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Infrared and Terahertz Spectra of Sn-Doped Vanadium Dioxide Films

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Abstract: This work reports the effect of tin (Sn) doping on the infrared (IR) and terahertz (THz) properties of vanadium dioxide (VO_2) films. The films were grown by hydrothermal synthesis with a post-annealing process and then fully characterized by X-ray diffraction (XRD), Raman spectroscopy, scanning electron microscopy (SEM), and temperature-controlled electrical resistivity as well as IR and THz spectroscopy techniques. Utilizing $(NH_4)_2SnF_6$ as a Sn precursor allows the preparation of homogeneous Sn-doped VO_2 films. Doping of VO_2 films with Sn led to an increase in the thermal hysteresis width while conserving the high modulation depth in the mid-IR regime, which would be beneficial for the applications of VO_2 films in IR memory devices. A further analysis shows that Sn doping of VO_2 films significantly affects the temperature-dependent THz optical properties, in particular leading to the suppression of the temperature-driven THz transmission modulation. These results indicate Sn-doped VO_2 films as a promising material for the development of switchable IR/THz dichroic components.

Keywords: Sn doping; infrared spectroscopy; terahertz transmission; dichroic optical elements

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1. Introduction

The mid-infrared (2–20 µm wavelength range) spectral region attracts attention from both scientific and industrial sectors due to the availability of multiple atmospheric windows and its technological potential in thermal imaging [1], free space communications [2], and chemical and biological molecular sensing [3,4] because of the fingerprint vibrational and rotational motions of molecules within this spectral region. Full utilization of mid-infrared radiation's potential still requires active optical components. Phase change materials such as best known as vanadium dioxide (VO_2) can also be useful for the development of mid-infrared photonic applications, especially when combined with resonant plasmonic structures. In recent years, VO_2 has been widely used as the basis of active metamaterials operating in the mid-infrared range [5–11].

VO_2-based devices' functional performance significantly depends on the morphology, preparation methods, and doping of VO_2 films [12]. The most remarkable property of VO_2 is the multi-stimulus-induced [13] reversible phase transition from a dielectric to a metallic state [14]. This metal–insulator transition (MIT) leads to an abrupt variation in its electric, thermal, and optical properties [15]. There are four main criteria defining the performance of the MIT in VO_2: the phase transition amplitude, the phase transition sharpness, the hysteresis width, and the state stability before and after phase transition. Element doping enables tailoring of these key VO_2 performances for application requirements [16].

The temperature of the MIT can be decreased by doping with high valance metal ions (W^{6+}, Mo^{6+}, and Nb^{5+}) [17–19] or increased by doping with low valence atoms (Fe) [20] from its initial value for undoped VO_2 of 68 °C according to the application

requirements. Since the phase transition points for cooling and heating processes are incompatible, this results in thermal hysteresis (ΔT_{MIT}). The thermal hysteresis width can be reduced by doping with titanium [21], niobium [22], and tungsten [23] or increased by doping with boron [23]. The phase transition sharpness is defined as the full width at half maximum (FWHM) of the Gaussian fitted differential $d(Tr)/d(T)$ versus temperature curves. Commonly, VO_2 element doping reduces the phase transition sharpness [24,25], except for doping with SiO_2 [26].

It was reported that Sn-doped VO_2 films fabricated by hydrothermal synthesis with $SnCl_4 \cdot 5H_2O$ as the tin precursor possess an enhanced visible light transmittance [27]. W-Sn co-doped VO_2 films exhibit an improved visible transmittance with a reduced MIT temperature [28].

A dichroic optical component can provide the ability to manipulate radiation differently concerning its frequency band [29,30]. Among the dichroic elements demonstrated thus far, conductive thin films such as indium tin oxide [31–33] and La-doped $BaSnO_3$ [34] have been utilized in near-infrared transparent/terahertz functional devices. However, infrared functional devices with a high terahertz transparency still need to be explored.

In this paper, the potential of Sn-doped VO_2 films prepared by hydrothermal synthesis and a post-annealing process in temperature-driven mid-infrared and terahertz optical modulation is determined. To reveal the effect of the VO_2 dopant on the optical properties in the mid-IR spectral range across the MIT, the Sn doping levels were varied. Given the high modulation depth and increased thermal hysteresis width in the mid-IR range, we envision the application of Sn-doped VO_2 films for adaptive infrared camouflage and optical memory-type devices. Moreover, the revealed temperature-dependent modulation suppression in the THz range is helpful for the development of dichroic optical elements.

