

Proceeding Paper

# Perspectives of Lithium Mining in Quebec, Potential and Advantages of Integration into a Local Battery Production Chain for Electric Vehicles <sup>†</sup>

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**Abstract:** This paper presents a discussion on Quebec's pegmatite lithium resources and potential markets. It also evaluates the opportunities of lithium battery production for electric vehicles (EV) in the province while reducing greenhouse gas emissions. The paper shows that mining Quebec's lithium ore deposits would be sufficient to satisfy the province's lithium demand and also for exporting abroad lithium-ion batteries. By considering only the projects whose final product is LMH or LCE, Quebec would be able to produce between 10 and 21 million lithium-ion batteries for electric vehicles with a greenhouse gas emissions footprint of only 43% of the international average value due to Quebec's hydro power. Finally, considering Quebec's lithium mining project economics, the increased future demand for lithium would render Quebec's lithium pegmatite projects competitive compared with those reported for brine projects.

**Keywords:** lithium; Quebec; mining; electric vehicles; economics; batteries



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## 1. Introduction

The rising popularity of electric vehicles (EVs) has put increasing pressure on the demand for lithium carbonates in the last decade. In fact, as EVs become more and more accessible, different applications such as public transit, personal transportation, heavy trucks and even underground mining equipment are considering the electric battery as a viable alternative [1,2]. Lithium-ion batteries are of particular interest because they possess many attractive properties, such as high energy density, low self-discharge, low maintenance and now greatly reduced costs, which have made them superior to other commercial technologies on the market [3]. Thus, it is predicted that lithium production in 2015–2019 will need to more than double by 2025–2030 to keep up with demand [4,5].

Lithium doesn't occur in its metallic form in nature and is instead found in oxidized deposits such as minerals, brines, sedimentary rocks and sea water [6]. Nevertheless, commercial sources of lithium are primarily pegmatites (a hard-rock lithium mineral) or brine deposits [7]. Pegmatite ores follow typical mining and processing routes: standard drilling and blasting, trucking to a central processing facility and, after multiple stages of crushing and grinding, minerals can be liberated from gangue via dense media separation [8]. The brine deposits on the other hand require the naturally occurring solution to be pumped

into ad hoc ponds in which solar evaporation takes place and concentrate dissolved lithium salts. The process requires a series of such ponds of increasing concentration to upgrade the solution before precipitating the product [9].

Historically, lithium was entirely sourced from traditional pegmatite hard rock mining, but extraction from brine deposits has become increasingly common recently because of lower production costs [10]. Yet, this trend is changing, and now conventional pegmatite projects are seen as economic viable alternatives [11]. The province of Quebec exhibits the most important pegmatite-based lithium mineral reserves in Canada [12]. It also possesses the mining ecosystem and experience to integrate its potential lithium production into a whole local added value chain [13]. However, the two ventures most likely to enter the market in a foreseeable future currently face technical and technological challenges. Quebec-based operating lithium mines and battery producing plants thus remain to become reality.

Since Quebec has promoted policies regarding the evaluation of the province's capacity to produce lithium for use in EV batteries as a societal choice, this paper focuses on analyzing the province's battery production capacity and associated GHG emissions, while seeking to compare the project economics of local pegmatite projects with brine projects abroad. All of this, with the aim of identifying the perspectives, the potential and the advantages of lithium mining in Quebec in order to integrate its final products into a local battery production chain for the EV market.

## 2. Materials and Methods

This paper summarizes and highlights the most important aspects that emerged from research on lithium mining in Quebec, for which more details are available in three previous publications [12–14]. The analysis examines three lithium hard rock projects in Quebec and five brine mining projects located in Argentina and Chile, all of them with proven mineral reserves. Only the considered data were previously reported in feasibility of pre-feasibility technical reports complying with the Canadian standard NI 43-101 or any recognized equivalent in the last ten years. This consideration aims at referring to only up to date information about projects that could start production in a foreseeable future.

Firstly, the values of the considered brine and Quebec potential operations were compared, highlighting the different associated project economics. The purpose of this juxtaposition was to identify opportunities from which a Quebec lithium production could leverage to gain additional economic benefits.

Secondly, the lithium-ion batteries potentially produced in Quebec for EVs was evaluated, considering only proven and probable mineral reserves of the province mining projects targeting either lithium carbonate, reported as lithium carbonate equivalent (LCE), or lithium hydroxide monohydrate (LMH) as a final product. For this purpose, a weighted capacity of 62.5 kWh was selected based on the analysis of 88% of the most popular EV models in Quebec in 2020. Additionally, the required lithium in a battery is assumed to lay within 190 and 380 g Li/kWh [15]. The production figures are reported in terms of LCE or LMH applying a conversion factor of 5.323 and 0.880, respectively [16]. All calculations assume that the mining projects start production at the same time, and that they reach the projected processing rate according to their feasibility studies.

