be advantageous, forming a viable and practical sensing platform. Furthermore, knowing the robustness and long lifetime of a device composed of an LbL film fabricated on an EIS sensing platform, the same EIS-Sn₃O₄ device may serve as sensing platform to be applied to further experiments for the detection of other heavy metal ions (e.g., Cd²⁺, Cu²⁺, and Hg²⁺) [13,16–18,35].

4. Conclusions

In conclusion, LbL films containing Sn_3O_4 nanobelts and polyelectrolytes were used to modify an EIS sensor chip as sensitive layers, and were tested to detect Pb²⁺ and Ni²⁺ ions. The successful immobilization of Sn_3O_4 nanobelts on the EIS sensor surface was confirmed by FE-SEM images. Electrochemical characterizations revealed that the sensitivity of the Ta₂O₅ gate insulator surface of the capacitive field-effect sensor was not impaired by the LbL film. The nanobelt-assisted sensor enabled the detection of Pb²⁺ and Ni²⁺ ions, conducted at pH 7. The electrochemical measurements showed a Pb²⁺ ion sensitivity of 25.1 mV/decade with a LOD of 0.17 μ M (34 μ g/L), which is comparable with other sensors reported in the literature. In contrast, the EIS-Sn₃O₄ sensor presented a lower sensitivity to the Ni²⁺ ion, which implies selectivity towards the Pb²⁺ ion. Moreover, EDS analysis proved that Pb²⁺ and Ni²⁺ ions are not adsorbed on surface of the LbL film after the electrochemical measurements, permitting the sensor to be reusable.

Future experiments will deal with long-term studies of the sensors, as well as the enlargement of the EIS- Sn_3O_4 sensor, to detect other interesting heavy metals, such as mercury, cadmium, and copper. Furthermore, this study has expanded the range of applications of Sn_3O_4 nanomaterials, which may help pave the way for their use in combination with other nanomaterials, such as carbon nanotubes and graphene, to develop sensors with improved properties for environmental monitoring.

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