

Supplementary Materials: Study of Cathode Materials for Lithium-Ion Batteries: Recent Progress and New Challenges

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1. Lithium- and Manganese-Rich Layered-Structure Materials

Table S1. Literature Survey of Li- and Mn-Rich Porous Cathode Materials for LIBs

S. No.	Composition and porous morphology	Synthetic route	Rate capability mAh g ⁻¹ – C rate (current density = mA g ⁻¹)	Ref.
1	Li _{1.2} Ni _{0.13} Mn _{0.54} Co _{0.13} O ₂ hierarchically porous microrod	Hydrothermal method	280.7-0.1 C, 254.8-0.2 C, 232.3-0.5 C, 225.6-1 C, 201.7-2 C, 172.7-5 C	[1]
2	Li _{1.2} Ni _{0.2} Mn _{0.6} O ₂ Hierarchical Nano–Micro spherical	PVP-hydrothermal method	283.1-0.1 C, 257.5-0.2 C, 239.9-0.5 C, 209.4-1 C, 185.8-2 C, 122.6-5 C	[2]
3	Li _{1.2} Mn _{0.56} Ni _{0.12} Co _{0.12} O ₂	Solvothermal method	292.3-0.2 C, 257-0.5 C, 229.7- 1.0 C, 183.2-2.0 C, 161.1 -5.0 C, 131.1-10 C	[3]
4	0.5Li ₂ MnO ₃ ·0.5LiMn _{0.4} Co _{0.3} Ni _{0.3} O ₂ Hollow Porous Hierarchical-Structured	Solvothermal method	296.5-0.2 C, 270.6- 0.5 C, 243.6-1 C , 207.8-3 C, 187.4-5 C	[4]
5	Li[Li _{0.2} Ni _{0.2} Mn _{0.6}]O ₂ Hierarchical Morphology	One-pot resorcinol formaldehyde method	241mAh g ⁻¹ - 50 mA g ⁻¹ , 160 mAh g ⁻¹ -1600 mA g ⁻¹	[5]
6	Li _{1.2} Ni _{0.2} Mn _{0.6} O ₂ hierarchical micro/nano	hydrothermal method	281.4,-0.1 C, 252.1-0.2 C, 238.4-0.5 C, 217.4-1 C, 180.1-2 C, 157.9-5 C	[6]
7	Li _{1.165} Mn _{0.501} Ni _{0.167} Co _{0.167} O ₂	Ultrasonic-assisted co-precipitation method	276.6 mAh g ⁻¹ at 0.1 C, 60.5 mAh g ⁻¹ at 10 C	[7]
8	Mesoporous 0.4Li ₂ MnO ₃ ·0.6LiNi _{2/3} Mn _{1/3} O ₂	gel-combustion method	291 mA h g ⁻¹ 115 mA g ⁻¹ , 208 mA h g ⁻¹ . 200 mA g ⁻¹ ,	[8]
9	Macroporous Li _{1.2} Mn _{0.54} Ni _{0.13} Co _{0.13} O ₂	Aerogel template	284.2-20 mA g ⁻¹ , 230.8-40 mA g ⁻¹ 221.2-100 mA g ⁻¹ , 207.4-200 mA g ⁻¹ 192.0-400 mA g ⁻¹ ,170-1000 mA g ⁻¹ ,150- 2000 mA g ⁻¹	[9]
10	Li _{1.2} Mn _{0.53} Ni _{0.13} Co _{0.13} O ₂	Reverse microemulsion method employing a soft polymer template	250 mAh g ⁻¹ - 40 mAh g ⁻¹ 110 mAh g ⁻¹ - 1000 mAh g ⁻¹	[10]
11	Li _{1.2} Mn _{0.54} Ni _{0.22} Fe _{0.04} O ₂	Inverse microemulsion method	186 mAh g ⁻¹ - 25 mA g ⁻¹ . 40 mAh g ⁻¹ - 622 mA g ⁻¹ .	[11]
12	Li[Li _{0.19} Mn _{0.32} Co _{0.49}]O ₂ ,	Oxalates co-crystallization in reverse micellar microemulsion	267mAh g ⁻¹ at 0.2 C, 209.5mAh g ⁻¹ -1 C, 145.4mAh g ⁻¹ ,-5C	[12]
13	0.5Li ₂ MnO ₃ ·0.5LiMn _{1/3} Ni _{1/3} Co _{1/3} O ₂	Co-precipitation of metal oxalates with an assistance of a moderate polyethylene glycol (PEG2000).	262 mAh g ⁻¹ at 0.1 C, 135 mAh g ⁻¹ at 4 C,	[13]
14	Li _{1.2} Ni _{0.13} Co _{0.13} Mn _{0.54} O ₂ microspheres	Urea-assisted combustion	204.9 mAh g ⁻¹ at 0.5 C, 178.3 mA g ⁻¹ at 1 C and 154.9 mAh g ⁻¹ at 2 C.	[14]
15	Li _{1.2} Mn _{0.53} Ni _{0.13} Fe _{0.13} O ₂ porous	Reverse microemulsion method employing tri-block co-polymer, F068 as a soft-polymer template.	170 mAh g ⁻¹ -25 mA g ⁻¹ 100 mAh g ⁻¹ 206 mA g ⁻¹ .	[15]
16	Li _{1.2} Mn _{0.6} Ni _{0.2} O ₂	reverse microemulsion route employing a soft polymer template	240 mA h g ⁻¹ -25 mA g ⁻¹ 100 mA h g ⁻¹ - 500 mA g ⁻¹ .	[16]