2. Experimental Details

2.1. Preparation Of Sn-Doped VO_2 Samples

Sn-doped VO_2 films were deposited on 0.5 mm single crystal r-cut sapphires substrates polished on one-side (r-Al_2O_3 Monocrystal Co., Ltd., Stavropol, Russia) by hydrothermal synthesis [35]. Vanadium precursors were synthesized using vanadium pentoxide (V_2O_5) and oxalic acid ($H_2C_2O_4 \cdot 2H_2O$) as starting materials. A mixture of ethylene glycol (EG) and deionized (DI) water was selected as a solvent. Sn-doped vanadium dioxide was obtained by adding hexafluorostannate ($(NH_4)_2SnF_6$) as a doping agent.

For producing an aqueous V^{4+}-containing solution, V_2O_5 and $H_2C_2O_4 \cdot 2H_2O$ were mixed in a molar ratio of 1:3 in DI water with continuous magnetic stirring for 6 h at 80 °C. Thereafter, the required amount of EG (DI water/EG = 1:1 V/V) was added. The calculated amount of $(NH_4)_2SnF_6$ was dissolved in a DI/EG solution of V^{4+}. As a result, a precursor solution with different concentrations of tin was obtained. Concentrations of 1% and 1.5% of tin were chosen for the synthesis. This precursor was diluted with the DI/EG solvent to obtain a V^{4+} cation concentration of 3.125 mmol/L.

Sn-doped VO_2 (M_1) films on r-Al_2O_3 substrates were synthesized with hydrothermal deposition with a post-annealing process. Prior to deposition, r-Al_2O_3 crystals (0.55×1.5 cm^2) were cleaned with DI water and acetone. Then, the substrates were placed into a high-density 25 mL polyparaphenol (PPL)-lined hydrothermal synthesis autoclave reactor in a vertical position using a Teflon holder. Thereafter, the precursor solution was transferred into the PPL cup with a filling ratio of 0.60 and sealed hermetically in a stainless autoclave. The autoclave was kept at 180 °C for 20 h and then cooled down to room temperature naturally. The films deposited on the substrates were cleaned with DI water and acetone several times and dried for 30 min at room temperature. Post-annealing was performed in an argon gas atmosphere (3 mbar, Ar flow (3.5 L/h)) in two steps. The first step at 400 °C for 30 min was intended to remove any EG residues. On the second annealing, the temperature was increased to 600 °C for 60 min.

Based on the Sn concentration, the samples were denoted as S0 (undoped VO_2), S1 (1% Sn), and S2 (1.5% Sn).

2.2. Characterization Studies

The phase purity and crystallinity of VO_2 films were analyzed by X-ray diffraction (XRD, Rigaku SmartLab) with Cu Kα (λ = 1.54046 Å). The diffraction data were recorded in the 2θ range of 20–80° with a resolution of 0.02° at a speed of 5 °/min. The surface morphology of the films and their thickness were characterized by scanning electron microscopy (SEM) using a Carl Zeiss NVision 40 electron microscope. Raman scattering measurements were performed using a Renishaw InVia spectrometer with a 514 nm 20 mW defocused excitation laser source (20 μm spot) at room temperature. The electrical properties of the films were measured with a standard four-probe method in the temperature range of 25–90 °C using a Keithley 2700 multimeter. The temperature-dependent infrared transmittance in the wavelength range of 1.5–8 μm was investigated using a Bruker Vertex 70 Fourier spectrometer. Finally, the terahertz transmission in the frequency range of 0.1–1 THz was measured using a Menlo Systems TERA K8 terahertz time-domain (THz-TDS) spectroscopy system. All the temperature-dependent optical characterizations were performed with a Peltier-based homemade temperature control system.

3. Results and Discussion

3.1. Structural and Morphological Analysis

Figure 1 shows surface morphology SEM images of Sn-doped VO_2 films with different Sn contents. Doped and undoped VO_2 films exhibited uniform homogeneous coverage of the substrate with quasi-spherical grains. Doping with Sn (Figure 1b,c) led to a significant increase in the quasi-spherical grain size, while various doping levels had a minor effect on film morphology.

