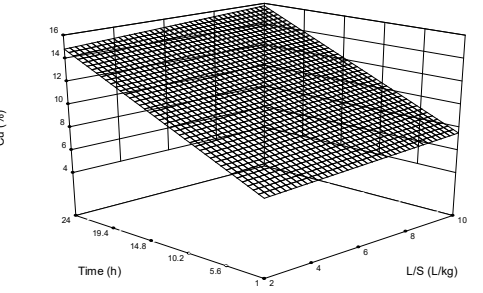
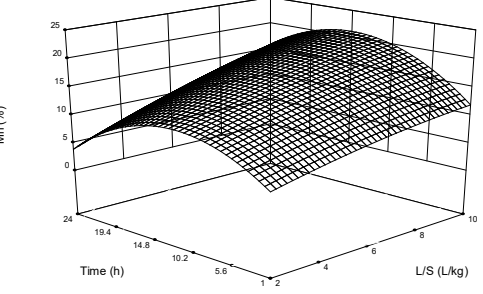
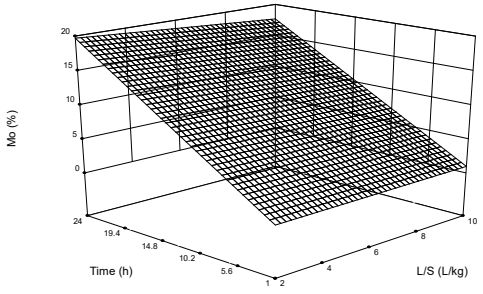
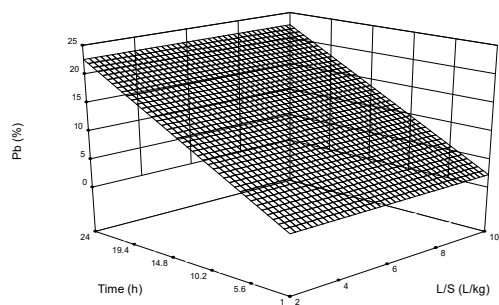
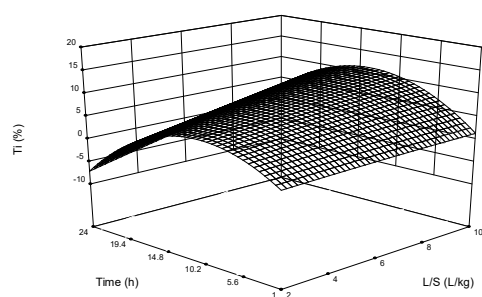
	$Cr = 19.86 - 0.0973 \cdot \frac{L}{S} + 0.904 \cdot t + 0.300 \cdot \frac{L}{S} \cdot t$ $R^2 = 0.9277$
	$Cu = 6.045 + 0.118 \cdot \frac{L}{S} + 0.36 \cdot t$ $R^2 = 0.9197$
	$Mn = 2.77 + 1.23 \cdot \frac{L}{S} + 1.17 \cdot t$ $R^2 = 0.9564$
	$Mo = -0.102 + 0.037 \cdot \frac{L}{S} + 0.85 \cdot t + 0.012 \cdot \frac{L}{S} \cdot t$ $R^2 = 0.9940$



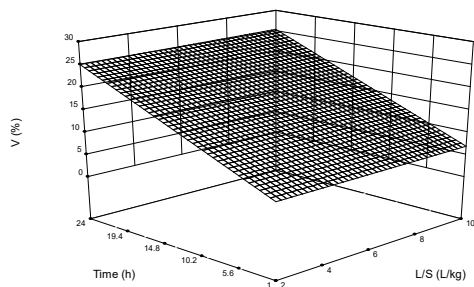
$$Pb = 1.30 + 0.0107 \cdot \frac{L}{S} + 0.887 \cdot t$$

$$R^2 = 0,7523$$



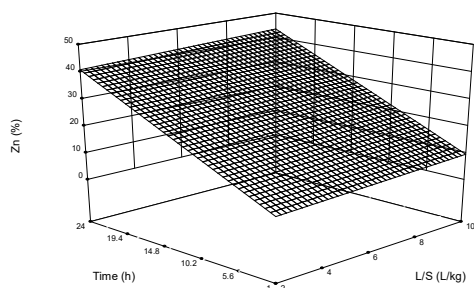
$$Ti = -1.25 + 0.19 \cdot \frac{L}{S} + 1.31 \cdot t + 0.05 \cdot \frac{L}{S} \cdot t - 0.0095 \cdot \frac{L^2}{S} - 0.07 \cdot t^2$$