17	Porous $\text{Li}_{1.2}\text{Ni}_{0.13}\text{Co}_{0.13}\text{Mn}_{0.54}\text{O}_2$	colloidal crystal template assembled by the poly (methyl methacrylate) (PMMA) beads	255 mAh g ⁻¹ 0.1 C, 140 mAh g ⁻¹ at 1 C	[17]
18	$\text{Li}[\text{Li}_{0.2}\text{Ni}_{0.2}\text{Mn}_{0.6}]\text{O}_2$	hydrothermal assisted carbon spheres were used as Templates.	238.7,-1 C, 219.3-2 C 204.8-5 C, 182.7-5 C	[18]
19	$\text{Li}_{1.2}\text{Ni}_{0.2}\text{Mn}_{0.6}\text{O}_2$	ordered mesoporous silica (KIT-6) as the hard template	261.2-0.1 C, 225.6-0.2, 214.4-0.5 C, 188.5-1 C 166.9-2 C, 135.4-5 C	[19]
20	$\text{Li}_{1.163}\text{Mn}_{0.501}\text{Ni}_{0.167}\text{Co}_{0.167}\text{O}_2$	Polymer microsphere-assisted synthesis	231.5-0.1 C, 203.5-0.2 C, 168.2-0.5 C, 144.4-1 C, 122.4-2 C, 95.5-5 C, 64.3-10 C	[20]
21	Hollow $0.3\text{Li}_2\text{MnO}_3:0.7\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ microspheres	<i>In situ</i> template-sacrificial route	295-15 mA g ⁻¹ , 271-30 mAh g ⁻¹ 251-60 mAh g ⁻¹ , 239-100 mAh g ⁻¹ 213-200 mAh g ⁻¹ , 172-500 mAh g ⁻¹ 125 -1000 mAh g ⁻¹	[21]
22	$\text{Li}_{1.2}\text{Mn}_{0.54}\text{Ni}_{0.13}\text{Co}_{0.13}\text{O}_2$ microrod	Self-template-assisted synthetic	255-0.1 C, 245-0.2 C, 200-0.5 C, 175-1 C 155-2 C, 154-5 C	[22]
23	$\text{Li}_{1.2}\text{Ni}_{0.2}\text{Mn}_{0.6}\text{O}_2$ porous microspheres	carbonate co-precipitation and calcination with lithium salt	274-0.1 C, 204-1 C, 179-2 C, 165-3 C 144-5 C	[23]
24	$\text{Li}[\text{Li}_{0.2}\text{Ni}_{0.2}\text{Mn}_{0.6}]\text{O}_2$ microsphere	Co-precipitation method	280.1 mAh g ⁻¹ at 0.1 C, 207.1 mAh g ⁻¹ at 2 C, and 152.4 mAh g ⁻¹ at 5 C	[24]
25	Porous $0.2\text{Li}_2\text{MnO}_3:0.8\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ nanorods	Self-template - Mn_2O_3 porous nanorods	248 mA h g ⁻¹ -0.2 C 192 mA h g ⁻¹ -5 C	[25]
26	$\text{Li}_{1.2}\text{Mn}_{0.53}\text{Ni}_{0.13}\text{Co}_{0.13}\text{O}_2$, porous, hollow, micro spherical	Hollow MnO_2 as the sacrificial template.	225 mAh g ⁻¹ - 25 mA g ⁻¹ , 110 mAh g ⁻¹ at 1000 mA g ⁻¹	[26]

Table S2. Magnetic properties of the pristine and two-week aged (in EC-DMC/LiPF₆ solution) Li_2MnO_3 nanostructured samples. Θ_p is the Curie–Weiss temperature; C_p is the Curie constant; μ_{eff} is effective magnetic moment

Samples	C_p	Θ_p	μ_{eff}	Disordered surface layer	
	(emu·K/mol)	(K)	(μ_B)	(mol %)	
				Mn^{3+}	Mn^{2+}
Pristine	1.75	-21.5	3.76	12	7
Aged	1.52	-19.6	3.51	39	23