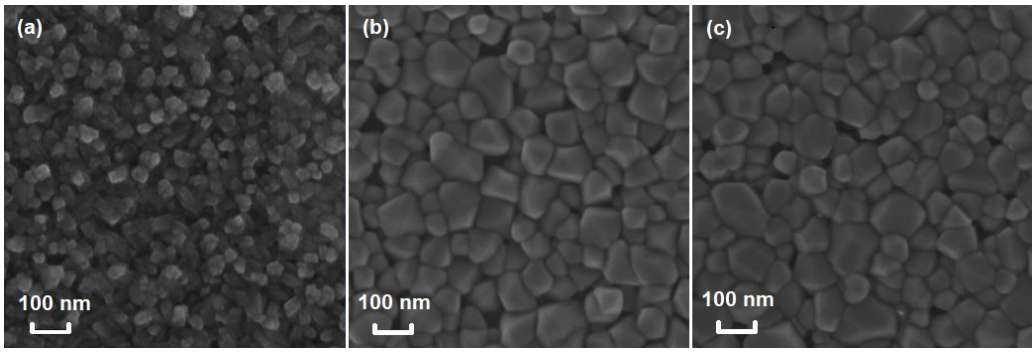

Figure 1. SEM morphology view of the VO_2 films: (**a**) S0, (**b**) S1, and (**c**) S2.

The SEM cross-sectional images shown in Figure 2 indicate that VO_2 doping with Sn leads to an increase in film thickness. All the doped films have a thickness lying in the range of 170–200 nm, while the undoped VO_2 film is 95 nm thick.

The crystalline structures of Sn-doped VO_2 films on sapphire substrates were analyzed by XRD measurements at room temperature as shown in Figure 3.

The XRD results show that no additional phase appears in the XRD pattern after Sn doping. All obtained films are polycrystalline or 200 textured. The diffraction peaks are typical of VO_2(M), ICDD PDF#43-1051. This indicates that doping with Sn does not significantly change the lattice constants of VO_2 films. However, the XRD peak with an angular position of 36.9° corresponding to the (200) VO_2 (M1) crystalline plane slightly shifts towards a lower angle with an increase in the Sn dopant.

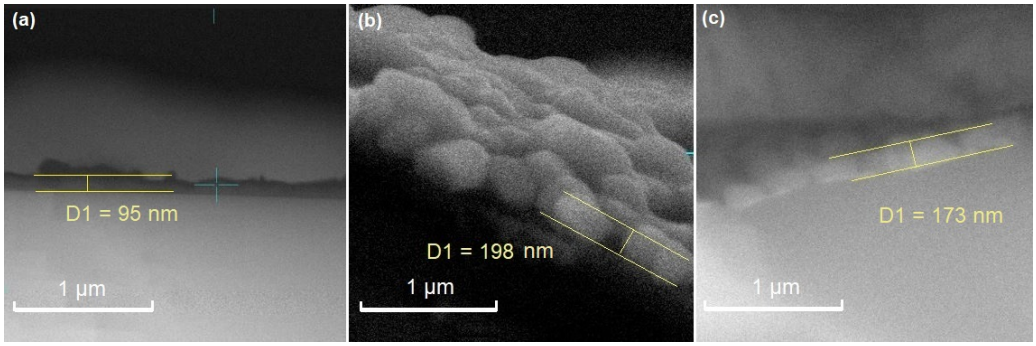

Figure 2. SEM cross-sectional view of the VO_2 films: (**a**) S0, (**b**) S1, and (**c**) S2.