$$R^2 = 0.9901$$



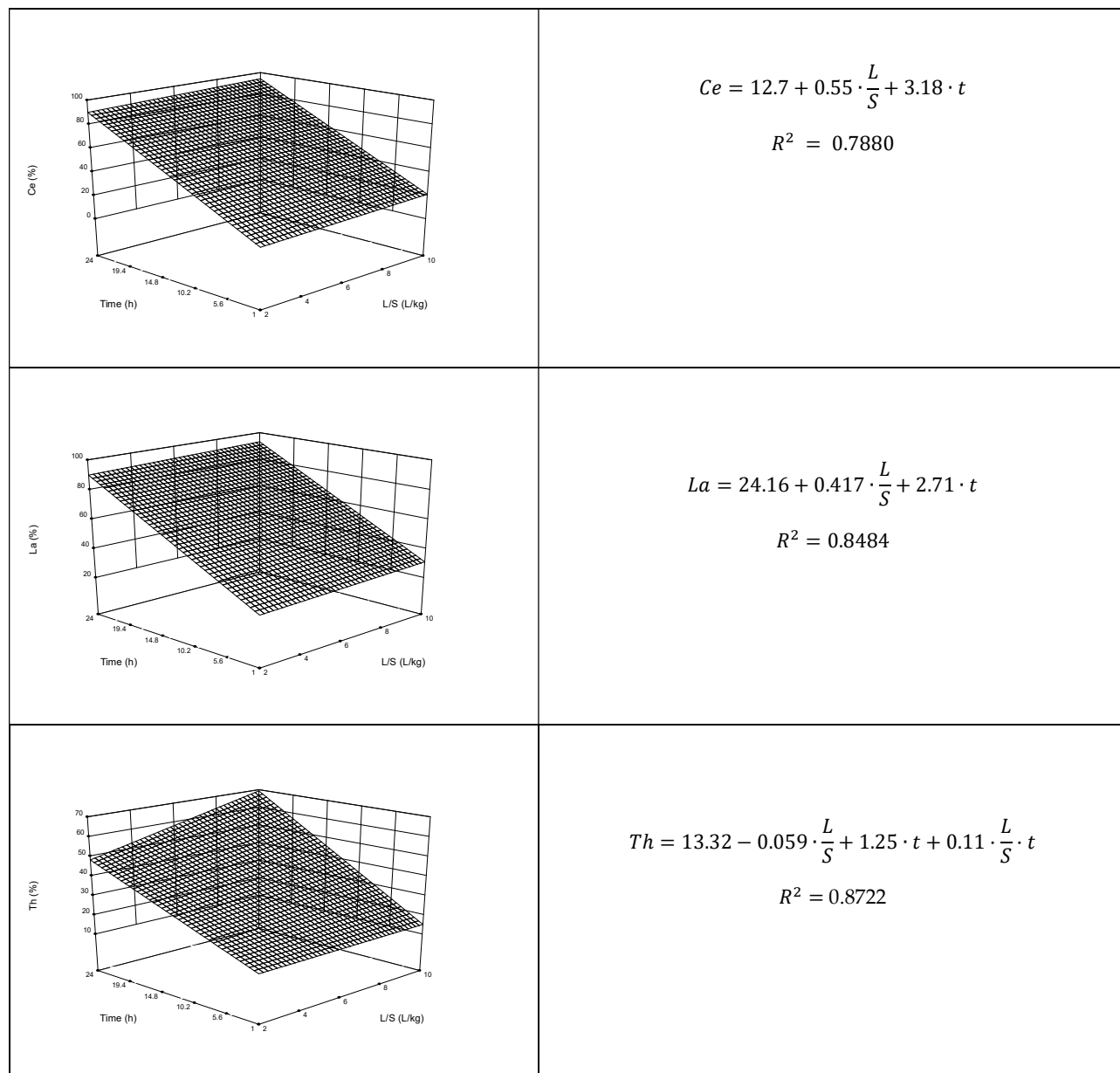
$$V = 5.712 + 0.048 \cdot \frac{L}{S} + 0.804 \cdot t$$

$$R^2 = 0.7733$$



$$Zn = 4.72 + 0.34 \cdot \frac{L}{S} + 1.48 \cdot t$$

$$R^2 = 0.9301$$



**Figure S1.** Metal leaching yields: mathematical model and response surfaces.

Table S1. Statistical analyses of metal leaching yields mathematical models.