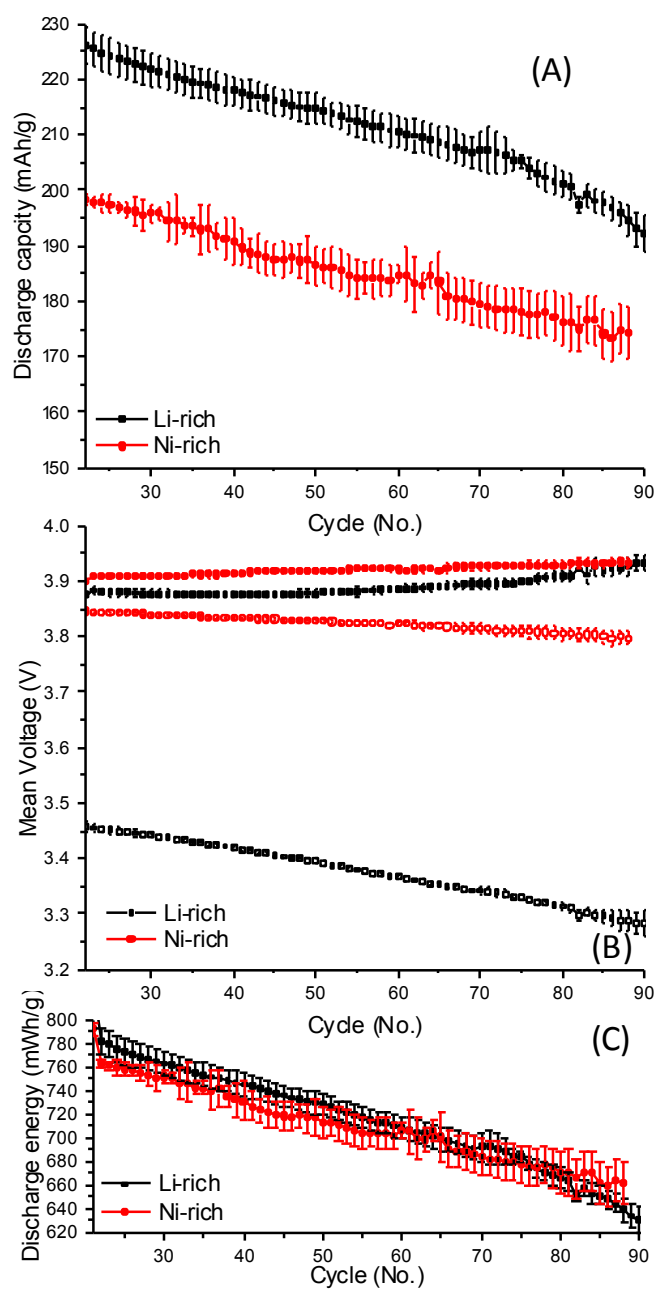


Figure S1 A comparison between the (A) capacity, (B) voltage and (C) energy fade of Ni-rich ($\text{LiNi}_{0.8}\text{Co}_{0.1}\text{Mn}_{0.1}\text{O}_2$) and Li- and Mn-rich materials at a C/3 rate (1 C = 180 mAh/g for Ni-rich material). Coin-type cells, with same electrolyte solution and electrode loading. Reprinted from [27]