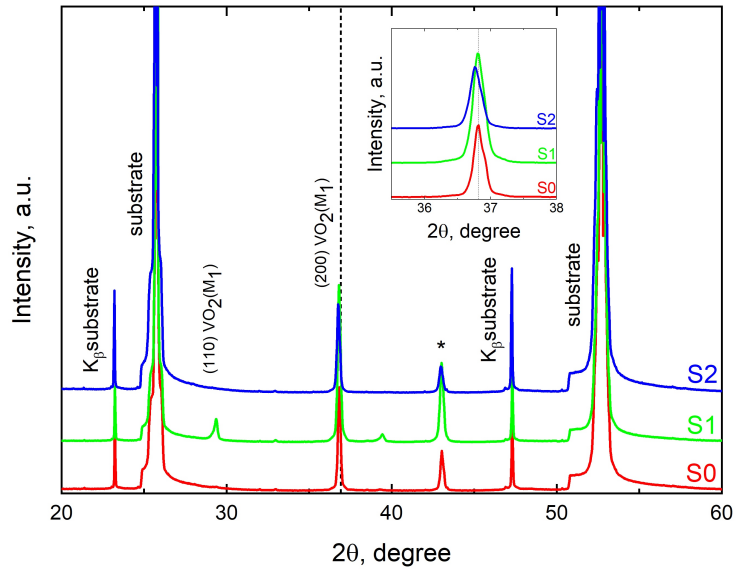

Figure 3. XRD spectra of undoped and Sn-doped VO_2 films. The marker "*" indicates the reflection from the stainless sample table.

The typical Raman signature of monoclinic VO_2 (M1) was obtained for undoped and Sn-doped VO_2 samples (Figure 4).

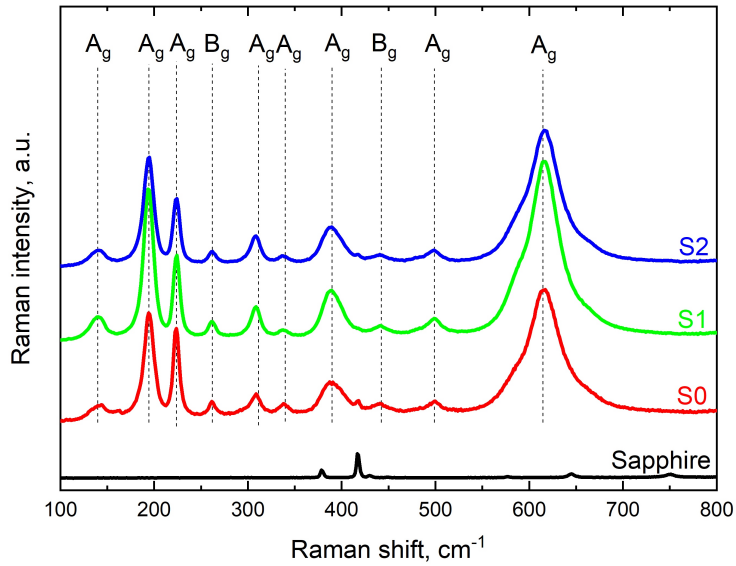

Figure 4. Raman spectra of the sapphire substrate and undoped and Sn-doped VO_2 films.

Raman scattering peaks position were identified at 143 (A_g), 195 (A_g), 224 (B_g), 262 (B_g), 309 (A_g), 340 (A_g), 391 (A_g), 442 (B_g), 499 (A_g), and 614 (A_g) cm^{-1}, which clearly conforms with the typical pattern [36].

3.2. Electrical and IR Optical Properties

Figure 5 shows the resistance–temperature hysteresis loops of the undoped and Sn-doped VO_2 samples.

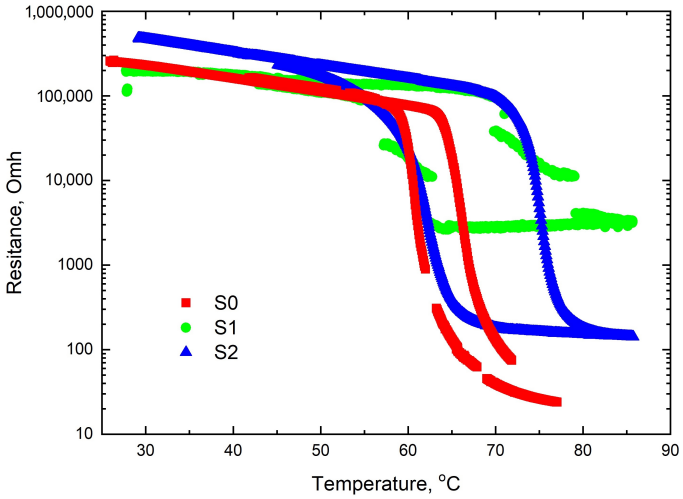

Figure 5. Electrical resistance of the VO_2 films as a function of temperature during heating and cooling cycles.