Lastly, Table 1 summarizes the energy required to produce one ton of LMH from a spodumene concentrate in Quebec [17]. The GHG emissions calculations use the following reference values:

- The energy density of natural gas in Quebec is 37.89 MJ/m<sup>3</sup> [18];
- The emission factor for natural gas is 1.94 kg CO<sub>2</sub>/m<sup>3</sup> [19];
- The emission factor for the electricity grid in Quebec is 1.2 g CO<sub>2</sub>/kWh [20];
- The emissions for assembly a single lithium-ion battery is 141.5 kg CO<sub>2</sub> [21].

**Table 1.** Energy inputs and GHG emissions to produce 1 t of LMH from spodumene concentrate for the Whabouchi project in Quebec [12].

Energy Input	Amount	Emission
Electricity power (concentration plant)	7610 MJ	2.54 kg CO <sub>2</sub>
Electricity power (electrochemical plant)	32.85 GJ	10.95 kg CO <sub>2</sub>
Natural gas (electrochemical plant)	36.35 GJ	1861.14 kg CO <sub>2</sub>
Total	69.21 GJ	1874.63 kg CO <sub>2</sub>

### 3. Results

Table 2 provides the information relevant for the purpose of comparing the mining project economics, and Figure 1 juxtaposes the capital (CAPEX) and operational expenditures (OPEX) over the respective mine life. The unit operating costs for the projects located in Argentina, Bolivia and Chile, a.k.a. the Lithium Triangle, fall in the range of 3000–3600 USD/t LCE, except for the MSB Blanco (Chile), slightly higher at 3900 USD/t LCE. Both Quebec-based projects also lie within this range. As shown in Figure 1, Authier Lithium and Quebec Lithium exhibit lower CAPEX than all the South American projects. The electrochemical processing facility for Wabouchi's concentrate obviously contributes to the total capital cost to a large extent, thus making the comparison irrelevant.

Table 3 presents the total number of lithium-ion batteries and associated GHG emissions that would result in Quebec from the total production of lithium from the Whabouchi and Quebec Lithium projects over a 33-year period. In this scenario, the production would reach figures from 10 to 21 million of batteries, with GHG emissions varying from 3.80 to 5.34 M t CO<sub>2</sub> eq., respectively.

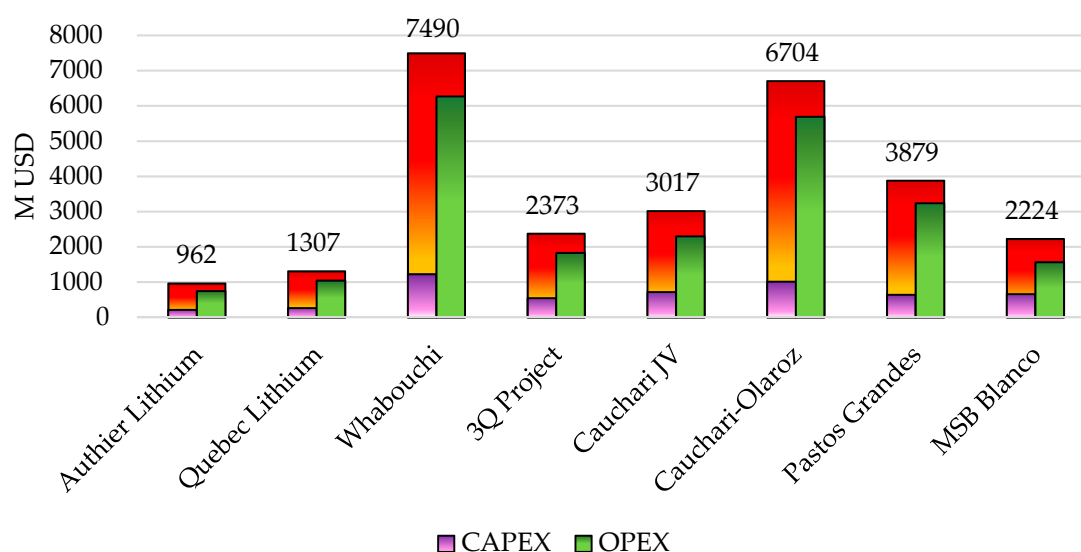
**Table 2.** Features and project economics from lithium mining projects. Elaborated with data from feasibility studies [17,22–28].

Project Name	Location	Life of Mine (Years)	Final Product	Unit Operating Cost (USD/t LCE) <sup>1</sup>	Pre-Tax NPV (8%) <sup>2</sup>	Pre-Tax IRR (%)	Payback Period (Years)
Authier Lithium	Quebec	14	114,116 t/y of spod. concentrate	—	216 M CAD	33.90	4.0
Quebec Lithium	Quebec	15	20,000 t LCE/y	3596.60	365 M CAD	32.00	4.0
Whabouchi	Quebec	33	37,000 t LMH/y	3640.87 <sup>3</sup>	3128 M CAD	30.30	4.5
3Q Project	Argentina	35	20,000 t LCE/y	2963.87	1547 M USD	60.30	1.7
Cauchari JV	Argentina	31	25,000 t LCE/y	3421.08	1158 M USD	26.20	4.6
Cauchari-Olaroz	Argentina	40	40,000 t LCE/y	3622.43	2774 M USD	37.99	2.8
Pastos Grandes	Argentina	40	24,000 t LCE/y	3438.52	1588 M USD	28.10	5.3
MSB Blanco	Chile	20	20,000 t LCE/y	3903.30	1286 M USD	23.80	4.1

<sup>1</sup> For the purpose of comparison, all values have been discounted to December 2020 U.S. dollars using the rates listed on the United States Department of Labor [29] from the dates indicated in the respective feasibility studies. <sup>2</sup> Presented values have not been discounted and are reported according to the date of the feasibility studies. <sup>3</sup> USD/t LMH.