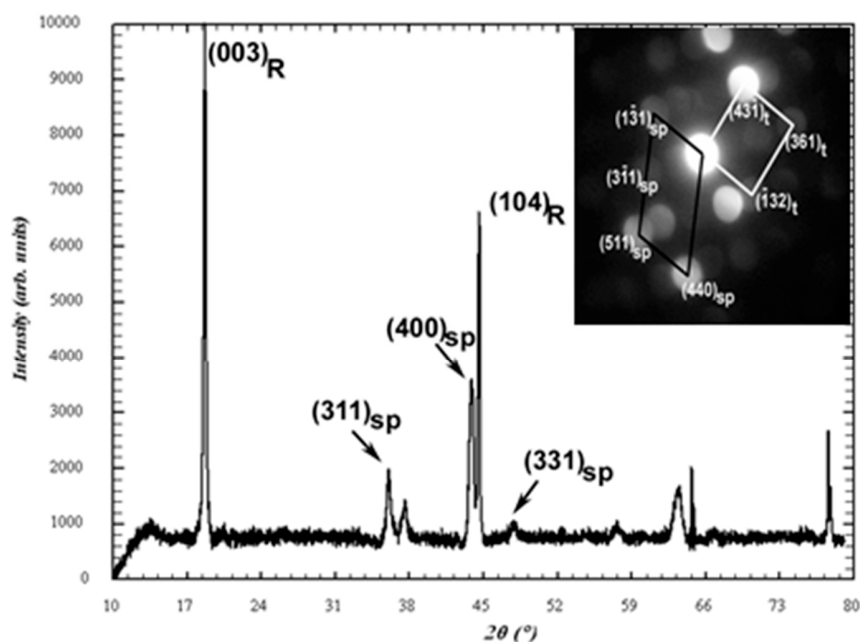


Figure S2 XRD pattern of the cycled $x\text{Li}_2\text{MnO}_3 \cdot (1-x)\text{Li}[\text{Mn}_y\text{Ni}_z\text{Co}_w]\text{O}_2/\text{AlF}_3$ material. Labels “R” and “sp” refer, respectively, to the peaks of the rhombohedral and spinel phases. *Insert:* Indexed CBED patterns taken from the cycled $x\text{Li}_2\text{MnO}_3 \cdot (1-x)\text{Li}[\text{Mn}_y\text{Ni}_z\text{Co}_w]\text{O}_2/\text{AlF}_3$ material after 40 charge/discharge cycles at 60 $^\circ\text{C}$ in a pouch-cell. The patterns demonstrate that in the course of cycling AlF_3 coating of the tetragonal structure is retained. Subscripts “sp” and “t” are related, respectively to spinel phase and tetragonal AlF_3 . Reprinted from[28]

Electrodes used in this study (**Figures 1 and S1**) were prepared by loading around 3 mg/cm^2 , 80% active material, 10% PVDF, 5% carbon black and 5% graphite vs. Li in a coin-type cells using 1.4 M LiPF_6 and 3:7 ethylene carbonate to ethyl methyl carbonate solution from BASF. 1 C rate was defined as 250 mAh/g , unless otherwise mentioned.

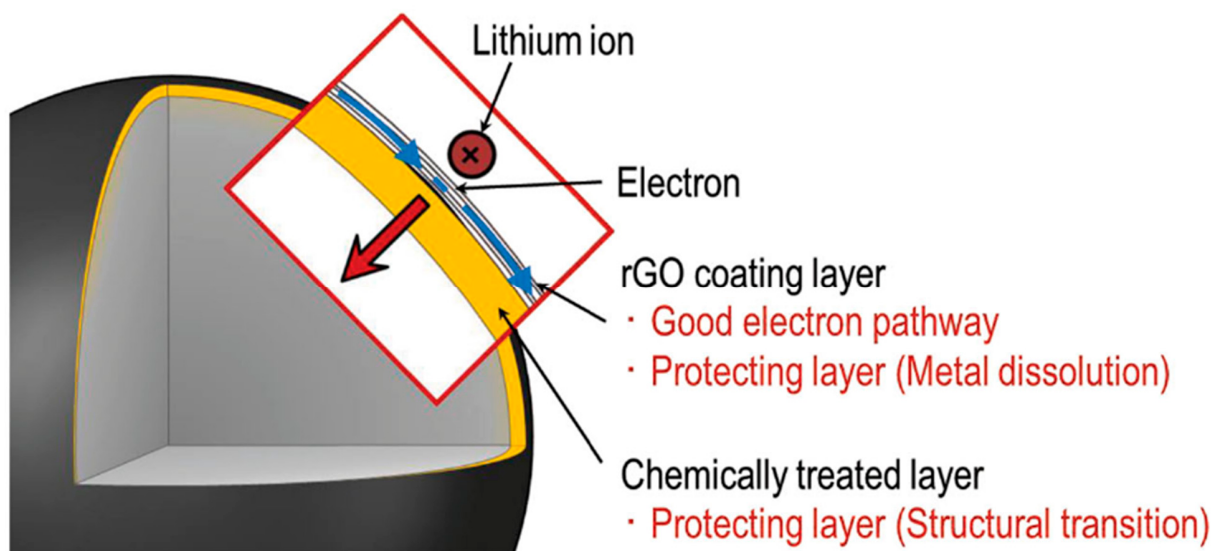


Figure S3 Schematic view of constructing hybrid surface layers consisting of reduced graphene oxide (rGO) and chemically activated phase on cathode materials. Reprinted with permission.[29] Copyright 2014, Wiley-VCH Verlag.