The resistance of the undoped sample dropped by almost 4 orders of magnitude across the phase transition. Sn-doping of VO_2 films results in an increase in the overall resistance, MIT temperature growth, and widening of thermal hysteresis loops. Moreover, with increasing Sn content, the magnitude of resistance variation tends to decrease. The incorporation of isovalent Sn^{4+} ions into VO_2 does not lead to significant changes in carrier concentrations. However, doping of VO_2 generally increases the defect concentration and leads to a more distorted lattice, which as a consequence reduces the phase transition amplitude [12].

Figure 6 represents the infrared transmission of the bare sapphire substrate and VO_2 films on sapphire substrates during the heating and cooling processes. It should be noted that the optical properties of the sapphire substrate between 20 °C and 90 °C do not show a significant change as reported in [37].

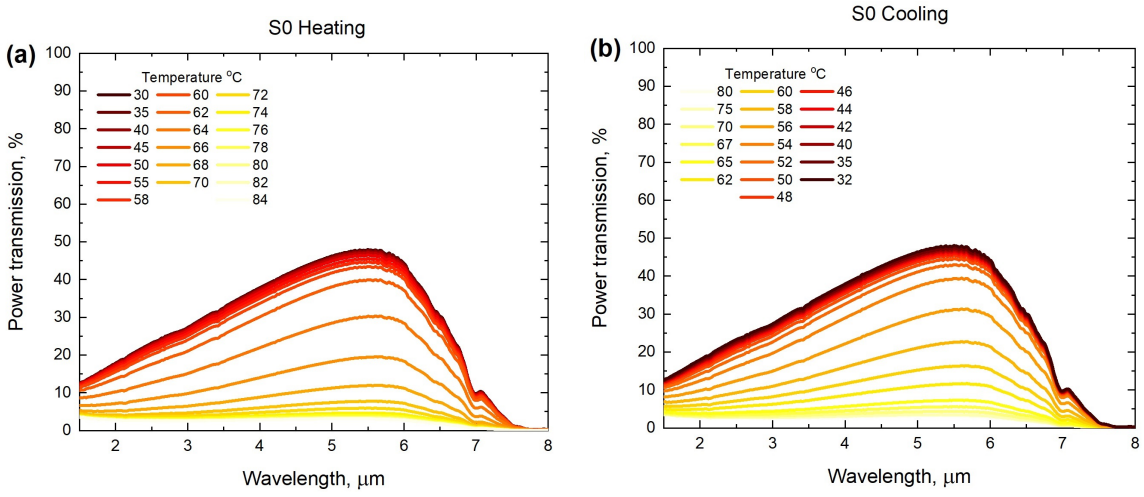