4

Source	Sum of squares	df	Mean of squares	F-value	P-value
<b>Cr-Model</b>	0.5902	3	0.1967	48.07	<0.0001
L/S ratio	0.0773	1	0.0773	18.90	0.0025
Leaching time	0.4078	1	0.4078	99.63	<0.0001
L/S-time	0.0372	1	0.0372	9.08	0.0167
Residual error	0.0327	8	0.0041		
<b>Total</b>	0.6230	11			
<b>Cu-Model</b>	5372.01	3	1790.67	68.82	<0.0001
L/S ratio	2359.24	1	2359.24	90.67	<0.0001
Leaching time	977.7	1	977.70	37.58	0.0003
L/S-time	718.20	1	718.20	27.60	0.0008
Residual error	208.15	8	26.02		
<b>Total</b>	5580.17	11			
<b>Mn-Model</b>	50.39	2	25.19	25.09	0.0002
L/S ratio	33.80	1	33.80	33.66	0.0003
Leaching time	16.58	1	16.58	16.51	0.0028
Residual error	9.04	9	1.00		
<b>Total</b>	59.43	11			
<b>Mo-Model</b>	185.08	5	37.02	24.49	0.0006
L/S ratio	44.15	1	44.15	23.21	0.0017
Leaching time	0.0165	1	0.0165	0.0109	0.9201
L/S-time	4.45	1	4.45	2.94	0.1370
L/S <sup>2</sup>	17.86	1	17.86	11.82	0.0138
Leaching time <sup>2</sup>	1.70	1	1.70	1.13	0.3295
Residual error	9.07	6	1.15		
<b>Total</b>	194.15	11			
<b>Pb-Model</b>	75.65	3	25.22	443.44	<0.0001
L/S ratio	2.39	1	2.39	42.00	0.0002
Leaching time	74.11	1	74.11	1303.16	<0.0001
L/S-time	1.57	1	1.57	27.69	0.0008
Residual error	0.4550	8	0.0569		
<b>Total</b>	76.11	11			
<b>Ti-Model</b>	129.93	5	25.99	22.57	0.0008
L/S ratio	0.1268	1	0.1268	0.1101	0.7513
Leaching time	3.09	1	3.09	2.68	0.1525
L/S-time	8.05	1	8.05	6.99	0.0383
L/S <sup>2</sup>	0.2804	1	0.2804	0.2435	0.6392
Leaching time <sup>2</sup>	12.91	1	12.91	11.21	0.0155
Residual error	6.91	6	1.15		
<b>Total</b>	136.83	11			
<b>V-Model</b>	182.12	5	36.43	158.72	<0.0001
L/S ratio	23.13	1	23.13	100.79	<0.0001
Leaching time	0.0513	1	0.0513	0.2234	0.6531
L/S-time	23.98	1	23.98	104.47	<0.0001

<b>L/S<sup>2</sup></b>	0.6902	1	0.6902	3.01	0.1336
<b>Leaching time<sup>2</sup></b>	2.84	1	2.84	12.39	0.0125
<b>Residual</b>	1.38	6	0.2295		
<b>Cor Total</b>	183.53	11			
<b>Zn-Model</b>	97.46	2	48.73	29.81	0.0001
<b>L/S ratio</b>	13.09	1	13.09	8.01	0.0197
<b>Leaching time</b>	84.38	1	84.38	51.62	<0.0001
<b>Residual error</b>	14.71	9	1.63		
<b>Total</b>	112.18	11			
<b>Ce-Model</b>	462.10	2	231.05	6.66	0.0168
<b>L/S ratio</b>	175.55	1	175.55	5.06	0.0511
<b>Leaching time</b>	286.55	1	286.55	8.26	0.0184
<b>Residual error</b>	312.29	9	34.70		
<b>Total</b>	774.39	11			
<b>La-model</b>	1910.02	2	955.01	53.02	<0.0001
<b>L/S ratio</b>	589.17	1	589.17	32.71	0.0003
<b>Leaching time</b>	1320.85	1	1320.85	73.33	<0.0001
<b>Residual error</b>	162.11	9	18.01		
<b>Total</b>	2072.13	13			
<b>Th-Model</b>	1765.66	2	882.83	25.35	0.0002
<b>L/S ratio</b>	805.01	1	805.01	23.12	0.0010
<b>Leaching time</b>	960.65	1	960.65	27.58	0.0005
<b>Residual error</b>	313.44	9	34.83		
<b>Total</b>	2079.10	11			