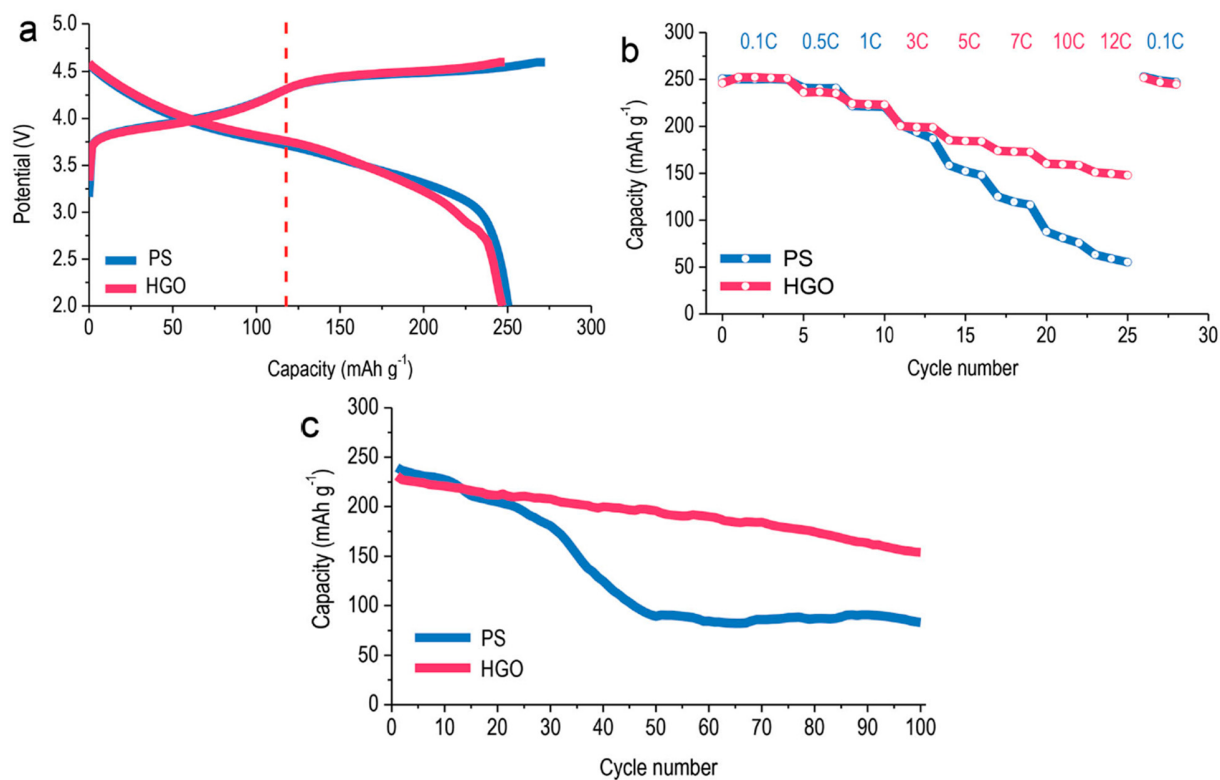


Figure S4 (a) Voltage profiles of PS (pristine sample) and HGO cathodes in coin-type half-cells between 2.0 and 4.6 V at 0.1C rate, at 24 °C. (b) Rate capabilities measured with increasing C-rates from 0.1 to 12 C between 4.6 V and 2.0 V at 24 °C. (c) Cycling performance during 100 cycles between 2.0 and 4.6 V at 1C charge/discharge after initial cycle between 2.0–4.8 V, 0.1 C rate (charge process included constant voltage step). Reprinted with permission.[29] Copyright 2014, Wiley-VCH Verlag.