Figure 6. *Cont.*

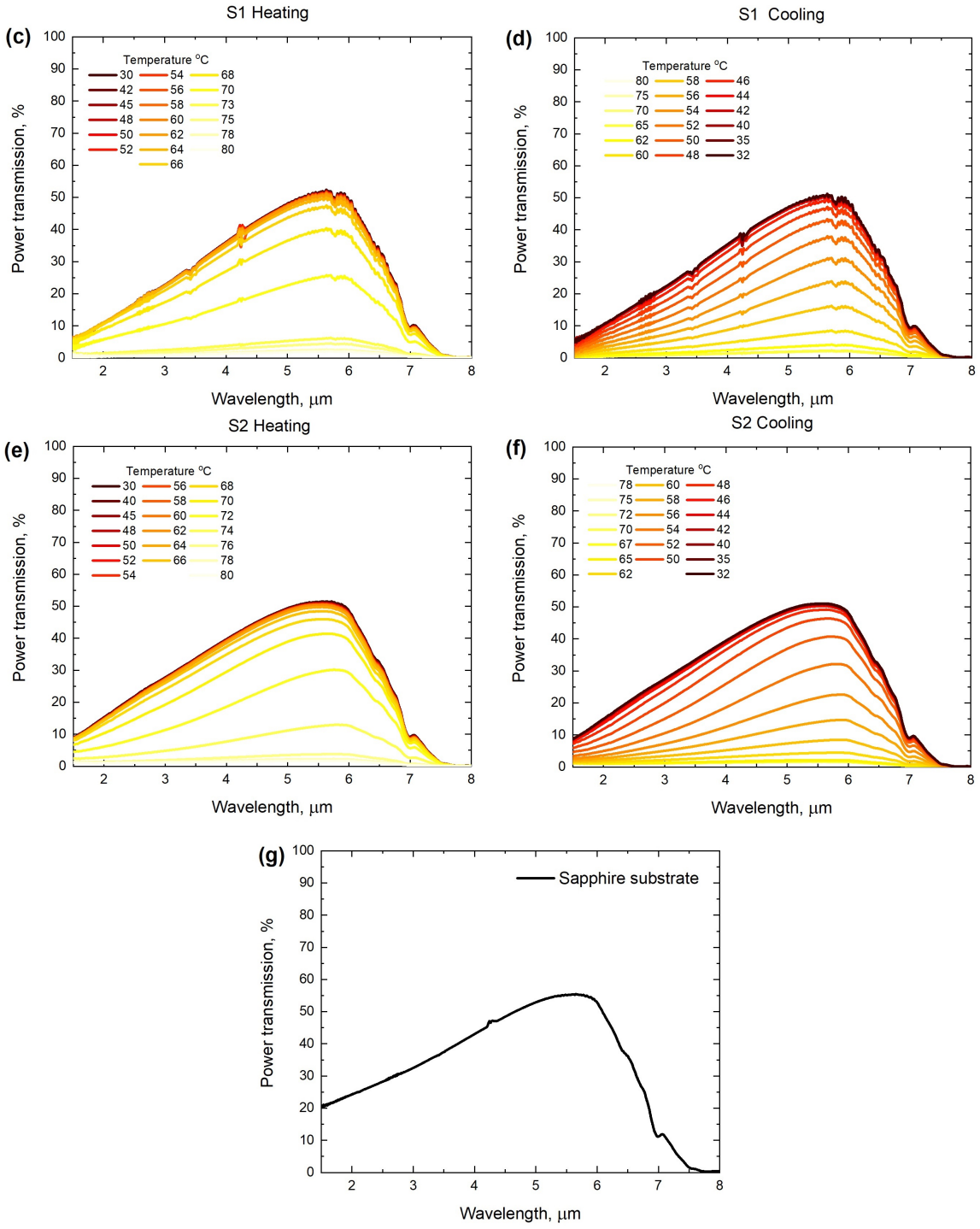

Figure 6. Infrared transmission spectra of the undoped VO_2 film (**a**,**b**), Sn-doped VO_2 films (**c**–**f**) on sapphire substrates during heating and cooling cycles, and the bare sapphire substrate (**g**).

The largest transmission variation takes place at 5.6 μm, which coincides with the maximum substrate transmission. For further analysis, the hysteresis loops of IR transmission for undoped and Sn-doped VO_2 films were obtained by collecting the transmittance of films at a fixed wavelength of 5.6 μm as shown in Figure 7. The hysteresis loops of IR transmission through VO_2 films on the sapphire substrate were normalized by transmission through the bare sapphire substrate. In order to quantitatively investigate the IR properties of VO_2 films under a phase transition, the corresponding first-order derivative curves (dTr/dT) of transmission variation were calculated in the insets of Figure 7.