**Table 3.** Number of potential 62.5 kWh EV batteries produced from Quebec LHM production and associated GHG emissions.

Total Production (t Li)	Lithium Consumption (g Li/kWh)	N° of Batteries	GHG Emissions (Mt of CO <sub>2</sub> eq.)		
			Production	Assembly	Total
257,843	190	21,713,122	2.26	3.08	5.34
	380	10,856,561		1.54	3.80



**Figure 1.** CAPEX and OPEX over the life of mine from the analyzed lithium mining projects (the red bar represents the sum of the CAPEX and OPEX).

#### 4. Discussion

Table 1 shows that current brine processing projects tend to be of larger scale, compared to Quebec's hard rock projects, when considering the life of mine, capital costs involved and NPV. The life of mine of four of them (out of five) exceeds 30 years, whereas two out of three spodumene operations would only last 14–15 years. The NPV of lithium mining projects from pegmatites in Quebec is much lower than that of lithium mining projects from brines. Whabouchi stands alone with a much larger deposit, exhibiting mineral reserves to contemplate over 30 years of operations. All Quebec projects provide consistent IRR between 30–34%, while a greater variability is observed for brine projects, ranging from 24–61%.

As presented in Figure 1, CAPEX associated with each project should not be overlooked. Quebec projects, which for the most part have lower capital costs and a shorter mine life, may represent a less risky option, although they come with a lower NPV. Results also demonstrate that the unit operating costs of Quebec Lithium (3600 USD/t LCE) compare with those of projects in the upper range in Argentina, i.e., Cauchari JV (~3400 USD/t LCE), Pastos Grandes (~3400 USD/t LCE), Cauchari-Olaroz (3620 USD/t LCE) and MSB Blanco (3900 USD/t LCE). 3Q on the other hand, at ~3000 USD/t LCE, notably exhibits a more competitive figure.

In this regard, improvements in process control show great promise to increase the benefits—through additional unit metal recovery—and reduce the energy consumption of mineral processing operations, which could result in significantly lower operating costs for pegmatite projects. Future work should also explore the significance of the location and other market factors in the decision-making for a given investment. The comparison with other hard rock potential operations, e.g., in Australia and China, would obviously be very informative in this regard.

It is worth noticing that Quebec mineral reserves exceed to a large extent the domestic needs should manufacturing lithium batteries for EVs from locally produced LCE/LMH be contemplated. Quebec would therefore mostly rely on the export market, hence highlighting the interest to further develop sector to produce finish goods: lithium-ion batteries. The possibility to integrate the neighboring American and Ontario automobile industry clearly makes a compelling argument for such a venture.

Regarding the GHG emissions, producing lithium-ion batteries in Quebec would emit 1.9 t of equivalent CO<sub>2</sub> at the production stage. This value is about 43% of the 2.8–2.9 t reported in the literature [21]. However, this estimate only considers energy requirements for Li and therefore, other contributions, such as electrolyte and other components, could

potentially be added. Moreover, it emphasized that the production of 10 to 21 million of lithium-ion batteries for EVs, considering lithium production and assembly, would produce between 3.80 and 5.34 Mt of CO<sub>2</sub> eq. As a comparison, the entire fleet of personal internal combustion engine vehicles in Quebec emits about 17.1 Mt of equivalent CO<sub>2</sub> annually [12].

Lastly, it should be noted that several factors contribute to bringing the operating costs of Quebec projects closer to those of brine projects and to reducing GHG emissions in the context of local lithium-ion battery production:

- Affordable hydro power in the province;
- Low emission factor for the electricity grid;
- Established public infrastructures (power lines, highways, water supplies, etc.) for projects close to urban centers located in the Abitibi-Témiscamingue region;
- Historical mining expertise and a qualified local workforce.

## 5. Conclusions

This work analyzed the perspectives and the potential of the exploitation of pegmatite deposits in Quebec in order to integrate this lithium production in a context of local production of lithium-ion batteries for EVs. The number of such batteries has been estimated at between 10 and 21 million, with a small environmental footprint.

It is important to note that the global market premises still hold, and even if a given mining project is attractive on an environmental basis, as could be the case for the Quebec lithium mining projects, the profitability and competitiveness will ultimately decide its faith. Future work will aim at studying this specific issue. Despite these limitations, this study provides a context for compiling, interpreting and comparing results from different projects and highlights two main aspects: (i) the operating cost of obtaining lithium carbonate from brines is no longer necessarily lower than from pegmatite mining, and (ii) the province's renewable energy sources provide a significant GHG emission advantage for lithium-ion battery production when it comes to energy intensive processes.

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