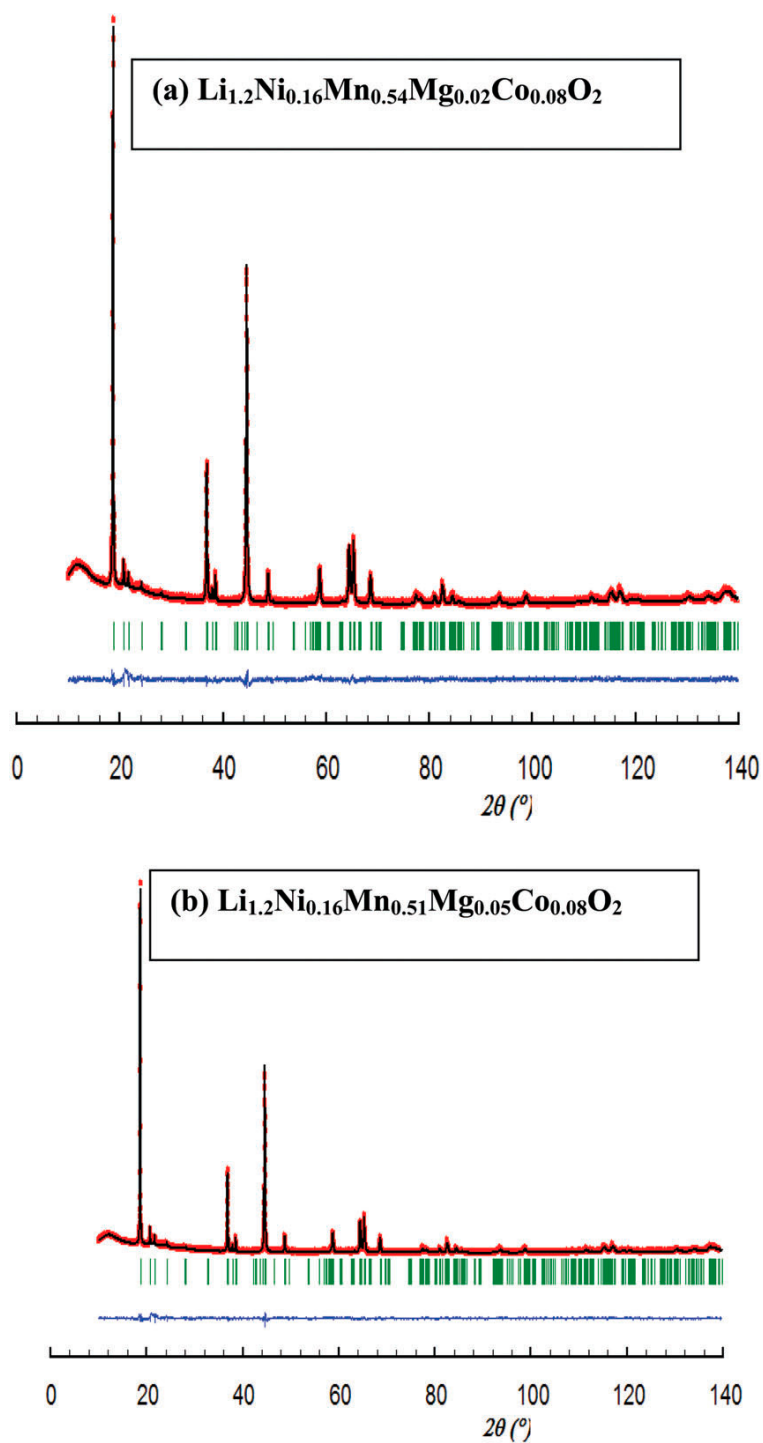


Figure S5 XRD patterns and Rietveld analysis plots of $\text{Li}_{1.2}\text{Ni}_{0.16}\text{Mn}_{0.56-x}\text{Mg}_x\text{Co}_{0.08}\text{O}_2$: (a) $x = 0.02$, (b) $x = 0.05$. The calculated patterns are indicated by solid curves; red dots show the observed intensities. The difference between the observed and calculated intensities is indicated

by a blue curve. The short vertical bars indicate the position of Bragg reflections. Reprinted from [30]