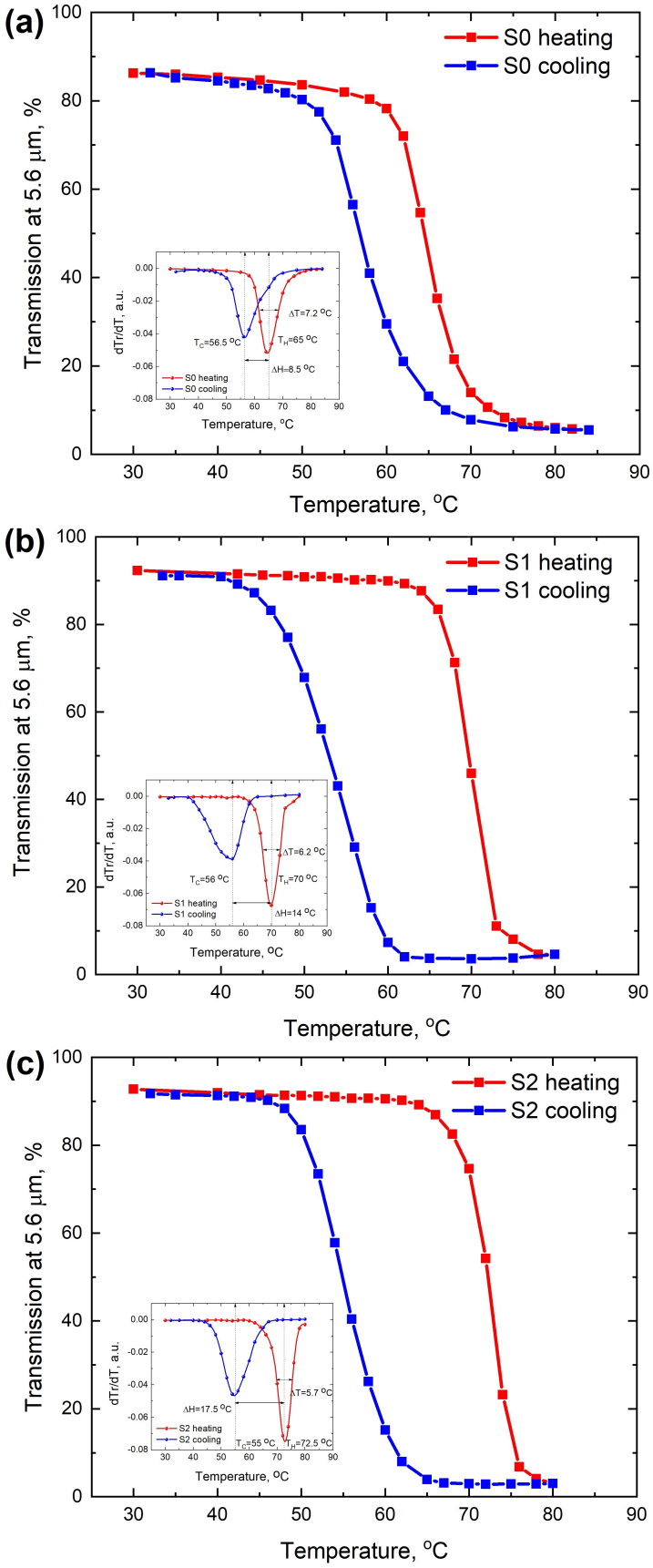

Figure 7. Normalized maximum power transmission at 5.6 μm through undoped (**a**) and Sn-doped (**b**,**c**) VO_2 films on a sapphire substrate during heating and cooling cycles.

The temperature-dependent mid-infrared properties of VO_2 films are similar to their electrical properties. To gain insight into the phase transition performance of VO_2 films with different Sn contents, several criteria were determined. The phase transition temperature was defined as the minima of the differential curves for heating (T_H) and cooling (T_C) processes. The hysteresis width (ΔH) of the phase transition was defined as the difference between phase transition temperatures during heating and cooling processes ($\Delta H = T_H - T_C$). The phase transition sharpness (ΔT) was characterized by the full width at half maximum (FWHM) of the dTr/dT versus the temperature curve. A smaller value of ΔT means a sharper phase transition. The modulation depth was defined as $MD = (T_{cold} - T_{hot})/T_{cold} \times 100\%$, where T_{cold} and T_{hot} are the IR transmission before and after the phase transition, respectively. The detailed parameters of the IR hysteresis loops are summarized in Table 1.

Table 1. Parameters of hysteresis loops at 5.6 μm for VO_2 films.

Sample	*MD*, %	Δ*H*, °C	Δ*T*, °C
S0	93.7	8.5	7.2
S1	95	14	6.2
S2	96.8	17.5	5.7

As seen from Table 1, with increasing Sn content, the width of the thermal hysteresis loop (ΔH) is significantly raised from 8.5 °C to 17.5 °C (sample S2). Moreover, the MD is increased from 93.7% to 96.8% and the ΔT is reduced from 7.2 °C to 5.7 °C when the Sn content increases from 0% to 1.5%. Previous reports have indicated that the grain size and grain boundary play important roles in tailoring the thermal hysteresis width [12]. Such a large hysteresis width is preferable for the development of optical-memory-type devices with a stationary memory state [38].

3.3. Thz Optical Properties

The optical transmission of VO_2 films with different Sn doping contents in the THz range of 0.1–1 THz was measured at 25 °C and 85 °C, respectively. The corresponding substrate-normalized THz spectra are shown in Figure 8.