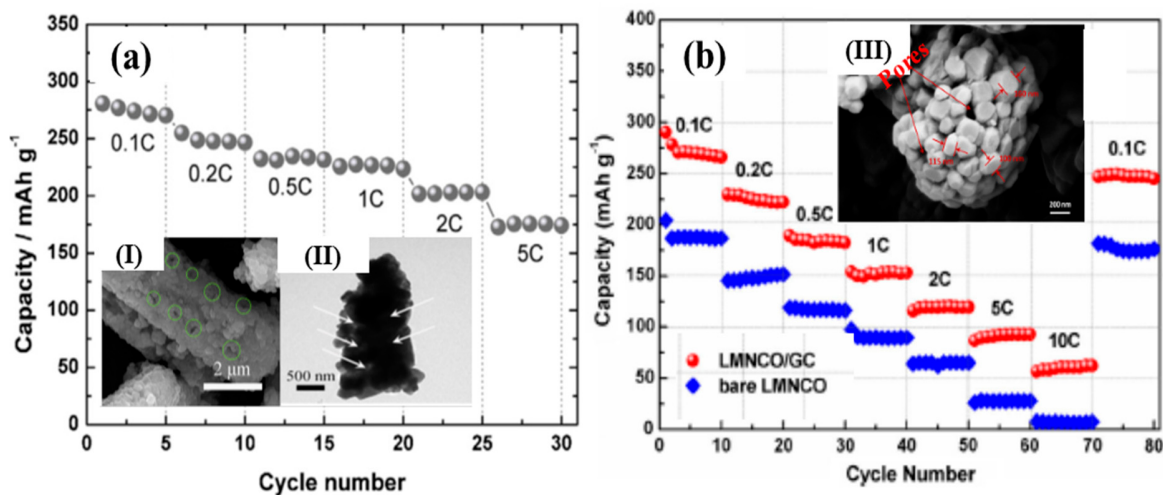


Figure S6 Discharge capacities of (a) electrodes comprising Li,Mn-rich $\text{Li}_{1.2}\text{Ni}_{0.13}\text{Mn}_{0.54}\text{Co}_{0.13}\text{O}_2$ material prepared by hydrothermal method and (b) $\text{Li}_{1.165}\text{Mn}_{0.501}\text{Ni}_{0.167}\text{Co}_{0.167}\text{O}_2$ (LMNCO) material prepared by ultrasonic-assisted co-precipitation method, adopting graphene and carbon nanotubes (LMNCO/GC) as functional framework. The cycling was performed under the rates of 0.1 C, 0.2 C, 0.5 C, 1 C, 2 C, 5 C and 10 C, as indicated. FESEM and TEM images (I, II and III) of the above materials are shown in the inset. Reprinted with permission.[1,7] Copyright 2014, Elsevier, and 2016, Royal Society of Chemistry.

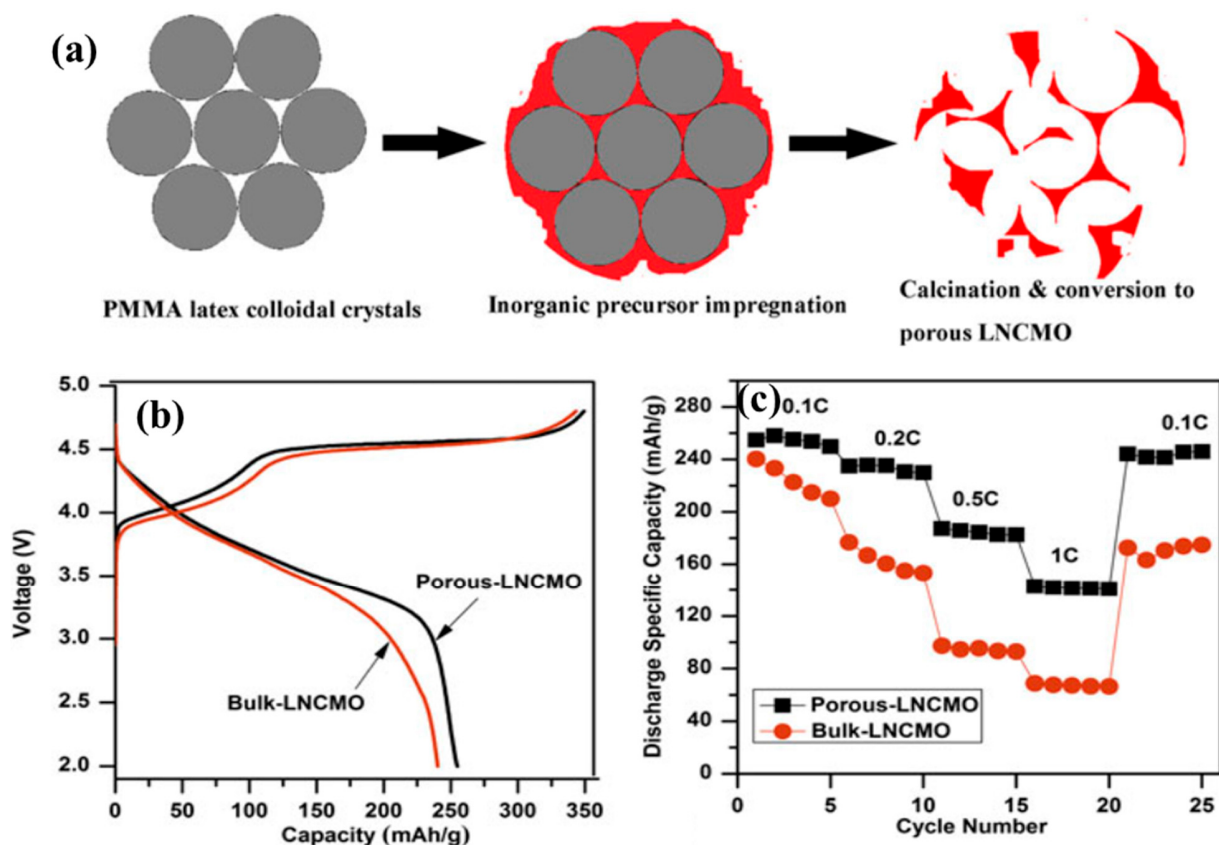


Figure S7 Schematic diagram of the synthesis of porous $\text{Li}_{1.2}\text{Ni}_{0.13}\text{Co}_{0.13}\text{Mn}_{0.54}\text{O}_2$ (LNCMO) material (a). The initial charge–discharge curves of the first cycle (b) and rate capability of porous $\text{Li}_{1.2}\text{Ni}_{0.13}\text{Co}_{0.13}\text{Mn}_{0.54}\text{O}_2$ and bulk $\text{Li}_{1.2}\text{Ni}_{0.13}\text{Co}_{0.13}\text{Mn}_{0.54}\text{O}_2$ electrode materials (c), as indicated. Reprinted with permission.[17] Copyright 2013, the Materials Research Society.

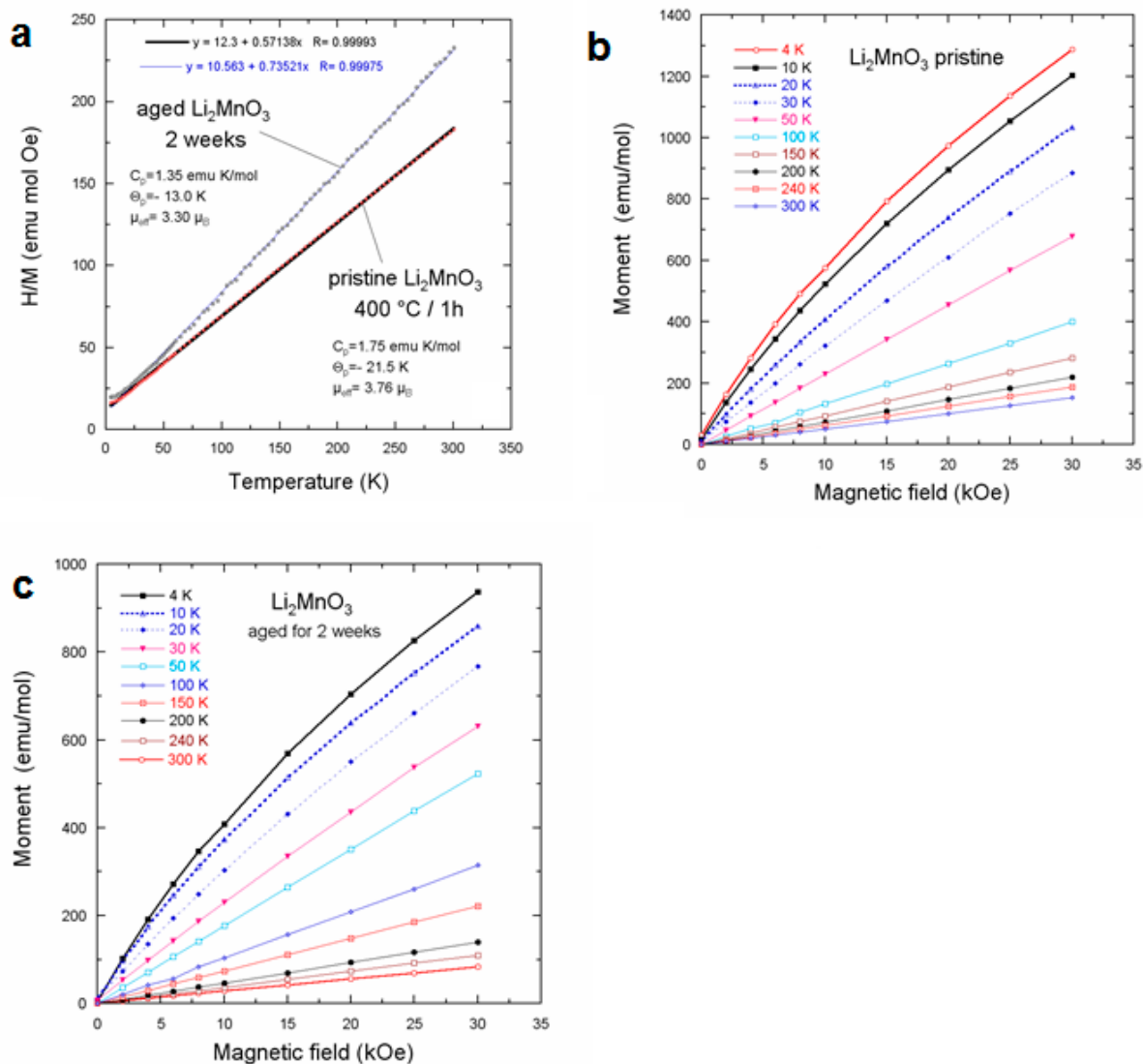


Figure S8 (a) Plot of the reciprocal magnetic susceptibility H/M of the pristine and two-week aged Li_2MnO_3 nanostructured powders. Data were collected with a magnetic field $H = 10$ kOe. Aging of nano- Li_2MnO_3 material was carried out in EC-DMC/ LiPF_6 solutions at 60 °C for 2 weeks, in Teflon vials under argon atmosphere, (b) isothermal plots of the magnetization $M(H)$ for pristine and (c) for two-week aged Li_2MnO_3 nanostructured powders. Reprinted with permission.[31] Copyright 2013, Elsevier.

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