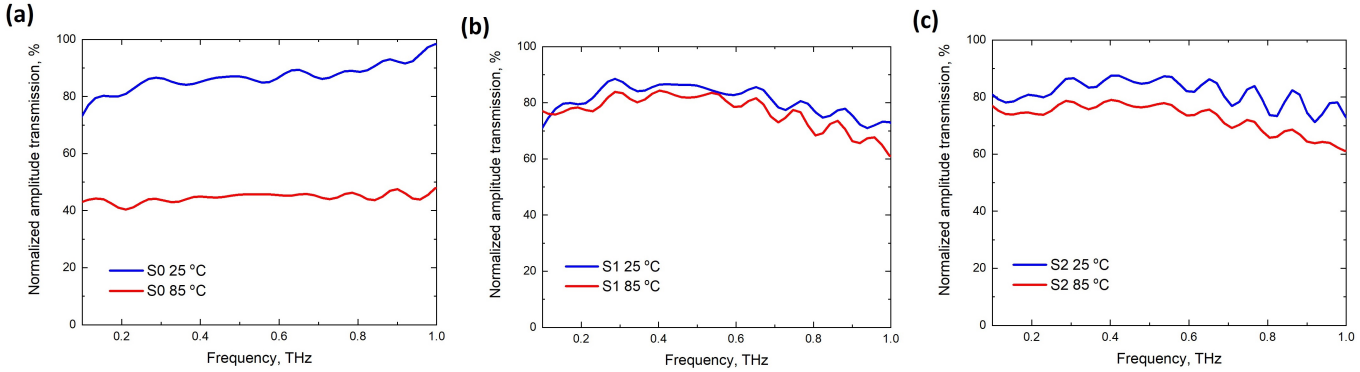

Figure 8. Normalized terahertz transmission spectra through undoped (**a**) and Sn-doped VO_2 films on a sapphire substrate (**b**,**c**).

The only undoped sample S0 demonstrates an obvious change in THz transmission between the two states (Figure 8a). With the addition of Sn, the amplitude modulation of THz transmission falls from an average of 49.5% to 2.9% and 10.3% for 1% and 1.5% Sn contents, respectively. An optimal Sn doping level of 1% allows for achieving the largest THz modulation damping. This is consistent with the observed reduction in conductivity after the phase transition for Sn-doped VO_2 films as seen from the electrical behavior in Figure 5. A similar relationship between electrical resistance and THz transmission has also been reported in [39,40]. This phenomenon can be attributed to the emergence of barriers

between VO_2 grains upon dopant insertion. At the same time, the IR optical properties are less sensitive to the interface between the grains. Therefore, the phase transition amplitude for IR transmission varies by a small amount with Sn doping of VO_2. The observed reduction in the temperature-driven THz amplitude modulation in conjunction with high IR transmission modulation for Sn-doped VO_2 films can be considered as a basis for the development of dichroic optical elements. This feature can be utilized for the separation of generated THz radiation from the initial mid-infrared spectral part in intense THz pulse generation using two-color filamentation techniques [41,42].

4. Conclusions

In summary, a series of VO_2 films with different Sn doping contents were prepared on a sapphire substrate by hydrothermal synthesis and a post-annealing process. It was revealed that using $(NH_4)_2SnF_6$ as a Sn precursor allows producing homogeneous Sn-doped VO_2 films. For IR transmission, the hysteresis width of VO_2 films can be increased to 17.5 °C by Sn doping. For THz transmission, a suppression of the temperature-driven modulation after Sn doping is observed. This work provides a new mode for the development of dichroic optical components, e.g., a temperature-switchable infrared element with transparency in the THz range.

Author Contributions: Conceptualization, M.K.; methodology, O.B.; resources, G.K.; measurement, A.G., A.S. and I.R.; sample fabrication, A.T. and O.M.; writing—original draft preparation, A.G.; writing—review and editing, A.G., O.B. and M.K.; supervision, M.K.; funding acquisition, G.K. All authors have read and agreed to the published version of the manuscript.

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Data Availability Statement: The data that support the findings of this study are available from the corresponding author upon reasonable request.

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Conflicts of Interest: The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Abbreviations

The following abbreviations are used in this manuscript:

Sn	Tin
VO_2	Vanadium dioxide
IR	Infrared
THz	Terahertz
XRD	X-ray diffraction
SEM	Scanning electron microscopy
MIT	Metal–insulator transition
EG	Ethylene glycol
DI	Deionized
THz-TDS	Terahertz time-domain spectroscopy
FWHM	Full width at half maximum

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